

41 **Abstract**

42 Understanding how container routing stands to be impacted by different scenarios of liner shipping
43 network perturbations such as natural disasters or new major infrastructure developments is of key
44 importance for decision-making in the liner shipping industry. The variety of actors and processes
45 within modern supply chains and the complexity of their relationships have previously led to the
46 development of simulation-based models, whose application has been largely compromised by their
47 dependency on extensive and often confidential sets of data. This study proposes the application of
48 optimisation techniques less dependent on complex data sets in order to develop a quantitative
49 framework to assess the impacts of disruptive events on liner shipping networks. We provide a
50 categorization of liner network perturbations, differentiating between systemic and external and
51 formulate a container assignment model that minimises routing costs extending previous
52 implementations to allow feasible solutions when routing capacity is reduced below transport demand.
53 We develop a base case network for the Southeast Asia to Europe liner shipping trade and review of
54 accidents related to port disruptions for two scenarios of seismic and political conflict hazards.
55 Numerical results identify alternative routing paths and costs in the aftermath of port disruptions
56 scenarios and suggest higher vulnerability of intra-regional connectivity.

57

58 **Keywords:** Liner shipping; Network perturbations; Port disruption accidents, Container assignment
59 model

60

61 **1 Introduction**

62 While the effects of market cycles (Stopford, 2009) on the overall stability of liner shipping networks
63 have been the subject of extensive research over the years, what is less known is how the overall liner
64 shipping transport system can be affected by perturbations to the established network topology caused
65 by events such as infrastructure developments, natural disasters or armed conflicts. These perturbations
66 are important because they could significantly alter transportation capabilities between regions or result
67 in accidents that can cause loss of life, injuries, economic loss or damage to the environment (Mullai
68 and Paulsson, 2011). Therefore, understanding the impact of liner shipping perturbations on container
69 cargo routing and their potential related accidents is crucial for decision-makers in the maritime industry
70 who strive at being better prepare for these events.

71 It is unrealistic to expect remove all uncertainty related to the potential effects of the above-
72 mentioned events. However, this uncertainty can be reduced applying quantitative frameworks that
73 model container routing under hypothetical scenarios of network perturbations and examining historical
74 records of accidents related to the events evaluated. Such frameworks, however, are not simple to
75 formulate. The variety of actors and processes within modern supply chains, and the complexity of their
76 relationships have previously led to the development of simulation-based container models whose,
77 application have been largely compromised by their dependency on extensive and complex sets of data
78 which are generally not available in a many cases and regions.

79 One of the earliest attempts to simulate maritime container flows at a global scale was the
80 Container World project (Newton, 2008; Bell et al., 2011). This study proposed a simulation approach
81 in which every ship, port, liner service, shipping line, truck and rail operator was represented by a
82 separate agent. The network was built using actual port rotations published by ocean carriers.
83 Containers were transported via each of the agents operating based on their individual set of parameters.
84 Although the model provided a framework for global-scale container routing, it proved to be too data
85 intensive in an competitive industry reluctant to share the data required to maintain the model (Bell et
86 al., 2011). This limitation hampers the application of such model for scenario analysis in regions where
87 the required data is not available.

88 Alternative research efforts have focused on the development of optimisation-based models that
89 can operate with simpler datasets yet are capable of delivering reliable results using computationally
90 efficient mathematical programs. The network used in these models can be built from published ocean
91 carrier schedules (Zurheide and Fischer, 2012) or computed from a liner shipping network design
92 problem (Agarwal and Ergun, 2008). The objectives in the optimisation-based literature range between
93 minimisation of routing costs (Wang et al., 2013), minimisation of sailing time (Bell et al., 2011),
94 maximisation of profit from an ocean carrier point of view (Ting and Tzeng, 2004) and maximisation
95 of volumes transported (Song et al., 2005). Tran and Haasis (2013) provide a comprehensive review of
96 previous optimisation-based works including additional relevant features such as empty container
97 repositioning, deterministic or stochastic shipping demand, and container routing problems in time
98 extended networks.

99 This study seeks to contribute to the application of optimisation-based models for the analysis of
100 liner shipping cargo flows affected by network perturbations, building upon earlier work by Bell et al.
101 (2013) on cost-based container assignment. The proposed application of this model minimises expected
102 container routing costs in order to assess changes in container cargo flows under scenarios of seismic
103 and conflict hazards affecting the Southeast Asia to Europe trades. We examine previous studies of past
104 similar disruptions in order to discuss their potential related accidents and network parameters affected
105 in the aftermath of the disruption scenarios presented.

106 The cost-based assignment model has a series of features that make it suitable for the requirements
107 of this study: First, the cost dimension is used to model the distribution of flows and aggregates a range
108 of dependencies such as container handling and rental cost, cargo depreciation, and transit time. As
109 such it can be used to model possible variations in costs and times that occur on the aftermath of port
110 disruptions. Second, it includes both port capacity and link capacity constraints that can capture
111 disrupted operational parameters in liner shipping networks. Third, the model uses a virtual network
112 approach (Jourquin et al., 2008) which provides an accurate representation of liner shipping operations
113 and allows to skip disrupted ports within a established port call sequence. Finally, we extend previous

114 formulations adding a decision variable and penalty costs for cargo not transported allowing feasible
115 solutions in cases where disruptions decrease network routing capacity below transport demands.

116 The remainder of this paper is structured as follows: Section 2 describes the methodology used by
117 first proposing a classification scheme of network perturbations, differentiating between systemic and
118 external. This section describes the cost-based assignment model that forms the core of the perturbation
119 analysis framework. Section 3 provides a case-study focusing on the Southeast Asia to Europe trade
120 where the model is applied in two scenarios of port disruption: seismic hazards and political conflicts.
121 Lastly, section 4 presents conclusions and outlines future work.

122 **2 Methodology**

123 **2.1 Classification scheme for liner shipping network perturbations**

124 We define “network perturbation” as any change, positive or negative, to the existing state of main
125 components of liner shipping networks. These include ports (nodes), routes operated by container liner
126 services (links), vessels size (capacity), and transport demands (origin-destination pairs). Whether a
127 perturbation is positive or negative often depends on the point of view of each stake holder. For
128 example, the 1995 Port of Kobe disruption caused by an earthquake diverted local cargo to the ports of
129 Osaka, Nagoya and Yokohama and transshipment cargo to the ports of Busan and Kaohsiung improving
130 their cargo volumes and business. Though the port of Kobe recovered and the local cargo returned,
131 significant transshipment volumes never returned (Lam, 2012). Positive or negative perturbations
132 impacts are not isolated to port disruptions. For example, the improvement of existing infrastructure
133 such as the Panama Canal expansion scheduled for completion in 2016 will relax vessel deployment
134 upper bound constraints through this waterway. Potential impacts include transshipment cargo shifting
135 in the Caribbean area from ports without capacity to receive post-panamax vessels to those with
136 adequate infrastructure to accommodate such vessels (Rodrigue and Ashar, 2015).

137 In order to identify in which scenarios a container routing model can provide a contribution to the
138 analysis of network perturbations, we proposed a classification scheme which differentiates between

139 systemic and external perturbations. This differentiation allows to identify sources of disruptions which,
140 from a modelling stand-point, dictate the main parameters of the network that will be modified.

141 Previous studies have focused on the study of maritime supply chains risk with a focus on port
142 disruptions (e.g. Lam, 2012; Loh and Van Thai, 2014; Mansouri et al., 2010; Qi, 2015). However, this
143 initial non-exhaustive taxonomy is, to the best of our knowledge, the first attempt to classify
144 perturbations that impact additional liner shipping network components beyond ports as focal point
145 such as route capacity and factors influencing origins and destinations of containerised cargo. Our
146 proposed classification adapts macroeconomic, operational and competitive factors discussed by
147 Rodrigue (2010) to include perturbations derived from the liner shipping industry while additional
148 environmental and human risk factors are used to capture exogenous perturbations.

149 Figure 2.1 presents a hierarchical representation of the proposed classification with examples of
150 liner network perturbations. Systemic perturbations refer to changes that are intrinsic to the liner
151 shipping industry. These are mainly driven by macroeconomic factors that impact supply and demand
152 of containerized trade; operational factors such regulatory restrictions and industry practices such as
153 “cascade” effects of larger containerships; and competitive factors such as the development of new
154 infrastructure (e.g. London Gateway port). External perturbations refer to changes driven by exogenous
155 factors to the liner shipping industry. These include environmental changes such as the potential use of
156 arctic shipping routes and natural disasters such as earthquakes; and human risk factors such as port
157 labour strikes, piracy and political conflicts.

158 Some of the perturbations shown in Figure 2.1 can be categorised under more than one of the
159 proposed factors due to existing underlying relationships. For example, though “vessel cascade” is an
160 operational measure driven by the increased use of economies of scale, the use of larger containerships
161 is also the result of increased demand volumes (macroeconomic factor) and ocean carriers’ strategy to
162 reduce their transportation costs (competitive factor).

163

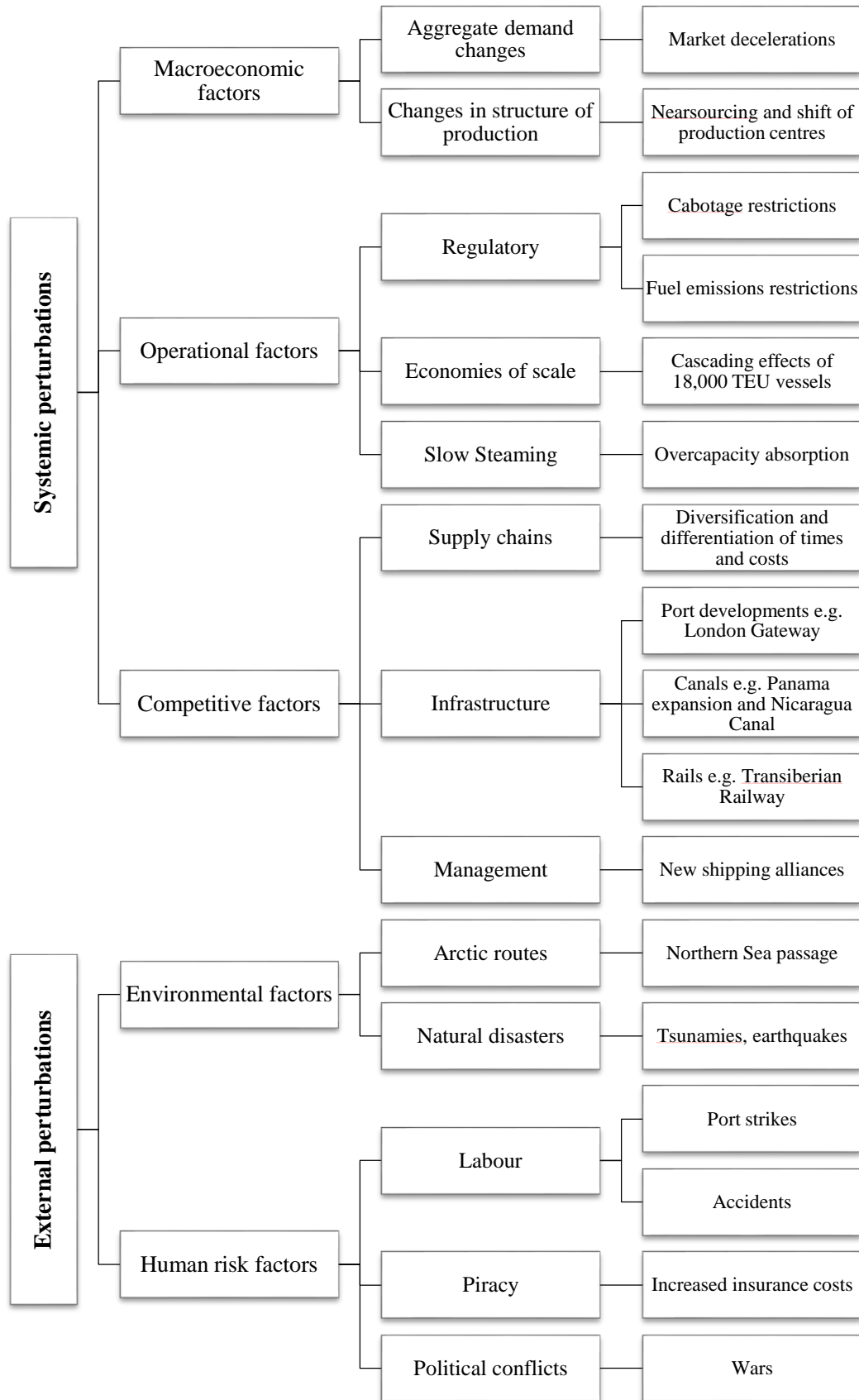


Figure 2.1: Classification scheme for liner shipping network perturbations.

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167 Perturbation scenarios evaluated in this study focus on two cases of port disruptions caused by
168 seismic hazards and political conflicts assuming that in both cases the perturbations are inevitable. The
169 scenarios were selected in collaboration with the Cambridge Centre for Risk Studies¹ due to their
170 relevance to Southeast Asia as a major production of containerised goods and illustrate potential
171 disruptive effects of environmental and human risk factors (external perturbations) on regional
172 transshipment hubs and trade partner regions such as Europe. The port disruption cases stand to affect
173 the examined port network in different ways including being the root cause for marine accidents, the
174 characteristics of which are illustrated sections 3.1 and 3.2 for the earthquake and political conflict
175 scenario respectively.

176 Port disruptions cases were also selected because they are a common cause of network
177 perturbations and the necessary data for modelling their impact (e.g. recovery time and effects on
178 terminal operability) is often publicly available in historical records. Root-causes for port disruptions
179 such as an earthquake or a tsunami can also offset existing safety plans in port operations leading to
180 greater number of accidents. Previous works have discussed the impact of port disruptions from risk
181 sources other than natural disasters and political conflicts including labour strikes, equipment failure,
182 human errors and terrorist attacks (Lam and Yip, 2012; Lewis et al., 2013; Mansouri et al., 2010). Table
183 2.1 includes a list of various examples of port disruptions that occurred between January 2012 and
184 January 2014 (Qi, 2015) in order to illustrate the vulnerability of the liner shipping industry to these
185 events. For comprehensive reviews of port-centric disruptions affecting maritime supply chains we refer
186 to Lam (2012) and Loh and Van Thai (2014). Similarly, detailed reviews of sources of accidents and
187 incidence in container shipping operations can be found in Fabiano et al. (2010).

¹ <http://www.risk.jbs.cam.ac.uk/>

188

Table 2.1: Examples of port disruptions in recent years. Source: Qi (2015).

Date	Event	Port	Consequences
Jan-2012	High winds	Felixstowe and South Hampton	Disruptions in services at the two largest container hubs in the UK.
Feb-2012	Shipping pilots' strike	Antwerp	MSC container services affected over 21 vessels.
Nov-2012	Hurricane	New York/New Jersey	Container terminal operations closed.
Mar-2013	40-day port labour strike	Hong Kong	Reduced dock capacity by 20%, vessels delayed by 2-4 days and some vessels skipping port calls at Hong Kong
Sep-2013	Failure of a quay crane's gearbox	Botany (DP World Terminal)	Sudden and unforeseen vessel slot cancelations.
Jan-2014	Snow storms	New York/New Jersey	Port closure multiple times during and after the storm resulting in 7-10 delays to deliveries.

189

190 2.2 Cost-based assignment model

191 As indicated in section 1, in order to assess the effects of port disruptions, the network model considered
 192 in this study consist of the following container network concepts based on earlier work carried by Bell
 193 et al. (2013).

- 194 - Routes: A scheduled sequence of port calls operated by a shipping line or alliance. Also known
 195 as liner service.
- 196 - Links: A physical connection of adjacent pair of port calls served by a route.
- 197 - Legs: A virtual transport task executed by a given route.
- 198 - Paths: A chain of transport tasks or legs.

199

200 The following assumptions and simplifications are adopted in the cost-based assignment model:

- 201 - A single container type is considered, with a fixed set of daily rent and handling costs. This
 202 enables the aggregation of data on container flows and liner service capacities.
- 203 - An exogenous origin-destination (O-D) matrix is used as demand input for the model. The rate
 204 at which containers are shipped does not vary with time.
- 205 - Containers are transported by ocean carriers operating fixed liner service routes between ports.
 206 Liner services have fixed port call frequency but the arrival at each port is uncoordinated

207 between ships of different services. Hence, container dwell time at each port is assumed to be
 208 the inverse of the sum of the service frequencies at each port.

- 209 - Route capacity constraints ensure that the flow of containers on each route does not exceed the
 210 capacity deployed by the ocean carrier.
- 211 - Combined inbound and outbound flow at each port cannot exceed port throughput capacity.

212
 213 Our extension on the assignment model presented by Bell et al (2013) includes a penalty cost for
 214 each container not transported which allows feasible solutions for instances where the network transport
 215 capacity, either port throughput or liner service capacity, is not sufficient to satisfy the transport
 216 demand. This feature is desirable for a model capable of quantifying to what extent network
 217 perturbations hamper the network capability to re-route existing transport demand.

218 The penalty cost formulation requires an additional decision variable that dictates what cargo to
 219 route through the network from the given O-D matrix input. As such, penalty costs inputs for containers
 220 not transported must be higher than any routing costs alternatives to ensure that cargo flows are
 221 maximised when routing capacity is available.

222 Other costs considered in the model are: container handling cost, container rental cost and
 223 inventory cost. Ship operating costs are considered fixed and do not affect the routing decision. In this
 224 application, only flows of loaded containers are considered. The repositioning of empty containers is
 225 excluded. The model is then formulated as the following linear program (see Appendix for notation):

226 Objective

$$\begin{aligned}
 \text{Min } TRC = & \left(\sum_{n \in N} \sum_{a \in A} CHC_n x_{a+}^f \right) + \left(\sum_{a \in A} x_{a+}^f c_a + w_{++}^f \right) (CR + DV) \\
 & + \left(\sum_{r \in O} \sum_{s \in D} (D_{rs} - t_{rs}^f) \right) (PC)
 \end{aligned} \tag{2.1}$$

227 Subject to

$$\sum_{a \in A_i^+} x_{as}^f - \sum_{a \in A_i^-} x_{as}^f = b_{is}^f \text{ for all } i \in I, s \in D \tag{2.2}$$

$$x_{as}^f \leq w_{is}^f f_a \text{ for all } a \in A_i^-, i \neq s \in I, s \in D \quad (2.3)$$

$$k_i \geq \sum_{a \in A_i^-} x_{a+}^f + \sum_{a \in A_i^+} x_{a+}^f \text{ for all } i \in I \quad (2.4)$$

$$RC_n \geq \sum_{a \in A} x_{a+}^f \delta_{aln} \text{ for all } l \in L_n, n \in N \quad (2.5)$$

$$x_{as}^f \geq 0 \text{ for all } a \in A, s \in D \quad (2.6)$$

$$b_{is}^f \begin{cases} -t_{rs}^f & \text{if } i = r \in O \\ t_{+s}^f & \text{if } i = s \in D \\ 0 & \text{otherwise} \end{cases} \quad (2.7)$$

$$t_{rs}^f \leq TD_{rs} \text{ for all } r \in O, s \in D \quad (2.8)$$

228 Objective function (2.1) minimizes total routing cost TRC which includes container handling cost
 229 on each leg, container rental and inventory cost as a function of the transit time and dwell time at each
 230 port and a penalty cost for each container not transported from the original O-D flow demand.
 231 Constraint (2.2) enforces flow conservation. Constraint (2.3) sets the container port dwell time as the
 232 inverse of the combined service frequencies of the liner services calling at each port. Constraint (2.4)
 233 and (2.5) ensure that port throughput and route capacity are not exceeded. The non-negativity constraint
 234 is included in (2.6). In (2.7), origin and destination constraints are included where, for transshipment
 235 ports, the inbound flow should equal outbound flow. Constraint (2.8) sets the amount of cargo
 236 transported to be less or equal to the O-D flow demand.

237 Route capacity inputs for the model adapt a slot capacity analysis approach (Lam and Yap, 2011;
 238 Lam, 2011) but with a weekly time window instead of an annual basis. This approach is suitable for our
 239 analysis because it relies on publicly available slot capacity data of liner services which is accessible
 240 through most ocean carriers' websites. Alternative approaches based on port-to-port container
 241 throughput differentiated by liner services would require commercially sensible data which will be
 242 difficult or impossible to obtain (Lam, 2011).

243 We assume that ocean carriers determine the number of vessels to be deployed on each route n
 244 dividing the total voyage time (expressed in days) by the desired route frequency (e.g. weekly port

245 calls). This assumption is derived from the common industry practice of having weekly port calls in
 246 competitive liner services. For example, if a complete port rotation takes 56 days, a shipping company
 247 will need to assign 8 vessels to achieve a weekly port call frequency. For liner services that operate on
 248 a weekly frequency, weekly route capacity RC_n in the model equals to the average containership
 249 nominal capacity deployed. Where this is not the case, route capacity across liner services with different
 250 port call frequencies can be standardised to the same time window multiplying the average
 251 containership nominal capacity by a desired capacity time window and the inverse of the service
 252 frequency as follows:

$$RC_n = \left(\frac{\sum_{p=1}^{V_n} NC_{pn}}{V_n} \right) \left(\frac{F}{f_n} \right) \quad (2.9)$$

253 Where

254 NC_{pn} Nominal TEU capacity of vessel p deployed in route n

255 V_n Total number of vessels deployed in route n

256 p Index of vessels ranging from 1 to V_n

257 F Standardised model input frequency in which the capacity will be expressed

258 f_n Port call frequency of route n

259

260 It has to be noted that F is expressed as the actual number of days (or time window) for the service
 261 frequency in which the route capacities will be standardised. For example, if the route capacities in the
 262 model are standardised to a weekly time window then $F = \left(\frac{7 \text{ days}}{1 \text{ week}} \right)$. The service frequency f_n can be
 263 given in the input data or replaced by $\left(\frac{T_n}{V_n} \right)$ where T_n represents the total voyage time for the complete
 264 rotation.

265 3 Problem instance

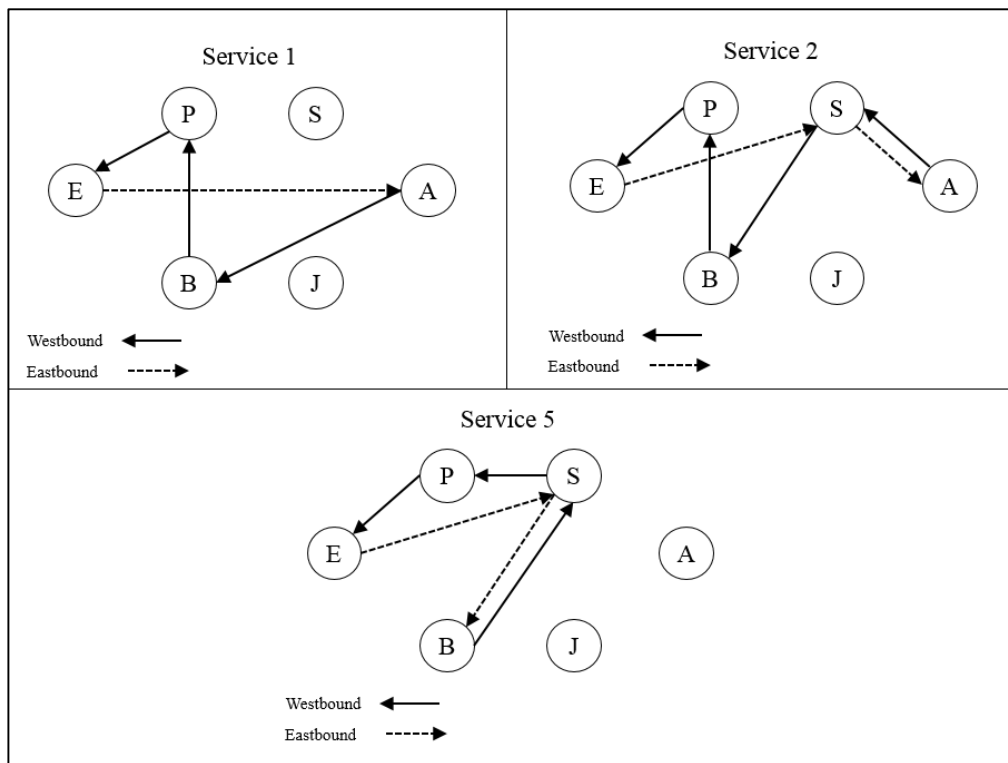
266 The model proposed in section 2.2 is applied to representative combined network of five liner services
 267 shown in Figure 3.2 and Figure 3.1. The network was constructed based on existing liner services

268 sourced from the Port Operations Research and Technology Centre (PORTeC) Delos Database² to
269 assess the vulnerability of ports in Southeast Asia, namely Singapore, Port Kelang (Malaysia),
270 Jakarta/Tanjung Priok and Belawan (Indonesia). Singapore, Port Klang and Belawan operate in close
271 proximity to the Malacca Straights, which is regarded as one of most crucial maritime routes in the
272 Southeast Asia-Europe trade lane. The Southeast Asia region and its trade to Europe was selected
273 because of its high containerised trade flow and the region's susceptibility to impacts of earthquake and
274 conflict scenarios presented in sections 3.1 and 3.2.

275 Liner service calls beyond this region were represented using two port group centroids, namely
276 Southeast Asia and Europe. The Southeast Asian centroid collectively represents ports located in East
277 Indonesia, East Indochinese Peninsula, Vietnam and Philippines. Given its location, Tanjung Perak
278 (second largest port of Indonesia in terms of TEU throughput) was selected to represent the actual
279 geographical location of the centroid. Jakarta/Tanjung Priok, the main port of Indonesia, has been
280 considered separately from the group, due to its role as a transshipment hub between Southeast Asia and
281 routes toward Europe. The European centroids comprise of hubs in Le Havre, Felixstowe, Southampton,
282 Antwerp, Rotterdam, Hamburg and Bremerhaven. In this case, Rotterdam has been adopted as the
283 physical location of the centroid, given its role as one of the major European transshipment ports.

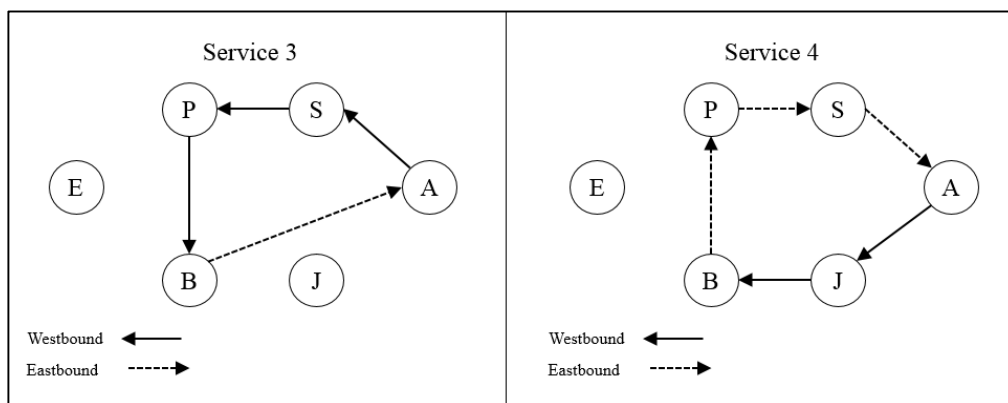
² <http://www3.imperial.ac.uk/portoperations/research/research%20platforms/delos>

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Figure 3.1: Asia-to-Europe liner services. Nodes: Southeast Asia centroid (A), Singapore (S), Port Klang (P), Jakarta (J), Belawan (B), Europe centroid (E).



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Figure 3.2: Intra-Asian liner services. Nodes: Southeast Asia centroid (A), Singapore (S), Port Klang (P), Jakarta (J), Belawan (B), Europe centroid (E).

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As shown in Figure 3.1 and Figure 3.2, services 1, 2 and 5 correspond to weekly Southeast Asia-to-Europe liner services. Vessels in these services fall within the post-panamax range, with an average cargo carrying capacity of 8,000 TEU. Services 3 and 4 represent intra-regional services, offered weekly with an average ship size of 4,000 TEU. Vessels across all services in the model are assumed to operate

298 at 20 knots. Since all liner services operate on a weekly basis, the maximum weekly route capacity on
 299 each leg equals to the maximum containership nominal capacity deployed on each liner service.

300 With the exception of Belawan, ports representing the core of the case study network are all
 301 positioned among the top 100 in the world in terms of yearly TEU throughput (Containerisation
 302 International, 2012). Port capacities used in this case study were estimated based on this port throughput
 303 data and the following formulation:

$$k_i = \frac{n_i}{N_i} K_i \quad (3.1)$$

304 Where

- 305 k_i Weekly capacity allocated to the sub-network at port i
 306 n_i Number of weekly liner services within the sub-network to/from port i
 307 K_i Total weekly capacity at port i
 308 N_i Total number of weekly liner services to/from port i

309 Equation (3.1) is applied to reflect the weekly capacity allocated to the sub-network under
 310 investigation (data for each port is reported in Table 3.1). No throughput capacity constraints are applied
 311 to the Southeast Asia and Europe nodes given their status as port group centroids.
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Table 3.1: Container handling capacity estimation at network ports.

Port	K_i [TEU]	N_i	n_i	k_i [TEU]
Singapore	513,000	288	7	14,500
Port Kelang	163,000	124	5	7,500
Jakarta	120,000	27	2	9,000
Belawan	15,500	8	4	7,500

315

316 For all scenarios presented in sections 3.1 and 3.2, 18,000 TEU are shipped from the Southeast
 317 Asia centroid to the European centroid. External factors that may influence supply and demand were
 318 not considered, therefore leading to the assumption that O-D demand volumes would not be affected
 319 by the disruptions. Container handling, rental and cargo depreciation costs used in the model are in

320 accordance to the pricing structures used in previous studies by Bell et al. (2013, 2011). An average
 321 cargo value of USD 40,000 for loaded containers is used in this numerical example. Table 3.2 presents
 322 a summary of these values.

323 Table 3.2: Container handling, rental and depreciation costs.

Container handling costs	
Loading at origin and unloading at destination	400 USD/TEU
Loading at origin and unloading at transshipment port	350 USD/TEU
Loading at transshipment port and unloading at destination	350 USD/TEU
Loading and unloading at transshipment port	300 USD/TEU
Rental and depreciation costs	
Average value of cargo shipped per container	40,000 USD/TEU
Rental cost for full/empty container	4.5 USD/TEU/day
Rate of depreciation for a full container	20 USD/TEU/day

324
 325 Penalty costs for containers not transported depend on factors such as type of containers (e.g.
 326 refrigerated or dry), the importance of the shipper to the ocean carrier and less quantifiable aspects such
 327 as loss of goodwill from the customer (Brouer et al., 2013). Due to the sensitivity of this information,
 328 previous studies that utilise these cost components are often not able to publish it. In absence of such
 329 data, we adopt Kjeldsen et al. (2011) approach to assign USD 1,000,000 as a penalty cost for each TEU
 330 not transported. It has to be noted that this high penalty cost is only included in the model to maximise
 331 the flow of containers routed when disruptions reduce network routing capacity below transport
 332 demand. As such, it cannot be used to compare re-routing costs when the penalty cost is incurred. For
 333 the latter cases, we replace the penalty cost with the assumption that ocean carriers assign sufficient
 334 transport capacity to the next available weekly services to transport any pending cargo but incurring a
 335 delay of 7 days. We then apply an opportunity cost of 4% per year (Notteboom, 2006) along with the
 336 cargo depreciation cost and container rental costs defined in Table 3.2 to estimate the delay costs.

337 **3.1 Earthquake scenario**

338 For the earthquake scenario, we consider the seismic hazard at a port (probability of a certain level of
 339 ground shaking) and the vulnerability of the port (likelihood of damage to the port due to ground
 340 shaking). In many international building codes, the seismic hazard to be considered in the design of
 341 earthquake-resistant structures is defined as a level of ground shaking with a 2% probability of

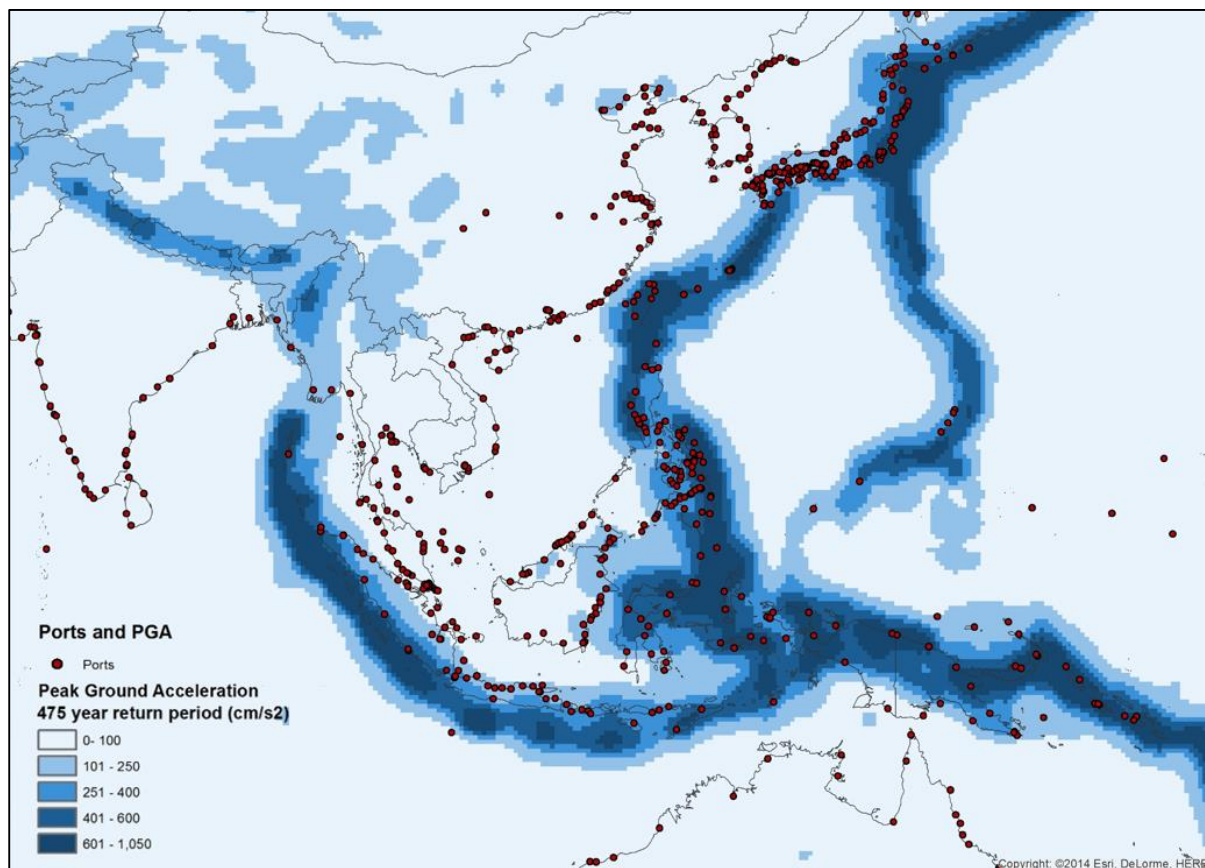
342 exceedance in 50 years (a 2475 year return period). The level of ground shaking is measured using
343 spectral acceleration (SA). Spectral acceleration with a 1 second period (S1) is roughly equivalent to
344 peak ground acceleration (PGA). The values for the ports in the network are obtained from the United
345 States Geological Survey Worldwide Seismic Design Maps (USGS, 2014a). The vulnerability of ports
346 is measured using a Quality of Port Infrastructure rating, which measures business executives'
347 perceptions of their country's port facilities. The rating ranges from 1 to 7, with a higher score indicating
348 better development of port infrastructure. These data are obtained from the Global Earthquake Model
349 (GEM) report on socio-economic vulnerability indicators for earthquake impacts (Power et al., 2013).

350 The earthquake scenario was developed using the 1995 Hanshin-Awaji Earthquake impacts on the
351 Port of Kobe as a case study. According to the USGS, the Port of Kobe experienced a $PGA = 0.315g$
352 (Chang, 1996). USGS data indicate that the vulnerability of ports rating in Japan is 5.2. It should be
353 noted that this rating is from 2014 and port vulnerability in Japan in 1995 may have been higher (<5.2)
354 and earthquake impacts resulted in considerable improvements to port infrastructure to reduce
355 vulnerability to earthquakes. The port accounted for 10% of Japan's import and export trade and
356 handled 30% of Japan's container cargo throughput. The port was particularly important for Western
357 Japan as it handled roughly 65% of imports and exports for Kinki, Hyogo and Chugoku and 80% of
358 exports from Shikoku. After the earthquake struck, the port was virtually closed. The first berth for
359 container traffic reopened 2 months after the event and by April, the total trade amounted to only 40%
360 of the previous year. Cargo traffic was diverted to alternative ports, where the main beneficiaries were
361 domestic ports with 50% of container cargo rerouted to Yokohama and 40% to Tokyo and Osaka.

362 In the port network presented in this paper, two earthquake scenarios similar in impacts to the 1995
363 Hanshin-Awaji Earthquake are possible, affecting the ports of Jakarta or Belawan. An earthquake in
364 Jakarta or Belawan with a 2475 year return period has a spectral acceleration, $S1 = 0.33g$ (USGS, 2014a,
365 2014b). Using the conversion equations of Worden et al. (2012), this gives a Modified Mercalli
366 Intensity³ (MMI) scale of 7.7. Jakarta could therefore experience ground-shaking of a similar level to

³ The Modified Mercalli Intensity (MMI) scale depicts shaking severity. Source:
<http://quake.abag.ca.gov/shaking/mmi/>

367 that experienced in Kobe. Jakarta is rated as more vulnerable in the GEM study than Japanese ports
 368 (GEM rating = 3.6) and could potentially suffer more damage and therefore take longer to rebuild than
 369 the Port of Kobe, increasing recovery time to return the port to its normal operations. Figure 3.4 provide
 370 a geographical representation of Southeast Asian ports and regional PGA values.



371

372 Figure 3.3: Earthquake hazard (PGA) - Southeast Asia.

373 Source: Cambridge Centre for Risk Studies

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375 The impact of accidents resulting in loss of human life, injuries, damages to property and to the
 376 environment in the aftermath of an earthquake vary on a case-by-case basis depending on multiple
 377 factors such as magnitude of the earthquake, port infrastructure, stacking plan of containers, level of
 378 automation, etc. The unforeseen nature of any earthquake also increases the risk of accidents. For
 379 example terminal gantry crane or reach stacker operators maybe injured or killed if stacked containers
 380 fall near or on them due to the unexpected ground shaking. Similarly, potential of tsunami waves
 381 generated by the earthquake can capsized moored vessels or break their mooring during container/load
 382 discharge operations.

383 Caselli et al. (2014) list and classify observed risk factors that impacted port operations and
384 surrounding areas in Iquique, Chile after the April 1, 2014 earthquake. These include structural damage
385 to port infrastructure such as the breakwater wall (building damage), blocking of access routes due to
386 landslides (transportation facilities), shortage of water and electricity (lifeline facilities), loss of one of
387 three available tugboats (transportation facilities), psychological impact due to large amounts of
388 aftershocks (life difficulties), human suffering due to death or injured people (human suffering), damage
389 to fishing boats and facilities (other facilities). Similarly, Kubo et al. (2005) review of impacts of
390 tsunamis on moored ships and ports in Japan and Korea listing potential sources of accident and damage
391 hazards. The latter include landing of the drifting material produced by the tsunami, fire or pollution
392 caused by fuel in vehicles and vessels crashed, ship collisions during harbour escape attempts, sand drift,
393 waterway burying, and stranding and ceasing of logistics functions.

394 For modelling purposes, a suggested level of disruption is similar to that experienced in 1995 at
395 the Port of Kobe. The potential sources accidents and damage mentioned above are considered in the
396 aftermath of the Jakarta and Belawan earthquake scenarios and are captured in the following estimated
397 recovery times: the port of Jakarta or the port of Belawan are estimated to be closed for container cargo
398 for 2 months (equivalent to the Kobe disruption). After 3 months, 40% of available port container
399 handling capacity is restored. The system is expected to recover fully after 1 year (with 100% of original
400 capacity being available).

401 **3.2 War scenario**

402 Developing a war scenario involved historical analysis, the assessment of current “areas of tension”,
403 and consideration of current military theory and recent war-gaming exercises. The hypothetical China-
404 Japan war scenario builds on historical tensions and geographical disputes. Claims of sovereignty of
405 the Senkaku/Diaoyu Islands in the East China Sea and the targeting of naval assets triggers the conflict.
406 Direct action on either country is limited, although military targets in China and Japan’s power
407 infrastructure are targeted in missile strikes. One of the areas most affected, and the focal point of this
408 study, is the impact on shipping.

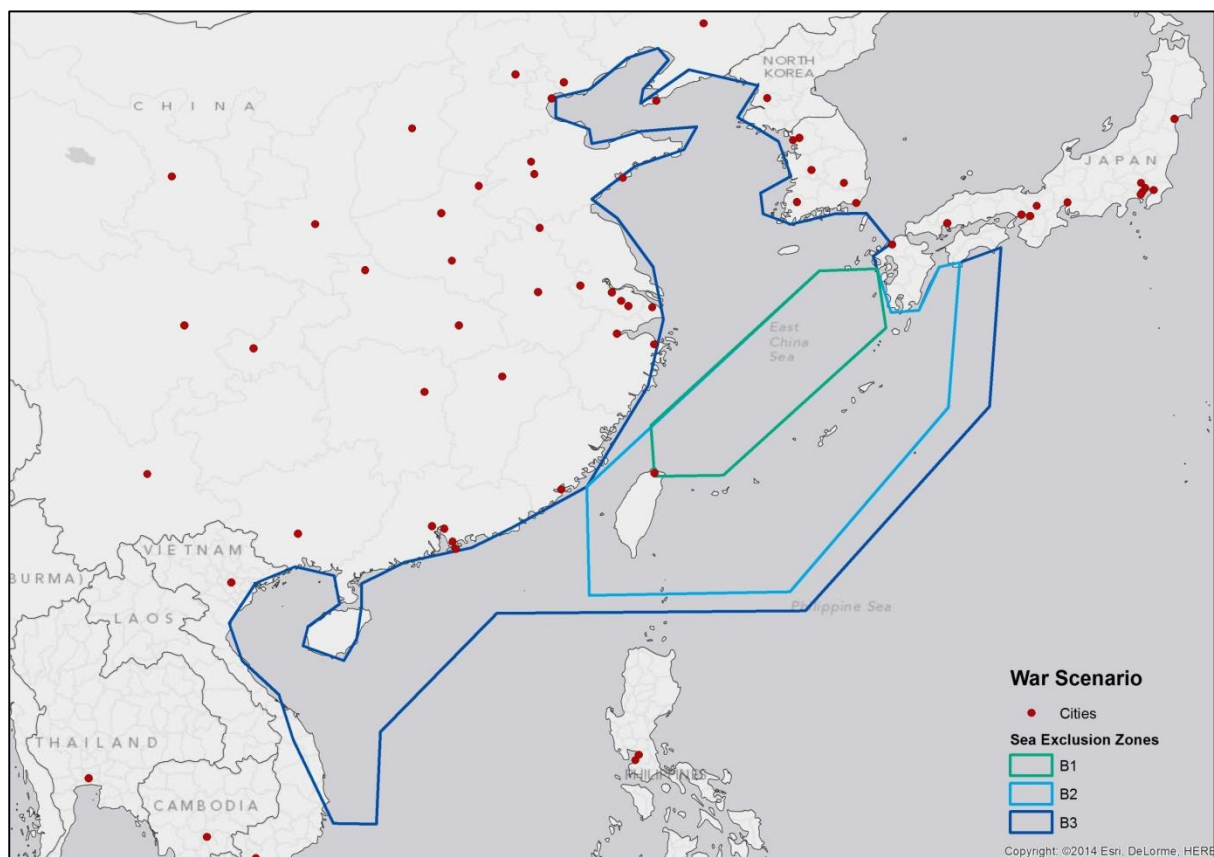
409 The impact of accidents resulting in loss of human life, injuries, damages to property in a war
410 scenario can be evaluated from historical evidence of merchant shipping in areas of political conflict.
411 For example, Navias and Hooton (1996) present a detailed account of the impact of the Iran-Iraq Crisis
412 of 1980-88 on merchant shipping in the Persian Gulf. The toll of this war were hundreds of merchant
413 vessels attacked, more than 400 mariners killed, and economic losses worth millions of USD by owners,
414 charterers and insurance companies (Navias and Hooton, 1996). Even though the main targets were oil
415 tankers, about 40% of the vessels attacked were containerships, bulk carriers, tugs and others (Uhlig,
416 1997). An important aspect of the Iran-Iraq Crisis attacks were their effectiveness at disrupting exports
417 and supply lines of the involved countries proving the vulnerability of neutral-flag merchant vessels
418 operating in war or blockade zones. However, an often overlooked fact is the possibility of conflict
419 escalation when such attacks on neutral-flag vessels provide context for international intervention of
420 naval forces from countries not initially involved. For example, Uhlig (1997) describe how in the Iran-
421 Iraq Crisis, the U.S. used its own registry flag to protect Kuwait's merchant fleet with U.S. naval forces.

422 For our war scenario, an initial naval blockade surrounding the Senkaku/Diaoyu Islands disrupts
423 shipping routes through the East China Sea (Figure 3.4 – B1). The potential risks for loss of life,
424 accidents, and economic damage and escalation are assumed to be similar to the Iraq-Iran Crisis. As the
425 conflict escalates, the blockade zone increases to an area including Taiwan and the southern part of
426 Kyushu and Shikoku islands (Figure 3.4 – B2). As other nations become involved in a naval standoff,
427 the blockade zone expands further, encompassing access to China, Hong Kong, and Vietnam through
428 the South China Sea (Figure 3.4 – B3). Additional threats to merchant vessels include the use naval
429 mines to protect any exclusion or blockade zone, which present a risk of vessels straying into non
430 designated or known waters. Environmental risks include hypothetical oil spills from damaged vessels.
431 These risks are represented in our model as disrupted connectivity in the form of increased sailing times,
432 reduced transport capacity and increased costs to and from the Asia centroid.

433 In this extreme scenario, where the conflict lasts 9 months, and takes a further 3 months to manage
434 the stand-down of forces, international trading is severely restricted: foreign direct investment decreases
435 by 70% and imports and exports suffer 90% reduction for the belligerent nations. While the main ports

436 of Southeast Asia (Kaohsiung, Tokyo, Busan, Shanghai, and Hong Kong), would maintain almost full
 437 capacity through the conflict, the level of activity would be minimal. Manufacturing organisations,
 438 particularly foreign-owned entities in China and Japan, would halt operations, through political
 439 pressure, safety concerns, or because exporting became impossible as container yards fill due to the
 440 blockades. In spite of not being located in the conflict zone, container throughput at the port of
 441 Singapore and other regional transshipment hubs may be severely impacted also due to containers
 442 accumulated in the yards as cargo traffic to/from the conflict zone is blocked.

443



444

445 Figure 3.4: War scenario blockade regions.
 446 Source: Cambridge Centre for Risk Studies
 447

448 Table 3.3 summarizes four alternative outcomes of the earthquake and war scenarios are
 449 developed. As shown in the table, the consequences of these disruptive events are modelled not only by
 450 reducing the capacity of ports, but also affecting the route capacity on legs involving the disrupted port
 451 and the costs of shipping through those routes. Transit times to and from disrupted ports are assumed

452 to be increased by 300% immediately after the events and by 100% 2 months after. Resulting changes
 453 to route capacity in the scenarios evaluated are estimated using equation (2.9). Except for the war
 454 scenario, container handling capacity is reduced to 0% immediately after the events and to 40% 3
 455 months after.

456
 457
 458

Table 3.3: Summary of scenarios and related parameters

ID	Scenario	Event time-frame	Capacity changes
0	Base scenario	None	all ports and routes working at standard operational level
1	Earthquake in Jakarta	a) Immediately after the event	0% port capacity in J +300% sailing time to/from J -16% capacity in Service 2 -46% capacity in Service 4
		b) 3 months after the event	40% port capacity in J +100% sailing time to/from J -3% capacity in Service 2 -12.5% capacity in Service 4
2	Earthquake in Belawan	a) Immediately after the event	0% port capacity in B +300% sailing time to/from B -17% capacity in Service 1 -70% capacity in Service 3 -39% capacity in Service 4 -18% capacity in Service 5
		b) 3 months after the event	40% port capacity +100% sailing time to/from B -5% capacity in Service 1 -46% capacity in Service 3 -7% capacity in Service 4 -7% capacity in Service 5
3	Earthquake involving Jakarta and Belawan simultaneously	a) Immediately after the event	0% port capacity in J and B +300% sailing time to/from J and B -17% capacity in Service 1 -16% capacity in Service 2 -70% capacity in Service 3 -56% capacity in Service 4 -18% capacity in Service 5
		b) 2 months after the event	40% port capacity in J and B +100% sailing time to/from J,B -5% capacity in Service 1 -3% capacity in Service 2 -46% capacity in Service 3 -22% capacity in Service 4 -7% capacity in Service 5
4	War affecting flows in Southeast Asia	a) Severe consequences	+300% sailing time to/from A -17% capacity in Service 1

ID	Scenario	Event time-frame	Capacity changes
		b) Mild consequences	-16% capacity in Service 2 -53% capacity in Service 3 -30% capacity in Service 4 +100% sailing time to/from A -17% capacity in Service 1 -16% capacity in Service 2 -53% capacity in Service 3 -30% capacity in Service 4

459

460 3.3 Application of the cost-based container assignment model

461 The cost-based container assignment model defined in section 2.2 was implemented IBM’s OPL
 462 language and solved using the CPLEX optimisation engine to evaluate how each scenario stand to affect
 463 (or not) the routing of container in the constructed network. Resulting container flows and costs are
 464 reported in Table 3.4. In the base scenario, it can be seen that, under normal transport network
 465 conditions, the transport demand of 18,000 TEU from Southeast Asia to Europe can be normally
 466 satisfied by two services with direct connection to Europe (Services 1 and 2) and transshipment services
 467 connecting through in Port Klang (Service 3 connecting to Service 5). The total routing cost of this base
 468 scenario is USD 21.7 million.

469 A hypothetical earthquake in Jakarta (Scenario 1a) disrupts the network by increasing transit times
 470 in Services 2 and 4 which reduces route capacity as shipping companies do not have time to deploy
 471 additional vessels in order to compensate for the voyage time elongation immediately after the event.
 472 The increase of transshipment through Port Klang surpasses its available port throughput capacity and
 473 the excess container flows are then re-routed through Singapore. The additional cost to route 18,000
 474 TEU from Southeast Asia to Europe is USD 2.7 million (+12.5%) over the base scenario. Two months
 475 after the disruption (Scenario 1b), port capacity is improved to 40% and liner service capacity in
 476 services calling in Jakarta is significantly restored. Additional disruptions routing costs at this stage of
 477 the recovery are USD 1.0 million (+4.7%) over the base scenario. The improvement is the result of
 478 reduced transshipment flows through Port Klang.

479 Similarly, an earthquake in Belawan (Scenario 2a) resulting in complete disruption of its container
 480 terminal affects route capacity in services 1, 3, 4 and 5. The route capacity reductions increase the use

481 of transshipment alternatives through Port Klang and Singapore which elevate routing costs by USD
482 3.0 million (+13.9%). Two months after the disruption (Scenario 2b), with port capacity restored to
483 40% and affected route capacity significantly restored, increased routing costs are reduced to USD 1.0
484 million (+4.7%) above the base scenario by replacing transshipment flows through Singapore with more
485 direct shipments using services 1 and 2.

486 If Jakarta and Belawan are disrupted simultaneously by a major earthquake (Scenario 3a), all liner
487 services in the network are impacted resulting in a reduction of outbound capacity at the Southeast Asia
488 centroid to 16,319 TEU. This large-scale impact makes unfeasible to meet the weekly transport demand
489 of 18,000 TEU through the network. The remaining 1,681 TEU incur a 7 day delay as described in
490 section 3 resulting in a additional delay cost of USD 340,066 for the containers not routed in the first
491 solution instance. The total routing cost increase is USD 6.3 million (+29.0%) over the base scenario.

492 Two months after the disruption (Scenario 3b), both ports are restored to 40% and liner service
493 outbound capacity at the Asia centroid is restored to more than 20,000 TEU and the total outbound
494 demand can be shipped in one solution instance. These improvements reduce additional routing costs
495 to USD 2.1 million (+9.8%).

496 In scenario 4a, a blockade resulting from a potential political conflict increases sailing time to and
497 from the Southeast Asia centroid by 300%. Such increase reduces available outbound weekly capacity
498 and increases more expensive transshipment alternatives through Singapore and Port Klang. The
499 resulting cost increase of the blockade is USD 3.1 million (+14.6%). As the regional blockade is reduced
500 (Scenario 4b), transit time to and from Southeast Asia is increases by 100% and transshipment is
501 required only through Port Klang. Resulting cost increase is then reduced to USD 1.3 Million (+6.0%).

502 As summarized in Table 3.4, variations in total costs from the base scenario range from +4.7% in
503 scenario 1b to +29.0% in scenario 3a. Across all liner services, service 3 is the most affected by the
504 disruptions evaluated due to its greater percentage gains in transit times over regional voyages
505 suggesting that intra-regional connectivity would be more susceptible to disruptions.

506

507

Table 3.4: Cost-based model scenario results

Scenario 0 – Total Cost: \$ 21,725,800							
		Origin	Destination	Flow	Service		
				[TEUs]	n.		
		Asia	Europe	8000	1		
		Asia	Europe	8000	2		
		Asia	Port Klang	2000	3		
		Port Klang	Europe	2000	5		
Scenario 1a – Total Cost: \$ 24,439,538 (+12.5%)				Scenario 1b – Total Cost: \$ 22,738,616 (+4.7%)			
Asia	Europe	8000	1	Asia	Europe	8000	1
Asia	Europe	6000	2	Asia	Europe	7754	2
Port Klang	Europe	625	2	Asia	Singapore	2246	3
Asia	Singapore	250	3	Singapore	Europe	2246	5
Asia	Port Klang	3750	3				
Singapore	Europe	250	5				
Port Klang	Europe	3125	5				
Scenario 2a – Total Cost: \$ 24,738,643 (+13.9%)				Scenario 2b – Total Cost: \$ 22,768,763 (+4.8%)			
Asia	Singapore	3220	1	Asia	Europe	7636	1
Asia	Europe	3412	1	Asia	Europe	8000	2
Asia	Europe	8000	2	Asia	Port Klang	2154	3
Asia	Port Klang	1217	3	Asia	Port Klang	210	4
Asia	Port Klang	2151	4	Port Klang	Europe	2364	5
Singapore	Europe	3220	5				
Port Klang	Europe	3368	5				
Scenario 3a – Total Cost: \$ 28,034,207 (+29.0%)				Scenario 3b – Total Cost: \$ 23,857,285 (+9.8%)			
Asia	Singapore	4085	1	Asia	Europe	7636	1
Asia	Europe	3011	1	Asia	Europe	7754	2
Port Klang	Europe	87	1	Asia	Port Klang	2154	3
Asia	Europe	6720	2	Asia	Port Klang	456	4
Port Klang	Europe	87	2	Port Klang	Europe	2610	5
Asia	Port Klang	2967	3				
Asia	Singapore	608	3				
Asia	Port Klang	1750	4				
Port Klang	Europe	18000	5				
Singapore	Europe	9386	5				
Scenario 4a – Total Cost: \$ 24,894,877 (+14.6%)				Scenario 4b – Total Cost: \$ 23,028,490 (+6.0%)			
Asia	Europe	6632	1	Asia	Europe	7412	1
Asia	Europe	6720	2	Asia	Europe	7754	2
Asia	Singapore	1900	3	Asia	Port Klang	2154	3
Asia	Port Klang	2748	4	Asia	Port Klang	680	4
Singapore	Europe	1900	5	Port Klang	Europe	2834	5
Port Klang	Europe	2748	5				

508

509 4 Conclusions and future work

510 The main contribution of this paper is the application of a cost-based container assignment methodology
 511 for assessing the vulnerability of a multi-port system against natural and man-made disruptions.
 512 Changes to route and port capacity parameters allow to capture potential effects to the network on the
 513 aftermath of port disruptions while a penalty cost extension to previous model formulations allows
 514 feasible solutions even when capacity is diminished below transport demands. The virtual network

515 approach used in the model allows to skip disrupted ports within liner services. The latter is a common
516 measure taken by ocean carriers to mitigate the financial impacts on their established services. The
517 feasibility of solutions for instances of network routing capacities below transport demands and the
518 ability to skip disrupted ports are desired capabilities of a suitable methodology for the analysis of
519 container routing in disruptive scenarios.

520 Calibration and numerical applications of the model were carried translating historical data on
521 previous events and hazard forecasts into operational functionality disruptions and recovery intervals
522 for two cases of port disruptions: seismic hazard and political conflicts. For these disruption cases, the
523 Southeast Asia to Europe corridor was investigated as case study trade lane due to its global strategic
524 importance in terms of cargo volume and potential consequences from a chain effect of failures. Results
525 suggested higher susceptibility of the intra-regional connectivity and demonstrated the applicability of
526 the cost-based assignment model to improve the understanding of cargo re-routing and operational cost
527 impacts in the scenarios evaluated. Changes in parameters such as sources of disruption, structure of
528 network services, O-D flow pairs, functional impacts, recovery intervals and operational costs extend
529 the applicability of this model to a wider range of port disruption cases discussed in the literature such
530 as labour strikes, operational accidents, terrorist attacks, and port congestions providing a quantitative
531 framework for their analysis.

532 Due to its exemplifying purpose, the network instance used in the scenarios presented make large
533 use of secondary data, leaving room for further refinements in selection of data sources and calibration
534 inputs. Such future data improvements are supported by the linear program approach used in the
535 proposed formulation of this study which allows extensions of the model to wider more-realistic
536 networks while still allowing the problem to be efficiently solvable with commercially available
537 solvers. The cost minimisation formulation in the model may also be replaced in future applications by
538 a profit maximisation or a cargo prioritisation approach to allow for cases where certain cargo must be
539 routed first in a network incapable of transporting all O-D flows. Examples of such cases include
540 humanitarian relief goods or high value cargoes prioritised over less valuable shipments.

541 A fully developed application of the container assignment model (e.g. including empty container
542 repositioning and liner network design capabilities) could provide shipping lines and logistics providers
543 with a tool for the evaluation of hazardous events, allowing them to estimate the operational and
544 financial consequences of cargo flow redistributions. Accident analysis at container terminals that
545 benefit from sudden surges in cargo from disrupted ports could also help improve the understanding
546 and modelling of connected risks of port disruptions. Additional applications may help policy-makers
547 in evaluating the robustness of networks and the associated strategic importance of container terminals,
548 supporting decision making processes and orientating investments on port infrastructures.

549 Successful applications in a resilience context could then be extended to evaluate the effects of
550 other relevant large-scale perturbations to the liner shipping industry such as new infrastructure
551 developments or environmental-driven changes. For the latter purpose, this study has also proposed a
552 classification scheme of maritime network perturbations in order to identify events beyond port
553 disruptions that could alter relevant parameters in liner shipping operations where applications of the
554 cost-based assignment model or similar methodologies can be used as decision support tools.

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651 **Appendix: Model notation**

652

Sets		Subsets		Indices	
A	Legs	A_i^+	Legs entering port i	a	for legs
O	Origin ports	A_i^-	Legs entering port i	i	for ports
D	Destination ports	A_n	Legs on route n	l	for links
I	All ports	A_n^t	Legs on route n	n	for routes
N	All routes	L_n	Links on route n	r	for origin ports
L	All links			s	for destination ports
T	Leg types			t	for leg types

653 **Parameters**

654	c_a	Sailing time on leg a , including loading and loading times at the ends
655	CHC_n	Container handling cost for route n
656	CR	Rental cost per unit time per container
657	TDF_{rs}	Total demand of full containers to be transported from origin r to destination s
658	DV	Depreciation per unit time per full container (inventory cost)
659	δ_{aln}	1 if leg a uses link l on route n , and 0 otherwise
660	f_a	Frequency of sailing on leg a
661	k_i	Maximum throughput capacity at port i
662	PC	Penalty cost for full containers not transported
663	RC_n	Capacity of route n

664

665 **Decision variables**

666	t_{rs}^f	Flow of full containers from origin r to destination s
667	x_{as}^f	Flow of full containers on leg a en route to destination s
668	w_{is}^f	Expected dwell time at port i for all full containers en route to destination s

669

670 Leg types T are origin-to-destination (o-d); origin-to-transshipment (o-t); transshipment-to-

671 transshipment (t-t); and transshipment-to-destination (t-d). The following conventions are used to

672 simplify the notation (Bell et al., 2013): $x_{a+}^f = \sum_{s \in D} x_{as}^f$, $w_{++}^f = \sum_{i \in I} \sum_{s \in D} w_{is}^f$, $t_{+s}^f = \sum_{r \in O} t_{rs}^f$.

673