

Serveur Académique Lausannois SERVAL serval.unil.ch

Author Manuscript

Faculty of Biology and Medicine Publication

This paper has been peer-reviewed but does not include the final publisher proof-corrections or journal pagination.

Published in final edited form as:

Title: Manufacturing and characterization of a recombinant adeno-associated virus type 8 reference standard material.

Authors: Ayuso E, Blouin V, Lock M, McGorray S, Leon X, Alvira MR, Auricchio A, Bucher S, Chtarto A, Clark KR, Darmon C, Doria M, Fountain W, Gao G, Gao K, Giacca M, Kleinschmidt J, Leuchs B, Melas C, Mizukami H, Müller M, Noordman Y, Bockstael O, Ozawa K, Pythoud C, Sumaroka M, Surosky R, Tenenbaum L, van der Linden I, Weins B, Wright JF, Zhang X, Zentilin L, Bosch F, Snyder RO, Moullier P

Journal: Human gene therapy

Year: 2014 Nov

Volume: 25

Issue: 11

Pages: 977-87

DOI: 10.1089/hum.2014.057

In the absence of a copyright statement, users should assume that standard copyright protection applies, unless the article contains an explicit statement to the contrary. In case of doubt, contact the journal publisher to verify the copyright status of an article.

Manufacturing and Characterization of a Recombinant Adeno-Associated Virus Type 8 Reference Standard Material

Eduard Ayuso^{1*#}, V éronique Blouin^{2,3*}, Martin Lock^{4*}, Susan McGorray⁵, Xavier Leon¹, Mauricio R. Alvira⁴, Alberto Auricchio^{6,7}, Stephanie Bucher⁸, Abdelwahed Chtarto^{9,10}, K. Reed Clark^{11,12}, Christophe Darmon^{2,3,13}, Monica Doria⁷, Will Fountain^{11,12}, Guangping Gao¹⁴, Kai Gao^{14, 15}, Mauro Giacca¹⁶, Juergen Kleinschmidt¹⁷, Barbara Leuchs¹⁷, Catherine Melas^{9,10}, Hiroaki Mizukami¹⁸, Marcus Müller¹⁷, Yvet Noordman¹⁹, Olivier Bockstael^{9,10}, Keiya Ozawa¹⁸, Catherine Pythoud²⁰, Marina Sumaroka²¹, Richard Surosky²², Liliane Tenenbaum²⁰, Inge van der Linden¹⁹, Brigitte Weins²³, J. Fraser Wright^{21,24}, Xinhua Zhang²¹, Lorena Zentilin¹⁶, Fatima Bosch¹, Richard O Snyder^{§25,26,27} and Philippe Moullier^{§2,3,27}.

Running title: rAAV8 RSM manufacturing and characterization

*These authors contributed equally

present address: INSERM UMR1089, CHU de Nantes, France and Atlantic Gene Therapies, Nantes, France

Affiliations:

¹Center of Animal Biotechnology and Gene Therapy and Department of Biochemistry and Molecular Biology, School of Veterinary Medicine, Universitat Aut ònoma de Barcelona, 08193-Bellaterra, Spain

²INSERM UMR1089, CHU de Nantes, France

³Atlantic Gene Therapies, Nantes, France

⁴Gene Therapy Program, Department of Pathology and Laboratory Medicine, University of Pennsylvania, Philadelphia, PA 19104

⁵Department of Biostatistics, University of Florida, Colleges of Medicine and Public Health and Health Professions, Gainesville, FL 32610-0177

- ⁶ Medical Genetics, Dept. of Translational Medicine, "Federico II" University, Napoli, Italy
- ⁷ Telethon Institute of Genetics and Medicine, TIGEM, Napoli, Italy
- ⁸ GENETHON, 1bis rue de l'Internationale - 91000 EVRY, France
- ⁹ Laboratory of Experimental Neurosurgery, Free University of Brussels, Belgium
- ¹⁰ Multidisciplinary Research Institute, Free University of Brussels, Belgium
- ¹¹ Center for Gene Therapy, The Research Institute at Nationwide Children's Hospital, Columbus, OH 43205
- ¹² Department of Pediatrics, The Ohio State University, Columbus, OH 43210
- ¹³ EFS-Atlantic BioGMP, Nantes, France
- ¹⁴ Gene Therapy Center, University of Massachusetts Medical School, Worcester, Massachusetts, USA
- ¹⁵ Division of Biopharmaceuticals, National Institute for Food and Drug Control, Beijing, China
- ¹⁶ Molecular Medicine Laboratory, International Centre for Genetic Engineering and Biotechnology (ICGEB), Padriciano 99, 34149 Trieste, Italy
- ¹⁷ German Cancer Research Center, Research Program Infection and Cancer, Heidelberg, Germany
- ¹⁸ Division of Genetic Therapeutics, Center for Molecular Medicine, Jichi Medical University, Japan
- ¹⁹ uniQure, Amsterdam, The Netherlands
- ²⁰ Laboratory of Cellular and Molecular Neurotherapies and Neurosurgery Service, Department of Clinical Neurosciences, Lausanne University Hospital, Switzerland
- ²¹ Center for Cellular and Molecular Therapeutics, Children's Hospital of Philadelphia, Philadelphia PA
- ²² Sangamo Biosciences, Inc., Richmond, CA 94804
- ²³ Progen Biotechnik GmbH, 69123 Heidelberg, Germany

²⁴ Department of Pathology and Laboratory Medicine, University of Pennsylvania School of Medicine, Philadelphia PA

²⁵ Center of Excellence for Regenerative Health Biotechnology, University of Florida, Gainesville, FL 32611-0585

²⁶ Department of Pediatrics, Division of Cellular and Molecular Therapy, University of Florida, Gainesville, FL 32610

²⁷ Department of Molecular Genetics and Microbiology, University of Florida, College of Medicine, Gainesville, FL 32610

§Correspondance should be addressed to Dr Philippe Moullier or Dr. Richard Snyder

Dr Philippe Moullier
INSERM UMR 1089
Institut de Recherche Thérapeutique
Université de Nantes
8, quai Moncoussu – 6^{ème} Etage
BP 70721
44007 NANTES cedex 1
France
Tel : 33 2 28 08 04 45
Fax : 33 2 28 08 04 16
e-mail: moullier@ufl.edu

Dr Richard Snyder
Department of Molecular Genetics and Microbiology

1600 SW Archer Road

Gainesville, FL 32610-0266

Tel: 386-418-1642

Fax: 352-392-4290

e-mail: rsnyder@cerhb.ufl.edu

ABSTRACT

Gene therapy approaches using recombinant adeno-associated virus serotype 2 (rAAV2) and serotype 8 (rAAV8) have achieved significant clinical benefits. The generation of rAAV Reference Standard Materials (RSM) is key to providing points of reference for particle titer, vector genome titer, and infectious titer for gene transfer vectors. Following the example of the rAAV2RSM, here we have generated and characterized a novel RSM based on rAAV serotype 8. Production of the rAAV8RSM was carried out using transient transfection and the purification was based on density gradient ultracentrifugation. The rAAV8RSM was distributed for characterization along with standard assay protocols to sixteen laboratories worldwide. Mean titers and 95% confidence intervals were determined for capsid particles (mean, 5.50×10^{11} pt/ml; CI, 4.26×10^{11} to 6.75×10^{11} pt/ml), vector genomes (mean, 5.75×10^{11} vg/ml; CI, 3.05×10^{11} to 1.09×10^{12} vg/ml), and infectious units (mean, 1.26×10^9 IU/ml; CI, 6.46×10^8 to 2.51×10^9 IU/ml). Notably, there was a significant degree of variation between institutions for each assay despite the relatively tight correlation of assay results within an institution. This outcome emphasizes the need to use RSMs to calibrate the titers of rAAV vectors in preclinical and clinical studies at a time where the field is maturing rapidly. The rAAV8RSM has been deposited at the American Type Culture Collection (VR-1816) and is available to the scientific community.

INTRODUCTION

Remarkable clinical successes have been achieved in humans using recombinant adeno-associated viral (rAAV) vectors for hemophilia B, Leber Congenital Amaurosis (LCA) and lipoprotein lipase deficiency (LPLD) among other diseases (Bainbridge *et al.*, 2008; Gaudet *et al.*, 2013; Maguire *et al.*, 2008; Manno *et al.*, 2006; Nathwani *et al.*, 2011). AAV serotype 2 is so far the best characterized and most used serotype for gene transfer studies but other AAV serotypes with more efficient gene delivery profiles for specific tissues are currently in human trials and their use will likely increase. One example is the clinical trial for hemophilia B using rAAV serotype 8 that has shown long-term expression of the transgene by the liver with significant clinical benefit (Nathwani *et al.*, 2011). The market authorization by the European Medicine Agency in 2012 of Glybera[®], a rAAV1 vector for the treatment of LPLD patients, was a milestone in the field of gene therapy and prompted many pharmaceutical companies to move into this field (Bryant *et al.*, 2013).

As the first reference standard initiative in the viral vector gene therapy field, an Adenovirus Reference Material Working Group (ARMWG) was established and generated a human adenovirus 5 Reference Standard Material (ATCC[®] VR-1516) in 2002 (Hutchins, 2002). A similar need was recognized associated with the use of rAAV relating to the inability to calibrate vector doses administered by different investigators to animals and humans. The need for reference standard materials (RSMs) for AAV vectors was recognized by the research community and an AAV Reference Standard Working Group was established and committed to the development of a rAAV2 Reference Standard Material (rAAV2RSM) (Snyder *et al.*, 2002). The AAVRSM Working Group is a volunteer organization and comprises members from both industry and universities, under the guidance of the FDA and NIH (Moullier *et al.*, 2008;2012). The AAVRSM Working Group decided in 2002 that the first AAV reference standard material had to be based on the prototypical AAV serotype 2. Thus, the rAAV2 Reference Standard Material was produced by co-transfection of HEK293 cells with an AAV2 genome/hGFP transgene plasmid and a second plasmid encoding the AAV2 replication and capsid proteins, and was

purified by sequential rounds of column chromatography (Potter *et al.*, 2008). The rAAV2RSM was characterized by 16 laboratories worldwide, the data was published and this material is available for the scientific community through the American Tissue Culture Collection (ATCC, VR-1616) (Lock *et al.*, 2010). Following this example, another effort was initiated by the AAVRSM Working Group in 2008 to generate a novel RSM based on serotype 8 (Gao *et al.*, 2002). The rAAV8RSM Working Group included members who participated on the AAV2RSM effort from industry and academia, from Europe, USA and Japan (Moullier *et al.*, 2008). The rAAV8RSM was initiated in the framework of the European CLINIGENE Network of Excellence. The manufacturing of the rAAV8RSM was carried out in Europe by two laboratories (Atlantic Gene Therapies at Nantes, France and the Center of Animal Biotechnology and Gene Therapy at the Universitat Autònoma de Barcelona, Spain) and the characterization of the material involved 16 laboratories worldwide (coordinated by the University of Florida and the University of Pennsylvania). The rAAV8RSM is a pseudotyped AAV2 genome vector with capsid serotype 8 (Gao *et al.*, 2002) expressing the GFP protein. To harmonize the two reference standards, the rAAV8RSM contains the same vector genome that was used for the rAAV2RSM. The vector was also produced by co-transfection of HEK293 cells but the purification step differed from the rAAV2RSM, as it was purified by density ultracentrifugation using an optimized cesium chloride (CsCl) gradient-based protocol (Ayuso *et al.*, 2012) and formulated in dPBS at a target concentration of $>10^{11}$ vg/ml in cryovials frozen at EFS-Atlantic Bio-GMP (Nantes, France). The protocols for the characterization were based on the previously developed consensual protocols for the rAAV2RSM but adapted to serotype 8 (www.lgcstandards-atcc.org/Standards/Standards_Programs/ATCC_Virus_Reference_Materials). The rAAV8RSM characterization assays performed by the 16 laboratories included: (i) capsid titer by enzyme-linked immunosorbent assay (ELISA); (ii) vector genome titer by quantitative polymerase chain reaction (qPCR); (iii) infectious titer by medium tissue culture infective dose (TCID₅₀) with qPCR readout and; (iv) purity by sodium dodecyl sulfate–polyacrylamide gel electrophoresis (SDS-PAGE). The AAV8RSM was also tested for sterility, endotoxin, and mycoplasma. Altogether this international effort led to the

generation of more than 4040 vials of a rAAV8RSM that is stored at ATCC (N° VR-1816) and is available to the community.

Finally, to cross-validate the use of the AAVRSMs, we conducted a side-by-side comparison of rAAV2RSM vs rAAV8RSM in terms of vector genome titration and capsid content using non-serotype dependent techniques. The data generated by 4 laboratories within the AAV8RSM Working Group were in agreement with the mean values reported by the community for the rAAV2RSM (Lock *et al.*, 2010) and the rAAV8RSM (data from this paper).

RESULTS

rAAV8RSM manufacturing and pre-distribution quality control

The manufacturing of the rAAV8 Reference Standard Material (rAAV8RSM) was carried out by two laboratories that harmonized their production protocols, i.e. Atlantic Gene Therapies –UMR 1089 in Nantes (France) and the Center of Animal Biotechnology and Gene Therapy (CBATEG) at the Universitat Autònoma de Barcelona (UAB) (Spain).

The rAAV8RSM is a rAAV vector serotype 8 (Gao *et al.*, 2002) produced using a HEK293 transfection-based protocol. HEK293 cells were amplified from a cGMP master cell bank and transfected by the vector plasmid pTR-UF11 (Burger *et al.*, 2004), the same plasmid used to generate the rAAV2RSM (Lock *et al.*, 2010; Potter *et al.*, 2008) and the pDP8 helper plasmid (see material and methods). Twelve sublots of rAAV8RSM were produced and purified in France and 15 sublots in Spain. The protocol followed was previously described (Ayuso *et al.*, 2010). Since it was known that up to 80% of functional rAAVs from serotype 8 are released into cell culture supernatant (Vandenberghe *et al.*, 2010), the cell pellet was discarded and the supernatant was processed by PEG-precipitation and subsequently purified by double Cesium-Chloride (CsCl) gradient ultracentrifugations followed by a dialysis step against Phosphate Buffered Saline containing Calcium and Magnesium (dPBS) (Figure 1).

In-process quality control (QC) testing was performed on each subplot for purity, identity and vector genome titer to meet predetermined minimum specifications: (i) > 85% purity and the correct AAV

capsid protein banding pattern and (ii) vector genome titer $>10^{12}$ vg/ml. Silver staining of SDS-PAGE gel of each subplot is shown in Supplementary Figure 1. The subplot BCN7 was discarded due to the presence of significant impurities (Supplementary Figure 1b). Identity of the VP proteins was verified on a few sublots by Western blot analysis using anti-capB1 or anti-AAV2 polyclonal antibodies (Supplementary Figure 1c). The Western Blot analysis using a polyclonal anti-AAV2 antibody suggests that the extra-band migrating below VP3 revealed by silver stain (Supplementary Figure 1a) is a cleavage product of the capsid proteins (Van Vliet *et al.*, 2006). The vector genome titer was determined in each subplot by dot-blot and/or qPCR using the rAAV2RSM as a control (Supplementary Table 1 and Supplementary Table 2). The subplot BCN4 was discarded due to the vector genome titer being below the target concentration. Accordingly, a total of twenty-five selected sublots were then combined and diluted with dPBS to generate the purified bulk. The purified bulk was then tested for vector genome titer, bioburden, mycoplasma and endotoxin prior to fill and finish (Table 1). A total of 4088 vials containing 0.125 ml were subsequently filled into 1.2 ml polypropylene low-binding cryovials. Vector genome and infectious titers (transducing units) as well as microbiological tests were performed on the final product before shipment to the American Type Culture Collection (catalog number VR-1816) (Table 1). In summary, we generated about 500 ml of rAAV8RSM with an estimated titer of 6×10^{11} vg/ml resulting in a total vector amount of $>3 \times 10^{14}$ vg.

Characterization of the rAAV8RSM

For the characterization of the rAAV8RSM we took advantage of the experience previously gained when the community characterized the rAAV2RSM and therefore we used similar protocols and reagents adapted to the AAV8 serotype. The assays chosen for the rAAV8RSM characterization included: (i) confirmation of the serotype and capsid particle titer by an AAV8 specific enzyme-linked immunosorbent assay (ELISA; Progen) (Sonntag *et al.*, 2011); (ii) vector genome titer by quantitative polymerase chain

reaction (qPCR); (iii) infectious titer by tissue culture infective dose (TCID₅₀) with qPCR readout; (iv) evaluation of the purity, capsid subunit stoichiometry, and chemical integrity of the capsid by sodium dodecyl sulfate–polyacrylamide gel electrophoresis (SDS-PAGE).

Key reagents used for the characterization of the rAAV8RSM were already used for the rAAV2RSM characterization and are available from ATCC. For both genome and infectious titers assays, a qPCR primer/probe set directed to the SV40 polyA sequence and a dilution series specific to the RSM were selected. For the purity and identity assay, commercially available assay reagents with the highest sensitivity were suggested. Using these reagents, the protocols were adapted for rAAV8 vectors and were beta tested at the University of Pennsylvania Gene Therapy Program against both in-house standards and the rAAV8RSM itself. The finalized protocols were posted on the ATCC website (http://www.lgcstandards-atcc.org/en/Standards/Standards_Programs/ATCC_Virus_Reference_Materials/AAV8_Additional_Information.aspx).

The rAAV8RSM (ATCC VR-1816) was distributed along with the required reagents and handling instructions to 16 laboratories worldwide (Table 2), which volunteered to conduct one or more of the characterization assays. The characterization phase of the rAAV8RSM proceeded from 2011-2013. Upon receipt, the RSM was evaluated by the sixteen testing laboratories according to the posted protocols, and the data were recorded on the assay spread sheets provided, which contained the necessary calculations for titer determination.

The raw data, which emerged from the testing laboratories for the three quantitative titer assays (Table 3) were statistically analyzed to determine true mean titer values and 95% confidence intervals. The distribution was first visualized as histograms (Supplementary Figure 2) and it was noted that the data did not appear to be normally distributed. Since valid estimation of the mean and confidence interval relies on an underlying normal distribution, it was clear that some form of transformation was warranted. Common statistical transformation methods employed are square root, natural log and log base 10.

Therefore, means and intervals were calculated on the transformed data and the results were then back-transformed to the original measurement scale; the data for each assay were processed in this way using all three transformations. Analysis of the mean and median (for normally distributed data these two values are the same) and skewness and kurtosis estimates confirmed that the transformations were performing as expected and were similar to those obtained for the AAV2RSM (Supplementary Table 3). Supplementary Figure 3 shows the results of the most successful transformations for each assay as quantile-quantile plots. In this analysis the quantiles (ie 5%, 10% etc) obtained from the transformed data were compared to the quantiles that would be expected for a normal distribution. A line that extends through the 25th and 75th quantile is shown on the plots and the nearer the points are to this line, the more normal are the data distribution. The capsid particle titer assay data appeared normally distributed without the need for transformation (Supplementary Figure 3A). For the vector genome titer and for the infectious titer, a log base 10 transformation appeared the most appropriate (Supplementary Figure 3B,C). The transformed data are summarized in Supplementary Table 4. For each assay, two and three standard deviation limits were calculated corresponding to nominal 95% and 99.7% confidence bounds on individual values. Any test result lying outside of the three standard deviations was considered to be an outlier. Using this criterion only one test result from the particle titer assay and one test result from infectious titer were determined to be outliers and were removed from the analysis (Table 3, in red); the values reported in Supplementary Table 4 exclude these data points.

An assumption we made when calculating the mean values and confidence intervals is that each test result is independent of another, however this assumption does not take into account that all institutions submitted duplicate (and in some cases triplicate) test results for the assays. To assess the degree of correlation between samples, Pearson coefficients were determined for the first two duplicate samples per institution and the coefficients obtained were 0.71 for vector particle titer, 0.96 for vector genome titer and 0.97 for infectious units titer. These results indicated that there was a significant correlation within institution and that the assumption that each result is independent was violated. To account for this correlation, the transformed data were modeled, using a linear random effect modeling

approach (Littell *et al.*, 2006). This allows for a unique component associated with each institution to be included in the model, under the assumption that these institutional random effects have a mean of zero. When the correlation within an institution is accounted for, the precision of the mean estimate as illustrated by the width of the 95% confidence interval is decreased (Table 4). Taking the transformed, modeled data as the true estimate of the mean we reached the following determinations for the rAAV8RSM: the mean particle titer is 5.5×10^{11} pt/ml with 95% confidence that the true value lies in the range 4.26×10^{11} to 6.75×10^{11} pt/ml; the mean vector genome titer is 5.75×10^{11} vg/ml with 95% confidence that the true value lies in the range 3.05×10^{11} to 1.09×10^{12} vg/ml and the mean infectious titer is 1.26×10^9 TCID₅₀ IU/ml with 95% confidence that the true value lies in the range 6.46×10^8 to 2.51×10^9 TCID₅₀ IU/ml (Table 4).

Interestingly, the vector genome titer was very similar to the vector particle titer indicating that the AAV8RSM is virtually devoid of empty particles. This finding is consistent with the CsCl gradient purification protocol used in the production of the rAAV8RSM that efficiently separates empty vs full particles (Ayuso *et al.*, 2010).

The DNA content of the AAV8RSM was extracted and native agarose gel electrophoresis was used to confirm the homogeneity and the size the vector genome (expected genome size of 4.3 Kb) (Supplementary Figure 4).

The purity of the rAAV8RSM was assessed by SDS-PAGE analysis. The RSM was examined under both denaturing and non-denaturing conditions using Sypro ruby and silver stains (Figure 2). Under denaturing conditions all proteins including the denatured AAV8 capsids are expected to enter the gel and impurities would be detected as protein bands other than the capsid proteins VP1, VP2 and VP3. Under non-denaturing conditions the capsid would remain intact and would not be expected to enter the resolving gel whereas impurities would enter the gel; proteins, which previously co-migrated with the capsid proteins on denaturing gels would thus be detected. Silver nitrate staining was included since it is capable of detecting DNA, lipid and carbohydrate impurities as well as nanogram levels of protein (Weiss *et al.*, 2009). Sypro ruby is a protein-specific fluorescent dye, which has sensitivity close to that

of silver stain (Rabilloud *et al.*, 2001; Weiss *et al.*, 2009). In each case the rAAV8RSM was analyzed alongside an internal laboratory standard AAV vector. The consensus data from the 14 testing laboratories which carried out the purity test estimated that the rAAV8RSM was greater than 99 % pure and confirmed that VP1, VP2 and VP3 co-migrated with the AAV capsid proteins of the internal vector standards (Figure 2 and data not shown).

Comparison of rAAV2RSM vs rAAV8RSM

Having an increasing repertoire of AAV serotypes entering the clinical arena is encouraging for the field of AAV-mediated gene transfer. However, the characterization of the AAV preparations and the comparison of data between studies will become more complex without the appropriate use of common standards. As an example, here we have compared the vector genome titers and the capsid content of rAAV2RSM and rAAV8RSM using non-serotype-dependent techniques. This comparative study was performed in four institutions independently within the AAV8 RSM Working Group. The vector genome titer was measured by qPCR according to the SOPs written for the rAAV8RSM and using the primers and probe targeting the SV40 polyA. Of note, these experiments were performed before the collection of the data from the 16 laboratories and the statistical analysis shown in Table 4. The vector genome titers of the rAAV8RSM obtained by the four laboratories were within the 95% confidence limits shown in Table 4, however, while the titers for the rAAV2RSM were within the confident limits in two laboratories, in two other institutions they were slightly lower than the lower confidence limit for the rAAV2RSM (2.7×10^{10} to 4.75×10^{10} vg/ml). Interestingly, the use of the rAAV2RSM as a control evidenced a significant deviation of the titration in the first assay conducted in Institution C (Table 5, in red) and therefore the experiment was repeated. Altogether, these data indicate that the same protocol for vector titration by qPCR could be used independently of the serotype, however the inclusion of one or more RSMs was crucial to obtain confident titers and avoid significant deviations.

Although the vector genome titer is the most widely used for dosing rAAV in clinical trials, it is also believed that total capsid content plays a critical role in the immune responses against the therapeutic

vector (Manno *et al.*, 2006; Mingozzi *et al.*, 2013; Mingozzi *et al.*, 2007; Mingozzi *et al.*, 2009). Capsid titer can be measured by serotype-specific ELISA, as shown for rAAV2 (Grimm *et al.*, 1999; Lock *et al.*, 2010) and here for rAAV8, however this assay is only available for several other serotypes e.g. AAV9, AAV1/6, AAV4 and AAV5 (Kuck *et al.*, 2007; Sonntag *et al.*, 2011) and it could be difficult to develop specific antibodies for hybrid/chimeric serotypes. Here, we have used SDS-PAGE gel and Sypro staining to semi-quantitate the capsid content of two different serotypes of AAV, in this case the rAAV2RSM and the rAAV8RSM. The same four institutions mentioned above performed this experiment. The same AAV8 vector stock used for the standard curve of the ELISA kit (WL217S) was used here as a control, with the exception that here the vector was used in its native form while the ELISA standard is supplied lyophilized. Notably, this experiment was performed before the collection of the data from the 16 laboratories and the statistical analysis shown in Table 4, thus the rAAV2RSM sample was loaded on the gel according to the previously published capsid titer of 9.1×10^{11} pt/ml (Lock *et al.*, 2010), but the rAAV8RSM was loaded based on the capsid titer obtained in each institution using the specific AAV8 ELISA kit. The amount of capsid of the rAAV2RSM was in agreement with the dose of WL217S used as standard and, importantly, the amount of capsids loaded on the gel of the rAAV8RSM was similar to the rAAV2RSM (Figure 3, and data not shown). Of note, the amount of vector genomes loaded on the SDS-PAGE gel were much higher for the rAAV8RSM than for the rAAV2RSM, since the rAAV2RSM had a much higher amount of empty capsids (Lock *et al.*, 2010). These data indicate that both ELISAs (AAV2 and the AAV8) generate comparable titers in terms of capsids/ml. These data also indicate that SDS-PAGE, a non-serotype-dependent technique is useful to estimate the capsid content of rAAV vectors when specific antibodies (and therefore an ELISA) are not available.

DISCUSSION

More than 100 clinical trials using different serotypes of rAAV have been registered up to 2014 (<http://www.wiley.com/legacy/wileychi/genmed/clinical/>). Recently, a gene therapy product based on rAAV (Glybera®) has been granted with the marketing authorization from the European Medicine Agency (EMA) opening new dynamics and business models for rAAV-based therapeutics (Bryant *et al.*, 2013). Despite the extensive use of rAAV vectors, there has been a lack of standardization and inability to compare titer values for vectors made and tested within the same laboratory and within different ones. For this reason, an AAV2 Reference Standard Working group was formed in 2002 with the mission to generate and characterize a rAAV2 Reference Standard Material (rAAV2RSM) (Moullier *et al.*, 2008; Potter *et al.*, 2008; Snyder *et al.*, 2002). Sixteen laboratories participated in the characterization and the consensus titers (and other characterization data) of rAAV2RSM were compiled and published (Lock *et al.*, 2010). However, vector systems based on novel rAAV serotypes (Gao *et al.*, 2004; Gao *et al.*, 2002) are being developed rapidly and the scientific community raised the question of whether other RSM will be needed. An AAV8RSM Working Group including industry and academic institutions from 10 countries, and sixteen laboratories was established in 2008 to generate and characterize an AAV8RSM (Ayuso *et al.*, 2012; Moullier *et al.*, 2008;2012). Most of the members had participated in the AAV2RSM Working Group, which facilitated the effort and maintained continuity. Here, we have described the manufacturing and the characterization of a novel reference for the field, namely the rAAV8RSM. The upstream process for the rAAV8RSM was based on co-transfection of HEK293 cells, as for the rAAV2RSM, but the downstream process was based on density gradient ultracentrifugation, which differs from the rAAV2RSM that was purified by chromatography (Potter *et al.*, 2008). Using the gradient purification protocol we obtained a rAAV8RSM that is virtually free of empty capsids, which is a major difference compared with rAAV2RSM that contain more than 95% empty particles (Lock *et al.*, 2010). Another significant difference between the two standards is the ratio of vector genomes/infectious particles; this ratio is 7.5 for the rAAV2RSM but >400 for rAAV8RSM. We hypothesize that this is due

to the poor ability for rAAV8 to transduce cells *in vitro*, as already described (Gao *et al.*, 2002; Mohiuddin *et al.*, 2005). Identifying cell lines that can be efficiently infected with different AAV serotypes and helper viruses is greatly needed, as this impacts not only the infectious titer values but also the particle to infectious ratio and transgene expression assays. However, as long as similar vector genome/infectious particle ratios are obtained for different lots of the same serotype, thus demonstrating lot-to-lot product consistency, and the ratios can be correlated to vector potency, then the vector lots can be considered suitable for use.

The characterization of the rAAV2RSM demonstrated a high degree of variation between institutions for each assay despite the relatively tight correlation of assay results within an institution. Here, we have observed exactly the same outcome during the characterization of the rAAV8RSM. This poor degree of inter-laboratory precision and accuracy is very illuminating, in light of the major effort to standardize the assays by providing detailed protocols and common reagents. In addition, several laboratories had already performed the same assays in the frame of the rAAV2RSM project and the AAV2RSM was made available to the community before launching the characterization campaign of the rAAV8RSM.

Vector genome titer is the most commonly used titer to dose patients in clinical trials. Here, we observed a very significant variation of the vector genome titer by qPCR of the rAAV8RSM with the lowest titer being 4.6×10^{10} vg/ml and the highest titer 4.7×10^{12} vg/ml (Table 3). Having a two-log difference in the titer of the same rAAV material is a cause for concern considering that most of the clinical trials use doses within one log variation (Manno *et al.*, 2006; Nathwani *et al.*, 2011), and may reflect not only the qPCR variability itself (different PCR machines, different sources of PCR primers and probes, storage and handling of PCR reagents, preparation and spectrophotometry of plasmid standard curves), but also rAAV sample preparation and recovery. qPCR has become the method of choice for AAV genome titration due to its simplicity and relative robustness. However, as we note here, the assay is not without sources of variability. As the field progresses, new and improved assays with greater degrees of precision are likely to emerge. In this regard, an AAV vector genome quantitation method based upon droplet digital PCR has recently been described which yields improved intra- and inter-assay precision in

comparison with qPCR, as well as eliminating the need for a plasmid standard curve (Lock et al., 2014). Adoption of such techniques by the AAV gene therapy community may help to reduce the type of inter-laboratory variation observed in this study.

The data presented here stress, more than ever, the necessity to work towards the calibration of vector titers and to standardize dosage units within the field. Now, two different rAAVRSMs are available to help validate in-house quantitative assays at a time where the field is maturing rapidly. As an example, four independent laboratories within the AAV8RSM working group performed an experiment consisting in titrating simultaneously the rAAV2RSM and the rAAV8RSM using the same protocols and reagents. The utilization of rAAV2RSM as a control permitted one laboratory to discard one of the tests that produced significant biased results with the overall result that the final titer of the rAAV8RSM obtained fell within the confidence limits for all sixteen laboratories.

Interestingly, the capsid titer for both rAAV2RSM and rAAV8RSM determined by a commercial ELISA was the parameter with the least variation, perhaps because the kit provided the reagents and internal controls. Also, the capsid titer determined by the ELISA for serotype 2 and for the serotype 8 are comparable as showed by a non-serotype dependent methodology (Table 5). Quantification of total capsid content is critical for clinical trials, since immune responses are clearly dependent on the vector capsid (Manno *et al.*, 2006; Nathwani *et al.*, 2011). The availability of ELISA methods and RSMs will help the field to better characterize vector preparations used in clinical trials. Even if an ELISA is not available for a specific serotype or chimeric AAV vector, it is possible to use other methods to measure total capsids, such as electronic microscopy (Materials and Methods and (Grimm *et al.*, 1999), optical density (Sommer *et al.*, 2003), or SDS-PAGE gel staining (Figure 3). rAAV2RSM and rAAV8RSM could be used to evaluate total capsid load for those alternative AAV serotypes.

A stability monitoring program which tracks physical and infectious titers over time is ongoing for the AAV2RSM generated in 2006, and data from several years has been collected (data not shown). Similarly, the AAV8RSM Working Group will follow the stability of the AAV8RSM at regular intervals.

Regulatory European (EDQM) and US (FDA CBER, OCTGT and DCGT) bodies have encouraged the AAV2RSM and AAV8RSM Working Group to generate and characterize reference materials and recommended the use of these standards to the sponsors of rAAV vector INDs and IMPDs.

In summary, this manuscript describes the manufacturing and the characterization of a novel rAAV8RSM material deposited at ATCC under the reference VR-1816 that represents an important tool to better determine vector dosing units. Having validated and calibrated methods to determine rAAV titers of preclinical and clinical vectors will accelerate the development of rAAV-based medicines and will protect patients participating in future trials.

MATERIALS AND METHODS

Reference Standard Material manufacturing

Production and purification of the rAAV8RSM were carried out at Atlantic Gene Therapies –UMR 1089 in Nantes (France) and the Center of Animal Biotechnology and Gene Therapy (CBATEG) at the Universitat Autònoma de Barcelona (UAB)(Spain).

Production was initiated by co-transfection of a certified master cell bank of HEK293 cells (ABG-EFS, Nantes, France) in 5-chambers Corning Cellstacks (at Nantes) or Corning Roller Bottles (at Barcelone) with plasmid pTR-UF-11 (ATCC # MBA-331), containing the vector genome and hGFP expression cassette (Burger *et al.*, 2004) and the pDP8 helper plasmid harboring the rep gene from AAV2, the cap gene from AAV8, the adenovirus helper genes E2A, E4, VA-RNA and the ampicillin resistance gene (N° PF478, Plasmidfactory, Bielefeld, Germany) using a calcium phosphate precipitation method. Same lots of FBS (Hyclone-Thermo scientific, Waltham, MA), trypsin (PAA Laboratories GmbH, Linz, Austria), DMEM (PAA), Pen/Strep (PAA), PBS (PAA) and dPBS (PAA) were split between the two manufacturing sites.

For the transfection, the complete medium (DMEM, 10% FBS, 1% Pen/Strep) was removed and replaced by transfection medium (DMEM, 2% FBS, 1% Pen/Strep) including the transfection mixture. After 6 to 15 hours at 37 °C and 5% CO₂, the transfection medium was then removed and replaced by fresh exchange medium (DMEM, 1% Pen/Strep) prior to a 3 days incubation at 37 °C and 5% CO₂. The cells were harvested and centrifuged at 1500 g for 10 min at 4 °C. The cell pellet was discarded and the supernatant was precipitated with PEG at a final concentration of 8% for a period of 15 hours to 3 days at 5 +/- 3 °C. Samples of these cells pellets from Nantes and Barcelona were tested for mycoplasma and found to be negative by PCR using the Mycotrace kit (PAA, ref : Q052-20). The PEG-precipitated supernatant was then centrifuged at 5,000 g for 45 min at 4 °C. The supernatant was discarded and the PEG-pellet was resuspended in Tris Buffer Saline (TBS) before benzonase digestion at 37 °C for 30 min.

Following benzonase digestion, the viral suspension was centrifuged at 10,000 g for 10 min at 4 °C and the vector-containing supernatant was loaded on a step density CsCl gradient (1.5 g/cm³ at the bottom and 1.3 g/cm³ on top) in UltraClear tube for SW28 rotor (Beckman coulter, Brea, CA). The gradient was centrifuged at 28,000 rpm for 24 hours at 15 °C. The full particles band was collected with a 10 ml syringe and transferred to a new UltraClear tube for SW41 rotor filled with 1.375 g/cm³ density CsCl. The 2nd gradient was centrifuged at 38,000 rpm for 48 hours at 15 °C. The enriched-full particles band was then collected with a 10 ml syringe (the volume recovered for each run is indicated in Supplementary Tables 1 and 2). The viral suspension was then subjected to 4 successive rounds of dialysis under slight stirring in a Slide-a-Lyzer cassette (Pierce, Rockford, IL) against dPBS (containing Ca and Mg). No other additives were included in the formulation buffer (dPBS).

Each purified vector subplot was finally collected, sampled for vg titer and purity assay, and stored at < 70 °C in polypropylene low-binding cryovials.

The specifications of the dPBS (PAA Laboratories) used as a formulation buffer were:

pH 7.0-7.5

Osmolality 240-320 mOsmol/Kg

Endotoxin <1 EU/ml

Composition: KCL 0.2 g/l; KH₂PO₄ 0.2 g/l ; NaCL 8.00 g/l ; Na₂HPO₄ anhyd. 1.15 g/l; CaCl₂-2H₂O 0.132 g/l; MgCL₂-2H₂O 0.1 g/l.

rAAV8RSM Fill Finish and final Quality Control

Fill finish and final quality control were carried out at EFS-ABG (Nantes, France), a European pharmaceutical site dedicated to ATMPs manufacturing. All of the sublots produced at Nantes and Barcelona (except two lots, as described in Result section) were combined and diluted to 200 ml in dPBS (see specifications and composition above). This purified bulk was subsequently tested for endotoxin (EP 2.6.14), Mycoplasma (EP 2.6.7) and Bioburden (EP 2.6.12) by Vitrology Ltd, Glasgow, Scotland, and the vector genome titer was determined by qPCR at Atlantic Gene Therapies (Nantes, France), prior to final

formulation, sterile filtration and filling in an ISO5 cleanroom at EFS-ABG with environmental monitoring. The purified bulk was diluted with 325 ml of dPBS and was then sterile filtered using a 0.2 µm PES filter (Sartorius). The filtered formulated bulk was then vialled in 14 sterile 50 ml conical tubes (Corning, Polypropylene 50 ml tubes, USP Class VI) stored at < -70 °C. The sterile bulk was then filled into 4088 cryovials (Corning 1.2 ml polypropylene cryogenic vial, USP, class VI) with a volume of 0.125 ml/vial using an electronic adjustable repeating pipette AutoRep (RAININ, Oakland, CA). Prior to storage at < -70 °C, the vials were labeled according to ATCC requirements as follows: ATCC®, VR-1816™, rAAV8-RSS– Reference Material, ABG[date] - 0.125 ml, Store at < -70 °C – For research use only. Lot #03112010SP2pcg.

Due to the number of vials (> 4000 vials), seven fill days were required. Each fill date is indicated on the label. At each filling session, the first and the last cryovial filled were transferred to Quality Control for further sterility assay. Thus, a total of 28 cryovials were submitted to sterility assay at Vitrology Ltd. The final product was submitted to preliminary tests for vector genome titer (qPCR SV40 and Dot Blot hybridization using a GFP probe), transducing titer and purity/identity (Silver Stained SDS-PAGE gel). A summary of QC performed on the purified bulk and on the final product is shown in Table 1. The SDS-PAGE silver stain purity assay is shown in Supplementary Figure 5 and suggests that the AAV8RSM purity is similar to the control AAV2RSM one which was determined at 94% using SYPRO Ruby staining following SDS-PAGE (Lock *et al.*, 2010).

rAAV8 RSM handling.

For rAAV8RSM characterization, each testing laboratory received two vials from ATCC on dry ice. Upon receipt both vials were stored frozen at -70 to -90°C. One vial was thawed at room temperature while mixing gently and then kept on wet ice. Within 1 hour of thawing, the infectious titer was conducted. The remainder of the thawed vial was stored at 4°C and mixed gently upon use. Within 5 days of vial thaw, the particle titer, vector genome titer and purity/identity assays were performed. These steps were repeated for the second vial starting on a different calendar day.

See posted protocol:

<http://www.lgcstandards->

[atcc.org/en/Standards/Standards_Programs/ATCC_Virus_Reference_Materials/AAV8_Additional_Information.aspx](http://www.lgcstandards-atcc.org/en/Standards/Standards_Programs/ATCC_Virus_Reference_Materials/AAV8_Additional_Information.aspx)

rAAV8RSM Characterization assays

Brief descriptions of each characterization assay follow. For those wishing to reproduce these assays, detailed protocols can be found at the links specified below or may be requested directly from M. Lock or R. Snyder.

Particle titer. The particle concentration was determined by each laboratory, using four separate dilution series from a single vial in the Progen AAV8 Titration ELISA (Progen Biotechnik GMBH, Article number PRAAV8), against a standard curve prepared from a previously titered rAAV8 preparation (WL217S). The particle content of WL217S was determined by first spiking the preparation with the adenoviral reference material (ARM ATCC VR-1516, with a known particle concentration) and then obtaining images of the particles by electron microscopy. Due to the size difference between AAV and adenovirus the particles of each can be distinguished and counted on electron micrographs. Several fields were counted and the average ratio of AAV particles to the internal ARM standard was used to compute the particle titer for WL217S. Briefly see posted protocol:

<http://www.lgcstandards->

[atcc.org/~media/AAV8_Information/AAV8%20RSM%20particle%20titer%20by%20ELISA.ashx](http://www.lgcstandards-atcc.org/~media/AAV8_Information/AAV8%20RSM%20particle%20titer%20by%20ELISA.ashx)

Vector Genome titer. The vector genome concentration was determined in duplicate, testing one replicate from each of two vials, by qPCR of serial dilutions of rAAV8RSM against a standard curve of plasmid pTR-UF-11 (ATCC MBA-331™)(Burger *et al.*, 2004). Some labs performed more than two tests for vector genome titrations (Table 3). See posted protocol:

http://www.lgcstandards-atcc.org/~media/AAV8_Information/AAV8%20RSM%20genome%20copy%20titration%20by%20QPCR.ashx

Infectious titer. Serial ten fold dilutions of rAAV8RSM were made on HeLa RC32 cells (ATCC CRL-2972™) (Tessier *et al.*, 2001) and co-infected with Adenovirus type 5 (ATCC VR-1516™). 72 hours post infection total cell DNA was extracted and analyzed for AAV vector genome copies by qPCR. Input vector genomes were subtracted and TCID₅₀ titers calculated according to the method of Spearman/Karber. See posted protocol:

http://www.lgcstandards-atcc.org/~media/AAV8_Information/AAV8%20RSM%20Infectious%20titer%20assay.ashx

Purity and identity. The purity and identity of the rAAV8RSM were evaluated by SDS polyacrylamide gel electrophoresis (SDS-PAGE), using SYPRO ruby (Invitrogen) or silver staining (SilverXpress; Invitrogen). The AAV8 VP1, VP2, and VP3 capsid protein bands were evaluated for their stoichiometry and size. Purity relative to non-vector impurities visible on stained gels was determined. See posted protocol:

http://www.lgcstandards-atcc.org/~media/AAV8_Information/AAV8_%20RSM_Identity-Purity_Assay.ashx

Acknowledgments

This work was supported by the CLINIGENE network of excellence (European Commission FP6, CLINIGENE, LSHB-CT-2006- 018933). We thank Odile Cohen-Haguenuer for conceiving, writing and submitting the CLINIGENE European network of Excellence (<http://www.clinigene.eu/>). We also thank the support of several partners of the Clinigene AAV platform to the AAV8RSM project: Robin Ali, Muriel Audit, George Dickson, Anne Douar, Amit Nathwani, Amos Panet, Thierry Vandendriessche and Bas Blits.

We are also indebted to Liz Kerrigan at ATCC for coordinating the distribution of materials to testing laboratories and Keith Carson (ISBiotech) and Denise Gavin (FDA) for useful discussions and guidance.

We acknowledge the generosity of members of the AAV RSM Working Group that participated in the production and characterization of the rAAV8RSM.

We acknowledge the technical help of the following during the manufacturing and testing phase:

Maria Molas, Jose Piedra, Katell Konan, Armelle Cassard, Solene Volant, Linda Poiraudau, Frederic Broucque, Emilie Lecomte, Achille François, Antonella Ferrara, Diana Desgue, Marina Dapas, Michela Zotti, Rachida Siamari, Saskia Haast, Wienman Philips, Albertine de Jong.

We acknowledge the generosity of PROGEN, ATCC, PlasmidFactory, Corning, PAA, SGS-Vitrology, Labclinics and Clean cells for providing free access to material and reagents required for the production and characterization of the AAV8RSM.

Conflict of interest Statement

Richard Snyder owns equity in a gene therapy company that is commercializing AAV for gene therapy applications.

J Fraser Wright is scientific co-founder of and consultant to Spark Therapeutics, a gene therapy company.

Other authors declare no conflict of interest

Supplementary Material

Supplementary Table 1. Vector genome titer of sublots produced at Nantes.

Supplementary Table 2. Vector genome titer of sublots produced at Barcelone.

Supplementary Table 3. Summary statistics for the untransformed and transformed variables.

Supplementary Table 4. rAAV8 Reference Standard Material Titer Estimates after Transformation

Supplementary Figure 1. Silver stained SDS-PAGE gel and western blot of sublots produced at Nantes and Barcelone. a) AAV8RSM sublots (Nantes), Silver Stained SDS-PAGE gel, 2.10×10^{10} vg/well. b) AAV8RSM sublots (Barcelone), Silver Stained SDS-PAGE gel, 5.10×10^9 vg/well. c) Western blot analysis of few sublots produced at Nantes. On the left, Western blot using anti-capB1 antibody. On the right, Western blot using anti-AAV2 polyclonal antibody.

Supplementary Figure 2: Histograms displaying the distributions of a) particle titer (pt/ml), b) vector genome titer (vg/ml), and c) infectious titer (iu/ml).

Supplementary Figure 3: Quantile-quantile plots displaying sample versus normal quantiles of a) particles/ml, b) Log10 vector genomes/ml, and c) Log10 infectious units/ml. Lines pass through the 25th and 75th quantiles.

Supplementary Figure 4. Assesment of the AAV8RSM vector genome integrity by native agarose gel electrophoresis. Total DNA was extracted from AAV8RSM and about 4×10^{10} vg were loaded on a native agarose gel (central lane). After electrophoresis, the gel was stained with GelRed. “M” denotes marker lanes, which contains standards of sizes indicated at right of image.

Supplementary Figure 5. The rAAV2RSM and rAAV8RSM were run on SDS PAGE gels under denaturing conditions and then stained with silver staining.

References

- Ayuso E., Blouin V., Darmon C. et al. (2012). Reference materials for the characterization of adeno-associated viral vectors. In *The Clinibook: clinical gene transfer state of the art*. Cohen-haugenauer O, ed. EDK, Paris. pp 83-90.
- Ayuso E., Mingozzi F., Montane J. et al. (2010). High AAV vector purity results in serotype- and tissue-independent enhancement of transduction efficiency. *Gene Ther* 17,503-10.
- Bainbridge J.W., Smith A.J., Barker S.S. et al. (2008). Effect of gene therapy on visual function in Leber's congenital amaurosis. *N Engl J Med* 358,2231-9.
- Bryant L.M., Christopher D.M., Giles A.R. et al. (2013). Lessons learned from the clinical development and market authorization of Glybera. *Hum Gene Ther Clin Dev* 24,55-64.
- Burger C., Gorbatyuk O.S., Velardo M.J. et al. (2004). Recombinant AAV viral vectors pseudotyped with viral capsids from serotypes 1, 2, and 5 display differential efficiency and cell tropism after delivery to different regions of the central nervous system. *Mol Ther* 10,302-17.
- Gao G., Vandenberghe L.H., Alvira M.R. et al. (2004). Clades of Adeno-associated viruses are widely disseminated in human tissues. *J Virol* 78,6381-8.
- Gao G.P., Alvira M.R., Wang L. et al. (2002). Novel adeno-associated viruses from rhesus monkeys as vectors for human gene therapy. *Proc Natl Acad Sci U S A* 99,11854-9.
- Gaudet D., Methot J., Dery S. et al. (2013). Efficacy and long-term safety of alipogene tiparvovec (AAV1-LPLS447X) gene therapy for lipoprotein lipase deficiency: an open-label trial. *Gene Ther* 20,361-9.
- Grimm D., Kern A., Pawlita M. et al. (1999). Titration of AAV-2 particles via a novel capsid ELISA: packaging of genomes can limit production of recombinant AAV-2. *Gene Ther* 6,1322-30.
- Hutchins B. (2002). Development of a Reference Material for Characterizing Adenovirus Vectors. *BioProcess J* 1,25-29.
- Kuck D., Kern A., Kleinschmidt J.A. (2007). Development of AAV serotype-specific ELISAs using novel monoclonal antibodies. *J Virol Methods* 140,17-24.
- Littell R.C., Milliken G.A., Stroup W.W. et al. (2006). *SAS for mixed models*, 2nd edition, Cary, NC: SAS Institute Inc.
- Lock M., Alvira M.R., Chen S.J. et al. (2014). Absolute determination of single-stranded and self-complementary adeno-associated viral vector genome titers by droplet digital PCR. *Hum Gene Ther Methods* 25,115-25.
- Lock M., McGorray S., Auricchio A. et al. (2010). Characterization of a recombinant adeno-associated virus type 2 Reference Standard Material. *Hum Gene Ther* 21,1273-85.
- Maguire A.M., Simonelli F., Pierce E.A. et al. (2008). Safety and efficacy of gene transfer for Leber's congenital amaurosis. *N Engl J Med* 358,2240-8.
- Manno C.S., Arruda V.R., Pierce G.F. et al. (2006). Successful transduction of liver in hemophilia by AAV-Factor IX and limitations imposed by the host immune response. *Nat Med* 12,342-347.
- Mingozzi F., Anguela X.M., Pavani G. et al. (2013). Overcoming preexisting humoral immunity to AAV using capsid decoys. *Sci Transl Med* 5,194ra92.
- Mingozzi F., Maus M.V., Hui D.J. et al. (2007). CD8(+) T-cell responses to adeno-associated virus capsid in humans. *Nat Med* 13,419-22.
- Mingozzi F., Meulenberg J.J., Hui D.J. et al. (2009). AAV-1-mediated gene transfer to skeletal muscle in humans results in dose-dependent activation of capsid-specific T cells. *Blood* 114,2077-86.
- Mohiuddin I., Loiler S., Zolotukhin I. et al. (2005). Herpesvirus-based infectious titrating of recombinant adeno-associated viral vectors. *Mol Ther* 11,320-6.
- Moullier P., Snyder R.O. (2008). International efforts for recombinant adeno-associated viral vector reference standards. *Mol Ther* 16,1185-8.
- Moullier P., Snyder R.O. (2012). Recombinant adeno-associated viral vector reference standards. *Methods Enzymol* 507,297-311.

- Nathwani A.C., Tuddenham E.G., Rangarajan S. et al. (2011). Adenovirus-associated virus vector-mediated gene transfer in hemophilia B. *N Engl J Med* 365,2357-65.
- Potter M., Phillips G., Phillipsberg T. et al. (2008). Manufacture and stability study of the recombinant adeno-associated virus serotype 2 reference standard. *Bioprocessing Journal*,8-14.
- Rabilloud T., Strub J.M., Luche S. et al. (2001). A comparison between Sypro Ruby and ruthenium II tris (bathophenanthroline disulfonate) as fluorescent stains for protein detection in gels. *Proteomics* 1,699-704.
- Snyder R.O., Flotte T.R. (2002). Production of clinical-grade recombinant adeno-associated virus vectors. *Curr Opin Biotechnol* 13,418-23.
- Sommer J.M., Smith P.H., Parthasarathy S. et al. (2003). Quantification of adeno-associated virus particles and empty capsids by optical density measurement. *Mol Ther* 7,122-8.
- Sonntag F., Kother K., Schmidt K. et al. (2011). The assembly-activating protein promotes capsid assembly of different adeno-associated virus serotypes. *J Virol* 85,12686-97.
- Tessier J., Chadeuf G., Nony P. et al. (2001). Characterization of adenovirus-induced inverted terminal repeat-independent amplification of integrated adeno-associated virus rep-cap sequences. *J Virol* 75,375-83.
- Van Vliet K., Blouin V., Agbandje-McKenna M. et al. (2006). Proteolytic mapping of the adeno-associated virus capsid. *Mol Ther* 14,809-21.
- Vandenberghe L.H., Xiao R., Lock M. et al. (2010). Efficient serotype-dependent release of functional vector into the culture medium during adeno-associated virus manufacturing. *Hum Gene Ther* 21,1251-7.
- Weiss W., Weiland F., Gorg A. (2009). Protein detection and quantitation technologies for gel-based proteome analysis. *Methods Mol Biol* 564,59-82.

Human Gene Therapy
Manufacturing and Characterization of a Recombinant Adeno-Associated Virus Type 8 Reference Standard Material (doi: 10.1089/hum.2014.057)
This article has been peer-reviewed and accepted for publication, but has yet to undergo copyediting and proof correction. The final published version may differ from this proof.

Tables

Table 1. Quality control of intermediate and final product

Test item	Tests	Method	Laboratory	Results
Purified Bulk	Vector genome (vg/ml)	qPCR	UMR1089	5.7×10^{12} vg/ml
	Bioburden	EP 2.6.12	SGS-Vitrology	0 cfu/ml
	Endotoxin	EP 2.6.14	SGS-Vitrology	<0,03 EU/ml
	Mycoplasma	EP 2.6.7	SGS-Vitrology	Negative
Final Product	Vector genome (vg/ml)	qPCR	UMR1089	6.4×10^{11} vg/ml
	Vector genome (vg/ml)	Dot blot	UMR1089	6.3×10^{11} vg/ml
	Transducing units (TU/ml)	Transduction of cells; GFP read out	UMR1089	1.5×10^8 TU/ml
	Sterility	EP 2.6.1	SGS-Vitrology	sterile

Table 1. Quality control of intermediate and final product

Table 2. rAAV8 Reference Standard Material Testing Laboratories

Telethon Institute of Genetics and Medicine, TIGEM, Naples, Italy
 Universitat Autònoma de Barcelona, Spain
 Research Institute at Nationwide Children's Hospital, USA
 University of Florida, USA
 Atlantic Gene Therapies, France
 Genethon, France
 International Center for Genetic Engineering and Biotechnology (ICGEB), Italy
 German Cancer Research Center (DKFZ), Germany
 University of Pennsylvania, USA
 Jichi Medical University, Japan
 Sangamo BioSciences, USA
 University of Massachusetts Medical School, USA
 Université Libre de Bruxelles, Belgium
 uniQure, The Netherlands
 Children's Hospital of Philadelphia, USA
 Lausanne University Hospital, Switzerland

Table 2. rAAV8 Reference Standard Material Testing Laboratories

Table 3.rAAV8 Reference Standard Material raw characterization data

Laboratory	Replicate	Particle titer (ELISA) (pt/ml)	Genome titer (qPCR) (vg/ml)	Infectious titer (TCID50) (IU/ml)
A	1	2.68x10 ¹¹	3.60x10 ¹¹	1.65x10 ¹¹
	2	2.08x10 ¹¹	4.58x10 ¹¹	1.36x10 ¹¹
	3		2.46x10 ¹¹	1.36x10 ¹¹
B	1	5.39x10 ¹³	3.47x10 ¹²	
	2	9.11x10 ¹³	4.73x10 ¹²	
C	1	8.25x10 ¹¹	5.53x10 ¹¹	9.28x10 ⁹
	2	5.68x10 ¹¹	3.39x10 ¹¹	9.28x10 ⁹
	3		3.42x10 ¹¹	1.12x10 ¹⁰
D	1	6.03x10 ¹¹	5.19x10 ¹¹	2.00x10 ⁹
	2	8.90x10 ¹¹	8.50x10 ¹¹	1.65x10 ⁹
E	1	4.88x10 ¹¹	6.32x10 ¹¹	1.65x10 ⁹
	2	5.53x10 ¹¹	3.00x10 ¹¹	1.82x10 ⁹
F	1	4.57x10 ¹¹	7.71x10 ¹⁰	5.22x10 ⁹
	2	3.81x10 ¹¹	7.58x10 ¹⁰	4.74x10 ⁹
	3		8.14x10 ¹⁰	
G	1	8.08x10 ¹¹	1.18x10 ¹²	3.23x10 ⁹
	2	4.73x10 ¹¹	1.02x10 ¹²	5.22x10 ⁹
	3		9.60x10 ¹¹	4.74x10 ⁹
H	1		3.10x10 ¹²	6.32x10 ⁸
	2		2.64x10 ¹²	2.42x10 ⁸
I	1	6.26x10 ¹¹	9.56x10 ¹¹	6.32x10 ⁸
	2	7.40x10 ¹¹	8.25x10 ¹¹	4.31x10 ⁸
	3		7.19x10 ¹¹	
	4		4.86x10 ¹¹	
	5		5.39x10 ¹¹	
J	1		2.24x10 ¹²	
	2		2.40x10 ¹²	
K	1	4.77x10 ¹¹	7.02x10 ¹⁰	
	2	5.52x10 ¹¹	4.65x10 ¹⁰	
L	1	4.35x10 ¹¹	7.45x10 ¹¹	5.22x10 ⁸
	2	4.13x10 ¹¹	3.29x10 ¹¹	
	3		8.79x10 ¹¹	
	4		4.20x10 ¹¹	
M	1	3.17x10 ¹¹	7.06x10 ¹¹	1.65x10 ⁹
	2	2.45x10 ¹¹	8.58x10 ¹¹	9.28x10 ⁸
	3		5.28x10 ¹¹	
	4		2.26x10 ¹¹	
N	1	1.09x10 ¹²	1.55x10 ¹¹	1.12x10 ⁹
	2	8.73x10 ¹¹	1.57x10 ¹¹	4.31x10 ⁸
O	1	6.22x10 ¹¹	2.61x10 ¹²	5.75x10 ⁸
	2	6.22x10 ¹¹	3.53x10 ¹²	3.56x10 ⁸
P	1	3.19x10 ¹¹	2.59x10 ¹¹	6.32x10 ⁸

	2	4.51×10^{11}	3.73×10^{11}	2.67×10^8
	3		3.48×10^{11}	9.28×10^8
Mean		5.50×10^{11}	9.62×10^{11}	2.67×10^9
SD		2.20×10^{11}	1.10×10^{12}	3.32×10^9

Table 3. rAAV8

Reference Standard Material Raw Characterization data

Table 4. Final rAAV8 Reference Standard Material titer estimates after transformation and modeling

Titer units	Transformation	Mean	Lower 95% confidence limit for the mean	Upper 95% confidence limit for the mean	± 2 SD
Particles (pt) /ml	None	5.5×10^{11}	4.26×10^{11}	6.75×10^{11}	$1.06 \times 10^{11} - 9.94 \times 10^{11}$
Vector genomes (vg)/ml	Log ₁₀	5.75×10^{11}	3.05×10^{11}	1.09×10^{12}	$4.57 \times 10^{10} - 7.24 \times 10^{12}$
Infectious units (IU) /ml	Log ₁₀	1.26×10^9	6.46×10^8	2.51×10^9	$1.32 \times 10^8 - 1.20 \times 10^{10}$

Table 4. Final rAAV8 Reference Standard Material Titer Estimates after Transformation and Modeling

Table 5. Titration by qPCR AAV2RSM vs AAV8RSM

Laboratory	Replicate	Genome titer AAV2RSM (qPCR) (vg/ml)	Genome titer AAV8RSM (qPCR) (vg/ml)
A	1	2.37x10 ¹⁰	7.91x10 ¹¹
	2	1.37x10 ¹⁰	4.86x10 ¹¹
	3	2.83x10 ¹⁰	5.39x10 ¹¹
	mean	2.19x10¹⁰	6.05x10¹¹
B	1	3.14x10 ¹⁰	5.28x10 ¹¹
	2	2.03x10 ¹⁰	2.26x10 ¹¹
	mean	2.58x10¹⁰	3.77x10¹¹
C	1	1.56x10 ¹¹	4.55x10 ¹²
	2	2.60x10 ¹¹	6.20x10 ¹²
C'	1'	3.18x10 ¹⁰	5.76x10 ¹¹
	2'	3.11x10 ¹⁰	5.58x10 ¹¹
	3'	3.40x10 ¹⁰	5.60x10 ¹¹
	mean	3.23x10¹⁰	5.64x10¹¹
D	1	2.00x10 ¹⁰	4.10x10 ¹¹
	2	3.80x10 ¹⁰	4.20x10 ¹¹
	3	4.00x10 ¹⁰	9.10x10 ¹¹
	mean	3.26x10¹⁰	5.80x10¹¹

According to Lock et al. AAV2RSM qPCR titer with 95% confidence limits is

2.70x10¹⁰ vg/ml-4.75x10¹⁰ vg/ml

According to table 4 in this paper AAV8RSM qPCR titer with 95% confidence is 3.05x10¹¹ vg/ml-1.09x10¹² vg/ml

Table 5. Titration by qPCR AAV2RSM vs AAV8RSM

Figure Legends

Figure 1

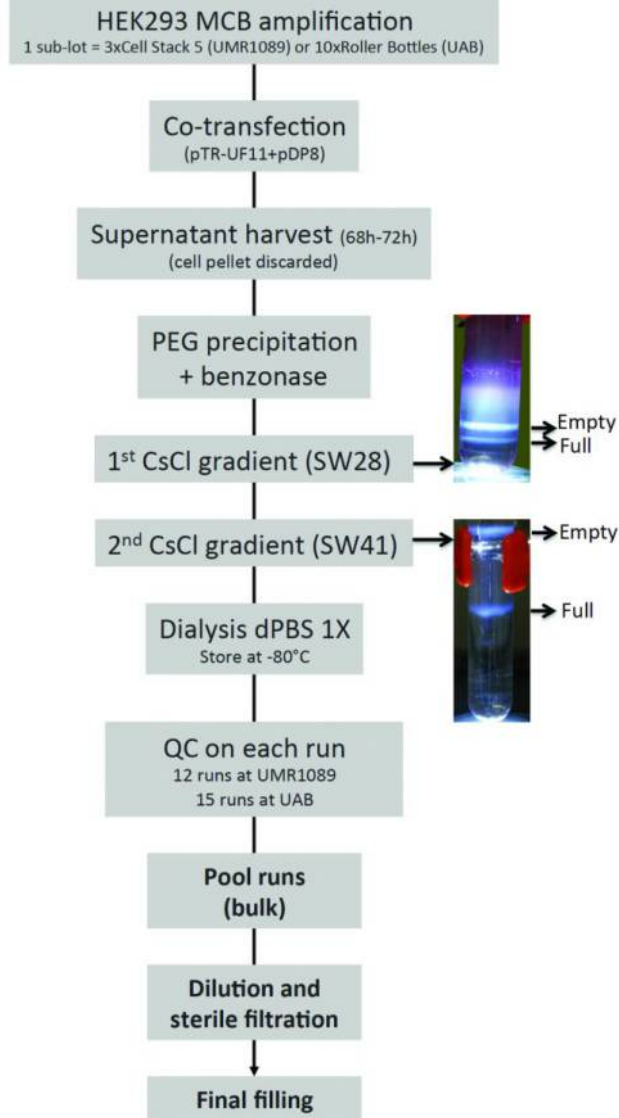


Figure 1. Flow chart showing the steps of rAAV8RSM manufacturing. Note the pictures on the right showing the empty and full vector particles bands at the first and second CsCl gradient step. MCB, Master cell bank, PEG, polyethylene glycol, QC, quality control.

Figure 2

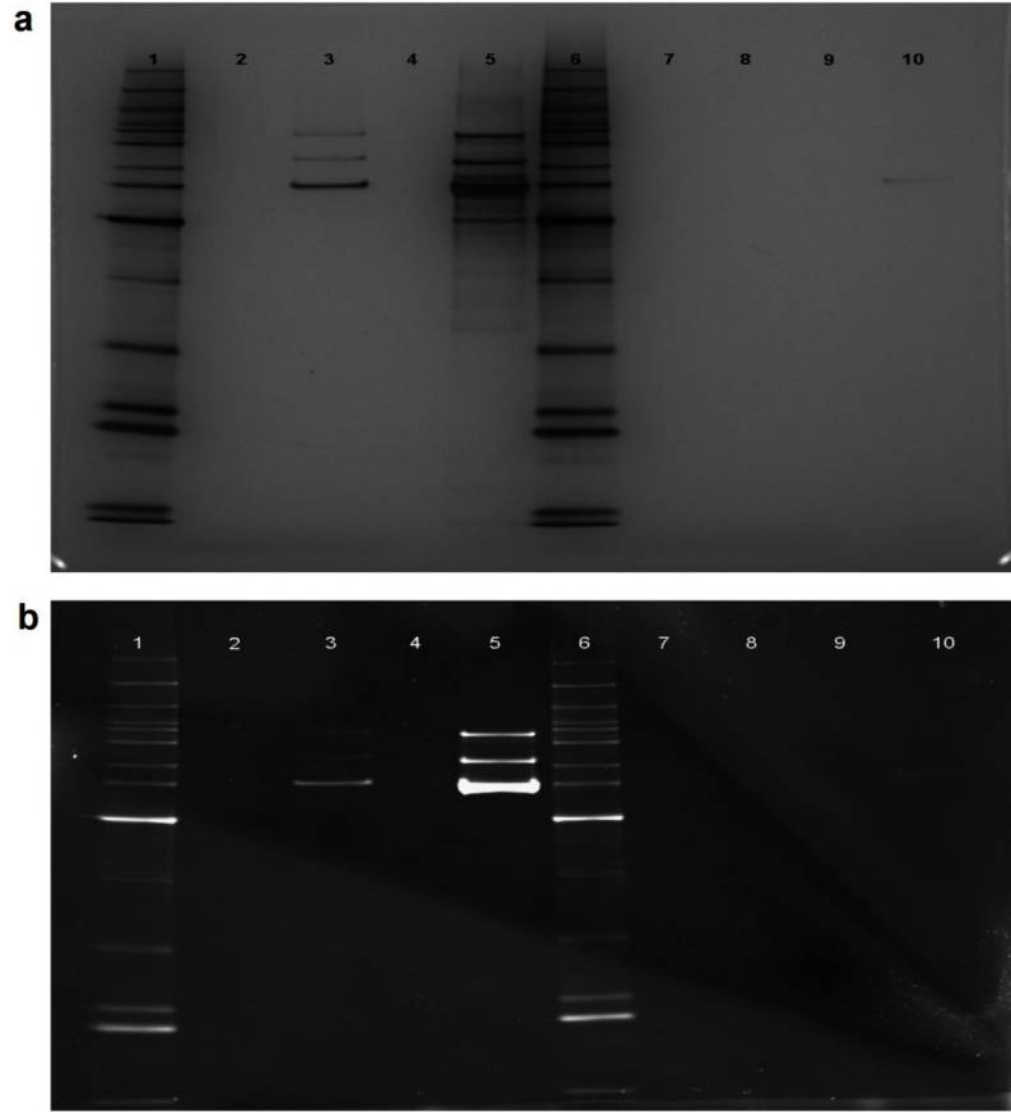


Figure 2. The rAAV8RSM was run on SDS PAGE gels under both denaturing and native conditions and then stained with a) Silver stain and b) Sypro Ruby. In house rAAV standard was run as a positive control and buffer as a negative control. The lanes for each gel are 1) Benchmark Ladder (unstained or prestained) – Reduced; 2) Negative Control – Reduced; 3) AAV8 Reference Material – Reduced; 4) empty , 5) Positive Control – Reduced; 6) Benchmark Ladder (unstained or prestained) – Native; 7) Negative Control – Native; 8) AAV Reference Material – Native; 9) empty, 10) Positive Control – Native.

Figure 3

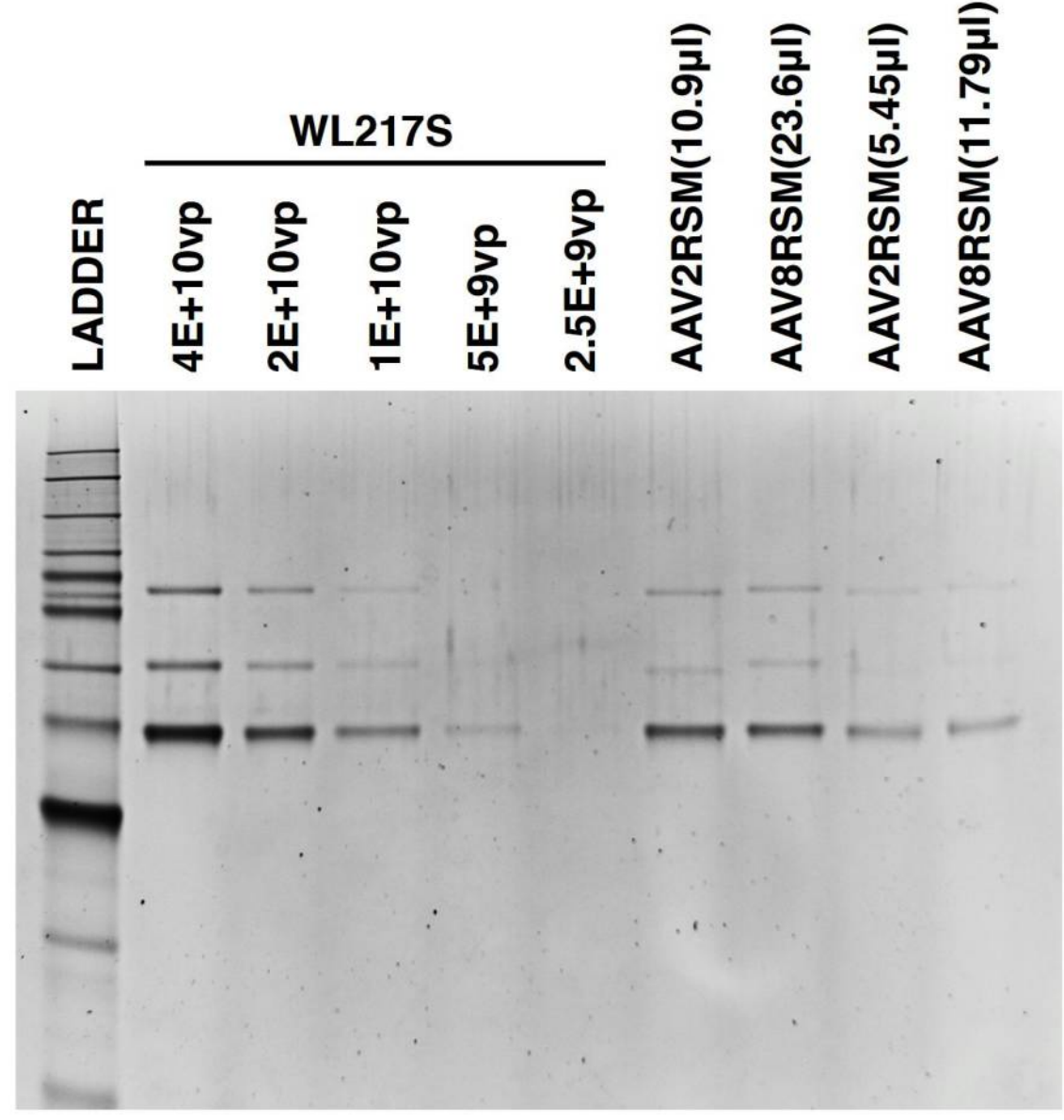


Figure 3. The rAAV2RSM and rAAV8RSM were run on SDS PAGE gels under denaturing conditions and then stained with Sypro Ruby. Several decreasing amounts of vector particles (pt) of a reference rAAV8 vector (WL217S) were loaded as standard curve (lanes 2-6). Different amounts (10^{10} pt or 5×10^9 pt, lanes 7-8 or 9-10, respectively) of rAAV2RSM (lane 7 and 9) and rAAV8RSM (lane 8 and 10) were loaded on a gel according to a particle titer of 9.1×10^{11} pt/ml for rAAV2RSM (mean titer published by Lock et al) and 4.2×10^{11} pt/ml for the rAAV8RSM (titer calculated by this lab using the ELISA AAV8).

Supplementary Table 1. Vector genome titer of sub-lots produced at Nantes.

#sub-lot	Dot blot hybridization			qPCR (n=2)*
	Titer (vg/ml)	Volume (ml)	Titer (total vg)	Titer (vg/ml)
N1	1.29x10 ¹³	1.85	2.38x10 ¹³	3.91x10 ¹³
N2	1.20x10 ¹³	2.00	2.40x10 ¹³	1.54x10 ¹³
N3	1.68x10 ¹³	1.25	2.10x10 ¹³	4.64x10 ¹³
N4	4.81x10 ¹²	2.68	1.29x10 ¹³	2.17x10 ¹³
N5	2.80x10 ¹³	2.28	6.40x10 ¹³	5.19x10 ¹³
N6	8.22x10 ¹²	2.62	2.16x10 ¹³	3.95x10 ¹³
N7	1.30x10 ¹³	1.35	1.80x10 ¹³	3.39x10 ¹³
N8	3.10x10 ¹³	1.81	5.60x10 ¹³	4.28x10 ¹³
N9	7.72x10 ¹²	1.78	1.37x10 ¹³	3.56x10 ¹³
N10	1.60x10 ¹²	1.44	2.30x10 ¹³	3.38x10 ¹³
N11	2.50x10 ¹³	1.50	3.80x10 ¹³	3.40x10 ¹³
N12	9.21x10 ¹²	1.63	1.50x10 ¹³	3.83x10 ¹³
TOTAL		22.19	3.31x10 ¹⁴	7.90x10 ¹⁴

*Internal qPCR control AAV2RSM (ATCC#VR-1616): 3.40x10¹⁰ vg/ml

Supplementary Table 2 . Vector genome titer of sub-lots produced at Barcelone.

#sub-lot	Titer qPCR SV40polyA			AAV2RSM*
	Titer (vg/ml)	Volume (ml)	Titer (total vg)	Titer (vg/ml)
BCN1	1.70x10 ¹³	1.90	3.20x10 ¹³	1.90x10 ¹⁰
BCN2	1.88x10 ¹³	1.50	2.82x10 ¹³	2.50x10 ¹⁰
BCN3	2.52x10 ¹³	1.40	3.52x10 ¹³	2.81x10 ¹⁰
BCN4	2.37x10 ¹¹	0.90	2.13x10 ¹¹	2.81x10 ¹⁰
BCN5	5.95x10 ¹²	1.15	6.80x10 ¹²	1.90x10 ¹⁰
BCN6	6.20x10 ¹²	1.35	8.40x10 ¹²	1.90x10 ¹⁰
BCN7	5.15x10 ¹²	1.05	5.40x10 ¹²	3.07x10 ¹⁰
BCN8	1.32x10 ¹³	1.30	1.70x10 ¹³	3.07x10 ¹⁰
BCN9	9.80x10 ¹³	1.20	1.17x10 ¹³	3.07x10 ¹⁰
BCN10	8.13x10 ¹²	1.20	9.76x10 ¹²	2.50x10 ¹⁰
BCN11	5.31x10 ¹²	1.20	6.37x10 ¹²	2.50x10 ¹⁰
BCN12	1.31x10 ¹³	0.88	1.15x10 ¹³	2.81x10 ¹⁰
BCN13	9.96x10 ¹²	1.10	1.09x10 ¹³	2.52x10 ¹⁰
BCN14	3.35x10 ¹²	0.90	3.00x10 ¹²	2.52x10 ¹⁰
BCN15	8.49x10 ¹²	0.85	7.22x10 ¹²	2.52x10 ¹⁰
TOTAL		17.88	1.93x10 ¹⁴	

*Internal control AAV2RSM (ATCC#VR-1616) was used in each independent qPCR

Human Gene Therapy
Manufacturing and Characterization of a Recombinant Adeno-Associated Virus Type 8 Reference Standard Material (doi: 10.1089/hum.2014.057)
This article has been peer-reviewed and accepted for publication, but has yet to undergo copyediting and proof correction. The final published version may differ from this proof.

Supplementary Table 3. Summary statistics for the untransformed and transformed variables.

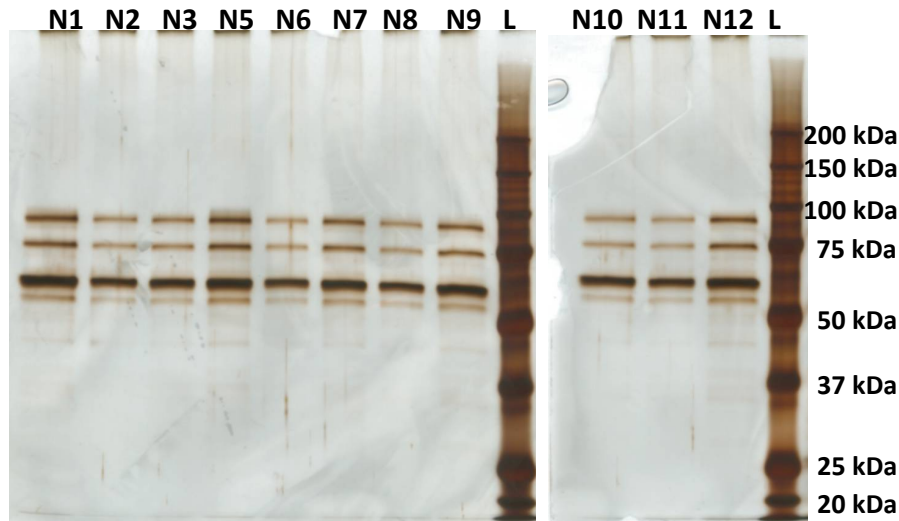
Titer	Variable	N	Median	Mean	Skewness	Kurtosis
Particles /ml	Untransformed	26	5.20x10 ¹¹	5.50x10 ¹¹	0.612	0.0626
	Log 10	26	11.715	11.706	-0.319	-0.263
	Square root	26	720768	727503	0.155	-0.348
Vector genomes /ml	Untransformed	44	5.34x10 ¹¹	9.62x10 ¹¹	1.854	2.815
	Log 10	44	11.727	11.734	-0.128	-0.251
	Square root	44	730401	856420	1.090	0.537
Infectious units/ml	Untransformed	26	1.38x10 ⁹	2.66x10 ⁹	1.605	1.710
	Log 10	26	9.133	9.153	0.296	-1.070
	Square root	26	37043	44450	1.003	-0.0729

Supplementary Table 4. rAAV8 Reference Standard Material Titer estimates after transformation

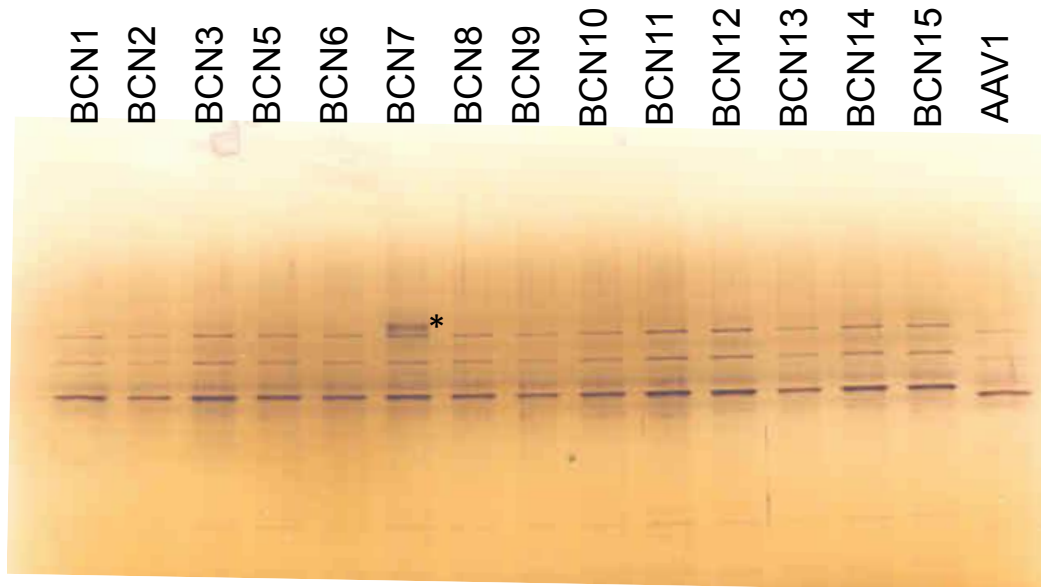
Titer units	Transformation	Mean	Lower 95% confidence limit for the mean	Upper 95% confidence limit for the mean	± 2 SD
Particles (pt) /ml	None	5.50×10^{11}	4.62×10^{11}	6.39×10^{11}	$1.12 \times 10^{11} - 9.88 \times 10^{11}$
Vector genomes (vg)/ml	Log ₁₀	5.42×10^{11}	3.85×10^{11}	7.64×10^{11}	$5.68 \times 10^{10} - 5.18 \times 10^{12}$
Infectious units (IU) /ml	Log ₁₀	1.42×10^9	8.93×10^8	2.27×10^9	$1.41 \times 10^8 - 1.44 \times 10^{10}$

Supplementary Figure 1

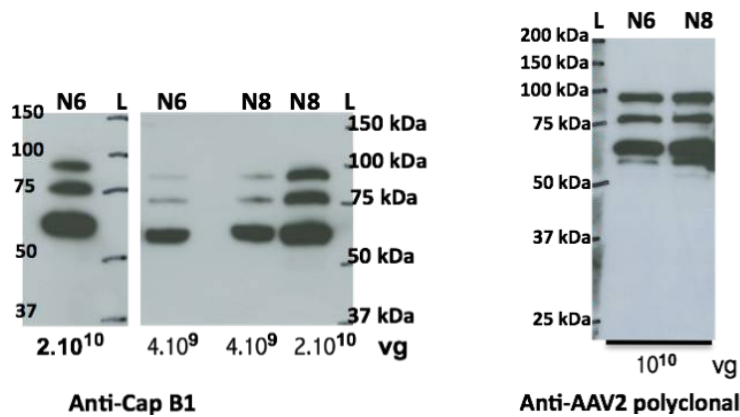
A



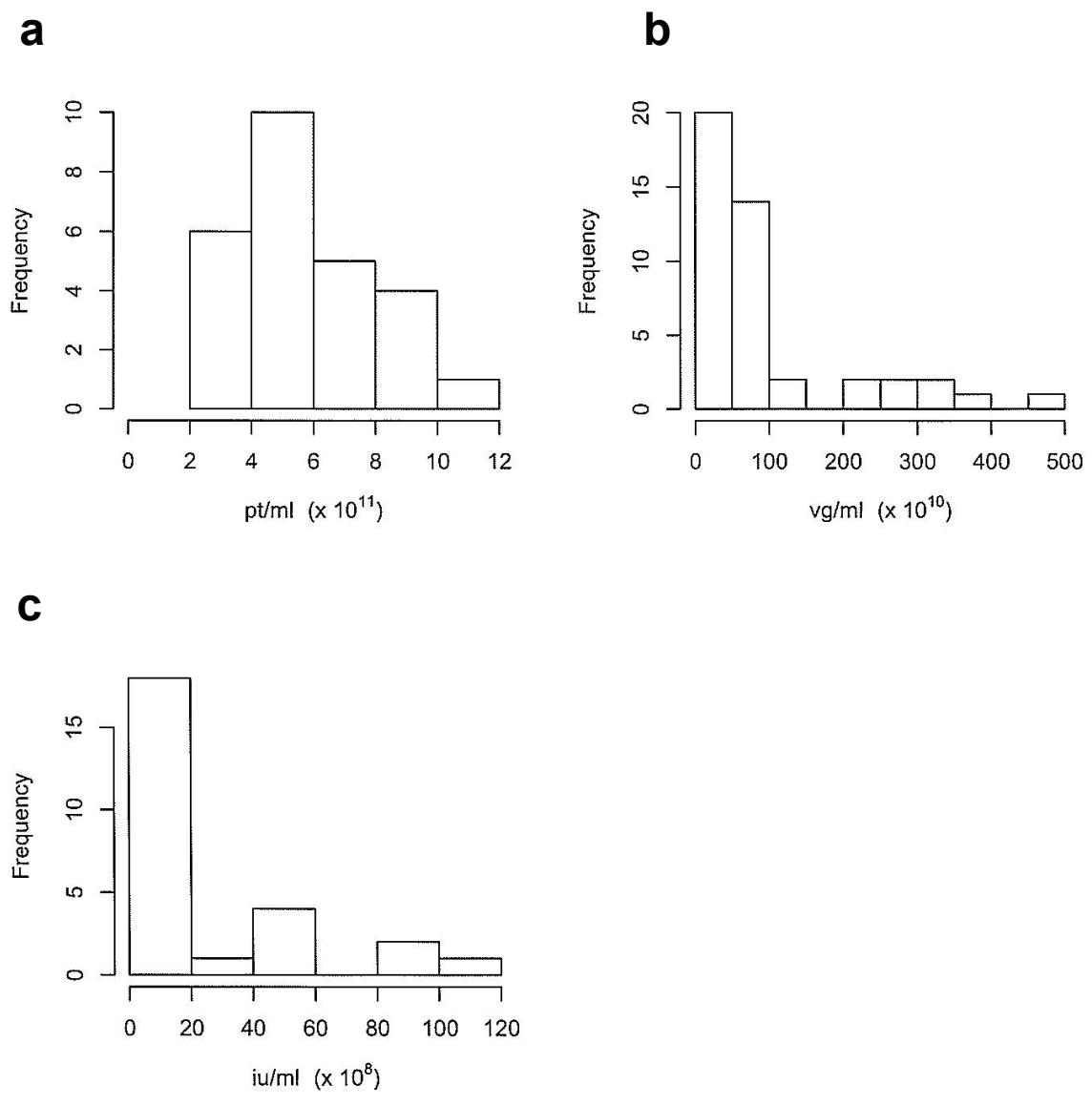
B



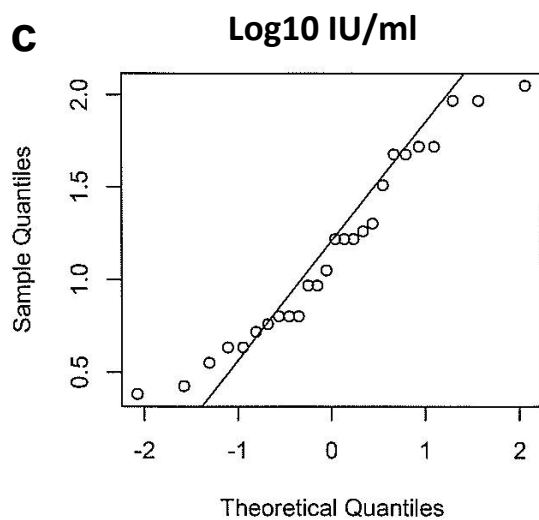
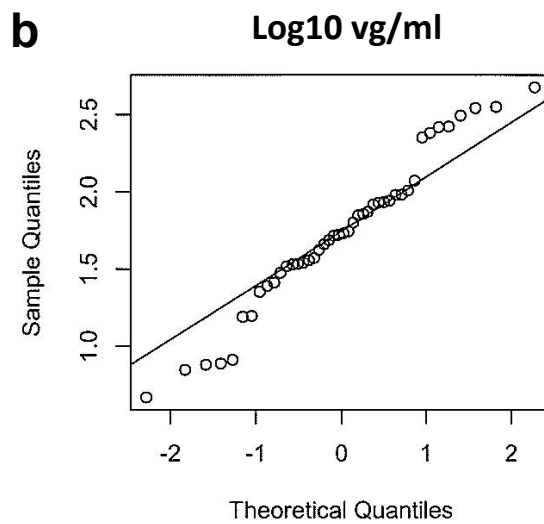
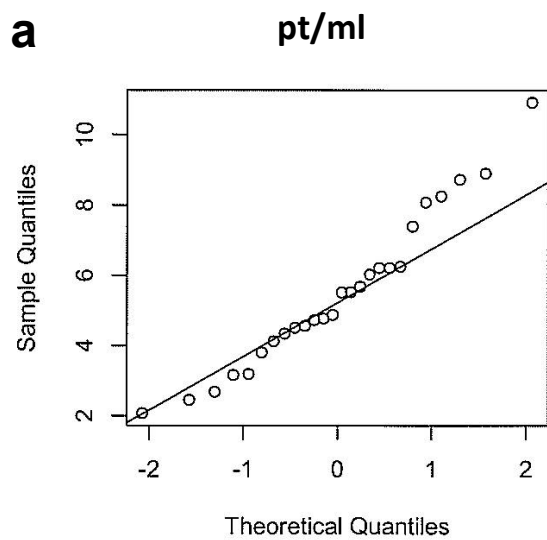
C



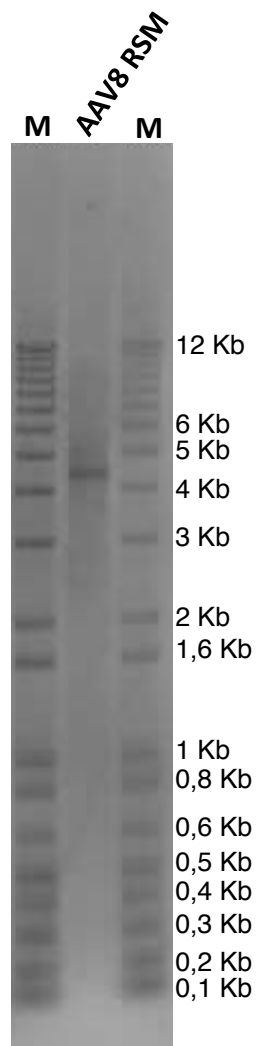
Supplementary Figure 2



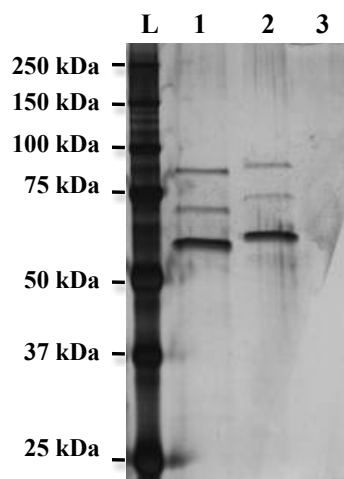
Supplementary Figure 3



Supplementary Figure 4



Supplementary Figure 5



- 1: AAV2RSM (1.5×10^9 vg) denaturated
- 2: AAV8RSM (1×10^{10} vg) denaturated
- 3: AAV8RSM (1×10^{10} vg) native