

THERMODYNAMIC STUDIES

OF

INCLUSION COMPOUNDS

A thesis submitted for the Degree of Doctor  
of Philosophy of the University of London

by

Henry John Francis STROUD

B.Sc., A.R.C.S.

Physical Chemistry Laboratories,  
Department of Chemistry,  
Royal College of Science,  
Imperial College,  
London, S.W.7.

October 1969.

TO MY WIFE

ABSTRACT

Experimental and theoretical aspects of the thermodynamics of the sorption of simple molecules in a molecular sieve zeolite are studied. Relationships are derived which express certain bulk thermodynamic properties of these systems in terms of the molecular parameters by means of a grand partition function. Numerical calculations are presented for methane sorbed in a synthetic zeolite, Linde Molecular Sieve type 5A. The various canonical partition functions and related summations required in these calculations are estimated using the Monte Carlo method; those for close packed systems are obtained indirectly. These results show that over an extensive temperature range the heat capacity of the sorbed phase is dominated by the effects of the redistribution of the sorbate both in and among the cavities which occur in the zeolite.

Experimentally, families of isotherms in the temperature range 194 - 300°K for methane, ethane and krypton in the above zeolite are reported. Each is of the simple Langmuir form and no hysteresis is observed. The methane-Linde 5A system is studied further by measuring its heat capacity over the temperature range 12 - 300°K with two different concentrations of methane. Several slow relaxation effects are observed, which are accompanied by either cooling or warming temperature drifts. The molar heat capacity of sorbed methane is dependent on its concentration within the zeolite. Analysis of this data shows qualitative, but not satisfactory quantitative,

agreement with the results obtained from the above theory when a simple spherically symmetric potential for the cavity is used. Better agreement is obtained when the zeolite oxygen atoms are taken as being more ionic and the sorbate-sorbent potential is summed over each sorbent atom independently.

A description is given of the vacuum-type adiabatic calorimeter used in these investigations. The calorimeter vessel and attached heater are especially designed to withstand temperatures over  $300^{\circ}\text{K}$  during the outgassing of the zeolite. The development of a three channel fully automatic shield control system to maintain the adiabaticity of the vessel during heat capacity measurements is reported.

ACKNOWLEDGEMENTS

I should like to acknowledge with much gratitude the consistent guidance given by my supervisor, Dr N.G. Parsonage, throughout the duration of this research.

I owe much to my colleagues, Dr Alan Cope, Dr Preedeepon Limcharoen and Mr David Gannon, all of whom shared in the practical work and partook in many enlightening discussions in the Cryogenics Laboratory.

Appreciation is expressed to the many members of the staff of the Chemistry Department who have given assistance with various aspects of this work and also helped in the production of this thesis. I record also the help given by my wife, Susan, in the typing of the manuscript.

Finally I acknowledge a Research Studentship from the Science Research Council from October 1965 to September 1968.

H. S. Arnold

CONTENTS

Abstract

Acknowledgements

Contents

<u>CHAPTER 1</u>	THERMODYNAMIC STUDIES OF SORPTION IN A SYNTHETIC ZEOLITE	8
	1.1 Introduction	
	1.2 This Thesis	
<u>CHAPTER 2</u>	SORPTION IN ZEOLITES	16
	2.1 The Sorbent Structure	
	2.2 The Sorbed State in Zeolites	
	2.3 Sorption and Intermolecular Forces	
<u>CHAPTER 3</u>	THERMODYNAMICS OF ZEOLITIC SORPTION	38
	3.1 Introduction	
	3.2 Calorimetric Data	
	3.3 Heat Capacity of the sorbed phase: Thermodynamic Considerations	
	3.4 Statistical Thermodynamics of Zeolitic Sorption	
<u>CHAPTER 4</u>	THE SORPTION ISOTHERMS	96
	4.1 Introduction	
	4.2 Apparatus and Procedure	
	4.3 Materials	
	4.4 Results	
<u>CHAPTER 5</u>	CALORIMETRY	119
	5.1 Introduction	
	5.2 The Apparatus	
	5.3 The Automatic Shield Control	
	5.4 The Calorimeter Vessel and its loading	
	5.5 The Determination of Heat Capacities	

<u>CHAPTER 6</u>	HEAT CAPACITY OF THE EMPTY CALORIMETER VESSEL AND THE ACCURACY OF THE SYSTEM	173
	6.1 The Empty Calorimeter Vessel	
	6.2 The Heat Capacity of a standard substance	
	6.3 The Accuracy of the Calorimeter	
<u>CHAPTER 7</u>	HEAT CAPACITY OF DEHYDRATED ZEOLITE LINDE TYPE 5A	191
<u>CHAPTER 8</u>	HEAT CAPACITY OF METHANE IN LINDE 5A	201
	8.1 Introduction	
	8.2 Methane in Linde 5A: Run A	
	8.3 Methane in Linde 5A: Run B	
<u>CHAPTER 9</u>	DISCUSSION OF CERTAIN THERMODYNAMIC PROPERTIES OF METHANE IN LINDE 5A	223
	9.1 Introduction	
	9.2 Some Numerical Results from the Statistical Thermodynamic Theory	
	9.3 An Appraisal of These Results	
	9.4 Conclusion	

## REFERENCES

## Chapter 1

### THERMODYNAMIC STUDIES OF SORPTION IN A SYNTHETIC ZEOLITE

#### 1.1. Introduction.

Much work has been done in recent years on the inclusion of a great variety of molecules in zeolite minerals. A zeolite is an aluminosilicate which has a three dimensional tetrahedral framework enclosing cavities occupied by large cations and water molecules, both of which are capable of movement in and removal from the framework. When the water has been removed by evacuation at high temperatures, the dehydrated or 'activated' rigid framework remains as the 'host' lattice which is penetrated by regular micro-porous channels capable of occluding 'guest' molecules. The channels are said to be micro-porous since their cross sectional free diameter (see Chapter 2) is only of the order of a few interatomic distances, about 4 - 11 Å in the zeolite used in this work. This means that thermodynamic properties will not be affected by surface tension phenomena, as they are in systems containing larger diameter pores.

Many zeolites occur naturally, but that which was chosen for use in this work is a synthetic variety first made by the Linde Company. It is ideally suited to detailed experimental and theoretical studies for several reasons. Its structure, which has been studied in several laboratories and



is very well characterized, consists of three different types of cavity. Two of these are too small to be of any importance in these studies, but the other type can contain a number of small occluded molecules. These cavities are very nearly spherical and they are joined together to form the microporous channels by the way of near circular openings, or windows, bounded by eight oxygen atoms in a very nearly flat ring. These cavities occur in simple cubic symmetry so that each is joined to six neighbouring cavities. Thus small molecules which are able to pass through the restrictions in the channels can migrate over the entire framework.

This is not the case in most other systems where 'guest' molecules are occluded in a different 'host' species. In these the guest molecules are confined to a void when the inclusion compound is synthesized from which they cannot ordinarily migrate to other similar voids or away from the structure altogether without complete destruction of the compound.

Thus in the inclusion compound formed when long hydrocarbon chains are occluded in the long channels of one of the crystal modifications of urea, the molecules in one channel cannot migrate into a neighbouring channel; in fact they cannot even change places with adjacent molecules in the same channel. More akin to the zeolite inclusion compounds are the quinol and water clathrates because the guest molecules are occluded in definite cavities. However there are important differences. The cavities are much smaller in the former and are only singly

occupied. Also the crystalline modification of the host which contains these large voids is thermodynamically unstable when the bulk of the cavities are not occupied and tends to convert to a different crystalline form.

It is interesting to study the motions of the molecules which are occluded in these voids since the intermolecular forces which govern them can be formulated with reasonable precision. This is not the case in the pure condensed phase of the guest molecules where the molecules have a comparable amount of freedom, that is the liquid state, because there the intermolecular forces on a particular molecule are due to its interactions with its neighbouring molecules which themselves are moving extensively. In these occlusion compounds the positions of the atoms which make up the host structure are known accurately because the structure is quite rigid.

A theoretical model of the liquid state was given by Lennard-Jones and Devonshire (1937) in which each molecule was assumed to be trapped in a hypothetical cage or cell composed of its neighbouring molecules. The intermolecular energy of this caged molecule was calculated by averaging or 'smearing' out the nearest neighbouring molecules over a spherical surface such that the average intermolecular distance was preserved to give a spherically symmetric potential well in which each molecule moved.

The cavities of  $\beta$ -quinol and the synthetic

zeolite used in the work reported in this thesis are in fact nearly spherical and the atoms which make up the cavity walls are very nearly uniformly distributed in the spherical surface. Thus the Lennard-Jones and Devonshire potential can be used quite satisfactorily to describe the energy variation within these cavities, and this would simplify enormously any theoretical calculations.

Van der Waals and Platteeuw (1959) described a statistical thermodynamic treatment of the occlusion of simple molecules in quinol type compounds in which the energy of the molecules within the cavities was described by the above method. Experimental thermodynamic data for various species occluded in quinol were obtained, mainly by Staveley and co-workers (Grey and Staveley 1963, and references therein), which gave good foundation to this theoretical approach.

If such an approximation describes satisfactorily the motion of the molecules in that system, it would seem worthwhile to see if a similar treatment could be applied to molecules occluded in zeolites. Clearly the theory would be more involved because of the increased complexity of the system, namely the multiple occupancy of the cavities and the allowable inter-cavity migration. Another difficulty in the interpretation of the results would be that the actual potential in the zeolite cavities is more heterogeneous than in those systems discussed earlier and so the assumption of a spherical potential might be less well founded.

In this chapter the zeolite complexes have so far been thought of as being analogous to host-guest inclusion compounds. They can equally well be considered as consisting of a solid sorbent to which the sorbate molecules are joined by physical forces. Indeed, by far the most common means used to study the behaviour of these complexes is the measurement of sorption isotherms. The usual methods are used, and the results are often interpreted in the formalisms primarily adopted for use with adsorption of molecules on a surface and not molecules filling a fixed volume. In these systems, as opposed to the above mentioned occlusion compounds, the sorbed and gaseous phases of the guest species can remain in thermodynamic equilibrium. At moderate temperatures this is also true for zeolite systems, but in later chapters important effects will be described caused by non-equilibrium states at low temperatures. In these states the molecules cannot migrate through the windows between cavities, and so each molecule is trapped in a cavity like those in clathrates.

Zeolites behave like normal sorbents in that one crystalline form is quite stable thermodynamically whether or not it contains guest molecules. Accordingly, throughout this thesis the zeolite is referred to as a sorbent and the occluded molecules as sorbate. Detailed theoretical accounts of the motions of molecules in normal adsorbed films is lacking. There are two factors responsible for this. Firstly, equilibrium sorption isotherms do not give unequivocally the detail required to characterize the motion of the sorbed molecules. Secondly, the properties of the surface on which the sorption takes  
(place

are not easily established. For any crystallite the outer surface will be composed of many crystal planes, and surface imperfections will be present. Thus the data is often indicative more of the nature of the sorbent surface than the sorbate molecular motions. This second point does not apply to zeolite sorption because this does not occur on the outer surfaces of the crystallites but within the cavities. The atoms which make up the surfaces of these are crystallographically arranged, and all the cavities are identical.

The nature of the motions of molecules in the sorbed state has been investigated by heat capacity calorimetry (see Sec. 3.2). This technique has also been used to investigate the properties of molecules occluded in voids of host structures and the ensuing results have yielded significant information on their motions and elucidated many interesting effects. However the data which have been reported of the heat capacity over narrow ranges of temperature of adsorbed films on the outer surfaces of crystals, mainly of titanium dioxide, have not been interpreted with any degree of success because of the unknown character of the sorbent surface (Face 1967).

In this thesis a description is given of the determination of the heat capacity of a sorbed phase in a synthetic zeolite at different sorbate concentrations over a wide range of temperatures. The results are discussed both qualitatively and quantitatively, in terms of a statistical thermodynamic theory.

## 1.2. This Thesis.

This thesis is concerned, in the main, with the thermodynamic properties of pure methane sorbed in Linde Molecular Sieve type 5A. The experimental data found for this system include a family of isotherms determined at temperatures in the range 194 - 300°K (Chapter 4) and the heat capacity of the sorbent containing two different concentrations of methane (Chapter 8). The heat capacity of the sorbed methane is calculable because the heat capacity of the sorbent containing no sorbate is also obtained (Chapter 7). These calorimetry experiments are conducted over the temperature range 12 - 300°K, using a vacuum type adiabatic calorimeter system. The adiabaticity of the calorimeter vessel is maintained by means of a fully automatic shield control system, the development of which is fully described (Chapter 5).

Linde 5A was used as the zeolite sorbent for several reasons. Its near spherical cavities made the above thermodynamic properties particularly amenable to theoretical calculation. All Linde zeolites designated type A have identical aluminosilicate frameworks and hence cavity geometry. The various types are different in the cations which they contain. Thus type 4A contains all sodium ions, whereas 5A has some of these exchanged for calcium ions. Clearly one calcium ion replaces two sodium ions in order to maintain electrical neutrality for the whole structure. This exchange process can easily be continued to the point where two thirds of the sodium ions have been replaced. This causes the effective size of the windows (see Sec. 2.1) between cavities to increase

so that molecules with cross sections of up to about 5A instead of 4A can migrate. More extensive exchange, or exchange with other cations, does not increase the effective size of the windows any further.

The rate at which methane can migrate between cavities is determined by the window size and the temperature. Linde 5A was chosen for use in these studies because its large windows would allow this migration to the lowest temperatures, and so postpone to as low a temperature as possible the complications which arise when this process is slow (Chapter 8).

A description is given of a special calorimeter vessel heater assembly which allowed the vessel to be heated to over 300°C during the outgassing of the zeolite sample without removal of the heating element, as was the custom in earlier similar calorimeters.

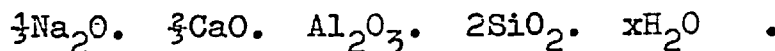
The thermodynamics of molecules sorbed in Linde 5A are discussed and the derivations of several new relationships are given (Chapter 3). These are applied to calculate numerical results for methane in Linde 5A, and these are compared with the experimental data obtained (Chapter 9).

Also given are families of isotherms for both ethane and krypton in the laboratory sample of Linde 5A. The relevant temperature range is 194 - 300°K. Theoretical calculations on these systems have yet to be accomplished, as have ~~to be~~ the experimental heat capacity determinations.

## CHAPTER-2

SORPTION IN ZEOLITES2.1. The Sorbent Structure.

The sorbent used throughout this work is a Linde molecular sieve, designated type 5A, which was first reported in 1956 (Breck et al. 1956, Reed and Breck 1956). This synthetic zeolite is an aluminosilicate mineral which has a tetrahedral framework enclosing cavities occupied by large cations and water molecules, both of which are capable of movement in and removal from the rigid framework. The idealised formula is



The positions of the water molecules in the framework do not concern us since the sample in these studies is always used in the dehydrated form; although note is made that the size of the unit cell and the positions of the framework atoms is not very dependant on the water content (Barrer and Meier 1958, Broussard and Shoemaker 1960).

The dehydrated structure, excluding the sodium and calcium atoms and the identity of the silicon and aluminium atoms, belongs to space group  $O_h^1 - \text{Pm}\bar{3}\text{m}$  with a lattice constant of  $12.30 \pm .02\text{A}$  (Reed and Breck 1956, Lewis 1959, Howell 1960). Density measurements show that the number of atoms in the unit cell corresponds to six times that indicated in the



formula. The structural unit can be taken as the 'sodalite cage': this is a cubooctahedron consisting of 36 oxygens with interstices among them for 24 silicon or aluminium atoms, the oxygens forming six four-membered (4-M) rings and eight 6-M rings. These sodalite cages can be linked to one another in various ways resulting in different structures as in the zeolites type A and X (Meier 1967). The former structure is formed by joining through 'bridge' oxygen atoms the 4-M rings producing very small cubic cages. More significantly, much larger cavities are produced which are truncated cubo-octahedra. Each one is surrounded by eight sodalite cages whose centres fall at the corners of a cube (Fig. 2.1). This large cavity is enclosed by twelve 4-M, eight 6-M, and six 8-M rings. It is these large volumes in which sorption generally takes place, it is common to call them  $\alpha$ -cavities. Each such cavity is linked to six others octahedrally through the six large 8-M rings, thus forming large micro-porous channels which intersect perpendicularly.

These cavities are almost spherical with a free diameter of 11.4Å. The six large openings are commonly called 'windows', each of these near circular windows has a free diameter of 4.2Å. By free diameter is meant the interatomic distance less the collision diameter,  $\sigma$ , of the species concerned. The two free diameters mentioned above are enclosed by oxygen atoms for which the collision diameter is taken as 2.70Å.

Fig. 2.1. The Arrangement of the Sodalite Cages in Linde type A zeolites.

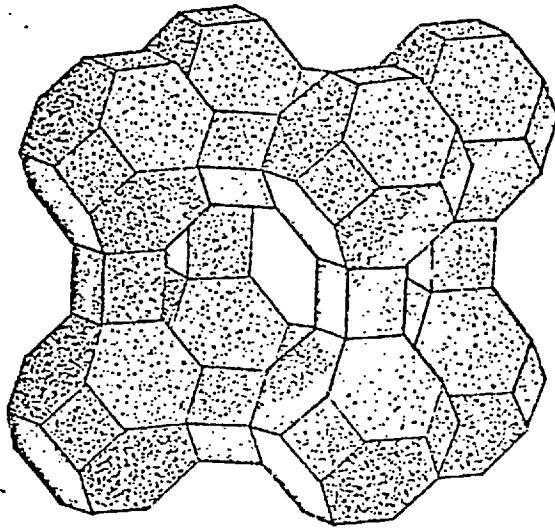


Illustration taken from Meier (1967).

The sodalite cages, of free diameter 6.6 Å, are referred to as  $\beta$ -cavities. Since the largest ring of oxygen atoms which enclose them is only six-membered, 2 Å free diameter, these spaces are of no great importance in sorption studies. They are relevant to the present studies because our sample of the zeolite, like that of Barrer and Meier (1958), has a high aluminium to silicon ratio (1.058:1, see Sec. 4.3). They allocated equal numbers of these atoms to the framework and suggested that the remaining aluminium atoms are occluded as  $AlO_2^-$  at the centres of the  $\beta$ -cavities. Our sample would thus have about 70% of these cavities so filled. Since it is thought that Al-O-Al bridges with four-coordinate aluminium are unlikely to exist (Loewenstein 1954) the framework must have the silicon and aluminium atoms arranged rigorously alternatively. The true unit cell constant is then double that given above and X-ray photographs should show superstructure lines, as in ordered alloy structures. Evidence that these in fact occur has been presented (Barrer and Meier 1958). Although reference has been made above to aluminium, silicon and oxygen atoms, obviously these will all carry some electrical charge.

Owing to the freedom of movement which is allowed to the cations, thermal excitation and positional disorder cause there to be much controversy still concerning their positions. It would seem that there are two kinds of location, I and II. Ion exchange, <sup>supported by</sup> the sorption evidence, suggests that the latter are much more easily moved, and that they occupy positions in or near the 8-M windows; it also suggests that there are eight type I cations, probably

all sodium. These type I cations were first thought to occupy the 8-fold positions at the centres of the 6-M rings (Reed and Breck 1956). Lewis (1959) supported this, and Broussard and Shoemaker (1960) who alone used hydrated samples came to a similar conclusion. However it has been postulated that these cations in fact randomly occupy positions off this 3-fold axis, hence in 24-fold positions (Howell 1960). The type II positions are more troublesome to locate precisely. Reed and Breck placed them in the 3-fold positions in the plane of the 8-M ring, that is balanced between two adjacent  $\alpha$ -cavities. Lewis's work indicated positions 2.5 Å along the axis of the 8-M ring into the cell; whilst Howell followed the earlier work in placing these cations in the 8-M ring but increased the degeneracy of these positions to 12-fold and assumed that in Linde 5A they were occupied at random by four cations.

Thus it can be seen there exists uncertainty as to the cation positions. However since the actual difference in the various proposed structures is small, parameters which are accurate enough for the calculation of molecular forces can be quoted. Also it is quite possible that in the sorption complexes to be studied here, the cation locations are slightly dependent on the amount of material sorbed and the temperature. Averaged atomic parameters were chosen for the earlier calculations (Limcharoen 1968) and these are adhered to in this work in order to make intercomparison of results possible; they are given in Tables 2.1 and 2.2.

TABLE 2.1. ATOMIC COORDINATES OF LINDE 5A as fractions of the lattice constant (from Broussard and Shoemaker 1960).

Lattice Constant taken as 12.31 Å.

Atom	Number in unit cell	Coordinates (Origin at m3n)		
		x	y	z
(Si,Al)	24	0.0000	0.1972	0.3727
O <sub>1</sub> (bridge)	12	0.0000	0.2280	0.5000
O <sub>2</sub> (single)	12	0.0000	0.2878	0.2878
O <sub>3</sub> (4-ring)	24	0.1118	0.1118	0.3482
(Na,Ca)	8	0.1950	0.1950	0.1950

TABLE 2.2. PARAMETERS FOR  $\alpha$ -CAVITY in absolute units (Å).

Atom	Number	Distance from cavity centre
(Si,Al)	48	0.5983
O <sub>1</sub> (bridge)	24	0.5692
O <sub>2</sub> (single)	24	0.5832
O <sub>3</sub> (4-ring)	24	0.5695
(Na,Ca)	8	0.5283

## 2.2 The Sorbed State in Zeolites.

A wide variety of molecules, ranging from non-polar inert gases to strongly dipolar water and ammonia, including those as small as helium to those as large as long-chained normal paraffins, can enter the cavities of Linde Molecular Sieve type 5A and hence become 'sorbed' molecules. If possible, sorption will always take place in the cavities and not on the outer surface of the crystallites because of the much more favourable heat of sorption in the cavities where the sorbed molecule can interact to some degree with sorbent molecules on all sides. The motions of the sorbed molecules will depend on the temperature, the amount of cavity filling, the molecular size and the type of interactions it has with the sorbent.

The main factors which determine whether a molecule will be sorbed in Linde 5A are its size, its structure and the temperature. Breck and Smith (1959) found that molecules of minimum collision diameter of up to .5A larger than the zeolite window could be sorbed because of the bond vibration of atoms making up the window, however molecules that were 1A larger could not enter the zeolite at all. This is partly determined by temperature, since sorption equilibrium will be hastened by increasing the temperature due to the increase both in the kinetic energy of the sorbate and of the increased vibrations of the atoms of the framework which form the windows. It is worth noting here that ions near to the windows reduce their effective size. For example, putting sodium ions near the windows of type A zeolites decrease the effective window

diameter from about 5A to 4A, whilst replacing these with potassium ions reduces the size still further. Under comparable conditions, sorption is more profuse for molecules which can interact specifically (Kiselev and Lopatkin 1967) with the sorbent. For instance, ethene is more readily sorbed than ethane because its high polarisability attracts it to the cations.

The physical state of the sorbed molecule is different from guest molecules in clathrate complexes (e.g. water and quinol clathrates) in three ways. First, the cavities are of such a size that multiple occupancy can occur, a Linde 5A cell being capable of holding up to 25 H<sub>2</sub>O, 14 to 16 Ar, N<sub>2</sub> or O<sub>2</sub>, but only about 4 n-C<sub>4</sub>H<sub>10</sub> (Barrer 1964). A long sorbed molecule can be in two cells at the same time, or a molecule may sit in the window between two cavities. Second, the molecules can diffuse from one cell to another through the windows formed by rings of eight oxygen atoms. Naturally the rate of the process is temperature dependent and might for all practical purposes cease at low temperatures. Third, the sorbed molecule can approach near to dehydrated cations (Ca<sup>++</sup> and Na<sup>+</sup> in 5A) giving strong ion-induced dipole and perhaps ion-dipole interactions.

Multiple occupancy means that the sorbate-sorbate interactions will have some bearing on the state of the sorbed molecules, and that thermodynamic properties, like the molar heat capacity of the sorbed phase, will probably not be independent of the amount of guest in a fixed amount of host as

is generally the case for clathrates (Parsonage and Staveley 1959, Stepakoff and Coulter 1963). This together with the mobility of the molecules through all the cavities, causes complications in the interpretation of the data on the zeolite sorbed phase. Thus not only is there multiple occupancy, but the distribution of the sorbate among the cavities will change with temperature. Since, when a redistribution occurs, it is, in the main, only the inter-sorbate potential energy which changes, careful study is required to characterize this aspect of zeolite sorption.

The motion of the molecules within the cavities, the inter-cavity motion, is also more complex in zeolites than in the normal clathrates because the intermolecular potential is less homogeneous. This is due to the presence of the exchangeable cations which, in the activated zeolite, are not contained in hydration sheaths but are only partially held by the framework oxygens. In Linde 5A, the small divalent calcium ions produce large electrostatic fields and field gradients in their neighbourhood. At low temperatures it would be expected that sorbed molecules would become localised in these environments, causing their motion to be drastically curtailed. This effect seems to be evident even for the non-polar, spherically symmetrical molecule methane (see Ch. 8). These localised molecules become more mobile about the cavity as the temperature is elevated, and this process, which is a diffusion one, can be characterized by an activation energy. Clearly this 'hopping' process will have a lower activation energy than the 'hopping' process of the



molecules between cavities since it must always precede it. Due to the extra potential barriers within the cell, the 'rattling' vibrational excitation of the molecule in the cavity is thus not as simple as that of molecules trapped in clathrates.

The rotational motion of the sorbed molecule will also be affected when it is near a cation. Clearly dipolar molecules will be most affected, but calculations show (see later) that for methane the barrier hindering at least two of its degrees of rotational freedom is appreciable. Such effects are only important in clathrates if the molecule is non-spherical, or its size approaches that of the host cage. Thus methane in  $\beta$ -quinol rotates freely above  $150^{\circ}\text{K}$ , and is hardly restricted below this temperature (Parsonage and Staveley 1960, Coulter et al. 1963), although in this case all three degrees of rotational freedom are affected.

By far the most extensive data on the zeolite sorbed state are isotherms. Many studies have been reported on a wide variety of molecules sorbed in Linde 5A. Although simple to obtain, the information which they yield on the sorbed phase is limited basically to heats and entropies of sorption. The information retrieved by fitting the data to theoretical equations is rarely un-ambiguous. This is because the data are generally imprecise, and, more subtly, the theoretical equations are insensitive to changes in the assumed model. For example, often the constancy of the free energy of sorption ( or a related equilibrium constant) with the amount of sorption is taken as a criterion

of various models, but this can be constant because unpredicted changes in the heat and entropy of sorption with the amount sorbed almost exactly cancel each other. In any event isotherm data can give no information about the sorbed state below the temperature at which the windows become so small that equilibrium cannot be obtained.

### 2.3. Sorption and Intermolecular Forces.

For the molecules concerned in this work, namely methane, ethane, and krypton, the forces under which the sorbate moves are purely physical. These forces can be thought to result from several distinct effects. A general account of these forces has been presented by Moelwyn Hughes (1961), whilst Young and Crowell (1962) have reviewed the subject from the standpoint of physical sorption. In most studies the forces between the constituent atoms and ions of the sorbent are ignored and assumed unchanged during the sorption process; the sorbent is considered inert and just provides a constant potential in which the sorbate is placed. This is never strictly true, but is a very good approximation in physical sorption studies. It is obviously not valid in chemisorption. In the work described here, the sorbate does not affect the rigid zeolite framework, but the cations could well move slightly when sorption takes place.

The above intermolecular forces can be considered to be of four types; these are summarized below,

- 1) A sorbed molecule with a permanent dipole or quadrupole will tend to orientate itself so that it

can interact attractively with the fields or field gradients respectively which are present due to the sorbent. Also these permanent multipoles will interact mutually to give an extra inter-sorbate attraction.

In this study with molecules which have no permanent dipoles these forces are ignored. However slight interactions should occur with ethane and nitrogen due to their small quadrupole moments and with methane because of its slight octapole moment.

2) The same fields and field gradients due to the sorbent will always induce dipoles and quadrupoles in approaching molecules. The only significant interaction is the field-induced dipole, where the attractive potential is given by:

$$E = -\frac{1}{2}\alpha F^2$$

where  $\alpha$  is the polarisability of the sorbate molecules and  $F$  is the resultant field at the molecule. For the particular case of zeolitic sorption considered here the field is due to the cations and oxygens of the framework. In the theoretical calculations on the cell model (Sec.2.4), mathematical convenience necessitates that the total electrostatic charge is 'smeared out' over the whole of the cavity wall. It is well-known in electrostatics theory that a sphere with a uniformly charged surface has no field within it. Thus these calculations do not allow for any field-induced dipole interactions. In reality the field within the cavity approaches uniformity except near the wall and especially near the cations. At least at low temperatures when the sorbate becomes virtually non-mobile, the molecules probably reside very near to the cations for significantly long periods. Simple calculations show (see later) that for polyatomic species these forces could restrict

markedly the motion of the molecules.

3) Regardless of whether any pair of molecular species mutually interact in the two ways outlined above, they will always be attracted together by dispersion or 'London' forces. These are the long range interactions of the instantaneous dipoles and multipoles which are mutually induced by the continuous variations which occur in the electron distribution of each system. The most important term is that due to the induced dipole-induced dipole interactions which obeys the relationship.

$$E = - \frac{C}{r^6}$$

where  $E$  is the energy,  $r$  is the distance between the two atoms, and  $C$  is a constant. It is usually assumed that this interaction is additive for each significant pair of atoms. So the total contribution of this interaction type to the sorption potential is the sum of the above terms for all the pairs of atoms, one in the sorbate and one in the sorbent. Pitzer (1959) and Young and Crowell (1962) have reviewed the ways in which the constant  $C$  can be evaluated. For two interacting mono-atomic species, the equation of Slater and Kirkwood is frequently used:

$$C = \frac{3eh}{4\pi m_e^{1/2}} \frac{\alpha_1 \alpha_2}{\left(\frac{\alpha_1}{N_1}\right)^{1/2} + \left(\frac{\alpha_2}{N_2}\right)^{1/2}}$$

where  $e$  is the electronic charge,  $h$  Plank's constant, and  $m_e$  is the mass of the electron.  $\alpha_1$  and  $\alpha_2$  are the polarisabilities of the two species while  $N_1$  and  $N_2$  are related to the number of electrons in the outer

shells. If an interacting species is polyatomic, it can be regarded as one entity for this calculation where  $\alpha$  and  $N$  then refer to the molecular parameters.

Dispersion forces also result from the interaction between mutually induced dipoles and quadrupoles or two quadrupoles, but these are generally quite small. They are generally ignored because the equations characterizing them corresponding to the one above for dipole-dipole interactions are not well-known. They are often allowed for empirically (see below).

4) Lastly there are repulsion forces. If the distance between two species becomes so small that their electron orbitals overlap, then strong repulsion forces result. The form of this potential is not well known and consequently it is chosen so as to be mathematically tractable. It increases positively very rapidly as the inter-molecular distance becomes small, and is realistically represented by an exponential term. A more convenient form is the inverse relationship,  $Rr^{-n}$ , where  $R$  is a constant and  $r$  the inter-species separation.  $R$  could be chosen to make the total potential minimum occur at the known equilibrium separation.  $n$  is nearly always given the value 12.

In practice, if the only attractive forces in the system are of the induced dipole-dipole type, the total potential is of the form given by Lennard-Jones:

$$E = - \frac{C}{r^6} + \frac{R}{r^{12}}$$

It is convenient to express the potential in terms not of  $C$  and  $R$ , but of  $\epsilon$  and  $\sigma$  which are energy at the equilibrium separation and the finite distance at which the potential is zero, respectively.

The resultant equation is

$$E = - 4 \epsilon \left( \left( \frac{\sigma}{r} \right)^6 - \left( \frac{\sigma}{r} \right)^{12} \right)$$

If it is required to calculate intermolecular forces based on this equation, the only problem is to decide on suitable values of the parameters  $\epsilon$  and  $\sigma$  for each pair of interacting atoms or molecules.

Firstly the interaction between identical species is considered. Tables have been compiled (Hirshfelder et al. 1954) of the parameters for gases found empirically from second virial coefficients. These parameters take into account implicitly the contribution of dispersion forces from higher multipoles than dipoles. From these tables the sorbate-sorbate interaction can immediately be formulated. For spherical species like the inert gases and methane the resulting potential is quite accurate, the error would be larger for the non-spherical ethane, where the true potential is dependent on the angles of the molecular axes to the line joining the molecule centres. Previous

calculations of zeolite sorption by Limcharoen (1968) and those presented in this work are for krypton and methane only.

Also needed are the corresponding parameters for the oxygens and cations of the framework. These are required not because the interest is in the interactions among the sorbent directly, but in order to estimate the parameters for the sorbent-sorbate potential (see below). Since the Lennard-Jones parameters for cation-cation and oxygen-oxygen ions are not obtainable from experimental data like the inter-sorbate parameters, they are determined by using the theoretical equations. Thence the maximum interaction energy,  $\epsilon$ , is calculated using the Slater-Kirkwood formula given above for C and the following equations:

$$C = -4\epsilon\sigma^6$$

$$r_0^6 = 2\sigma^6$$

where  $r_0$  is the equilibrium separation, i.e. the separation where the total interaction is  $\epsilon$ . There is some controversy over the values to be taken in the Slater-Kirkwood expression for the polarisabilities and effective number of electrons for the oxygen since they depend on its charge and coordination.

The values used in the calculations here assume that the charge on the cations is balanced by placing .25 of the electronic charge on each oxygen; these values are tabulated and discussed elsewhere (Limcharoen 1968). The corresponding values were chosen as those with which the above values for C gave the correct equilibrium separation.

For two identical species, the Slater-Kirkwood equation given above simplifies to

$$C = \frac{3eh}{8\pi m_e} \frac{1}{2} \propto \frac{3}{2} N \frac{1}{2}$$

N is the effective number of electrons, which is assumed to be the average of the total number in the atom or ion and  $\frac{Z_{he}}{\lambda}$  number in the outer sub-shell (Pitzer 1959). The values for the polarisabilities for the cation are given directly in the literature (Landolt-Bernstein 1950). For the oxygen ions the best value of the polarisability appears to be that used by Barrer and associates (Barrer and Peterson 1964, Rees and Williams 1964). This value is derived from the experimental refractivity measurement of K-felspar, a 3-dimensional aluminosilicate, in which the oxygens are in a similar environment to those in zeolites. The value is slightly larger than the polarisability of neutral oxygen, but much smaller than that of the oxygen in CrO, CaO, or MgO. This point is also discussed by Kiselev and Lopatkin (1967) who found that  $\alpha$  varied linearly with the charge of the oxygen for  $O$ ,  $O^-$  and  $O^{--}$ . Therefore they found the value for  $O^{x-}$  ( $x = .25$ ) by



interpolation.

As mentioned above these parameters are required in order to calculate the sorbate-sorbent interaction. If this is assumed to be of the Lennard-Jones type, then the parameters  $\epsilon$  and  $\sigma$  are needed for the interaction between non-identical species. These are calculated from the corresponding parameters for the interaction between like species using 'combination rules' (Rowlinson and Townley 1957).

$$\epsilon_{12} = (\epsilon_{11} \epsilon_{22})^{\frac{1}{2}}$$

$$\sigma_{12} = \frac{1}{2}(\sigma_{11} + \sigma_{22})$$

where the subscripts refer to the nature of the interacting species.

Having arrived at values for all the above parameters, and knowing the crystallographic data for the zeolite, in principle the total interaction can be calculated for any number of molecules in a cavity for any arrangement of the sorbate. Since for Linde 5A, each cavity wall can be taken as 72 oxygens and 8 cations, this calculation would be very tiresome. Since at least the oxygens are arranged more or less regularly on a near spherical surface, it is a good approximation to 'smear-out' all the sorbent interaction centres uniformly on such a surface. This procedure was proposed by

Lennard-Jones and Devonshire (LJD) (1937) in connection with the theory of the cell model of condensed phases. The resulting spherically symmetrical LJD potential for the sorbate-sorbent interaction is given by

$$U = \Lambda^{\#} \left( \left( \frac{v^{\#}}{v_0} \right)^4 l \left( \frac{r^2}{a^2} \right) - .2 \left( \frac{v^{\#}}{v_0} \right)^2 m \left( \frac{r^2}{a^2} \right) \right)$$

where  $\Lambda^{\#}$  = the energy parameter, corresponding to  $\epsilon$

$\epsilon$  in the Lennard-Jones potential,

$$v^{\#} = \sigma^3$$

$$v_0 = a^3 2^{-\frac{1}{2}}$$

$a$  = radius of the spherical cavity (taken here as the mean distance from the cavity centre of the oxygens),

$r$  = distance of the particular sorbate molecule from the cavity centre,

$$l(y) = (1+12y+25.2y^2+12y^3+y^4)(1-y)^{-10}$$

$$m(y) = (1+y)(1-y)^{-4}$$

This potential function has been closely examined by Wentorf et al. (1950), and used by van der Waals and Platteeuw (1959) to describe the potential in the cavities of clathrates.

Figures 2.2 and 2.3 which are taken from the calculations of Limcharoen (1968) clearly indicate the potential profile for methane in a Linde 5A  $\alpha$ -cavity. Figure 2.2 shows the potential along the  $C_2$ ,  $C_3$  and  $C_4$  axes with the cations and oxygens in their true positions, whilst figure 2.3 is based on the calculation where just the framework oxygens

Fig. 2.2. The Total Interaction Potential for Methane in a Linde 5A  $\alpha$ -cavity.

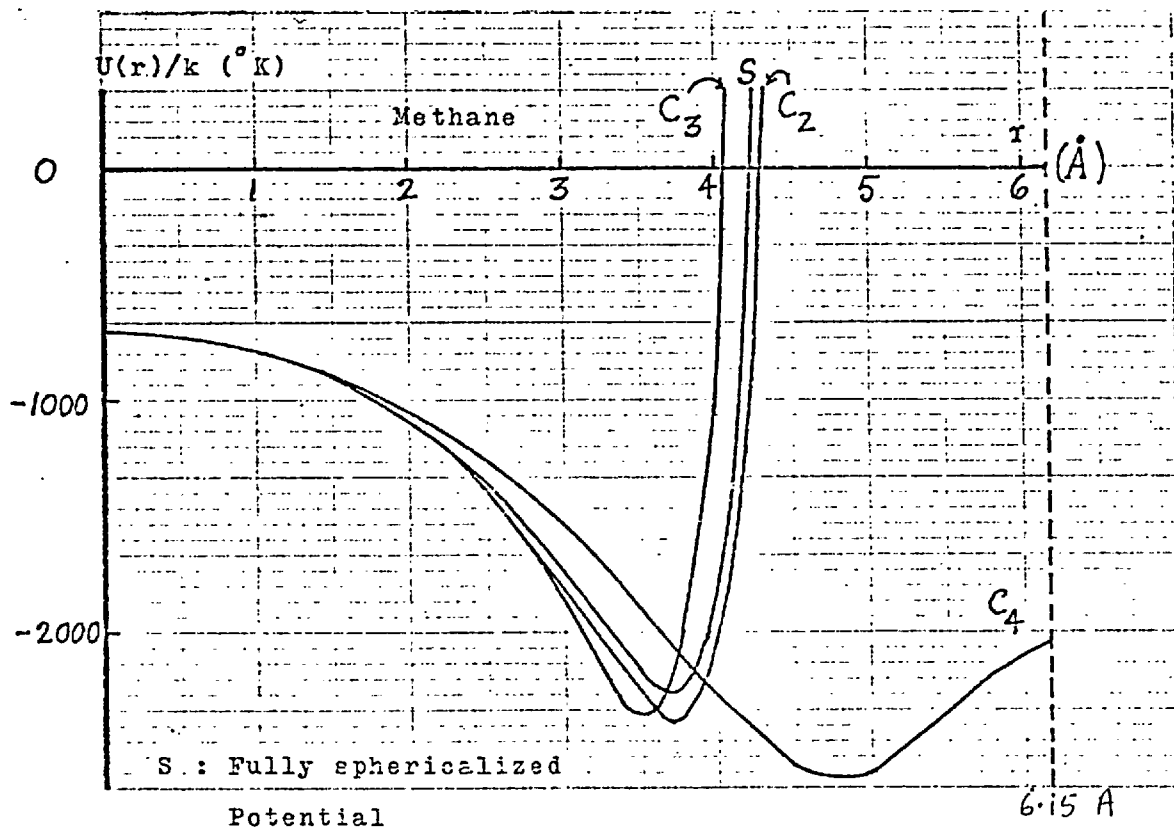
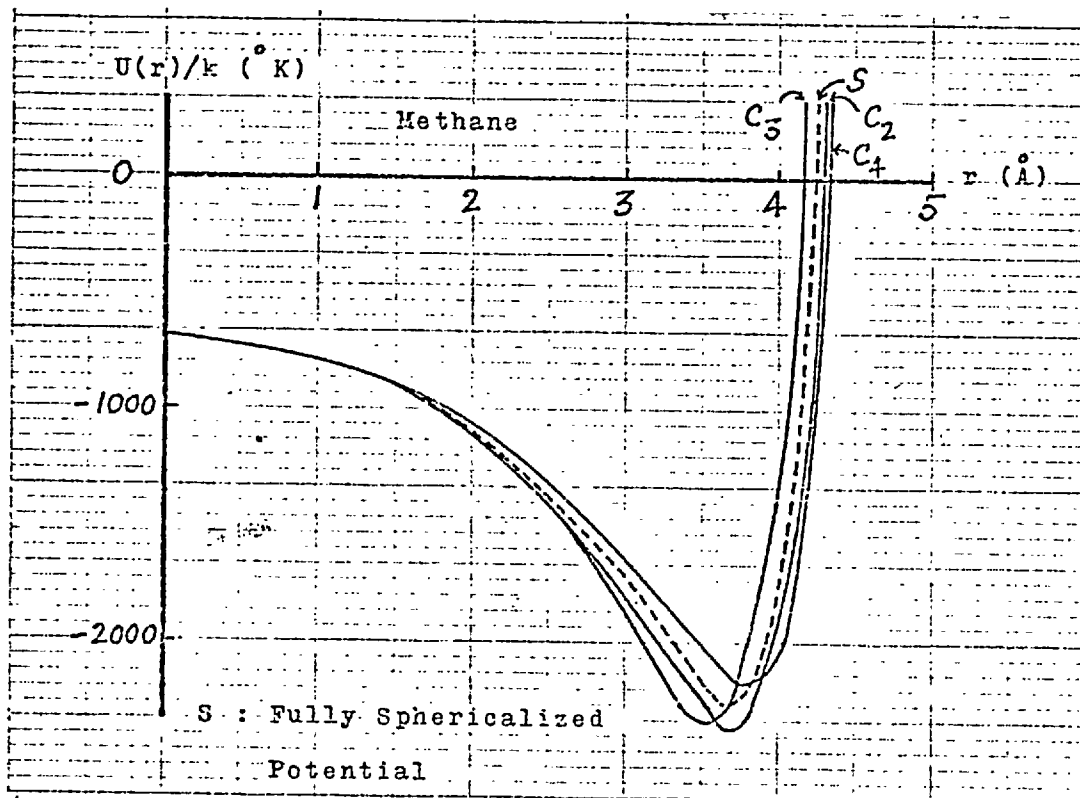


Fig. 2.3. The Total Interaction Potential for Methane  
in a Linde 5A -cavity with the Oxygen atoms  
sphericalized.



are 'smeared out'. Both diagrams indicate the shape of the fully sphericalized potential which is used in the main statistical mechanical calculations (see Sec. 3.4.4). It is seen that this potential does in fact give a good representation of the true potential except along the  $C_4$  axis. This is the axis of the eight membered rings which connect neighbouring  $\alpha$ -cavities. The true potential only offers a small energy barrier (about 550 cal/mole) to sorbate molecules moving into an adjacent cavity whereas the fully sphericalized potential presents an infinite barrier around the cavity in all directions. Thus the latter potential cannot be used to describe inter-cavities diffusion processes.

## CHAPTER 3

THERMODYNAMICS OF ZEOLITIC SORPTION3.1. Introduction.

The nature of the sorbed phase in zeolites can be probed by measuring the change in one or more of its equilibrium thermodynamic properties when a different property is altered under known conditions. These thermodynamic properties include pressure, temperature, the sorbate to sorbent ratio, heat capacity or heats of sorption. For example, in isotherm studies the variation in pressure is noted when the amount of sorbate in a fixed amount of sorbent is altered at constant temperature. In order to interpret the data obtained, the relationship must be known between the observed macroscopic or molecular properties. This is the role of statistical thermodynamics. Two such approaches will be described below (Sec.3.4).

Firstly the kind of thermodynamic data which can be obtained will be mentioned. As noted previously in Section 2.2, by far the most extensive data available are isotherms, Since these are equilibrium measurements, at constant amount sorbed, the pressure and temperature variables are linked through an equation of the Clausius-Clapeyron type, so that heats and entropies of sorption can be estimated. Also models of the sorbed state can be tested by using the methods of statistical thermodynamics

to derive the corresponding equilibrium constants, and the constancy of these over a wide range of pressure can be tested. (Barrer 1958, Garden and Kington 1956, Garden et al. 1956). However the imprecision of the experimental data and the insensitivity of the calculated data to changes in the model often causes this procedure to be of little value (see Sec.2.2).

This technique is also limited if there is not complete thermal or mechanical equilibrium throughout the system, or if any of the sorption processes are not between true equilibrium states, since the thermodynamic equations are then no longer valid. Thus considering the specific case of methane sorbed in Linde 5A, equilibrium isotherm data cannot be obtained below the temperature at which the sorbate can no longer pass at a reasonable rate through the cavity windows. Yet at these low temperatures the motions and interactions of the sorbed phase can be of great interest.

### 3.2. Calorimetric Data.

Calorimeters have been constructed in many laboratories to measure heats of sorption or the heat capacity of the sorbed phase, or occasionally both. The actual heat of sorption primarily obtained depends on the apparatus and the manner in which it is used. This resulted in much confusion in this field until it was clarified in papers by Hill (1959), Kington and Aston (1951), and it has been more

recently reviewed by Pace (1967). For example a different heat of sorption arises if the sorbate is added to the sorbent isothermally or adiabatically, since in the first case a heat of decompression has been included. These different heats of sorption can easily be related, and each can be measured very accurately in precision calorimeters. Also the heat of sorption for irreversible sorption processes which cannot be derived from isotherm data can be measured in this way. Clearly in itself this could be useful in systems which exhibit hysteresis to determine whether the sorption or desorption process is irreversible. For the reversible step the measured heat of sorption should equal within the known errors the corresponding value for the isotherm data.

The problems encountered in measuring significantly the heat capacity of an sorbed gas are formidable (Pace 1967), the main problem being that the contribution of the heat capacity of the sorbed gas is only a small fraction of the gross heat capacity. Clearly, the more accurate results will be obtained with the more active sorbents and the most precise calorimeters. Such are the problems that this type of heat capacity measurements have only been reported in recent years, the vast majority of the work being done by workers in the laboratories of Morrison and Pace. All the early work (see ref. 4,6,7,20,21, 22,23, and 24 in Pace (1967)) was concerned with the inert or other simple gases sorbed on the outer surface of one of two of the three crystal forms of titanium dioxide. These are rutile and anatase, both of which are sorbents of large surface area.



Several interesting effects were encountered. In the nitrogen-rutile system, a relaxation phenomenon caused long heating drifts at around  $35^{\circ}\text{K}$  (Morrison and Szasz 1948), whilst in the nitrogen trifluoride-anatase system (Siebert and Pace 1956) a transition was reported at about  $60^{\circ}\text{K}$  at high sorbate concentrations only. Unfortunately the interpretation of these results is hindered by the high heterogeneity of the surface due to surface defects and also the various crystals planes which can form exposed surfaces.

To surmount this problem, Pace extended his work to gases sorbed on a surface which was not only much more homogeneous but also had a large surface area (Bobka et al. 1957). The heat capacity of argon sorbed on highly graphitised carbon (Graphon) in the range  $55\text{--}88^{\circ}\text{K}$  was measured at various coverages. The results were interesting because generally the heat capacity decreased with increasing temperature indicating a peak below  $55^{\circ}\text{K}$ . It would clearly be interesting to study this system in greater detail.

Each of these studies used an adiabatic calorimeter with the sample vessel joined by a thin metal tube to a remote dosing apparatus. This enabled the amount of sorbate in the vessel to be altered very easily and the sorbent could be speedily outgassed since there was no need to remove the vessel from the calorimeter system. This process needed the adiabatic shields to be removed, after which the thermometer and heater were taken from the vessel. The vessel could then be heated to the required temperature (usually about  $200^{\circ}\text{C}$ ) whilst its contents were under vacuum. This experimental arrangement has much to

commend it for convenience of use, its limitations are also obvious. First, since the vessel heater has to be removed between runs, it cannot be rigidly attached to the vessel. Thus heat exchange will be relatively slow and large thermal gradients will exist in the system. These inevitably lead to errors, particularly at high temperatures. A fuller discussion of this point is presented in Section 5.4.1.

Second, the main objection to this experimental procedure is that the vessel is always open. When the pressure above the sorbent is appreciable, the amount of gas actually in the vessel is a matter of doubt. In precise calorimetry, it is necessary to be able to account accurately for all the energy which is delivered to or taken from the sample vessel. The usual practice is to isolate the vessel as much as possible from the surrounding adiabatic shields by, among other things, making all the connecting wires as thin as possible and suspending the vessel by some very poor conductor like nylon cord. In the above systems the vessel is joined to the shields by a substantial metal tube, which at the higher temperatures contains gas molecules. Such an arrangement can have a very high effective thermal conductivity, especially at very low temperatures (metal conduction) and near or above the boiling point of the gas. This last effect is very convincingly exhibited in the 'heat pipe' devices (Eastman 1968). This limits the working range of the apparatus to the region below about  $150^{\circ}\text{K}$  for acceptable results. As Pace (1967) comments, the critical part of the apparatus design is a copper ring just above the shields which counteracts these heat links by bringing the temperature

of the metal tube and its contents to the shield temperature.

The apparatus described in chapter 5 of this thesis was designed to overcome these problems. Briefly it can be said here that a closed vessel is used so that the amount of sorbate in it is definitely constant and no metal connecting tube is incorporated. Also, as the heater was designed to withstand the outgassing temperature (over  $300^{\circ}\text{C}$  in our case), it could be fixed permanently to the vessel. Clearly these modifications improve the attainable precision of the apparatus over those described earlier, but the price is paid in that a more complicated outgassing and sorbate dosing procedure is necessary.

The heat capacity results presented later should be more amenable to interpretation than those mentioned above not only because of these apparatus changes, but also because of the nature of the sorbent used. On a microscopic scale, the surface of a crystal is quite non-uniform, indeed the presence of a surface could be regarded as a defect in the solid state. It is that part of the material for which the bulk and periodic crystallographic properties which characterize the solid become invalid descriptions. It can be seen then that studies of the nature of a surface will be very difficult to understand from a molecular viewpoint. In zeolitic sorption the sorbed phase does not extend over the crystal surfaces but penetrates the crystallographic structure. This means that the environment of this sorbed phase is known exactly, making a microscopic explanation of its properties more meaningful. For example, in as much

as a zeolite cavity can be regarded as a sorption site, all such sites are crystallographically identical. For surface sorption, this would only be an approximation even on a very homogeneous surface.

### 3.3. Heat Capacity of the Sorbed Phase: Thermodynamic Considerations.

#### 3.3.1. Introduction.

The bulk thermodynamic relationships used later for dealing with the experimental data will now be formally derived. The conventional symbolism is used, a bar and a wavy line over an extensive variable indicating a partial molar and molar quantity respectively. The sorbent and calorimeter are considered inert; their thermodynamic functions are taken to be independent of the amount of sorbate present. Thus the total heat of sorption is allocated to the sorbate molecules. A full derivation of the Clausius-Clapeyron equation is given to show clearly the relationship between the isosteric heat of sorption and the differential heat of sorption used to interpret the heat capacity data. The last section deals with the calculation of the pressure in the calorimeter vessel. Thermodynamic equilibrium is assumed throughout.

#### 3.3.2. The Clausius-Clapeyron Equation.

In any sorption system, the sorbate is always present in two phases, the sorbed and non-sorbed states, the actual amount in each phase being

determined by its pressure and the temperature.

The general equation for the small change,  $dG$ , in the Gibb's free energy,  $G$ , in a closed system is

$$dG = VdP - SdT ,$$

The corresponding equations for the sorbed (s) and non-sorbed (g) phases of the sorbate are, per mole of sorbate

$$d\tilde{G}_g = \tilde{V}_g dP - \tilde{S}_g dT$$

and 
$$d\bar{G}_s = \bar{V}_s dP - \bar{S}_s dT .$$

Partial molar quantities are required in the second equation because the corresponding molar quantities  $\tilde{V}_s$  and  $\tilde{S}_s$  are dependent on  $n$ , the number of moles of sorbate in the sorbent. If the two phases are to remain in equilibrium when changes in pressure and temperature are imposed on the system

$$d\tilde{G}_g = d\bar{G}_s .$$

$$\text{So } \frac{dP}{dT} = \frac{\tilde{S}_g - \bar{S}_s}{\tilde{V}_g - \bar{V}_s} = \frac{\tilde{H}_g - \bar{H}_s}{T(\tilde{V}_g - \bar{V}_s)} .$$

$$\text{Also } \tilde{H}_g = \tilde{E}_g + P\tilde{V}_g \quad \text{and} \quad \bar{H}_s = \bar{E}_s + P\bar{V}_s ,$$

For a two component system (sorbate, sorbent) in which the sorbent is considered inert, the total energy of the sorbed phase is written

$$E_s = \bar{E}_s n$$

$$\frac{dE_s}{dn} = \bar{E}_s = \tilde{E}_s + n \left( \frac{d\tilde{E}_s}{dn} \right)_T$$

This gives

$$\tilde{H}_g - \bar{H}_s = \tilde{E}_g - \tilde{E}_s - n \left( \frac{d\tilde{E}_s}{dn} \right)_T + P(\tilde{V}_g - \bar{V}_s) = q_{st}$$

Since  $\tilde{V}_g \gg \bar{V}_s$ ,

$$\frac{dP}{dT} = \frac{q_{st}}{T\tilde{V}_g}$$

This equation applies at constant amount sorbed because each phase was assumed a closed system.  $q_{st}$  is the isosteric heat of sorption. It is usually found from equilibrium isosteres ( $P - T$  curves) by assuming ideality of the gaseous phase, that is

$$\tilde{V}_g = \frac{RT}{P},$$

and simplifying the equation to

$$\frac{d \ln P}{d(1/T)} = - \frac{q_{st}}{R}$$

Thus at a fixed sorbate to sorbent ratio,  $\ln P$  is plotted against  $1/T$ , the gradient giving  $q_{st}$  directly.

The above approximation also simplifies the expression for  $q_{st}$ :

$$q_{st} = \tilde{E}_g - \tilde{E}_s - n \left( \frac{d\tilde{E}_s}{dn} \right)_T + RT$$

### 3.3.3. Heat Capacity Relationships.

Consider a calorimeter vessel of fixed volume containing a sorbate and a fixed amount of sorbent. That is to say the vessel forms a closed system. The energy,  $E$ , of the whole system can be expressed as

$$E = E_D + E_s + E_g$$

$E_D$  = energy of the calorimeter vessel and sorbent (this is assumed independent of the sorbate-sorbent ratio),

$E_s$  = energy of the  $n$  moles of the sorbed phase, and

$E_g$  = energy of the  $(N - n)$  moles of the gaseous phase, that is the non-sorbed molecules.

Clearly,

$$E = E_b + \tilde{E}_s n + (N - n)\tilde{E}_g .$$

The equation can be differentiated with respect to temperature, remembering that

$$\tilde{E}_s = \tilde{E}_s(n, T) ,$$

$$\begin{aligned} \frac{dE}{dT} &= \frac{dE_b}{dT} + n \left\{ \left( \frac{\partial \tilde{E}_s}{\partial n} \right)_T \frac{dn}{dT} + \frac{d\tilde{E}_s}{dT} \right\} \\ &\quad + \tilde{E}_s \frac{dn}{dT} + (N - n) \frac{d\tilde{E}_g}{dT} - \tilde{E}_g \frac{dn}{dT} \\ &= C_c + C_{vg} + C_{vs} - q_d \frac{dn}{dT} \end{aligned}$$

where

$$q_d = q_{st} - RT = \tilde{E}_g - \tilde{E}_s - n \left( \frac{\partial \tilde{E}_s}{\partial n} \right)_T .$$

In the above equation

$C_c$  is the heat capacity of the vessel and sorbent,  $C_{vg}$  is the heat capacity at constant volume of the non-sorbed gas, and

$C_{vs}$  is the heat capacity of the sorbed phase.



The last term represents the correction which has to be applied for the heat required to desorb  $dn$  moles of sorbate to maintain thermodynamic equilibrium when the vessel is heated. The relation between the heat of sorption used in this equation,  $q_d$ , and the isosteric heat of sorption for an ideal gas is clearly shown.  $q_d$  corresponds to Hill's differential heat of sorption (Hill 1949).

In practice, a known amount of electrical energy,  $Q$ , is added to the vessel which produces a measured rise in temperature,  $\Delta T$ . The heat capacity of the sorbed phase is then given by

$$C_{vs} = \frac{Q}{\Delta T} - C_c - C_{vg} + q_d \frac{dn}{dT}$$

The heat capacity of the sorbent and vessel is found by taking measurements with no sorbate present (see Chapter 7). It has been assumed here that the volume of the sorbent is constant. Clearly, this is not true but the correction term is small and is the same in runs with and without sorbate. The differential heat of sorption is found from isotherm data obtained from measurements on the same sorbent sample. Its multiplier in the above equation,  $dn/dT$ , is also found using this data, the details are given in the next section.

#### 3.3.4. The Pressure within the Calorimeter Vessel.

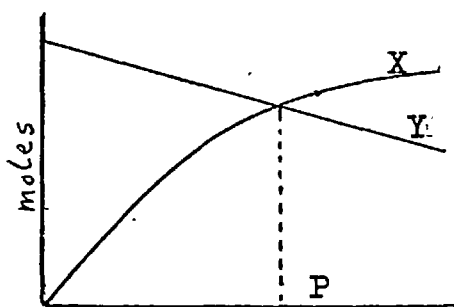
For the calculations in the previous section, the amount of sorbate desorbed, or the pressure

within the calorimeter vessel, is required to be known at different temperatures. Since the vessel is a closed system, at all temperatures the number of moles of sorbate present ( $N$ ) is given by

$$N = \frac{RT}{PV_g} + g n(P,T)$$

The first term represents that which is in the gaseous phase, i.e. non-sorbed. The second term is the measured isotherm expressed as the moles sorbed per unit weight of sorbent as a function of pressure and temperature;  $g$  is the weight of sorbent in the vessel. The free volume accessible to the non-sorbed gas,  $V_g$ , is found by helium expansion. The total dose,  $N$ , is also known accurately. Thus if the isotherm relationship is known at any temperature, the corresponding pressure can be calculated. This can be done either by fitting the measured isotherm

points to one of the well known isotherm equations and to solve the above equation algebraically, or, more directly, by the following graphical method. The amount of sorbate actually sorbed is given by



$$X = g n(P,T)$$

and 
$$Y = N - \frac{RT}{PV_g}$$

X and Y are plotted against P at the temperatures at which isotherms have been determined; the equilibrium pressure is the point where the two curves intersect. A graph can then be plotted of equilibrium pressure against temperature, from which the amount desorbed at any temperature can be ascertained.

### 3.4. Statistical Thermodynamics of Zeolite Sorption.

#### 3.4.1. Introduction.

It has been mentioned earlier that the molecular properties can be related to the bulk thermodynamic data by the methods of statistical thermodynamics. Such calculations have been performed analytically only for very simple systems like ideal gases and simple solids, and for the internal motions of polyatomic molecules. Clearly the bulk thermodynamic properties depend on the available energy levels and the way in which these levels are occupied. These are conveniently correlated to the bulk properties through a compact mathematical function - the partition function. The form of this function depends on the physical restraints which are imposed upon the system. For a closed system at constant temperature and volume, the canonical partition function is the most easy to use.

This function for the particular case of zeolitic sorption is now considered. Later this same system will be discussed in terms of a grand partition function (Sec. 3.4.2). If N molecules of sorbate are sorbed in a fixed amount of sorbent

which consists of  $B$  cavities, and the temperature of the whole system is  $T$ , then the canonical partition function is given by

$$Z'(N, B, T) = \sum_1 \exp(-E_1/kT)$$

where  $E_1$  is an energy level of the system, and the summation is over all the energy levels available to the sorbate within the prescribed conditions.

As a first approximation in performing this summation, the internal motion of the sorbate molecules can be factorised out because these degrees of freedom are usually independent of the space and momentum coordinates. The equation then is, in the form of classical mechanics,

$$Z(N, B, T) = h^{-3N} \int \exp(-H(\bar{N})/kT) d\bar{N}$$

where  $H(\bar{N})$  is the classical total energy of the configuration in which the  $N$  molecules have space and momentum coordinates  $\bar{N}$ . The integration is taken over all phase space.  $h$  is Planck's constant.

In classical mechanics, the form of the energy is given in rectangular coordinates by

$$H(\bar{N}) = \frac{1}{2m} \sum_{i=1}^{i=N} (p_{xi}^2 + p_{yi}^2 + p_{zi}^2) + E(\bar{N})$$

where  $m$  is the mass of a sorbate molecule,

$\bar{p}_{xi}$ ,  $\bar{p}_{yi}$ ,  $\bar{p}_{zi}$  are the momenta, and

$E(\tilde{N})$  is the potential energy for the sorbate at point  $\tilde{N}$  in the phase space.  $\tilde{N}$  are just the space coordinates for the point;  $E(\tilde{N})$  is a function of these only. Since in these equations the first kinetic term is only dependent on the momenta and the second configuration term on the space coordinates, the integration of the expression for  $Z(N,B,T)$  can be performed separately to give

$$Z(N,B,T) = \Lambda^{-3N} Q(N,B,T)$$

where

$$Q(N,B,T) = \int_{\Delta} \exp(-E(\tilde{N})/kT) d\tilde{N} .$$

$\Delta$  is the total space volume of the sorbent and

$$\Lambda = h / (2\pi mkT)^{1/2} .$$

$h$  is Planck's constant and  $k$  is Boltzmann's constant.  $\Lambda$  is the part of the partition function concerned with one kinetic degree of freedom. Note that  $Q$  and  $\Lambda$  are not partition functions in themselves.

The assumption has been made that after the sorption process the internal molecular motions are unchanged. This is exact for monatomic species and probably nearly so for other simple molecules if the sorbent potential in each cavity is approximately spherically symmetrical, as is the case in decahydrated molecular sieves. In Linde 5A at low temperatures the sorbate molecules can become non-mobile adjacent to the cations and appreciable

barriers to the internal motions can occur due to ion-induced dipole forces (see Sec.2.3). In this case the above partition function is no longer valid and a different approach is necessary to examine the experimental data. This is described in Section 3.4.5.

When the internal motions can be ignored the above equation can be used: this approach is discussed in the next section.

### 3.4.2. The Canonical Partition Function.

The problem is to perform the integration denoted by  $Q$  in the previous section. That is the configurational integral part of the canonical partition function. This cannot be done directly since it is a  $3N$  dimensional integration of a complicated function, and  $N$  is a very large number.

For zeolites, Bakaev (1964) and Limcharoen (1968) have discussed solutions using the cell model approach which was used by Lennard-Jones and Devonshire (1937) as a model of the liquid state. Van der Waals and Platteeuw (1959) applied the same approach to clathrate complexes where a small molecule is trapped in a cavity formed in the crystal structure of another species.

In this model, the configurational space is divided into 'cells' and the molecular motion is considered as taking place solely within them. In the original application these cells were

hypothetical and of no fixed nature, being simply the 'cage' of neighbouring liquid molecules. In clathrates and molecular sieves true crystallographic cavities exist and these are taken as the cells.

Consider just a portion,  $\Delta^*$ , of the  $3N$  dimensional space volume when  $c_1, c_2, \dots, c_B$  molecules are in the cavities numbered  $1, 2, \dots, B$ . The contribution to  $Q$  of this part of space volume is

$$Q^*(N, B, T) = \int_{\Delta^*} \exp(-E(\tilde{N})/kT) d\tilde{N}$$

and

$$E(\tilde{N}) = \sum_{i=1}^B E_i + E_{in},$$

where for a particular configuration in  $\Delta^*$ ,  $E_i$  is the potential energy of the  $c_i$  particles in the  $i$ th cavity and  $E_{in}$  is the potential energy due to interactions between the different cells.

Progress is more readily made if the last term is considered zero. This means in effect that the energy of the molecules in a cavity due to its interactions with the sorbent and other molecules in the cell are much larger than the corresponding interactions with particles in other cells. The cells are thus said to be 'quasi-independent'. They are not completely independent because they must be at the same temperature and together they form a thermodynamic system with measurable pressure, entropy, etc. Now, with this assumption, the above equation for  $Q^*$  simplifies to

$$Q^*(N, B, T) = \int_{\Delta^*} \exp \left( \sum_{i=1}^B \left( \frac{-E_i}{kT} \right) \right) d\tilde{N}$$

Since for this part of space volume the molecules are constrained in their cells

$$Q^*(N, B, T) = \prod_{i=1}^B q_i$$

where  $q_i$  is the configurational integral for the molecules in the  $i$ th cell. These molecules are considered distinguishable at this stage in the argument.

As this part of the space volume is quite typical, the integration over the whole volume will simply be a sum of terms similar to  $Q^*$ , i.e.

$$Q(N, B, T) = \sum Q^*(N, B, T)$$

where the summation is over all possible and allowed sets of  $Q^*$ 's.

Two problems then remain. The configurational integrals of the molecule or molecules within a particular cell have to be calculated, and the relationship between these functions and the configurational integral,  $Q$ , must be forged. The first problem should be solvable because the summations involved are only over a small number of dimensions. This is dealt with in Section 3.4.4. For the second problem, Bakaev and Limcharoen suggested different approaches in performing the summation in the above equation.



This problem is dealt with below.

At the outset it is assumed that the molecules are distinguishable and can move around in the sorbent, as is true at high temperature. Consider  $N$  molecules sorbed in  $B$  cavities with  $b_n$  cavities containing exactly  $n$  molecules. The number of ways of arranging the  $B$  clusters of molecules in the  $B$  cavities is

$$B! / \prod_{n=0}^G b_n!$$

where  $G$  is the greatest possible number of molecules which can be accommodated in one cavity.

Given such an arrangement on the sorbent lattice, the  $N$  distinguishable molecules of the sorbate can now be distributed among the clusters in the following number of ways:

$$N! / \prod_{i=1}^B c_i!$$

This assumes that there is no interest in the order in which the molecules are inserted in the cavities. Thus the total configurational integral for distinguishable molecules is

$$Q(N, B, T) = \sum_{\substack{\text{all allowed} \\ \text{sets of } b_n}} \frac{B!}{\prod_{n=0}^B b_n!} \frac{N!}{\prod_{i=1}^G c_i!} \prod_{i=1}^B q_i$$

Since due to the quasi-independence of the cavities,

$$\text{if } \begin{matrix} q_m = q_n \\ c_m = c_n \end{matrix},$$

then

$$Q(N, B, T) = \sum_{\substack{\text{all allowed} \\ \text{sets of } b_n}} \frac{B!}{\prod b_n!} \frac{N!}{\prod_{n=0}^G n!^{b_n}} \prod_{n=0}^G q_n^{b_n}$$

$$= \sum_{\substack{\text{all allowed} \\ \text{sets of } b_n}} t^{b_n}$$

where  $n$  is the number of molecules in the cavity. In what follows, the summations will be represented by

$$\sum_{b_n}$$

and is taken to mean summation over all sets of  $b_n$  which satisfy the following conditions:

$$\sum_{n=0}^G n b_n = N, \quad \text{and} \quad \sum_{n=0}^G b_n = B$$

This equation is the basis of the methods used to find the configurational integral suggested by both Bakaev and Limcharoen. The difference between these two approaches arises when allowance is made for the indistinguishability of the sorbate molecules. Bakaev assumed that since they could all move over the entire sorbent, there is no way to distinguish

any one from all the others. Consequently he reduced the value of  $Q$  by the number of ways of arranging  $N$  distinguishable particles on  $N$  sites to obtain

$$Q_{\text{Bak}}(N, B, T) = Q(N, B, T) / N! = \sum_{b_n} t_{\text{Bak}} \cdot$$

On the other hand Limcharoen considered that only molecules within a cavity were indistinguishable. Thus

$$Q_{\text{Lim}}(N, B, T) = \sum_{b_n} t_{b_n} / \prod_{n=0}^G (n!)^{b_n} = \sum_{b_n} t_{\text{Lim}} \cdot$$

Clearly,

$$Q_{\text{Lim}}(N, B, T) = \sum_{b_n} \frac{t_{b_n}}{\prod_{n=0}^G (n!)^{b_n}} = \sum_{b_n} \frac{N!}{\prod_{n=0}^G (n!)^{b_n}} t_{\text{Bak}} \cdot$$

$$Q(N, B, T) \gg Q_{\text{Lim}}(N, B, T) \gg Q_{\text{Bak}}(N, B, T) \cdot$$

The form proposed by Bakaev seems more reasonable since it is known that all the sorbate can move over the whole cavity volume of the sorbent. Furthermore, this equation should represent the equilibrium configuration at all temperatures. In fact, it probably ceases to do this at low temperatures because of the difficulty, or even impossibility, of transfer of molecules from one cavity to another. The distribution

of the molecules among the cavities will then be fixed and will depend on the rate of cooling of the sample. The slower the cooling process is, the more opportunity there is for redistribution. That is to say the final frozen-in distribution will be the equilibrium distribution corresponding to a lower temperature than if fast cooling was employed. For zeolitic sorption, an equation has now been derived for the configurational integral which is valid at high temperatures. The region of temperature in which this description of the system becomes invalid depends on both the size of the sorbate molecules and the size of the windows of the zeolite cavities. The behaviour in this temperature region where redistribution becomes extremely slow has not been considered. Here, unless it has been at the temperature for a long period, the system will not be in a equilibrium state, and therefore it cannot be described adequately by the methods of equilibrium statistical thermodynamics.

### 3.4.3. The Grand Partition Function.

#### 3.4.3.1. The Function Proper.

In the last section the configurational integral was given as

$$Q_{\text{Bak}}(N, B, T) = \sum_{\{b_n\}} \frac{B!}{\prod_n b_n!} \prod_n \left(\frac{q_n}{n!}\right)^{b_n}$$

where the summation is over all possible sets of  $b_n$  ( $n = 0, 1, \dots, G$ ) which satisfy the conditions

$$\sum_n n b_n = N, \quad \text{and} \quad \sum_n b_n = B.$$

The summation over all sets of  $b_n$  is difficult. It could be replaced by the largest term or solved by using the method of steepest descents. This last method was used by Bakaev (1964) in his treatment of this problem. Here thermodynamic association is achieved by means of the grand partition function method (Rushbrooke 1949a).

By definition the grand partition function is

$$\Xi = \Xi(B, T, \lambda) = \sum_{N=0}^{N=BG} \lambda^N Z(B, T, N)$$

where  $\lambda$  is the absolute activity, which is related to the chemical potential,  $\mu$ , by

$$\lambda = \exp(\mu/kT) .$$

It is recalled that the canonical partition function,  $Z_N$ , can be split into two contributions:

$$Z_N = \Lambda^{-3N} Q_N .$$

If  $A$ , defined as the activity, is given by

$$A = \Lambda^{-3} \lambda ,$$

then

$$\Xi(B, T, \lambda) = \Xi(B, T, A) = \sum_{N=0}^{GB} A^N Q(N, B, T) .$$

Consider the following polynomial expansion,

$$\Xi^*(B, T, A) = (1 + Aq_1' + \dots + A^n q_n' \dots + A^G q_G')^B .$$

The coefficient of the term with  $A$  to the power  $N$  is

$$\sum_{b_n} \frac{B!}{\prod_{n=1}^G b_n!} \prod_{n=1}^G (q_n')^{b_n} .$$

For ease of notation  $q_n/n!$  is replaced by  $q'_n$  in these equations. Clearly this summation is the canonical partition function for  $N$  molecules. The left hand side is the sum of all such terms for  $N$  ( $N = 0, 1, \dots, BG$ ) and is therefore, in fact, the grand partition function; that is

$$\Xi(B, T, A) = \Xi^*(B, T, A) .$$

If the petite partition function is defined as

$$\Xi_b = 1 + A q'_1 + A^2 q'_2 + \dots + A^G q'_G ,$$

it has been shown above that

$$\Xi(B, T, A) = \Xi_b^B .$$

By the use of the grand partition function, the difficult summation in the expression for  $Z(B, T, N)$  has been circumvented. Since the activity can be readily calculated, once the configurational integrals denoted by  $q_n$  ( $n = 0, 1, \dots, G$ ) have been calculated, the grand partition function will be known. It then remains to express the thermodynamic properties in terms of the grand partition function. In the following sections this is attempted. Throughout the convention is used that quantities marked  $\bar{X}_n$  and  $\langle X \rangle$  refer to the average of the property  $X$  obtained from the configurational integral for a cell of given

occupancy  $n$ ,  $q_n$ , and the grand partition function respectively.

### 3.4.3.2. The Average Number of Molecules Sorbed.

The average number of molecules sorbed per cavity,  $\langle n \rangle$ , is given by

$$\begin{aligned} \langle n \rangle &= \frac{\langle N \rangle}{B} = \frac{1}{B} \sum_{N=0}^{BG} \frac{N \lambda^N Z_N}{\Xi} \\ &= \frac{1}{B} \left\{ \frac{\partial \ln \Xi}{\partial \ln \lambda} \right\}_T = \left\{ \frac{\partial \ln \Xi_b}{\partial \ln \lambda} \right\}_T \end{aligned}$$

$$\therefore \langle n \rangle = \sum_{n=0}^G n A^n q_n' \quad \Xi_b$$

Thus, knowing  $A$  and  $q_n$  ( $n = 1, 2, \dots, G$ ),  $\langle n \rangle$  can be calculated.

### 3.4.3.3. The Internal Energy of the Sorbed Molecules.

The average internal energy per cavity is <sup>cavity</sup> given by (Rushbrooke 1949a)

$$\frac{\langle \bar{E} \rangle}{B} = + \frac{kT^2}{B} \left\{ \frac{\partial \ln \Xi}{\partial T} \right\}_\lambda$$



$$= kT^2 \left\{ \frac{\partial \ln \Xi_b}{\partial T} \right\}_\lambda = \frac{\sum_n kT^2 A^n \left( \frac{\partial q_n}{\partial T} \right)_A}{\Xi_b}$$

but

$$\bar{E}_n = kT^2 \left( \frac{\partial \ln q'_n}{\partial T} \right)$$

so

$$\frac{\langle \bar{E} \rangle}{B} = \frac{\sum_n \bar{E}_n A^n q'_n}{\Xi_b}$$

The average internal energy can be found from values of  $\bar{E}_n$  and  $q_n$  where  $n$  runs from 1 to  $G$ . It will be seen later that the average energy for  $n$  molecules in a cavity,  $\bar{E}_n$ , can easily be found.

#### 3.4.3.4. Sorption Isotherms and Isosteric Heats.

The sorption isotherm is the relationship between the average number of molecules sorbed,  $\langle n \rangle$ , and the hydrostatic pressure,  $P$ , at constant temperature (and constant amount of sorbent).

In Section 3.4.3.2., the average amount sorbed was found to be

$$\langle n \rangle = \frac{\sum_n n A^n q'_n}{\Xi_b}$$

where

$$A = \Lambda^{-3} \lambda^{-3} = \Lambda^{-3} \exp(\mu/kT) \quad .$$

It follows that

$$\mu = kT \ln A \Lambda^3 \quad .$$

Now for an ideal gas (Rushbrooke 1949b)

$$-\mu = kT \ln (P \Lambda^3 / kT)$$

which gives

$$A = P / kT \quad .$$

The isotherm is therefore given by

$$\langle n \rangle = \sum_n n \left( \frac{P}{kT} \right)^n q_n^t \quad \Xi_b \quad .$$

The equation only applies for an ideal gas. This is a satisfactory approximation for the simple gases discussed in this thesis, especially since only low pressures are employed.

The isosteric heat is defined by the following equation (see Sec. 3.3.2.)

$$q_{st} = -k \left( \frac{\partial \ln P}{\partial (1/T)} \right) \langle n \rangle = kT^2 \left( \frac{\partial \ln P}{\partial T} \right) \langle n \rangle \quad .$$

Experimentally this quantity is found by plotting  $\ln P$  against  $1/T$ , the pressure and temperature values used being those for constant amount sorbed. The above equation assumes that the gaseous phase obeys the ideal gas equation.

Theoretical values can be obtained using the equation now to be derived. The theoretical isotherm equation can be rewritten as

$$\sum_n \left(\frac{P}{kT}\right)^n q'_n (n - \langle n \rangle) = 0$$

Since  $P$  and  $q'_n$  are dependent on temperature, differentiation with respect to this variable yields

$$0 = \sum_n \frac{(n - \langle n \rangle)}{k^n} \left[ \frac{-nP^n q'_n}{T^{n+1}} + \frac{nP^{n-1}}{T^n} \frac{dP}{dT} q'_n + \left(\frac{P}{T}\right)^n \frac{dq'_n}{dT} \right]$$

i.e.

$$0 = \frac{\langle n^2 \rangle - \langle n \rangle^2}{-T} + \frac{1}{P} \frac{dP}{dT} (\langle n^2 \rangle - \langle n \rangle^2) + \frac{\langle n \bar{E}_n \rangle - \langle n \rangle \langle \bar{E}_n \rangle}{k T^2}$$

$$\frac{d \ln P}{dT} = \frac{1}{T} - \frac{\langle n \bar{E}_n \rangle - \langle n \rangle \langle \bar{E}_n \rangle}{k T^2 (\langle n^2 \rangle - \langle n \rangle^2)}$$

When this equation is compared with the one above defining the isosteric heat, the result obtained is

$$q_{st} = k T - \frac{\langle n \bar{E}_n \rangle - \langle n \rangle \langle \bar{E}_n \rangle}{\langle n^2 \rangle - \langle n \rangle^2}$$

Again, all the quantities in this equation can be determined.

#### 3.4.3.5. Heat Capacity of the Sorbate.

The relationship between the heat capacity of the sorbed molecules and the grand partition function is complex. Basically this is because there are two contributions to the heat capacity. First, there is the increase in the average internal energy of the molecules due to their interactions within the cavities. Secondly, the average energy per molecule will change due to the redistribution of the molecules throughout the whole sorbent. Clearly the heat capacity is the rate of change with respect to temperature of the internal energy averaged over the sorbent. Thus

$$\langle \bar{E}_n \rangle = \sum_n \bar{E}_n g_n$$

where

$$g_n = \frac{\lambda^n z_n}{\sum_b} = \frac{A^n q_n'}{\sum_b}$$

$z_n$  is the canonical partition function for  $n$  molecules in a cavity and  $g_n$  is the probability that a particular cavity will contain exactly  $n$  molecules. It can also be regarded as the fraction of cavities containing exactly  $n$  molecules.

If the volume of the system is constant and the amount sorbed is also unchanging, then

$$C_{vs} = \left( \frac{\partial \langle \bar{E}_n \rangle}{\partial T} \right)_{V, \langle n \rangle} = \sum_n C_n g_n + \sum_n \bar{E}_n \left( \frac{\partial g_n}{\partial T} \right)_{\langle n \rangle}$$

$$= C_1 + C_2$$

The calculation of  $C_1$ , the first contribution mentioned above, is now considered. This is reasonably straight-forward. The probabilities,  $g_n$  ( $n = 0, 1 \dots G$ ), can be found from the equation which defines it above, ~~the~~ the cavity heat capacity,  $C_n$  ( $n = 1, 2 \dots G$ ), is a function of the cavity partition function  $z_n$ . There are two terms: thermal (or kinetic) and configurational. The thermal heat capacity,  $C_{kin}$ , is not dependent on the number of molecules in the cavities but is a function of the total amount sorbed,  $N$ , and so this can be ignored for the present and can

be added on later. The configurational heat capacity,  $C'_n$ , is a function of the configurational integral  $q_n$ .

By definition, the average internal energy for  $n$  molecules in a cavity,  $\bar{E}_n$ , is given by

$$\bar{E}_n = \sum E_n \exp(-E_n/kT) / q_n$$

where  $E_n$  is the energy at some configuration, and the summation is over all configurations of the molecules within the cavity. Differentiating with respect to temperature gives

$$\begin{aligned} C'_n &= \left( \frac{\partial \bar{E}_n}{\partial T} \right)_V = \frac{q_n \sum \frac{E_n^2}{kT^2} \exp(-E_n/kT)}{(q'_n)^2} \\ &\quad - \frac{\left[ \frac{E_n}{kT^2} \exp(-E_n/kT) \right]^2}{(q'_n)^2} \\ &= \frac{1}{kT^2} \left( \overline{E_n^2} - \bar{E}_n^2 \right) \end{aligned}$$

Thus  $C'_n$  can be calculated if the mean square of the average internal energy and the average internal energy itself are known for each value of  $n$ . These are calculable. The equation is a standard result in the theory of fluctuations, and gives some quantitative indication of the spread of the internal energy for different configurations within the cavity.

It is clear that the configurational heat capacity

should depend on this since it is the spread in possible energies which the molecules can experience which allows the average internal energy to vary with temperature, that is for the heat capacity not to be zero.

Thus the heat capacity contribution from the molecular motions within the cavities is

$$C_1 = \frac{1}{kT^2} \sum_n g_n ( \overline{E_n^2} - \overline{E_n}^2 ) + \langle n \rangle C_{kin}$$

$$= \frac{1}{kT^2} \left[ \overline{E_n^2} - \overline{E_n}^2 \right] + \langle n \rangle C_{kin}$$

where  $C_{kin}$  is the kinetic heat capacity per molecule, which classically is given by  $3/2 k$ .

The calculation of  $C_2$ , the redistribution heat capacity, is now discussed. It is defined above as

$$C_2 = \sum_n \overline{E_n} \left( \frac{\partial g_n}{\partial T} \right) \langle N \rangle$$

The differential coefficients in the equation cannot be calculated directly, so the expression is modified as follows.

At constant B and V,

$$\epsilon_n = \epsilon_n(\lambda, T)$$

$$\left( \frac{\partial \epsilon_n}{\partial T} \right) \langle N \rangle = \left( \frac{\partial \epsilon_n}{\partial T} \right)_{\lambda} + \left( \frac{\partial \epsilon_n}{\partial \lambda} \right)_{T} \left( \frac{\partial \lambda}{\partial T} \right) \langle N \rangle.$$

However

$$\langle N \rangle = N(\lambda, T)$$

$$\left( \frac{\partial \langle N \rangle}{\partial T} \right) \langle N \rangle = 0 = \left( \frac{\partial \langle N \rangle}{\partial \lambda} \right)_{T} \left( \frac{\partial \lambda}{\partial T} \right) \langle N \rangle + \left( \frac{\partial \langle N \rangle}{\partial T} \right)_{\lambda}.$$

This gives

$$\left( \frac{\partial \epsilon_n}{\partial T} \right) \langle N \rangle = \left( \frac{\partial \epsilon_n}{\partial T} \right)_{\lambda} - \frac{\left( \frac{\partial \langle N \rangle}{\partial T} \right)_{\lambda}}{\left( \frac{\partial \langle N \rangle}{\partial \lambda} \right)_{T}} \left( \frac{\partial \epsilon_n}{\partial \lambda} \right)_{T}.$$

Thus from the definition of  $\epsilon_n$ ,

$$\begin{aligned} \Xi_b^2 C_2 &= \sum_n \bar{E}_n \left( \lambda^n \left( \frac{\partial z_n}{\partial T} \right) \Xi_b - \lambda^n z_n \sum_n \lambda^n \frac{\partial z_n}{\partial T} \right) \\ &\quad - \sum_n \bar{E}_n \left( \Xi_b \sum_n \lambda^{n-1} z_n - \lambda z_n \sum_n \lambda^{n-1} z_n \right) W \end{aligned}$$



and

$$W = \left( \frac{\partial \langle N \rangle}{\partial T} \right)_\lambda / \left( \frac{\partial \langle N \rangle}{\partial \lambda} \right)_T$$

But

$$\frac{\left( \frac{\partial \langle N \rangle}{\partial T} \right)_\lambda}{\left( \frac{\partial \langle N \rangle}{\partial \lambda} \right)_T} = \frac{\sum_n n \lambda^n \frac{\partial z_n}{\partial T} - \sum_n n \lambda^n z_n \sum_n \lambda^n \frac{\partial z_n}{\partial T}}{\sum_n n z_n \lambda^{n-1} - \sum_n n \lambda^n z_n \sum_n n \lambda^{n-1} z_n}$$

From the definition of  $\langle \bar{E}_n \rangle$ ,  $\langle \bar{E}_n^2 \rangle$ ,  $\langle n \rangle$ ,  $\langle n^2 \rangle$ , and  $\langle n \bar{E}_n \rangle$ ,

$$C_2 = \frac{1}{kT^2} (\langle \bar{E}_n^2 \rangle - \langle \bar{E} \rangle^2) - \frac{1}{kT^2} \frac{(\langle n \bar{E}_n \rangle - \langle \bar{E}_n \rangle \langle n \rangle)^2}{\langle n^2 \rangle - \langle n \rangle^2}$$

The heat capacity of the sorbed phase at constant amount sorbed can now be written as

$$C_{vs} = \frac{1}{kT^2} \left( \langle \overline{E_n^2} \rangle - \langle \overline{E_n} \rangle^2 \right) + \langle n \rangle C_{kin}$$

$$+ \frac{1}{kT^2} \left( \langle \overline{E_n^2} \rangle - \langle \overline{E} \rangle^2 \right) - \frac{1}{kT^2} \frac{(\langle n \overline{E_n} \rangle - \langle n \rangle \langle \overline{E_n} \rangle)^2}{\langle n^2 \rangle - \langle n \rangle^2}$$

All the terms in this equation can be evaluated. At low temperatures there is no redistribution and then the heat capacity reduces to the first two terms only.

Lastly it should be mentioned that if in the construction of the potentials the sorbate species has been considered to be spherically symmetric, then the above equation will not include the rotational term. For a monatomic it is zero, for a polyatomic it is  $k$  and  $3/2k$  for linear and non-linear molecules respectively, if it is rotating freely.

Grateful acknowledgement is made to Dr N.G. Parsonage for the derivation presented in this section, and also the equation for the isosteric heat given in Section 3.43.4.

### 3.4.4. The Configurational Integral.

#### 3.4.4.1. Introduction.

By means of the grand partition function method various useful thermodynamic properties of the sorbed phase in zeolites have been expressed in terms of the activity of the sorbed molecules,  $A$ , and sets of  $G$  parameters which are functions of the cavity configurational integrals,  $q_n$ , where for the entire set  $n$  runs from zero to  $G$ . These parameters include  $n$  and  $q_n$  themselves, but also related quantities like  $\bar{E}_n$  and  $E_n^2$ . The evaluation of these parameters should evidently be much simpler than evaluating the corresponding parameters of the canonical partition function,  $Z(N,B,T)$ , because the number of dimensions over which integration must be performed is only 3 to about 30 as opposed to  $10^{20}$ .

The general expression for  $q_n$  is

$$q_n = \int_{\Delta_n} \exp(-E_n/kT) d(\tilde{n}) = q'_n n!$$

where  $E_n$  is the potential energy when the  $n$  molecules in the cavity are at the positions in the  $3n$  space volume denoted by  $\tilde{n}$ . The integration is taken over the entire space volume of the cavity. The expression is reduced by  $n!$  to obtain  $q'_n$ . The potential energy,  $E_n$ , is determined by the intermolecular forces which act on the molecules within the cavity, and these are summarized in section 2.3. There it was pointed out that  $E_n$  consisted of a sorbate-sorbent term and, if  $n > 1$ , a sorbate-sorbate term.

The latter was readily formulated as a Lennard-Jones potential but the first was found to be best treated as follows. The sorbate molecules are assumed to move in a spherically symmetrical potential of the form given by Lennard-Jones and Devonshire. The magnitude of the sorbate-sorbent energy is then determined solely by the distance of the molecule from the cavity centre. The limitations of this potential in describing the properties of the sorbed phase were discussed earlier (Sec.2.3) but it was shown generally to represent the potential in the zeolite cavities due to the sorbent quite adequately.

Thus for any configuration of the  $n$  molecules within a cavity, the total ~~integral~~<sup>internal</sup> energy can be calculated. The above integration must then be performed to give the partition function. The Boltzmann average of any parameter,  $X$ , is found by the same method except that the integrand is now changed:

$$\bar{X} = \frac{1}{q_n} \int_{\Omega_n} X \exp(-E_n/kT) d(\Omega_n)$$

Limcharoen (1968) found values for the partition function and the heat capacity for methane and krypton in Linde 5A for up to 5 molecules per cavity, at temperatures between 100 and 300°K. These results were found using a digital computer. For  $n = 1$  and 2, Simpson's rule was the technique used for the integration, while a simple Monte Carlo technique gave values for  $n = 2$  to 5. The two sets of values for  $n = 2$  were in good agreement. The Monte Carlo technique is briefly described in the next section.

### 3.4.4.2. The Monte Carlo Method.

With the advent of modern high speed digital computers, the Monte Carlo method of performing numerical integration has made possible many summations which occur in problems in statistical mechanics. In the present example, two types of summation are required. First, there is the configurational integral which is just one summation:

$$q_n = \int_{\Delta_n} \exp(-E_n/kT) d(\tilde{n}) .$$

Second, there are the parameters like the average energy or the average square of the energy which are the ratio of two integrals or summations, one of these being the configurational integral. For example

$$E_n = \frac{\int_{\Delta_n} E_n \exp(-E_n/kT) d(\tilde{n})}{\int_{\Delta_n} \exp(-E_n/kT) d(\tilde{n})}$$

This distinction is important as the methods applicable to the solution of the two can be different. It will be recalled that the configurational integral and related quantities involve  $3n$  dimensional integrations when the concern is with  $n$  molecules in the cavity.

The Monte Carlo technique has been discussed by Metropolis et al. (1953) and Fosdick (1963), in whose papers reference is made to other work in the literature. What is required is the sum of a mathematical function at every point in a multi-dimensional space. Since the integrand is complex, this cannot

be done by analytical methods, and so resort is made to a numerical approach. The simple Monte Carlo technique is simply a sum over many points in the space, care being taken to sample the whole configurational space uniformly. Thus the points are chosen completely at random, but such that their density in the configurational space is rectangularly uniform. If the points are specified by a set of random numbers taken from the random number facility of a modern computer, then this criterion is satisfied.

It can be shown that the required summation,  $s$ , is given by

$$s = \frac{\Delta}{m} \sum_m f(m)$$

where  $\Delta$  is the configurational volume,  $m$  is the number of points, or trials, taken, and  $f(m)$  is the integrand.

Clearly the simple Monte Carlo method is applicable to both types of summation mentioned above. However the convergence of the summation becomes progressively poorer the larger the number of dimensions over which the summation is taken. This is because for a given amount of computing time, the number of points in the configurational space which can be taken will decrease. Also the system is becoming more close-packed which means that most of the random points picked will have at least one very small intermolecular distance (i.e. molecule overlap will occur) giving a very

positive energy. The contribution of such points to the configurational integral is negligible.

An improved method is Monte Carlo with importance sampling, introduced by Metropolis. The theory of this technique is covered in the papers mentioned previously and by Wood and Parker (1957) who related it to Markov chains. This method is only applicable to the second type of summation mentioned above, namely those which are the ratio of two integrals, like the average internal energy. The procedure is as follows. Initially a point is chosen in the configurational space; that is the  $n$  molecules are placed within the cavity. The energy of this state is then calculated. Then either one or all of the molecules are moved such that each coordinate changes by an amount  $\Delta C$ , and

$$\Delta C = c \alpha$$

Here  $\alpha$  is the maximum allowed displacement and  $c$  is a random number between  $-1$  and  $+1$ . Another set of random numbers is chosen if a molecule leaves the cavity. The energy of the new configuration is then calculated, and the difference in energy,  $\Delta E$ , between this and the previous configuration also. If the new configuration has a lower energy it is unconditionally accepted. If this is not the case it is accepted provided  $\exp(-\Delta E/kT)$ , the transition probability, is greater than a number, between  $0$  and  $1$ , chosen at random. If the move is not accepted the system is returned to the previous configuration. After each such trial, the value of the required parameter is calculated. The process is then repeated. It can be shown that the Boltzmann average of the parameter is the arithmetic mean of all the values

calculated after each trial.

This is to say that after a large number of trials have been taken, the frequency with which a particular configuration occurs in the sum is directly proportional to  $\exp(-E/kT)$  where  $E$  is the potential energy corresponding to that configuration and the temperature  $T^\circ\text{K}$ . The mathematical theory of random processes proves that if an infinite number of trials are taken, then the system would reach every part of the configurational space. The method is thus ergodic. For a very large, but finite, number of trials, the method will be ergodic if there are no great energy barriers within the system, in this<sup>case</sup>/the zeolite cavity. The configurational space, which is the space being sampled, does consist of loosely connected regions. However it does not matter if only one of these happened to be sampled in a particular calculation because with a spherical potential all these regions are identical.

The maximum displacement,  $\alpha$ , has to be chosen with some care. If it is too large then most moves will be forbidden, whilst too small a value will cause the configuration not to change enough to represent the whole space adequately. The sum from this procedure converges far more rapidly than that for the simple Monte Carlo method, and thus reliable averages can be obtained even for close packed systems and multi-dimensional space. The precision of the average obtained can be investigated by starting from a different configuration and, for simple systems, by comparing them with the values obtained by the simple Monte Carlo procedure.



### 3.4.4.3. Calculations For Close-Packed Systems.

The efficiency of the simple Monte Carlo procedure in estimating the configurational integral will depend on the number of molecules in the cavity and on the ratio of sorbate molecular diameter to cavity diameter. For methane and krypton, Limcharoen (1968) was able to compute the configurational integral for up to 5 molecules per cavity at temperatures between 100 and 300°K. In these calculations the inter-sorbate and the sorbate-sorbent potential were modified by introducing hard core cut-offs. Using the importance sampling procedure he also calculated the average internal energy for up to 10 molecules per cavity. By a linear extrapolation process estimates were obtained of the configurational integral for 6 and 7 molecules per cavity. The uncertainty of the values increases with  $n$ , the number of molecules in the cavity. The probable error in the  $n = 5$  case shown by the fluctuation in the average values of the parameters calculated decrease the reliability of the results, and this also effects the results quoted for  $n = 6$  and 7.

For a complete description of the sorbed state in terms of the grand partition function, values of the configurational integral are required for  $n$  up to  $G$ , which is the maximum number of molecules per cavity which can be accommodated. From now on only methane sorption is considered, where  $G$  is about 9 or 10. Thus values are needed for the configurational integral  $q_n$  for  $n = 5$  to 10. The method used to calculate these close packed integrals will now be considered.

This technique will be called the 'integration over temperature' method, although it is akin in principle to the coupling parameter method used in the treatment of dense fluids (see Hill 1956).

Consider the following general expression which is, when  $C = T$ , the configurational integral for  $n$  molecules in a cavity at a temperature  $T$ .

$$q_n(T) = \int_{\Delta_n} \exp\left(\frac{-E_1}{kT} - \frac{E_2}{kC}\right) d(\tilde{n})$$

where the energy, quite arbitrarily at this stage, has been divided into two contributions. Suppose the configurational integral is known for an identical system but when one of these contributions,  $E_2$ , is always non-existent or zero. For that system the integral would be

$$q_n(T)_0 = \int_{\Delta_n} \exp\left(\frac{-E_1}{kT}\right) d(\tilde{n})$$

This is named the primary integral, it is also the configurational integral for the original system when the degrees of freedom or whatever contributes to  $E_2$  is at infinite temperature, that is  $C = \infty$ . This concept of considering the  $E_1$  term at temperature  $T$  and the  $E_2$  term at a different temperature is, of course, simply a hypothesis. It is not connected with or based on the knowledge of transient states in which molecules can exist, say in the pressure front in a shock tube, where the vibrational, rotational

and translational degrees of freedom are considered to be excited to different temperatures.

The expression for  $q_n(T)$  can be differentiated with respect to  $1/C$ .

$$\frac{d q_n(T)}{d(1/C)} = \int_{\Delta_n} - \frac{E_2}{k} \exp\left(\frac{-E_1}{kT} + \frac{-E_2}{kC}\right) d(\tilde{n})$$

$$\text{Or } \frac{d \ln(q_n(T))}{d(1/C)} = \frac{\bar{E}_2(C)}{k}$$

If this equation is integrated with respect to  $1/C$  from  $C = \infty$  to  $C = T$ , the following is obtained

$$\ln \left( \frac{q_n(T)}{q_n(T)_0} \right) = \int_{C=\infty}^{C=T} - \frac{\bar{E}_2(C)}{k} d(1/C)$$

$$\bar{E}_2(C) = \frac{\int_{\Delta_n} E_2 \exp\left(-\frac{E_1}{kT} - \frac{E_2}{kC}\right) d(\tilde{n})}{\int_{\Delta_n} \exp\left(-\frac{E_1}{kT} - \frac{E_2}{kC}\right) d(\tilde{n})}$$

These equations indicate a means of calculating  $q_n$  for all values of  $n$ . The configurational integral

can be estimated if it is known for another similar system at the same temperature. As will be seen later this last restriction can be removed if the integral denoted by  $q_n(T)_0$  is independent of temperature. The integration of  $\bar{E}_2(C)$  over  $1/C$  is done graphically.  $\bar{E}_2(C)$  is found at different values of  $C$  by using the Monte Carlo method of importance sampling as  $\bar{E}_2(C)$  is a ratio of two integrals.

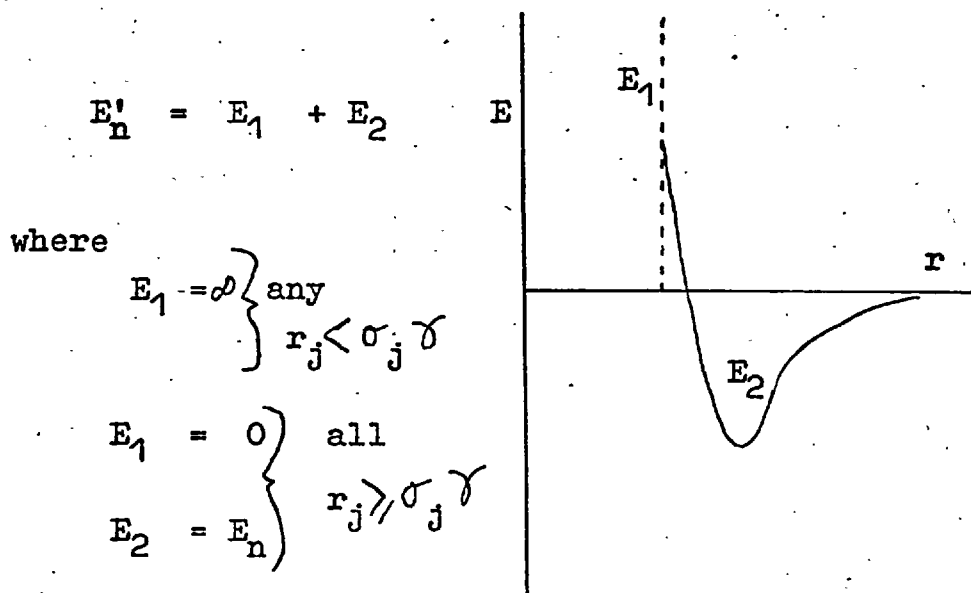
For precise results the graphical integration should represent only a fairly small 'correction' to  $q_n(T)_0$ , and the energy term,  $E_2$ , should not have too large a range of permitted values. This is because the values obtained for  $\bar{E}_2(C)$  when  $C$  is very large are weighted virtually only by the  $E_1$  exponential term, so that extreme values of  $E_2$  are not rejected if the corresponding  $E_1$  term has no unfavourable contributions. This means the value obtained for  $\bar{E}_2(C)$  is large and converges to its limit very slowly.

Consider as a typical example the calculation of the configurational integral for  $n$  molecules in a cavity at temperature  $T$ . For a given configuration the total potential energy is

$$E_n = \sum E_{LJ} + \sum_i E_{LJD}$$

The summations represent the  $\frac{1}{2}n(n-1)$  inter-sorbate Lennard-Jones potentials and the  $n$  sorbate-sorbent Lennard-Jones and Devonshire potentials respectively.

The method described above can be employed if each of these potentials is slightly modified to a three parameter potential with hard core cut-offs. This potential can then be divided into two contributions as below:



and  $r_j$  is an intermolecular distance which influences  $E_n$ , and  $\sigma_j$  is the corresponding  $\sigma$  parameter in the original potential for that particular intermolecular separation.  $\gamma$  is the cut-off parameter which can sensibly range from zero to unity. The sorbate molecules and the cavity wall are thus assumed to behave as if they have hard cores and a definite thickness respectively. Clearly the smaller  $\gamma$  is made, the closer  $E'_n$  will be to  $E_n$ , but also the greater is the range of values that it is possible for  $E_2$  to take. As noted above, too extensive a range causes the graphical integration to be difficult and inaccurate. In fact for the calculations reported here  $\gamma = .9$ . When these calculations were initiated, the values  $\gamma = .55$  and  $6$  were assumed, but the

fluctuation in  $\bar{E}_2(C)$  for high  $C$  values were very large. This Lennard-Jones type potential modified with a cut-off does not necessarily describe the true potential less accurately than the basic Lennard-Jones potential. The parameters for this potential are based on second virial coefficient data (see Sec.2.3) which are not very sensitive to the shape of the potential in the region of high repulsion. It is possible that the modified potential is indeed more accurate.

The primary integral,  $q_n(T)_0$ , now takes the form of a configurational integral for a number of hard spheres:

$$q_n(T)_0 = q_{n,0} = \int_{\Delta_n} \exp\left(\frac{-E_1}{kT}\right) d(\tilde{n})$$

where  $E_1$  can only take two values, zero and infinity, regardless of the temperature. Thus the integrand is equal to either unity or zero and is temperature independent. This last property makes the calculation of the exact configurational integral at various temperatures somewhat easier than might otherwise be the case since they are all based on the same primary integral.

The primary integral is found by using the Simple Monte Carlo procedure. The configurational space,  $\Delta_n$ , can be divided into two parts.  $\Delta_n'$  is that part where the distance of none of the centres of the sorbate molecules is greater than  $(a - \sigma_{mw} \delta)$  from the cavity centre, and  $\Delta_n''$  is the remainder of the space volume.  $\sigma_{mw}$  is the Lennard-Jones  $\sigma$  para-

meter for the molecule wall potential, and  $a$  is the cavity radius. Thus

$$\Delta_n = \Delta_n' + \Delta_n''$$

The primary integral for the hard core potentials is

$$q_{n,0} = \Delta_n' \alpha + \Delta_n'' \beta$$

where  $\alpha$  and  $\beta$  are the fractions of configurations in  $\Delta_n'$  and  $\Delta_n''$  which have  $E_1 = 0$ . Since, by the definition of  $\Delta_n''$ ,  $\beta$  is zero, the above equation simplifies to

$$q_{n,0} = \Delta_n' \alpha = \left(\frac{4}{3} (a - \sigma_{mm} \gamma)^3\right)^n \alpha$$

It is the evaluation of  $\alpha$  which requires the Monte Carlo technique. Basically,  $n$  molecules are placed at random, a large number of times, in the space volume  $\Delta_n'$ .  $\alpha$  is the fraction of these configurations which have no distances between the  $n$  molecules less than  $\sigma_{mm} \gamma$ , where  $\sigma_{mm}$  is the  $\sigma$  parameter in the Lennard-Jones inter-sorbate potential. There are  $\frac{1}{2}n(n-1)$  such distances in each configuration.

It can be seen intuitively that for a set of trials a quantity like  $\alpha$  will converge more rapidly if it has a final value of about one half. Its value in a given calculation will depend on the ratio of the effective sorbate diameter ( $\sigma_{mm} \gamma$ ) to the effective cavity radius ( $a - \sigma_{mm} \gamma$ ), as well as the number of interactions which can influence a

particular configuration ( $\frac{1}{2}n(n+1)$ ). For dilute systems the simple procedure mentioned above can be used directly.

For the more closely packed systems ( $n \geq 7$  for methane in Linde 5A) and a  $\delta$  value of .9, the value of  $\alpha$  is very small. Clearly the system would become less close packed and a concurrent increase in  $\alpha$  would result if  $\delta$  was reduced in value. However, as mentioned previously, this would make the 'integration over temperature' part of the calculation more difficult due to the increased range of values which would be allowed to  $E_2$ . Dr. N.G. Parsonage has suggested a way of overcoming this problem. In effect it splits the one small overall probability,  $\alpha$ , into a product of probabilities,  $P_1, P_2, \dots$ , all of which will clearly be larger than  $\alpha$ . The method is best seen by examining a definite example. Consider the case of 8 molecules in a cavity. With  $\delta = .9$ , the probability,  $\alpha$ , of randomly placing all the molecules in the cavity without overlap is very small. With 5 molecules however the probability is quite high. Therefore with only a relatively small number of trials, a value can be obtained of the probability,  $p_1$ , of placing this number of molecules in the cavity. Thus

$$q_{5,0} = \Delta_5^1 p_1$$

Now one of these accepted trials is taken and another set of say 100 trials is taken when another, the sixth, molecule is added. The probability of these new configurations having zero potential energy is  $p_2$ .



The probability of randomly placing six molecules in a cavity without overlap is equal to the probability of randomly placing likewise five molecules in a cavity ( $p_1$ ) multiplied by the probability of adding a sixth molecule ( $p_2$ ) with no overlap. Thus the configurational integral for six hard spheres in the cavity is

$$q_{6,0} = \Delta_6^! p_1 p_2$$

This process can be repeated by adding a seventh, and then an eighth, molecule and the probabilities for performing each of these operations is denoted by  $p_3$  and  $p_4$  respectively. The configurational integral for eight molecules is then

$$q_{8,0} = \Delta_8^! p_1 p_2 p_3 p_4$$

The smallest of these probabilities will be  $p_4$ . This is determined by the last set of trials, any one of which is rejected if any one of the eight new intermolecular distances created is too small. If all eight molecules were being randomly arranged during each trial, then a trial would be rejected if any one of 36 distances were too small, a much more severe condition.

The validity of this technique can be checked by comparing, for example, the value obtained for the configurational integral of six molecules in a cavity by randomly placing all the molecules during each trial with that obtained by the two stage process as outlined above for six molecules. Both of these

computations are possible.

When, at the end of a set of trials, before considering the addition of an extra molecule, a particular configuration is accepted, what is actually being done is a certain point in the new configurational space is selected for detailed investigation. Thus a small part of the final configurational space is sampled in detail, but most of the space is not sampled at all. By taking a different configuration at the end of a set of trials for further study, the same final probability should result if the process is for all practical purposes ergodic. Clearly it is not truly ergodic since in any one programme execution all parts of configurational space cannot be reached because only one molecule is moved in all but the first set of trials.

### 3.4.5. Effects of Hindered Rotation.

To obtain numerical results for the configurational integrals formulated in the above sections, it is necessary to assume that the sorbate-sorbent interaction is spherically symmetric. This means it can be expressed by the equation of Lennard-Jones and Devonshire. It is known that this is an approximation, since such a potential does not allow sorbate molecules to migrate from one cavity to another. The potential due to the sorbent is clearly less homogeneous at a fixed distance from the cavity centre in Linde 5A than in clathrates due to the presence of mono- and di-valent cations. Thus at low temperatures the sorbate molecule will tend to become localized in the vicinity of these cations. The above theory indicates that at these temperatures the sorbate clusters itself in certain cavities, so that the majority of cavities contain either near the maximum allowed number of molecules or none at all. Both this close-packing of the sorbate and the large electrostatic field gradients in the neighbourhood of the cations will cause the rotation of the methane to be partially restricted or hindered.

It is reasonable to suppose that below the temperature at which inter-cavity migration is possible, the methane molecules will become localized on or near the axes of the eight-membered rings of oxygen atoms which are the positions of least energy in the cavity (see Fig.2.2). These positions would also cause these molecules to be near the cations. Thus the potential energy well in which all or most of these molecules in these close-packed systems find

themselves will be quite narrow, and there will be an increased tendency for the methane molecules to take up orientations either aligned to the cavity wall or with respect to the cations.

A simple calculation shows that the ion-induced dipole forces between a cation and a methane molecule are sufficient to hinder the rotation of the latter about two axes. But the above considerations also have shown that the motion about all the three rotational axes can be hindered as ~~it~~ is thought to be the case for polyatomic molecules in uni-occupied quinol cavities at low temperatures (Stepakoff and Coulter 1963).

Using the assumption that the molecular polarisability is the sum of the bond polarisabilities (Denbigh 1940) and the published interatomic C - H distance in methane (Chem Soc. 1958), the potential barrier restricting rotation due to the cations can be estimated as follows.

The average C - H bond polarisability,  $\alpha$ , is given by

$$\alpha = \frac{1}{3}(b_l + 2b_t)$$

where  $b_l$  and  $b_t$  are the longitudinal and transverse polarisabilities respectively. The values used were  $7.9 \times 10^{-25}$  and  $5.8 \times 10^{-25}$  ml. With a C - H bond distance of 1.0910A, the potential barrier is about 225 cal/mole if the methane carbon atom is 3A from a sodium ion. The barrier is about 70 cal/mole for a separation of 3.3 A. The barrier would be

four times larger if the sodium ion was replaced by a calcium ion. The inter-species separation distance of about 3 Å would seem reasonable since the sum of half the collision diameter of methane and the ionic radius of either of the two ions is approximately 2.9 Å.

The barrier to rotation about the third axis, that is the one joining the cation and the carbon of the methane molecule, is difficult to estimate, but is probably smaller than that calculated for the other two axes since forces hindering this rotation also acts on the other two.

The statistical mechanical treatment of the previous section has not allowed for any contribution to the thermodynamic properties from the internal motions of the sorbate molecules. If the molecules rotated freely, then the contribution to the heat capacity is given by classical statistical mechanics as  $.5R$  for each rotational degree of freedom. For hindered rotation there is an added term due to the rotational potential energy which is then present, since the motion is now more like an oscillator. The corresponding contribution to the heat capacity for this form of motion, as well as other thermodynamic properties, is given in tables compiled by Fitzer and Gwinn (1942). At given temperatures the heat capacity is given as a function of the potential energy barrier and a function,  $Q_f$ , which is related to the relevant moment of inertia. For methane this last quantity is of the order  $.2T^{\frac{1}{2}}$ , where  $T$  is the absolute temperature. Because of the very small moment of inertia of methane about any axis

through the carbon, and hence low value of  $Q_f$  at a given temperature, and above tables indicate that the heat capacity for restricted rotation with potential energy barriers of 225 and 900 cal/mole are approximately as given below, in units of  $k$ , the gas constant.

Temp. °K	Barrier to rotation (cal/mole)	
	225	900
70		.7
100	.6	.9
150	.55	.96
270	.5	.8

It is seen that for molecules which have a barrier restricting their rotation of about 225 cal/mole, there is no appreciable addition to the heat capacity, but that for a barrier of 900 cal/mole the heat capacity is predicted as going through a maximum at about 150°K. Clearly, if the actual potential energy barrier is intermediate between the two given above, then the heat capacity could rise above the classical value for a free rotator at a temperature below 150°K.

It can be seen from the above discussion that it is not possible to predict with any precision the contribution that restricted rotation makes to the total heat capacity and other properties, especially as the barriers to rotation caused by the atoms which form the walls of the cavity and the neighbouring sorbate cannot be accurately estimated and will be temperature dependent. This latter point

will become particularly important when the molecules can migrate from cavity to cavity because then the system becomes less close-packed. It has been assumed here that the sorbate molecules are localized near the cations, or more exactly, that the residence time for a sorbate molecule on a cation is much longer than its period of rotation.

Stepakoff and Coulter (1963) in their treatment of hindered rotation of carbon monoxide in the  $\beta$ -quinol clathrate assumed, as the high temperature approximation, the cell model theory as a description of the movement of the centre of gravity of the molecule within the cell and an approach similar to that used above as a description of its internal rotation. This is probably a valid procedure because in their application the second of these motions does not entail localization of the CO within the cavity. In the case of zeolite sorption the use of the Lennard-Jones and Devonshire potential in the cell model approach specifically disregards any specific interaction due to the cations, or localization of the sorbate on them. It would be inconsistent to combine this with a theory of restricted rotation which assumed that the positions of the molecules were largely determined by their distances from the cations.

## CHAPTER 4

THE SORPTION ISOTHERMS4.1. Introduction.

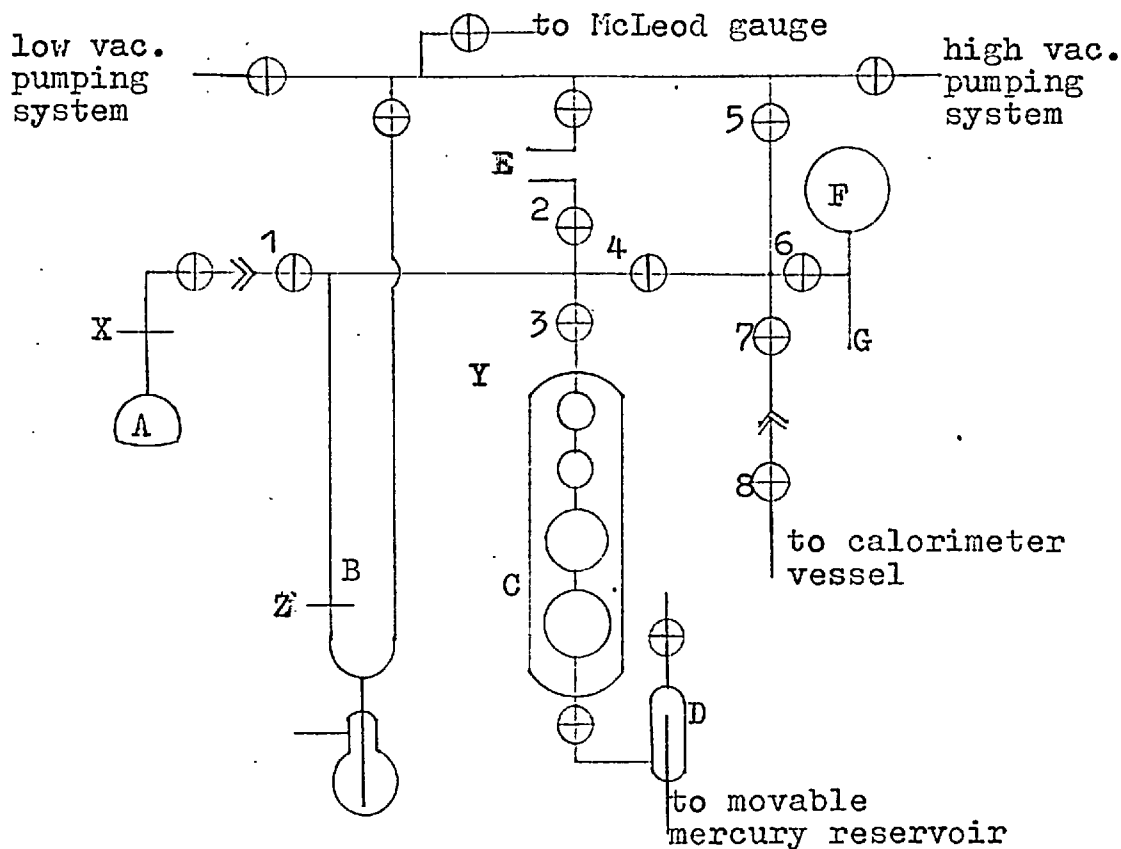
Before engaging in the more complex heat capacity studies of the sorbed state in zeolites, equilibrium sorption isotherms were determined volumetrically for methane, ethane, and krypton in the temperature range 194 - 300°K. These results were necessary for several reasons: to characterize partially our sorbent sample, to enable the calculation of the dose needed for each heat capacity run, and to estimate various corrections to the experimental heat capacity points due to desorption. Since the Linde molecular sieve A is non-stoichiometric as regards the aluminium to silicon ratio (ideally unity), the cations present and the water content, it is crucial that the heat capacity and isotherm experiments should employ samples from the same batch.

4.2. Apparatus and Procedure.

A conventional volumetric isotherm apparatus was constructed with its associated high and low vacuum pumping units (Fig.4.1). This apparatus served also for dehydrating and dosing the sample in the calorimeter vessel (Sec. 5.4.4).



Fig. 4.1 The Sorption Isotherm Glass-line



- |   |                   |   |                                     |
|---|-------------------|---|-------------------------------------|
| A | Zeolite sample    | E | To gas storage line                 |
| B | Mercury manometer | F | Gas storage for calorimeter loading |
| C | Gas burette       | G | Cold finger                         |
| D | Bubble trap       |   |                                     |

The high vacuum pumping system is shown in Fig. 5.2. X, Y, and Z are fixed marks referred to in the text. The numbered taps are referred to on pages 98, 99 and 165.

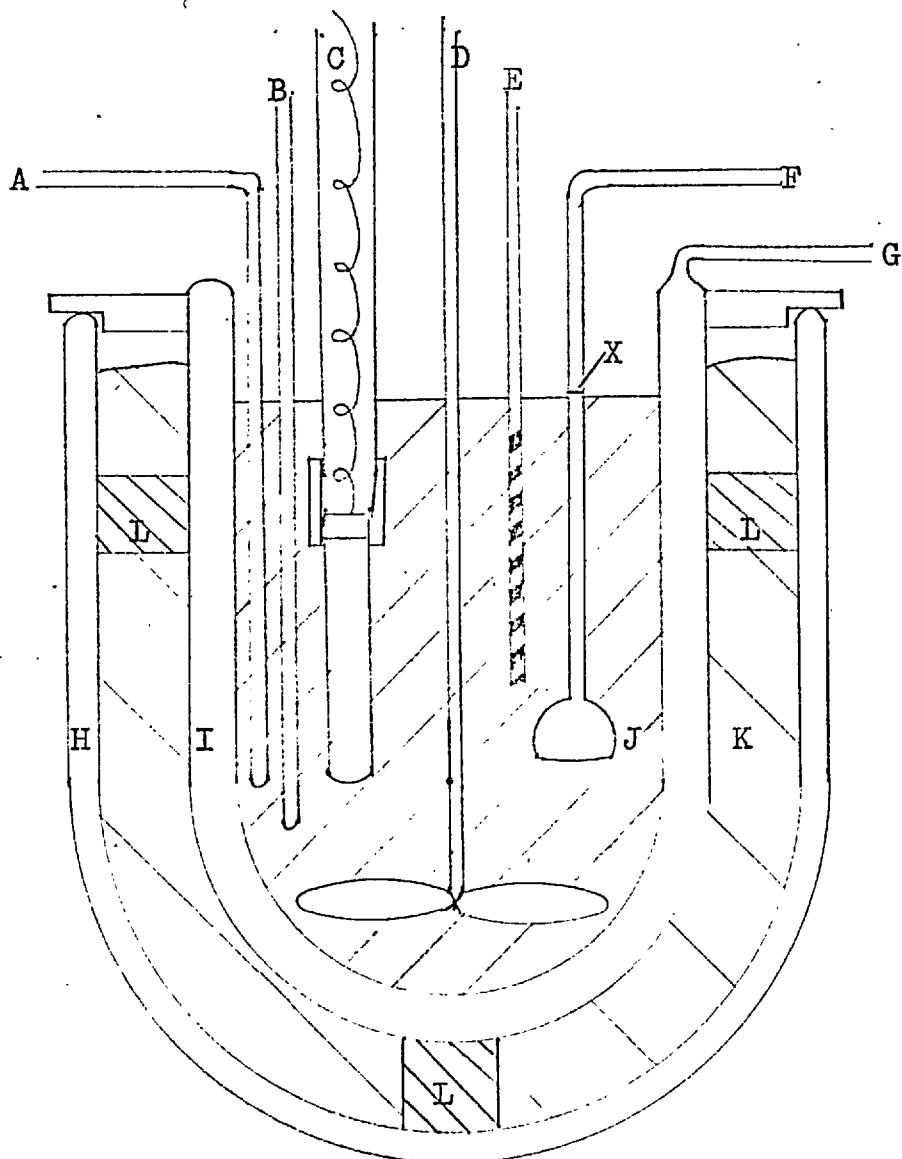
The method is simple. Once the volumes of various parts of the measuring system are known, pressure and temperature measurements allow the quantity of gas contained in each part to be ascertained. When the zeolite sample is open to the system, any gas which cannot be accounted for by the above calculations is deemed to have been sorbed. The sorption system consists essentially of the sorption bulb joined to a gas burette and U-tube manometer with capillary tubing, so as to minimize the 'dead-space' volume. The manometer limbs are constructed from wide bore 'viridia' precision bore tubing (1 cm. I.D.) to counteract meniscus effects. Throughout the work no meniscus corrections were made. The mercury reservoir of the manometer was lagged with asbestos tape to reduce thermal fluctuations, as was the capillary tubing. The temperature of the burette was well controlled by circulating water through its jacket from a large vigorously agitated thermostat. A small plug of glass-wool was held above the zeolite sample by a restriction in the capillary to avoid sucking sample from the sorption bulb during the initial evacuation. Mercury levels were measured to .001 cm. by using a cathetometer (Precision Tool and Instrument Co., 50 cm. scale). Before each isotherm experiment, the telescope was levelled in the usual way.

The volume of each of the four burette bulbs was accurately obtained by weighing the mercury required to fill them; otherwise volumes were determined by helium expansion. The sorption volume, the space above the sample to tap 1, was found at

each temperature at which isotherms were determined; it being assumed there was no helium sorption in this temperature range. The 'dead-space' volume, enclosed by mark Y, tap 1, and the mercury meniscus was kept nearly constant for all the experimental points by always raising the mercury to just below a fixed mark,<sup>Z</sup> the position of which was read to .001 cm, together with the two meniscus heads. The burette volumes were approximately 15, 30, 50, and 100 ml, the smallest being at the top. The 'dead space' was about 8 ml.

The constant isotherm temperatures were achieved in various ways. Stirred ice-water and cardice-acetone mixtures were used to obtain the ice point and 194.65°K respectively. The thermostat shown in Fig.4.2. was used in the other experiments. A Sunvic bi-metallic strip (type TS7) activated a small hermetically sealed non-radiant fish-tank heater by means of an electromagnetic relay. The liquid level was maintained at the level of the mark X on the capillary section of the sorption unit so that the gas volume at the bath temperature was constant. At temperatures above the ice-point, the bath liquid was water with ice in the outer dewar, whilst the cryostat for lower temperatures contained 40/60 petroleum ether with cardice in acetone as the refrigerant. Care must be exercised with this system because of its high inflammability. The pressure in the leaky dewar and the wattage of the heater were chosen by trial and error to give the optimum temperature control, which approached  $\pm .1^{\circ}\text{C}$ . The heater power varied between 25 and 50 watts.

Fig. 4.2. The Thermostat for Isotherm Studies



- |   |                       |   |                           |
|---|-----------------------|---|---------------------------|
| A | Gas thermometer       | G | Leaky Dewar vessel outlet |
| B | Tube for thermocouple | H | Refrigerant Dewar         |
| C | Fish-tank heater      | I | Glass leaky dewar         |
| D | Electric stirrer      | J | Bath liquid               |
| E | Bimetallic strip      | K | Refrigerant               |
| F | Sorbent holder        | L | Rubber supports           |

The mark X on the sorption unit is referred to in the text

Temperature measurement was of means of a combination of liquid-in-glass (calibrated mercury or alcohol), thermocouple and vapour pressure thermometry, between which satisfactory agreement was generally observed. Above the ice point a works calibrated 0 - 50°C mercury-in-glass thermometer was used. The absolute temperature below the ice point was determined using a gas thermometer containing sulphur dioxide for the -20 and -40°C isotherms, or ammonia for the isotherms at -55 and -78.5°C. Published tables of vapour pressures were used (Handbook of Chemistry and Physics, 45th ed. ). The constancy of these temperatures during experiments was observed by monitoring them with copper-constantan thermocouples. One junction of each was held at 0°C, and the total potential was measured on a potentiometer (H. Tinsley, type 4025) which read to 1  $\mu$ V. Thus a temperature variation of less than .1°C could be easily seen.

The results were calculated by computer. Each pressure was corrected to the equivalent height of mercury at the ice point assuming a coefficient of expansion for mercury of .001819 °C<sup>-1</sup>. For deviations from ideal gas behaviour, corrections were applied throughout by interpolating second virial coefficients, these being most significant for ethane. The behaviour of the gases in the temperature range under investigation was assumed to follow the equation

$$PV = nRT + nBP$$

where  $P$  is the pressure,  
 $B$  is the second virial coefficient,  
 $V$  and  $n$  are the volume and the number of  
moles respectively of the gas at temperature  $T$ .

Thus

$$n = \frac{PV}{RT + BP}$$

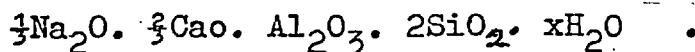
The data for the second virial coefficient was taken from the tables of Hirschfelder et al. (1954). Values for each gas were calculated at 40°C intervals, from which the computer programme calculated the value required for the above equation by linear interpolation. At cardiac temperatures the corrections for ethane are as large as 2%.

Prior to sorption studies all volatile material, mainly water, must be removed, and the same outgassing procedure was used throughout. Under high vacuum the sample temperature was increased slowly and then held at 360°C overnight. As much water as possible should be removed at the lower temperatures to avoid sample hydrolysis. Slight decolouration of the zeolite was attributed to decomposition of sorbed components of the tap grease.

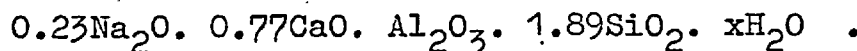
#### 4.3. Materials.

As noted above, sorbent samples from the same batch were used in the isotherms and calorimetric measurements. This was a synthetic Linde molecular

sieve, 5A, of idealised stoichiometry



The sample used in this work was a gift from the Union Carbide Corporation (Linde Division, Tonawanda Laboratories). It was stated to be of high zeolite purity (greater than 95%), homogeneous, and to contain none of the binder material which is sometimes included to assist pellet formation. The fine white powder, Lot 5478, had the chemical composition



The significance of this formula has been discussed previously (Sec. 2.1). The material was used without further treatment, except that it was stored over a solution of saturated ammonium chloride in an open dish so as to be in an atmosphere of controlled water vapour pressure to ensure constant content of zeolite water. This resulted in a value of about 3.9 for x in the above formula.

Helium, krypton and sulphur dioxide were drawn from gas bulbs (B.O.C.) and were of 'grade X' purity; they were used without further purification. Ammonia and the hydrocarbons, methane and ethane, were taken from small metal cylinders (Matheson) and were graded 'chemically pure'. Samples were transferred, as required, to glass bulbs. Immediately prior to use, the gas was purified by pumping on solidified samples (surrounded by liquid nitrogen) and fractional distillation, the first and last

fractions not being kept for use.

#### 4.4. Results.

Both the sorption and desorption curves for the sorption of methane, ethane, and krypton were determined up to about 50 cm Hg pressure at regular temperature intervals between 194 and 300°K.

The experimental results are presented in Tables 4.1 to 4.3. They are also shown graphically (Fig. 4.3 to 4.5). The amount of dehydrated sample used was always about 1g. In no case was there any signs, within the experimental error, of sorption hysteresis. All the curves are of type I of the Brunauer classification of physical adsorption isotherms (Brunauer (1945)).

At around room temperatures, the sorption and desorption processes were always rapid and the time between successive readings was mainly determined by the period required for general thermal equilibration. At the lowest temperatures used (about 200°K) the rate of material equilibration was observably slower, but was nevertheless complete in 10 - 15 minutes; the period after altering the system and taking measurements was always made at least twice this time. The corresponding times for ethane were however appreciably longer, and material equilibration was very noticeable and took up to 25 minutes. The apparatus used did not allow sorption kinetics to be studied in any detail.



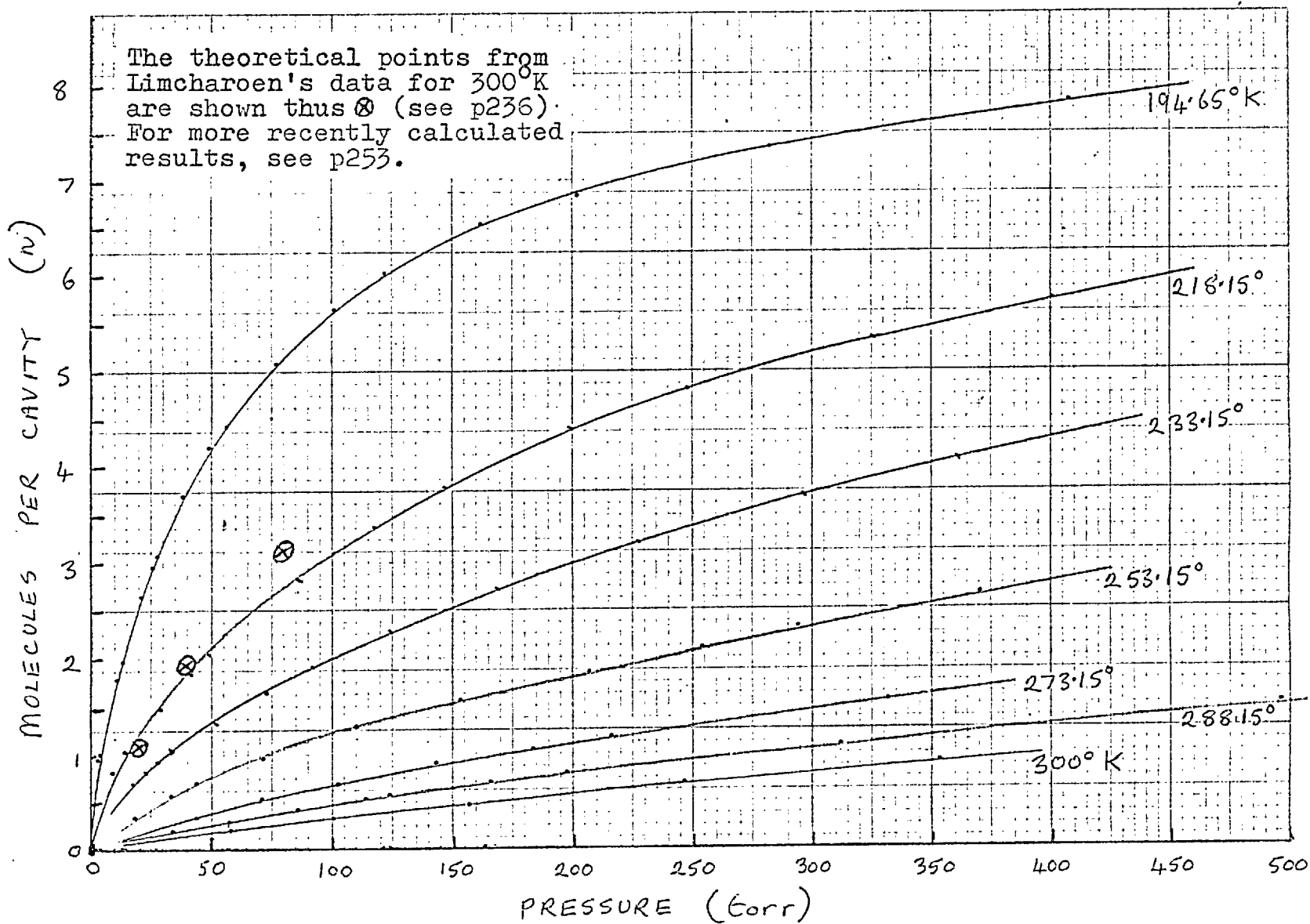


Fig. 4.3. Isotherms for Methane sorption in 5A.

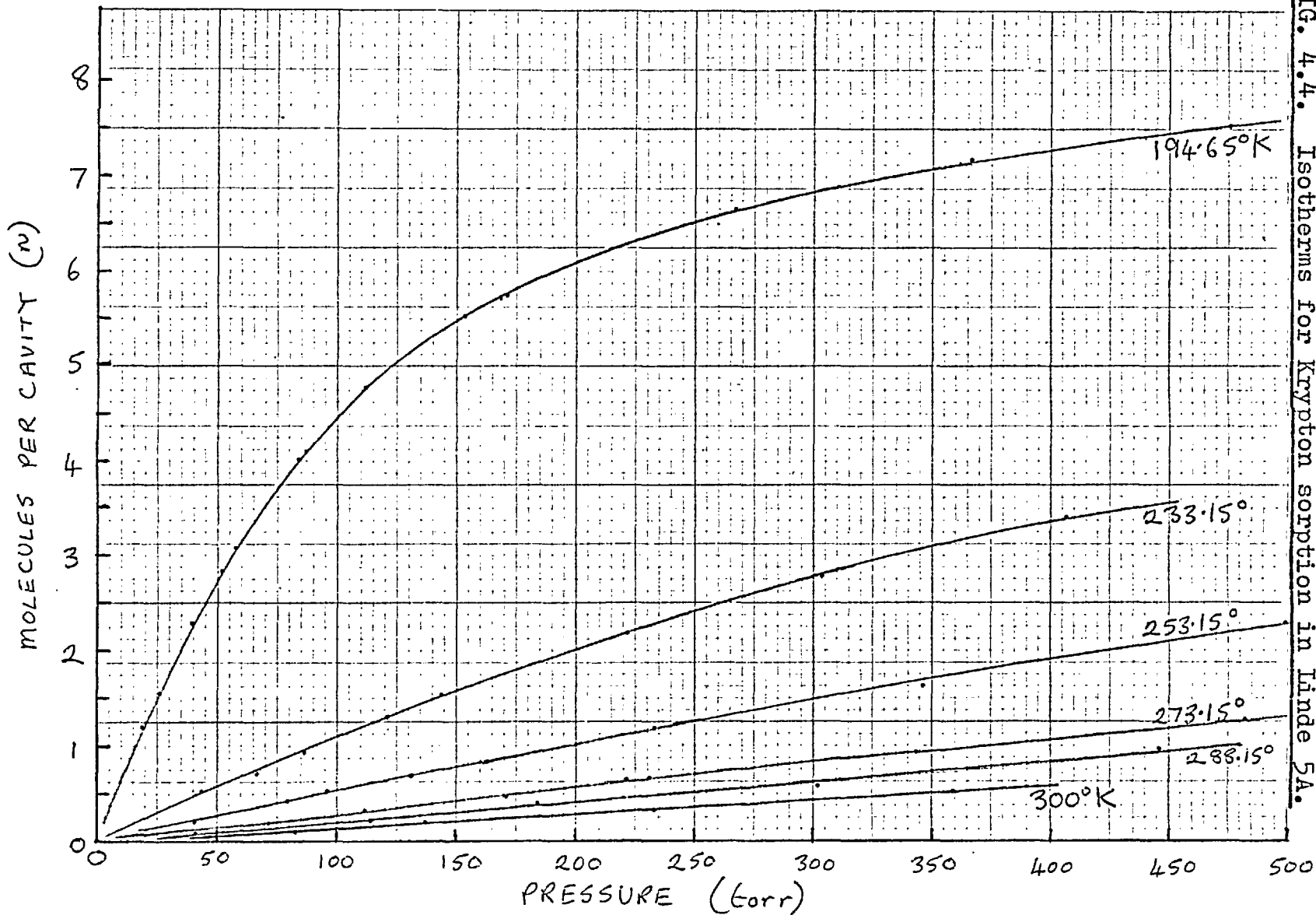


FIG. 4.4. Isotherms for Krypton sorption in Linde 5A.

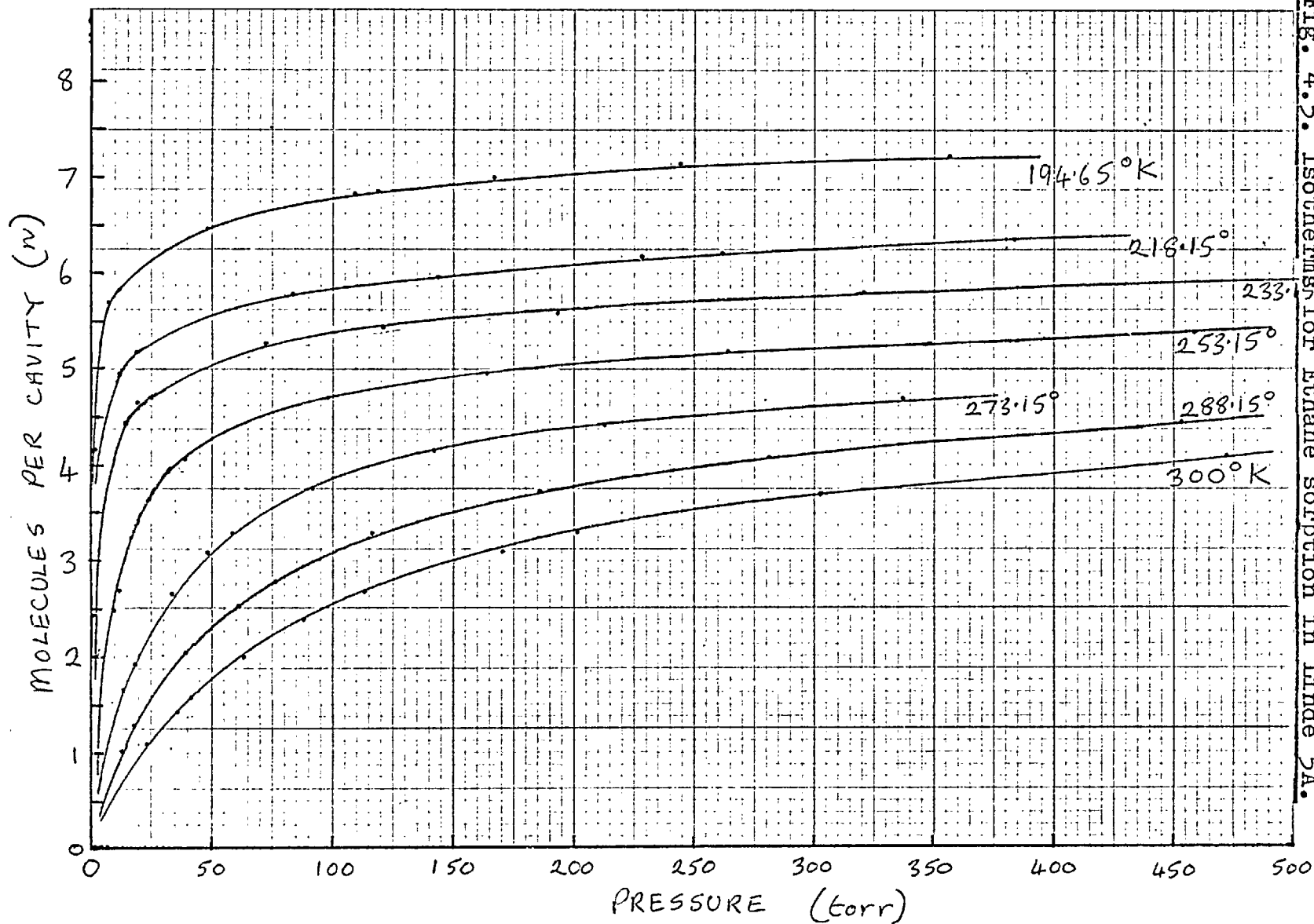


FIG. 4.5. Isotherms for Ethane sorption in Linde 5A.

From the results, plots of  $\log P$  (pressure) against the reciprocal of the absolute temperature (isosteres) were drawn from which the isosteric heats of sorption could be calculated using the equations derived in section 3.3.2. When the average number of molecules per cavity sorbed was between .2 and 3, the isosteric heats for krypton and methane were found, within the experimental error, to be constant both with respect to composition and temperature. This is some assurance of the experimental accuracy, since it shows that each family of isotherms is internally consistent. The values for krypton and methane were 4245 and 5345 cal/mole respectively, both with an estimated error of about 50 cal/mole.

For ethane sorption the results from these calculations were more complex. The gradient of the isosteres progressively increased negatively as the amount sorbed increased, although for constant amount sorbed the isosteric heat was not observably temperature dependent. Thus between 230 and 280°K the isosteric heat is approximately 6020, 7020, 7705 and 8145 cal/mole for an average cavity filling of 1, 2, 3, and 4 molecules of ethane respectively. This range is much larger than the experimental error of about 50 - 100 cal/mole. The value for 5 molecules per cavity can be estimated to be consistent with that for 4 molecules per cavity, although the isostere can only be plotted for the lower part of the temperature range.

Normally an increase in the isosteric heat in this manner is attributed to increasing intersorbate attraction; such an explanation is probably quite valid here. The observed increase of 2100 cal/mole is slightly less than the heat of vaporisation of ethane at 253°K (2661 cal/mole)(Gallant 1968). The average coordination of ethane in the zeolite cavities is probably lower than that which can be achieved in the liquid, and this would cause any effect in the sorbed phase due to intersorbate interaction to be less significant than in the bulk condensed phase.

A similar effect was observed for the higher n-paraffins (propane and above) on Linde 5A at slightly higher temperatures (Schirmer et al 1967) and for pentane in particular at room temperature (Kiselev and Lopatkin 1967). Rees and Williams (1964) reported an increase in isosteric heat with cavity filling for krypton on a large pore zeolite, NaX, which they attributed to the intersorbate attraction. In both of these last mentioned two works it was noted that the isosteric heat decreased again at higher fillings which was thought to be caused by the later sorption taking place on top of the first sorbed molecules and not in direct contact with the cavity walls. For the pentane sorption, Kiselev and Lopatkin found that the lowest value for the isosteric heat at high fillings was equal to the heat of vaporisation at that same temperature.

TABLE 4.1. - EQUILIBRIUM SORPTION ISOTHERMS OF  
METHANE IN LINDE 5A.

$p$  is the pressure in cm of mercury at the ice point ( $273.15^{\circ}\text{K}$ ).

mm/g is the amount sorbed in millimoles per gram of dehydrated zeolite.

$n$  is the average number of molecules per cavity. An asterisk denotes desorption points.

$194.65^{\circ}\text{K}$			$194.65^{\circ}\text{K}$		
$p$	mm/g	$n$	$p$	mm/g	$n$
0.318	0.584	0.95	12.202	3.687	6.02
0.359	0.623	1.02	16.223	3.995	6.52
1.062	1.092	1.78	20.120	4.206	6.86
1.295	1.221	1.99	28.245	4.515	7.37
2.138	1.621	2.65	40.794	4.805	7.84
2.577	1.808	2.95	20.132*	4.206	6.86
2.758	1.880	3.07	10.806*	3.541	5.78
3.829	2.260	3.69	7.364*	3.076	5.02
4.982	2.581	4.21	5.550*	2.722	4.44
5.569	2.718	4.44	4.432*	2.437	3.98
7.695	3.126	5.10	3.652*	2.202	3.59
10.080	3.456	5.64			

TABLE 4.1. (continued)

218.15°K			233.15°K		
<u>p</u>	<u>mm/g</u>	<u><math>\bar{n}</math></u>	<u>p</u>	<u>mm/g</u>	<u><math>\bar{n}</math></u>
0.991	0.506	0.83	1.752	0.443	0.72
1.438	0.625	1.02	2.286	0.519	0.85
2.860	0.911	1.49	2.725	0.573	0.94
4.131	1.136	1.85	3.354	0.645	1.05
4.814	1.248	2.04	5.118	0.834	1.36
8.586	1.733	2.83	7.230	1.018	1.66
11.741	2.069	3.38	9.145	1.168	1.91
14.629	2.323	3.79	12.440	1.398	2.28
19.906	2.691	4.39	16.921	1.671	2.73
24.773	2.961	4.83	22.653	1.975	3.22
32.558	3.285	5.36	29.626	2.271	3.71
40.132	3.523	5.75	36.077	2.492	4.07
12.868*	2.187	3.57	22.693*	1.973	3.22
			11.319*	1.330	2.17
			9.344*	1.196	1.95
			6.243*	0.943	1.54
			4.606*	0.792	1.29
			2.817*	0.591	0.96
			1.485*	0.404	0.66

TABLE 4.1. (continued)

253.15°K			273.15°K		
<u>p</u>	<u>mm/g</u>	<u>n</u>	<u>p</u>	<u>mm/g</u>	<u>n</u>
1.865	0.227	0.37	44.441	0.221	0.36
3.300	0.351	0.57	77.112	0.322	0.53
4.404	0.435	0.71	10.232	0.424	0.69
7.123	0.592	0.97	14.401	0.540	0.88
11.043	0.780	1.27	18.432	0.639	1.04
15.401	0.957	1.56	21.607	0.712	1.16
20.732	1.148	1.87	33.162	0.939	1.53
25.484	1.301	2.12	21.609*	0.711	1.16
29.446	1.421	2.32	12.777*	0.498	0.81
37.064	1.628	2.66	10.839*	0.442	0.72
21.208*	1.172	1.91	6.449*	0.300	0.49
11.671*	0.808	1.32	2.922*	0.156	0.25
6.928*	0.589	0.96			
4.504*	0.444	0.72			
3.104*	0.343	0.56			
1.323*	0.178	0.29			



TABLE 4.1. (continued)

288.15°K			300°K		
<u>p</u>	<u>mm/g</u>	<u>n</u>	<u>p</u>	<u>mm/g</u>	<u>n</u>
3.440	0.122	0.20	5.761	0.123	0.20
5.728	0.187	0.31	10.002	0.202	0.33
8.517	0.259	0.42	15.673	0.296	0.48
12.456	0.347	0.57	24.631	0.424	0.69
16.594	0.429	0.70	35.396	0.557	0.91
19.790	0.490	0.80	24.553*	0.426	0.70
31.176	0.671	1.09	15.625*	0.298	0.49
49.562	0.919	1.50	9.954*	0.205	0.33
11.440*	0.327	0.53	5.734*	0.127	0.21
9.365*	0.280	0.46	4.935*	0.110	0.18
5.099*	0.174	0.28	3.734*	0.086	0.14
2.113*	0.085	0.14	1.683*	0.041	0.07
1.820*	0.075	0.12	0.996*	0.024	0.04
0.783*	0.038	0.06			

TABLE 4.2. - EQUILIBRIUM SORPTION ISOTHERMS OF  
ETHANE IN LINDE 5A.

$p$  is the pressure in cm of mercury at the ice point ( $273.15^{\circ}\text{K}$ ).

mm/g is the amount sorbed in millimoles per gram of dehydrated zeolite.

$n$  is the average number of molecules per cavity. An asterisk denotes desorption points.

$194.65^{\circ}\text{K}$			$218.15^{\circ}\text{K}$		
$p$	$\frac{\text{mm}}{\text{g}}$	$n$	$p$	$\frac{\text{mm}}{\text{g}}$	$n$
0.026	1.471	2.40	0.117	1.610	2.63
0.054	2.531	4.13	0.127	1.624	2.65
0.747	3.496	5.71	1.117	3.036	4.95
1.080	3.586	5.85	1.782	3.168	5.17
4.798	3.971	6.48	8.352	3.538	5.77
10.971	4.190	6.84	14.301	3.660	5.97
16.659	4.287	7.00	14.288	3.662	5.98
24.499	4.367	7.13	22.839	3.773	6.16
35.565	4.436	7.24	38.441	3.897	6.36
11.973*	4.210	6.87	26.196*	3.801	6.20
3.070*	3.851	6.28	4.886*	3.415	5.57
1.487*	3.665	5.98	1.892*	3.183	5.19
0.923*	3.547	5.79			

TABLE 4.2. (continued)

233.15°K			273.15°K		
$\rho$	$\frac{\text{mm}}{\text{g}}$	$n$	$\rho$	$\frac{\text{mm}}{\text{g}}$	$n$
0.355	1.787	2.92	1.390	1.004	1.64
1.462	2.714	4.43	1.802	1.173	1.91
1.917	2.837	4.63	3.362	1.623	2.65
2.249	2.888	4.71	4.832	1.889	3.08
7.159	3.221	5.26	5.825	2.018	3.29
12.067	3.343	5.45	9.112	2.298	3.75
19.337	3.435	5.61	14.227	2.533	4.13
32.021	3.559	5.81	21.227	2.708	4.42
52.441	3.667	5.98	33.725	2.877	4.69
7.147*	3.222	5.26	9.094*	2.300	3.75
2.480*	2.919	4.76	4.136*	1.781	2.91
1.509*	2.727	4.45	2.630*	1.445	2.36
1.126*	2.582	4.21	1.888*	1.203	1.96

## 253.15°K

0.958	1.521	2.48	45.842	3.295	5.38
1.103	1.639	2.67	16.349*	3.053	4.98
2.380	2.219	3.62	9.665*	2.894	4.72
3.260	2.413	3.94	8.453*	2.850	4.65
3.840	2.500	4.08	5.857*	2.708	4.42
9.711	2.888	4.71	3.545*	2.458	4.01
16.395	3.049	4.98	2.222*	2.175	3.55
26.417	3.170	5.17	1.655*	1.962	3.20

TABLE 4.2. (continued)

288.15°K			300°K		
<u>p</u>	<u>mm/g</u>	<u>n</u>	<u>p</u>	<u>mm/g</u>	<u>n</u>
1.273	0.619	1.01	2.419	0.679	1.11
1.796	0.773	1.26	3.530	0.869	1.42
3.969	1.240	2.02	4.166	0.964	1.57
6.054	1.540	2.51	6.310	1.227	2.00
7.536	1.699	2.77	8.844	1.460	2.38
11.659	2.003	3.27	11.384	1.638	2.67
18.545	2.281	3.72	17.019	1.914	3.12
28.040	2.496	4.07	20.137	2.023	3.30
45.315	2.706	4.42	30.254	2.266	3.70
11.672*	2.001	3.27	47.157	2.527	4.12
4.892*	1.389	2.27	20.115*	2.024	3.30
2.849*	1.026	1.67	8.979*	1.475	2.41
1.859*	0.788	1.29	5.439*	1.131	1.85
1.294*	0.622	1.02	2.869*	0.767	1.25
			1.729*	0.546	0.89
			1.127*	1.401	0.66

TABLE 4.3. - EQUILIBRIUM SORPTION ISOTHERMS OF  
KRYPTON IN LINDE 5A.

$p$  is the pressure in cm of mercury at the ice point ( $273.15^{\circ}\text{K}$ ).

mm/g is the amount sorbed in millimoles per gram of dehydrated zeolite.

$n$  is the average number of molecules per cavity.

An asterisk denotes desorption points.

$-194.65^{\circ}\text{K}$			$233.15^{\circ}\text{K}$		
$p$	<u>mm/g</u>	<u><math>n</math></u>	$p$	<u>mm/g</u>	<u><math>n</math></u>
1.881	0.728	1.19	4.485	0.310	0.51
2.547	0.955	1.56	6.623	0.451	0.74
3.994	1.404	2.29	8.634	0.579	0.95
5.181	1.739	2.84	12.152	0.792	1.29
5.733	1.882	3.07	14.443	0.934	1.52
8.693	2.523	4.12	22.153	1.330	2.17
11.132	2.915	4.76	30.414	1.698	2.77
15.339	3.389	5.53	40.596	2.084	3.40
16.878	3.519	5.74	30.251*	1.707	2.79
26.669	4.071	6.64	18.280*	1.128	1.84
36.531	4.384	7.15	5.903*	0.412	0.67
47.536	4.614	7.53	2.117*	0.152	0.25
26.709*	4.068	6.64			
17.048*	3.525	5.75			
8.443*	2.465	4.02			

TABLE 4.3. (continued)

253.15°K			273.15°K		
<u>p</u>	<u>mm/g</u>	<u>n</u>	<u>p</u>	<u>mm/g</u>	<u>n</u>
4.063	0.139	0.23	4.125	0.075	0.12
9.530	0.319	0.52	7.183	0.130	0.21
13.140	0.431	0.70	11.204	0.200	0.33
16.287	0.527	0.86	17.168	0.301	0.49
23.347	0.731	1.19	23.543	0.405	0.66
34.534	1.026	1.67	34.421	0.574	0.94
49.944	1.392	2.27	48.274	0.776	1.27
23.332*	0.732	1.19	22.137*	0.383	0.63
7.956*	0.271	0.44	8.276*	0.149	0.24
2.886*	0.102	0.17	3.196*	0.057	0.09
1.086*	0.038	0.06	1.246*	0.022	0.04

288.15°K			300.°K		
5.701	0.083	0.137	4.502	0.041	0.07
11.308	0.152	0.248	8.222	0.076	0.12
18.404	0.233	0.381	13.683	0.125	0.20
30.176	0.364	0.594	23.225	0.208	0.34
44.556	0.520	0.849	35.877	0.315	0.51
18.389*	0.234	0.382	13.638*	0.127	0.21
5.694*	0.083	0.136	3.677*	0.034	0.06
1.795*	0.035	0.057	1.003*	0.008	0.01
0.580*	0.019	0.032			

## CHAPTER 5

CALORIMETRY

"Worse still, the measurement of heat capacity was the most humdrum of measurements, well known and despised by every schoolboy". (Birkenhead 1961)

5.1. Introduction.

It has been mentioned previously that when the water has been removed from molecular sieve zeolites by evacuation at high temperatures, the dehydrated or 'activated' cationated framework remains as the 'host' lattice which is penetrated by regular microporous channels capable of occluding a wide variety of sorbed 'guest' molecules. Information on the interactions and motions of these molecules in the micro-cavities can be gained by observing the heat capacity of the sorbed phase. Obviously this cannot be detached from the framework, hence the heat capacity of the guest phase must be found as the difference in the heat capacities of the guest host inclusion 'compound' and the empty framework. Since the heat capacity required is the difference of two much larger quantities, the experimental data must be determined very precisely. The calorimeter system described in this chapter was designed to yield such data in the range 12 - 300°K. The calorimeter is of the vacuum adiabatic type, following the general

design of Southard and Brickwedde (1933). The control of the adiabatic shields was automated (Sec.5.3), the same control network being used to operate with the other calorimeter in the laboratory also (Cope 1967). Although the results given later are the first to be quoted for this system, part of it was built and used by Dr.P.Limcharoen.

..... Before describing the system in detail, note is made of the nomenclature used throughout since there is no established usage in the literature. The calorimeter system consists of the measuring and control circuits, a pumping line, and the cryostat, within which is the calorimeter assembly enveloped by an outer can. The container which holds the sample is termed the calorimeter vessel or simply vessel.



### 5.2.1. The Complete Assembly.

The low temperature vacuum-type adiabatic calorimeter is shown diagrammatically in Figure 5.1. During heat capacity determinations it is essential that the adiabaticity of the calorimeter vessel assembly (sealed vessel with greased thermometer and some wiring) is maintained continuously. In the main this is achieved by the control of the temperature of each of the three shields (top, side and bottom) (A, see Fig. 5.1) to be the same as that of the vessel surface. No open hole is allowed in the shields so to avoid radiation losses to the outer can at the higher temperatures. A high vacuum within the outer can reduces thermal conduction and convection to a minimum. Wires to the differential thermocouple junctions and the calorimeter vessel (B) circuits are brought to the temperature of the vessel by fixing them rigidly for several revolutions in helical grooves in the outer surface of the side shield.

The cylindrical stainless steel outer can (C) is soldered (indium-tin eutectic) to the top plate of the calorimeter assembly (D) which itself is supported by the monel steel tube (E) which passes through the cryostat brass top plate (F). To the top of the tube a wide glass tube with a side arm (G) is joined with picein wax. Into the cone which terminates this glass tube is inserted with picein wax a glass stopper (H), and between these two pass all the electrical wires to the calorimeter (24 copper 38SWG SSC enamelled and 6 Constantan 34SWG SSC). The side arm connects the space within the outer can via wide bore glass tubing to the glass-line shown in Figure 5.2.

Fig. 5.1. The Calorimetric Apparatus

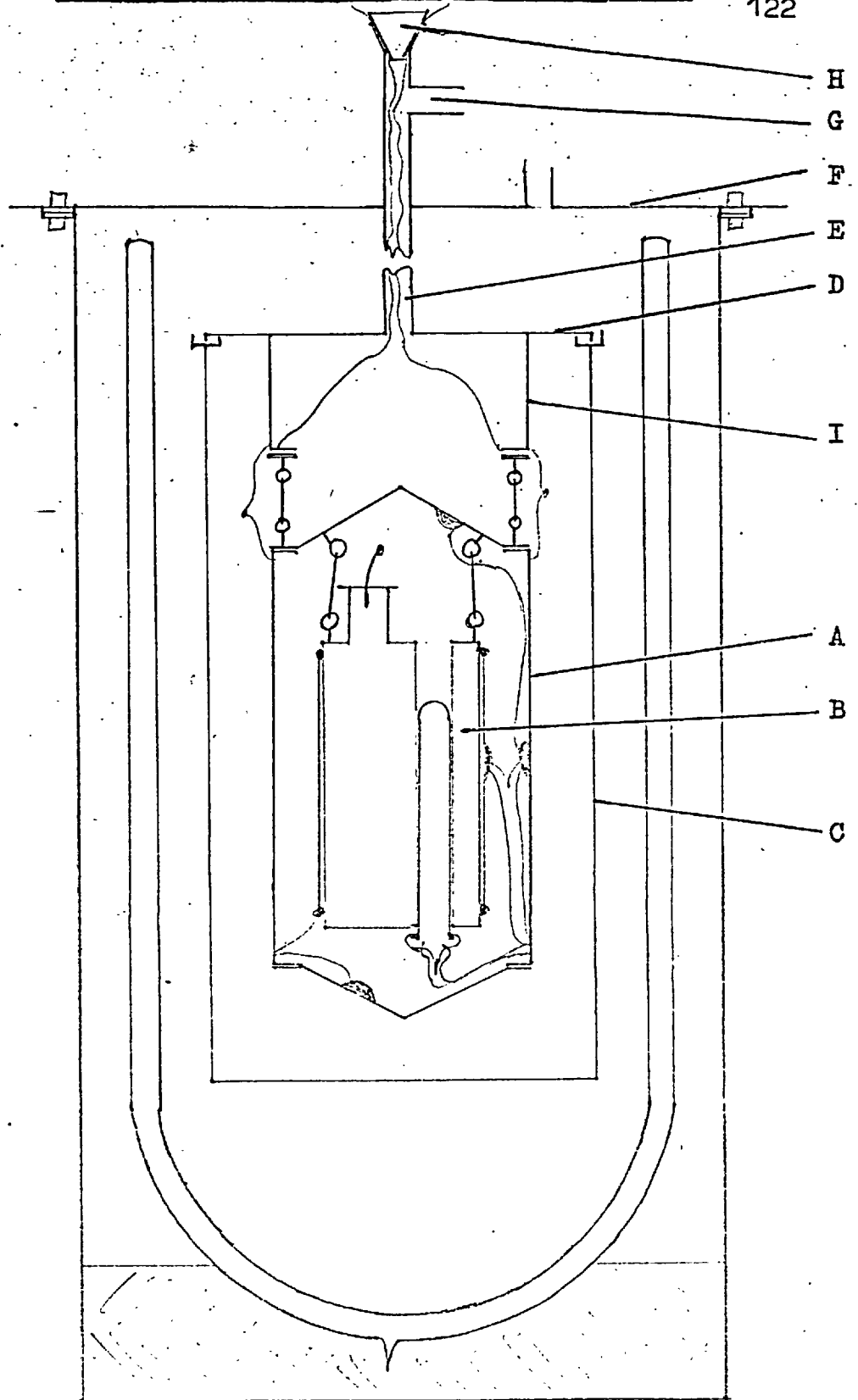
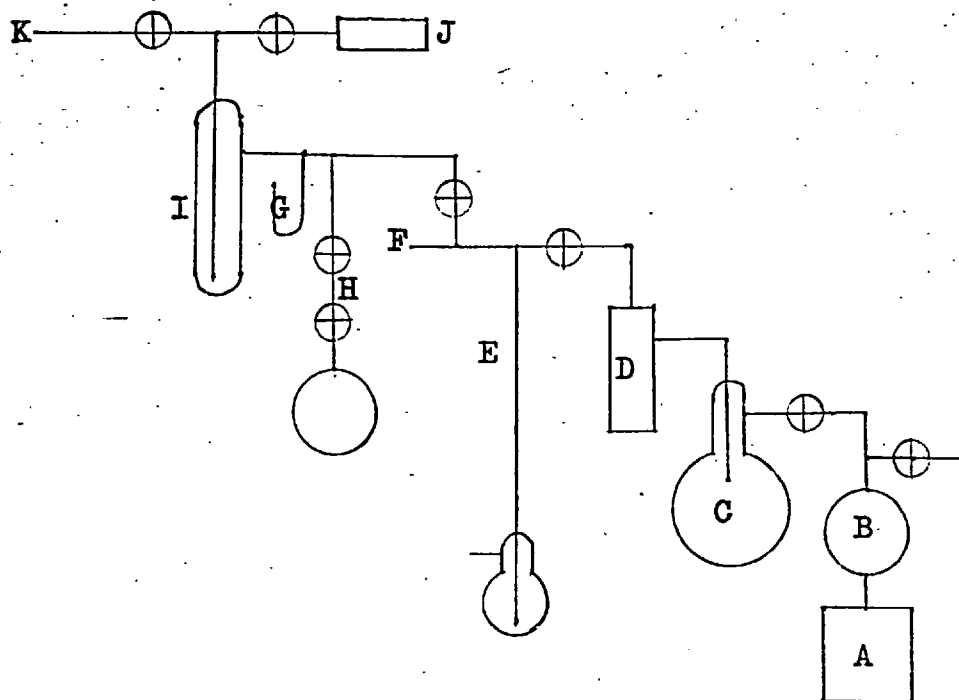


Fig. 5.2. The Calorimeter Glass-line



- A Oil rotary pump
- B Oil trap reservoir
- C Ballast Volume
- D Mercury diffusion pump
- E Mercury manometer
- F To general high vacuum line
- H Helium dosing system
- I Cold trap
- J Penning gauge head
- K To calorimeter system

A mercury diffusion pump backed by a oil rotary pump enables a high vacuum to be achieved within the outer can. The pressure can be ascertained by using the Penning or McCleod gauge, and a helium dosing facility is also included. The cold trap forbids entry of condensible vapours (water, mercury, etc.) to the calorimeter and Penning head.

After the electrical wires to the calorimeter enter the vacuum system as indicated above, they are brought together in a cable to descend through the monel tube (E) and the hollow cylinder (I) which is part of the top plate. This is a heat exchanger used to bring the wires to the temperature of the refrigerant by securing them with varnish for several revolutions around its outer surface. These windings are covered with aluminium foil to encourage thermal equilibration and to avoid burning the insulation when soldering on the outer can. The ends of these wires hang regularly spaced from the base of the cylinder and are coded with coloured cotton.

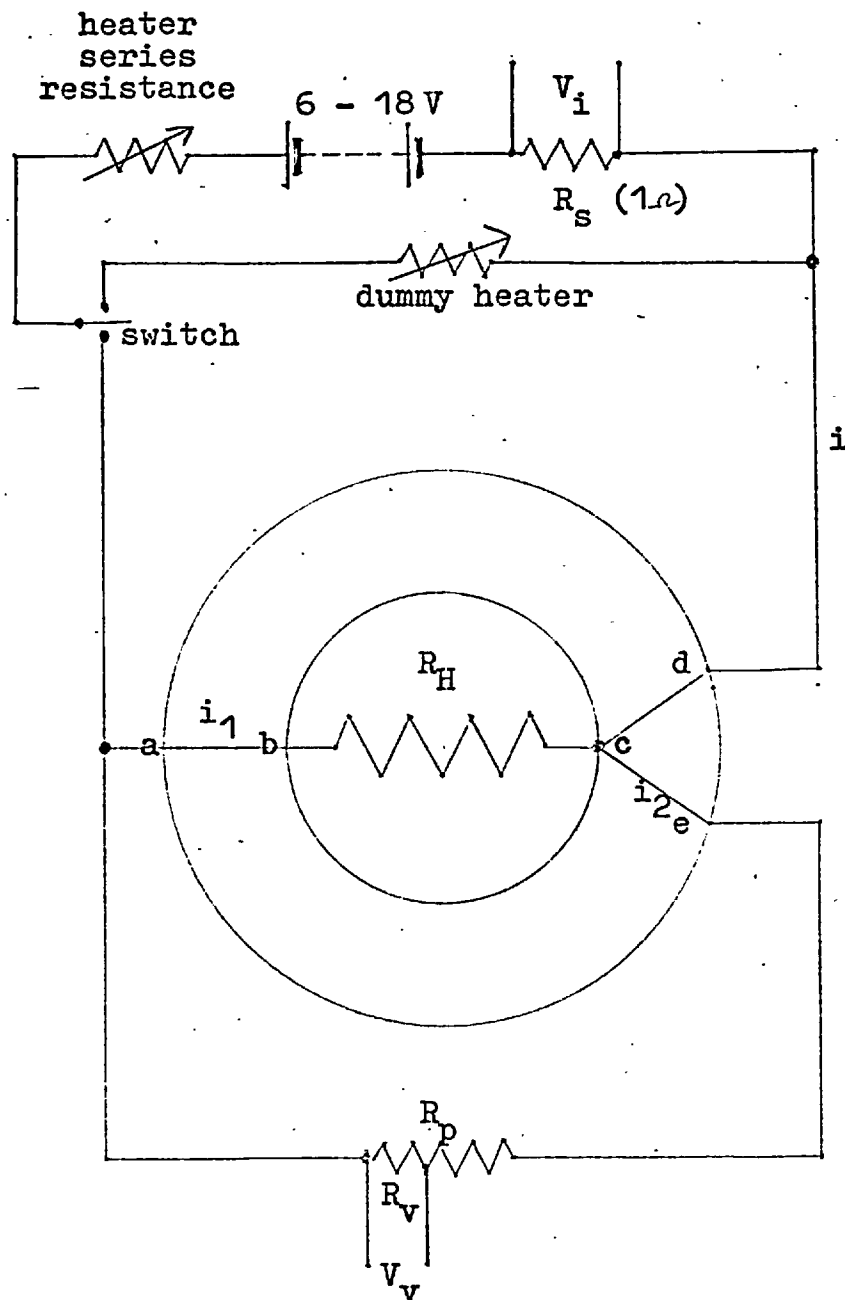
The outer can is cooled by refrigerant contained in a silver<sup>ed</sup> dewar vessel. This is supported in a strong counterweighted cylindrical container which moves on two vertical runners. When at its uppermost position a neoprene gasket can be compressed to make an air-tight joint between the cylinder and the cryostat top plate. For experiments below 80°K, this volume is evacuated using a high capacity Kinney oil pump to solidify the refrigerant in the dewar: this being nitrogen or para-hydrogen for temperatures down to 50°K and 10°K respectively. Otherwise liquid nitrogen is the coolant.

### 5.2.2. The Calorimeter Heater Circuit.

Thermal energy is added intermittantly to the sample by passing a known amount of electrical energy through the calorimeter heater. The construction of the actual heater is described elsewhere (Sec. 5.4.1), the complete circuit is shown in Figure 5.3.

At the start of a day, with the heater series resistance set approximately equal to the actual heater resistance ( $R_H$ ), the number of cells of the battery used is chosen to give the required heater current. Further adjustments in this current throughout the day are made by resetting the series resistance. The battery is maintained under constant load conditions by switching the current through an equivalent resistance when not required for calorimeter heating. Copper wire (38SWG DSC) connects the manganin heater wire at the base of the calorimeter vessel to the inside of the base of the side shield. These heater leads can cause problems in precise calorimetry (Ginnings and West 1964). Obviously at least two are required to carry the current. These wires must not be too thick since then thermal conduction along them would be a large source of errors, this becoming critical at the lowest temperatures. However their electrical resistance must be very small compared with the heater resistance because it is difficult to know how heat developed in these wires is distributed between the vessel and the shields. Assuming equipartition, we consider the wires to be identical and apportion all the heat developed in one (ab in Fig. 5.3) to the calorimeter vessel, and that in the other to the shields. This is effected by the use of a third

Fig. 5.3. The Calorimeter Heater Circuit.



Potential difference between ac is  $V_H$

heater lead and taking as the heater potential as that which exists between the connections ac (Fig.5.3).

The electrical energy delivered to the heater is measured by alternatively determining with a vernier potentiometer the potential difference ( $V_H$ ) across it and that ( $V_i$ ) across a standard resistance ( $R_s, \sim 1 \Omega$ ) in series with the battery.  $V_H$  is too large to be measured directly so a 100:1 voltage divider is used and the potential difference ( $V_v$ ) across the low voltage tapping is used to balance the potentiometer. The resistances,  $R_v, R_p, R_s$ , had been calibrated previously (Pemberton 1965), and are kept in a draught-proof cabinet. The switch which energizes the heater also activates a time period counter which records on deca-tron tubes the number of oscillations of a 10 kHz. crystal. The crystal frequency was checked (May 1968) against a calibrated frequency meter and found to be 10 kHz  $\pm$ .2 Hz. The slowest tube indicated integral seconds. The integral number of 10 sec. intervals was recorded on an add-on register and independently checked by timing the heating periods with a stop watch.

It is pertinent to add that some laboratories only measure the current through the heater and calculate the heating rate from a table of the calorimeter heater resistance and temperature. This method is not used here because the properties of the heater could alter slightly run to run due to the outgassing procedure (see Sec.5.4).

### 5.2.3. The Thermometer and its Circuits.

The temperature of the calorimeter vessel is measured by a commercial four lead platinum resistance thermometer (H. Tinsley, No. 177787). The coiled filament of platinum wire is coiled on a former and held in a helium atmosphere within a platinum sheath (5cm. long, 5mm. O.D.). To its end is joined a glass seal through which emerge the four platinum leads. These are tied with cotton to the seal and each is soldered to a length of copper wire (38SWG DSC) which could be connected to a lead at the side shield. The thermometer was submitted to the National Physical Laboratory (N.P.L.) for calibration.

Above 90°K the temperature-resistance relationship is of the form

$$t = \frac{R_t - R_0}{\alpha R_0} + \delta \left( \frac{t}{100} - 1 \right) \left( \frac{t}{100} \right) + \beta \left( \frac{t}{100} - 1 \right) \left( \frac{t}{100} \right)^3$$

where

$t$  is the temperature (°C) on the International Practical Scale of temperature based on certain reproducible fixed points of pure materials,

$R_t$  is the resistance at temperature  $t$ °C,

$R_0$  is the ice point resistance (0°°C),

and  $\alpha$  and  $\delta$  are constants determined by the N.P.L.

by measuring the resistance at the boiling point of oxygen (-182.97°°C), the triple point of water (.01°°C), the steam point (100°°C) and the boiling point of sulphur (444.6°°C). The constant  $\beta$  is calculated to ensure that the equation gives a temperature of 90°K when the thermometer resistance is that found for that temperature by interpolation from



the low temperature calibration (see below).

Below  $0^{\circ}\text{C}$  this is the Callendar-van Dusen equation; at  $0^{\circ}\text{C}$  and above the last term is dropped and it is termed the Callendar equation. The values determined are shown below:

$$\alpha = 0.00392597$$

$$\beta = 0 \quad t \text{ not less than } 0^{\circ}\text{C}$$

$$\beta = 0.1098 \quad t \text{ below } 0^{\circ}\text{C}$$

$$\gamma = 1.4924$$

$$R_0 = 25.0880 \text{ ohms (absolute).}$$

Below  $90^{\circ}\text{K}$ , no such relationship has been established because of the increasing importance of impurity conduction at low temperatures. The calibration in the range 12 to  $90^{\circ}\text{K}$  was in terms of the Thermodynamic Temperature scale realized at the N.P.L. using a helium gas thermometer taking the boiling point of oxygen to be  $90.18^{\circ}\text{K}$ . The results were expressed as the difference ( $\Delta W$ ) at a number of temperatures ( $T$ ) in the observed value of the ratio ( $W$ ) of the resistance at that temperature to the ice point resistance ( $R$ ) and values of  $W$  given in a table of  $W$  and  $T$  published by the N.P.L.; these are shown in Figure 5.4. The quoted accuracy was estimated to be  $\pm 0.02^{\circ}\text{K}$  (12 to  $20^{\circ}\text{K}$ ) improving to  $\pm 0.01^{\circ}\text{K}$  (20 to  $90^{\circ}\text{K}$ ). The above two temperature scales are related by  $0^{\circ}\text{C}$  equalling  $273.15^{\circ}\text{K}$ .

Fig. 5.4. The Deviation of the Platinum Resistance Thermometer from the Published N.P.L. Table 78/61.

$W$  is the ratio of the thermometer resistance at a given temperature and the resistance at the ice point.

Thermometer No: 177787

$W \times 10^6$	Correction $\Delta W \times 10^6$
1 000	+ 20
2 000	18
3 000	19
4 000	20
5 000	22
6 000	23
7 000	23
8 000	24
9 000	24
10 000	25
20 000	27
40 000	29
60 000	29
80 000	27
100 000	25
120 000	23
140 000	21
160 000	19
180 000	18
200 000	16
220 000	15
240 000	15

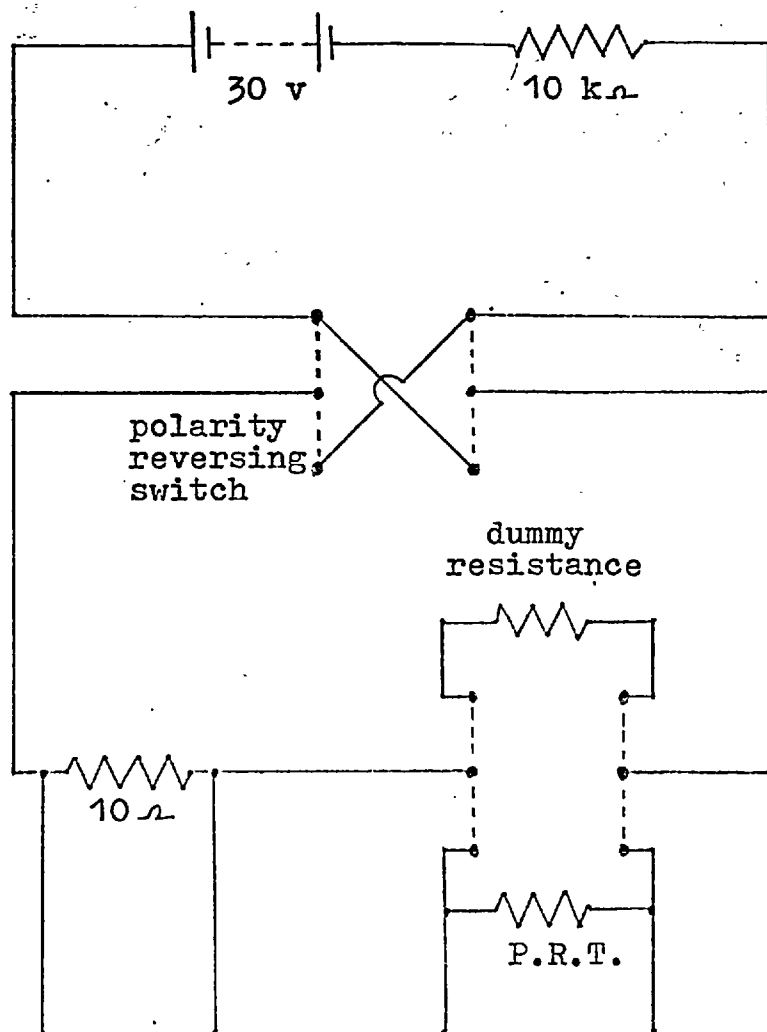
### The Thermometer Circuit.

The thermometer resistance is determined by passing a steady current through it; the vernier potentiometer is used to measure the potential difference both across the thermometer and across a standard resistance ( $\sim 10\ \Omega$ ) in series with it (Fig 5.5). To eliminate the effect of switch contact and other parasitic potentials, each potential is determined with the current passing in each direction and the average value taken (see Sec 5.2.4.). Clearly the thermometer and potentiometer currents must be reversed concurrently. The battery consists of five six volt car accumulators stored in a draught-proof cupboard; they are always kept well charged. At all thermometer temperatures, a current of about 3 mA was chosen, so a resistance ( $10k\ \Omega$ ) is incorporated in the circuit. This resistance, together with the  $10\ \Omega$  resistance, which had been calibrated previously (Pemberton 1965), is kept in a draught-proof cabinet. When the thermometer is not in use, the battery was kept under constant load conditions by switching the current through a decade box which could be adjusted to the thermometer resistance.

### 5.2.4. The Potentiometer and Associated Circuitry.

Both the thermometer resistance and the rate of heat input to the calorimeter vessel are measured using a vernier potentiometer. The heat capacity measurements for the empty calorimeter and benzoic acid were determined using the measuring circuits described in detail previously (Pemberton 1965). This was centred around a vernier potentiometer (H. Tinsley

Fig. 5.5. Circuit for the Platinum Resistance Thermometer.



to vernier potentiometer

type 4363) which measured in steps of  $1\mu\text{V}$ , together with a mirror galvanometer (H. Tinsley type 4500L) of over two metres path length. Each of the switches was of the two-pole throw-over type (Leeds and Northrup) with copper-beryllium blades contacting in copper pinches. These had to be thoroughly cleaned and lubricated with contact oil regularly.

The performance of the thermometer circuit switching is critical if reliable results are to be obtained: this is especially true of the polarity reversers (thermometer and potentiometer supply currents). Unfortunately the former of these is particularly vulnerable to produce spurious e.m.f.s. because the switching potential is 30 V which gives, during the reversing process, high instantaneous current densities at the contacts and concurrent electrolysis of surface contaminants. This is probably aggravated by inhomogeneity of the structure of the Cu-Be alloy. Moreover these potentials are not corrected for by averaging the forward and backward values.

Therefore for all the subsequent heat capacity studies the circuits were modified. A new potentiometer (H. Tinsley type 5590B) which read to  $0.1\mu\text{V}$  was incorporated and all the Leeds and Northrup switches were replaced by one switch (Eyr type 6001) having nine poles and four way selection. This switch was of the break-before-make variety (Sterret et al. 1965) and the thermal e.m.f. per pole was specified as less than  $0.2\mu\text{V}$  for  $1^\circ\text{C}$  across the contacts with switch resistance variation of less than  $\pm 50\mu\Omega$  over at least  $10^7$  operations. The current carrying parts are made of copper which are clad with silver at the contacts. The switch is enclosed in a metal box

to reduce dust and other contamination and has been found to require no servicing.

A standard Weston cell contained in a draught-proof cabinet is used to standardize the potentiometer to read absolute volts. An accumulator (2V) kept in the battery cupboard is used to power the potentiometer.

#### 5.2.5. The Adiabatic Shield Assembly.

The shields (top, side, and bottom) completely encase the calorimeter vessel which is suspended with three lengths of button-cotton from the top shield. The top shield itself is supported by three nylon cords from hooks on a metal annulus which is attached to the base of the calorimeter top plate cylinder with three screws (Fig.5.1). Fine adjustment of these allow the side shield to be set hanging vertically. The side shield (13cm. long, 4.5 cm. O.D.) is a thin walled hollow cylinder to which is joined an annular section at each end for the attachment of an end shield. Eighteen helical grooves were made in its external surface extending from the very top to the small holes near the base. After varnishing this outer surface, insulated wires (14 Cu 38SWG, 4 constantan 34SWG) which terminated just inside the shield were taken each through a hole and secured with varnish in a groove. At the top a few centimetres of wire are left free, to be soldered on assembly of the calorimeter to the wires from the heat exchanger (see Sec.5.4.1). The wires are colour coded at each end to facilitate their identification. The wires are covered with varnished cigarette paper. The side shield heater (Manganin wire 36SWG, ~400- $\Omega$ )

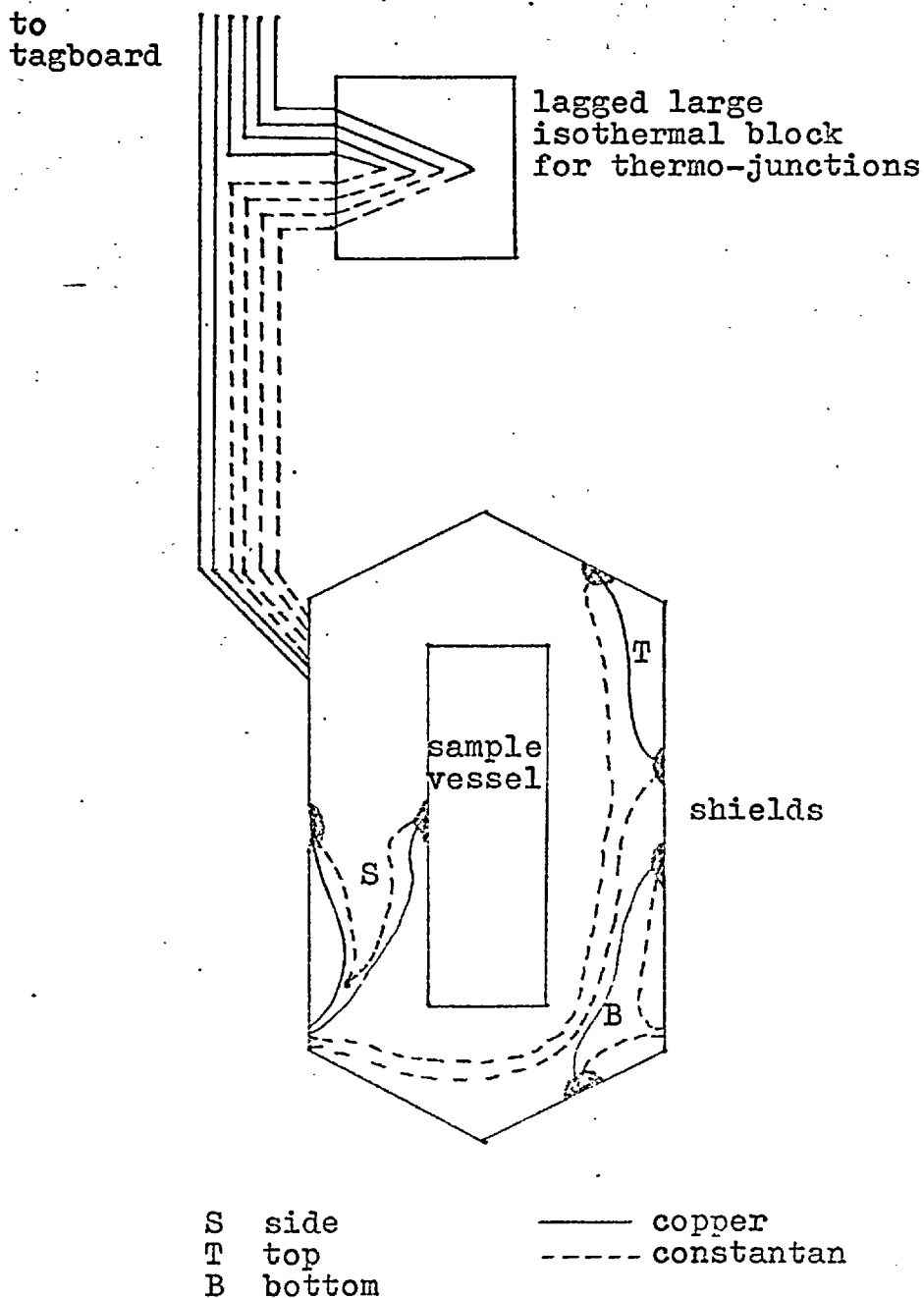
was then wound non-inductively and fixed with varnish.

The end shields are of conical section with small flanges through which pass screws to secure them to the side shield. Their outer surfaces are covered with varnished cigarette paper and a small heater (Manganin wire 34 SWG,  $\approx 50 \Omega$ ) is wound on each in the same manner as the side shield. Each shield is finally provided with an outer covering of aluminium foil to minimize thermal transfer with the outer can.

#### 5.2.6. The Differential Thermocouple Circuits.

Differential thermocouples are used to sense the small temperature differences between the side shield and the surface of the calorimeter vessel (the side shield thermocouple) and between the two end shields and the side shield (the top and bottom shield thermocouples). The wiring arrangement is shown in Figure 5.6., the cables lead to the shield automatic control system (Sec.5.3). The constantan (Cn) leads which come from the calorimeter have to be joined to these copper leads. Since Cu-Cn junctions are very sensitive at ambient temperature ( $40 \mu V/^{\circ}C$ ) the two such junctions of each differential thermocouple system must be at the same temperature. Thus the joints of all the Cn leads to the apparatus (6) and the Cu leads are placed in wells placed in the base of a large varnished brass block (3" X 1.5" square) and the leads are well equilibrated by wrapping them around the block. The block is well lagged with expanded polystyrene. The constantan

Fig. 5.6. The Differential Thermocouple Circuits (diagrammatic).





wire to the calorimeter was checked for inhomogeneity of the alloy composition. This was done by connecting each length to a sensitive galvanometer; if a current flowed when part of the wire was in liquid nitrogen it was discarded. All the thermocouple joints are soldered directly to the shields and calorimeter vessel to ensure optimum thermal response although potentially this can cause electrical problems in automatic shield control (see later) when all the thermocouple circuits are used simultaneously. A constantan lead must come from the side shield thermocouple joint for each of the top and bottom shield thermocouples because the lead resistance is appreciable ( $\sim 30\Omega$ ). If only one lead is used (Femberton 1965) the current resulting from one non-isothermal differential thermocouple would cause in this lead an 'IR drop' which would be evident in the other circuit and vice-versa. Note that the copper connection for the two end thermocouples is also made through the metal of the shield itself.

### 5.3. Automatic Shield Control.

#### 5.3.1. Introduction.

Heat capacities can be measured by adding an accurately measured amount of heat to the calorimeter vessel assembly (Sec.5.2.1) and measuring the rise in temperature produced, again as accurately as possible. Naturally there must be no energy transfer between the vessel and its surroundings: the calorimeter shields. As mentioned this is achieved by having the calorimeter vessel and the shields highly polished to minimize radiation and by evacuation of the space within the outer can to reduce heat exchange by conduction and convection. However in high precision calorimetry to reduce this heat transfer to a tolerable degree it is necessary to maintain the temperature of the shields equal to that of the calorimeter. This is achieved by immersing the whole apparatus in a refrigerant and heating the shields electrically as required. The first such adiabatic vacuum calorimeter with an electrically controlled shield was described by Lange (1924). Since then the only significant advance in design was to supersede the one shield heater by top, side and bottom shield heaters as in the apparatus described in this thesis, thus obtaining more accurate 'shield control'.

Formerly these shields were controlled manually. When measurements were being taken one observer continuously controlled the shields whilst another used the potentiometer to measure the heat input and the corresponding temperature rise. By constructing

an automatic shield control system, the number of operators would be reduced to one and an improvement in precision would be expected since the concentration of the shield control operator would fall due to sheer fatigue during the long duration (up to 14 hours) of the experimental runs.

The main problem in the implementation of an automatic control system is the requirement to meet sudden changes in the amount of shield heating due to turning on and off the vessel heater. Note that in less precise calorimeters where the vessel is heated continuously this problem does not arise. It means that the primitive type of automatic control where the heating current is stepped from a low value to a high value when the shield is cold (with respect to some reference point) will rarely be very satisfactory, although the early automatic systems were based on this technique (e.g. Stull 1957, Zabetakis et al. 1957, Southard and Andrews 1930, Suga and Seki 1964) using various servo-mechanisms to operate the switching. Later control systems (West and Ginnings 1957, Cooper et al. 1959, Gayle and Berg 1966) employed electronic controllers which allow the operator to programme the magnitude of the heating current as a complex function of the temperature difference which it is attempting to reduce, so achieving more accurate control; the controllers are readily available and well-proven since they have many industrial applications.

Gayle and Berg's system differed from the first two in having transistor circuitry in the last stage of amplification and in requiring no 'crash' control

to increase the heater current at the beginning of the heating period. The system described in the next section is of similar design, although the performance of our system had to be rather superior because it has to control the calorimeters in the range 12 - 300°K, as opposed to 2 - 20°K, the shield control becoming more critical at higher temperatures because of radiative transfer.

The systems mentioned above consist of just one control channel producing one output current which either activates just one heater or is apportioned with rheostats among heaters on each of the three shields. The latter system is obviously an improvement but not entirely satisfactory since the proportion of the total current required by each heater is different during drifts and heating periods. The heat transfer coefficient alone determines the drift current whereas the heat capacity of each shield is an added factor during vessel heating. The system adopted here therefore consists of three separate channels for controlling each of the shields independently. In principle, such a system is no more complex than a one channel one if the two thermocouple junctions required for each channel are electrically insulated from the other couples and the shields, as is done in another three channel system (Sterrett et al. 1965). However, since good electrical insulators are poor thermal conductors, with this arrangement it is possible to have unmeasurable errors due to the thermal lags which will exist; this is clearly of particular importance in intermittently heated calorimeter systems. In a slightly different context, the performance of these

insulated junctions has been investigated (Stansbury et al. 1965) where their response time was shown to be appreciable. These workers suggested it was better to use a directly soldered junction with a thermocouple comparator circuit (Dauphinee 1953), although this creates further problems in sensitivity, noise and amplifier stability. With the thermocouple circuits described earlier (Sec.5.2.6) our three channel control operates with the thermocouple junctions soldered directly to the shields and the vessel, so minimizing these thermal lags.

Before describing the system in detail, a brief indication is given of the principles of operation of the temperature controllers, since this must be understood in order to arrange the settings of the controls for optimum performance. Each controller acts as a simple on-line analogue computer which gives a 'control' signal,  $i$ , which is related to the difference of temperature,  $\theta$ , by the following equations:

$$i = P(\theta + R \int \theta dt + D \frac{d\theta}{dt}) = PM, \quad M_{\max} \gg M \gg 0$$

$$i = 0, \quad M < 0; \quad i = i_{\max}, \quad M > M_{\max} .$$

The coefficients,  $P$ ,  $R$ , and  $D$ , are each chosen to give optimum control by varying resistances in the controller circuit. The first term represents straightforward proportional control which is augmented by automatic reset and rate controls. The former continuously acts to reduce the time-average of the temperature difference to zero, it is the control faculty with which the controller senses which

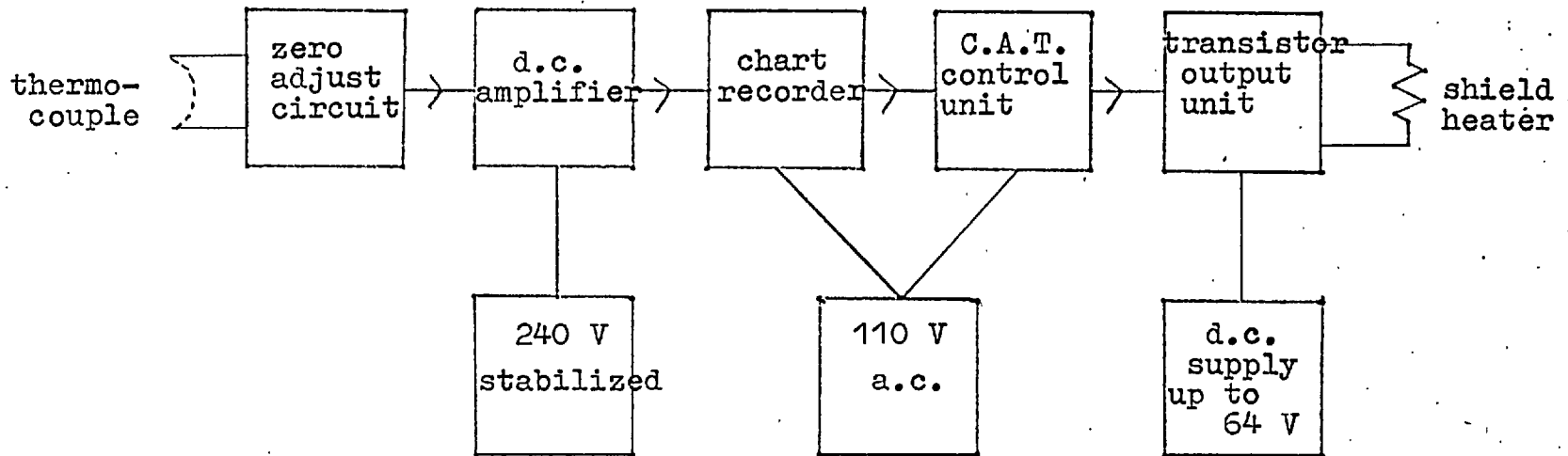
the zero base line. Proportional control alone cannot do this since for any control situation  $i$  and  $\theta$  would then tend to come to steady state values,  $\theta$  would settle at some value which was not necessarily zero. The rate control mode effects the control current by an amount proportional to the rate of change of the temperature difference, and is used to give a reasonable speed of response and to reduce 'hunting' or sustained oscillations about the zero base line.

These settings, or the amount of each control mode used, are found empirically and are altered only a little for different temperature ranges, but quite significantly for the two calorimeters on which the system is used. Adjustment can easily be made on the final power amplifier to relate the 'control' current to the final heater current, this gain factor is gradually increased with increasing temperature.

### 5.3.2. Implimentation.

Basically each of the three control systems is identical; Fig.5.7 is a block diagram of the system. The thermoelectric potential developed across the differential couples causes the heater at the other end of the circuit to be energised. The potential from the copper-constantan thermocouple is amplified and displayed on a chart recorder. A control unit produces a 'control' current which is a function of the above temperature difference. This current causes the transistor unit to output a 'process' current which passes through the shield heater. Screened cable is used throughout to join the various

Fig. 5.7. Block Diagram of an Automatic Control System.



arrows indicate flow of information.

units.

The thermocouple circuits have been described elsewhere (Sec.5.2.6.). Each is coupled to a D.C. amplifier using the circuit shown in Fig.5.8. which allows fine adjustment of the amplifier zero; a coarse adjustment being incorporated on the amplifier. The circuit generates a potential of several microvolts and the accumulator is kept well-charged in the battery cupboard. Since, due to its feed-back arrangements, the amplifier zero depends on the input resistance if it is below about 30 ohms (found by experiment) a series resistance of a greater value is always in circuit. To zero the amplifier the switch is closed to short circuit the thermocouple, one rotary thermal-e.m.f.-free switch (Croydon Instrument Co.) is used for all the thermocouples. Originally a circuit (Fig.5.9.) with higher input sensitivity was used, but this was abandoned as the switch, being on circuit all the time, itself led to drifts of the zero, especially overnight. All the resistors are wound with manganin wire which has negligible thermal-e.m.f. against copper. The D.C. amplifiers used are Pye microvoltmeters (type 11340/S) which are powered from a constant voltage transformer. The output resistance of each is increased from 700 ohms to 4000 ohms by short-circuiting the 'phase advance circuit' in the instrument as described in the Pye manual. Each galvanometer modulator unit of the amplifiers is placed on a vibration-free mounting (lead slab on foam rubber) in a draught-proof cabinet. During runs the amplifiers are used on their most sensitive range.



Fig. 5.8. The Circuit for the Fine Zero Adjustment of the d.c. Amplifiers.

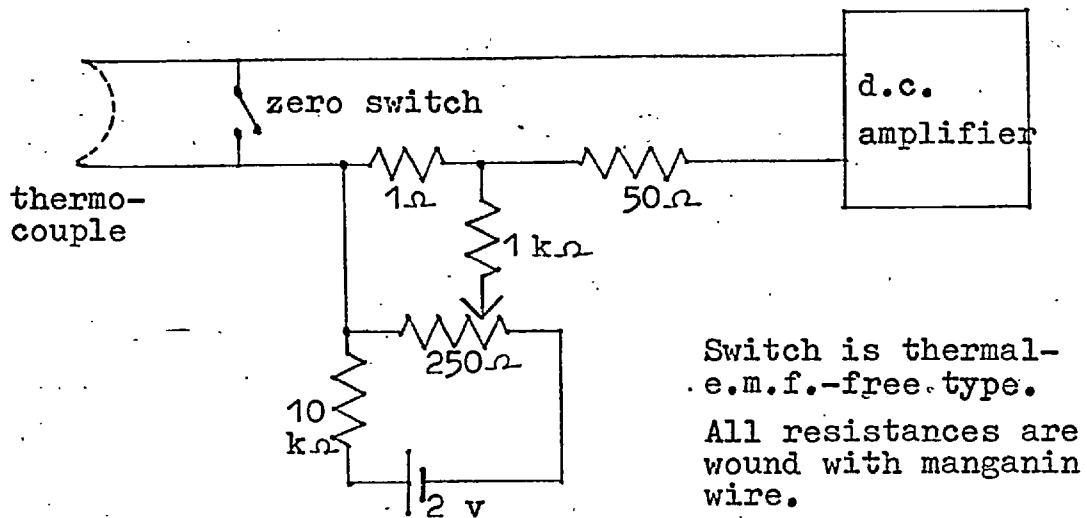
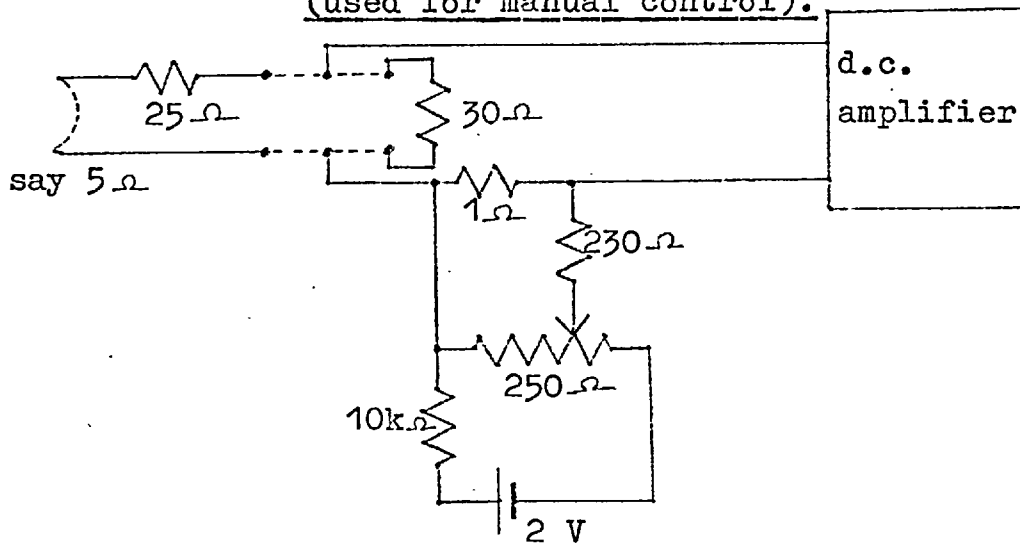


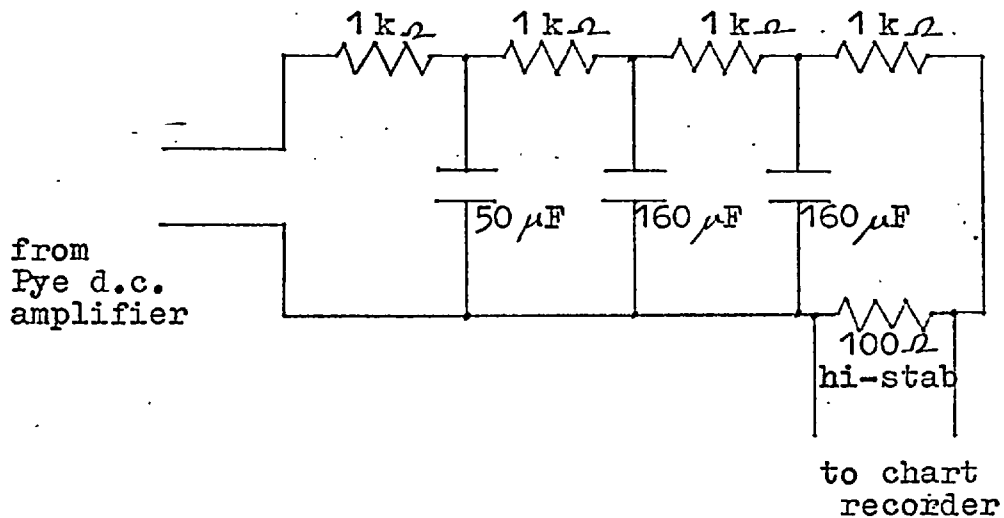
Fig. 5.9. The Former Zero Adjustment Circuit (used for manual control).



A resistance-capacitance network is employed to couple the amplifiers to the recorders. The circuit (Fig. 5.10.) has a resistance of about 4000 ohms. Since the polarity of the input potential changes continuously, non-polar solid tantalum capacitors (Union Carbide) are used. Moreover these are superior to other paper or electrolytic capacitors in being very small; this enables the whole unit to be constructed in a small tin to reduce induction effects. The output resistance of 100 ohms means that a thermocouple signal of  $1 \mu\text{V}$  produces a deflection of 1 mV on the chart recorder. This is the highest value which can be used without having an unsatisfactory zero drift and signal-to-noise ratio.

Leeds and Northrup Speedomax H recorders are used with response times of 5 seconds full scale (-5/0/+5 mV). Each of these is powered from a separate 120V transformer. The shaft which moves the recorder pen and pointer also activates three switches and a contact along a slide-wire; these are used to operate the control unit. The control units used are of the series 60 (Leeds and Northrup) current adjusting type (C.A.T.). These are integrally built with the recorders. There must be no more than one common point in the output circuits of the three control units, which is the positive line of the 60V supply. This required the earthing arrangements on both these recorders and control units to be modified to avoid mutual interference between the three systems by ungrounding the high tension negative of each unit. After initial calibration, all these units were found to operate quite satisfactory.

Fig. 5.10. The Coupling Circuit for Chart Recorder Input.



The whole circuit is constructed in a metal box.

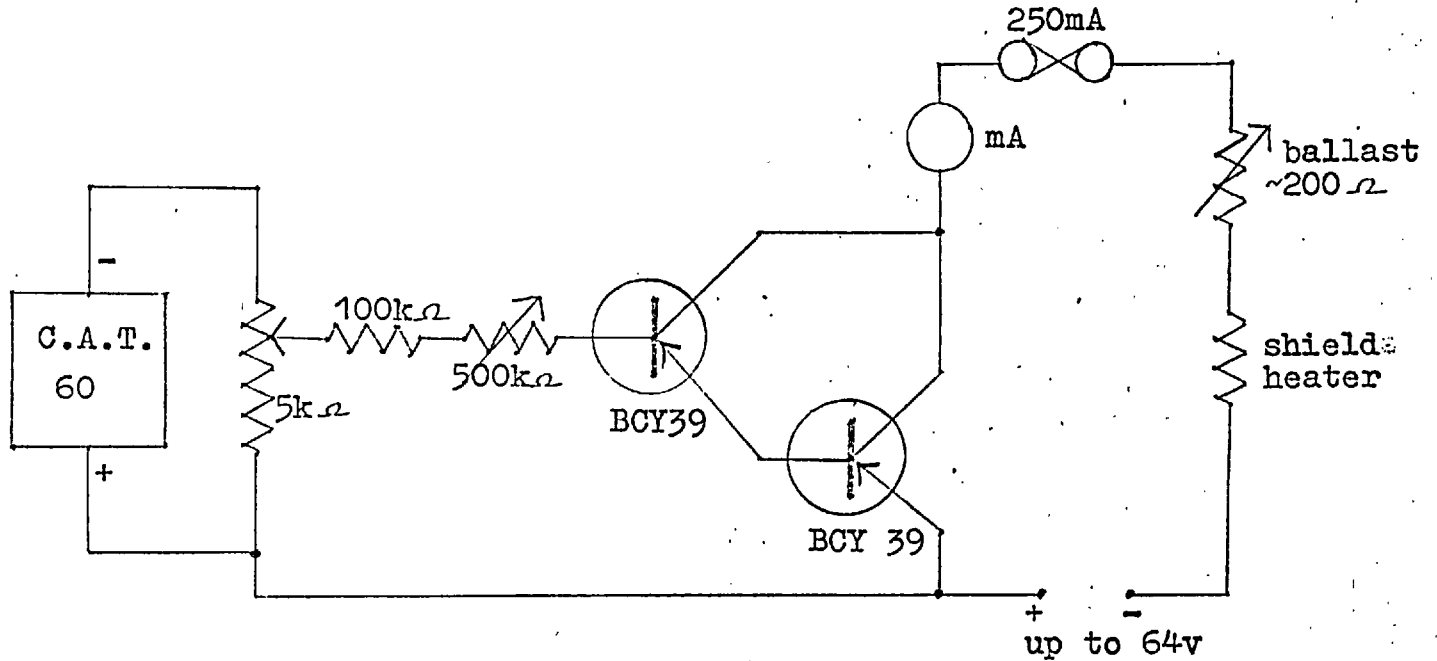
Capacitors are Kemet N-series non-polar solid tantalum types (Union Carbide Co.).

50	F type	K50N20NS	20v rating
160	F type	K160N6NS	6v rating

Each of these units produce a 'control' current which is delivered to a 5000 ohm potentiometer connected between terminals FH and FL. Since the dummy resistance incorporated in the control unit can be set to this value, control can be switched from automatic to manual very smoothly; also the control slide-wire can be recalibrated very easily (for details see the Manufacturer's handbook). A current, tapped from the above potentiometer, serves as the input signal for the transistor power amplifier (Fig.5.11.). The Mullard transistors have their base connection joined to their metal envelope so they cannot be provided with the conventional chassis heat shunt. They must not be allowed to become hot since then an output leak current remains after they have been passing a large current and ultimately they would be damaged. Therefore a small fan is placed under the units which cools the insulated metal foil wrapped around each transistor.

Each heater circuit was modified to include a control switch in the recorder so that there could be no heating if its shield is more than  $0.4 \mu\text{V}$  hotter than its reference point. This is a safeguard against the leak currents mentioned above particularly. Due to the low resistance of the top and bottom shield heaters (ca. 50 ohms) a small leak current (ca 5 mA ) was always evident until current limiting resistors (ca. 200 ohms) were placed in series with these heaters. The transistors units are powered by the unit shown in Fig.5.12. The variac is adjusted to obtain about 60 volts across the ballast resistor when all the 'process' currents are zero. The voltage from this unit decreases with increasing load requirements. This can be tolerated when only one

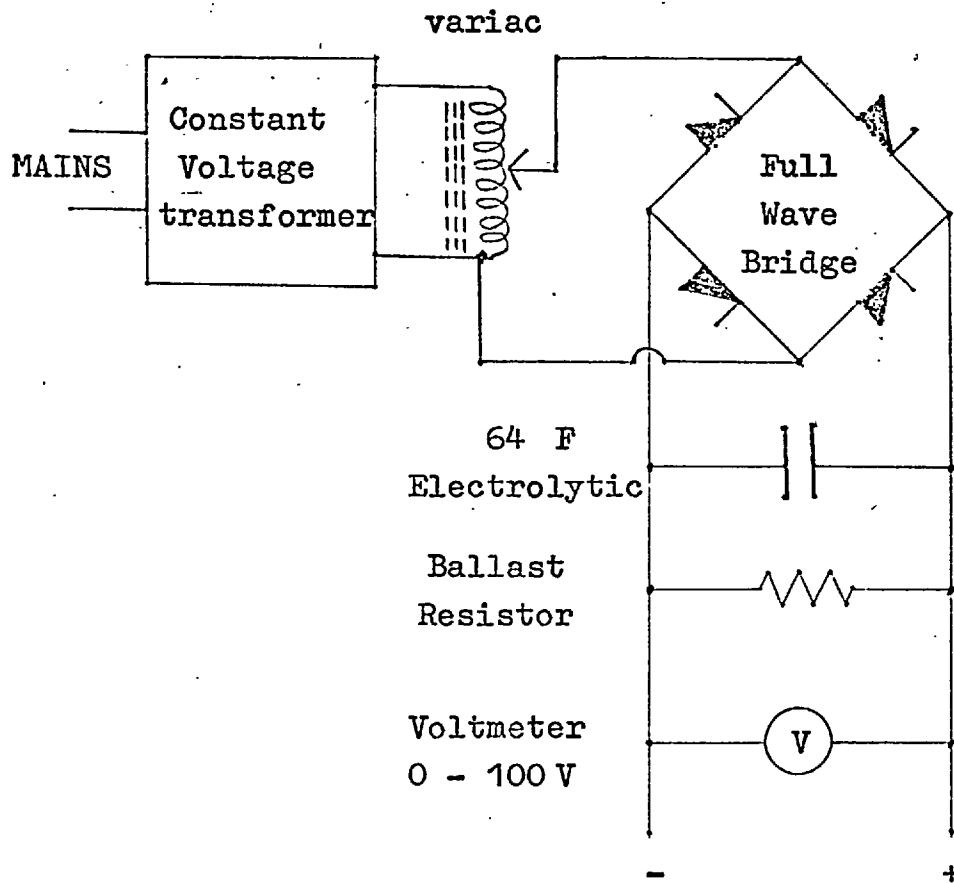
Fig. 5.11. The Transistor Output Unit.



Shield heater resistances  
 top and bottom  $\sim 50\Omega$   
 side  $\sim 400\Omega$

There is no ballast resistor  
 in the side shield circuit.

Fig. 5.12. The Transistor D.C. Supply Circuit.



The metal rectifiers are STC type RM4, rated at 250V and 250mA. Hence the total current which can be drawn at 250V is 500mA.

shield is being controlled. When two or more shields are on control, the fall in current supplied to one shield causes the current in the other shields to increase resulting in these shields overheating; that is 'hunting' occurs. Therefore the ballast resistor was incorporated. Since this consumed a continuous current, the fractional change in total current supplied with varying demands for the heaters is much smaller resulting in the voltage change and hunting being much reduced.

### 5.3.3. Operation and Performance.

Excellent control has been obtained with the automatic control system described above, the temperature differences being normally no more than a few thousandths of a degree during drift or heating periods. The network is very easy to use. The design of the first stage amplifiers and the use of smoothed direct current for the output process current mean that no interfering signals are propagated to the measuring circuits in the long wires of the calorimeter assembly. Generally, once the positions of the various control settings have been determined by trial and error, the only further attention required is to recheck the zero setting of the Pye amplifiers. This is done at least once for every point and more often when the equilibration times are long (see Ch. 8). The procedure is first to set the C.A.T. controller to its manual position to hold the process current at its steady value momentarily and then to set the microvoltmeter zero in the method described in the previous section; the drift was rarely more than a fraction of a microvolt if the amplifier had warmed up. For the first

few points of the hydrogen and nitrogen pumping runs the shields are manually controlled to avoid any possible errors due to overheating because the cold sink is very small, as there is no means to cool the shields again.

The system is used with two calorimeter systems. The control is better with the calorimeter described above than in the older system (Pemberton 1965) because the much smaller and lighter shields required smaller currents and had shorter response times. This is reflected in the different control settings needed for each calorimeter. These, and the quality of the control, are shown in Figs. 5.13-15, where it is seen that the control off-balance at the beginning and ending of a heating period is much more pronounced for the older calorimeter.

Because of the continuous drift of its zero, the Pye microvoltmeter is not perfectly suited for use as a null detector in an automatic control network. Investigation indicated that the drift is due to small temperature changes altering the torsional characteristics of the suspension of the galvanometer modulator. These were reduced but not eliminated by placing these units in enclosed cabinets. Null detectors not using this method of carrier modulation would eliminate this problem completely and so dispense with the zero adjustment circuit.

Automatic shield control is beneficial in heat capacity work with samples which achieve thermal equilibrium rapidly; for the samples used in the work described in this thesis it is virtually essential



Fig. 5.13. Automatic Shield Control for the Calorimeter described in this Thesis. Details of Run A are given in Chapter 7.

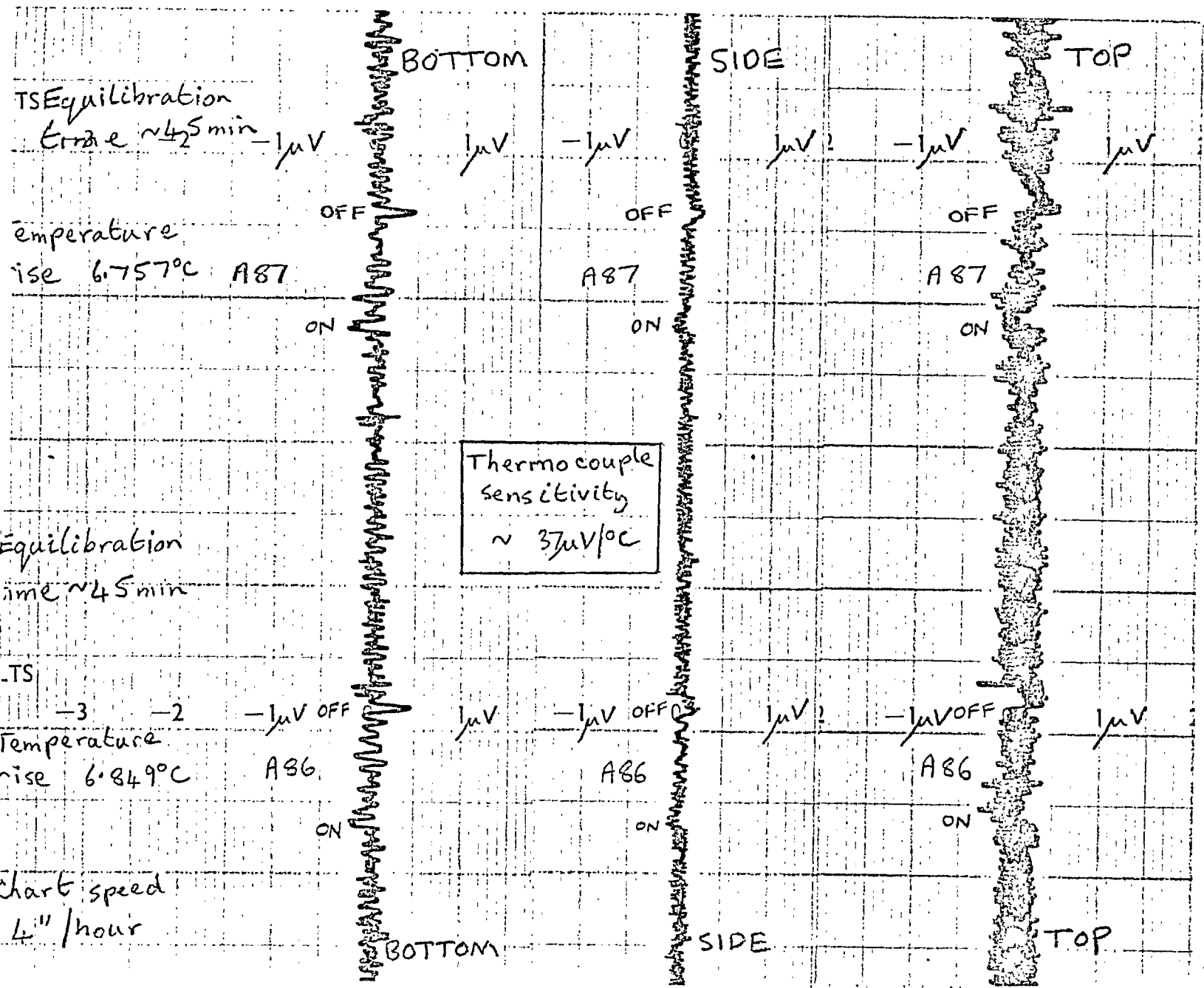


Fig. 5.14. Automatic Shield Control for the Calorimeter described in this Thesis. Details of Run B are given in Chapter 7.

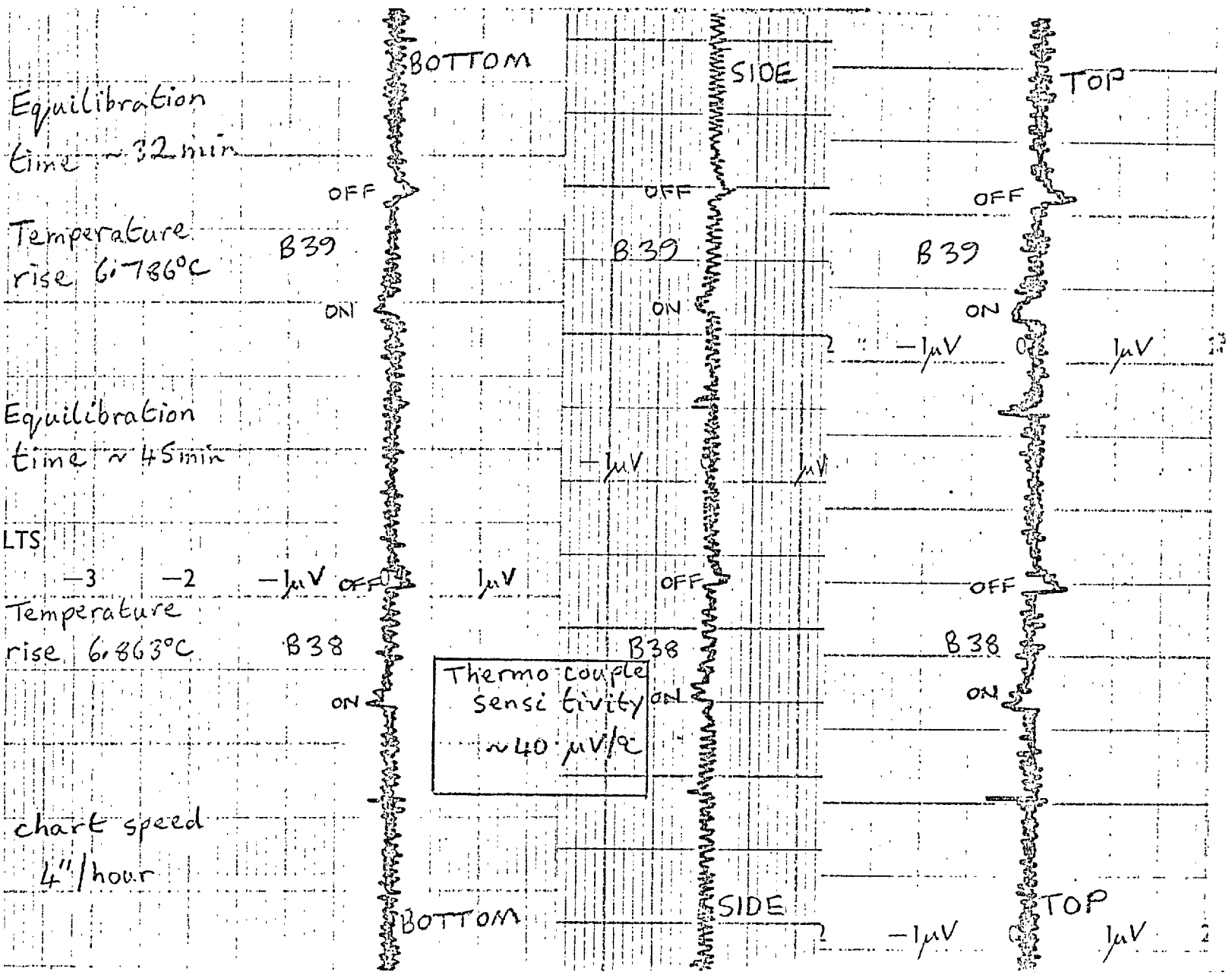


Fig. 5.15  
**AUTOMATIC SHIELD CONTROL**  
 For  
 Runs H87, H88, H89.  
 Thiourea - 2, 2. D.M.B.  
**CONTROL SETTINGS**  
 (Proportional, Rate, Reset)

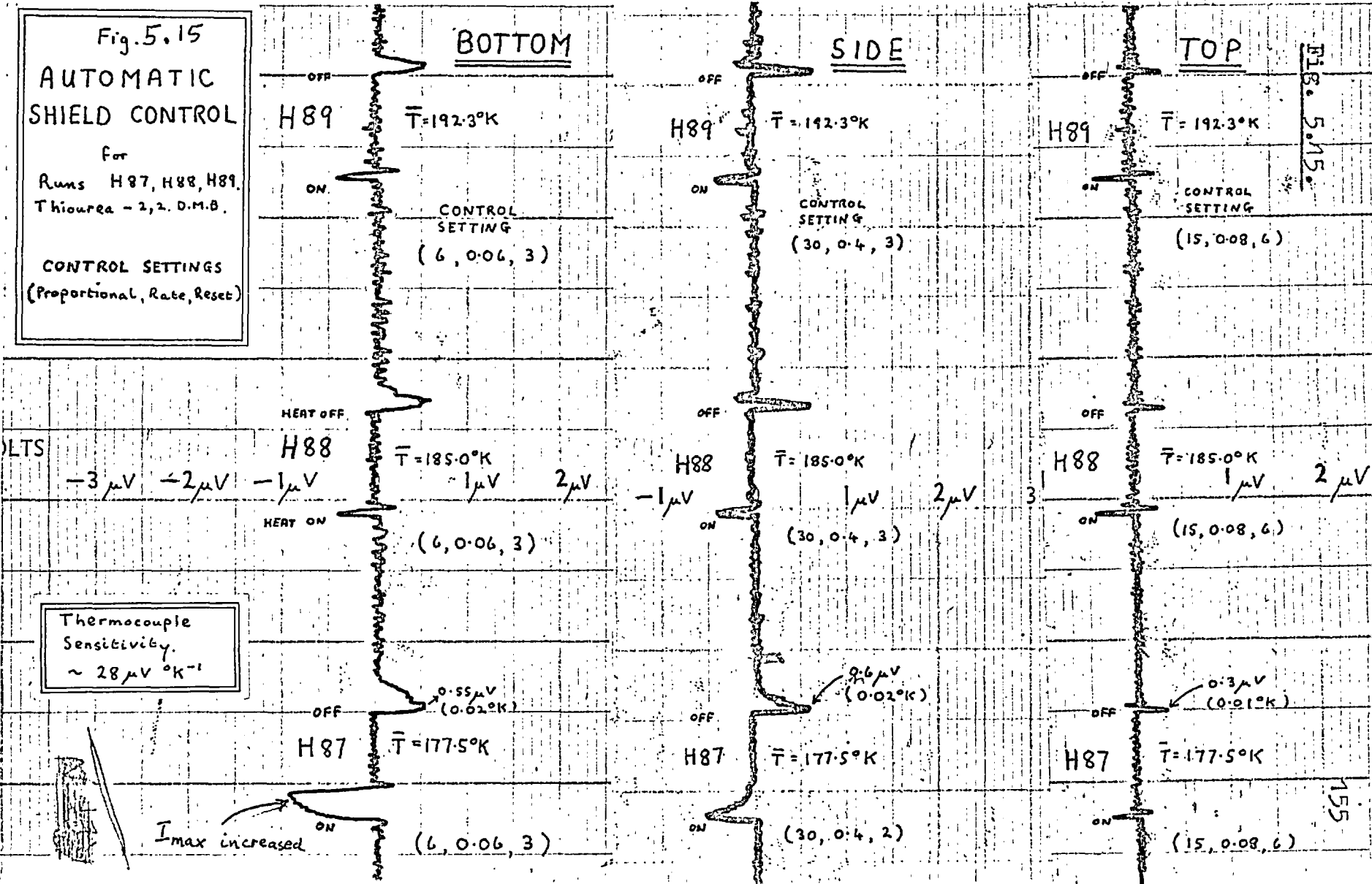


Fig. 5.15.

since the drift periods are very long, often over an hour, thus continually demanding the highest quality of shield control.

#### 5.4. The Calorimeter Vessel and Its Loading.

##### 5.4.1. Construction.

The calorimeter vessel is made of 10% <sup>iri</sup> indium-platinum alloy by Johnson-Matthey Ltd. An outer cylinder (9cm. X 3.3 cm. O.D.) has gold soldered at its extreme inner surfaces two end plates. The base plate contained a redundant re-entrant heater cavity and a tube (5mm. I.D.) extending to the top plate which accommodated the platinum resistance thermometer; the sample capacity is about 64 ml. From the top plate also emerged a tube (8 mm. X 8 mm. O.D.) through which the vessel is filled.

A circular platinum plate is soldered (see below) over the top of this tube to seal the vessel. A small hole in this plate allowed a silver tube to pass through. To avoid excessive heating of the sample during vessel sealing, the filling tube is often made of a very poor conductor like german silver (Pemberton 1965), but here Pt-10%Ir alloy was used throughout so that the zeolite powder could be removed by dissolving it in hydrofluoric acid. The chemical resistance of platinum alloys does recommend them for use in calorimeter vessels, but their poor thermal conductivity compared with copper or silver can cause appreciable thermal gradients in the vessel surfaces, which are a major source of calorimetry errors. This problem is obviously most evident

during heat input, in this platinum calorimeter the effect was minimized by heating a large area directly by winding the heater over much of the outer surface as opposed to having a capsulated heater in a small heater cavity in the base plate (Cope 1967).

The heater used had to be of rather special design. Since it is rigidly attached to the vessel, it cannot be removed between runs. Nor would such removal of the heater be desirable since it might change its thermal characteristics. However in the particular studies reported here it was necessary to heat the zeolite in the vessel to above 300°C before each run. Conventional wire insulation and varnishes begin to decompose above 200°C. Many wire and varnish combinations were tested at 300°C, both in air and in a nitrogen atmosphere. "Insuglass" glass-lapped thermocouple quality wire (IGL) (Soxonia Electric Wire Co.) was found satisfactory if it was well covered with varnish to save the glass fibres unwrapping. The varnish selected was "Pyre ML" (Du Pont de Nemours) which was used, as supplied, in a xylene/N-methylpyrrolidone solvent (Product R.C.675).

The curing of this product is achieved in two stages. Firstly all the solvent must be removed, followed by polymer conversion at 200-250°C. The thermally stable end-product is a polyimide believed to be based on pyromellitic anhydride and 4,4'-diaminodiphenyl ether (Flavell and Yarsley 1967). The stability of these polymers depends on ensuring a very low hydrogen content and having all aromatic units; in nitrogen or vacuo their degradation is

much reduced (Marvel 1965).

The heater was constructed as follows. First a copper wire (22 SWG), silver coated to prevent oxidation, was silver-soldered around the calorimeter vessel a few millimeters from each end of the vessel to hold the outer radiation shield from touching the wire. A small gap (2mm) was left between the ends of the bottom wire. Previously these parts of the vessel were slightly roughened and thinly covered with a layer of silver solder. "Easy-Flo" solder (m.p. 630°C.) and flux were used throughout (Johnson Matthey Ltd.). Several coatings of varnish were then applied to the curved vessel surface to within 1cm. of the wires. The vessel was heated to 150°C. for 30min. after each coat, and finally baked at 240°C. for 12 hours. Complete electrical insulation resulted.

The glass covered manganin heater wire (40 SWG IGL, ~410Ω) was then wound non-inductively over the varnish from about 1.5cm of the top. The wire was wound on in short sections, each being secured by applying varnish and drying it under an I.R. lamp. The winding was completed 1.5cm. from the bottom, and the two end leads were passed through the gap in the bottom wire and terminated. On completion of this the whole heater was varnished over, baked at 130°C. overnight and then at 200°C. for 24 hours. The heater was covered with a radiation shield (.005" Cu plated with .00004" gold on both sides, Johnson Matthey Ltd.). This foil was silver-soldered to the two copper rings. Care was needed to avoid damaging the heater. The heater end leads were then

revarnished to the side of the vessel with a little of each end left bare. The connection to these wires is explained elsewhere (Sec.5.2.2).

On heating the calorimeter vessel to 300°C. in air the radiation shield tended to tarnish, probably due to the gold first diffusing into the copper. Thin platinum foil would be preferred for future vessels to avoid this problem, although its poor thermal conductivity would cause problems in the actual calorimeter runs due to thermal gradients. Therefore whenever this vessel was heated above 150°C., it was maintained in a atmosphere of nitrogen to protect not only the foil, but also the varnish (see above). The vessel was so heated at 300°C. until it came to constant weight (loss on final heating was .002% total weight). A small area mid way up the radiation shield was tinned to which could be soldered the Cu-Cn junctions of the calorimeter thermocouple (Sec.5.2.6).

#### 5.4.2 Calorimeter Sealing.

The calorimeter vessel is sealed by joining a platinum plate over the end of the filling tube. This plate had a hole at its centre through which was joined a capillary silver tube (.5mm.I.D.) which allowed the vessel to be connected to a glassline. The sample space could then be evacuated and filled with gas, the final sealing being achieved by cutting and sealing the silver tube. For the runs on the empty calorimeter and benzoic acid, the silver tube was simply joined (Picein Wax) to the glassline, evacuated to below  $1 \cdot 10^{-5}$  mm.Hg, and dosed

with dry helium (about 2cm.<sup>Hg</sup>). The helium is used to promote heat distribution within the calorimeter at all temperatures. The tube was then firmly pinch-sealed, cut about 5mm. from the platinum plate and immediately sealed with soft solder. When it contained zeolite, before the final sealing the vessel had to be heated to 300°C. Therefore the two joints on the platinum plate had to be either capable of sustaining this temperature without cleavage or, during this process, to be cooled to a lower temperature. Much work was done by a previous worker in the laboratory (P.Limcharoen) on the first method but it was not found to be satisfactory. A wide range of silver solders with heating both by flame and radio frequency induction methods were attempted but the seal could not be guaranteed vacuum-tight, although good mechanically, partly due to the lead content of some of these solders forming porous alloys with platinum at the high temperatures used. Also the very potent fluxes required attacked the platinum which limited drastically the number of times the process can be performed, and consequently each time the properties of the vessel alter slightly.

It was found that an excellent joint could be obtained between platinum surfaces using a soft solder (Grade K, m.p. 185°C., Sn 60% Pb 40%) provided that a powerful flux was used (Baker's fluid). This technique contradicts the popular notion that platinum cannot be soft-soldered successfully. Use of this method meant that when the bulk of the calorimeter vessel was heated the filling tube of the vessel had to be cooled whilst the whole calorimeter was in an inert atmosphere. The apparatus and procedure



for this is described in the next section.

#### 5.4.3. The Hot-box Assembly.

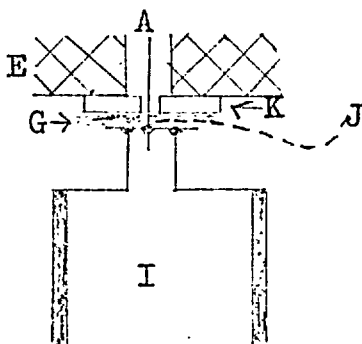
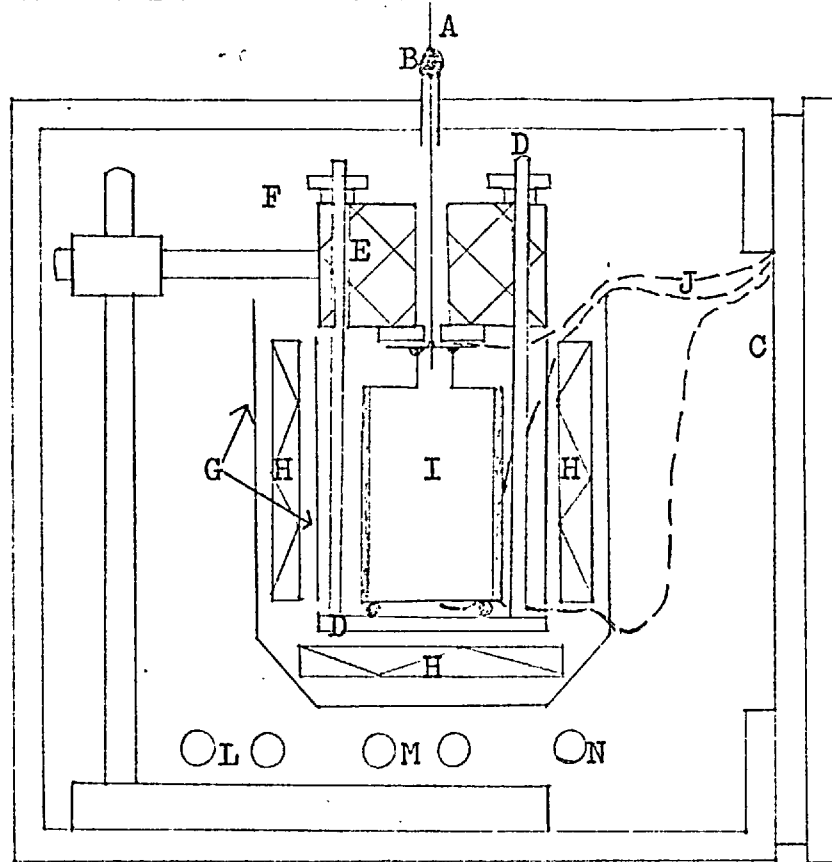
For runs with zeolites, the calorimeter vessel had to be heated to a known temperature ( $300^{\circ}\text{C}$ ) in an inert atmosphere whilst its top part is kept below  $100\text{--}150^{\circ}\text{C}$ . and the silver tube is connected to the galassline described earlier (Sec.4.2.). It had to be possible to seal the silver tube when required and also to cool the vessel to  $77^{\circ}\text{K}$  when dosing with methane (Sec.5.4.4.). The apparatus is shown in Fig.5.16. The perspex hot-box ( $12'' \times 12'' \times 8''$ ) had an opening in one side ( $9'' \times 6''$ ); this could be sealed by a greased rubber gasket which was compressed around the opening by a large perspex plate. Various small holes in the box allowed air-tight connections to be made for the following:

- 1) two electrical connections for the heating element,
- 2) two pipes for water for the vessel top cooler,
- 3) a tube through which passed nitrogen,
- 4) a length of copper tubing ( $3/16''$  O.D.) through which passed the silver tubing from the vessel.

Various thermocouple wires passed between the rubber gasket and its perspex mating surface.

The calorimeter vessel was prepared for heating as follows. The copper leads from the vessel heater and the calorimeter thermocouple were unsoldered and preserved. The long silver tube was passed through a tube in the cooling tank and the copper tube in the top of the box. The vessel sealing plate was then pressed against the tank using the brass holder, the insert (Fig.5.16.) shows the arrangement at the

Fig. 5.16. The Hot Box Assembly



Method of ensuring  
efficient heat  
transfer from  
vessel top seal

- A Silver tube (to tap 8, Fig.4.1)
  - B Picein wax to copper tube
  - C Greased rubber gasket
  - D Calorimeter vessel clamp
  - E Water heat exchanger
  - F Nuts above rubber washers
  - G Aluminium foil
  - H Heating tape
  - I Calorimeter vessel
  - J Thermocouples
  - K Machined copper washer brazed to cooling tank
  - L Airtight terminals for H
  - M Water connections for E
  - N Inlet nitrogen tube
- L, M, and N are sealed in backplate

plate. Folded aluminium foil kept the bottom of the holder, which tended to tarnish at  $300^{\circ}\text{C}.$ , from the base of the vessel; foil was also wrapped around the wires of the monitoring thermocouples (Cu-Cn) for the same reason. An "Electrothermal" heating tape was wrapped tightly around the holder, and this was finally covered with aluminium foil. The box was then sealed; picein wax sealed the opening between the silver and copper tubes. All the leads from the box were brought together, where the opening of a large polythene bag which enclosed the box was closed as tightly as possible. Whenever the vessel temperature was above  $150^{\circ}\text{C}.$ , nitrogen was passed into the box. That which escaped from the box filled the bag before escaping to the atmosphere. The heating tape was supplied from a vari-ac, and the rate of water flow through the tank was regulated to keep the platinum plate at about  $100^{\circ}\text{C}.$  The thermocouples around the vessel indicated that the temperature was reasonably uniform although the top was cooled.

#### 5.4.4. Zeolite Dehydrating and Dosing.

In the heat capacity runs with a zeolite sample, whether it contained a sorbed gas or not, all the water which the sorbent holds so tenaciously must be removed before the vessel is dosed or sealed. Once the zeolite was in the vessel the platinum top plate was attached and not removed again for the subsequent runs. Instead it was necessary to cut and to remove the little silver tube used in the preceding run and to install a new length (at least 20cm.) of new tube. A small soldering iron was used with Baker's fluid flux but only the very minimum of new solder was used.

Since platinum is a poor conductor the solder at the centre of the plate could easily be melted without disturbing the joint at its edge. This process ensured that very nearly the same amount of solder was used in all the zeolite runs.

The vessel with long silver tube was fitted in the hot-box as described previously. The silver tube was joined (picein wax) to a glassline (Fig.4.1.), and the vessel evacuated. When the pressure was below  $1.10^{-3}$  mm.Hg., the temperature of the vessel was raised over 24 hours to  $300^{\circ}\text{C}$ . Some zeolite hydrolysis would occur if the bulk of the sorbed water was not removed at near room temperature. Pumping was then continued until a pressure approaching  $1.10^{-6}$  mm.Hg. was attained, after which the heating was discontinued and the hot-box opened. For the empty zeolite run (i.e. no methane added) the procedure was to add helium and seal the silver tube as described for the benzoic acid run (Sec.5.4.2.). Otherwise the vessel was then cooled by placing it in a metal can surrounded by liquid nitrogen. A small polythene bag immediately surrounded the vessel into which was passed nitrogen which came through a heat exchanger dipped in liquid nitrogen; this prevented water saturating the calorimeter heater which would cause the pump-down time of the outer can to be excessive. The temperature of the vessel, monitored by a thermocouple, was about  $85^{\circ}\text{K}$  during the following operations; this was to ensure that all the methane added to the vessel would be sorbed.

Somewhat more than the calculated dose was measured in the known calorimeter dosing volume (Fig.4.1.). This dose was then opened to the calorimeter vessel until the manometer indicated that sufficient methane had been sorbed. Tap 8 was then closed and the amount of the original dose not transferred to the calorimeter vessel determined. The amount sorbed could then be calculated. Time was allowed for all the methane to be sorbed, during which a dose of helium at about 6cm.Hg, was trapped between Taps 7 and 8. Thus on opening Tap 8 helium was admitted to the vessel without the loss of any methane. Since the vessel must be maintained at a low temperature whilst being sealed, this was completed in two stages. Initially the silver tube was sealed outside the box by pinching, cutting and immediately soldering it. The vessel with about 15cm. of silver tubing was removed from the box, and, whilst still being cooled and kept dry, the tube was sealed as described above about 5mm. from the platinum plate.

## 5.5. The Determination of Heat Capacities.

### 5.5.1. Assembly of Apparatus.

The calorimeter vessel must first be prepared. After the silver tube has been sealed (Sec.5.4.2. or Sec.5.4.4.) the external wires are soldered into position, that is if they had been previously removed to allow the vessel to be heated. These wires are the Cu-Cn thermocouple junction to the soldered joint in the radiation shield and the heater wires. The three latter wires are joined as described in Section 5.2.2. Lastly the thermometer is placed in its tube with a little grease (Apeizon T). A record is kept through all the above processes of the weight of the calorimeter and its components, so for each run the quantity of Apeizon T grease, silver, solder, and sample are known. When the concern is in the heat capacity difference between two separate runs a correction in the observed difference can be applied for different amounts of grease, silver, and solder present.

The vessel is hung vertically to the top shield and the side shield fitted, guarding that the same relative orientation is always used for these three units. The same precaution is taken with the bottom shield which can be attached once all the electrical connections between the vessel and side shield have been soldered and checked. These wires lead to the top of the side shield where they are soldered to wires hanging from the heat exchanger, as are the wires from the shield heaters. The circuits are then completed as far as the tagboard where the connections

are made to the control room. After a series of obvious insulation and continuity tests, the outer can is affixed (Sn - In eutectic solder) using zinc chloride flux. A water jacket around the can prevents unreasonable heating of its contents. The system is evacuated continuously until the ensuing pressure is of the order of  $1.10^{-5}$  mm Hg. or better.

### 5.5.2. The Actual Measurements.

Basically to find heat capacities, the temperature rise of the calorimeter vessel assembly caused by the input of a known amount of heat is measured. Difficulties arise in the measurement of the initial and final temperatures due to incessant heat leaks to and from the vessel; that is perfect adiabaticity of the vessel can rarely be achieved. Further to this the current through the thermometer will always tend to heat the vessel, this becoming much more pronounced at higher temperatures. The practice therefore is to measure the drift in the temperature of the vessel both before and after the heat input which, by extrapolation of each drift to the mid-point of the heating period, gives the required temperature rise. For these extrapolations to be valid, the heat leak must be held constant, which is the purpose of the shield control (Sec.5.3), and preferably small.

Once the vacuum in the outer can is satisfactory and the batteries, especially that for the thermometer, have been on circuit for several days so as to give steady currents, the outer can is placed in coolant. The calorimeter vessel is brought to the required temperature either by dosing helium into the outer can or by just relying on radiative and conductive

cooling. The latter method, which is very time consuming, is only used when zeolite-methane samples are under study (see Ch.8). The first method is always used when the coolant is solid nitrogen or hydrogen.

When the system has thermally equilibrated and the shield control is satisfactory, the first 'fore' drift can be commenced. The thermometer current and potential are each determined with the current passing in both directions, a drift consists of this set of four readings being taken five or six times. With each reading the time to within five seconds is recorded. Heat is then supplied to the calorimeter vessel, the exact amount of which is estimated by measuring not only the period of heating but also alternately during this period the heater potential and current, each recorded with the time to within five seconds.

Excluding the points at hydrogen temperatures (below  $25^{\circ}\text{K}$ ) the heating rate is chosen to give a heating period of greater than about ten minutes but such that the shield control can cope adequately with the increased demand in the heater currents. The resultant temperature rise is chosen such that the heat capacity can be assumed to vary linearly in the region, making curvature corrections negligible. This was about  $1^{\circ}\text{C}$  at  $15^{\circ}\text{K}$  rising to  $7^{\circ}\text{C}$  at  $300^{\circ}\text{K}$ . Time is allowed after the heating period for the system to become thermally equilibrated again before the 'after' drift is measured in a like manner to the fore drift. This drift can then serve as the fore drift for the next point.



### 5.5.3. Calculation of Heat Capacities.

A computer programme was written to calculate the gross heat capacity in absolute Joules  $^{\circ}\text{C}^{-1}$ . The elements of the calculation are as follows.

#### Calorimeter Vessel Temperature

For each drift (Sec.5.5.2) the variations in the thermometer potential and current were fitted by the method of least squares to straight lines. Extrapolation gave the values at the mid-point of the heating period, the ratio of these gave the thermometer resistance in terms of the standard resistance. Above  $90^{\circ}\text{K}$ , the corresponding temperature was ascertained by an iterative procedure using the equation given earlier (Sec.5.2.3.), otherwise the temperature was linearly interpolated from a table of 360 temperature: resistance pairs.

#### Energy Input.

The rate of energy input to the calorimeter vessel is given by (Sec.5.2.2., and Fig.5.3.).

$$E = V_H i_1 + i_2^2 r$$

where  $r$  is the resistance of the leads like ab, cd, ce.

Also

$$i_1 = i - i_2 = \frac{V_H}{R_S} - \frac{V_V}{R_V}$$

The current,  $i_2$ , in the circuit aec (see Fig.5.3.) gives potential differences related by the following equation:

$$i_2 = \frac{V_V}{R_V} = \frac{V_H}{(R_p + R_1 + r)}$$

or

$$V_H = \frac{V_V}{R_V} (R_p + R_1 + r)$$

where  $R_1$  is the resistance of the copper leads between the shield and the measurements room.

So

$$E = V_V \left( \frac{R_p}{R_V} + \frac{r+R_1}{R_V} \right) \left( \frac{V_i}{R_s} - \frac{V_V}{R_V} \right) + i_2 r .$$

Since  $R_p$ ,  $R_1$ ,  $r$  are 10000, 4, 0.1 ohms respectively, and  $i_2$  is about 4%  $i_1$ , it is clear that the second term is insignificant compared with the first and the equation can be simplified to

$$E = V_V \left( \frac{R_p}{R_V} + \frac{R_1}{R_V} \right) \left( \frac{V_i}{R_s} - \frac{V_V}{R_V} \right) .$$

This is the instantaneous rate of heating. The integral of this with respect to time over the whole heating period gives the total heat input.  $V_V$  and  $V_i$  change throughout the heating period due to the temperature dependence of the heater resistance and battery decay. From the values recorded of these two potentials, the above integral is computed numerically.

### Conclusion.

The resultant heat capacities were plotted on large scale graphs and a smooth curve drawn. In the temperature range 25-250°K, this particular apparatus gave very acceptable results (see details later) which were generally within  $\pm 0.1\%$  of the smooth curve. At higher temperatures the points deviated rather more from the smooth curve due to the increasing significance of radiative transfer (Stefan's fourth power law) which leads to excessive heat leaks for

a given temperature difference. These large heat leaks existed between the calorimeter and shields even though the shield control was good. This was due to two causes; firstly any small residual e.m.f.s. in the differential thermocouples would cause non-zero temperature differences to be maintained between the shields and the vessel. Secondly, but of most consequence, the shields and vessel develop non-isothermal surfaces. The large cooling drifts showed that these were mainly on the shields because the vessel would only have large surface temperature gradients during the heating periods. The low thermal conductivity of metals at these temperatures, compared with that at liquid hydrogen temperatures, aggravates this problem, especially as a large amount of heat has to be delivered to the shields constantly. Shields of low heat capacity would decrease the heat needed to control them and so the tendency to create non-isothermal surfaces, but this would have to be balanced with the other purpose of the side shield of equilibrating the leads to the calorimeter vessel. It is noteworthy that calorimeters designed specifically to work at high temperatures have extra shields around the adiabatic shield, but maintained just a little colder, in order to reduce the heat sink to a much lower value than in this calorimeter. Additionally the leads from the heat exchanger could be heated to avoid conduction along the wires to the shields, as in the 'floating ring' arrangement used by (Stull 1957)

At temperatures below  $25^{\circ}\text{K}$ , the problem was large and uncontrollable heating drifts, due to heat descending the wires to the shields. At these low

temperatures the thermal conductivity of metals is very large. The heat exchanger (Fig.5.1.) should have brought all the incoming leads to solid hydrogen temperatures, but this was inefficient because excessive varnish, of poor thermal conductivity, was used to guard against electrical shorts.

If this was remedied the apparatus should work well in this temperature range as the mass of the outer can and its contents is relatively small and excess para-hydrogen can be placed around it. Of course at these temperatures there are natural limitations in the precision which can be achieved due to the much decreased thermometer sensitivity and the small value of the heat capacities.

## CHAPTER 6

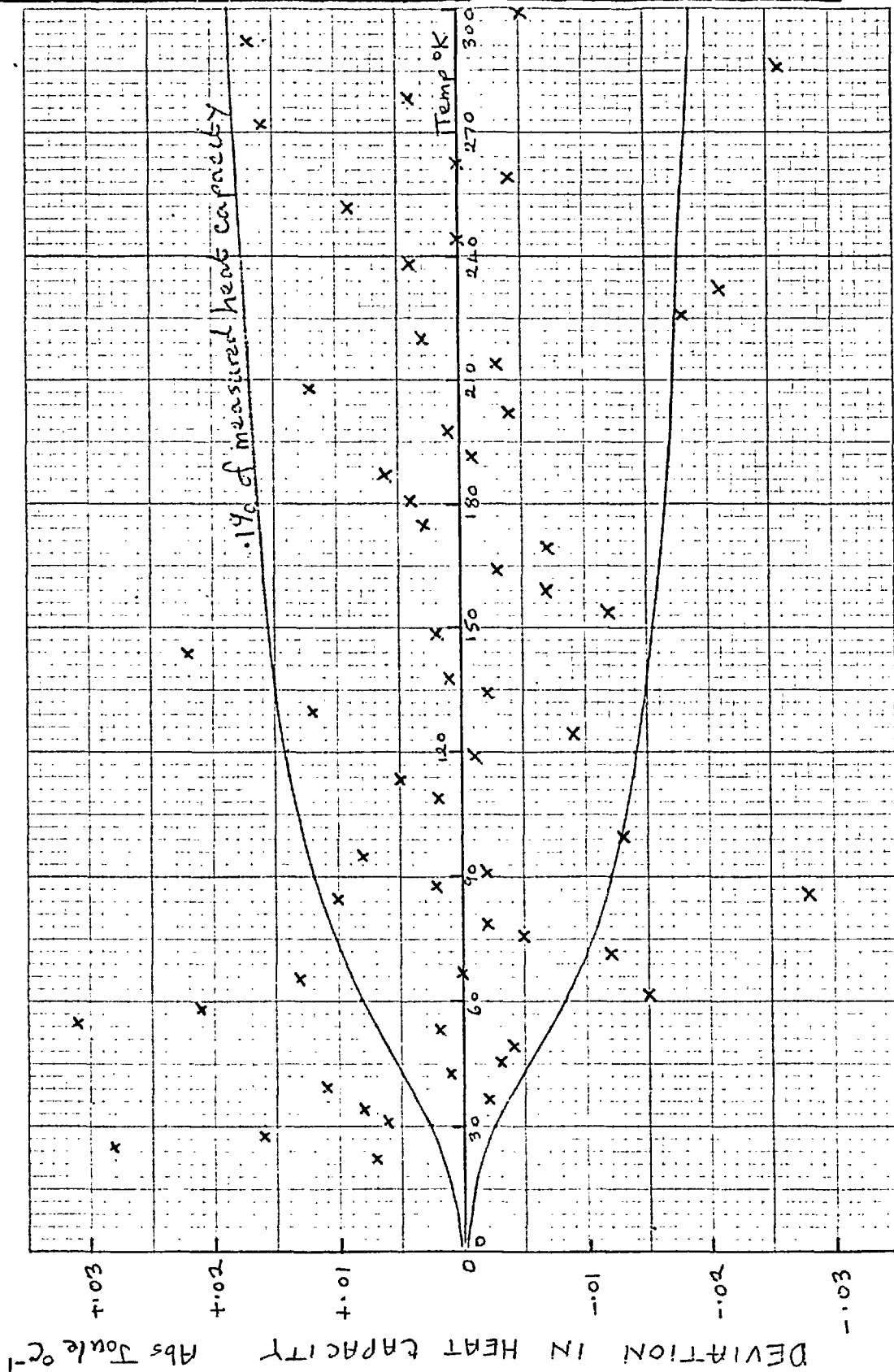
HEAT CAPACITY OF THE EMPTY CALORIMETER VESSEL AND THE ACCURACY OF THE SYSTEM.6.1. The Empty Calorimeter Vessel.

The heat capacity of the empty calorimeter vessel was found between  $16^{\circ}$  and  $304^{\circ}\text{K}$ . The vessel had first been heated at  $300^{\circ}\text{C}$  in a nitrogen atmosphere until its weight was constant, and then it was sealed containing helium at a few centimetres of mercury pressure. The actual results are given in Table 6.1. The rise in temperature for each point was chosen so as to make corrections for curvature very small. A large scale graph of the values was plotted and a smooth curve drawn, from which were obtained the heat capacity at one degree intervals between  $16^{\circ}$  and  $304^{\circ}\text{K}$ . These values are suitable for linear interpolation and are given in Table 6.2. The deviation of the experimental data from the smooth curve was calculated (Fig.6.1). The points are generally within .1% of the smooth curve, the results are discussed later.

6.2. The Heat Capacity of a Standard Substance.

The absolute precision of the system was determined by measuring the heat capacity over the working range of the calorimeter of a standard substance, The heat capacity of thermochemical standard benzoic acid was measured; this had

Fig. 6.1. Deviations of the Experimental heat capacity from Smoothed Values for the Empty Calorimeter Vessel



previously been determined by other workers in the laboratory, and also elsewhere (Furukawa et al. 1951, Osborne et al. 1955, Cole et al 1960, Busey et al. 1956). The deviation of previous results from those obtained at the National Bureau of Standards (Washington) is shown (Fig.6.2) and for the present results (Fig.6.3). The actual results are presented in Table 6.3. The contribution from the benzoic acid to the bulk heat capacity was 77% at 21°K, 60% at 91°K, and 70% at 290°K.

The three heat capacity calorimetry standards used are benzoic acid,  $\alpha$ -aluminium oxide, and n-heptane (Ginnings and Furukawa 1953). Since zeolites are closely related to alumina, it could be argued that this would have been a better standard to have used. This is relevant because the heat exchange during calorimeter vessel heating could depend on vessel filling and the nature of the sample, indeed some vessels are specifically designed to minimize these effects by using a vessel with several skins so that the sample is not in direct contact with the outer radiating surface (West and Ginnings 1957). However for the precision required here, a sample of benzoic acid was used.

$\alpha$ -Alumina has a very high Debye temperature, like most hard crystalline solids. Thus its heat capacity below 100°K is much lower than benzoic acid both on a weight and volume basis. From this point of view, it would therefore be a poor standard to use when testing a calorimeter system at these temperatures. It is, of course, an excellent standard at very high temperatures (above 400°K) because of

Fig. 6.2. Deviation of the Heat Capacity of Benzoinic Acid Previously Reported and the N.B.S. Values

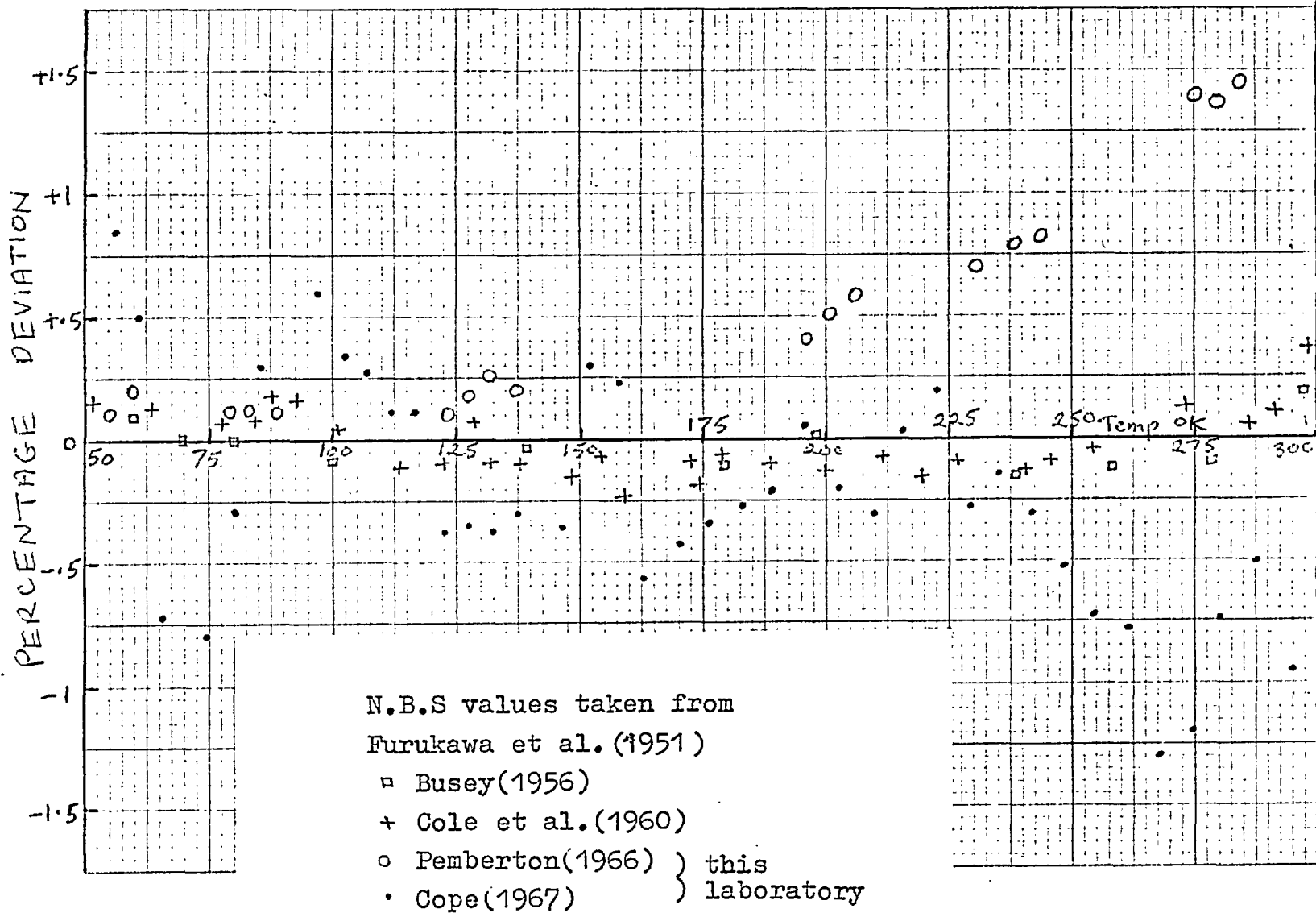
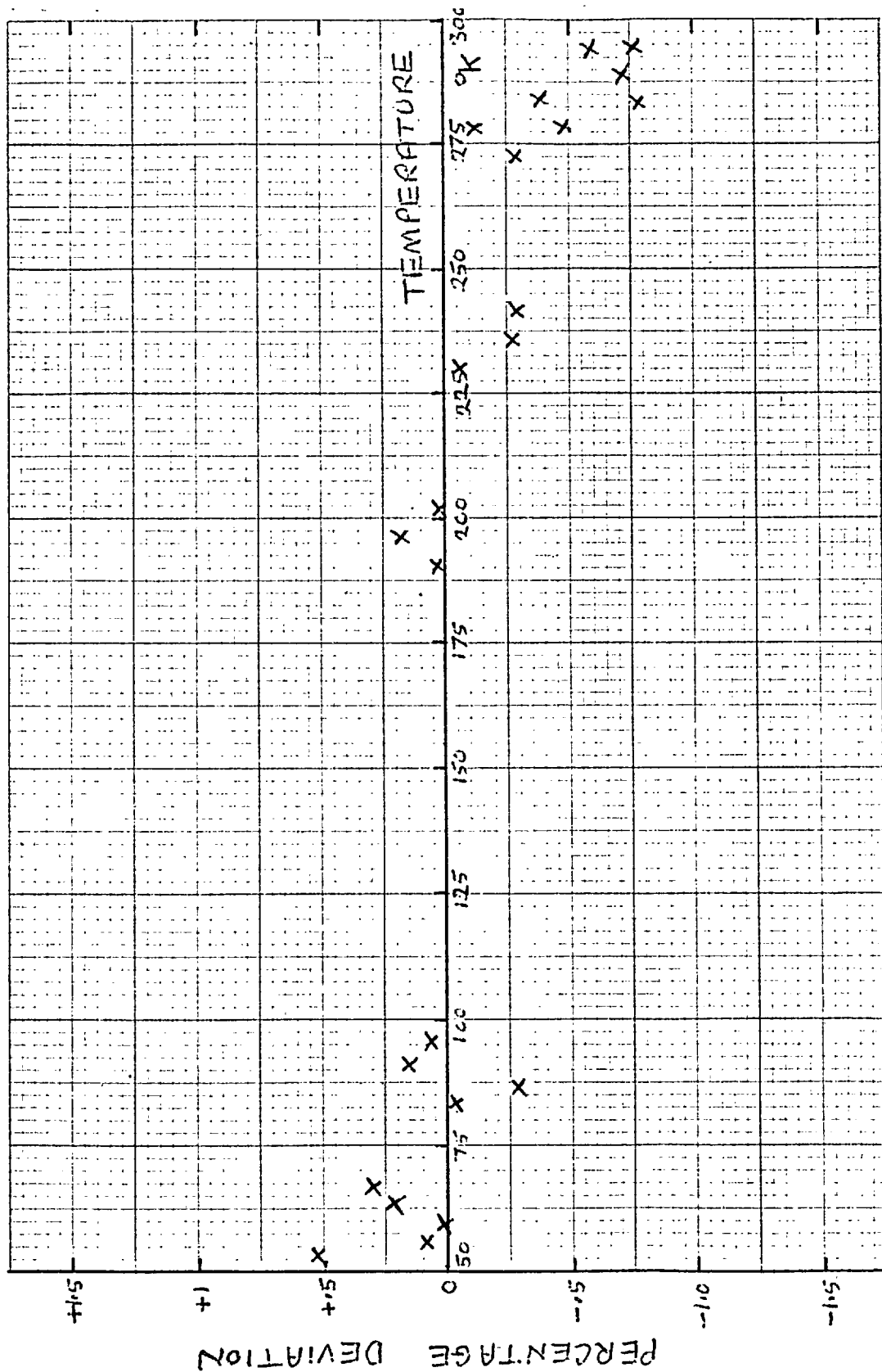




Fig. 6.3. Deviation of the Heat Capacity of Benzoic Acid Reported Here and the M.B.S. Values



its high thermal stability.

### 6.3. The Accuracy of the Calorimeter.

There are many factors which govern the ultimate accuracy of heat capacity measurements. The errors result from imperfections in the calorimeter design, the measuring circuits, the shield control and the method of calculating the results. These are somewhat interdependent, but for the accuracy required here it is thought that the last two factors are relatively unimportant, especially when automatic shield control is in operation. This is not to say that the control is perfect, but that the errors due to temperature differences at the commencement and completion of vessel heating and otherwise are small, and anyway cancel one another within experimental error. The errors arising from the system's design have been discussed elsewhere (Sec.5.5.3). In the main they cause non-adiabaticity of the vessel and are serious at the ends of the working range of the system; the effect of such heat exchange has been discussed in detail by West (1963). This leaves errors due to the measuring circuits, which have in the past been generally overlooked.

The measurements made for each point include the amount of heat input and the temperature drift both before and after this input. The first is based on an average of several products of two measured potentials and also a time period, all determined to 1 in  $10^5$ . Thus, assuming that the potentiometer is reasonably accurately standardized, the error in finding the heat input should be far less than

1 in  $10^4$ , that is .1%.

The error in measuring the drift is rather more critical. Given that the values of the various standard resistances are known accurately (say, to  $\pm .01\%$ ), and that the drifts are in fact linear, then the final error is due to the inprecision in measuring the drift. The effect of this on the final heat capacity can be readily calculated. Take, for example, a heat capacity measurement at a temperature (T) around  $130^\circ\text{K}$ , where the drifts are effectively zero and the thermometer resistance is about 10 ohms. The current through the thermometer (I) is about 3mA producing a potential difference across it (V) of about 30mV. Since V and I can be measured to  $1 \cdot 10^{-7}$  volts and  $1 \cdot 10^{-8}$  amps respectively and the drifts in V and I are taken over 10 minutes, it follows that if the true drift in each is zero, the measured drift could be as large as  $2 \cdot 10^{-8}$  volt/min and  $2 \cdot 10^{-9}$  amp/min respectively. As the thermometer sensitivity is about  $10^\circ\text{C}/\text{ohm}$ , the following relationships can be formulated:

$$R \text{ (ohms)} = \frac{V \text{ (volt)}}{I \text{ (amp)}} \quad , \quad \frac{dT}{dR} = 10^\circ\text{C}/\text{ohm} \quad ,$$

$$\frac{dV}{dt} = 2 \cdot 10^{-8} \text{ volt/min} \quad , \quad \frac{dI}{dt} = 2 \cdot 10^{-9} \text{ amp/min} \quad .$$

$$\begin{aligned} \frac{dT}{dt} &= 10 \frac{dR}{dt} = 10 \frac{\left| I \frac{dV}{dt} \right| + \left| V \frac{dI}{dt} \right|}{I^2} \\ &= 1.33 \cdot 10^{-4} \text{ }^\circ\text{C}/\text{min}. \end{aligned}$$

Since the time required for a complete set of measurements (fore drift, heating, after drift)

is about one hour, the uncertainty in the temperature rise is about  $8 \times 10^{-3}$  °C. The fractional error introduced into the total temperature rise of about 5°C is about .16%. Presumably much the same error will exist if the actual drifts are non-zero.

An added factor here is that the difference between the potentials measured with the current flowing in each direction is seldom constant, and this effect can lead also to apparent drifts of about the same order as those above. It can be seen therefore that the bulk heat capacity will have an error of at least  $\pm .1 - .2\%$ . This will be proportionately larger for those runs which take much longer (see Chapter 8) due to slow thermal equilibration.

Although heat exchange between the vessel and the shields is allowed for by taking drifts, if these are large it is usually found that the scatter of the points from a smooth curve is large also. This is due to errors arising in measuring the drifts, and in their non-linearity. Some workers alter the shield control to reduce the drift to measurable proportions by maintaining a seemingly constant temperature difference between vessel and shields. This does not of course improve the non-linearity of the drifts. Since the size of the drifts vary from one sample in the vessel to another, this may be good practice since it would make the results more readily comparable. It is a means of allowing for changes in the residual e.m.f.s. in the differential thermocouples which undoubtedly occur each time the joints in their circuits are resoldered. During experiments with a zeolite sample, the vessel has to be heated to 300°C before each set of

measurements. Despite the precautions taken (Sec. 5.4.4.) there was slight tarnishing of the outer surface of the vessel during this process which must have altered its emissive power. The errors resulting from this could be minimized by reducing the heat transfer in the way suggested above.

In fact, for all the measurements taken the temperature difference between the vessel and the shields was kept to zero, and large negative drifts were obtained when the vessel was near room temperature. The size of typical drifts is shown in Table 6.4.

The root mean squared percentage deviation of the points for the empty calorimeter was .3 (25 - 70°K) improving to .09 (70 - 300°K). Below 25°K, it was difficult to draw the smooth curve; the points were probably in error by up to 10%. For benzoic acid, the results deviate from those given by the National Bureau of Standards generally by no more than .3% between 35 - 250°K, but are progressively lower by up to .8% between 250 - 300°K. Since other workers have reported discrepancies of similar size and in view of the magnitude of errors which can arise in heat capacity calorimetry, the performance of the current system is thought to be acceptable.

TABLE 6.1. - EXPERIMENTAL VALUES OF THE EMPTY  
CALORIMETER HEAT CAPACITY in Abs.  
Joules Deg<sup>-1</sup>.

$$0^{\circ}\text{C} = 273.15^{\circ}\text{K}.$$

<u>Run No.</u>	<u>Temp. °K</u>	<u>ΔT</u>	<u>Cp.</u>
1	86.30	4.125	11.611
2	90.60	4.458	12.043
3	94.99	4.327	12.435
4	99.50	4.673	12.770
5	104.10	4.531	13.185
6	108.59	4.436	13.467
7	113.71	5.792	13.824
8	119.30	5.362	14.165
9	124.47	4.980	14.440
10	129.41	4.883	14.717
11	134.27	4.833	14.939
12	137.68	5.497	15.099
13	143.13	5.399	15.356
14	148.50	5.328	15.553
15	153.78	5.259	15.741
16	159.00	5.194	15.925
17	164.17	5.135	16.093
18	169.27	5.085	16.243
19	174.61	5.591	16.406
20	180.42	6.042	16.559
21	186.27	5.674	16.699
22	191.90	5.625	16.825
23	197.48	5.580	16.952

TABLE 6.1. (continued)

<u>Run No.</u>	<u>Temp. °K</u>	<u><math>\Delta T</math></u>	<u>Cp.</u>
24	201.91	5.715	17.045
25	207.58	5.664	17.171
26	213.20	5.619	17.289
27	219.35	6.746	17.422
28	225.85	6.331	17.522
29	232.11	6.285	17.630
30	238.30	6.224	17.762
31	244.63	6.556	17.875
32	251.45	7.226	18.004
33	258.60	7.181	18.107
34	265.67	7.129	18.226
35	271.60	7.059	18.337
36	278.52	7.013	18.433
37	285.40	6.980	18.504
38	292.30	7.091	18.645
39	299.23	7.062	18.711
p40	54.22	4.091	7.269
p41	58.21	3.739	7.938
p42	61.89	3.474	8.477
p43	65.58	3.819	9.043
h44	18.54	1.840	0.713
h45	20.19	2.053	0.851
h46	22.49	2.828	1.236
h47	24.97	2.184	1.602
h48	27.85	3.533	2.062
h49	30.99	2.777	2.624
h50	33.78	2.759	3.167
h51	36.31	2.377	3.677

TABLE 6.1. (continued)

<u>Run No.</u>	<u>Temp. °K</u>	<u><math>\Delta T</math></u>	<u>Co.</u>
h52	39.03	3.090	4.238
h53	42.11	3.002	4.853
h54	45.68	4.146	5.570
h55	49.58	3.635	6.351
h56	53.19	3.600	7.058
p57	67.01	4.731	9.233
p58	71.46	4.145	9.834
p59	75.48	3.902	10.386
p60	79.30	3.718	10.875
p61	84.30	3.482	11.445
p62	87.85	3.592	11.791

In this and all subsequent tables of heat capacities, the refrigerant used is denoted as follows:

- no letter preceding run number = liquid nitrogen
- p before run number = solid nitrogen
- h before run number = para-hydrogen (pumped)

The letter t denotes that the point is a 'transition point' where the temperature rise is reduced below the normal value used at that temperature.



TABLE 6.2. - SMOOTHED VALUES OF THE HEAT CAPACITY OF THE EMPTY CALORIMETER VESSEL FROM 16 TO 304°K in abs J. °C<sup>-1</sup>.

$$0^{\circ}\text{C} = 273.15^{\circ}\text{K}.$$

<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>
16	0.544	41	4.624	66	9.089
17	0.624	42	4.830	67	9.232
18	0.714	43	5.031	68	9.369
19	0.814	44	5.232	69	9.510
20	0.916	45	5.435	70	9.647
21	1.038	46	5.638	71	9.783
22	1.165	47	5.839	72	9.920
23	1.296	48	6.040	73	10.055
24	1.433	49	6.240	74	10.192
25	1.578	50	6.438	75	10.327
26	1.732	51	6.631	76	10.460
27	1.900	52	6.830	77	10.595
28	2.072	53	7.023	78	10.722
29	2.249	54	7.198	79	10.842
30	2.431	55	7.382	80	10.960
31	2.620	56	7.551	81	11.074
32	2.811	57	7.720	82	11.190
33	3.009	58	7.883	83	11.299
34	3.201	59	8.046	84	11.404
35	3.412	60	8.203	85	11.507
36	3.616	61	8.356	86	11.609
37	3.819	62	8.509	87	11.710
38	4.020	63	8.656	88	11.803
39	4.221	64	8.802	89	11.896
40	4.422	65	8.948	90	11.990

TABLE.6.2. (continued)

<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>
91	12.082	120	14.203	149	15.570
92	12.171	121	14.261	150	15.609
93	12.359	122	14.317	151	15.648
94	12.342	123	14.372	152	15.686
95	12.428	124	14.424	153	15.723
96	12.511	125	14.478	154	15.761
97	12.591	126	14.531	155	15.796
98	12.670	127	14.582	156	15.830
99	12.746	128	14.634	157	15.865
100	12.819	129	14.684	158	15.900
101	12.896	130	14.734	159	15.932
102	12.972	131	14.784	160	15.964
103	13.048	132	14.833	161	15.997
104	13.122	133	14.882	162	16.029
105	13.198	134	14.929	163	16.060
106	13.271	135	14.974	164	16.091
107	13.347	136	15.022	165	16.122
108	13.421	137	15.067	166	16.153
109	13.495	138	15.113	167	16.184
110	13.564	139	15.158	168	16.213
111	13.633	140	15.201	169	16.242
112	13.704	141	15.244	170	16.271
113	13.772	142	15.288	171	16.300
114	13.838	143	15.329	172	16.329
115	13.903	144	15.371	173	16.358
116	13.967	145	15.411	174	16.385
117	14.031	146	15.452	175	16.414
118	14.092	147	15.492	176	16.442
119	14.150	148	15.531	177	16.469

TABLE 6.2. (continued)

<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>
178	16.496	206	17.138	234	17.683
179	16.521	207	17.159	235	17.701
180	16.545	208	17.180	236	17.718
181	16.568	209	17.201	237	17.735
182	16.591	210	17.222	238	17.752
183	16.616	211	17.244	239	17.771
184	16.639	212	17.266	240	17.791
185	16.663	213	17.288	241	17.809
186	16.687	214	17.309	242	17.828
187	16.711	215	17.329	243	17.847
188	16.734	216	17.350	244	17.864
189	16.758	217	17.371	245	17.882
190	16.781	218	17.391	246	17.900
191	16.803	219	17.412	247	17.918
192	16.828	220	17.431	248	17.934
193	16.850	221	17.450	249	17.952
194	16.873	222	17.469	250	17.970
195	16.896	223	17.489	251	17.987
196	16.919	224	17.507	252	18.004
197	16.940	225	17.526	253	18.021
198	16.962	226	17.543	254	18.037
199	16.984	227	17.561	255	18.053
200	17.008	228	17.579	256	18.070
201	17.029	229	17.598	257	18.086
202	17.051	230	17.614	258	18.101
203	17.073	231	17.631	259	18.118
204	17.095	232	17.649	260	18.134
205	17.117	233	17.667	261	18.151

TABLE 6.2. (continued)

<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>
262	18.167	277	18.406	291	18.610
263	18.183	278	18.421	292	18.624
264	18.199	279	18.436	293	18.638
265	18.216	280	18.451	294	18.650
266	18.231	281	18.466	295	18.663
267	18.248	282	18.481	296	18.676
268	18.264	283	18.496	297	18.689
269	18.279	284	18.510	298	18.701
270	18.297	285	18.524	299	18.713
271	18.311	286	18.539	300	18.727
272	18.328	287	18.554	301	18.739
273	18.343	288	18.568	302	18.752
274	18.259	289	18.582	303	18.764
275	18.374	290	18.596	304	18.776
276	18.391				

TABLE 6.3. = EXPERIMENTAL VALUES OF THE HEAT CAPACITY  
OF BENZOIC ACID.

Wt. of Benzoic Acid in calorimeter = 37.0074g. (in vacuo)

Molecular wt. of Benzoic Acid = 122.18.

No. of moles of Benzoic Acid in calorimeter = 0.30305

Heat Capacity,  $C_p$ , in Abs. Joules  $^{\circ}\text{C}^{-1}$ .

<u>Run No.</u>	<u>Temp. <math>^{\circ}\text{K}</math></u>	<u><math>\Delta T</math></u>	<u><math>C_p</math></u>	<u><math>C_p/\text{mole}</math></u>
1	83.31	3.224	28.701	57.325
2	86.93	3.993	29.495	58.727
3	91.01	4.147	30.446	60.611
4	95.12	4.042	31.252	62.132
5	190.40	6.050	46.770	98.952
6	196.39	5.929	47.700	101.565
7	202.27	5.825	48.529	103.875
8	230.01	6.062	52.680	115.705
9	236.02	5.966	53.515	118.121
10	241.91	5.863	54.406	120.711
11	277.61	5.568	59.962	137.138
12	283.28	5.820	60.558	138.824
13	289.01	5.730	61.464	141.543
14	272.58	5.698	59.119	134.610
15	278.21	5.616	59.894	136.887
16	289.53	5.469	61.559	141.830
17	283.91	5.841	60.852	139.764
18	289.53	5.469	61.675	142.186
p19	52.56	3.467	19.484	41.406
p20	56.09	3.583	20.752	43.521
p21	59.74	3.688	22.013	45.716

TABLE 6.3. (continued)

<u>Run No.</u>	<u>Temp. °K</u>	<u>ΔT</u>	<u>Cp.</u>	<u>Cp/mole</u>
p22	63.34	3.502	23.199	47.834
p23	66.92	3.624	24.307	49.794
h24	16.29	0.801	2.814	7.415
h25	17.77	1.078	3.585	9.543
h26	19.54	2.122	4.355	10.412
h27	21.62	2.047	4.941	12.622
h28	23.97	2.722	6.176	15.668
h29	27.54	4.396	7.871	19.400
h30	31.49	3.511	9.877	23.640
h31	35.22	3.951	11.709	27.233
h32	39.32	4.225	13.699	31.071
h33	43.83	4.784	15.740	34.793
h34	48.66	4.875	17.844	38.509

TABLE 6.4. TYPICAL DRIFTS AFTER THERMAL EQUILIBRATION.

<u>Temperature</u>	<u>°C.min<sup>-1</sup> x 10<sup>5</sup></u>
12	+1600
15	+3900
20	+110
30	+28
50	+5.4
100	+12
200	+4.2
250	-23
300	-100

## CHAPTER 7

HEAT CAPACITY OF DEHYDRATED  
ZEOLITE LINDE TYPE 5A

The heat capacity due to the sorbed phase in zeolites can be found as the difference between that of the sorption complex and the dehydrated 'empty' zeolite. It is clearly essential to prepare the sorbent in an exactly analogous manner before each run so that its heat capacity is consistent throughout.

The calorimeter vessel was loaded with Linde molecular sieve type 5A from the laboratory's stock which is kept at constant humidity (Sec.4.3). The covering plate with silver tube was soldered onto the vessel and the zeolite outgassed as described in Section 5.4.4. After outgassing the vessel was cooled, helium added, and finally the silver tube was pinched sealed, cut and immediately its top was soldered over. The weight in vacuo of the dehydrated zeolite in the vessel was 23.4338g, the corresponding weight before outgassing was 29.7057g. This corresponds to a water content of 21.1% of the initial weight. The calorimeter system was assembled and heat capacities were determined in the range 20 - 304°K. The amount of non-sorbed helium was always sufficient to effect efficient heat transfer within the calorimeter vessel.

The root mean squared percentage deviation from the smoothed curve was calculated as .15 (30-70°K) and .11 (70-300°K). The heat capacity determinations below 30°K are in much doubt since they are higher than those for one of the sorption complexes. Values are given for the observed heat capacities (Table 7.1). From the smoothed curve the heat capacity of the vessel plus sorbent was found at 1°C intervals in the range 20 - 304°K; the values are suitable for linear interpolation and are given in Table 7.2. Since these synthetic dehydrated zeolites are non-stoichiometric as regards the aluminium to silicon ratio and the cations present, the heat capacities determined apply strictly only to our sample. Nevertheless, for general interest, the heat capacity per gram is given (Table 7.3) over the temperature range of the measurements.



TABLE 7.1. - EXPERIMENTAL VALUES OF THE HEAT CAPACITY  
OF THE CALORIMETER VESSEL CONTAINING  
DEHYDRATED LINDE 5A. in Abs. Joules °C<sup>-1</sup>.

Wt. of dehydrated zeolite = 23.4338g.

0°C = 273.15°K.

<u>Run No.</u>	<u>Temp. °K</u>	<u>Δ T</u>	<u>Cp.</u>
1	86.11	4.834	17.836
2	90.82	4.597	18.726
3	95.54	4.832	19.559
4	100.39	4.841	20.367
5	105.24	4.852	21.156
6	110.11	4.869	21.910
7	115.00	4.892	22.628
8	119.97	4.900	25.043
9	125.06	5.274	24.000
10	130.26	5.118	24.665
11	135.31	4.979	25.288
12	140.42	5.228	25.867
13	145.90	5.743	26.431
14	151.54	5.586	27.100
15	157.16	5.668	27.731
16	162.86	5.749	28.290
17	168.54	5.618	28.843
18	174.08	5.782	29.352
19	179.89	5.885	29.847
20	185.79	5.981	30.357
21	191.78	6.066	30.856
22	197.79	6.026	31.332

TABLE 7.1. (continued)

<u>Run No.</u>	<u>Temp. °K</u>	<u><math>\Delta T</math></u>	<u>Cp.</u>
23	203.77	6.053	31.794
24	209.77	6.058	32.267
25	215.81	6.130	32.690
26	221.84	6.056	33.155
p27	51.60	5.718	9.788
p28	56.96	4.971	1.123
p29	61.86	4.742	1.249
p30	66.65	4.837	1.366
p31	71.39	4.620	1.474
p32	76.05	4.665	1.581
p33	80.87	4.928	1.681
h34	13.61	0.990	0.408
h35	16.46	0.653	1.007
h36	18.10	1.136	1.245
h37	19.73	2.186	1.227
h38	21.79	1.965	1.496
h39	23.60	1.979	1.884
h40	25.58	2.220	2.392
h41	28.24	3.097	3.060
h42	31.26	2.924	3.875
h43	34.94	4.357	4.946
h44	38.93	3.511	6.089
h45	43.37	5.313	7.385
h46	48.40	4.694	8.828
h47	53.26	4.984	10.221
48	221.46	8.977	33.119
49	231.09	10.392	33.756
50	240.65	8.895	34.404
51	249.38	8.745	34.990
52	257.98	8.625	35.494

TABLE 7.1. (continued)

<u>Run No.</u>	<u>Temp. °K</u>	<u><math>\Delta T</math></u>	<u>Cp.</u>
53	266.42	8.504	35.996
54	270.35	8.180	36.263
55	278.47	8.334	36.674
56	286.59	8.222	37.173
57	294.74	8.398	37.504
58	302.86	8.314	37.889
p59	53.46	5.558	10.298
p60	58.80	5.111	11.702
p61	63.82	4.904	12.979
p62	68.80	5.035	14.135
p63	73.89	5.148	15.290

TABLE 7.2. - SMOOTHED VALUES OF THE HEAT CAPACITY  
OF THE CALORIMETER VESSEL PLUS DE-  
HYDRATED LINDE MOLECULAR SIEVE 5A  
FROM 20 TO 304°K in abs. J. °C<sup>-1</sup>.

Weight of dehydrated zeolite is 23.4338g.  
0°C = 273.15°K.

<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>
20	1.256	43	7.272	66	13.497
21	1.398	44	7.558	67	13.732
22	1.549	45	7.845	68	13.963
23	1.775	46	8.131	69	14.194
24	2.022	47	8.415	70	14.419
25	2.267	48	8.695	71	14.646
26	2.516	49	8.994	72	14.871
27	2.775	50	9.289	73	15.092
28	3.032	51	9.583	74	15.312
29	3.391	52	9.878	75	15.531
30	3.555	53	10.161	76	15.753
31	3.825	54	10.440	77	15.968
32	4.095	55	10.717	78	16.182
33	4.369	56	10.990	79	16.395
34	4.647	57	11.262	80	16.607
35	4.929	58	11.525	81	16.812
36	5.219	59	11.785	82	17.018
37	5.519	60	12.042	83	17.218
38	5.811	61	12.292	84	17.416
39	6.110	62	12.535	85	17.614
40	6.400	63	12.776	86	17.811
41	6.695	64	13.016	87	18.006
42	6.985	65	13.257	88	18.197

TABLE 7.2. (continued)

<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>
89	18.383	118	23.048	147	26.613
90	18.571	119	23.188	148	26.724
91	18.753	120	23.323	149	26.833
92	18.933	121	23.461	150	26.943
93	19.112	122	23.594	151	27.052
94	19.284	123	23.726	152	27.161
95	19.458	124	23.858	153	27.269
96	19.632	125	23.988	154	27.375
97	19.802	126	24.119	155	27.482
98	19.968	127	24.248	156	27.588
99	20.136	128	24.377	157	27.692
100	20.301	129	24.502	158	27.795
101	20.465	130	24.628	159	27.898
102	20.629	131	24.753	160	28.000
103	20.791	132	24.876	161	28.101
104	20.952	133	24.998	162	28.201
105	21.110	134	25.118	163	28.301
106	21.268	135	25.238	164	28.400
107	21.423	136	25.354	165	28.499
108	21.581	137	25.472	166	28.596
109	21.733	138	25.588	167	28.692
110	21.886	139	25.701	168	28.788
111	22.036	140	25.818	169	28.883
112	22.183	141	25.932	170	28.978
113	22.333	142	26.048	171	29.072
114	22.478	143	26.162	172	29.166
115	22.622	144	26.274	173	29.257
116	22.765	145	26.388	174	29.344
117	22.907	146	26.501	175	29.432

TABLE 7.2. (continued)

<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>	<u>Temp. °K</u>	<u>Cp.</u>
176	29.521	206	31.964	236	34.093
177	29.609	207	32.040	237	34.161
178	29.699	208	32.115	238	34.228
179	29.784	209	32.190	239	34.296
180	29.867	210	32.263	240	34.361
181	29.953	211	32.339	241	34.428
182	30.037	212	32.412	242	34.493
183	30.122	213	32.485	243	34.561
184	30.307	214	32.559	244	34.627
185	30.290	215	32.631	245	34.692
186	30.369	216	32.703	246	34.760
187	30.451	217	32.776	247	34.824
188	30.536	218	32.848	248	34.890
189	30.619	219	32.919	249	34.953
190	30.702	220	32.988	250	35.019
191	30.785	221	33.059	251	35.082
192	30.869	222	33.143	252	35.148
193	30.949	223	33.214	253	35.210
194	31.028	224	33.281	254	35.271
195	31.108	225	33.349	255	35.332
196	31.188	226	33.418	256	35.395
197	31.267	227	33.485	257	35.453
198	31.344	228	33.558	258	35.512
199	31.423	229	33.624	259	35.572
200	31.501	230	33.691	260	35.633
201	31.580	231	33.758	261	35.691
202	31.659	232	33.825	262	35.753
203	31.735	233	33.892	263	35.812
204	31.811	234	33.959	264	35.870
205	31.888	235	34.028	265	35.927

TABLE 7.2. (continued)

<u>Temp.</u> °K	<u>Cp.</u>	<u>Temp.</u> °K	<u>Cp.</u>	<u>Temp.</u> °K	<u>Cp.</u>
266	35.983	279	36.701	292	37.370
267	36.041	280	36.753	293	37.419
268	36.099	281	36.808	294	37.468
269	36.153	282	36.859	295	37.518
270	36.211	283	36.911	296	37.564
271	36.267	284	36.962	297	37.612
272	36.321	285	37.014	298	37.661
273	36.376	286	37.067	299	37.709
274	36.430	287	37.119	300	37.758
275	36.484	288	37.169	301	37.802
276	36.541	289	37.219	302	37.849
277	36.593	290	37.270	303	37.898
278	36.648	291	37.320	304	37.943

TABLE 7.3. - HEAT CAPACITY OF DEHYDRATED  
ZEOLITE LINDE 5A.

The heat capacity is given in absolute joules per degree Celsius per gram of dehydrated Linde 5A, and applies only to the sample used in this experiment.

<u>Temp. °K</u>	<u>Cp per gram</u>
20	0.0145
30	0.0480
40	0.0844
50	0.1217
60	0.1638
70	0.2036
80	0.2410
90	0.2808
100	0.3193
120	0.3892
140	0.4531
160	0.5136
180	0.5685
200	0.6185
220	0.6639
240	0.7071
260	0.7467
280	0.7810
300	0.8121



## CHAPTER 8

HEAT CAPACITY OF METHANE IN LINDE 5A8.1. Introduction.

The heat capacity of dehydrated Linde 5A containing two different doses of methane was determined. For each run the calorimeter was joined to the glass-line, so that the sorbent could be outgassed and dosed according to the procedure described previously (Sec. 5.4.4.). From the time the zeolite was first placed in the calorimeter vessel the platinum sealing plate was not unsoldered nor the amount of sorbent changed. Thus the amount of Grade K solder was virtually constant throughout. The heat capacity of the methane was the difference between the heat capacities of the vessel with and without methane plus a correction for the change in weight of thermometer grease and silver tubing present in the two runs.

To obtain the heat capacity of the sorbed phase,  $C_{vs}$ , corrections then have to be applied according to the equation given in section 3.3.3. These corrections are for the heat capacity of the methane which is in the gaseous phase and for the energy which has to be supplied to desorb methane in order to maintain thermodynamic equilibrium after the temperature increase. These corrections only become significant in the region of 170°K and above.

The two runs with methane sorbed will be denoted A and B. The experimental observations will be given for the runs and then these results will be discussed together (Sec.8.4).

### 8.2. Methane in Linde 5A: Run A.

For run A the vessel contained .025966 moles of methane, which is equivalent to an average of 1.808 molecules per zeolite cavity. In all 94 heat capacity experiments were carried out on the sample. The results are given in Table 8.1.

Initially the system was cooled very rapidly by filling the space within the outer can (Fig.5.1) with helium as a heat exchanger whilst this can was surrounded by liquid nitrogen. Measurements were taken from 84°K, and are reported as runs numbered 1 to 7 (marked with an asterisk in the above table). At first the thermometer drifts were only very slightly warming and the system equilibrated in about 30 minutes. Above 98°K (after drift of run 4) the drifts became warming and very large, being equal to about .0015°C/min. Coincident with this the time required for thermal equilibration became much longer, and at 112.6°K the equilibration was followed for over two hours without the large drift rate decreasing. This was the after drift of run 6, and run 6a, b, and c correspond to the apparent heat capacity determined from after drifts taken 30, 70 and 100 minutes after the end of the heating period.

The heat capacities found from runs 1 to 7 were higher than the curve of equilibrium heat

capacities found later. The equilibration times and drift rates were normal in this temperature range when the vessel was cooled slowly. Clearly the quick cooling had caused the sorbate to become frozen in a meta-stable state. Similar effects are known in glasses and other polymers where the activation energy for molecular rearrangement is large compared with the available thermal energy. In this case, as the vessel was subsequently heated the sorbate was able, due to the increased thermal excitations of both itself and the sorbent, to transform into a more stable equilibrium configuration. The heat liberated during this process was the cause of the warming drifts.

Knowing the size of these drifts and the heat capacity of the loaded calorimeter vessel, the amount of heat involved can be estimated if the period of time for which the drift lasts is known. This type of calculation shows that the heat involved is about  $335t$  calories per mole of methane if the period of time for which the drift lasts is  $t$  hours. This time interval is known to be of the order of 3 to 5 hours. This excess energy was also estimated by a direct calorimetric method. The vessel was cooled quickly as before to below the region where the warming drifts commenced and then heat was added to raise the temperature such that small drifts were again attainable. In fact the temperature rise was from  $96.6$  to  $123.9^{\circ}\text{K}$ . A comparison of the resulting heat capacity and the heat capacity determined in this region with slow cooling gave a value of  $1290$  cal/mole methane for the extra heat. This is in accord with the previous estimate.

For all subsequent experiments the vessel was cooled from room temperature as slowly as possible by maintaining a high vacuum in the outer can. For the runs using solid hydrogen or nitrogen as refrigerant, the system was cooled in the above manner to about  $80^{\circ}\text{K}$ , but during and after the pumping of the coolant helium was added within the outer can to assist heat exchange because of the short time these refrigerants last.

The thermal equilibration time varied with temperature in a non-typical way, even for these runs where the sample was cooled slowly. For normal samples (crystalline solids, etc.) the equilibration is very quick at both very low temperatures and at the higher temperatures ( $250 - 300^{\circ}\text{K}$ ) but goes through a maximum at about  $70 - 100^{\circ}\text{K}$ . For this system the equilibration times were short at temperatures below about  $26^{\circ}\text{K}$ , but became much larger above this temperature. They were largest at about  $30^{\circ}\text{K}$  where the equilibration time was about 50 - 60 minutes, this phenomenon being accompanied by cooling drifts. The behaviour of the system became normal again at about  $45^{\circ}\text{K}$ .

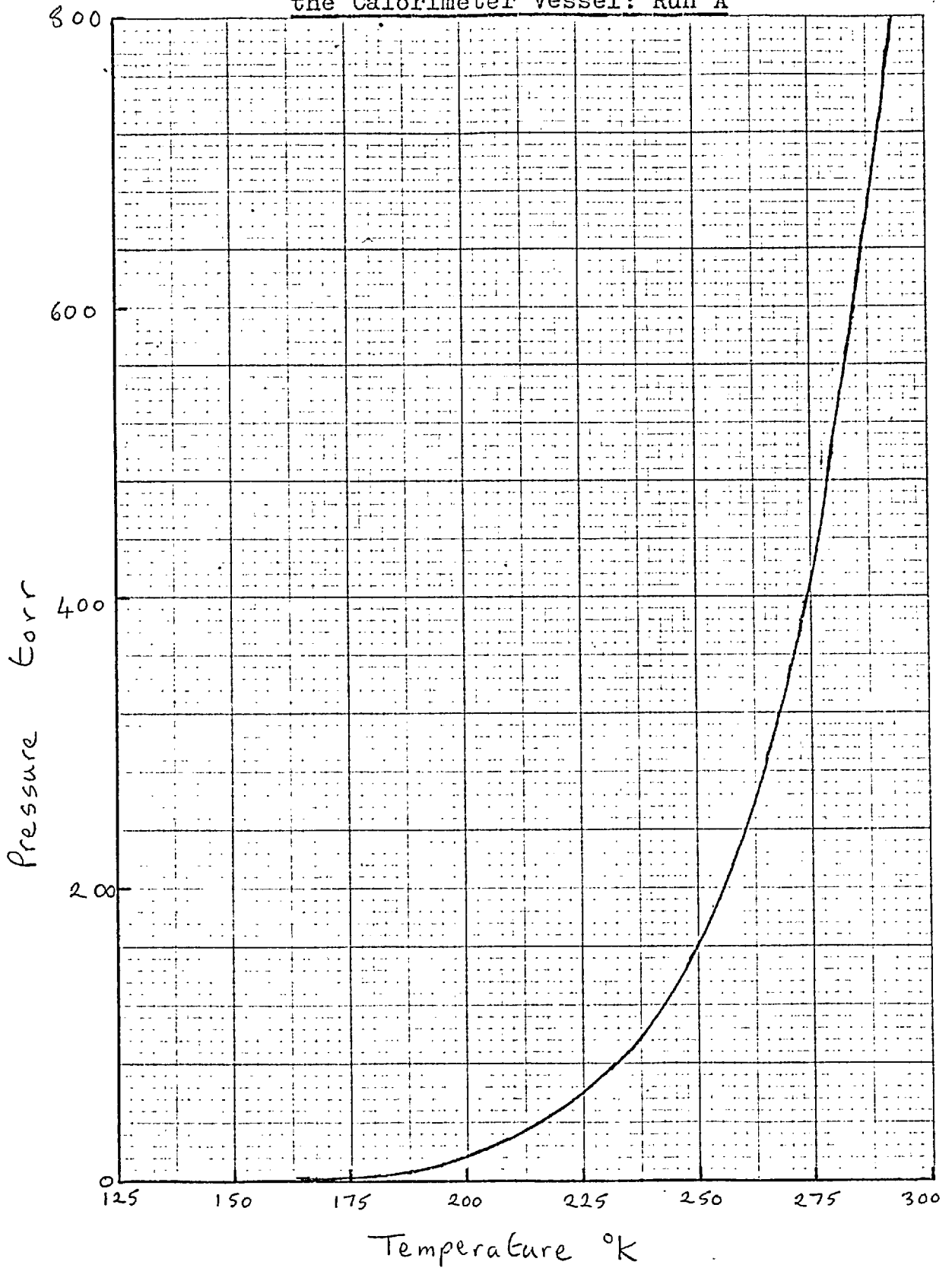
The equilibration time followed the usual pattern through the  $100 - 120^{\circ}\text{K}$  region and the drifts were always small and slightly cooling as opposed to the behaviour described above for this region when the sample was cooled quickly. However large warming drifts with an associated increase in equilibration time appeared at about  $155^{\circ}\text{K}$ . The equilibration time was about 50 minutes in the temperature region  $165 - 200^{\circ}\text{K}$ . It can be seen from

an inspection of Table 8.1 that many heat capacity experiments were performed in this region but the points were subject to a large scatter of up to .4% of the total heat capacity about the smooth curve. Normally the scatter in this region is very small. The large scatter is thought to be due to two causes. Firstly the long equilibration times make the extrapolation of the drifts less reliable (see Sec. 6.3) and secondly it is thought that the heat capacity might be dependent on the thermal history of the sample in this region. For example, some of these experiments were done immediately the sample had been slowly cooled to 170°K, whilst others in this region were done after the sample had been held at these temperatures overnight. Above 200°K the equilibration times became shorter and the thermal behaviour was normal up to the highest temperatures used.

The contribution of the sorbate to the total heat capacity was 7.7% at 50°K, 5.6% at 100°K, 5.47% at 150°K, 5.4% at 190°K and only 4.74% at 250°K.

The graphical method described in section 3.3.4 was used to find the pressure in the calorimeter vessel at each temperature. This is illustrated in Fig. 8.1, from which it can be seen that the partial pressure of methane is negligible below 165°K. From these calculations the corrections to the methane heat capacity mentioned previously were made. The heat capacity of the sorbed methane that was thus obtained is presented in Table 8.2 and Fig. 8.2. It has a broad maximum in the region 185° - 190°K. There also seems to be an extra contribution to the heat capacity in the range

Fig. 8.1. The Partial Pressure of Methane in  
the Calorimeter Vessel: Run A



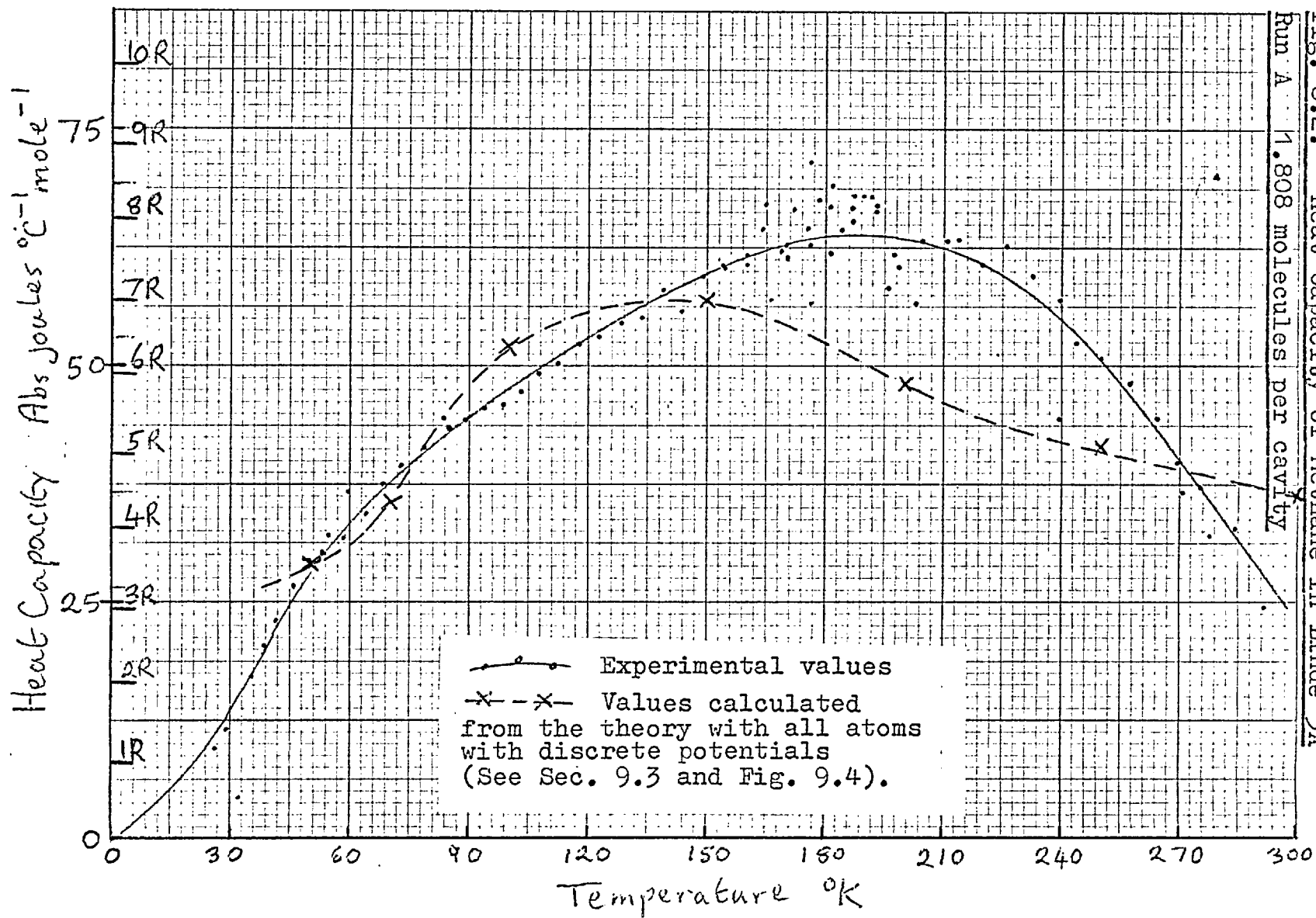


Fig. 8.2. Heat Capacity of Methane in Linde 5A  
 Run A 1.808 molecules per cavity

60 - 105°K. Its actual commencement is difficult to determine because of the very rapid fall-off in the methane heat capacity at these temperatures. The decrease in the heat capacity at high temperatures is very marked, and indeed at 300°K it approaches the value for methane in the gaseous phase.

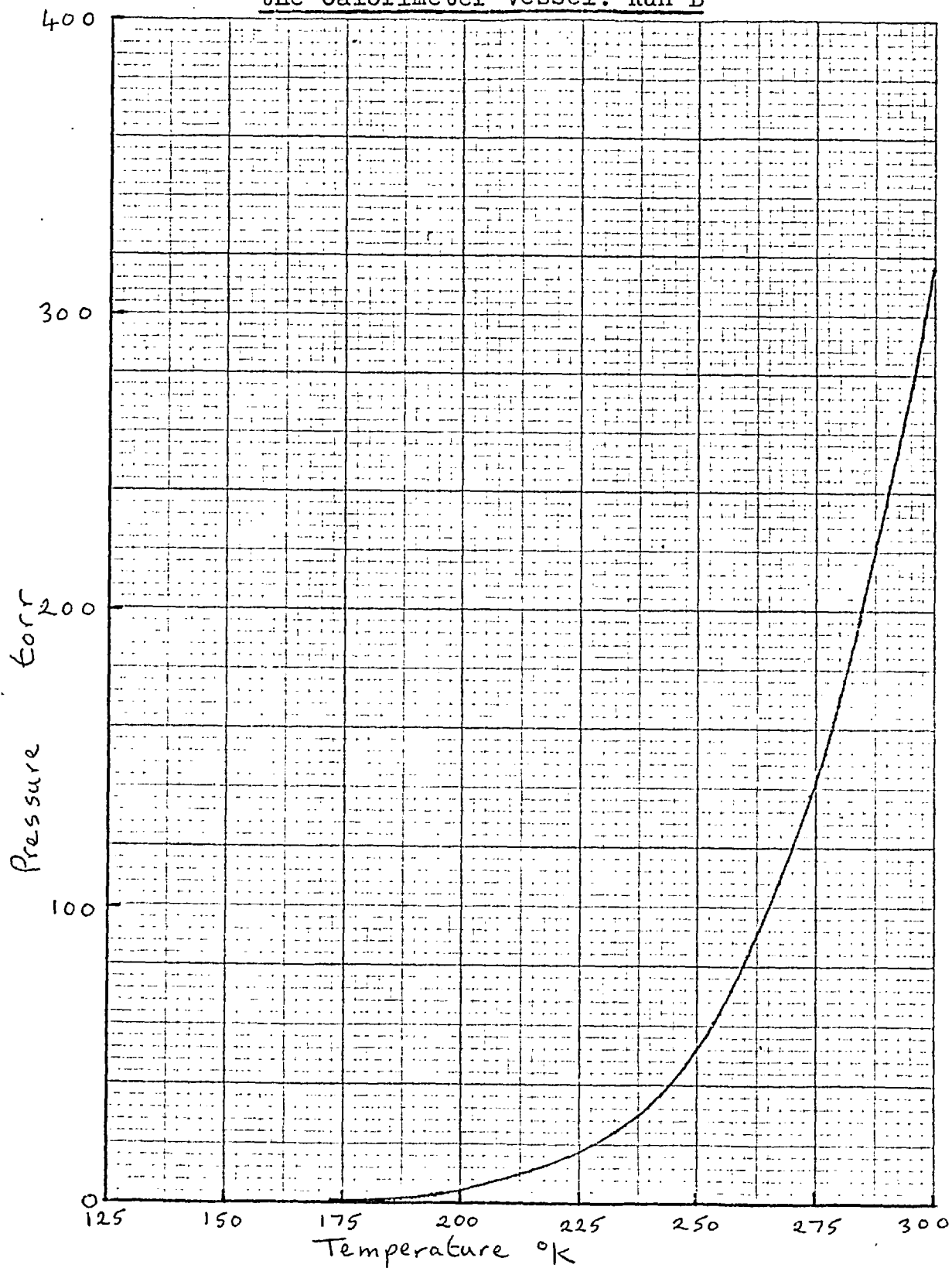
### 8.3. Methane in Linde 5A: Run B.

For this set of measurements .012829 moles of methane were added to the vessel. equivalent to an average cavity occupancy of .8933 molecules. The results from the 61 heat capacity experiments are given in Table 8.2. The partial pressure of the methane in the vessel was calculated at various temperatures and it is shown in Fig. 8.3. From these calculations, as for the previous run, the contribution to the heat capacity which arises from the sorbed methane was calculated (Table 8.4 and Fig. 8.4).

All the points were determined after the system had been cooled as slowly as conveniently possible. The heat capacity of the methane at this dosage showed the same general variation with temperature as that for the larger dosage of run A. There were significant differences however. The maximum in the curve occurred at a lower temperature of between 165 - 170°K. The associated increase in duration of the equilibration times also, as would be expected, was evidenced at a lower temperature, although only slightly so.



Fig. 8.3. The Partial Pressure of Methane in the Calorimeter Vessel: Run B



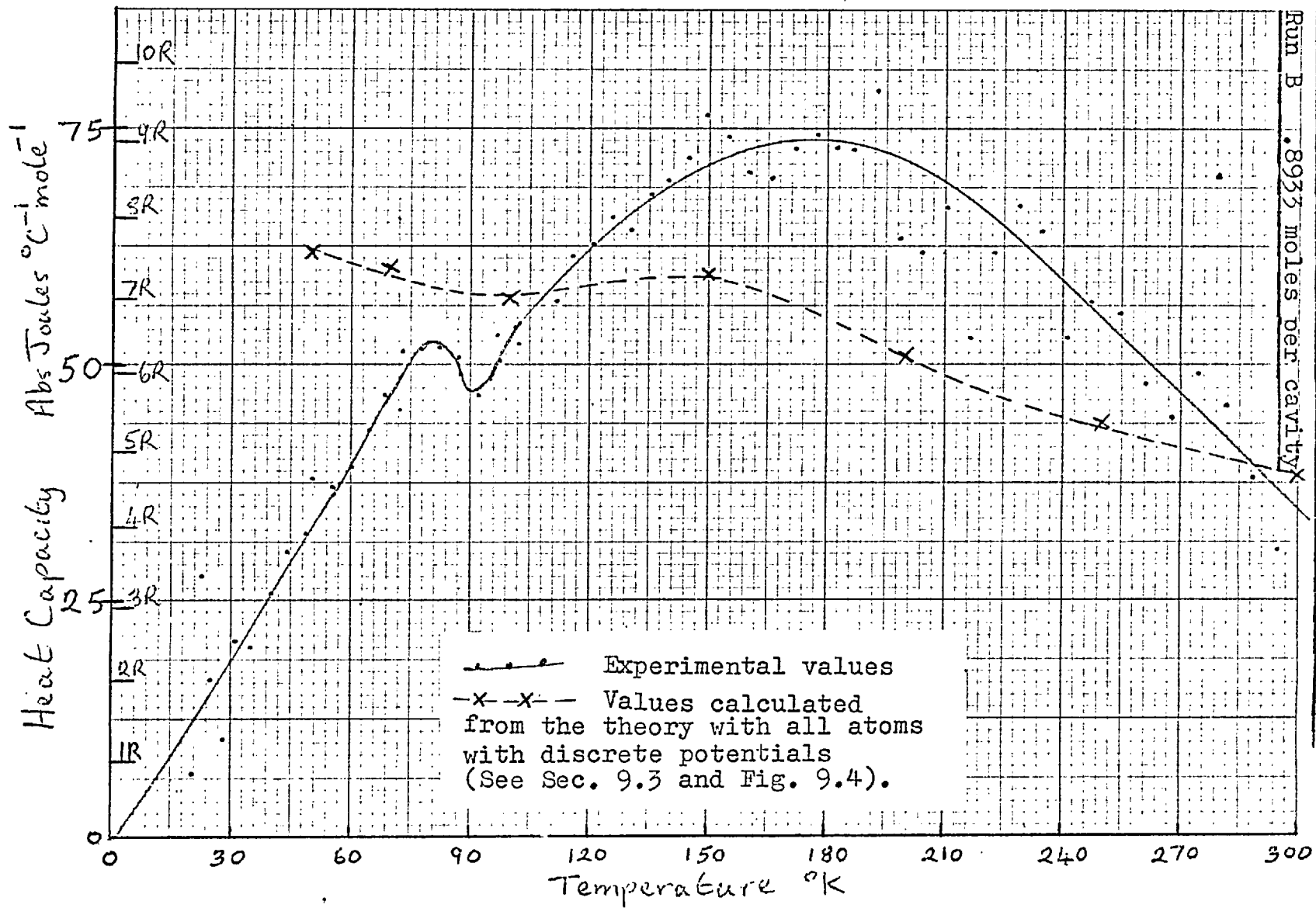


Fig. 8.4. Heat Capacity of Methane in Linde 5A

The major difference in the two curves was at lower temperatures. The 12 heat capacity experiments using solid hydrogen refrigerant extended over 15 hours because from  $23^{\circ}\text{K}$  to about  $40^{\circ}\text{K}$  the equilibration times were abnormally long (often over 60 minutes) during which period the thermometer was cooling. The region of anomalously high heat absorption was much more pronounced than before, and occurred between  $45 - 100^{\circ}\text{K}$ , that is at a lower range of temperature than for run A. Again the low temperature tail of this region is lost in the fall-off of the total methane heat capacity.

The contribution to the total heat capacity from the methane was quite small for this run, falling from 4.48% at  $50^{\circ}\text{K}$ , to 3.15% at  $100^{\circ}\text{K}$ , 3.1% at  $170^{\circ}\text{K}$  and only 2.4% at  $250^{\circ}\text{K}$ . Thus uncertainties of .1% in each of the bulk heat capacities from which these results are obtained causes an uncertainty of about 8% in the total heat capacity at  $250^{\circ}\text{K}$ .

TABLE 8.1. - EXPERIMENTAL VALUES OF THE HEAT CAPACITY  
OF METHANE SORBED IN LINDE 5A. in Abs.  
Joules °C<sup>-1</sup>

Wt. of dehydrated zeolite = 23.4338g (in vacuo).

No of moles of methane used = .025966

Approximate amount of helium in vessel =  $2.6 \times 10^{-4}$  moles.

C is the bulk heat capacities.

The last column is the total heat capacity due  
to the methane.

<u>Run No.</u>	<u>Temp. °K</u>	<u>ΔT</u>	<u>C</u>	<u>C (methane)</u>
*1	86.31	4.584	19.040	1.169
*2	90.92	4.595	19.952	1.214
*3	95.56	4.657	20.809	1.252
*4	100.35	4.840	21.609	1.250
*5	105.28	4.862	22.404	1.249
*6a	110.18	4.699	23.156	1.243
*6b	110.21	4.748	22.917	1.000
*6c	110.22	4.776	22.782	0.863
*7	115.09	4.700	24.063	1.428
8	170.48	5.098	30.666	1.626
9	175.62	5.169	31.193	1.680
10	180.84	5.236	31.705	1.736
11	186.15	5.344	32.150	1.730
12	191.55	5.413	32.642	1.765
13	196.95	5.345	33.032	1.608
14	202.48	5.689	33.282	1.468
15	98.09	4.626	21.168	1.185
16	102.83	4.849	21.997	1.233
17	107.70	4.870	22.810	1.277

TABLE 8.1. (continued)

<u>Run No.</u>	<u>Temp. °K.</u>	<u><math>\Delta T</math></u>	<u>C</u>	<u>C (methane)</u>
18	112.59	4.898	23.574	1.303
19	117.50	4.921	24.341	1.363
20	122.46	4.959	25.035	1.380
21	128.74	4.771	25.899	1.416
22	133.62	4.984	26.503	1.431
23	138.63	5.031	27.164	1.506
24	143.70	5.107	27.690	1.451
25	148.83	5.169	28.363	1.550
26	154.04	5.243	28.952	1.574
27	159.42	5.536	29.542	1.602
28	164.98	5.591	30.266	1.748
29	170.65	5.712	30.744	1.592
30	176.43	5.813	31.222	1.627
31	180.87	5.572	31.584	1.615
32	186.47	5.626	32.139	1.693
33	192.16	5.751	32.654	1.721
34	198.10	6.109	33.010	1.569
35	204.16	6.047	33.565	1.645
36	210.29	6.205	34.052	1.645
37	213.14	6.181	34.295	1.649
38	219.39	6.311	34.728	1.583
39	225.85	6.632	35.264	1.625
40	232.58	6.824	35.745	1.550
41	239.47	6.945	36.181	1.480
p42	54.64	4.787	11.457	0.841
p43	59.50	4.794	12.868	0.956
p44	64.13	4.428	13.938	0.893
p45	68.61	4.547	15.079	0.974
p46	73.21	4.664	16.171	1.032

TABLE 8.1 (continued)

<u>Run No.</u>	<u>Temp. °K</u>	<u><math>\Delta T</math></u>	<u>C</u>	<u>C (methane)</u>
p47	78.13	5.157	17.283	1.074
p48	83.30	5.205	18.441	1.163
49	84.46	4.747	18.640	1.133
50	89.29	4.904	19.591	1.154
51	94.09	4.688	20.486	1.186
52	98.85	4.826	21.305	1.194
h53	15.11	1.239	0.414	
h54	18.30	1.026	0.701	
h55	20.41	1.229	1.049	
h56	22.60	1.886	1.532	
h57	24.52	1.718	2.142	
h58	26.79	2.844	2.976	0.255
h59	29.48	2.570	3.766	0.296
h60	32.19	2.842	4.260	0.112
h61	35.32	3.399	5.483	0.452
h62	38.60	3.150	6.516	0.526
h63	41.88	3.418	7.552	0.601
h64	45.47	3.723	8.673	0.694
h65	49.32	3.939	9.847	0.760
h66	53.62	4.643	11.118	0.784
h67	58.53	5.165	12.488	0.824
68	154.63	5.444	29.006	1.565
69	159.83	4.944	29.562	1.580
t70	163.62	2.621	30.063	1.679
t71	166.25	2.615	30.129	1.487
t72	168.85	2.582	30.508	1.617
73	172.15	3.999	30.926	1.727
74	176.35	4.345	31.038	1.467
t75	176.12	2.506	31.423	1.861

TABLE 8.1. (continued)

<u>Run No.</u>	<u>Temp. °K</u>	<u>Δ T</u>	<u>C</u>	<u>C (methane)</u>
t76	178.65	2.494	31.543	1.754
t77	181.32	2.827	31.807	1.793
t78	184.16	2.815	31.929	1.677
t79	186.97	2.784	32.257	1.769
t80	189.84	2.934	32.510	1.770
t81	192.78	2.912	32.727	1.745
t82	195.70	2.908	32.751	1.520
83	235.59	6.849	35.921	1.220
84	243.40	6.757	36.347	1.363
85	250.21	6.860	36.837	1.323
86	257.13	6.971	37.263	1.259
87	264.04	6.864	37.715	1.156
88	269.85	4.773	38.180	1.037
89	275.61	6.745	38.459	0.972
90	270.76	6.780	38.152	0.951
91	277.60	6.922	38.462	0.838
92	284.54	7.619	39.025	0.849
93	291.70	7.326	39.442	0.638
94	298.99	7.262	39.781	**

\*\* Correction for desorption unknown.

TABLE 8.2. - HEAT CAPACITY OF THE SORBED METHANE  
AS A FUNCTION OF TEMPERATURE: RUN A

The run numbers correspond to those of Table 8.1.  
 $C_{vs}$  is in abs Joules  $^{\circ}\text{C}^{-1}$  per mole of methane.

<u>Run No.</u>	<u>Temp<math>^{\circ}</math>K</u>	<u><math>C_{vs}</math></u>	<u>Run No.</u>	<u>Temp<math>^{\circ}</math>K</u>	<u><math>C_{vs}</math></u>
1	86.31	45.02	20	122.46	53.15
2	90.92	45.75	21	128.74	54.53
3	95.56	48.22	22	133.62	55.11
4	100.35	48.14	23	138.63	58.00
5	105.28	48.10	24	143.70	55.88
6a	110.18	47.87	25	148.83	59.69
6b	110.21	38.51	26	154.04	60.62
6c	110.22	33.24	27	159.42	61.70
7	115.09	55.00	28	164.98	67.32
8	170.48	62.62	29	170.65	61.31
9	175.62	64.70	30	176.43	62.66
10	180.84	66.86	31	180.87	62.20
11	186.15	66.63	32	186.47	65.20
12	191.55	67.97	33	192.16	66.28
13	196.95	61.93	34	198.10	60.43
14	202.48	56.54	35	204.16	63.35
15	98.09	45.64	36	210.29	63.35
16	102.83	47.49	37	213.14	63.51
17	107.70	49.18	38	219.39	60.96
18	112.59	50.18	39	225.85	62.58
19	117.50	52.49	40	232.58	59.69



TABLE 8.2. (continued)

<u>Run No.</u>	<u>Temp<sup>o</sup>K</u>	<u>C<sub>vs</sub></u>	<u>Run No.</u>	<u>Temp<sup>o</sup>K</u>	<u>C<sub>vs</sub></u>
41	239.47	57.00	70	163.62	64.66
42	54.64	32.39	71	166.25	57.27
43	59.50	36.82	72	168.85	62.27
44	64.13	34.39	73	172.15	66.51
45	68.61	37.51	74	176.35	56.50
46	73.21	39.74	75	176.12	71.67
47	78.13	41.36	76	178.65	67.55
48	83.30	44.79	77	181.32	69.05
49	84.46	43.63	78	184.16	64.58
50	89.29	44.44	79	186.97	68.13
51	94.09	45.68	80	189.84	68.17
52	98.85	45.98	81	192.78	67.20
58	26.79	9.82	82	195.70	58.54
59	29.48	11.40	83	239.59	46.99
60	32.20	4.31	84	243.40	52.49
61	35.32	17.41	85	250.21	50.95
62	38.60	20.26	86	257.13	48.49
63	41.88	23.15	87	264.04	44.52
64	45.47	26.73	88	269.85	39.94
65	49.32	29.27	89	275.61	37.43
66	53.62	30.19	90	270.76	36.63
67	58.53	31.73	91	277.60	32.27
68	154.63	60.27	92	284.54	32.70
69	159.83	60.85	93	291.70	24.57

TABLE 8.3. - EXPERIMENTAL VALUES OF THE HEAT CAPACITY  
OF METHANE SORBED IN LINDE 5A. in Abs.  
Joules °C<sup>-1</sup>

Wt. of dehydrated zeolite = 23.4338g. (in vacuo)  
No of moles of methane used = .012829  
Approximate amount of helium in vessel =  $2.6 \times 10^{-4}$  moles.  
C is the bulk heat capacities.  
The last column is the total heat capacity due  
to the methane.

<u>Run No.</u>	<u>Temp. °K</u>	<u>Δ T</u>	<u>C</u>	<u>C (methane)</u>
1	87.39	4.516	18.707	0.626
2	92.00	4.712	19.539	0.606
3	96.78	4.878	20.447	0.682
4	101.58	4.694	21.251	0.691
5	97.32	4.855	20.497	0.642
6	102.17	4.843	21.328	0.672
7	111.25	4.363	22.797	0.726
8	115.71	4.556	23.510	0.788
9	120.53	5.061	24.198	0.803
10	125.53	4.915	24.899	0.843
11	130.39	4.797	25.499	0.823
12	135.21	4.853	26.134	0.872
13	139.53	4.753	26.655	0.893
14	144.52	5.234	27.256	0.924
15	149.70	5.107	27.892	0.984
16	154.94	5.365	28.437	0.963
17	160.26	5.272	28.926	0.902
18	165.72	5.686	29.464	0.897

TABLE 8.3. (continued)

<u>Run No.</u>	<u>Temp. °K</u>	<u><math>\Delta T</math></u>	<u>C</u>	<u>C (methane)</u>
19	171.37	5.643	30.038	0.934
20	177.03	5.671	30.566	0.957
21	182.66	5.583	31.035	0.935
22	186.59	5.504	31.361	0.933
23	192.22	5.785	31.911	1.013
24	198.09	5.926	32.193	0.816
25	204.02	6.032	32.641	0.794
26	210.08	6.181	33.165	0.853
27	216.29	6.311	33.547	0.676
28	222.59	6.418	34.038	0.796
29	229.04	6.585	34.552	0.858
30	234.11	6.830	34.890	0.824
31	240.82	6.735	35.328	0.678
32	247.56	6.882	35.742	0.726
33	254.31	6.794	36.206	0.712
34	261.06	6.941	36.594	0.616
35	267.87	6.866	36.979	0.574
36	274.70	6.997	37.445	0.627
37	281.56	6.920	37.848	0.585
38	288.33	6.863	38.142	0.487
39	295.03	6.786	38.533	0.391
40	301.58	6.643	39.008	0.597
p41	50.51	5.319	9.923	0.483
p42	55.50	4.666	11.327	0.473
p43	60.07	4.474	12.560	0.501
p44	64.48	4.349	13.685	0.553
p45	68.89	4.482	14.767	0.598
p46	73.23	4.188	15.801	0.658
p47	77.65	4.604	16.766	0.660
p48	82.33	4.762	17.748	0.663

TABLE 8.3. (continued)

<u>Run No.</u>	<u>Temp. °K</u>	<u>ΔT</u>	<u>C</u>	<u>C (methane)</u>
p49	87.07	4.722	18.671	0.651
h50	15.29	1.823	0.369	
h51	17.94	0.595	1.131	
h52	19.11	1.213	1.230	
h53	20.72	2.068	1.444	0.086
h54	22.75	2.162	2.073	0.354
h55	25.13	2.800	2.509	0.210
h56	27.80	3.047	3.112	0.132
h57	30.97	3.698	4.086	0.268
h58	35.34	5.155	5.297	0.258
h59	39.91	4.059	6.705	0.331
h60	44.18	4.503	7.996	0.385
h61	48.36	3.884	9.215	0.413

TABLE 8.4. - HEAT CAPACITY OF THE SORBED METHANE  
AS A FUNCTION OF TEMPERATURE: RUN B

The run numbers correspond to those of Table 8.3.  
 $C_{vs}$  is in abs Joules  $^{\circ}\text{C}^{-1}$  per mole of methane.

<u>Run No.</u>	<u>Temp<math>^{\circ}</math>K</u>	<u><math>C_{vs}</math></u>	<u>Run No.</u>	<u>Temp<math>^{\circ}</math>K</u>	<u><math>C_{vs}</math></u>
1	87.39	48.80	22	186.59	72.73
2	92.00	47.24	23	192.22	78.96
3	96.78	53.16	24	198.09	63.61
4	101.58	53.86	25	204.02	61.89
5	97.32	50.04	26	210.08	66.49
6	102.17	52.38	27	216.29	52.69
7	111.25	56.62	28	222.59	62.05
8	115.71	61.42	29	229.04	66.88
9	120.53	62.59	30	234.11	64.23
10	125.53	65.57	31	240.82	52.85
11	130.39	64.15	32	247.56	56.59
12	135.21	67.97	33	254.31	55.50
13	139.53	69.61	34	261.07	48.02
14	144.52	72.02	35	267.87	44.74
15	149.70	76.70	36	274.70	48.87
16	154.94	74.06	37	281.56	45.60
17	160.26	70.31	38	288.33	37.96
18	165.72	69.92	39	295.03	30.48
19	171.37	72.80	40	301.58	46.54
20	177.03	74.60	41	50.51	37.65
21	182.66	72.88	42	55.50	36.87

TABLE 8.4. (continued)

<u>Run No.</u>	<u>Temp<sup>o</sup>K</u>	<u>C<sub>vs</sub></u>	<u>Run No.</u>	<u>Temp<sup>o</sup>K</u>	<u>C<sub>vs</sub></u>
43	60.07	39.05	54	22.75	27.59
44	64.48	43.11	55	25.13	16.37
45	68.89	46.61	56	27.80	10.29
46	73.23	51.29	57	30.98	20.89
47	77.65	51.45	58	35.34	20.11
48	82.33	51.68	59	39.91	25.80
49	87.07	50.74	60	44.18	30.01
53	20.72	6.70	61	48.36	32.19

## CHAPTER 9

DISCUSSION OF CERTAIN THERMODYNAMIC  
PROPERTIES OF METHANE IN LINDE 5A9.1. Introduction.

The elucidation of the experimental data given in the previous chapter presents many interesting problems. The data is understandably more complex than that for, say, methane occluded in quinol clathrates because of the multiple occupancy of cells, the more heterogeneous potential within each cell and the much greater mobility allowed to the guest molecules. Since the statistical thermodynamic theory formulated in Chapter 3 only applies to equilibrium states, it cannot be employed as a description of the slow relaxation processes which occur in this system. A correct treatment should account for the magnitude of the heat capacity at various temperatures and compositions, and furthermore it should predict the correct form of the equilibrium isotherms and isosteric heats. In Section 9.2 numerical values are given for some of these quantities based on the intermolecular potential data presented in Section 2.3 and using the equations of Chapter 3. An appraisal of these results in terms of the experimental data reported in this thesis and later calculations (Parsonage 1969) is given in Section 9.3.

A study of the relaxation processes should, in

itself, be of great interest because they reflect the mobility allowed to the sorbate. Normally the time required for the calorimeter vessel to become thermally equilibrated is determined by the rate at which the heat supplied to the vessel by the vessel heater is transferred to and then through the sample, and on the amount of heat involved. Thermal equilibration is deemed to be complete when the drift in temperature is either zero or at the smallest steady value attainable with the apparatus in that temperature range. Thus these time periods are small at very low temperatures where the amount of heat involved is small and the thermal conduction efficient, and also at high temperatures because of the high radiative transfer which is possible. Abnormally long equilibration times at a particular temperature suggest that the molecular rearrangement which the sample is attempting in order to allow itself to assume an equilibrium configuration is being hindered by large free energy barriers.

At least three such processes have been recorded for methane occluded in Linde 5A. These occur at (1) low temperatures (23 - 45°K) with associated cooling drifts, (2) 160 - 200°K when the drifts were warming, and (3) above 98°K when the sample of Run A was cooled rapidly and large warming drifts were evidenced.

It is thought that there are several slow processes which could cause these effects. These are as follows: (a) The restricted movement or hopping of the sorbate molecules within the cavities from one site



to another. Here it should be remembered that the cavities are not spherical but have regions which the methane molecules would find energetically favourable. These are near the cations and the eight-membered rings of oxygens. Also movement between these regions within multi-occupied cavities is probably comparatively slow. This process could also involve slight movement of the cations. (b) The intercavity migration of molecules by passage through the eight-membered rings. Lastly (c) the migration of molecules from one crystallite to another via the crystallite surface and the gaseous phase. This diffusion process involves several steps, any one of which could be a slow stage. The process will be slow if the concentration of methane either on the outer surface of the crystallites or in the gas phase is small.

The second of these effects presupposes that there is a tendency for the molecules to alter their distribution among all the cavities, whilst the last effect presumes that the sorbate free energy in any one cavity is a function of the filling of adjacent cavities, perhaps causing sorbate clustering or dispersion. The theoretical discussion of the following sections indicates that the intercavity redistribution is significant, but it can give no information about the last effect because the cavities are assumed independent. That is, the interaction energy between two neighbouring cavities is taken as negligible.

At least part of the sorbate rearrangement which takes place in (a) must precede that of (b), and similarly (b) that of (c). Thus (a) cannot commence

to take place at a higher temperature than (b), and likewise the last effect must start at the highest temperature. However the intracavity liberation does not have to be complete before intercavity migration becomes significant. The energy barrier between two neighbouring cavities could be lower than that between two parts of a single cavity. All that is required is that any regions of high energy within a cavity should not forbid molecules in more favourable energy wells from passing through the large windows. Since methane is sorbed in this sample of Linde 5A at a reasonable rate at  $194.6^{\circ}\text{K}$  (see Chapter 4), and methane can pass through the smaller openings between cavities in Linde 4A at temperatures down to  $134^{\circ}\text{K}$  (Kvitkovskii and Sergienko 1962), the above processes (b) and (c) must be comparatively fast in Linde 5A above  $134^{\circ}\text{K}$ , as must also be access to at least certain parts of each cavity.

Hill (1946) has discussed the localized to mobile transition in physically adsorbed films using a treatment similar to that mentioned in Section 3.4.5 for hindered rotation. For a barrier of up to 600 cal/mole hindering the movement of the sorbate over the surface, he concluded that the transition would occur at temperatures below  $50^{\circ}\text{K}$ . Fig. 2.2 illustrates that for Limcharoen's intermolecular potential data the barrier due to the sorbent to a methane molecule moving around the surface of a cavity in Linde 5A is of this order, so Hill's conclusion should be valid here also. However the total interaction potential will contain intersorbate terms also, and it will be seen later that modifications to the cavity potential itself might bring doubt on this conclusion.

Tentatively the slow relaxation processes observed can be accounted for in the following manners. The slow equilibration at hydrogen temperatures can be assigned to a phenomenon akin to the first effect listed above. That is the movement of sorbate in the cavities with perhaps associated small relocations of the cations. Thus as the temperature is raised the system tends to increase in the negative sense its free energy by sorbate becoming less localized. This inevitably leads to the rising of the sorbate energy and ~~this~~ accounts for the cooling drifts observed, and these are slow because of energy barriers between the sorption sites. For this to occur at these very low temperatures these barriers must be very small. At these temperatures the cavities will not only contain methane, but also some of the helium which was added initially to improve thermal equilibration. Helium will not be very firmly sorbed so the relevant energy barriers will be much smaller than for methane which is quite tightly held at these temperatures. It should be remembered also that helium is small enough to enter into the  $\beta$ -cavities in the zeolite framework, and the slow equilibration observed could be either redistribution between the two types of cavity or desorption from the zeolite altogether.

The last mentioned equilibration phenomenon, at around 100°K, is thought to be connected with the intracavity diffusion process. The theoretical discussion later will indicate that the sorbate movement within the cavities, hindered by the heterogeneous cavity potential, is very important, and that the spatial distribution of the molecules is different at different temperatures. If the sample is cooled

very rapidly before the redistribution has taken place the thermal energy of the system can become so low that the diffusion process cannot proceed at a reasonable rate. The sorbate is then held in a meta-stable state of high energy. When the temperature is later increased to the point where intracavity diffusion is again possible, the sorbate will rearrange itself to what is the particular equilibrium distribution for that temperature. This process involves the system moving to a state of lower energy so causing heat to be liberated. This is seen in the warming drifts. In Run A, at 98°K the drift was smaller than that given earlier for 110°K. This was because the rate of heat generation is related to the rate of diffusion, which will clearly increase with temperature.

When the system is cooled very slowly through this temperature range, it will remain in a state which is very nearly an equilibrium one until a low temperature in the region of 98°K where again the intracavity diffusion will effectively cease. Now, in this case, when the system is heated passed this temperature so that this rate of diffusion becomes such as to cause significant migration, the system is already very close to an equilibrium state and so no abnormal equilibration process is observed. This assumes that the rate of heating is greater than the rate of cooling, a condition which is always satisfied in the reported experiments.

It was possible to estimate the amount of energy which was frozen into the system because of this slow diffusion process. This was shown in Section 8.2 to be about 1290 cal/mole methane. From the measured

heat capacity it is possible to estimate the difference in the configurational energy of the sorbed methane between 90 and 300°K, as the total energy uptake in the temperature range less the sum of the classical translational and rotational energies. For Run A this quantity is about 1600 cal/mole methane. Thus the amount of heat frozen-in can quite sensibly be attributed to the configurational energy of the methane. The difference in these two amounts of energy, about 300 cal/mole, would be due to the amount of sorbate redistribution which occurred before the rate of diffusion became too slow, and would depend on the rate of cooling.

This leaves to be discussed the second mentioned slow equilibration phenomenon, namely that at 160 - 200°K when the drifts were warming. The effect was observed in both runs. Analogous to the effect which has just been discussed above, this must be due to the freezing-in of some intercavity redistribution which occurs when the sample is cooled, the warming drift being due to this energy being liberated when the sample is later heated. The most obvious explanation would be that the sample was cooled at a rate such that within each crystallite of zeolite the diffusion of sorbate between cavities became too slow to hold the system in over-all equilibrium and so a certain amount of intercavity configurational energy became frozen-in. The effect is not large compared with the third effect above. This explanation would support a theoretical approach in which the intercavity redistribution is of little significance. Such is the case for the latest calculations based on the theory given in Chapter 3 and reported later in this discussion.

Evidence was cited at the beginning of this section which indicated that the intercavity migration for methane could be somewhat too fast in this temperature range to cast some doubt on the above explanation, but the intercrystallite migration has been completely ignored here. Intercavity interactions have been assumed zero in the theoretical discussion which follows to avoid causing the computation from being far more complex, but qualitatively it can be seen that the freezing in of the sorbate in a distribution among cavities in the same crystallite only or also among those in different crystallites would cause the same type of slow equilibration effects when the system was reheated.

Lastly estimates were obtained from the heat capacity measurements of the standard energy of the sorbate at 300°K for each degree of cavity filling (n). The values were 12,716 and 14,840 Joules per mole of methane for  $n = 1.808$  and  $0.8933$  respectively.

## 9.2. Some Numerical Results from the Statistical Thermodynamic Theory.

### 9.2.1. Introduction.

Here numerical results are presented for the sorption of methane in Linde 5A based on the intermolecular force data from Limcharoen's work (see Chapter 2). These include the heat capacity at two sorbate concentrations, isosteric heats and equilibrium sorption isotherms. Considering the indefiniteness which exists in the characterization of just the equilibration times observed in the heat capacity

experiments, it is to be expected that even a qualitative discussion of the experimental results would be difficult.

The results are obtained using the grand partition function theory (Sec. 3.4.2). This necessitates that values are known for the various quantities connected with the canonical partition function for  $n$  molecules per cavity ( $n = 1$  to  $G$ , the maximum allowed number), over a range of temperature. The parameters used to characterize the intermolecular forces and the crystallographic properties, of which the various canonical partition functions are functions, are given in Chapter 2.

In fact, since the thermal energy of the sorbate molecules is not dependent on their locations, whether they are sorbed or not, this contribution can be factorized out of each partition function and the value of the remaining part, the configurational integral, only has to be calculated.

### 9.2.2. The Configurational Integral.

By the use of the methods described in Section 3.4.4 some configurational integrals have been calculated for methane in the  $\alpha$ -cavities of Linde 5A for 5 to 8 molecules per cavity. Reliable values for up to 4 molecules have been obtained previously (Limcharoen 1968). The new results are presented in Table 9.1 and Figure 9.1. For each degree of cavity filling the primary integral,  $q_{n,0}$ , was obtained by the method described in Section 3.4.4.3; the cut-off parameter,  $\gamma$ , was assigned the value .9

TABLE 9.1. - THE CONFIGURATIONAL FREE ENERGY FOR  
5 TO 8 MOLECULES PER CAVITY  
based on Limcharoen's data.

$-\frac{F_c(n,T)}{nk}$ in $^{\circ}\text{K}$				
n	5	6	7	8
$^{\circ}\text{K}$				
40	2489.2	2504.0	2525.3	2545.1
50	2508.2	2521.4	2537.9	2551.3
60	2530.1	2540.0	2551.8	2559.7
70	2554.0	2560.3	2567.1	2568.7
100	2633.0	2627.5	2620.2	2594.2
200	2941.5	2890.6	2840.6	2769.4
300	3273.8	3184.6	3096.0	2976.6

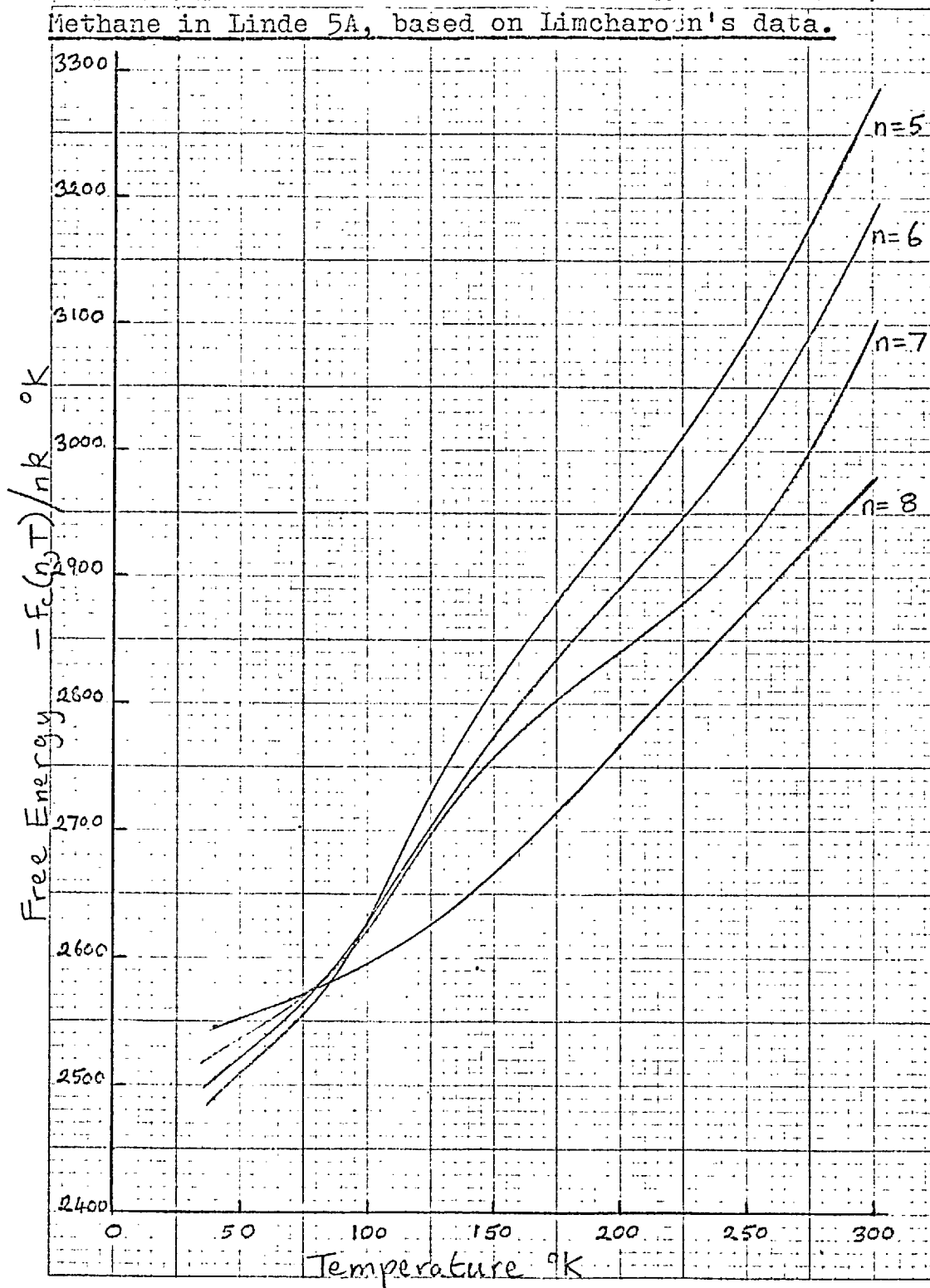
$q_n$  is in the units of  $A^{3n}$

For  $q_n$  ( $n < 5$ ), see Limcharoen(1968) Chapter 7.

These data include no contribution for the rotation of the methane molecules.



Fig. 9.1. The Configurational Free Energy for Methane in Linde 5A, based on Limcharoen's data.



throughout. Limcharoen also used a potential with a cut-off, his cut-offs corresponding to a  $\gamma$  value of between .84 and .94. The value used in the present calculations corresponds to a maximum repulsion energy of about 6.6 $\epsilon$  in the Lennard-Jones potential used to calculate  $\bar{E}_2(c)$  by the 'integration over temperature' method. Thus the convergence of  $\bar{E}_2(\infty)$  was reasonable, even in highly filled cavities.

Ideally  $q_n$ , the configurational integral, should be calculated for up to  $n = G$ , where  $G$  is the maximum allowed number of molecules in the cavity.  $G$  is about 9-10 for methane, but so far values have been obtained for up to  $n = 8$  only. Nevertheless thermodynamic properties can be predicted at temperatures which are not too low since for in these calculations based on Limcharoen's data the contribution to these properties from cavities containing 9 and 10 molecules is extremely small.

The configurational free energy is defined by the equation

$$F_c(n, T) = -kT \ln(q_n) \quad .$$

It is interesting that these particular calculations predict that at the lowest temperatures the more highly populated cavities have a lower free energy per molecule than the less populated ones. This is because at these temperatures the molecules take up their most favoured positions with the maximum inter-sorbate interaction. It is only at the higher temperatures when the molecules become more excited that the decreased freedom allowed to molecules in the highly filled cavities causes them to become less

stable compared with the cavities less highly filled.

The configurational free energy found by the 'integration over temperature' method for five molecules per cavity is slightly different to that obtained by the straight-forward simple Monte Carlo method (-3273.8 compared with 3286.0 for  $F_c(5,300)/nk$ ). The difference is small and the error is probably in the latter result because of the very slow convergence of that method at this degree of cavity filling.

The configurational free energy must decrease very sharply at either  $n=9$  or  $10$  because of the very large repulsive forces which will be present in all the configurations due to the close packing. This will cause great difficulty in the evaluation of these configurational integrals at all temperatures.

### 9.2.3. The Grand Partition Function and Related Quantities.

Heat capacities, isotherms and isosteric heats are among the quantities which can be estimated from the above configurational integrals by means of the equations derived in Section 3.4.3. These are now given and discussed in terms of the effects which they predict in the system. Isotherms have previously been predicted by Limcharoen(1968) for methane in Linde 5A between  $194.65^\circ$  and  $300^\circ\text{K}$ . In fact these results were apparently in very good agreement with the experimental data presented in this thesis (Chapter 4). However they relied on the inaccurate values of the configurational integrals for 5, 6 and

7 molecules per cavity. Also, of course, they employed the statistics formulated by Limcharoen as discussed in Section 3.4.2, and not those suggested by Bakaev (1964), which have been accepted as the correct ones in this work.

Therefore an attempt was made to calculate theoretical isotherms using the equations of Section 3.4.3.4. At 300°K, the following results were calculated, where  $\langle n \rangle$  is the average number of molecules per cavity.

Temp.	Pressure (torr)	$\langle n \rangle$
300°K	20	1.11
	40	1.95
	80	3.12

Reliable values of  $\langle n \rangle$  could not be calculated at significantly higher pressures because they would depend strongly on the known value of  $q_8$ , but also the unknown values of  $q_9$  and  $q_{10}$ . Clearly at lower temperatures this problem would arise at lower pressures. These points are plotted on the graph of the experimentally measured isotherms (Fig. 4.3). The agreement between the theoretical and experiment values is seen to be poor; it will be discussed in the next section.

The equations of Section 3.4.3.4 also indicate how the isosteric heat can be found from the configurational integrals and various averages of the potential energy of  $n$  ( $n = 1$  to  $G$ ) molecules per cavity. The energy functions themselves were found by Limcharoen (1968) by the method of importance sampling (Sec. 3.4.4.2). The results are presented in Table 9.2 for  $\langle n \rangle = .8933$

TABLE 9.2. - THE ISOSTERIC HEAT OF METHANE SORBED  
IN LINDE 5A AS A FUNCTION OF TEMPERATURE  
based on Limcharoen's data.

	$q_{st}$ in Cal/Mole	
$^{\circ}\text{K}$	0.8933	$\langle n \rangle$ 1.808
40	5092	5093
50	5065	5072
100	4769	4896
200	4783	4888
300	4854	4961

1.808. These compositions were used in these calculations since they were those used in the experimental heat capacity runs.

These results for the isosteric heats show two interesting effects. First at constant concentration of sorbate, with increasing temperature the isosteric heat decreases, passes through a minimum and then increases. This is readily understood since the isosteric heat consists of two contributions. These can be regarded as the energy needed to desorb the sorbate at the given concentration from the sorbent into the gaseous phase at constant molar volume, and then the energy required to expand the gas to the molar volume proper to the equilibrium pressure. For an ideal gas the last term is equal to  $kT$ . The increase in the isosteric heat at high temperatures is due to the increasing importance of this last term. At lower temperatures where this term is less significant, the trend in the first contribution to the isosteric heat appears. This part decreases with temperature because as the temperature rises the average configurational energy per sorbed molecule rises. The configurational energy of an ideal gas is defined to be always zero. Thus the average energy needed to desorb a molecule, ignoring the heat of expansion, is smaller.

Another effect is shown by these results. Within the accuracy of the calculations the isosteric heat at  $50^{\circ}\text{K}$  is the same at both compositions, but as the temperature rises the difference between them first grows and then declines. The low temperature equality is undoubtedly due to the state of the sorbate being essentially the same, no matter what its concentra-

tion. That is, all the molecules which are desorbed come from highly filled cavities. As the temperature increases the distribution of molecules among the cavities becomes dependent on the sorbate concentration. On the other hand, at high temperatures the sorbate will be uniformly distributed no matter what its concentration and little more redistribution can take place. The isosteric heats here will be dependent on average cavity filling because this determines the average energy of the sorbed molecules, but the difference between the isosteric heats at two not widely different degrees of cavity filling should be temperature independent.

There is an intermediate temperature range when there is a fairly large difference in the isosteric heats for two different sorbate concentrations. This arises because at these temperatures at least one of the isosteric heats is for a sorbate which is in the process of redistribution, where the average energy of sorbate molecules is changing rapidly with temperature as their distribution among the cavities alter. The actual temperature range in which this effect occurs depends on the two sorbate concentrations, since each determines the temperature at which redistribution commences. The theoretical results indicate that the redistribution commences at lower temperatures for the smaller sorbate concentration.

The heat capacity of the sorbate was calculated by use of the relationship derived in Section 3.4.3.5. The chemical potential in each case was calculated by an iterative procedure using the first equation of Section 3.4.3.2 to give the correct cavity filling.

These results are given in Table 9.3 for the two degrees of cavity filling used in the experimental runs. The first observation is that the calculated molar heat capacity is a function of the degree of cavity filling for all temperatures, as is true of the experimental results. This is in direct contrast to the experimental and theoretical results for a selection of sorbates in clathrate cavities (Grey and Staveley 1963 and references therein). The heat capacity for both sorbate concentrations is predicted to pass through a maximum. The low temperature fall-off in the results is a classical thermodynamic effect as opposed to the quantum fall-off which always occurs in all heat capacities in practice.

The total sorbate heat capacity is obtained by adding to the configurational contribution the kinetic or thermal contribution which is  $3/2k$  by classical mechanics. A contribution must also be added for polyatomic molecules which have been assumed spherically symmetric (See Sec. 3.4.3.5). The main contribution to the methane heat capacity, except at low temperatures, is the intercavity redistribution term which goes through a distinctive maximum in the region 60-70°K. That is this theory predicts that with Limcharoen's data the distribution of the molecules among the cavities is fairly uniform at high temperatures; whereas at low temperatures the molecules cluster into some cavities. Thus the bulk of the spreading out of the distribution occurs, according to these calculations, in the above temperature region.

At any temperature, the free energy for the clustered system can only be lower than that for the high entropy non-clustered system if the net inter-sorbate energy is favourable, that is attractive.



TABLE 9.3. - THEORETICAL CONFIGURATIONAL HEAT CAPACITIES FOR METHANE IN LINDE 5A assuming Limcharoen's data.

$C_1$  and  $C_v$  are respectively the intracavity and the total configurational heat capacity for  $\langle n \rangle$  molecules of methane.  $C_v^*$  is the configurational heat capacity per one molecule of methane. These data do not include contributions from the rotation of the methane molecules (see page 240).

	$\langle n \rangle = .8933$			$\langle n \rangle = 1.808$		
$^{\circ}\text{K}$	$C_1/k$	$C_v/k$	$C_v^*/k$	$C_1/k$	$C_v/k$	$C_v^*/k$
40	.879	1.562	1.748	1.781	2.793	1.545
50	.934	5.064	5.668	1.888	3.642	2.014
60	.762	11.02	12.34	1.545	23.6	13.06
70	.726	5.20	5.82	1.483	13.17	7.28
100	.4	1.0	1.1	1.8	3.0	1.66
200	.03	.56	.63	.18	1.27	.70
300	.022	.52	.58	.003	.989	.547

$\langle n \rangle$  is the average number of molecules per cavity.

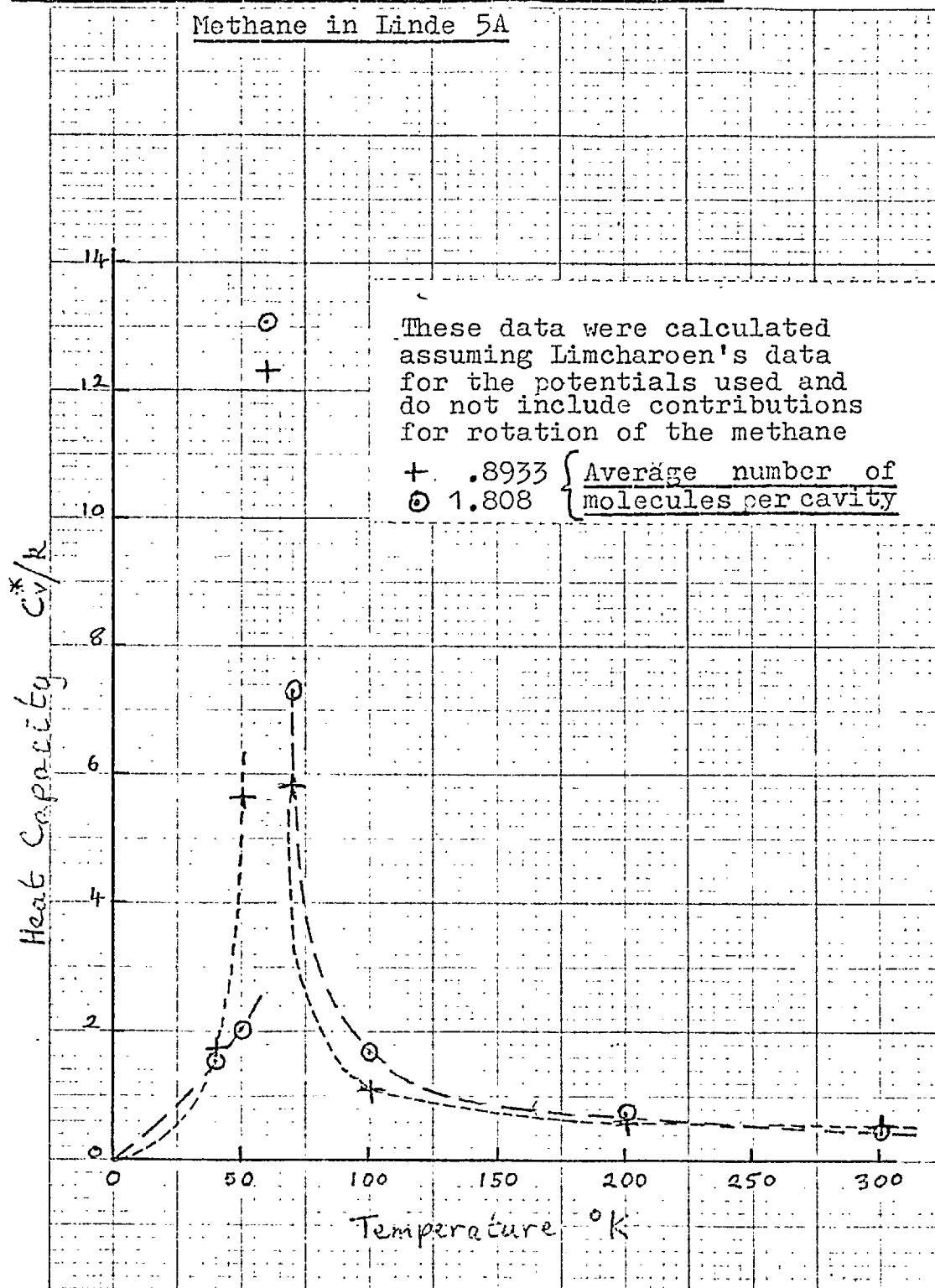
The more highly filled cavities are bound to have higher sorbate-sorbent energies per methane molecule than near empty cavities. The intersorbate energy term is thus very important in these calculations, as is the shape of the minimum in the sorbate-sorbent potential well. A consequence of these results is that the molar energies at very low temperatures are the same for different overall cavity loadings because all the molecules will be in packed cavities, that is each is in an identical environment. At high temperatures the molar energy will be higher for systems with low cavity fillings because of the decreased intersorbate attraction. It was mentioned previously that the same effect is seen in the predicted isosteric heats. Thus the lower the cavity filling the greater should be the area under the redistribution heat capacity curve. Since this is by far the larger contribution to the configurational heat capacity, the same applies to this curve.

The configurational molar heat capacity is shown in Fig. 9.2. The actual curves have not been drawn because of the difficulty of doing so while not contravening the above argument.

### 9.3. An Appraisal of These Results.

It has been shown how various thermodynamic properties can be calculated using the statistical mechanical equations of Chapter 3. At the outset it should be remembered that although no quantitative information on the observed relaxation phenomena can be deduced from the theoretical calculations, there should be some correlation since a relaxation effect

Fig. 9.2. Configurational Heat Capacity of



in a particular temperature range indicates that the thermal energy being taken up by the system causes a considerable molecular rearrangement. Therefore this intra- or intercavity redistribution should be predicted as altering in these temperature regions.

Since the main criticism of the results of the previous section concern the intermolecular potentials used, these are discussed first before comparisons are attempted with the experimental data. In the above calculations the major effect predicted is that as the temperature is lowered the sorbate becomes more localized in a few cavities which are then, of course, highly occupied. It is instructive to see the reason for this. If the cavities were smaller or the sorbate molecules larger, then clearly the clustering would be much less pronounced because the maximum number of molecules per cavity would be less. The concept of size here can be discussed in terms of potential functions. For instance, the methane molecule could be said to be larger if the methane-methane potential was altered in one of two ways. Firstly it could remain as a Lennard-Jones 12-6 potential, but with a larger value for the  $\sigma$  parameter ( $\sigma$  being the finite intermolecular distance which gives zero energy).

The other possibility is to use a different potential like a Lennard-Jones 12-6 with a cut-off at an intermolecular separation near to  $\sigma$ , or, perhaps more realistically, by using a potential with a differently shaped well. For example the second virial coefficient data for methane over a wide range of temperature has recently been best correlated to a Lennard-Jones potential of the 18-6 form (Byrne et al 1968, Parsonage 1968). A comparison of experimental data by Roettger and Hsu (1969) showed that the second virial data for

methane was slightly better accounted for by a two parameter gaussian-6 function than the classical 12-6 form. It would seem that the 12-6 potential is probably only adequate for monatomic species like the heavy inert gases. For instance, Monte Carlo calculations of the thermodynamic properties of argon in the liquid state (McDonald and Singer 1969) using this potential gave better results than the use of either the 18-6 or a Kihara potential (1955) which especially allows the interacting species to have impenetratable cores. On the other hand it is thought that many electron polyatomic molecules are appreciably harder than monatomic species, and so one of these potentials with a repulsive part which increases sharply for small intermolecular separations is probably more appropriate.

This discussion of intermolecular forces is not intended to be exhaustive but should serve to illustrate the complexity of the problem of choosing initially reasonable potentials and then correct parameters for them. The inter-methane interaction is the simplest one involved in the methane-Linde 5A system. Since there is still debate about its correct form, it can be imagined that the other more complex potentials involved are approximate to an even greater extent.

The potential within each cavity with regards to methane was taken as being spherically symmetrical in the calculations reported earlier. This was done for expediency in order to reduce the complexity of, and hence the computing time required for, the Monte Carlo calculations. Since the actual potential is due to discrete oxygens and cations which form the cavity walls, the actual potential must be quite heterogeneous.

This means that the true configurational volume could be in error if the spherically symmetric potential is not very carefully chosen, and this will again affect the ratio of sorbate to cavity size which determines the amount of clustering possible.

Further calculations on this system have recently been carried out (Parsonage 1969) to investigate the effect of changes in the intermolecular force parameters. Since all the sorbent atoms were assumed to be discrete, the most suitable form of the potential between each of these atoms and methane could be chosen. Briefly the changes which were made are as follows. The inter-methane potential was chosen as a Lennard-Jones 18-6 type as was suggested to be appropriate above. Each of the methane-metal ion potentials was then chosen to be of the p-6 type in which the power of the separation parameter in the repulsive term was taken as the root of the product of the ion-ion and the methane-methane repulsion parameters. For sodium p was 13 whilst for calcium p=15 is more proper.

The most significant change however is in the charge allocation between the oxygens and the silicon atoms. In the previous calculations it was assumed that the charge that is on the zeolite framework due to the presence of tetrahedral aluminium was equally spread over all the oxygens and that all the bonding in the framework was covalent. This meant that a charge of .25e was allocated to each framework oxygen. This would have been the correct charge distribution if the electronegativities of the framework atoms in this particular structure were equal. In fact the electronegativity of silicon is higher than that of aluminium,

whilst oxygen is far more electronegative than either of them (Cotton and Wilinon 1962). Thus it would be expected that the negative charge on the oxygens suggested above was rather too low. In the new calculations this charge was increased from  $.25e$  to  $1e$ . If the oxygens were present as ions the charge would be twice this amount. The Si-O bonds in the new suggested charge structure can thus be described as being 50% ionic. The effect of this change was to cause the methane-oxygen potential to take the 14-6 Lennard-Jones form. The cavity potential with discrete framework atoms and singly charged oxygens is far from being spherically symmetric as was assumed in the first calculations.

The validity of any total intermolecular potential can be ascertained by the calculation, by means of the equations of Section 3.4, of the thermodynamic data which has been measured experimentally. The results from Limcharoen's potential data are not substantiated by this test. It was pointed out previously that the theoretical isotherms showed, for a given pressure, too high a cavity filling. The measured isosteric heat for methane was  $5345 \pm 50$  cal/mole in the range  $200-300^{\circ}\text{K}$  which is nearly 500 cal/mole higher than the predicted value (Table 9.2). Also the theoretical value is predicted to alter far more sharply with temperature and degree of cavity filling than was observed in practice.

A most stringent test of a potential is to compare predicted and measured heat capacities. In this instance there was poor agreement. Whereas the experimental heat capacities had a broad maxima at about  $175^{\circ}\text{K}$ , the

theoretical curves had sharp maxima in the temperature region around 60°K with the maximum value of the heat capacity for each degree of cavity filling much higher than the corresponding experimentally observed highest values (see Figs. 8.2, 8.4 and 9.2). Nevertheless the calculated data should not be depreciated too much since it does at least show maxima in the heat capacities, but there is clearly much need for improvement.

The results from the new calculations are much more encouraging. Only the salient points of these will be presented here just so as to provide a means whereby the initial calculations reported in this thesis can be judged. The radical change in the results is that as the temperature decreases the sorbate is not predicted as clustering into certain cavities whilst leaving others empty or nearly so. At high temperatures the sorbate distribution among the cavities will be such as to allow the system to take up the maximum entropy, since this term is the most significant part of the free energy under these conditions. The molecules will tend to spread over all possible values of  $n$ , the number of molecules per cavity, but will be forced to group around  $\langle n \rangle$ , the average number per cavity. As the temperature decreases the entropy of the sorbate due to its spread throughout all the cavities becomes less significant and then the molecules will spread to large  $n$ 's if the cavity energies are favourable for this, if not they will spread to as low a filling as possible, that is to  $n = \langle n \rangle$ .

What will happen in any particular case depends on the energy of interaction between the sorbate and the cavity and also that between sorbate molecules within



a particular cavity. In the later case the change will not be very significant, and will be even less so for small  $\langle n \rangle$ . Therefore for this case the redistribution heat capacity will be a small contribution to the configurational heat capacity, the bulk of which will be the intracavity term.

The new calculations show this to be the case for methane in Linde 5A. Presumably this is mainly due to the now much increased ion-induced dipole forces between the methane and the framework oxygens which tend to localize the former on certain parts of the cavity wall, and that for there to be any appreciable energy gain between any two sorbate molecules the distance between them must be very close to the free equilibrium separation due to the use of an eighteenth power repulsion potential. Always any sorbate molecule movement to decrease (i.e. net gain) the intersorbate energy would result in a greater increase in sorbate-sorbent energy, and so this movement will only be viable at relatively high temperatures, and sorbate association will not be favourable.

Using this data sorption isotherms have been calculated which show much better agreement with experiment than the former calculations. The new values are as follows; they are shown in Fig. 9.5.

200°K		300°K	
P	$\langle n \rangle$	P	$\langle n \rangle$
1	0.174	100	0.263
10	1.442	300	0.757
20	2.175	1000	2.000
50	3.166		
100	3.807		

Unit pressure is the torr; the gas phase has been

assumed ideal, which for methane is a very reasonable approximation. The calculated isosteric heats are shown in Fig. 9.3. Since the value derived from the experimental data is  $5345 \pm 50$  cal/mole in the range 200–300°K and for small  $\langle n \rangle$ , there is only a slight improvement over the previous calculations (Table 9.2). Concerning the new results, the decrease in  $q_{st}$  with  $\langle n \rangle$  reflects the less favourable energy states available to multi-occupied cavities, an effect which decreases with increasing temperature due to the increasing importance of the  $RT$  term in  $q_{st}$  (see Section 9.2.3) and the declining significance of the energy states available to the sorbate in the cavities in determining the equilibrium distribution. The predicted drop in  $q_{st}$  for  $\langle n \rangle = 1.808$  at low temperatures is due to the decline in the number of cavities containing only one molecule. The effect is hypothetical since quantum effects make these calculations quite academic below about 70°K.

In Figure 9.4 is shown the latest calculation of the total heat capacity of the sorbate for the two degrees of cavity filling used experimentally. The agreement in the temperature range where quantum effects are negligible is seen to be quite acceptable for each composition. Also shown on the graph are the cavity heat capacities for 1,2,3 and 4 molecules per cavity ( $C_n$  in Section 3.4.3.5). The redistribution of the molecules among the cavities is predicted as being a minor contribution. For  $\langle n \rangle = .8933$ , the redistribution could be responsible for the hump around 50°K (although the calculations are not accurate in fact due to the quantum effects which have been ignored and poor convergence of the configurational integrals) whilst for more highly filled compositions the effects occur

Fig. 9.3. IsosstERIC Heats for Methane in Linde 5A

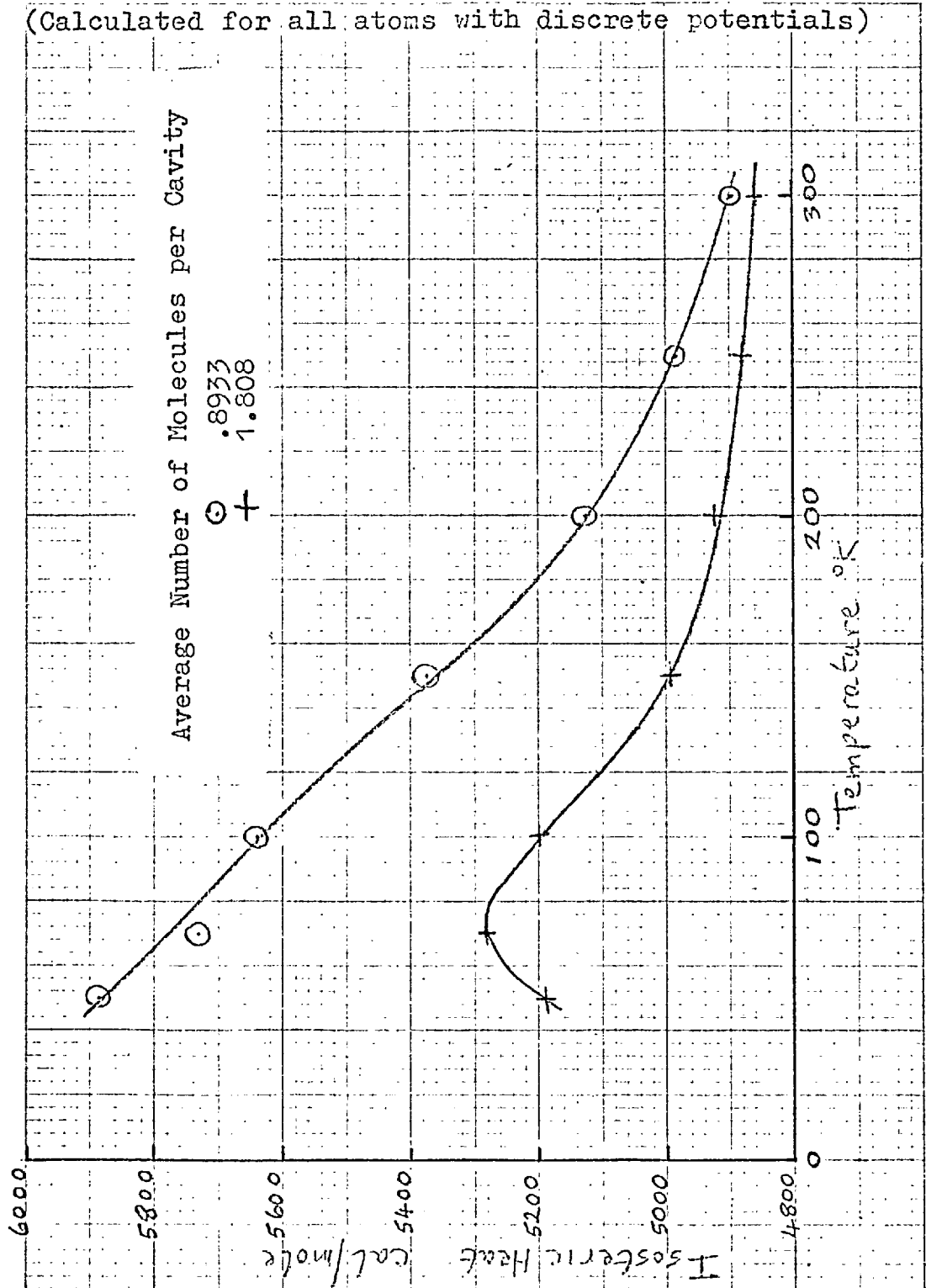


Fig. 9.4. Heat Capacity of Methane in Linde 5A.

(Calculated for all atoms with discrete potentials)

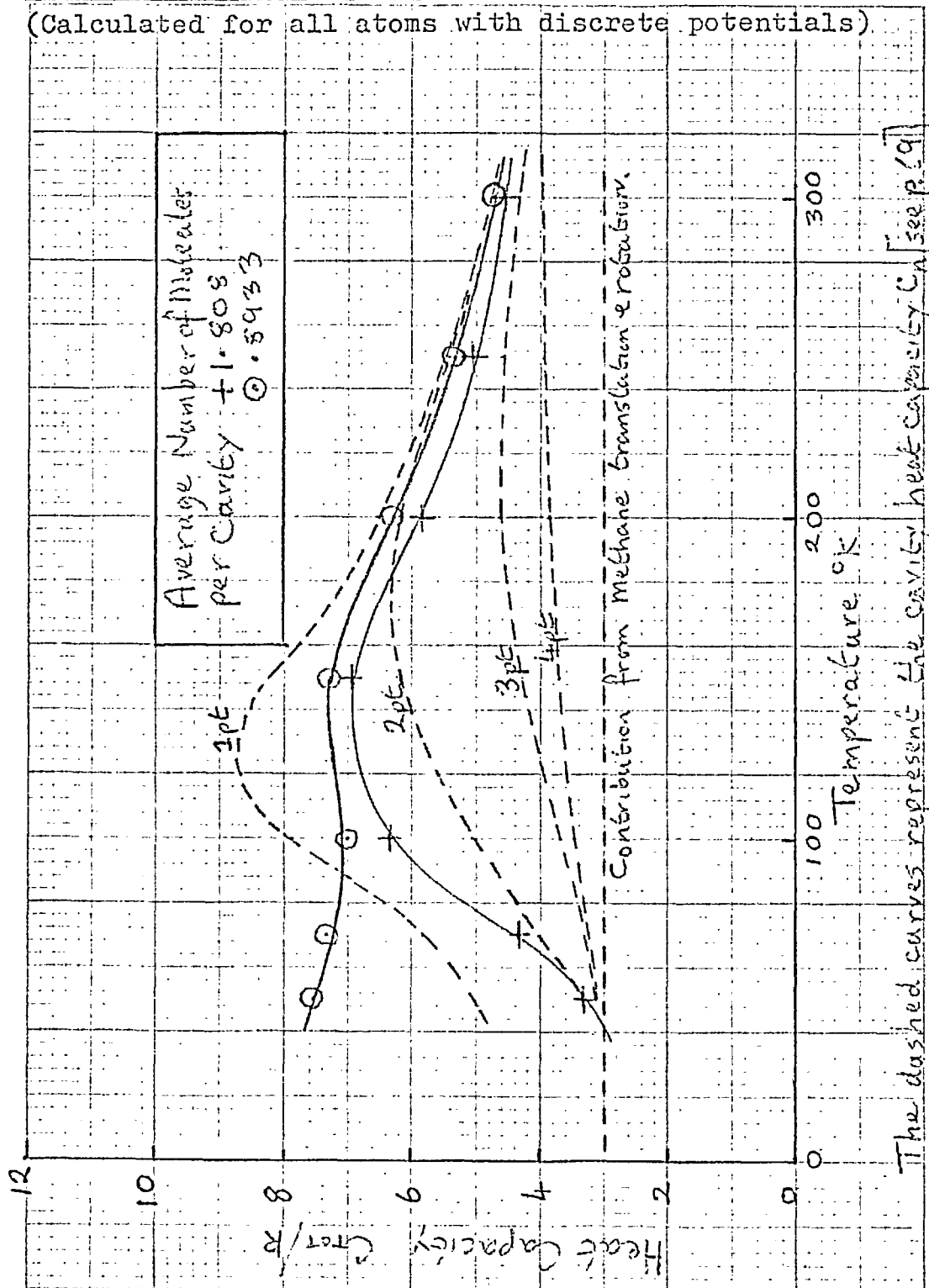
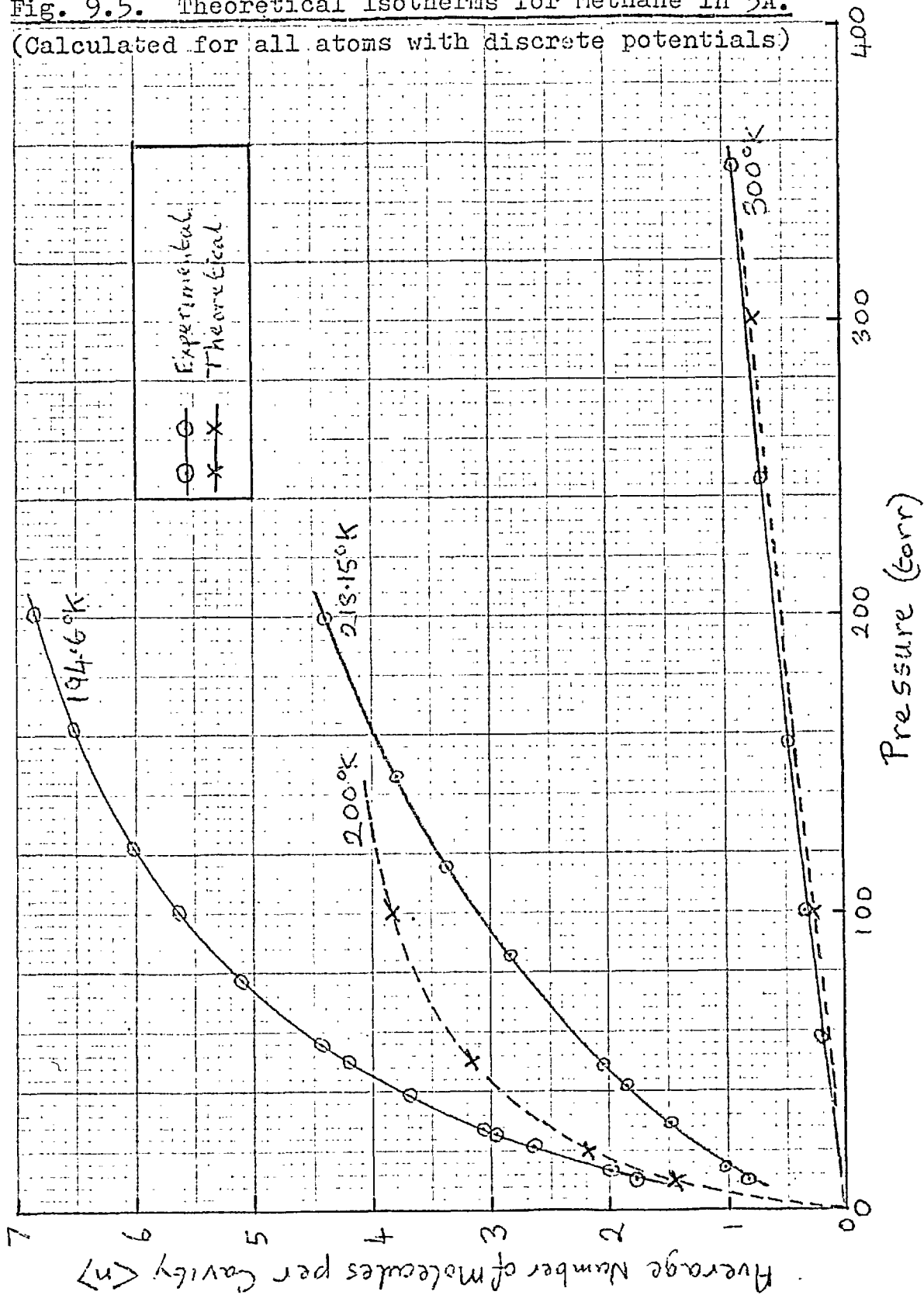


Fig. 9.5. Theoretical Isotherms for Methane in 5A.

(Calculated for all atoms with discrete potentials)



at a slightly higher temperature.

The heat capacity is a very sensitive function of the intermolecular potentials used, and a relatively small error in these could cause the discrepancy shown. Thus it is reasonable to conclude that the new potentials definitely give a better representation of the actual forces present in these complexes, and that the statistics proposed by Bakaev are applicable to this system. Also the measure of agreement shown between experiment and the latter calculated results can be taken as confirmation that the sorbate does not cluster at low temperatures but rather spreads itself evenly throughout the cavities. It also verifies the concept that the zeolite framework oxygens are fairly ionic, since it is this notion which is the major difference in the two sets of potentials which have been studied. There is also here justification for the reasons given in Section 9.1 of some of the various observed slow relaxation effects, for it was mentioned that they required a very heterogeneous cavity potential and much intracavity redistribution at around 100°K. Of course, these calculations can shed no light on the very low temperature relaxation effect due to the presence of quantum effects.

The author thanks Dr Parsonage for making the results from these new calculations available to him.

#### 9.4. Conclusion.

The studies embodied in this thesis were designed to probe the sorbed phase rather more deeply than the case had often been in the past when little more has been done other than the correlation of the data obtained from sorption isotherms in terms of well-known isotherm equations. These equations are derived by taking, for example, the sorbate as being either localized on sorption sites or non-localized, or with or without intersorbate forces being operative. This approach is clearly very limited when applied to sorption in microporous substances like zeolites in which there are several ways in which the sorbate could be said to be localized. For example, it has been shown that the sorbate can be localized on certain parts of the cavity walls or within certain cavities. The sorption isotherm cannot give information about states where the sorbed phase cannot equilibrate with the gaseous phase.

Statistical thermodynamic equations have been derived and used to allow the calculation of various macroscopic properties in terms of the intermolecular force parameters. The usefulness of this approach is limited at present both by the lack of experimental data and the dearth of reliable atomic parameters. Nevertheless this method has enabled several significant properties of the methane-Linde 5A system to be observed. This is particularly true for the interpretation of the calorimetric data which was first used to select the best intermolecular potential parameters to achieve agreement between the experimental and the theoretical heat capacities, and then an analysis of

the finally accepted theoretical curve showed that the intracavity redistribution of the sorbate was more important in this system than intercavity effects as was thought to be the case at the outset.

No<sup>w</sup> that the technique of measuring this calorimetric data has been developed, it is hoped that many more investigations will be undertaken. More work on the methane-Linde 5A system at different degrees of cavity filling would be useful; as would studies involving different sorbents and sorbates. The noble gases would be interesting due to their simplicity in having no rotational contributions and their intermolecular force parameters being better known. Use of type A zeolites with different cations and hence different window sizes and force properties would be a useful area for future work. A calorimeter vessel designed to operate with an internal pressure of several atmospheres would be required for the extended work at higher cavity fillings or with less strongly sorbed species.

The theoretical calculations are very time consuming both on the part of the investigator and the computer. It is hoped that better mathematical techniques and the more versatile computers which will be available will make it possible to calculate more data more quickly.

Taken as a whole this field of study seems very promising both from the viewpoint of gaining a deeper insight into the sorbed state, especially those in microvoids, and also in the more precise characterization of the intermolecular forces which are present in these



complex sorbents.

Since these zeolites are finding an ever increasing number of uses in the chemical industry both as sorbents and as catalysts (often containing precious metals), it is hoped that this work will eventually be of some small benefit to the progress of chemistry in these fields also.

REFERENCES

- Bakaev, V.A. Dokl. Akad. Nauk. SSSR 167(1964)369
- Barrer, R.M. "The Structure and Properties of Porous Materials" in Proc 10th Symp Colston Research Soc, Butterworths (London)1958, 8
- Barrer, R.M & Meier, W.M. Trans. Faraday Soc. 54(1958)1074
- Barrer, R.M. in "Non-stoichiometric Compounds" Ed. L. Mandelcorn, Academic Press N.Y. 1964, 309
- Barrer, R.M. & Paterson, D.L. Proc. Roy. Soc. A280(1964)466
- Birkenhead "The Prof in Two Worlds" Collins 1961
- Bobka, R.J. et al. J. Phys. Chem. 61(1957)1646
- Breck, D.W. et al. J. Amer. Chem. Soc. 78(1956)5963
- Breck, D.W. & Smith, J.V. Scientific American 200(1959)85
- Broussard, L & Shoemaker, D.P. J. Amer. Chem. Soc. 82(1960)1041
- Brunnauer, S. "The Adsorption of Gases and Vapours" Clarendon Press (Oxford)1945
- Busey, R.H. et al. J. Amer. Chem. Soc. 78(1956)3263
- Byrne, M.A. et al. Trans. Faraday Soc. 64(1968)1747
- Chemical Society Interatomic Distances, Special Publication 11(1958)
- Cole, A.G. et al. J. Amer. Chem. Soc. 82(1960)4807
- Cope, A.F.G. Ph.D. Thesis, Univ. of London(1967)
- Cotton, F.A. & Wilkinson, G. "Advanced Inorganic Chemistry" J. Wiley London (1962)92
- Coulter, L.V. et al. J. Phys. Chem. Solids 24(1963)171
- Dauphinee, T.M. Can. J. Phys. 31(1953)577
- Denbigh, K.G. Trans. Faraday Soc. 36(1940)936
- Eastman, G.Y. Scientific American 218(1968)38
- Flavell, W & Yarsley, V.E Chem. in Brit. 3(1967)375
- Fosdick, L.D. Methods in Computational Physics 1(1963)245
- Furukawa, G.T et al. J. Res. Nat. Bur. Standards 47A(1951)256
- Gallant, R.W. Physical Properties of Hydrocarbons Vol 1 Gulf Publishing Co Houston (1968)

- Garden, L.A. & Kington, G.L. Proc. Roy. Soc. A234 (1956) 24  
Garden, L.A. et al. Proc. Roy. Soc. A234 (1956) 35  
Ginnings, D.C. & Furukawa, G.T. J. Amer. Chem. Soc. 75 (1953) 522  
Ginnings, D.C. & West, E.D. Rev. Sci. Instr. 35 (1964) 965  
Grey, N.R. & Staveley, L.A.K. Mol. Phys. 6 (1963) 83  
Hill, T.L. J. Chem. Phys. 14 (1946) 441  
Hill, T.L. J. Chem. Phys. 17 (1949) 520  
Hill, T.L. Statistical Mechanics McGraw-Hill  
N.Y. (1956) 191  
Hill, T.L. Adv. Catalysis 4 (1959) 212  
Herschfelder, J.O. et al. Molecular Theory of Gases and  
Liquids J. Wiley N.Y. (1954) 1110  
Howell, P.A. Acta Cryst. 13 (1960) 737  
Kihara, T. Rev. Mod. Phys. 25 (1953) 831  
Kington, G.L. & Aston, J.G. J. Amer. Chem. Soc. 73 (1951) 1929  
Kiselev, A.B. & Lopatkin, A.A. Confer. on Molecular  
Sieves S.C.I. London (1967)  
Kvitkovskii, L.N. & Sergienko, S.R. Dokl. Akad. Nauk. SSSR  
147 (1962) 1399  
Landolt-Bornstein Physikalischemische Tabellen  
1, Auflage (1950) 401  
Lange, F. Z. Physik Chem. 110 (1924) 343  
Lennard-Jones, J.E. & Devonshire, A.F. Proc. Roy. Soc.  
A163 (1937) 53  
Lewis, F.H. J. Phys. Chem. 63 (1959) 527  
Limcharoen, P. Ph.D. Thesis Univ. of London (1968)  
Loewenstein, W. Min. Mag. 39 (1954) 92  
Marvel, C.S. Soc. Plastics Engineers Trans. 5 (1965) 29  
McDonald, I.R. & Singer, K. J. Chem. Phys. 50 (1969) 2308  
Meier, W.M. Conference on Molecular Sieves  
S.C.I. London (1967)  
Metropolis, N. et al. J. Chem. Phys. 21 (1953) 1087  
Moelwyn-Hughes, E.A. Physical Chemistry Pergamon  
Oxford (1961) 297

- Morrison, J.A. & Szasz, G.J. J.Chem.Phys. 16(1948)280
- Osborne, N.S. et al. J.Amer.Chem.Soc. 77(1955)2737
- Face, E.L. The Solid-Gas Interface Vol 1  
Ed. E.A. Flood Arnold (London) (1967)105
- Parsonage, N.G. & Staveley, L.A.K. Mol.Phys. 2(1959)212
- Parsonage, N.G. & Staveley, L.A.K. Mol.Phys. 3(1960)59
- Parsonage, N.G. Private Communication (1969)-
- Pemberton, R.C. Ph.D. Thesis Univ. of London (1965)
- Parsonage, N.G. Ann.Rep.Chem.Soc. 65(1968)33
- Pitzer, K.S. Adv.Chem.Phys. 2(1959)59
- Pitzer, K.S. & Gwinn, W.D. J.Chem.Phys. 10(1942)428
- Reed, T.B. & Breck, D.W. J.Amer.Chem.Soc. 78(1956)5972
- Rees, L.V.C. & Williams, C.J. Trans.Faraday Soc. 60(1964)1973
- Roettger, G.E. & Hsu, H.W. J.Chem.Eng.Data 14(1969)44
- Rowlinson, J.S. & Townley, J.R. Trans.Faraday Soc.  
49(1953)20
- Rushbrooke, G.S. Introduction to Statistical Mechanics  
O.U.P. Oxford (1949) (a)Ch7, (b)49
- Schirmer, W. et al. Conference on Molecular Sieves  
S.C.I. (London) (1967)
- Siebert, A.R. & Pace, E.L. J.Amer.Chem.Soc. 60(1956)828
- Southard, J.C. & Andrews, D.H. J.Franklin Inst. 209(1930)349
- Southard, J.C. & Brickwedde, F.G. J.Amer.Chem.Soc.  
55(1933)4378
- Stansbury, E.E. et al. Rev.Sci.Instr. 36(1965)480
- Stepakoff, G.L. & Coulter, L.V. J.Phys.Chem.Solids  
24(1963)1435
- Sterret, K.F. et al. J.Res.Nat.Bur.Stand. 69C(1965)19
- Waals van der, J.H. Trans.Faraday Soc. 52(1956)184
- Waals van der, J.H. & Platteew, J.C. Adv.Chem.Phys.  
2(1959)1
- Wentorf, R.H. Jr. et al. J.Chem.Phys. 18(1950)1484
- West, E.D. J.Res.Nat.Bur.Stand. 67A(1963)331
- Wood, W.W. & Farker, F.R. J.Chem.Phys. 27(1957)720
- Young, D.M. & Crowell, A.D. Physical Adsorption of  
Gases, Butterworth London (1962)7