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Design and Development of a Reflective Membrane for a Novel Building Integrated Concentrating Photovoltaic (BICPV) 'Smart Window' System

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Abstract:

As a new concept, Building Integrated Concentrating PV (BICPV) "smart window" system consisting of a thermotropic layer with integrated PVs is treated as an electricity-generating smart window or glazed façade. This system automatically responds to climatic conditions by varying the balance of solar energy reflected to the PV for electricity generation and transmitted through the system into the building for provision of light and heat. Its success heavily relies on the understanding of the relationship between the transmittance/reflectance properties and the composition of the thermotropic layer under different environmental temperatures. Herein, hydroxypropyl cellulose (HPC) polymer and gellan gum based hydrogel membranes with different compositions were synthesized as the reflective thermotropic layer for the smart BICPV system and their transmittance and reflectance were systematically investigated in terms of hydrogel composition and environmental temperature. Specifically, a switching temperature (T_s) of ~42 °C (6 wt. % HPC) was recorded, the measured transmittance decreases from ~ 90% to ~20%, with the temperature of the reflective layer increasing from 20°C to 60°C. No hysteresis in optical property was observed upon heating-cooling cycle of HPC membrane samples. The measured reflectivity increased with heating from ~10 % below the T_s to ~50 % above the T_s (for 6 wt. % HPC). These features indicate that the as-prepared HPC based thermotropic hydrogel layer holds great potential for application in next generation BICPV smart windows.

Key words: Concentrating PV; thermotropic layer; transition temperature; transmittance; reflectivity; hydrogel membrane.

NOMENCLATURE

Symbols

D65	standard illuminant D65	-	τ (λ)	spectral transmittance	-
$ ho$ (λ)	spectral reflectance	-	$ au_{v}$	light transmittance	-
$ ho_v$	light reflectance	-	$ au_e$	solar direct transmittance	-
$ ho_e$	solar direct reflectance	-	D_{λ}	relative spectral distribution of illuminant D65	-
$V(\lambda)$	spectral luminous efficiency	-	S_{λ}	relative spectral distribution of the solar radiation	-
λ	wavelength	-	$\Delta (\lambda)$	wavelength interval	-
T_s	threshold switching temperature				
Abbreviations					
BICPV	Building Integrated Concentrating PV		HPC	hydroxypropyl cellulose	
BIPV	Building Integrated PV		LSC	Luminescent Solar Concentrators	
CPV	Concentrating PV		PV	Photovoltaics	
ESEM	Environmental Scanning Electron Microscopy				

1. Introduction

With more stringent energy reduction targets continually being set by governments and international institutions the necessity to reduce societies carbon footprint continues to increase. [1] The two main strategies for achieving these targets are renewable energy technologies or using energy savings technologies such as via energy efficient building planning. Building Integrated PV system (BIPV) has become a popular way to generate electricity, as it can provide savings in materials and electricity costs, protect building from weather (thermal insulation, shading, etc) and also offer aesthetically pleasing features to the building [2, 3]. When PV or Concentrating PV (CPV) are used for glazing facades or windows, they facilitate penetration of solar radiation through the active areas of the panel directly, or through gaps between opaque solar cells or concentrating units, depending on the types of PV or CPV in use. Besides generating electricity buildings incorporating PV and CPV systems may benefit from the advantage of natural space heating during winter and increased indoor illuminance from daylighting [4, 5]. In recent years, many theoretical and experimental studies have been conducted to investigate the performance of Building

Integrated PV and CPV systems. Sadineni et al [6] indicated that the BIPV has a significant contribution to electricity generation in the building and can be used to reduce the peak electricity demand. Yoo and Manz [7], Sun et al. [8] investigated the performance of BIPV designed as window shading device (cladding) to reduce the indoor heat gain in the summer. Wang et al. [9], Chow et al. [10,11], Zogou and Stapountzis [12] studied the performance of BIPV coupled with an air channel, and indicated that such a system has the benefit of increasing the PV performance and also the potential to reduce building cooling loads. Chae et al [27] evaluated the effects of varying electrical and optical parameters of building integrated PV windows with a semi-transparent solar cell on the overall energy performance of typical mid-sized commercial building in various climate conditions. It was indicated that the PV system has the potential to reduce the building output of Carbon by 68.14Tons of Carbon Equivalent per year. Muhammad-Sukki, et al [28, 29] developed a mirror symmetrical dielectric totally internally reflecting concentrator, and investigated its electrical and optical performance for BIPV application. It was predicted that the developed system could achieve a maximum power output of 4.2x when compared to a similar cell without the concentrator. Abu-Bakar et al [30,31] developed a novel rotationally asymmetrical compound parabolic concentrator with a geometrical concentration ratio of approximately 3.7. A monocrystalline laser grooved buried contact silicon solar cell with dimension of 1cm by 1 cm was integrated with the developed concentrator. A maximum power of 3.3x was achieved when compared with a counterpart non-concentrating system. Sabry et al [32] designed a low-concentration façade integrated PV system made from transparent acrylic Compound Parabolic Concentrator segments. The proposed system can play an effective role in reducing building cooling loads and also generate electricity. Sabry [33] developed a lowconcentration, PV-coupled prismatic segmented glazing façade that can convert most of the direct solar radiation incident on buildings facades to electricity, while allowing diffuse daylight transmitting to the interior of the building. Kerrouche et al [34] studied the performance of Luminescent Solar Concentrators (LSC) using 3D ray-tracing simulation. The study included 70 samples - both square and circular LSCs, containing five different fluorescent organic dyes each at seven different concentrations. In addition, a comparison between the simulation and experimental measurement were carried out to validate the optical model. Mallick and his group [35-36] designed, developed and experimentally characterised various types of low-concentration PV system that are suitable for building window and façade application. The low concentrating dielectric compound parabolic concentrator system had a maximum power ratio of 2.29 compared to similar flat PV system.

It also had 2.5% and 1.6% higher open circuit voltage and fill factor than the flat plate module. Menoufi et al [37] undertook a life cycle assessment study of a building integrated concentrated PV scheme. The results show the significant extent of the environmental benefits gained using the BICPV schemes. Researches exploring overall energy performance of PV modules were also carried out [13]. Lu and Law [14] found that the BIPV window has the potential to reduce over 65% of the total heat gain when compared with a conventional clear glass window.

Following on from our previous research on the development of a novel lightweight static Concentrating PV (CPV) system with its performance suitable for use in windows or glazed façades in buildings [15], this paper further develops the aqueous hydroxypropyl cellulose (HPC) thermotropic reflective layer for the proposed CPV system into a membrane that is more appropriate for window application. In addition, the success of the CPV system heavily relies on the understanding of the relationship between the transmittance/reflectance property and the composition of the thermotropic reflective layer under different environmental temperature. Therefore, we have investigated the temperature-dependent transmittance and reflectance effects produced upon 1) systematically changing HPC concentration within the developed gellan gum hydrogel membrane and 2) systematically varying gel concentration.

2. Methodology

2.1. Building Integrated Concentrating PV 'Smart Window' system

Recently we outlined a Building Integrated Concentrating Photovoltaic (BICPV) 'Smart Window' system concept that could approach challenges in energy efficient buildings from the perspective of both energy efficiency and renewable energy technologies [15]. Firstly the system provides building energy savings via an integrated thermotropic membrane layer and secondly electricity can be generated from reflected incident solar radiation using embedded commercially available photovoltaic (PV) cells. A schematic design of this Concentrating PV (CPV) system is presented in Figure 1. The design is comprised of a glazing cover laminated with a thermotropic layer with solar cells optically coupled around the edges of the glazing. The thermotropic layer varies the proportion of light transmitted through it and scattered from it. A large proportion of any scattered light is directed via total internal reflection towards the edges with optically coupled solar cells. When the temperature of the thermotropic layer is below a designed threshold switching temperature (T_s) the two main components (e.g.

polymer and water) are homogeneously mixed, possessing a transparent appearance as shown in Figure 1(b) (preferable transmittance is over 85 %). Above the threshold T_s, the polymer molecules are aggregated due to thermally-induced phase transition, resulting in a translucent thermotropic layer with diffuse reflectivity. Due to this relatively high diffuse reflectivity the thermotropic layer could scatter most of the sunlight that passes through the front face of the glass with subsequent conversion of scattered lights to electricity by solar cells optically coupled around the edges of the glazing, as displayed in Figure 1(a). This novel CPV can be thought of as an electricity-generating smart window or glazed façade as the system automatically responds to climatic conditions by varying the balance of solar energy reflected to PV cells for electricity generation above the T_s and solar energy transmitted through the system into the building below the T_s for provision of light and heat. It therefore offers the potential to optimise energy consumption within buildings. For example, in summer uncomfortably high solar irradiation (which in conventional design is controlled by shading devices and therefore lost to the environment as heat) will be collected by the embedded solar cells resulting in the generation of renewable electricity. In winter, light and heat preferentially pass through the system helping to offset heating and lighting energy demands. When used in a double or triple glazed unit, as shown in Figure 1, the additional panes of glass installed behind the CPV would decouple the concentrator from the indoor thermal environment and therefore prevent any potential unwanted effects that this would create. As solar cells are commercially available at a reasonable price, the major challenge for such CPV system design is the thermotropic layer with a suitable threshold T_s, which is the focus of this study. It is well-known that the threshold T_s is highly dependent on the composition of the specific membrane materials. In order to be suitable for window application, the threshold T_s needs to be linked to the balance temperature of the building (i.e. the temperature at which it switches from a need for heating to a need for cooling). Therefore, the thermotropic layer should have an adjustable T_s of between 25 °C to 40 °C making it adaptable to a range of climatic requirements. For this concept to be successful it is essential that the thermotropic layer is reflective above the T_s and not merely absorbing solar radiation. This reflection has been demonstrated by the use of thermotropic materials for passive overheat protection of solar absorbers whereby if the thermotropic material was absorbing solar radiation, rather than reflecting it, it would not be fulfilling its heating protection requirements. [16] In addition, in the CPV system light with wavelengths of between 350 - 1100 nm are required to be scattered in order to be compatible with the spectral response of the solar cells.



Figure 1. Cross-section view with working principle of the proposed concentrating PV

Stimulated by a literature report in which a cellulose derivative-based hydrogel integrated within the Affinity Intelligent Window (AIW) was composed of NaCl and two undisclosed materials (cellulose derivative and a non-ionic amphipathic molecule) [17], we demonstrated in our previous work that a hydroxypropyl cellulose (HPC) hydrogel liquid could be synthesized with the required properties for use in the novel CPV concept outlined above [15]. Gellan gum was chosen as the gelling agent used for synthesising the HPC membranes based on the same environmental and safety selection parameters that HPC was chosen. As a fermentation product of bacteria [18], gellan gum is a water-soluble polysaccharide and does not possess thermo-reversibility. Therefore it is well-suited to serve as the matrix for application within smart windows. Dissolved in water above 40°C gellan gum adopts a random coil formation which when cooled to room temperature undergoes a transition from disordered-to-ordered forming helices. [19] The gel is produced via association of the helical structures forming junction zones with this helix-coil transition being reversible upon heating. [20] Given the very large number of hydroxyl groups in polysaccharide structures such as HPC and gellan gum it is likely that hydrogen bonding will be predominant in the membrane structure. [21] FTIR studies on bond stretching in HPC-gellan gum blends reported a shift in the O-H stretching peak to a higher wavenumber than observed for HPC or gellan gum alone, indicating that it is intermolecular hydrogen bonding being formed between HPC and gellan gum. [22] Although the T_s for various compositions of HPC-Gellan-NaCl membranes has reported in the literature, [23] there is systematic study been no on the transmittance/reflectance changes of the thermotropic layer under various compositions and temperature. This is critical for application in the Concentrating Photovoltaic 'Smart Window' System.

2.2. Materials and Synthesis

Hydroxypropyl cellulose (average $M_w \sim 80,000$ and average $M_n \sim 10,000$) was purchased from Sigma Aldrich in the form of an off-white powder. The viscosity range, as reported by the manufacturer, was 150-700 cP for 10 wt. % HPC in water at 25°C. The gelling agent used to synthesise HPC into a membrane was received as a white powder. Chemicals were used as received without any further purification. Solutions of varying HPC concentration were prepared as follows. HPC was magnetically stirred into distilled water heated between 50 to 60°C for several minutes until all HPC had dissolved. The relevant volume of additional distilled water required to produce the desired HPC wt. % was then added at room temperature and left stirring for an hour.

To synthesise HPC membranes the relevant amount of gelling powder required to make 0.8, 1.2 or 1.5 wt. % of the final membrane composition was dissolved into heated distilled water. The required concentration of aqueous HPC to synthesise 2, 4 and 6 wt. % HPC in the final membrane structure was then added to the heated gel solution whilst stirring. The HPC/gelling agent solution was cast between two 4 mm thick optical white low iron 5×5 cm sheets of glazing using a 0.5 mm silicone membrane between the two glass panes as a spacer, thus resulting in the "truncated" version (no integrated PV) of BICPV smart window.

2.3. UV-Vis Spectroscopy

The transmittance and reflection behaviour of membrane samples was measured using an Ocean Optics USB200+ spectrometer. For transmittance measurements a HL-2000 Halogen Light Source was attached to the spectrometer, along with a FOIS-1 integrating sphere with the glazed membrane sample placed directly over the light port for measurement. Throughout this paper the T_s of the membrane sample is quoted as being the temperature at which the thermotropic membrane transmitted 50 % of incoming solar radiation. [24, 25] For reflection measurements an ISP-REF integrating sphere was attached to the USB200+ spectrometer and the glazed membrane sample placed directly over the ISP-REF light port. A WS-1 diffuse reflectance standard was used to measure the reference baseline of 100 % light reflectance. Transmittance and reflection data were collected over a temperature range between 20°C to 65° C in 5° C increments, adjusted to 1° C increments within the T_s range. Each measurement was taken after a 20 minute period to allow for temperature equilibration. Glazing encased membrane samples were heated to within $\pm 1^{\circ}$ C using a hotplate. After reaching 65° C the temperature was reversed to observe any changes in the cooling curve as compared to the

heating curve. To gain accurate temperature readings throughout experimentation four T-type thermocouples were glued to the upper glazing surface of the membrane samples using highly thermal-conducting Electrolube Thermal Bonding System. The temperature recorded from these four thermocouples was then averaged. Prior to transmittance or reflectance testing a single 4 mm thick optical white low iron sheet of glazing was used to gain a reference baseline standard. Experiments were repeated in at least triplicate in order to validate the accuracy of results.

2.4. Environmental Scanning Electron Microscopy (ESEM)

A Philips XL30 FEG ESEM was used to characterize the surfaces of the hydrogel membranes without removing water from the membrane structure. The XL30 FEG ESEM is a modern PC controlled instrument. It has the performance of a conventional SEM, but has the advantage of being able to examine practically any material in its natural state in a gaseous environment at pressures as high as 1330 Pa (10 torr) and temperatures as high as 1500°C. Due to the multiple pressure limiting apertures (PLA) and its environmental secondary electron detectors (GSED), the microscope can offer high-resolution images in a saturated water vapour environment keeping the sample in its original wet state (minimum 4.6 Torr at 0°C). When testing the developed membrane samples, they were held at 4°C in order to keep the sample hydrated at chamber pressures of 3.2 to 4.5 Torr. An acceleration voltage of 10 kV was used with a working distance of 10 mm.

3. Results and Discussion

ESEM photographs were taken of the surface of a 6 wt. % HPC membrane samples with different concentration of gelling agent in the membrane structure. The temperature of the chamber was maintained at 4°C so as to keep the membrane samples hydrated therefore membranes were photographed in the transparent state well below the T_s . Photographs could not be taken of samples above the T_s due to challenges keeping a 'wet' atmosphere within the chamber and therefore keeping samples hydrated at these temperatures. Figure 2 shows the surface of a 6 wt. % HPC membrane sample synthesised using 0.8 wt. % (left) and 1.5 wt. % (right) gelling agent, respectively. As shown, the hydrogel membrane surface is smooth and homogeneous resulting in uniform light transmittance and reflectance, which is critical for use as a thermotropic layer within glazing.



Figure 2. ESEM photographs of 6 wt. % HPC hydrogel membrane synthesised with 0.8 wt. % gelling agent (left) and 1.5 wt. % gelling agent (right), respectively.



Figure 3. UV-Vis spectra over the temperature range 20 – 60.5 °C showing transmittance of 6 wt. % HPC within a 1.5 wt. % gelling agent membrane.

Membranes were synthesized using 2, 4 and 6 wt. % HPC to compare changes to light transmittance and reflectivity due to the addition of the gelling agent to HPC. Figure 3 is a UV-vis spectrum of a typical HPC hydrogel membrane sample synthesised with 1.5 wt. % gelling agent showing > 90 % transmittance below the T_s and low transmittance of ~20 - 25 % above the T_s. With increased temperature the amount of visible light transmitted decreased more rapidly than the amount of near infra-red light.

The photographs in Figure 4 of the glazing encased 6 wt. % HPC, 1.5 wt. % gelling agent membrane sample show that below the T_s optical transparency is suitable for glazing purposes and that the thermotropic effect of the HPC within the membrane is still functional above the T_s .



Figure 4. Photograph of 6 wt. % HPC, 1.5% gelling agent hydrogel membrane below the T_s at room temperature (left photograph) and heated above the T_s (right photograph).

Figure 5 shows the transmittance behaviour of HPC membrane samples when exposed to increased temperature. When compared to our previous research on aqueous HPC solutions, as shown in Figure 6, one can seen that increased HPC concentration results in a decrease in T_s for both aqueous and membrane HPC samples. Specifically, Figure 5 shows that the 2 wt. % HPC, 1.5 wt. % gelling agent membrane sample has a T_s of ~45°C whilst the 6 wt. % HPC, 1.5 wt. % gelling agent membrane sample has a T_s of ~42°C. This is an increase of ~2 °C as compared to the Ts's measured for aqueous HPC samples as shown in Figure 6 and is likely attributed to the increased strength of the intermolecular hydrogen bonding formed between HPC and gellan gum as compared to the hydrogen bonding between water and HPC. Light transmittance below the T_s is similar to that observed for aqueous HPC solutions whilst above the T_s transmittance varies between ~20 % for 6 wt. % HPC to ~30 % for 2 wt. % HPC, as compared to ~0 % transmittance for aqueous HPC samples. This is reasonably ascribed to the long light path length through aqueous HPC samples being 10 mm as compared to membrane thickness being 0.5 mm. Increasing HPC concentration in membrane samples was expected to lower the T_s value since inter- and intrachain hydrophobicity drive HPC chain aggregation at elevated temperature, therefore the greater amount of HPC chains present in a sample the less energy required to dehydrate HPC resulting in translucence. The decrease in transmittance observed above the T_s from ~30 % for 2 wt. % HPC to ~20 % for 6 wt. % HPC is again an effect of the increased HPC concentration causing increased HPC inter- and intrachain hydrophobicity resulting in a decrease in the observed light transmittance above the T_s with increased HPC concentration.



Figure 5. UV-Vis spectra of 2, 4 and 6 wt. % HPC within a 1.5 wt. % gelling agent membrane showing transmittance change at 600 nm with increased temperature.



Figure 6. UV-Vis spectra at 600 nm of various wt. %'s of HPC in aqueous solution showing transmittance change with increased temperature.

The methods outlined in BSI Standards BS EN 410:2011 [26] were used to calculate average visible light transmittance in the wavelength range 430 nm - 780 nm (Eq. 1) and direct solar transmittance in the range 440 nm - 950 nm (Eq. 2):

$$\tau_{\nu} = \frac{\sum_{\lambda=380 \text{ nm}}^{780 \text{ nm}} D_{\lambda} \tau(\lambda) V(\lambda) \Delta \lambda}{\sum_{\lambda=380 \text{ nm}}^{780 \text{ nm}} D_{\lambda} V(\lambda) \Delta \lambda}$$
Eq. 1
$$\tau_{e} = \frac{\sum_{\lambda=300 \text{ nm}}^{2500 \text{ nm}} S_{\lambda} \tau(\lambda) \Delta \lambda}{\sum_{\lambda=300 \text{ nm}}^{2500 \text{ nm}} S_{\lambda} \Delta \lambda}$$
Eq. 2

 τ_{v} is the visible light transmittance.

 D_{λ} is the relative spectral distribution of illuminant D65.

 τ (λ) is the spectral transmittance of the glazing.

 $V(\lambda)$ is the spectral luminous efficiency for photopic vision defining the standard observer for photometry.

 $\Delta \lambda$ is the wavelength interval.

 τ_e is the solar direct transmittance.

 S_{λ} is the relative spectral distribution of the solar radiation.

Figure 7 shows the averaged transmittance data at different temperatures using Eq. 1 (labelled as Vis Light T %) and Eq. 2 (labelled as Direct Solar T %) for both the lowest (2 wt. %) and highest (6 wt. %) concentration HPC membranes tested. Comparing the data for Vis Light T %, 600 nm T % and Direct Solar T % for either sample shows that there is very little difference in transmittance values both below and above the T_s , as well as for the T_s range, therefore the 600 nm transmittance values give reliable transmittance data for further analysis.

Light transmittance data for HPC membrane samples was also recorded upon heating up to 65°C, and then upon cooling back down from 65°C to 20°C. Figure 8 shows both the heating and cooling data for 2 wt. % and 6 wt. % HPC, 1.5 wt. % gelling agent membrane samples. For each hydrogel membrane, the temperature-dependent light transmittance curves upon heating almost overlays with the corresponding curve upon cooling. This data fully corroborates that prior heating of the sample does not affect the light transmittance properties when the sample is cooled back down again, indicating no hysteresis and good reversibility. This is a promising attribute for potential use within a thermotropic smart window.



Figure 7. UV-Vis of 2 and 6 wt. % HPC within a 1.5 wt. % gelling agent membrane showing transmittance change with increased temperature at 600 nm, averaged over 430 nm to 780 nm (Vis Light T%) and averaged over 440 nm to 950 nm (Direct Solar T%).



Figure 8. UV-Vis spectra at 600 nm of 2 wt. % and 6 wt. % HPC within a 1.5 wt. % gelling agent membrane showing transmittance change with increased temperature (heating) and subsequent reduction in temperature (cooling).

Reflectance of HPC membrane samples between $20 - 65^{\circ}$ C was also measured both below and above the T_s. Figure 9 is a typical UV-vis spectra showing reflectance with increased temperature of the 6 wt. % HPC, 1.5 wt. % gelling agent membrane. The results show that prior to heating HPC membrane samples have ~10 % reflectance below the T_s. A greater amount of reflection was observed within the visible light region than within the near infrared region as the temperature was increased up to a maximum of 60°C. Above the T_s the reflectivity of membrane samples increased with increased HPC concentration as shown in Figure 10, inverse to the observed decrease in light transmittance above the T_s with increased HPC concentration as shown in Figure 5. The 6 wt. % HPC, 1.5 wt. % gelling agent membrane sample showed that the greatest reflectivity observed above the T_s was at ~47 %. The increase in reflectivity with increased HPC concentration is expected to continue using higher HPC concentrations on the basis that the greater the concentration of HPC within the membrane structure, the greater the amount of HPC aggregation, and therefore the greater the opportunity for light to be reflected.



Figure 9. UV-Vis spectra over the temperature range of 20 – 60 °C showing reflectance change of 6 wt. % HPC within a 1.5 wt. % gelling agent membrane



Figure 10. UV-Vis spectra at 600 nm of 2, 4 and 6 wt. % HPC within a 1.5 wt. % gelling agent membrane showing reflectance change with increased temperature.

The methods outlined in BSI Standards BS EN 410:2011 [26] were again used to calculate the average visible light reflectance from 430 nm - 780 nm and the direct solar reflectance from 440 nm - 950 nm using Eq. 3 and Eq. 4 respectively.

$$\rho_{\nu} = \frac{\sum_{\lambda=380 \text{ nm}}^{780 \text{ nm}} D_{\lambda} \rho(\lambda) V(\lambda) \Delta \lambda}{\sum_{\lambda=380 \text{ nm}}^{780 \text{ nm}} D_{\lambda} V(\lambda) \Delta \lambda}$$
Eq. 3
$$\rho_{e} = \frac{\sum_{\lambda=300 \text{ nm}}^{2500 \text{ nm}} S_{\lambda} \rho(\lambda) \Delta \lambda}{\sum_{\lambda=300 \text{ nm}}^{2500 \text{ nm}} S_{\lambda} \Delta \lambda}$$
Eq. 4

 ρ_{v} is the visible light reflectance.

 D_{λ} is the relative spectral distribution of illuminant D65.

 ρ (λ) is the spectral reflectance of the glazing.

 $V(\lambda)$ is the spectral luminous efficiency for photopic vision defining the standard observer for photometry.

 $\Delta \lambda$ is the wavelength interval.

 ρ_e is the solar direct reflectance.

 S_{λ} is the relative spectral distribution of the solar radiation.

The reflectance data averaged for both 2 wt. % and 6 wt. % HPC, 1.5 wt. % gelling agent membrane samples are shown in Figure 11. This figure reaffirms that above the T_s there is a larger proportion of light in the visible light wavelength region being reflected than light in the 780 nm to 950 nm wavelength range, as already observed in Figure 9.



Figure 11. UV-Vis spectra of 2 and 6 wt. % of HPC within a 1.5 wt. % gelling agent membrane showing reflectance change with increased temperature at 600nm, averaged over 430 nm to 780 nm (Vis Light T%) and averaged over 440 nm to 950 nm (Direct Solar T%).

Reflectance data of the membrane samples was also recorded after heating the samples up to 65 °C and then allowing the samples to cool down to 20 °C as shown for 2 wt. % and 6 wt. % HPC, 1.5 wt. % gel membrane samples in Figure 12. From this data it can be seen that prior heating of the sample has no effect on the light reflectance properties of the membrane when the sample is cooled back down again, in good agreement with the conclusion drawn from transmittance data in Figure 8.



Figure 12. UV-Vis spectra at 600 nm for 2 wt. % and 6 wt. % HPC within a 1.5 wt. % gelling agent membrane showing reflectivity with increased temperature (heating) and subsequent reduction in temperature (cooling).



Figure 13. UV-Vis spectra for 6 wt. % HPC within a 1.5 wt. % gelling agent membrane showing transmittance and reflectance change with increased temperature at 600nm, averaged over 430 nm to 780 nm (Vis Light T%) and averaged over 440 nm to 950 nm (Direct Solar T%).

Figure 13 shows both transmittance and reflectance data for 6 wt. % HPC, 1.5 wt. % gelling agent membrane sample. The data for both transmittance and reflectance below the T_s do not total 100 % due to different baselines being applied. The transmittance and reflectance of the system were relevant to a 4mm thick low iron glazing, i.e. the measured transmittance of the system was higher than that when compared to air. From Figure 13 it can be concluded that transmittance starts to decrease and reflectance increase at ~40°C with both reflectance and transmittance levelling off by ~60°C. The increase in reflectivity from ~10 % below the T_s to ~47 % above the T_s for the visible light average is not as significant as the decrease in light transmittance from ~97 % below the T_s decreasing to ~20 % above the T_s for the visible light average.

Finally, the effect of gelling agent concentration on the optical property of the as-prepared membrane samples was also investigated. The wt. % of gelling agent used in the membrane samples was varied using 0.8 and 1.2 wt. % gelling agent, to compare against 1.5 wt. % gelling agent, and then tested for light transmittance and reflectance behaviour over the temperature range of 20 °C to 60 °C. 6 wt. % HPC was chosen as the HPC concentration in the membrane samples due to the 6 wt. % HPC concentration exhibiting the lowest T_s and highest reflectivity above the T_s among all HPC concentrations tested. It can be seen from Figure 14 that transmittance below the T_s is unaffected by increasing the wt. % of gelling agent, whilst the T_s and light transmittance above the T_s are lowered upon increasing the wt.

% of gelling agent up to 1.5 wt. %. This reduction of T_s and transmittance above the T_s with increased wt. % of gelling agent follows the same trend as observed for increasing the wt. % of HPC in the membrane sample as shown in Figure 5.

The reflectivity data in Figure 14 suggests that the 1.5 wt. % gelling agent membrane, which had the lowest transmittance above the T_s , inversely has the highest reflectivity above the T_s with ~47 % reflectance at 60°C. Reflectivity below the T_s was observed to be unaffected by increasing the wt. % of gelling agent used. The increase in the measured reflectivity of the membrane sample with increased wt. % of gelling agent follows the same trend as observed for increasing HPC wt. % as shown in Figure 10.



Figure 14. UV-Vis spectra at 600 nm for 6 wt. % HPC within a 0.8, 1.2 and 1.5 wt. % gelling agent membrane showing transmittance and reflectance with increased temperature.

4. Conclusion

In this study, the transmittance and reflectance of thermotropic membranes synthesised using HPC and gellan gum were systematically investigated in terms of hydrogel composition and temperature. The results show that HPC-gellan gum membrane samples possess >90 % transmittance below the T_s , and are therefore optically transparent, while are observed to be optically opaque above the T_s . The highest performing membrane sample at 6 wt. % HPC, 1.5 wt. gelling agent had a T_s of 42°C and a reflectance above the T_s of ~47 %. The transmittance and reflectance data collected for the membrane samples were consistent upon heating samples from 20°C to 65 °C and then cooling back down to 20 °C. Therefore there is no dependency of either the light transmittance or light reflectance upon whether the HPC

hydrogel membrane in a "truncated" version (no integrated PV) of BICPV smart window system was being heated up or cooled down, which is critical for any real application. This study provides a clear picture on the relationship among the transmittance/reflectance property, the composition of the HPC hydrogel membrane, and environmental temperature, which paves the road for its application in next generation BICPV smart window design. This novel BICPV smart window can be thought of as an electricity-generating smart window or glazed façade as the system automatically responds to climatic conditions (solar radiation and ambient temperature) by varying the balance of solar energy reflected to PV cells for electricity generation above the T_s and solar energy transmitted through the system into the building below the T_s for provision of light and heat. It therefore offers the potential to optimise energy consumption (cooling, heating and lighting) within buildings and also for electricity generation.

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