

27 the vis-NIR spectroscopy is a powerful technique for the quantification of glucose
28 adulteration in Saudi honey.

29

30 **Keywords**

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32 Honey, adulteration, visible and near infrared spectroscopy, glucose, Saudi Arabia

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34 **INTRODUCTION**

35

36 Honey has a wide range of applications in the food industry, food preservation or be used as
37 an ingredient in hundreds of manufactured foods for its sweetness, colour, flavour,
38 caramelisation and viscosity.¹ Honey is an excellent source of energy, containing
39 approximately 80 g/100 g carbohydrates (35 g/100 g glucose, 40 g/100 g fructose, and 5 %
40 sucrose) and 20 g/100 g water. Also, it contains more than 180 substances, including amino
41 acids, vitamins, minerals, enzymes, organic acids and phenol compounds.² It is also
42 consumed fresh in large amounts due to the associated health and medical characteristics.
43 The high sugar concentration, low pH and the presence of flavonoids, hydrogen peroxide,
44 phenolics and terpenes make honey a powerful antiseptic and antimicrobial agent useful in
45 the treatment of burns, wounds, gastroenteritis stomach and skin ulcers.^{3,4} Due to its
46 superior nutritional and health value and unique flavour, natural bee honey is preferred by
47 consumers hence the price of bee honey is much greater than other sweetening
48 commodities, such as refined cane sugar and corn syrup. The high price of the natural
49 honey encourages workers in the honey industry, including beekeepers and merchants to
50 adulterate honey worldwide, which leads to deterioration of honey quality, but increase
51 honey quantity that is sold at the same price of natural authentic honey.

52 Adulteration of bee honey with cheaper sweetening materials has been widely reported in
53 the literature.⁵⁻⁷ In Saudi Arabia, honey adulteration is performed by mixing with cheap
54 imported honey, diluting with water, and/or addition of glucose syrup. Sometimes producers

55 of authentic honey are obliged to artificially feed bees with glucose syrups, due to the lack of
56 natural flora or the cost associated with moving the bee colony to areas rich with natural
57 flora. Since the price of the Saudi natural honey is a multiple of ten for that of adulterated
58 honey, a robust detection method of honey adulteration with glucose syrup will have a clear
59 economic impact on Saudi consumers.

60 To guarantee authenticity of honey and protect the consumer from commercial exploitation,
61 the quality of honey must be controlled analytically.⁸ Strict standards for commercial honey
62 were set in various countries, based on specific physical properties and chemical
63 compositions acquired with traditional analytical methods. However, Saudi Arabia currently
64 lacks such standards, which emphasizes the importance of this research to Saudi Arabian
65 honey market. Since analytical methods require extensive sample preparation and
66 experienced operators, they are time consuming, expensive and destructive methods.

67 Spectroscopic techniques are advantageous over traditional methods, including mid infrared
68 (MIR), fluorescence and visible and near infrared (vis-NIR) spectroscopy. Although vis-NIR
69 has been used intensively for sugar analysis in food sector (e.g. He et al.⁹), less publication
70 about the use of this technique in honey can be found in the open literature. Ruoff et al.¹⁰
71 reported accurate measurement of fructose, glucose, sucrose and maltose as well as the
72 fructose/glucose and glucose/water ratios in honey samples from different crops.^{10,11} Quiu et
73 al.¹³ determined the main chemical composition of commercial honey such as moisture,
74 fructose, glucose, sucrose, and maltose with R^2 values of 1.0, 0.97, 0.91, 0.86, and 0.93,
75 respectively. Kelly et al.¹⁴ implemented the NIR coupled with principal component analysis to
76 detect adulteration of Irish honey by beet invert syrup and high fructose corn syrup.
77 Adulterated honey samples were well discriminated from authentic samples, particularly at a
78 high fructose level of 10 g/100 g w/w. The NIR was also used to detect honey adulteration by
79 addition of fructose and glucose.¹⁵ Similarly, adulteration of Mexican honey by sugar syrups
80 such as corn syrup and cane sugar syrup was successfully detected with the NIR
81 spectroscopy.¹⁶ This brief literature review demonstrates that no report is available on the
82 use of the vis-NIR spectroscopy for the detection and quantification of glucose syrup

83 adulterated in Saudi honey, although this is needed in a country that lacks standards for
84 quality control of commercial honey.

85 The aim of this paper was to quantify adulteration with glucose syrup in authentic Saudi
86 honey and imported honey in the Saudi market.

87

88 **MATERIALS AND METHODS**

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90 Honey Samples

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92 A total of 69 honey samples were collected and stored at a room temperature. The majority
93 of these samples (56 samples) were produced in the Kingdom of Saudi Arabia. Among these
94 samples, 32 authentic samples, produced in different regions of Saudi Arabia (Fig. 1) were
95 collected directly from the beekeepers with guaranteed quality. The majority of these
96 samples were from the southern part of the kingdom. Other 13 authentic Saudi samples
97 were produced with bees fed complementary with glucose syrup. The intention of the
98 beekeepers was not to adulterate honey to increase the profit, but to feed bees when natural
99 feed lacks in the fields. These samples were collected from the northern and southern part of
100 the Kingdom. The remaining 11 Saudi samples were commercially available in the Saudi
101 market without guaranteed quality. The majority of these samples were from the western
102 part of the country, except two samples from the central and southern parts. The remaining
103 13 samples were non-Saudi samples, which were imported from different countries into
104 Saudi Arabia.. It is worth noting that none of these imported samples (except one sample
105 from Egypt) is from any neighbouring countries of the Kingdom, indicating different floras
106 than that of the Saudi Arabia..

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108 Honey Adulteration with Glucose

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110 In order to evaluate the potential of the vis-NIR spectroscopy to quantify honey adulteration
111 with glucose, glucose syrup of four different concentrations of 5, 12, 19 and 33 g/100 g were
112 added to the honey samples. This practice is common in Saudi Arabia and in other countries
113 in the Middle East and North Africa. The sugar solution was prepared by weight as 1:1 of
114 glucose:water solution. After adding the sugar to water, the mixture was stirred properly at
115 the boiling temperature, until the sugar melted completely in the solution. The solution was
116 left to cool down before it was added to the honey samples. The honey samples were
117 liquefied in a heating cabinet at 30° C for 2 - 5 hours to allow for cooling down before optical
118 scanning with the vis-NIR spectrophotometer took place.

119

120 Visible and Near Infrared Spectroscopy and Scanning of Honey Samples

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122 Optical scanning was carried out with AgroSpec mobile, fibre type, vis-NIR
123 spectrophotometer (tec5 Technology for Spectroscopy, Oberursel, Germany), with a
124 measurement range of 305-2200 nm. The measurement in trans-reflectance mode was
125 chosen in this study to measure honey spectra, as this measurement mode was
126 recommended by other researchers.¹⁵ The data logging system consisted of tec5 analogue
127 to digital converter data acquisition hardware and AgroSpec software (tec5 AG, Oberursel,
128 Germany). The light source was a separate 20 watt halogen lamp that illuminated the honey
129 samples by means of optical fibres. An A40 reflection probe from tec5 (tec5 AG, Oberursel,
130 Germany) was used to illuminate and collect the trans-reflected light from honey samples.
131 Before scanning, several experimental trials were attempted until an optimised measurement
132 set up was achieved (Fig. 2). The trans-reflectance measurement was performed using a
133 ceramic white plat, on which a honey sample (1-2 mm thick) was placed. The light
134 penetrates the honey sample and reaches the white plate, from which light reflects through
135 the honey sample back to the optical probe. A 100 % ceramic was used as the white

136 reference, which was scanned once every 30 minutes. From each honey sample three
137 replicates were prepared, of each 10 scans were collected, and averaged in one spectrum.

138

139 Principal Component Analysis

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141 The principal component analysis (PCA) was applied on the vis-NIR spectra recorded on
142 selected honey samples to discriminate between non-adulterated and adulterated honey
143 with glucose syrup with different ratio of concentrations of 5, 12, 19 and 33 g/100 g. In order
144 to allow more detailed analysis with PCA, only 75 honey spectra of 15 randomly selected
145 honey samples and their four adulterated versions were selected. PCA transforms the
146 original independent variables (wavelengths) into new axes, or principal components (PCs).
147 These PCs are orthogonal, so that the datasets presented on these axes are uncorrelated
148 with each other.^{17,18} Therefore, the PCA expresses the total variation in the dataset in only a
149 few PCs and each successively derived PC expresses decreasing amounts of the variance.
150 The first PC covers as much of the variation in the data as possible. The second PC is
151 orthogonal to the first PC and covers as much of the remaining variation as possible, and so
152 on. By plotting the PCs, one can view interrelationships between different variables, and
153 detect and interpret sample patterns, groupings, similarities, or differences. Similarity maps
154 allow comparison of the spectra in such a way that two neighbouring points represent two
155 similar spectra. It was found that maximum normalization was the best pre-treatment to
156 provide a detailed discretion of the spectra variation, and this resulted in the best
157 performance of PCA. Spectral pre-treatments and PCA were carried out using Unscrambler
158 7.8 software (Camo Inc., Oslo, Norway).

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160 Partial Least Squares Regression Analysis

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162 Before conducting partial least squares (PLS) regression analysis, pre-treatment of honey
163 spectra was carried out. The spectral pre-treatment aimed at removing the noisy part in the

164 spectrum or eliminating some sources of variation not related to the measured value.
165 Different spectra pre-treatments were tested, and the pre-treatment that resulted in the best
166 result was withheld. The first step in spectra pre-treatment was noise cut at both edges of
167 honey spectra, which resulted in a spectral range of 340 to 2148 nm. More data points were
168 removed from the high end of the spectra because of the low signal-to-noise ratio at that
169 end. – Noise cut was successively followed by (a) spectra wavelength reduction by
170 averaging 4 adjacent wavelengths, which resulted in 453 wavelength variables, (b) baseline
171 correction with baseline offset method, (c) 1st derivation with the Savitzky–Golay algorithm
172 based on the second-order polynomial, and (d) smoothing with the Savitzky–Golay method.
173 The PLS regression analysis was used to develop quantitative models to predict the amount
174 of artificially added glucose content in adulterated honey samples. The PLS is a bilinear
175 modelling method where information in the original x data is projected onto a small number
176 of underlying (“latent”) variables called PLS components. The y data are actively used in
177 estimating the “latent” variables to ensure that the first components are the most relevant for
178 predicting the y variables. Interpretation of the relationship between x data and y data is then
179 simplified as this relationship is concentrated on the smallest possible number of
180 components. More detailed information about the PLS can be found in [Martens and Naes](#).¹⁸
181 A total of 345 spectra of 69 non-adulterated and 276 adulterated honey samples with five
182 glucose concentrations (0, 5, 12, 19 and 33 g/100 g) were randomly divided into calibration
183 (70 %) and prediction (30 %) sets. The first group was used for the establishment of the PLS
184 model, whereas the second group was used for model validation. The leave-one-out cross-
185 validation method was used during the PLS analysis. Spectral pre-treatments and PLS
186 analysis were carried out using Unscrambler 7.8 software (Camo Inc., Oslo, Norway). A
187 maximum of 3% of samples were considered as outliers, and were excluded from the PLS
188 regression analysis.

189

190 Evaluation of Model Performance

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192 For the evaluation of the model performance, root mean square error of prediction (RMSEP)
193 in calibration and validation was used.¹⁹ The RMSEP can be expressed as follows:

194

$$195 \text{ RMSEP} = \sqrt{\frac{1}{N} \sum_{i=1}^N (X_i - Y_i)^2} \quad (2)$$

196

197 where X_i is the predicted value and Y_i is the observed value.

198 Ratio of prediction deviation (RPD), which is the ratio of standard deviation (SD) of the
199 measured values to RMSEP was used to compare between different calibration models
200 developed. The third parameter considered was the coefficients of determination (R^2). In
201 fact, R^2 indicates the percentage of the variance in the Y variable that is accounted for by the
202 X variable. A value for R^2 between 0.50 and 0.65 indicates that more than 50 % of the
203 variance in Y is accounted for by variance X, so that discrimination between high and low
204 concentrations can be made. In the successful analysis of agricultural commodities, it is
205 desirable to have $R^2 > 0.50$ and $\text{RPD} > 5$. Nevertheless, for samples of complex material,
206 Williams and Norris¹⁹ classified values as follows: $\text{RPD} < 1.0$ indicates very poor
207 model/predictions and their use is not recommended; RPD between 2.4 and 3.0 indicates
208 poor model/predictions where only high and low values are distinguishable; RPD between
209 3.1 and 4.9 indicates fair model/predictions, which may be used for assessment and
210 correlation; RPD values between 5.0 and 6.4 indicates good model/predictions where
211 quantitative predictions are possible; RPD between 6.5 and 8.0 indicates very good,
212 quantitative model/predictions, and $\text{RPD} > 8.1$ indicates excellent model/predictions. Others
213 reported that RPD is desired to be larger than 2 for a good calibration.^{20,21} These reports
214 considered RPD ratio ≤ 1.5 to indicate incorrect model predictions to prevent further
215 prediction. Due to the conflicting information available in the literature about RPD values and
216 the absence of information about RPD limits in honey, it was proposed to consider the
217 following RPD values:

- 218 - RPD \leq 1.5: Poor model accuracy.
- 219 - RPD = 1.5 – 2: moderate model prediction accuracy, where discrimination between
- 220 high and low values can be made.
- 221 - RPD = 2 – 2.5: good model prediction
- 222 - RPD = 2.5 – 3: very good model prediction, and
- 223 - RPD \geq 3: Excellent model prediction.

224 The RPD values obtained in this study was classified according to the above proposed
225 limits, and were used to evaluate the accuracy of PLS models for the prediction of glucose
226 content in adulterated honey samples.

227

228 **RESULTS AND DISCUSSION**

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230 **Characteristics of Honey Spectra**

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232 Figure (3) shows an average spectrum of the authentic honey samples (32 samples). The
233 spectrum illustrates a typical spectral feature and absorption bands to those reported for
234 honey.²² Several absorption peaks (dips on Fig. 3) of different amplitude can be
235 distinguished. A clear absorption peak in the vis range at 400 nm is observed, which can be
236 attributed to colour variation of honey samples. Two absorption peaks appearing at 984 and
237 1450 nm in the NIR range are attributed to the O-H absorption bands at the third and second
238 overtones, respectively. However, the absorption peak at 1450 nm is much larger and
239 obvious. A third and largest O-H absorption band at 1930 is attributed to the OH stretch +
240 OH bending. The fourth absorption peak in the NIR region locates at about 1170 nm and
241 corresponds to C-H stretching in the second overtone region. This waveband is similar to the
242 corresponding waveband observed by Shenk et al.²³ at 1150. Two small dips at 1688 and
243 1760 nm might be attributed, respectively, to CH₂ anti-symmetric stretching and CH₃
244 symmetric stretching in the first overtone region. Shenk et al.²³ reported that 1700 nm
245 waveband is associated with C-H 1st overtone, which is comparable to that at 1688 nm

246 observed in this study. Murray and Williams²⁴ attributed the spectral features around 1720
247 nm to C-H bond of carbonyl compounds. The absorption band at 2102 nm is assigned to C-
248 H deformation and combination or C-O stretch combination overtones and was assigned to
249 carbohydrate in honey.²⁵⁻²⁷ Protein has also a reflectance bands peak at about 2180 nm,
250 which was not detectable in the current study.²¹

251 Figure (4) compares average spectrum of non-adulterated honey with four average spectra
252 of adulterated honey samples with four sugar concentrations of 5, 12, 19 and 33 g/100 g.
253 Clear differences can be observed between spectra of adulterated honey samples, as
254 compared to the non-adulterated sample. The authentic non-adulterated spectrum
255 demonstrates less reflectance and higher absorption, as compared to glucose-adulterated
256 spectra. Generally, in the visible range, reflectance increases with the amount of glucose
257 added to the adulterated samples, which might be attributed to changes in honey colour.
258 With increasing the amount of glucose syrup added, honey samples become lighter in
259 colour, hence, reflectance increases due decreasing the overall absorption. However, in the
260 NIR range mixed behaviour is observed, which is difficult to be explained. The water
261 absorption band particularly at 1950 nm is more evident in the adulterated honey spectra, as
262 compared to the non-adulterated spectra.

263

264 Discrimination between Adulterated from Non-Adulterated Honey Samples

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266 Figure (5a) shows PC similarity map (PCs 1 and 2), resulted from PCA carried out on
267 normalised honey spectra of adulterated and non-adulterated samples. A good separation is
268 observed between the 15 non-adulterated samples from the adulterated samples. One
269 observation may be made about this perfect separation is the diagonal direction of
270 separation, with non-adulterated samples locate on the left and bottom sides of PC2 and
271 PC1, respectively. Separation along PC1 appears to be more pronounced, as compared to
272 separation along PC2. However, minor overlap can be observed. Since adulteration with 5
273 g/100 g glucose syrup is considered as small concentration,¹⁵ it might be difficult to be

274 detected by the vis-NIR spectroscopy. Therefore, by excluding samples with 5 g/100 g
275 adulteration rate, from the PCA enables perfect separation (Fig. 5b). This result proves the
276 capability of vis-NIR spectroscopy coupled with PCA to discriminate between authentic
277 honey samples from the corresponding adulterated samples with different glucose contents
278 of 12, 19 and 33 g/100 g. However, samples of different ratios of glucose concentrations are
279 completely overlapped, which is not a good sign for the sensitivity of the vis-NIR
280 spectroscopy to quantify the amount of sugar used to adulterate honey.

281

282 Glucose Quantification in Adulterated Honey Samples

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284 Table 2 summarises results of PLS regression analysis for the prediction of glucose content
285 in adulterated honey samples in the cross-validation and in the prediction sets. Values of
286 RPD of 2.56 and 2.06 obtained, respectively, for the calibration and the prediction sets
287 indicate very good and good model predictions, respectively. This result is in-line with results
288 reported in the literature for the prediction of glucose ratio used to adulterate honey samples.
289 **Ruoff et. al.**⁹ obtained R^2 values in the range of 0.81- 0.88, which is in the same range of the
290 current study (0.78 – 0.85) for both the cross-validation and prediction sets (Table 2). The
291 scatter plot of measured versus predicted glucose concentrations in adulterated honey
292 samples in the prediction set is shown in Fig. (6).

293 During the PLS regression analysis, the observed response values are approximated by a
294 linear combination of the values of the predictors. The coefficients of that combination are
295 called regression coefficients or B-coefficients. The regression coefficients plot is a useful
296 plot to identify the important wavelengths for the prediction of a property. The absolute value
297 of the regression coefficients is the largest for the wavelengths that contribute most to the
298 prediction equation. This plot over the entire wavelength range shows distinguished
299 wavelength bands for glucose prediction (Fig. 7). There are distinct absorption peaks
300 throughout the vis and NIR regions, with the most significant are at two spectral ranges of
301 400 - 600 (vis range) and 1900 - 2145 nm (NIR range). In the vis range significant

302 wavebands at 428, 532 and 580 nm are thought to be associated with colour changes. The
303 peaks around 1700, 1150, 930 and 780 nm in the NIR range correspond to C-H 1st, 2nd, 3rd
304 and 4th overtones, respectively.²³ Comparable bands in the NIR range to those found by
305 **Shenk et al.**²³ were observed in this study, respectively at 1756, 1160, 976 and 840 nm.
306 Other bands at 1000, 1456 and 1944 nm associate with O-H stretch in the third, second and
307 first overtones, respectively, can also be observed. The large positive peak at 2020 nm and
308 negative peak at 2076 nm can be assigned to carbohydrate. The absorption bands at 2102
309 nm is assigned to C-H deformation and combination or C-O stretch combination overtones
310 and were both assigned to carbohydrate in honey.²⁵⁻²⁷ These detailed information about
311 significant wavebands for the detection of glucose adulteration derived from the correlation
312 coefficient plots are in agreement with those for the honey raw spectra reported in this paper
313 and in the literature.

314

315 **CONCLUSIONS**

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317 This study evaluated the potential of the visible and near infrared (vis-NIR) spectroscopy
318 coupled with chemometrics for the detection of glucose adulteration in Saudi honey. Honey
319 spectral features enabled clear discrimination between non-adulterated and adulterated
320 honey samples. Larger overall absorption and smaller water absorption bands characterised
321 the non-adulterated spectra, as compared to the adulterated samples. The vis-NIR
322 spectroscopy coupled with principal component analysis (PCA) was found to be a useful
323 technique to discriminate between non-adulterated from adulterated samples with glucose
324 ratios of 12, 19 and 33 g/100 g. However, small overlap was observed between the two
325 sample groups only at small concentration of glucose syrup of 5 g/100 g. The vis-NIR
326 spectroscopy coupled with partial least squares (PLS) regression enabled the prediction of
327 the amount of glucose added to the adulterated honey samples with very good to good
328 model prediction accuracy. The regression coefficients plot obtained from PLS regression
329 showed distinguished bands in the visible range, associated with colour changes and in the

330 NIR range, associated with C-H, C-O, O-H bonds; both reflected the addition of glucose
331 syrup to the honey samples. More advanced mathematical modelling techniques, e.g.
332 artificial neural network and support vector machine that can handle the non-linear
333 responses in the dataset are recommended for future work to improve the prediction
334 accuracy of glucose concentration in adulterated Saudi honey samples.

335

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339

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Quantification of glucose adulteration in Saudi honey
Abdul M. Mouazen; Nourah M. Alwaalan

Table 1

Sample statistics of glucose in the calibration and validation data sets

Data set	Number of samples	Minimum, g/100 g	Maximum, g/100 g	Mean, g/100 g	SD
Calibration data set	242	0	33	13.75	11.48
Validation data set	103	0	33	13.75	11.48

SD is the standard deviation

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Table 2.

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Results of cross-validation and independent validation for the prediction of glucose

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concentration in adulterated honey samples

	R^2	Slope	SD	RMSEP, g/100 g	RPD
Validation					
Cross-validation	0.85	0.86	11.47	4.52	2.54
Independent validation	0.78	0.85	11.48	5.56	2.06

514

SD is the standard deviation

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RMSEP is root mean squares error of prediction,

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RPD is the ratio of prediction deviation (SD/RMSEP)

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