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## Fabrication and Characterization of Fe-doped In2O3 Dilute Magnetic Semiconducting Nanowires

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**ABSTRACT** Fe-doped  $In_2O_3$  dilute magnetic semiconducting nanowires were fabricated on Au-deposited Si substrate by chemical vapor deposition technique. It is confirmed, by energy dispersive x-ray spectroscopy (EDS), x-ray photoelectron spectroscopy (XPS) and Raman spectroscopy, that Fe has been successfully doped into lattices of  $In_2O_3$  nanowires. The EDS measurements reveal a large amount of oxygen vacancies existing in the Fe-doped  $In_2O_3$ nanowires. The Fe dopant exists as the mixture of Fe<sup>2+</sup> and Fe<sup>3+</sup> as revealed by the XPS. The origin of room-temperature ferromagnetism in the Fe-doped  $In_2O_3$  nanowires is explained by the bound magnetic polaron model.

 $\textbf{KEYWORDS}: Fe-doping, In_2O_3 \text{ nanowires}, ferromagnetism$ 

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Dilute magnetic semiconductors (DMSs) are promising supporting materials for future spintronic devices, utilizing both spin and charge degrees of freedom.<sup>[1]</sup> Among many promising materials, wide-band-gap oxide semiconductors, such as ZnO,<sup>[2]</sup> TiO<sub>2</sub>,<sup>[3]</sup> SnO<sub>2</sub>,<sup>[4]</sup>  $In_2O_3$ <sup>[5]</sup> and also  $Ga_2O_3$ <sup>[6]</sup> are especially intriguing host materials for DMSs due to their transparent spintronic applications.  $In_2O_3$  with a wide direct band gap of ~3.6 eV has attracted much attention in recent years, owing to its distinctive optical, chemical, and electronic properties. It has great potential for the applications in solar cells,<sup>[7]</sup> field-emission displays,<sup>[8]</sup> lithium-ion batteries,<sup>[9]</sup> nanoscale biosensors,<sup>[10]</sup> gas sensors,<sup>[11]</sup> optoelectronics,<sup>[12]</sup> and photocatalysis.<sup>[13]</sup> It was reported that In<sub>2</sub>O<sub>3</sub>-based DMSs doped with Fe,<sup>[14]</sup> Co,<sup>[15]</sup> Ni,<sup>[16]</sup> Nd,<sup>[17]</sup> Mn,<sup>[18]</sup> Cr,<sup>[19]</sup> and V<sup>[20]</sup> exhibited strong room-temperature ferromagnetism (RTFM). Among the DMSs, the Fe-doped In<sub>2</sub>O<sub>3</sub> is most attractive because of its high optical transparency, electric conductivity, and high Curie temperature.<sup>[14]</sup> In addition, the electron charge carriers in Fe-doped In<sub>2</sub>O<sub>3</sub> are spin polarized as it is required for spin injection in the practical applications.<sup>[21]</sup> Furthermore, due to the relatively high solubility of Fe in In<sub>2</sub>O<sub>3</sub> (up to 20 at.%), Fe-doped In<sub>2</sub>O<sub>3</sub> is a suitable system to study the mechanism of impurity ferromagnetism in DMSs for the potential application in spintronics.<sup>[21]</sup>

Many investigations on the synthesis methodology and properties about different dimensions of  $In_2O_3$  having been reported, such as bulk single crystals,<sup>[22]</sup> thin films,<sup>[23]</sup> porous sheets,<sup>[24]</sup> nanowires,<sup>[5]</sup> nanocubes,<sup>[25]</sup> and so on. However, pioneering studies of Fe-doped  $In_2O_3$  have mainly focused on the bulk,<sup>[26]</sup> thin films,<sup>[27]</sup> and nanocrystals,<sup>[14]</sup> whereas reports on Fe-doped  $In_2O_3$  nanowires still remain few. Since the performance of some applications is expected to be improved by lowering the dimension or increasing the surface-to-volume ratio, one-dimensional Fe-doped  $In_2O_3$  nanowires have obvious advantages. In addition, it has been reported that the spin lifetime (spin relaxation time) in nanowires is much longer than that in bulk,<sup>[28,29]</sup> thus  $In_2O_3$ -based DMS nanowires are required for exploiting the advantages offered by the spin.

The origins of ferromagnetism in DMSs include intrinsic carriers,<sup>[30, 31]</sup> structural defects,<sup>[32]</sup> mixed valence state,<sup>[33]</sup> dopant-defect complexes,<sup>[34]</sup> and the presence of secondary

phases.<sup>[35]</sup> While the Fe-doped  $In_2O_3$  thin films<sup>[21]</sup> and nanocrystals<sup>[14]</sup> have been studied rather extensively, the mechanism of RTFM in Fe-doped  $In_2O_3$  nanowires is not clear, and it is still an open issue whether the magnetism is similar to that of Fe-doped  $In_2O_3$  thin films.

In this work, we firstly fabricated Fe-doped  $In_2O_3$  nanowires by an Au-catalyzed chemical vapor deposition (CVD) method. A mixture of high-purity  $In_2O_3$  and C, with nominal atomic ratio of 1:2, was put in a cleaned quartz boat, and the other quartz boat held high-purity Fe(OH)<sub>3</sub>. Then the furnace was slowly heated to 1000 °C and kept at this temperature for 1 h with the mixed high-purity gas of  $O_2$  and Ar flowing. And as-prepared samples were annealed at 600 °C for 12 h in high-purity  $O_2$ . Fe is confirmed to be incorporated into  $In_2O_3$  nanowires by energy dispersive x-ray spectroscopy (EDS), x-ray photoelectron spectroscopy (XPS), and Raman spectroscopy measurements. The room temperature magnetic properties of  $In_2O_3$  and Fe-doped  $In_2O_3$  nanowires were measured by vibrating sample magnetometer.

Figure 1 shows the typical SEM images of  $In_2O_3$  and Fe-doped  $In_2O_3$  nanowires. The diameter of  $In_2O_3$  nanowires is about 100-500 nm, and the length is about 20-50  $\mu$ m, while Fe-doped  $In_2O_3$  nanowires are 500-900 nm in diameter and 30-70  $\mu$ m in length. One can see that the diameter and length of  $In_2O_3$  nanowires become larger upon Fe doping. This can be explained in term of the more favorable crystal growth caused by high solubility of Fe in  $In_2O_3$  nanowires.

In order to confirm that whether Fe is doped into  $In_2O_3$  nanowires successfully or not, we carried out the EDS analysis for Fe-doped  $In_2O_3$  nanowire as shown in Fig. 2. Fig. 2(a) plots the EDS spectrum of  $In_2O_3$  nanowires. From the result of Fig. 2(b), we can see that 2.37 at.% Fe was doped into  $In_2O_3$  nanowires. The ratio of O and In is about 54.43 versus 44.71, which is smaller than the standard ratio of 3:2. This implies that oxygen vacancies ( $V_o$ ) exist in Fe-doped  $In_2O_3$  nanowires, which is one of factors inducing the RTFM, as discussed later. The elemental mapping shown in Fig. 2(a) and Fig. 2(b) reveals the relatively uniform distribution of In, O, and Fe in samples.

To investigate the chemical binding states of the Fe dopant and In in the nanowires, XPS

measurements were performed for Fe-doped  $In_2O_3$  nanowires after removing a thin layer via electron bombardment to avoid surface impurity as shown in Fig. 3. The binding energies of sample were corrected using the C 1s value of 284.5 eV. One can see the XPS peaks of C, O, In, and Fe in the XPS survey spectrum [Fig. 3(a)], and the peaks of Fe are very weak due to the low concentration. Fig. 3(b) shows the high-resolution XPS spectrum for In 3d, where In  $3d_{5/2}$  and  $3d_{3/2}$  were observed at ~443.75 and ~451.25 eV, respectively, indicating that elemental In exists in 3+ valence state, corresponding to the formation of the In<sub>2</sub>O<sub>3</sub> phase. The O 1s peak with the binding energy of  $\sim$ 529.25 eV reveals that O is O<sup>2-</sup> state as shown in Fig. 3(c). Fig. 3(d) shows the high-resolution Fe 2p spectrum of Fe-doped In<sub>2</sub>O<sub>3</sub> nanowires. For the sample, the observed XPS peaks can be Gaussian divided into Fe<sup>2+</sup> peaks and Fe<sup>3+</sup> peaks. The  $Fe^{2+}/Fe^{3+}$  atomic ratio is about 1:3, according to the ratio of the areas for the  $Fe^{2+}$  and  $Fe^{3+}$ peaks. When the  $V_0$  sits close to the Fe site, the remaining 4s electrons lead to a Fe<sup>2+</sup> state via charge transfer. It is worth mentioning that a characteristic shake-up satellite peak for Fe<sup>3+</sup> species is clearly visible at the binding energy of 712.5 eV, which indicates that the mixture of Fe<sup>2+</sup> and Fe<sup>3+</sup> does not originate from the formation of Fe<sub>3</sub>O<sub>4</sub> since the binding energy of Fe  $2p_{3/2}$  in Fe<sub>3</sub>O<sub>4</sub> does not have a satellite peak.<sup>[36]</sup> Hence, we can make a further confirmation that Fe indeed exists in  $In_2O_3$  as the mixture of  $Fe^{2+}$  and  $Fe^{3+}$ .

The Raman spectra of  $In_2O_3$  and Fe-doped  $In_2O_3$  nanowires were recorded at room temperature using a confocal laser Raman spectrometer and the results are shown in Fig. 4. In the range of 100-700 cm<sup>-1</sup>, six scattering peaks (110, 131, 305, 364, 494, and 629 cm<sup>-1</sup>) are observed, and their positions are approximately in agreement with those of previously reported body-centered cubic  $In_2O_3$  Raman spectra.<sup>[37]</sup> The peak at 131 cm<sup>-1</sup> is assigned to the In-O vibration of [InO<sub>6</sub>] structural units; the peak at 305 cm<sup>-1</sup> is assigned to the bending vibration of  $\delta$ -[InO<sub>6</sub>] octahedrons; the other two peaks 497 and 630 cm<sup>-1</sup> are attributed to the stretching vibrations of the same  $\nu$ -[InO<sub>6</sub>] octahedrons; whereas the 367 cm<sup>-1</sup> is assigned to the stretching vibrations of the In-O-In bonds.<sup>[38]</sup> We can see that the incorporation of Fe in In<sub>2</sub>O<sub>3</sub> leads to the peaks' position shift towards the lower frequency as compared with pure In<sub>2</sub>O<sub>3</sub>,<sup>[37, 39]</sup> which is attributed to the strain induced by Fe<sup>2+</sup> and Fe<sup>3+</sup> in the sample.

Figure 5 shows the plots of magnetization vs. magnetic field measured at room

temperature for the as-grown and annealed samples ( $In_2O_3$  and Fe-doped  $In_2O_3$  nanowires) with subtracting the magnetic contribution of substrate as showing in the inset. All the four samples show well-defined ferromagnetic behavior in spite of weak magnetization caused by low doping content. Saturated magnetizations ( $M_s$ ) of as-grown (~9.72×10<sup>-3</sup> emu/g) and annealed (~7.14×10<sup>-3</sup> emu/g) Fe-doped  $In_2O_3$  are all much larger than as-grown and annealed pure  $In_2O_3$  (both is ~1×10<sup>-3</sup> emu/g). After annealing,  $M_s$  and coercive fields ( $H_c$ ) (from 140 to 100 Oe) of Fe-doped  $In_2O_3$  decreased.

Here we discuss in details the origin of the magnetic behavior in Fe-doped In<sub>2</sub>O<sub>3</sub> nanowires. Based on the above EDS and XPS results, it is reasonable to suggest that there are a lot of  $V_0$  in samples, and  $V_0$  bring about distortion of the nearby lattice and redistribution of the charges around. Since Fe<sup>2+</sup> ions were observed by XPS in the nanowires, therefore, In<sup>3+</sup>-( $\downarrow$ )-Fe<sup>2+</sup> complexes are formed near the  $V_0$ , where  $\downarrow$  denotes an  $V_0$  which traps an electron with the spin moment  $\downarrow$  relative to the spin moment  $\uparrow$  of the Fe<sup>2+</sup>. Also, for the Fe ions far from the  $V_0$ , they still exist in the  $\ln^{3+}-V_0$ -Fe<sup>3+</sup> complexes form. The trapped electron ( $\downarrow$ ) in the In<sup>3+</sup>-(1)-Fe<sup>2+</sup> complex can be regarded as an F-center and occupies an hydrogenic-like orbit with a radius  $r = k(m/m^*)a_0$  (where k is the high frequency dielectric constant, m is the electron mass,  $m^*$  is the effective mass of the electron, and  $a_0$  is the Bohr radius).<sup>[40]</sup> Within the radius r, the orbit of the trapped electron overlaps the localized unfilled 3d orbitals of the Fe<sup>3+</sup> in the  $In^{3+}-V_{o}-Fe^{3+}$  complexes, and a fraction of electrons hop between the overlapped orbitals, leading to a local ferromagnetic ordering just like a bound magnetic polaron (BMP). The BMPs tend to overlap and create a spin-split impurity band at the Fermi level in the forbidden band, hence leading to the RTFM.<sup>[2]</sup> After annealing, the decrease in  $M_s$  and  $H_c$  for Fe-doped  $In_2O_3$  caused by decreasing  $V_0$  further illustrates the contribution of  $V_0$  to the ferromagnetic behavior, which is corresponding to the theoretical calculations in Fe-doped  $In_2O_3$  by Guan et al.<sup>[41]</sup> and experimental results in Fe-doped In<sub>2</sub>O<sub>3</sub> thin films and Cu-doped In<sub>2</sub>O<sub>3</sub> nanowires by An et al.<sup>[42]</sup> and Zou et al.,<sup>[32]</sup> respectively.

In conclusion, we have successfully synthetized the Fe-doped  $In_2O_3$  nanowires by a CVD route. 2.37 at.% Fe was doped into  $In_2O_3$  nanowire by EDS analysis. XPS spectrum reveals that Fe exists in  $In_2O_3$  as the mixture of Fe<sup>2+</sup> and Fe<sup>3+</sup>. The Raman peaks of  $In_2O_3$  and

Fe-doped  $In_2O_3$  illustrate both of them are cubic bixbyite structure and incorporation of Fe in  $In_2O_3$  leads to the peaks' position shift. The RTFM of Fe-doped  $In_2O_3$  nanowires is suggested to be originated from overlap of spin-split impurity band at the Fermi level by BMPs in the forbidden band as described by the framework of the BMP model.

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## Figures



Fig. 1 Typical SEM images of (a) pure In<sub>2</sub>O<sub>3</sub> and (b) Fe-doped In<sub>2</sub>O<sub>3</sub> nanowires.



Fig. 2 EDS spectra of (a) pure  $In_2O_3$  and (b) Fe-doped  $In_2O_3$  nanowires, insets are elemental mapping of In, O, and Fe in pure  $In_2O_3$  and Fe-doped  $In_2O_3$  nanowires, respectively.



Fig. 3 (a) XPS survey spectrum of  $\text{Fe-In}_2\text{O}_3$  nanowires, (b-d) high-resolution XPS spectra of In 3d, O 1s, and Fe 2p, respectively. The peaks in (d) are divided by Gaussian peak-fitting.



Fig. 4 Room temperature Raman spectra of pure In<sub>2</sub>O<sub>3</sub> and Fe-doped In<sub>2</sub>O<sub>3</sub> nanowires.



Fig. 5 Magnetization as a function of magnetic field at room temperature for  $In_2O_3$  and Fe-doped  $In_2O_3$  nanowires before and after annealing. The inset shows magnetic hysteresis loop of substrate without nanowires.