

Water Science and Technology

A molecular imprinted polymer based sensor for measuring phosphate in wastewater samples

--Manuscript Draft--

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| Manuscript Number: | |
| Full Title: | A molecular imprinted polymer based sensor for measuring phosphate in wastewater samples |
| Short Title: | Phosphate molecular imprinted sensor |
| Article Type: | Research Paper |
| Section/Category: | Instrumentation, Monitoring, Control and Automation |
| Keywords: | Conductance, MIP, Phosphate, Sensor, Wastewater |
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| Order of Authors Secondary Information: | |
| Manuscript Region of Origin: | UNITED KINGDOM |
| Abstract: | Phosphate detection in water samples is still completed using colourimetric standard methods that have a number of disadvantages such as being time consuming, require filtration, a number of different reagents, frequent calibration and proper disposal of waste chemicals generated. Hence, a simple cost effective analytical method and instrumentation is highly desirable aid the optimisation of treatment processes and aid the water industry in their efforts to comply with stringent regulations such as the EU's Water Framework Directive. A sensor based on molecular imprinted polymer (MIP) and a conductance transducer was developed for direct and label-free detection of phosphate in water. The sensor was able to measure the presence of phosphate in wastewater samples with good reproducibility, a linear range of 0.66 - 8 mg P L ⁻¹ and a lower detection limit of 0.16 mg P L ⁻¹ . The sensor was further tested to measure phosphate concentrations in unfiltered field samples such as domestic wastewater treatment influent and river water and demonstrated a close correlation with reference measurements. The phosphate MIP sensor offers a way forward as either a handheld sensor for use in the field, or as a potential solution for remote, continuous monitoring of phosphate. |
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A molecular imprinted polymer based sensor for measuring phosphate in wastewater samples

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ABSTRACT

Phosphate detection in water samples is still completed using colourimetric standard methods that have a number of disadvantages such as being time consuming, require filtration, a number of different reagents, frequent calibration and proper disposal of waste chemicals generated. Hence, a simple cost effective analytical method and instrumentation is highly desirable aid the optimisation of treatment processes and aid the water industry in their efforts to comply with stringent regulations such as the EU's Water Framework Directive. A sensor based on molecular imprinted polymer (MIP) and a conductance transducer was developed for direct and label-free detection of phosphate in water. The sensor was able to measure the presence of phosphate in wastewater samples with good reproducibility, a linear range of 0.66 - 8 mg P L⁻¹ and a lower detection limit of 0.16 mg P L⁻¹. The sensor was further tested to measure phosphate concentrations in unfiltered field samples such as domestic wastewater treatment influent and river water and demonstrated a close correlation with reference measurements. The phosphate MIP sensor offers a way forward as either a handheld sensor for use in the field, or as a potential solution for remote, continuous monitoring of phosphate.

Keywords: Conductance, MIP, Phosphate, Sensor, Wastewater

INTRODUCTION

Discharges of phosphate in treated effluents to receiving water bodies is currently regulated by the Urban Waste Water treatment Directive (98/15/EEC), the Water Framework Directive (2000/60/EC) and the Freshwater Fisheries Directive (2006/44/EC). Due to these regulations, and the need to reduce eutrophication incidents due to excess phosphate, the water industry must monitor phosphate concentrations at different stages of the wastewater treatment processes, effluents and river waters at an increasing number of sites. This puts great pressure on the water sector to have fast, simple and accurate methods to measure phosphates in wastewater samples. In addition, monitoring of nutrient levels in rivers, lakes, coastal waters is becoming increasingly debated due to the need of reaching good ecological and chemical status by 2015 as stated in the Water Framework Directive.

The instruments available in the market for phosphate detection are colourimetric based methods (APHA, 2005; Ingildsen and Olsson, 2002; Salter et al., 2010). Common

1 methods/reagents used are malachite green, molybdenum blue and yellow
2 vanadomolybdophosphoric acid. The sample needs filtering and the reagents are added in
3 sequence to produce a colorimetric reaction – colour formation. Hand-held and on-line
4 monitoring instruments have been developed, but invariably, chemical reagents must be used,
5 sample handling is necessary depending on the instrument type and products of reaction
6 disposed of securely. Consequently, existing methods are costly, time consuming and labour
7 intensive.
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10 No reliable or robust sensing based alternative has emerged at commercial scale, despite
11 numerous attempts (Warwick et al., 2013a). One of the principle reasons why there is no
12 sensing based alternative to the colourimetric standard is due to inherent properties of the
13 phosphate ion. Phosphate is a relatively large oxyanion, which means getting receptors to be
14 selective for phosphate is challenging, as other anions, such as sulphate, are a similar shape
15 and size (Katayev et al., 2006). In addition, charged oxygen atoms obscure the central
16 phosphorous atom, resulting in a high hydration energy (Buehlmann et al., 1998). Molecular
17 imprinted polymers (MIPs) potentially offer a means to overcome these challenges, providing
18 a potential alternative to colorimetric based techniques. MIPs have been successfully
19 integrated with a number of different transducers, including electrochemical and optical
20 methods and so offer a number of potential signalling methods (Piletsky and Turner, 2002).
21 The aim of this work was to identify a suitable functional monomer for use in MIPs that
22 could selectively bind phosphate, optimise its binding capability and combine the monomer
23 with a transducer to provide a quantitative signal in the presence of phosphate using
24 wastewater samples. Furthermore the MIP sensor was validated by measuring the
25 phosphate content of unfiltered wastewater and compared with the results from using
26 commercial colourimetric tests.
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31 **MATERIALS AND METHODS**

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34 Cross-linking reagents diethyleneglycol diacrylate (DEGDA), ethylene glycol
35 dimethacrylate (EGDMA), tetra(ethylene glycol) diacrylate (TTEGDA), N,N'-
36 methylenebis(acrylamide), trimethylolpropane trimethacrylate (TRIM), the initiator 1,1'-
37 azobis-cyclohexanecarbonitrile, the imprinted template phenylphosphonic acid and the
38 functional monomers allylamine, 2-(diethylamino)ethylmethacrylate (DEAEM); N-
39 allylthiourea (thiourea) and 2-methacryloyloxyethyltrimethylammonium chloride (METAC),
40 together with L-ascorbic acid were all purchased from Sigma-Aldrich (Poole, UK).
41 Acetonitrile (ACN), sodium sulphate and potassium chloride were obtained from Fisher
42 Scientific (UK). Methanol, potassium dihydrogen phosphate and potassium nitrate were
43 purchased from BDH Laboratory Supplies (VWR, UK). Dimethylformamide (DMF) was
44 supplied by Acros Organics (Belgium). Molybdate reagent solution was supplied by Fluka
45 (Poole, UK). One additional functional monomer was synthesised - N-phenylethylene
46 diamine methacrylamide (NPEDMA) (Lakshmi, et al., 2009). Oligourethane acetate (OUA)
47 was donated by the Institute of Macromolecular Chemistry (Ukraine).
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52 ***Assessment of potential phosphate binding receptors***

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54 Computational modelling was performed using the molecular modelling software
55 program CentOS linux based hardware, SYBYL, version 7.3 (Tripos International, 2006) to
56 screen over thirty functional monomers. Four monomers allylamine, NPEDMA, DEAEM and
57 METAC were selected for MIP synthesis MIP and phosphate binding experimentation
58 following computational modelling. An additional monomer, thiourea, was also selected for
59 its ability to selectively bind phosphates (Kugimiya and Takei, 2006).
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1 MIP synthesis involved the combination of reagents (Table 1) following the addition of the
2 initiator and nitrogen flushing to remove oxygen. A phosphate anion analogue,
3 phenylphosphonic acid, was selected as a template to overcome potential solubility issues
4 with using phosphate anions in organic media. The mixture was then exposed to UV light
5 (Honle UVAPRINT 100CV1) for 20 minutes to allow for polymerisation. In addition to
6 preparing MIPs, equivalent negative controls were prepared, non-imprinted polymers (NIPs),
7 which followed the same method but omitted the phosphate template. The polymers were
8 ground (Retsch ZM200 grinder), sieved and purified using Soxhlet extraction with methanol
9 overnight. Each polymer was then dried and weighed in order to assess their phosphate
10 binding ability.
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14 *(Table 1 should be inserted here)*
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17 Thiourea based MIPs (and NIPs) were prepared with a variety of cross-linkers. The cross-
18 linkers used included DEGDA, together with EGDMA, TTEGDA, TRIM and bisacrylamide.
19 The solvent was ACN, except when the cross-linker bisacrylamide was studied, which,
20 required DMF. Three different ratios (4:1, 2:1 and 1:1) of monomer and template were
21 examined to determine the optimum for phosphate retention.
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24 Phosphate retention by the MIPs (and NIPs) was then tested by adding 2 ml potassium
25 dihydrogen phosphate (0.78 mg P L^{-1} , pH 7.2) for every 40 mg sample of polymer. This was
26 followed by continuous stirring and incubation for one hour at room temperature (Kugimiya
27 and Takei, 2006). The samples were centrifuged at $1730 \times g$ for one minute and the
28 concentration of phosphate in the supernatant quantified. All experiments were completed in
29 triplicate.
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32 ***Integration of the binding receptors with a transducer***

34 A thiourea MIP was synthesized as a membrane using a blend of cross linking
35 monomers, to provide greater flexibility. The cross-linking reagents used were EGDMA and
36 OUA in a ratio of 85:15 to generate an optimum conductometric response (Sergeyeva et al.,
37 1999). The polymer mix was inserted between two glass plates (8cm x 10cm), with a silicone
38 perimeter and polymerised under UV light (Honle UVAPRINT 100CV1) for 2.5 minutes on
39 each side as described previously by Soares et al., (2013). The MIP membranes were
40 cleansed with methanol based Soxhlet extraction. Prior to use, the MIP membranes were
41 dried and rehydrated in deionised water.
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45 To get a signal on phosphate quantification a conductance P sensor cell was constructed. The
46 MIP membrane was positioned between two sample wells, with a silicone spacer on both
47 sides. Potassium chloride electrolyte solution (1.24 g L^{-1}) was applied to each well (1.5 ml).
48 Platinum electrodes (BASi, USA), separated by the membrane, were positioned on the
49 conductance cell containing the electrolyte solution. The electrodes were connected to an
50 ohmmeter (DMM914, Tektronix) and the resistance (inverse of conductance) across the
51 membrane and electrolyte was noted until equilibrium was achieved, as described previously
52 by Soares et al., (2013). Test samples (0.5 ml) were then added to each well and the change
53 in conductance recorded every minute.
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57 ***Measuring phosphate in wastewater samples***

58 A settled sample of wastewater from a 570,000 population equivalent wastewater
59 treatment plant in the UK (pH 6.88) with an phosphate concentration of 3.29 mg P L^{-1} was
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1 filtered with a 1.2 μ filter. The sample was then either diluted with deionised water or spiked
2 with quantities of potassium phosphate solution (310 mg P L⁻¹) to generate phosphate
3 standards, in a field sample matrix, equivalent to 0.16, 0.33, 0.66, 1.65, 3.29, 4.5, 6 and 8 mg
4 P L⁻¹.

5 Additional field samples were also tested with the conductance cell. These unfiltered samples
6 comprised screened influent and final effluent from a 2,840 population equivalent sewage
7 treatment works (STW) in the UK, a river water sample from near Milton Keynes (UK) and
8 two mixed solutions, to provide a range of concentrations, which combined influent from the
9 STW (phosphate content 6.1 mg P L⁻¹) and river water (phosphate content <0.5 mg P L⁻¹). All
10 phosphate measurements in the sensor were recorded in triplicate at room temperature (21-
11 23°C).
12

13 *Analytical methods*

14 Phosphate concentrations in water samples were assessed using Spectroquant cell
15 tests (Merck, West Drayton, UK) and validated externally by a commercial laboratory
16 (Anglian Water Labs, Huntingdon, UK) that used the phosphomolybdenum blue
17 colourimetric method (APHA, 2005). Field samples were analysed for pH and interfering
18 ions: ammonia, nitrate, nitrite, alkalinity, chloride, fluoride, sulphate, sodium, potassium,
19 magnesium, calcium and iron, using Standard Methods (APHA, 2005).
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24 **RESULTS AND DISCUSSION**

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27 The computational modelling results demonstrated that the highest binding energy for
28 dihydrogen phosphate were charged versions of allylamine (-111.89 kcal/mol), NPEDMA (-
29 87.20 kcal/mol) and DEAEM (-77.36 kcal/mol). Another monomer with a relatively high
30 binding energy for the target was METAC (-41.55 kcal/mol). To validate the modelling
31 results, the MIPs and respective NIPs were prepared and placed in solution with known
32 amounts of phosphate. Polymers could then be evaluated for their ability to bind phosphate if
33 the supernatant samples contained relatively low concentrations of phosphate, compared to
34 the concentration originally added and the NIP (Figure 1). No phosphate was recovered from
35 the supernatant of the MIP or NIP prepared with the METAC functional monomer even if
36 more concentrated solution of potassium phosphate (7.75 mg P L⁻¹) was applied, suggesting
37 that METAC could potentially offer functionality as a phosphate adsorbent. Apart from the
38 thiourea based MIP, the phosphate content of the supernatants of the MIPs either exceeded
39 those of the NIPs (*e.g.* NPEDMA) or there was little difference (allylamine and DEAEM),
40 indicating that these monomers were not providing any selectivity for binding phosphate. The
41 results from the thiourea based MIP show that the supernatant contained less phosphate (0.61
42 mg P L⁻¹) than the supernatant from the corresponding NIP (0.77 mg P L⁻¹), indicating that
43 the thiourea MIP was capable of binding more (22%) of the applied phosphate (0.78 mg P L⁻¹
44 ¹), than the NIP, which bound only 1% of the applied phosphate. This confirms the affinity
45 for phosphate using thiourea based MIPs by Kugimiya and Takei (2006). However, they
46 established that the MIP bound 89% of the applied phosphate, compared to 4% for the
47 corresponding NIP.
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53 *(Figure 1 should be inserted here)*
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56 *Optimisation of the thiourea based MIP and integration into a transducer*

57 The thiourea MIP was optimized by evaluating the impact of cross-linkers and
58 template ratios in the polymer mixture. When varying the choice of cross-linker with thiourea
59 based MIPs, all MIPs bound more phosphate than the corresponding NIP, i.e., the MIP
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constructed using bisacrylamide cross-linker bound 82% of the applied phosphate, while the corresponding NIP bound 54%, a difference of 28%. In comparison, the EGDMA based thiourea MIP bound 89% of the phosphate compared to 47% for the NIP, a difference of 42%. Consequently EGDMA was selected for further tests.

Different ratios of thiourea to phenylphosphonic acid were tested including 4:1, 2:1 and 1:1. Of the ratios tested, a 2:1 ratio delivered the best performance, with 80% binding for the MIP and 35% for the equivalent NIP, a difference of 45% and the best contrast in phosphate retention of all configurations tested, suggesting that the improved uptake resulted from the imprinting process and not simply dispersed functional monomer within the polymer mixture. Overall, optimisation dramatically improved phosphate retention between the original configuration using DEGDMA cross-linker and the optimised MIP using a 2:1 monomer to template ratio with EGDMA cross-linker.

The integration of thiourea based MIP receptors into membranes for use with ion-selective electrodes did not produce Nernstian responses (data not shown), and integration with other transducers was attempted. When the thiourea based MIP receptors were incorporated into a membrane for conductance analysis, the presence of phosphate in water samples could be quantified, using the conductance phosphate sensor cell. Experiments using various phosphate concentrations in deionised water (0.03 to 31 mg P L⁻¹) were completed to assess the relationship between the change in conductance produced with concentration and a correlation (r²) of 0.97 was established. Furthermore the MIP sensor selectively detected the presence of phosphate compared to sulphate, nitrate and chloride and the binding was found to be reversible, enabling the re-use of the membrane for multiple measurements (Warwick et al., 2013b).

Measuring phosphate in wastewater samples

When assessing the concentration of phosphate in filtered wastewater samples, the MIP sensor produced signals proportional to the phosphate concentration, giving a correlation (r²) of 0.93 (Figure 2).

(Figure 2 should be inserted here)

The limit of quantification (LOQ - defined as the lowest measurement that exceeds ten times the standard deviation in the blank, MacDougal *et al.*, 1980) and the limit of detection (LOD - defined as the value that exceeds three standard deviations of the blank, MacDougal *et al.*, 1980) were 0.16 mg P L⁻¹ (LOD) and 0.66 mg P L⁻¹ (LOQ). These limits of quantification were in the same order of magnitude as the phosphate concentrations found in wastewater and rivers, which vary from 10 to 0.04 mg P L⁻¹ (Tchobanoglous, et al., 2003; UK TAG, 2008). Fluorescent based sensors have achieved broader linear ranges e.g. 0.03-62 mg P L⁻¹ (Ojida et al., 2002, 2004; Hamachi, 2009) and 0.002-62 mg P L⁻¹ (Sun et al., 2008), although these results were not produced by testing wastewater samples. Ion selective electrodes (ISEs) have also produced wider linear ranges and have been tested in wastewater samples e.g. 0.003-3000 mg P L⁻¹ (Ganjali et al., 2006) and 0.002-3100 mg P L⁻¹ (Modi et al., 2011). However, ethylenediaminetetraacetic acid (EDTA) had to be added to the samples in both examples, and EDTA requires safe disposal and this requirement would potentially hinder widespread use in the water industry.

Although the longevity of the MIP P sensor was not fully established, the membrane could be re-used at least ten times over a number of days (3-5 days), simply by rinsing the membranes

1 with deionised water. Other, membrane based, MIP sensors have also reported repeated
2 reuse, with good reproducibility, i.e., the membrane from a MIP based, potentiometric sensor
3 was used more than thirty times with no significant loss in sensitivity, to determine diethyl
4 chlorophosphate concentrations in ground and river water (Vishnuvardhan et al., 2011). In
5 addition, a MIP based receptor, utilised in a flow through conductometric sensor, was used in
6 excess of fifty times with no reported loss in (Suedee et al., 2006).
7

8 The phosphate content of unfiltered wastewater and river samples were tested with the MIP
9 sensor (after two minutes), using the calibration curve (Figure 2) and compared with results
10 from colourimetric cell tests (Table 2). It was interesting to note that the two reference
11 methods (the cell test and the commercial lab colourimetric test) did not record the same
12 concentrations. For example, the cell test measured the phosphate content of screened
13 influent at 6.10 mg P L⁻¹ compared to the laboratory's colourimetric method, which recorded
14 5.35 mg P L⁻¹, a difference of 0.75 mg P L⁻¹. In contrast the MIP sensor determined a reading
15 between these two values (6.0 mg P L⁻¹), very close to that shown by the cell test. Analysis of
16 the blended wastewater and river sample using the sensor gave results closer to those found
17 by the reference methods. The sensor recorded the phosphate content of the blended sample
18 at 2.50 mg P L⁻¹, while the cell test and laboratory method showed a slightly higher
19 phosphate content (2.80 and 2.67 mg P L⁻¹ respectively). The MIP sensor measured a higher
20 concentration of phosphate (2.20 mg P L⁻¹) for the river water, downstream from the STW,
21 compared to other analysis (1.20 mg P L⁻¹ and 1.12 mg P L⁻¹).
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27 *(Table 2 should be inserted here)*
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29 The wastewater, river water and blended sample were also analysed for concentrations of
30 other anions, cations, pH and alkalinity (Table 2). Interference from other anions could have
31 been the cause of the overstimulation of P content (>1 mg P L⁻¹) in the river water and yet,
32 apart from nitrate and sulphate, there were no anions present in the river water that were in
33 significantly higher concentrations than the influent. Furthermore, it has already been
34 demonstrated that higher concentrations of nitrate (62 mg L⁻¹), than those present in the river
35 water sample (8 mg L⁻¹), did not produce a signal in tests to assess selectivity (Warwick et al.,
36 2013b), which also confirmed the findings of Kugimiya and Takei, (2006). Another
37 difference between the influent and river water was the degree of alkalinity, which was lower
38 in the river water (268 mg CaCO₃) than the influent (405 mg CaCO₃). It is conceivable that
39 this reduced level of alkalinity (i.e. lower concentrations of hydroxides, carbonates and
40 bicarbonates) could have had an effect on the signal. The pH of the samples were similar
41 (8.09 and 8.31 for influent and river water respectively). The pH of untreated domestic
42 wastewater is typically pH 6.5 to 8.5 (Tchobanoglous, et al., 2003) and should not affect the
43 performance of the sensor, which functions well at or around neutral pH.
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48 **CONCLUSIONS**

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51 A thiourea based MIP receptor, combined with a conductance based transducer has produced
52 a MIP phosphate sensor with the selectivity and level of detection required by the water
53 industry. The MIP phosphate sensor had the ability to measure phosphate concentrations in
54 unfiltered wastewater and compares favourably with reference methods. The MIP phosphate
55 sensor has the potential to be developed into a handheld sensor for field use or adapted to
56 provide remote continuous monitoring. This development could ultimately replace the
57 colourimetric based assessments of the phosphate content of wastewater.
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ACKNOWLEDGEMENTS

The authors would like to thank Yorkshire Water and the Engineering Physical Sciences Research Council (EPSRC) for research funding.

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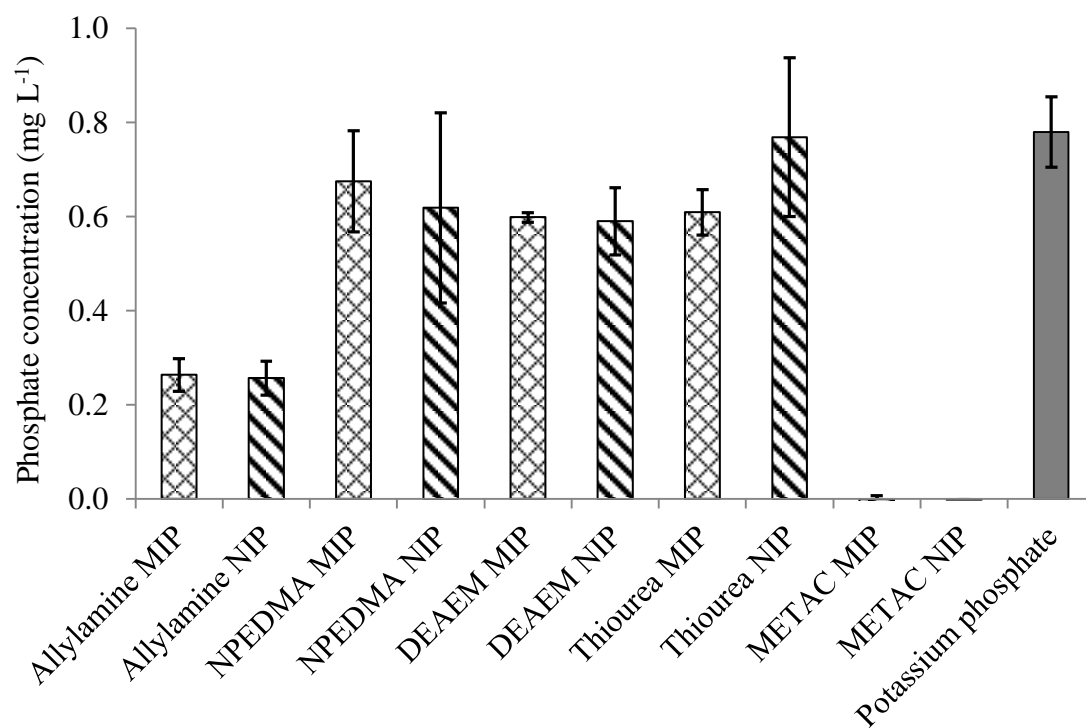


Figure 1 Results showing the phosphate content of the supernatant in an assessment of the binding ability of MIPs and NIPs for potassium phosphate (0.78 mg L^{-1}). MIPs synthesised with phenylphosphonic acid template with the functional monomers shown. NIPs omit the template altogether to act as a negative control. Error bars show standard deviation of triplicates.

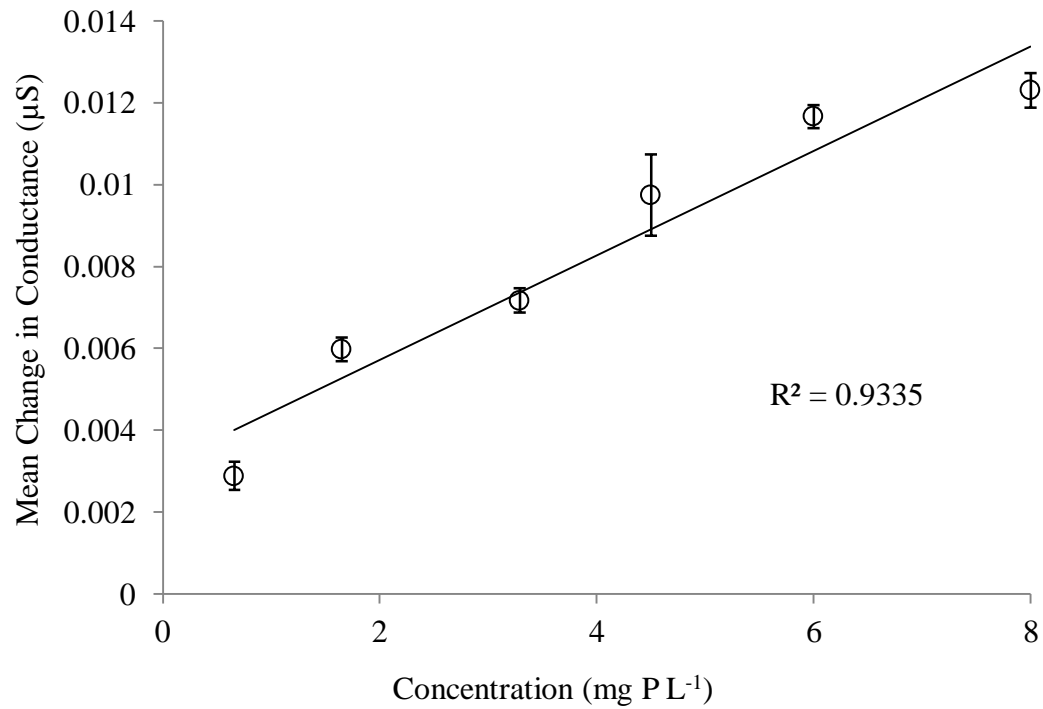


Figure 2 Calibration curve showing mean changes in conductance after two minutes following the addition of wastewater samples containing 0.66-8 mg P L⁻¹. Error bars show standard deviation of triplicates.

Table 1 Recipes for MIP preparation using different functional monomers

| Monomer (mass in g) | Template (mass in g) | Monomer: template molar ratio* | Cross-Linker (mass in g) | Solvent (mass in g) |
|--------------------------------|-----------------------------------|---|-------------------------------------|--------------------------------|
| NPEDMA (0.96 g) | Phenylphosphonic acid (0.37 g) | 2:1 | DEGDA (4.00 g) | ACN (4.96 g) |
| DEAEM (0.87 g) | Phenylphosphonic acid (0.18 g) | 4:1 | DEGDA (4.00 g) | ACN (4.87 g) |
| Thiourea (0.54 g) | Phenylphosphonic acid (0.37 g) | 2:1 | DEGDA (4.00 g) | ACN (4.54 g) |
| METAC (1.21 g) | Phenylphosphonic acid (0.18 g) | 4:1 | DEGDA (4.00 g) | ACN (5.21 g) |
| Allylamine (0.29 g) | Phenylphosphonic acid (0.20 g) | 4:1 | EGDMA (4.00 g) | DMF (4.29 g) |

*The molar ratio of monomer to template was determined according to the number of amine groups present on the monomer used. A typical ratio of monomer to template in non-covalent methods is 4:1 (Cormack and Elorza, 2004). Consequently, when there was only one amine group present, the molar ratio of monomer to template used was 4:1. Where two amine groups were present, the molar ratio of monomer to template used was 2:1.

In each case, the initiator used was azobis-cyclohexanecarbonitrile (0.09 g).

Table 2 Comparison of phosphate determinations using MIP sensor readings and colorimetric methods, and ion concentrations of unfiltered wastewater and river samples.

| | Influent from STW | River water, (downstream from STW) | Blend of influent and river water |
|---|----------------------|--|--------------------------------------|
| Mean change in conductance (μS) (standard deviation) | 0.01099 (0.00126) | 0.00607 (0.00066) | 0.00639 (0.00032) |
| Phosphate determined MIP sensor cell (mg P L^{-1}) | 6.0 | 2.2 | 2.5 |
| Phosphate determined using cell tests (mg P L^{-1}) | 6.1 | 1.2 | 2.8 |
| Phosphate determined by commercial lab (mg P L^{-1}) | 5.3 | 1.1 | 2.7 |
| Total phosphorus (mg L^{-1}) | 6.3 | 1.2 | 3.1 |
| pH | 8.1 | 8.3 | 8.0 |
| Ammonia (mg N L^{-1}) | 33.4 | 0.1 | 23.4 |
| Nitrate (mg N L^{-1}) | 0.8 | 8.0 | 1.2 |
| Nitrite (mg N L^{-1}) | <0.004 | 0.16 | <0.004 |
| Alkalinity (mg CaCO_3) | 405.0 | 268.0 | 295.0 |
| Chloride (mg Cl L^{-1}) | 76.5 | 40.5 | 50.3 |
| Fluoride (mg F L^{-1}) | 0.3 | 0.4 | 0.3 |
| Sulphate ($\text{mg SO}_4 \text{ L}^{-1}$) | 60.6 | 145.0 | 103.0 |
| Sodium (mg L^{-1}) | 101.0 | 37.7 | 38.2 |
| Potassium (mg L^{-1}) | 17.2 | 5.2 | 9.5 |
| Magnesium (mg L^{-1}) | 7.5 | 13.3 | 9.9 |
| Calcium (mg L^{-1}) | 60.8 | 147.0 | 97.8 |
| Iron (mg L^{-1}) | 0.1 | <0.02 | <0.02 |