# **Failure impact analysis of isolation valves in a water distribution network**

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### 16 Abstract

Isolation valves are crucial components of water distribution systems for separating pipe 17 segments from the network for repair or maintenance purpose. This paper looks at the impacts 18 of isolation valves failure on the three indictors including number of valves that are needed to 19 isolate a distribution system segment, the size of distribution system segments and the shortfall 20 in meeting demands during failure. A network with various isolation valve configurations in 21 terms of the density of valves is used as a case study. The results obtained from the case study 22 show that the failure of an isolation valve has substantially varying impacts on system 23 performance during a shutdown. The density of valves in the network determines impacts of 24 inoperable valves on a shutdown. Generally speaking, a higher density of isolation valves leads 25 to the less impact of valve failure. Finally, several conclusions drawn from the critical valve 26 analysis in this study could be applied to guide the isolation valve maintenance and 27 management. 28

29 Keywords: water distribution system, isolation valves, failure, criticality analysis

### 30 Introduction

#### 31 Background

Failures of water mains caused by pipe breaks regularly occur in drinking water distribution systems. Isolation valves prevent the effects of individual events from spreading throughout the system. Instead the incidents can be isolated to small distribution system segments (Walski, 1993) which can minimize their impact. Thus, isolation valves are critical for minimizing the

adverse impacts of pipe breaks and repairs. There are general guidelines for valve placement 36 in a water distribution system such as valve spacing (GLUMB, 1992). Such guidance has been 37 available since the early days of drinking water distribution systems. For example, Folwell 38 (1917) wrote "These [valves] can be placed any desired distance apart but one on each line at 39 each corner or at intervals of 500 to 750 feet apart where blocks are longer than this..." It may 40 be better to discuss valving in terms of the number of valves at each intersection rather than 41 spacing (Walski, 2002), though there is no globally accepted value for the "right" number of 42 valves at an intersection. 43

With the exception of a few papers (Trietsch and Vreeburg, 2006; Blokker et al., 2011), the 44 impact of the failure of valves is generally not considered. Valves can fail for a variety of 45 reasons when they are needed to be closed. This could be due to a broken valve stem or other 46 mechanical problem (e.g. rounded operating nut), inability to locate the valve (e.g. cover paved 47 over), or inability to turn/reach the valves due to an obstruction (e.g. a blocked valve box). 48 Baird (2011) reported that one estimate indicated that, in American utilities, as many as 40% 49 of distribution system valves are inoperable if they are not tested and repaired/replaced every 50 five years. Therefore, there is a need to analyze the impacts of valve failures for informed 51 decision making on operational and planning problems of water distribution networks. 52

This paper investigates the impact of valve failures on system performance represented by several indicators of isolation success. It shows how the impacts depend on the initial density of valves. The paper is organized as follows. First, the valve-related literature is reviewed in the next sub-section. Second, the assessment process and the evaluation indicators are introduced in the method section. Moreover, a case study is performed based on the indicatorsdeveloped in the previous section. Finally, conclusions are drawn.

#### 59 Literature review

60 Valving has not received a great deal of attention in the research literature in the field of water distribution system design, compared to such topics as pipe sizing, tank sizing/siting or pump 61 scheduling. Of course, water system operators had been employing this concept of using valves 62 to isolate breaks ever since the development of the first systems, as illustrated in previous 63 studies (Walski, 1994; Walski et al., 2006). Rosenthal et al. (2002), Creaco et al. (2010), 64 Giustolisi et al. (2008), Jun et al. (2007), Kao and Li (2007), Trietsch and Vreeburg (2006) and 65 Zhuang et al. (2013) investigated methods to analyze shutdowns with valving. However, few 66 attempts have been made to assess how the water distribution system performance such as 67 reliability is affected by valve failures. 68

Early research into reliability simulated shutdowns by removing individual pipes from a 69 network model without regard for the location of valves. However, the concept of a distribution 70 systems segment defined by valves, which was described by Walski (1993), can be used to 71 study the impact of valve failures. Walski (1993) defined a segment as "the smallest portion of 72 a water distribution system that can be isolated by closing valves". The 'N Valves' 73 configuration is a valve layout fashion where the number of valves is equal to the linked pipes 74 75 at a junction, and 'N-1 Valves' is a fashion of valving one less than the linked pipes (Walski et al., 2006), as shown in Figure 1. Several researchers including Jun and Loganathan (2007), 76 Giustolisi and Savic (2010), Alvisi et al. (2011) and researchers from Bentley Systems (2016) 77

78 developed methods to automatically identify distribution system segments.

Valve failure impact is normally assessed based on failure performance in consideration of failure probability (Jun et al., 2007; Blokker et al., 2011). However, assigning a likelihood to valve failure, can be very difficult for many water distribution systems due to lack of knowledge and data in practice. In this paper, the focus of this study is shifted from understanding the valve failure to understanding the consequence and impact of such a failure should it occur, no matter how big or small its likelihood is.

A number of indicators can be used in relation to the valve placement problem. Deb et al. (2006) 85 developed criteria for valve locations based on system reliability. They concluded 86 "improvements in the distribution system reliability to minimize customer interruptions can be 87 88 achieved by increasing the reliability of valves and by adding new valves in critical locations." Walski (2011) presented an approach to determine the best number of valves in a system based 89 on economic considerations. KWR carried out a series of studies regarding the valve reliability 90 analysis using performance indicators, e.g. Customer Minutes Lost (CML), which is defined 91 as the average time of the year when the customer cannot receive any water (Trietsch and 92 Mesman, 2004; Trietsch and Vreeburg, 2005; Trietsch and Vreeburg, 2006; Blokker et al., 93 2011). Their methodology identified critical valves based on CML. However, there are few 94 studies to use hydraulic performance related metrics, which allow for analyzing the direct 95 impact (i.e. in the failure area) and the indirect impact (i.e. other areas where demand/pressure 96 97 shortfalls are caused by the isolation) at the same time. This paper employs system property metrics and hydraulic performance related metrics including: 1) the operability of the isolation 98

of an incident area (i.e., the number of isolation valves); 2) the surrogate indictor of a failure
impact (i.e., segment length); and 3) the impact on pressure dependent water supply based on
the hydraulic simulation. These indicators are then used to identify the critical valves.

102 Methods

#### 103 Identifying critical isolation valves

104 Critical isolation valve identification aims to find out which failing valve would result in the 105 most significant impact on the network. Failed valve refers to a normally open isolation valve 106 being inoperable when needed to separate part of the network where an accidental event occurs 107 (e.g. pipe breaks). When a valve fails, in order to be still able to isolate the incident area, the 108 nearest downstream or upstream isolation valves are operated instead to substitute the failed 109 isolation valve. The procedure to identify critical isolation valves is described here:

110 *Step 1*. A valve failure scenario is set up via an assumption that a specific isolation valve is 111 failing in the network. The failing isolation valve cannot be closed when required. Failing 112 isolation valves are analyzed one by one in each failure scenario in this study. A base case 113 scenario with all isolation valves in operation is also considered to compare with the failing 114 isolation valve scenarios(Creaco et al., 2012).

Step 2. Several indicators (described below) are calculated for each isolation segment, first
assuming all valves are operable.

*Step 3.* Then each valve is failing. This results in the two segments that were connected by thevalve being merged into a single new, larger segment. The indicators are then calculated. A

119 comparison is made between the indicators with and without the valve in service.

120	Eval	uation	indica	tors
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- 121 Due to isolation valves closure, a set of independent segments, not connected to any source, is
- set up. The effect of isolation valves on the system performance is reflected by the impacted
- segments (Mugume et al., 2015). The importance of any valve is determined not by the value
- of an indicator but by the change in the value when the valve shifts from operable to inoperable.
- 125 The indicators are adopted in this study including
- 126 1. Number of isolation elements needed to successfully isolate a segment,

127 2. Segment length and

3. System supply shortfall (i.e. demand not satisfied), both instantaneously and over anextended time.

The first two indicators are the property related metrics representing the characteristics of the segments that are assessed, and the third is an indicator of hydraulic performance. The definitions of the indicators are as follows,

Number of isolation elements is the number of valves that are used to isolate a segment. In the model, isolation elements could include a variety of valves, such as isolation valve, pressure reducing valve, flow control valve, etc. Note that the flow/pressure control devices cannot function as the isolation devices in reality, but they are usually accompanied by isolation valves (e.g. gate valves and butterfly valves) for maintenance/repair use. In the model, the isolation valves around the control devices are not explicitly included, so the control devices could be allowed to serve as the boundary of the segment. The indicator of number of isolation elements can represent the complexity of closing valves when isolating an incident area. The more valves
are needed to close, the more time one spends on locating and operating and the greater the
likelihood that one or more of the valves will be inoperable. Ideally only two valves should be
required but four is usually considered an acceptable number.

Segment length represents the total length of pipes in a segment. The segment length indicator
can be related to the number of customers out of service, assuming customers are relatively
evenly distributed, and also gives an indication of likelihood that any segment will need to be
shut down due to a pipe break. The larger the segment length (assuming a uniform break rate
per km per year) is, the greater the likelihood it will need to be shut down.

149 System demand shortfall is the difference between total demand and total water actually 150 supplied for all demand nodes during a segment shutdown. System demand shortfall results 151 give an indication of the system hydraulic performance in terms of the amount of demand met 152 when the shutdown of a segment occurs.

System demand shortfall includes: 1) demands at nodes that are not connected to the source 153 plus 2) the amount of water not supplied due to inadequate pressure. Pressure dependent 154 demand (PDD) analysis has an ability of quantifying the system performance when an 155 abnormal event occurs. Therefore, the PDD method applied to the critical valve 156 identification/regulation and pipe design is recommended by many researchers (Tucciarelli et 157 al., 1999; Wu and Walski, 2006; Giustolisi et al., 2008; Creaco et al., 2010). With PDD, a 158 continuous relationship between demand met and pressure is used, and the supply becomes a 159 constant below the minimum pressure or above the pressure threshold. Supply is deemed to be 160

independent of nodal pressure when above the threshold (Giustolisi et al., 2008). The
relationship between supply and pressure used in this study is a power function, and some
alternative formulations can be found in Wagner et al. (1988), Fujiwara and Ganesharajah
(1993) and Tucciarelli et al. (1999). The mathematical expression used here (Wu et al., 2009;
BentleySystems, 2016) is given in Equation 1.

166 
$$Q_{i}^{s} = \begin{cases} 0 & H_{i} \leq 0 \\ \left(\frac{H_{i}}{H_{ri}}\right)^{\alpha} Q_{ri} & 0 < H_{i} < H_{t} \\ \left(\frac{H_{t}}{H_{ri}}\right)^{\alpha} Q_{ri} & H_{i} \geq H_{t} \end{cases}$$
(1)

where  $H_i$  is the calculated pressure at node *i*;  $Q_{ri}$  is the requested demand or reference 167 demand at node i;  $Q_i^s$  is the calculated demand (actual supply) at node i;  $H_{ri}$  is the 168 reference pressure that is deemed to supply full requested/reference demand;  $H_t$  is the 169 pressure threshold above which the supply is independent of nodal pressure;  $\alpha$  is the 170 exponent of pressure demand relationship. For this formulation of the relationship between 171 pressure and demand, Equation 1 provides more flexible uses for a PDD analysis than that in 172 Wagner et al. (1988). For example, leakage and fire flow could continuously increase when the 173 actual pressure exceeds the reference pressure  $(H_{ri})$ . Also, the reference pressure and the 174 pressure threshold  $(H_t)$  could be set equally, i.e.  $H_{ri} = H_t$ , which is consistent with the 175 formulation in Wagner et al. (1988). 176

Steady state and extended period simulations (EPS) are used to calculate the system demand shortfall. Steady state runs are useful for identifying the results of outages which are not particularly long (e.g. less than an hour). With extended period simulation runs, the effects of the shutdown on tanks draining (or filling) are determined. EPS runs are much more likely to have nodes that become disconnected such that the hydraulic calculations will not balance. The analyses based on connectivity only and steady state runs are snapshots which give shortfall in flow units (e.g. liter per second), while the EPS runs calculate shortfall in volume units (e.g. cubic meter).

In this study, segmentation and PDD methods are implemented using Bentley WaterGEMS software (Jun and Loganathan, 2007; Wu et al., 2009). The alternative software tools include KWR OptiValves, Innovyze InfoWorks, etc. The Criticality module calculates the basic indicators' values for all segments. In some cases, the systems become so disconnected because of valve closures that the hydraulic equations cannot be solved and independent manual calculations are implemented for calculating shortfall.

# 191 Case study

The case study network consists of 279 pipes and 188 junctions, where the total pipe length is 192 21 km and the diameter ranging from 101 mm to 203 mm. There are two pumps feeding water 193 194 to the network from the lower elevation reservoir at the northeast side of the system and a tank located at the southwest side, as shown in Figure 2. The pump controls are determined by tank 195 water level. In the model the demands are loaded at mid-pipe rather than at cross junctions 196 because the customers are located along a pipe, not at junctions and that difference is important 197 in the valve segmentation calculations. The demand pattern shown in Figure 3 is consistent for 198 all demand nodes in extended period simulation runs. 199

200 In this network layout, only isolation valves are used as isolation elements, and four 10/27

configurations of isolation valves are set up according to gradually decreased density of isolation valves, as shown in Table 1. Other than N Valves and N-1 Valves fashions introduced previously, Limited Valves and Scarce Valves fashions subsequently reduce valves on the basis of the N-1 Valves. For the valve configurations, the valve elimination is based on the prior, more valves configuration. For example, N-1 Valves is transformed into Limited Valves by the reduction of a few valves. The missing valves usually tend to be the valve placed on the upstream pipe (i.e. the pipe where water most commonly flows to the node).

In Equation 1, the exponent of the function is set to 0.5. The pressure threshold is set to 20 m, above which the demand is fully met.  $H_{ri}$  is set to the same value with the pressure threshold  $(H_t)$ .

## 211 **Results**

212 This section shows the impact of a single valve failure on the three indicators described above.

#### 213 Number of isolation elements

214 Figure 4 shows the results of the number of isolation elements with and without a valve failure. The black columns represent the number of isolation elements when the isolation valves are in 215 operation, while grey column heights are the total number of isolation elements when one 216 isolation valve is out of service. For the N Valves configuration, most pipe segments can be 217 isolated by two valves in the all isolation valves operating case. When one of the isolation 218 valves is failing, the number of isolation elements will increase to three for "T" shape 219 intersections or four for the cross junctions (see Figure 4a). For the N-1 Valves configuration, 220 the greatest increase in the number of isolation elements is 2, while the increase is 5 for the 221

Scarce Valves configuration. The isolation elements indicator changes fairly largely for
different valve configurations and the greatest value of the indicator corresponds to different
failed valve scenarios, which indicates that the critical isolation valve identified by the isolation
elements indictor is highly related to valve layout and network topology.

In Figure 4, the number of isolation elements increases (grey column height minus black 226 column height) with the decrease in density of valves. The density of valves initially impacts 227 the number of valves that need to be operated when all are operating, but the more significant 228 problem is that as the density of valves decreases and a valve fails, the number of extra valves 229 that must be operated increases. In this sense, having an inoperable isolation valve is equivalent 230 to making the isolation valve configuration sparser. The network with reduced valves requires 231 operation of more valves to isolate an incident area, which implies longer valve operating time 232 and more valve failure risk. 233

The total height of the column in Figure 4 corresponds to the number of isolation valves needed 234 for isolation when the targeted isolation valve fails. The maximum height in Figure 4d is 10. 235 Investigation of the location of this 10-valve segment shows that it lies at the right of the 236 network, linking the nearest segment to the tank, of which the other end extends into the meshed 237 network (Seg-1 in Figure 5). This result is primarily contributed to 7 isolation valves by the 238 meshed network that has lots of alternative paths. Therefore, it is inferred that the need for 239 more isolation valves tends to occur in highly meshed networks with a scarce valve 240 241 configuration.

242 The indicators statistics are calculated to investigate the changes of isolation elements for a

specific valve configuration and also to compare various isolation valve configurations. A
summary of average numbers of isolation elements is shown in Table 2. If one of the valves
fails, the isolation element count will increase in comparison with the count in operable
scenarios. It is worth noting that on average more than one valve is needed to compensate for
a single failed valve. The sparser the density of valves is, the more compensation valves are
needed. The extra compensation valves reaches up to 104% for the Scarce Valves configuration.

#### 249 Segment length

Figure 6 shows the results of the segment length indicator in the isolation valve operable (black 250 251 column) and inoperable (grey column) states. The smaller segment length is chosen as a representative between the two segments that the target valve links when the valve is in the 252 operable state, since a larger difference of this indicator could be shown before and after the 253 valve failure. The segment length, when the valve is inoperable, is combined by the two 254 segments that are linked by the failing valve. For most valve failure scenarios, segment length 255 has an obvious change in all valve configurations. The greatest increase is derived from the 256 257 valve failure at the round circle network (Seg-2 in Figure 5). In some way we cannot emphasize that the valves in that area are really critical, because it is located near the boundary of the 258 259 network and does not impact any downstream segments, and the outskirt area usually has 260 sparser users distributed along the pipes.

As can be seen in Figure 6a, the N Valves configuration has very small segment lengths when all valves are operating, and these segments usually appear at junctions, that is a cross junction is surrounded by four isolation valves in each incident pipe. If there are four valves at a cross, there are usually no customers connected in that segment. The segment around the junction 13/27 implies the lower failure ratio due to the shorter pipe length. In addition, from the point of view
of the uniformity of segment length for linking segments, N-1 Valves and Limited Valves
configurations show a good tradeoff that they don't have valve redundancy, such as the N
Valves configuration ubiquitously has very small segments (the black columns in Figure 6a),
nor as significant impact as the Scarce Valves configuration (the grey columns in Figure 6d).

Table 3 shows the statistical results of average segment length before and after an isolation valve fails. The segment length, in valve operable and inoperable states and the changes between them, increases with the decrease in the density of valves. The segment lengths exhibit considerable increases for all configurations (the relative changes of segment length are shown in the brackets in Table 3). In particular, in the N valves configuration, the segment length increases by about 4 times for a majority of failing valves.

#### 276 System supply shortfall

Figure 7 shows the system supply shortfalls when the isolation valves are operating or failing. For all valve configurations, the supply shortfalls exhibit significant increase before and after one of the isolation valves fails. In the N valve configuration (Figure 7a), a number of supply shortfalls in the failure scenarios (i.e. black columns) are equal to zero, which indicates the isolated segments do not include any demands, nor induce the pressure drop below the prescribed pressure threshold (i.e. below 20 m) due to network shutdown.

In Figure 7d, there is a valve failure scenario which shows a far greater shortfall value than other failure scenarios. This isolation valve (i.e. Valve 79) is laid on the mains which links the tank and the reservoir, and in the Scarce Valves scenario this valve becomes the only existing isolation valve for a long distance in that route. This segment of mains links two inlets of a
large area of the network (that linking to Seg-4 in Figure 5, roughly one third of the network).
If the isolation valve is failing, isolation of the new segment of mains puts all of the water users
in the right bottom portion of network out of service. This isolation valve is critical in this case.
In contrast, this valve also exists in the other three valve configurations but its failure does not
have as large of an effect, and thus it implies that the criticality of an isolation valve is highly
dependent on the valve layout.

The isolation valves with the great values of shortfall (Valve 43, 44, and 167 in Figure 7a, Valve 37 and 38 in Figure 7b, Valve 31 and 32 in Figure 7c) are consistently associated with a segment which includes a single link that connects an independent network to the mains ( the network linking to Seg-3 in Figure 5). These valves will result in a complete outage for a large portion of the network when one of them is failing. Therefore, it implies that the valves in the segment containing the inlet of a large, branched network are critical.

The shortfall values before and after one of the valves fails are shown in Table 4. Similarly, the results of shortfall in supply increase with the decrease in the density of valves. The changes of shortfall take on several times larger than the shortfall when all of the valves are operable. It demonstrates that segment shutdown when one valve fails could result in a much more significant impact than that of the operating valves (3~4 times larger in this case). The percentages in Tables 4 represent the percent of system demand that is not met.

#### 305 Extended period simulation analysis

306 The segment isolated for a long period can be simulated in EPS. It is assumed that the period

of restoration or maintenance lasts for 24 hours in this study. Figure 8 demonstrates the results 307 of the system supply shortfall indicator in EPS runs. In general, only a few valves can lead to 308 a large shortfall. These valves which cause serious shortfalls appear to aggregate in 309 approximately the same ranges for all configurations. Therefore, the shortfall values in this 310 case are divided into 4 "ranges" with thresholds of 1,200 m<sup>3</sup>, 600 m<sup>3</sup>, and 200 m<sup>3</sup> (i.e. dashed 311 line shown in Figure 8), which correspond to 72%, 36%, 12% of total supply, respectively. 312 There are three valves leading to excess of 1200 m<sup>3</sup> in all four valve configurations. The 313 shortfall values in the second range all concentrate between 600 m<sup>3</sup> and 800 m<sup>3</sup> except the 314 315 Scarce Valves configuration. The shortfalls in the third range also have approximately similar values. Overall, we find strong correlations among the four valve configurations. 316

The locations of the isolation valves in the three most important zones are plotted in Figure 317 9a, of which the system supply shortfalls are larger than 200 m<sup>3</sup> (see in Figure 8). The isolation 318 valves (Valve-41, Valve-164, Valve-72) in Zone 1 in Figure 9a surround the pump station, and 319 the detailed structure of Zone 1 is shown in Figure 9b. The valves in Zone 2 in Figure 9a are 320 located in close proximity to the segment that is the only way linking between the pump station 321 and tank, termed as key segment (shown in Figure 9c). Water users to the east of that segment 322 can be supplied if the segment is shut down, but to the west, users will only be supplied until 323 the tank drains. The supplied amount is equal to the initial volume of the tank. The third zone 324 valves in Figure 9a are concentrated around a key segment that links the water source and a 325 branched network with a single supply. The shortfall corresponds to the demand in the areas. 326 In general, valves whose failure prevents the main pump station from supplying water are the 327 most critical. When the main pump station cannot supply water, the remainder of the system 328

must be fed from the tank which has a finite capacity which is exhausted in a 24 hour period.A larger tank or a faster repair would reduce that impact.

As the configuration of valves becomes sparse, the segments are enlarged. Thus more isolation valves become critical in order to isolate the important segments from the location needing to be shut down, according to Figures 8 and 9.

The critical isolation valves are usually associated with key segments. The isolation valves (Valve-153 and Valve-157 in Figure 9c) that are placed on the key segments correspond to the black columns in Figure 8a. It indicates there is a significant impact on the demand shortfall once this valve is closed. Moreover, another type of isolation valve that can induce the enormously incremental shortfall if it fails is located in the proximity of the key segment (e.g. Valve-35, Valve-36, Valve-37, and Valve-152 in Figure 9c).

Table 5 summarizes the supply shortfall in EPS runs. In general, there is an ascending trend 340 of the impact on shortfalls with the decrease in the number of valves. The less the number of 341 valves, the greater the degree of shortfall (i.e., the greater the percent of shortfall change). The 342 Limited Valves configuration has a lower shortfall value than the N-1 Valves configuration in 343 the valve operable state, due to some extreme values (see Figure 8) derived from the special 344 position of valves. The volumes of shortfall in EPS are converted into mean flow rates in the 345 24 hours horizon, allowing for a comparison with the results in the steady state. For the valve 346 operable state, the EPS produces the moderate increase in the shortfall in comparison to that 347 of the steady state simulation (Table 4), but for the valve inoperable state, the EPS exhibits a 348 more significant impact on supply shortfall. That is because the tank that is drained within the 349

EPS enhances the influence of valve closure and also exacerbates the impact of valve failure.

# 351 **Discussion**

While increasing the number of valves leads to a more reliable system, not all valves are of equal importance. Failure of a valve adjacent to a pump station, tank, major transmission pipe or the beginning of a branched (i.e. tree shaped) portion of the system can have much greater impact than failure of a pipe in a highly looped portion of the system away from major facilities. While valves on hydrant laterals are not included in this study, it is easy to see that those valves are especially important when they are located on major transmission pipes such that failure of a small valve can impact a major component of the system.

Identification of valves whose failure can have serious consequences can help water utilities prioritize valve maintenance work. Identification of key valves not only indicates where additional valves may be required during design but also where maintenance activity should be focused.

The three indicators used for a valve criticality analysis are introduced in this paper. The 363 indicator of system supply shortfall is principally recommended because this indicator can 364 directly reflect the impact of how much water cannot be supplied in the isolated area. Moreover, 365 this indicator also takes into account the impact of the supply shortfall due to inducing more 366 head loss. However, the indicators of segment length and number of isolation valves are two 367 good surrogate measures when a well calibrated hydraulic model is not available or the massive 368 hydraulic simulations are infeasible in large water network systems, e.g., in the valve reliability 369 assessment and valve optimization placement. Also, the segment length indicator takes the 370

advantage of data accessibility over the indicators associated with impacted customer survey.
The latter two approximately evaluate the impact of the failed valves on the system
performance but are more straightforward and easy to use. The schedule of valve maintenance
work could be also based on the priority with respect to different indicator results in the
criticality analysis.

### 376 **Conclusions**

This paper presents a failure impact analysis method that can identify the most critical valves 377 using a set of indicators in water distribution systems. In the method, one isolation valve in a 378 network is assumed to fail in a failure scenario. Based on the valve failure scenarios, the 379 performance of segments (or overall network) is examined by a set of three indicators which 380 are the number of isolation valves needed for shutdown, segment length and system supply 381 shortfall (for both an instantaneous and extended period). Using these indictors, it is possible 382 to determine which isolation valves are most critical throughout the network. The case study is 383 applied in a realistic water distribution network with four different valve configurations in 384 terms of the density of valves. We can draw the following general conclusions in this study: 385

1) As more isolation valves are included in a system, the impact of the failure of any one valve
becomes less severe. Specially, the three indicators consistently increase (i.e. performance
becomes worse) with the decrease in the valve density.

2) Critical valves are often associated with key segments, i.e. the ones containing sources or
linking a large portion of the network with a single inlet. In multiple source systems, tanks play
a key role of minimizing the impact of segment outage at least for a short time period of outage.

3) The critical valves are strongly associated with network topology and valve layout. Isolation
valve number is inherently crucial for water network management, and the proper placement
of valves is able to mitigate the impact of incidents to a great extent.

395 4) The failure of some valves only affects a small area while the failure of others can have396 system-wide implications.

The number of valves is closely related to cost, both of valve construction and valve maintenance. Minimizing the number of valves, however, has a substantial effect on the indicators. There exists a tradeoff between cost and benefit of valve placement (Creaco et al., 2010). The future work is suggested to investigate how the impact of valve failure, and also the combination of multiple valve failures, is related to the cost of valve placement.

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- 476

ConfigurationNumber of isolation valvesNumber of segmentsN Valves183157N-1 Valves130104Limited Valves11286

91

Table 1. The number of isolation valves and segments in various valve configurations

478

Scarce Valves

Value	Average number of	Average number of	Incremental	
valve	isolation elements when	isolation elements when	number of	
configuration	valves are operable	one valve is out of service	isolation elements	
N valves	2.0	3.1	1.1 (55%) <sup>a</sup>	
N-1 valves	2.3	3.8	1.5 (65%) <sup>a</sup>	
Limited valves	2.5	4.4	1.9 (76%) <sup>a</sup>	
Scarce valves	2.7	5.5	2.8 (104%) <sup>a</sup>	

# Table 2. Average number of isolation elements

480 <sup>a</sup> Relative change of incremental number of isolation elements = the incremental number of

481 isolation elements / the average number of isolation elements when valves are operable

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# Table 3. Average segment lengths

Valve configuration	Average segment length when valves are operable (m)	Segment length when one valve is out of service (m)	Segment length change (m)	
N valves	12.6	61.1	48.5 (385%) <sup>a</sup>	
N-1 valves	33.3	105.0	71.7 (215%) <sup>a</sup>	
Limited valves	39.4	129.1	89.7 (228%) <sup>a</sup>	
Scarce valves	60.3	188.0	127.7 (218%) <sup>a</sup>	

<sup>a</sup> Relative change of segment length = change length / segment length in the valve operating
state

486

487

Valve	Shortfall when valves are operable		Shortfall who is out of	en one valve service	Shortfall change		
configuration	(L/s)	(%)	(L/s)	(%)	(L/s)	(%)	
N valves	0.09	0.5	0.35	1.8	0.26	1.3	
N-1 valves	0.17	0.9	0.58	3.0	0.41	2.1	
Limited valves	0.21	1.1	0.72	3.7	0.51	2.6	
Scarce valves	0.32	1.7	0.99	5.1	0.67	3.4	

Table 4. Average system supply shortfalls in steady state

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	Shortfall when valves are operable		Shortfall when one valve is out of service		Shortfall change				
	(m <sup>3</sup> )	(L/s)	(%)	(m <sup>3</sup> )	(L/s)	(%)	(m <sup>3</sup> )	(L/s)	(%)
N valves	16	0.19	1.0	73	0.84	4.4	57	0.65	3.4
N-1 valves	21	0.24	1.3	105	1.22	6.3	84	0.98	5.0
Limited valves	20	0.23	1.2	119	1.38	7.2	99	1.15	6.0
Scarce valves	38	0.44	2.3	182	2.11	10.9	144	1.67	8.6

# Table 5. Average system supply shortfalls in EPS





















Figure 1. Valving approaches

Figure 2. The schematic of the case network and the four valve configurations considered: a) N Valves; b) N-1 Valves; c) Limited Valves; and d) Scarce Valves.

Figure 3. Hourly demand pattern for the case network

Figure 4. Number of isolation elements before and after one valve failed

Figure 5. The most significantly impacted segments. Seg-1 is the segment that includes the most isolation valves; Seg-2 is the longest segment (scaled in the model); Seg-4 and Seg-3 correspond to the segments with first largest shortfall and second largest shortfall in the steady state simulation, respectively.

Figure 6. Segment length variation before and after one valve failed

Figure 7. System supply shortfalls before and after one valve failed in steady state

Figure 8. System supply shortfalls before and after one valve failed in EPS

Figure 9. Location of critical isolation valves in extended period simulation