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Abstract

 $Sr_3Cu_2Sc_2O_5S_2$, a layered oxysulfide, composed of anti-PbO-like $[Cu_2S_2]$ slabs alternating with perovskitelike $[Sr_3Sc_2O_5]$ slabs, was systematically studied as a *p*-type transparent conducting material. The material has a wide energy gap of 3.1 eV and a p-type electrical conductivity of 2.8 S cm⁻¹ at room temperature. The hole mobility of +150 cm₂ V⁻¹ S⁻¹ at room temperature, which is much higher than the typical value of ~10–1–10 cm₂ V⁻¹ S⁻¹ found in other copper compounds. The performances of bulk undoped $Sr_3Cu_2Sc_2O_5S_2$ show the promise of copper oxysulfides as a class of *p*-type transparent conductive materials that is essential for optoelectronic applications.

Keywords

copper compounds, energy gap, hole mobility, optoelectronic devices, strontium compounds, wide band gap semiconductors

Comments

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A promising *p*-type transparent conducting material: Layered oxysulfide $[Cu_2S_2][Sr_3Sc_2O_5]$

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Optoelectronics based on wide-gap materials is one of the most important fields in materials science and engineering. Transparent conductive materials (TCMs) which are widely used as electrodes are especially being concerned. Among them, they are typically *n*-type semiconductors such as Sn-doped indium oxide,¹ Al-doped zinc oxide,² and Modoped indium oxide.³ Their conductivities in the range of $\sim 10^4$ S cm⁻¹ are similar to those of degenerate semiconductors. In contrast, *p*-type TCMs known to date generally suffer from poor conductivities or inadequate transparency. Yet transparent optoelectronic devices based on semiconductor *p-n* junctions would require *both* transparent *n*-type and *p*-type materials. This has, in turn, hindered the development of useful devices that require *p*-type conduction. Therefore, discovering an excellent *p*-type TCM has become a major research focus in the field of transparent optoelectronic materials.

Since the first reported one, $CuAlO_2$, was found in 1997,⁴ a series of Cu-based compounds such as $CuMO_2$ (M=Al, Sc, Ga, In, and Y)⁵⁻⁹ and SrCu₂O₂ (Ref. 10) were reported as *p*-type TCMs. The essence of these compounds is the introduction of the copper 3d states to the top valence band, which provides conducting carriers. This idea is also applicable to chalcogenides. For example, in BaCu₂S₂, the *p*-type doped sulfide has a rather high hole mobility and electrical conductivity, although its band gap is too narrow (about 2.3 eV)¹¹ for TCM applications. Another sulfide, CuAlS₂, has already shown a promising performance in our work.^{12,13} On the other hand, when S partially substitutes for O as in oxysulfides, the band gap generally widens. For example, the layered oxysulfide LaCuOS containing layered [Cu₂S₂] slabs has a wider band gap (3.1 eV) (Refs. 14 and

15) than that of $BaCu_2S_2$.^{11,16} Therefore, oxysulfides may provide some new, promising TCM candidates. Indeed, Sr-doped LaCuOS (Ref. 15) has a relatively good combination of transparency and conductivity, and the mobility increases as the atomic number of chalcogen increases.¹⁷

Here, $Sr_3Cu_2Sc_2O_5S_2$ (SCSOS) was investigated as a new oxysulfide structural platform to simultaneously achieve optical transparency and *p*-type conductivity. The compound contains the same two-dimensional $[Cu_2S_2]$ conducting slabs,¹⁸ as seen in BaCu_2S_2 and LaCuOS, but it also has the perovskitelike $[Sr_3Sc_2O_5]$ slabs (see inset of Fig. 1) made of highly ionic components (Sr^{2+} , Sc^{3+} , and O^{2-}) that widen the optical band gap. It may be further doped by cation substitution in the provskitelike slabs to optimize optoelectronic properties. Since no physical properties (optical and transport) of this material have been reported yet, we investigated its optical transparency and electrical conductivity in this paper.

Powder of SCSOS was prepared by solid-state reaction of SrS (99.5%, SinoReag.), Cu_2S (99.5%, SinoReag.), Sc_2O_3 (99.99%, SinoReag.), and freshly calcined SrO obtained from the decomposition of SrCO₃ (99.99%, SinoReag.) at



FIG. 1. XRD pattern and absorption spectrum (inset) of $Sr_3Cu_2Sc_2O_5S_2.$ Inset: Crystal structure of $Sr_3Cu_2Sc_2O_5S_2$ layered oxysulfide.

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FIG. 2. Optical absorption spectra of the SCSOS powder in the wavelength range of 300–800 nm. Inset shows the plot of $(\alpha hv)^2$ against hv for estimation of directly allowed optical gap.

1400 °C. Stoichiometric amounts of the these starting reagents were loaded into a sealed fused silica tube evacuated to ≤ 1 Pa argon. The tube was initially heated to 800 °C for 12 h and naturally cooled to room temperature. The harvested powder was grounded, sealed, and reheated for another two cycles following the same procedure. The final powder was treated in a NaCN solution to remove an undesired Cu_xS phase and then densified under a pressure of 60 MPa in a graphite die (Φ 10 mm) mounted in a spark plasma sintering furnace, which was held at 800 °C for 5 min under an argon atmosphere.

X-ray powder diffraction (XRD) patterns of the bulk sample were obtained (Rigaku D/max 2550 V) using Cu K_{α} radiation (λ =0.154 18 nm). The scan speed was 4°/min with the accelerating voltage of 40 kV and emission current of 40 mA. The optical absorption spectra of the pulverized powder were measured at room temperature by an UVvisible-near infrared spectrometer (Hitachi UV-3010PC) equipped with an integrating sphere. Electrical conductivity was measured by four-probe method from 150 to 450 K, and the Hall effect was investigated on Accent HL5500 Hall system at room temperature. Silver paste was used for electrodes, and Ohmic contact was confirmed before detailed measurements were made. The Seebeck coefficient was obtained from the slope of the thermopower to the temperature gradients of 3-5 K, and the thermocouple was made of Pt and Pt/Rh filament.

The XRD pattern of the obtained pellet is shown in Fig. 1, which was indicative of only a single phase. The pulverized powder is stable in air, with a color of brownish white, which is probably due to the color centers of Cu²⁺ defects. Figure 2 shows the optical absorption spectra of the SCSOS powder, which feature a sharp drop at about 398 nm, corresponding to the fundamental absorption edge. The energy gap estimated by $(\alpha hv)^2 \sim hv$ plot inserted in Fig. 2 is about 3.1 eV. This gap is sufficiently wide for transmitting most of the visible light up to deep blue.

The conductivity of SCSOS pellet is about 2.8 S cm⁻¹, which is two orders of magnitude higher than that of undoped LaCuOS bulk (0.01–0.1 S/cm) (Ref. 19) and comparable with that of Sr-doped LaCuOS film $(10^{-5}-0.012 \text{ S/cm})$.¹⁵ Seebeck coefficient of SCSOS bulk is found to be positive (+93 μ V K⁻¹ at room temperature, as



FIG. 3. The electrical conductivity of $Sr_3Cu_2Sc_2O_5S_2$ vs temperature and inset shows the temperature difference dependence of thermoelectromotive force near room temperature.

shown in the inset of Fig. 3), indicating *p*-type conduction. Moreover, the positive Hall coefficient R_{H} = +56.8 cm³ C⁻¹ again conforms that the conductivity is *p*-type, due to holes. The origin of the hole carriers may be ascribed to the formation of a small amount of Cu vacancies in the Cu₂S₂ sheet, which has been reported for other oxysulfides.^{20,21} However, in SCSOS, it could also come from cation vacancies (e.g., at Sr site) in the perovskitelike $[Sr_3Sc_2O_5]$ slabs. As shown in Fig. 3, the conductivity increases with increasing temperature, exhibiting a semiconducting behavior. The hole mobility (μ) and carrier concentration (n_p) dependent on temperature (150-450 K) were displayed in Fig. 4(a). Indeed, the room-temperature hole mobility of 150 cm² V⁻¹ s⁻¹ of SC-SOS exceeds those of $BaCu_2S_2$ (3.5 cm² V⁻¹ s⁻¹),¹¹ Nadoped $Sr_2Cu_2ZnO_2S_2$ (0.74 cm² V⁻¹ s⁻¹),²² CuAlO₂ (0.13 -10.4 cm² V⁻¹ s⁻¹),^{4,5} and CuGaO₂ (0.23 cm² V⁻¹ s⁻¹),⁷ and is the highest ever reported for any p-type TCM. The mobility is higher than that of *n*-type Mo-doped indium oxide $(130 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1})$,³ which is the highest value reported. Such



FIG. 4. (a) The hole mobility and carrier concentration dependence of temperature from 150 to 450 K. (b) Total and partial density of states of $Sr_3Cu_2Sc_2O_5S_2$, where TVB is dominated by Cu 3*d* states and BCB is composed of the hybridized Cu 4*s* and S 3*p* states.

a remarkable hole mobility is partly responsible for the relatively high electrical conductivity since the carrier concentration in undoped SCSOS is relatively low (~ 1 $\times 10^{17}$ cm⁻³).

As pointed out, the hole carriers might derive from the deficiencies of Cu sites or Sr sites in SCSOS. The latter defaults would have little structural disturbance on the $[Cu_2S_2]$ slabs, preserve the conduction path intact, and accordingly enhance the hole mobility due to low defect scattering. Actually, the thick perovskitelike $[Sr_3Sc_2O_5]$ slabs not only provide a robust tolerance for various dopant but also promise a much higher tendency of the cation-site deficiency (e.g., at Sr^{2+} "A" site) over that of $[Cu_2S_2]$ slabs, *namely*, the Cu-site vacancies. In contrast to the facility of Sr-site deficiency in perovskite slabs, cation vacancies are rather difficult to form in [La₂O₂] or [Ba₂F₂] slabs in LaCuOS or Ba-CuFS, for example. The unique perovskitelike $[Sr_3Sc_2O_5]$ slab assures a much high hole transmission in SCSOS. The very low mobilities, reported in other [Cu₂S₂]-containing compounds (BaCu₂S₂, LaCuOS, etc.) could partly ascribe to the low crystallinity of their nonstoichiometric film, as derived from the broad peaks of their XRD.^{11,23,24}

As mentioned already, the $[Cu_2S_2]$ slabs in SCSOS is responsible for the *p*-type electrical conduction. This is due to the highly hybridized band between the Cu 3d and S 3pstates, which is common for Cu₂S, LaCuOS, and SCSOS. The compound Cu_2S is a well-known *p*-type semiconductor that has a three-dimensional structure, whereas LaCuOS has a layered structure composed of conducting $[Cu_2S_2]$ separated by ionic $[La_2O_2]$ slabs. The reduced dimensions of the latter result in decreased hybridization which is reflected in the larger band gap, $E_a \approx 3.1$ eV, in LaCuOS compared to <2.0 eV in Cu₂S.²⁵ Obviously, SCSOS can be understood in a similar way in view of its similar layered structure. This was confirmed by first-principles calculations (tight binding linear muffin-tin orbital). As shown in Fig. 4(b), the inclusion of the thick perovskitelike $[Sr_3Sc_2O_5]$ gives moderate band dispersion at the top valence bands and bottom conduction bands. Meanwhile, the highly ionic components of Sr^{2+} , Sc^{3+} , and O^{2-} maintain the wide band gap necessary for optical transparency. Importantly, since the structurally robust perovskitelike $[Sr_3Sc_2O_5]$ slab, which is isolated from the conducting $[Cu_2S_2]$ slab, is amenable to various doping schemes (at either $Sr^{2+} A$ site or $Sc^{3+} "B"$ site),²⁶ the SCSOS platform should offer considerable freedom for tuning the transparent and conducting performance of this class of TCM. In a word, more feasible dopants on the cation sites (Sr or Sc site) in SCSOS than on only La site in LaCuOS would promise more options and better performance from the compound. For example, SCSOS should be possible to dramatically increase the hole concentration without affecting its electronic band structure, which has been validated by our preliminary results. More details are being under investigation still.

parent SCSOS, which contains chemically versatile perovskitelike ionic [Sr₃Sc₂O₅] slabs alternating with anti-PbO-like conducting [Cu₂S₂] slabs. The bulk electrical conductivity $(\sim 3 \text{ S cm}^{-1} \text{ at room temperature})$ and hole mobility $(40-240 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1} \text{ from } 150 \text{ to } 450 \text{ K})$ of undoped SCSOS are already orders of magnitude higher than those of other well-known p-type TCMs reported to date. Moreover, its perovskitelike $[Sr_3Sc_2O_5]$ slabs offer the additional possibility of cation doping for further electrical and optical property tuning. Since TCM thin film typically possesses better properties than the bulk, we suggest that doped, transparent *p*-type SCSOS thin film devices could be a very promising candidate for optoelectronic applications.

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