

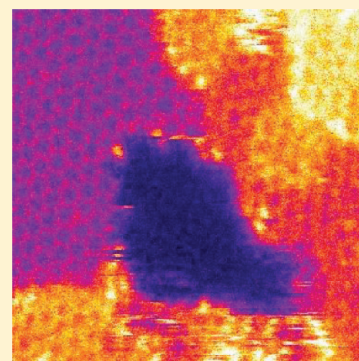
1 Interaction of Metals with Suspended Graphene Observed by 2 Transmission Electron Microscopy

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6 **ABSTRACT:** In this Perspective, we present an overview of how different metals interface
 7 with suspended graphene, providing a closer look into the metal–graphene interaction by
 8 employing high-resolution transmission electron microscopy, especially using high-angle
 9 dark field imaging. All studied metals favor sites on the omnipresent hydrocarbon surface
 10 contamination rather than on the clean graphene surface and present nonuniform
 11 distributions, which never result in continuous films but instead in clusters or nanocrystals,
 12 indicating a weak interaction between the metal and graphene. This behavior can be altered
 13 to some degree by surface pretreatment (hydrogenation) and high-temperature vacuum
 14 annealing. Graphene etching is observed in a scanning transmission electron microscope
 15 (STEM) under high vacuum and 60 kV electron beam acceleration voltage conditions for
 16 all metals, except for Au. This unusual metal-mediated etching sheds new light on the
 17 metal–graphene interaction; it might explain the observed higher frequency of cluster
 18 nucleation for certain transition metals and might have implications regarding controlled
 19 nanomanipulation, that is, for self-assembly and sculpturing of future graphene-based devices.



20 **G**raphene, the first two-dimensional material to be isolated,
 21 has become the focus of intense fundamental research
 22 due to its extraordinary properties, but even more so, it has
 23 spurred massive interest from various fields into studies
 24 regarding nanotechnology applications.^{1,2} An area of immense
 25 importance in all of this is the study of the metal–graphene
 26 interaction because metals have to be used in every single appli-
 27 cation of graphene as a functional material.^{1,3,4} Metal effects on
 28 transport, electronic, magnetic, and structural properties of
 29 graphene have been investigated both experimentally^{3,4} and
 30 theoretically^{5,6} by means of density functional theory (DFT)
 31 with more emphasis on theoretical than on experimental studies.

Due to its large surface area, chemical stability, and low cost, graphene is a highly desirable support for metal catalysts. However, due to the chemical inertness of graphene, there are two barriers to overcome, which affect the metal–graphene interaction, the stabilization of nanoparticles, and achievement of uniform distributions.

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 barriers to overcome, which affect the metal–graphene inter- 35
 action, the stabilization of nanoparticles, and achievement of 36
 uniform distributions. Different methods have been suggested to 37
 deal with these issues. Introducing vacancies^{6,7} and applying 38
 strain^{8,9} in the graphene sheet are ways of stabilizing metal clusters. 39
 Vacancies behave like traps for metal atoms and clusters due to the 40
 presence of dangling bonds, thus increasing the reactivity of 41
 graphene.¹⁰ The other method consists of functionalizing graphene 42
 in solution (graphene oxidation), which also allows one to obtain 43
 chemically processable graphene.^{11–15} During chemical function- 44
 alization, oxy-functional groups are introduced, which act as 45
 nucleation sites and facilitate seeding and growth of metal nano- 46
 clusters. However, it should be noted that the metal behavior on 47
 modified graphene is governed by the chemical method used and 48
 can therefore vary. 49

Graphene has furthermore been used as an ideal transparent 50
 support for transmission electron microscopy (TEM) studies 51
 directly focused on nanoparticles (i.e., gold¹⁶ and cobalt¹⁷). 52

Metals on graphene were found to induce a large enhance- 53
 ment of the Raman signal.¹⁸ A correlation has been recently 54
 found between the enhancement factor and the G band splitt- 55
 ing for a different number of layers.¹⁹ 56

Several scanning tunnelling microscopy (STM) studies have 57
 been performed to investigate electrical and structural properties of 58

Received: December 15, 2011

Accepted: March 8, 2012

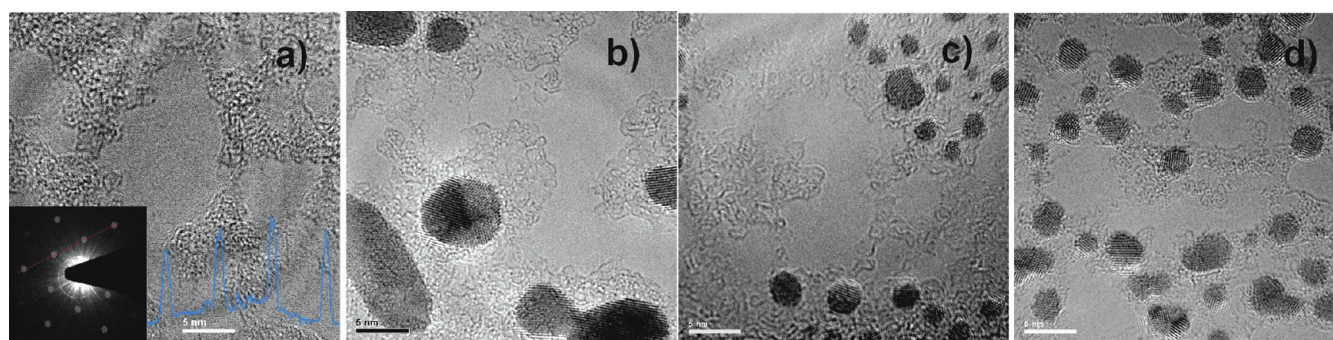


Figure 1. (a) Bright field (BF) image of pristine monolayer graphene. The inset shows the diffraction pattern and intensity profile along the red line in the diffraction pattern. BF image of 2 Å gold evaporated on (b) pristine, (c) two-cycle-hydrogenated, and (d) four-cycle hydrogenated monolayer graphene. The scale (5 nm) is chosen to be same in all images for accurate comparison.

59 cluster arrays on graphene. However, all reported STM studies are
60 performed on graphene on a substrate; therefore, substrate effects
61 have to be taken into consideration, in particular, when compared
62 to TEM studies, which are conducted on suspended graphene.^{20–22}

63 Metals are also used for graphene tailoring, that is, for cutting
64 graphene sheets into nanoribbons.^{23–25} However, the respec-
65 tive experiments are mainly conducted at elevated temperature
66 in gas environments and do not present a controllable way of
67 slicing graphene yet. Metal graphene composites are furthermore
68 used for practical applications, for example, in transistors,²⁶ electro-
69 chemical catalysis,¹² biosensors,²⁷ solar cells,²⁸ and batteries.²⁹

70 However, there is a lack of electron microscopy studies, in parti-
71 cular, of high-resolution TEM, and this is limiting the under-
72 standing of the metal–graphene interaction. In this Perspective, we
73 present an overview of stationary mode TEM and scanning mode
74 TEM, that is, STEM, of metal–graphene interfaces, providing a
75 closer look into the metal–graphene interaction.

76 Regardless of the production method, whether produced by
77 exfoliation¹ or CVD growth,³⁰ suspended pristine graphene is
78 known to react strongly with hydrocarbons. These most
79 probably arise from air exposure and/or remnants of adhesives
80 used during extraction, transfer, and handling of graphene
81 (Figure 1a). Although the microscope column has a relatively
82 high vacuum ($\sim 10^{-8}$ Torr), traces of CO, CO₂, and H₂O can
83 be present inside of the instrument itself. Clean graphene areas
84 (free from residue) vary in size from a few nm² to a few hundred
85 nm²; these areas are surrounded by worm-like hydrocarbon
86 contamination (Figure 1a). Prior to metal deposition (in our
87 case, via evaporation) onto the graphene and consecutive
88 (S)TEM investigations, the number of graphene layers was
89 identified. The most convenient method to do this is via
90 electron diffraction by comparing first- and second-order dif-
91 fraction spot intensities (inset Figure 1a).³¹ To begin with, one
92 of the technologically important metals, Au, has been studied.
93 Gold atoms and clusters are mainly observed on hydrocarbon
94 contamination, as previously reported.^{32,33} The cluster sizes
95 vary from about 1 to 5 nm in diameter (Figure 1b), and the
96 clusters are not equally distributed on the graphene surface
97 (Figure 1b). As a result of surface treatment, in our case, by
98 exposing pristine graphene samples to a cold hydrogen plasma³⁴
99 for one, two (~ 30 min), and four cycles (~ 60 min), the cluster
100 distributions and sizes are affected, although clusters remain on
101 hydrocarbon contamination.³⁵ Gold cluster distributions become
102 more uniform in hydrogenated samples (Figure 1c and d), and
103 cluster sizes become similar, in particular, after four-cycle hydro-
104 genation. Coalescence of gold clusters is observed for both
105 pristine and hydrogenated samples as a result of long electron

beam exposure. However, it is much more pronounced in 106
hydrogenated samples. Coalescence is observed within a few 107
seconds on hydrogenated samples, whereas it takes longer (50 s) 108
in pristine samples. 109 p

Gold cluster distributions
become more uniform in
hydrogenated samples, and
cluster sizes become similar.

Another way to study metal clusters on graphene is to anneal 110
them either in a gas environment or in vacuum at elevated 111
temperature. In situ annealing and imaging in the microscope in 112
high vacuum is a feasible way to investigate gold cluster stability 113
at high temperatures. As previously observed by our group, 114
annealing pristine samples at ~ 700 °C in high vacuum is 115
sufficient to eliminate most of the hydrocarbon contamination 116
from the graphene surface. As can be seen in Figure 2a, as the 117
clean graphene areas increase due to evaporation of hydro- 118
carbon contamination during high-vacuum annealing, the gold 119
clusters, which reside in the hydrocarbons, are forced to move 120
toward each other. However, coalescence has not been 121
observed yet at this temperature (Figure 2a and b). As a next 122
step, the annealing temperature was increased to 950 °C, where 123
gold clusters agglomerated, almost melted, and, as a result, have 124
flattened, and no contamination was observed (Figure 2c). Lastly, 125
for comparison, few-layer graphene with the same amount of gold 126
was annealed at 700 °C in high vacuum (Figure 2d). It was found 127
that gold cluster sizes became bigger, and their distributions were 128
less uniform than on monolayer graphene, resulting in much more 129
open space, free from residue, on the graphene surface. 130

Gold clusters have been observed to react more strongly with 131
few-layer than with monolayer graphene, either via lattice 132
defects or a very thin interlayer of hydrocarbon contamination. 133
Due to the mismatch between the gold and graphene lattice, 134
rotational Moiré effects can be observed directly in lattice 135
images and also by two rotated sets of diffraction spots in the 136
Fourier transform (FFT) of these images (Figure 3a). Moiré 137
effects have not been observed for boron nitride (BN) with 138
similar amounts of gold evaporation (Figure 3b). As can be 139
seen from the inset in Figure 3b, BN and gold diffraction spots 140
coincide. Au clusters on BN also appear to sit exclusively on 141
hydrocarbon layers. The slightly stronger interaction between 142

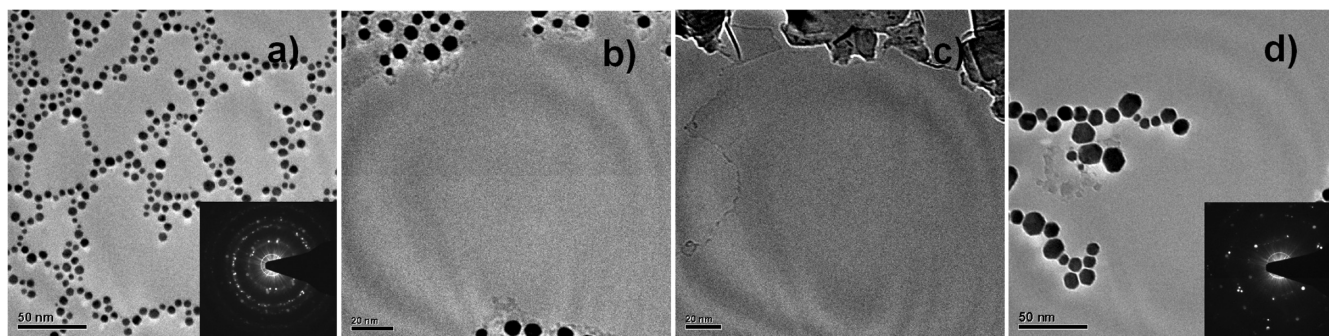


Figure 2. BF images of 2 Å gold (a) evaporated onto monolayer graphene and annealed at 700 °C with the diffraction pattern as the inset, (b) showing a magnified image of (a), (c) as (a) but annealed at 950 °C, and (d) on few-layer graphene and annealed at 700 °C with the diffraction pattern as the inset. The scale bar is the same in (a) and (d), 50 nm, and it is similar in (b) and (c), 20 nm.

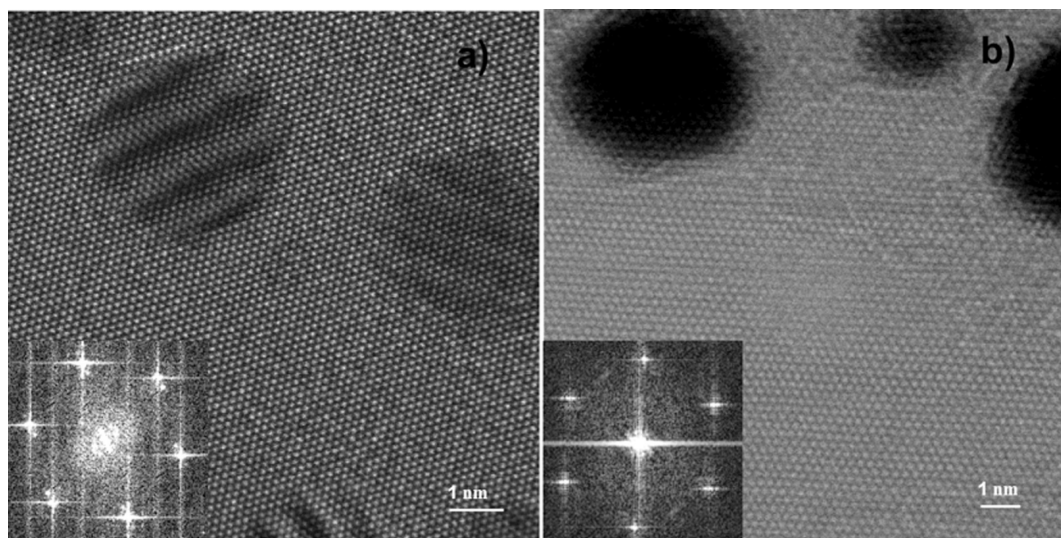


Figure 3. BF images of 2 Å gold evaporated onto few-layer (a) graphene and (b) boron nitride. The corresponding FFTs are shown as insets. The scale bar is the same in (a) and (b), 1 nm.

143 gold and few-layer graphene in this experiment might be
144 attributed to the higher number (>5) of graphene sheets with
145 subsurface layers making a significant contribution to the
146 bonding, whereas the BN flake was thinner (<5 layers).

147 Gold has never been observed to introduce any damage into
148 graphene; this conclusion can be drawn with high certainty
149 from STEM studies,³³ where a 60 kV acceleration voltage has
150 been used for imaging, an energy which is known to be well
151 below the displacement threshold for graphene.³⁶ In contrast,
152 damaging of graphene has been observed in the presence of Al,
153 Ti, Cr, Pd, and Ni, although their interaction with graphene
154 varies; for example, Al, Cr, and Ti are much more reactive than
155 Pd and Ni. Except for a few rare instances, clusters of all of
156 these metals are found to reside on hydrocarbon chains, as for
157 the case of Au. However, observation during repeated STEM
158 scans shows that smaller clusters and individual atoms are
159 drawn out of their initial positions, that is, from the middle of
160 contamination patches to the edge of the contamination. As
161 soon as metals reach the border between the hydrocarbon and
162 clean graphene, they interact with the clean graphene surface.
163 Initially, point defects (vacancies) are created, and this pro-
164 cess repeats itself as long as new metal atoms are supplied to
165 the emerging vacancy clusters from nearby metal clusters.
166 Atomic-resolution high-angle annular dark field (HAADF)-

STEM imaging has been employed to study individual
167 adatoms on graphene. The scattering probability here follows
168 an approximate Z^2 law, where Z is the atomic number, which
169 makes single-atom impurity detection (especially of impurities
170 heavier than carbon) possible, and the interpretation of the
171 images is rather straightforward.

172 p

Damaging of graphene has been observed in the presence of Al, Ti, Cr, Pd, and Ni, although their interaction with graphene varies.

The etching process is shown for Al in the HAADF images in
173 Figure 4. Figure 4a shows a clean, intact graphene patch (black)
174 surrounded by hydrocarbons (gray) with Al clusters (white).
175 Various stages of hole formation are shown in Figure 4b–d, and
176 Figure 4e shows the hole after etching has more or less ceased.
177 In Figure 4b–d, the hole is decorated by newly arriving Al
178 atoms, leading to enlargement, whereas no such atoms can be
179

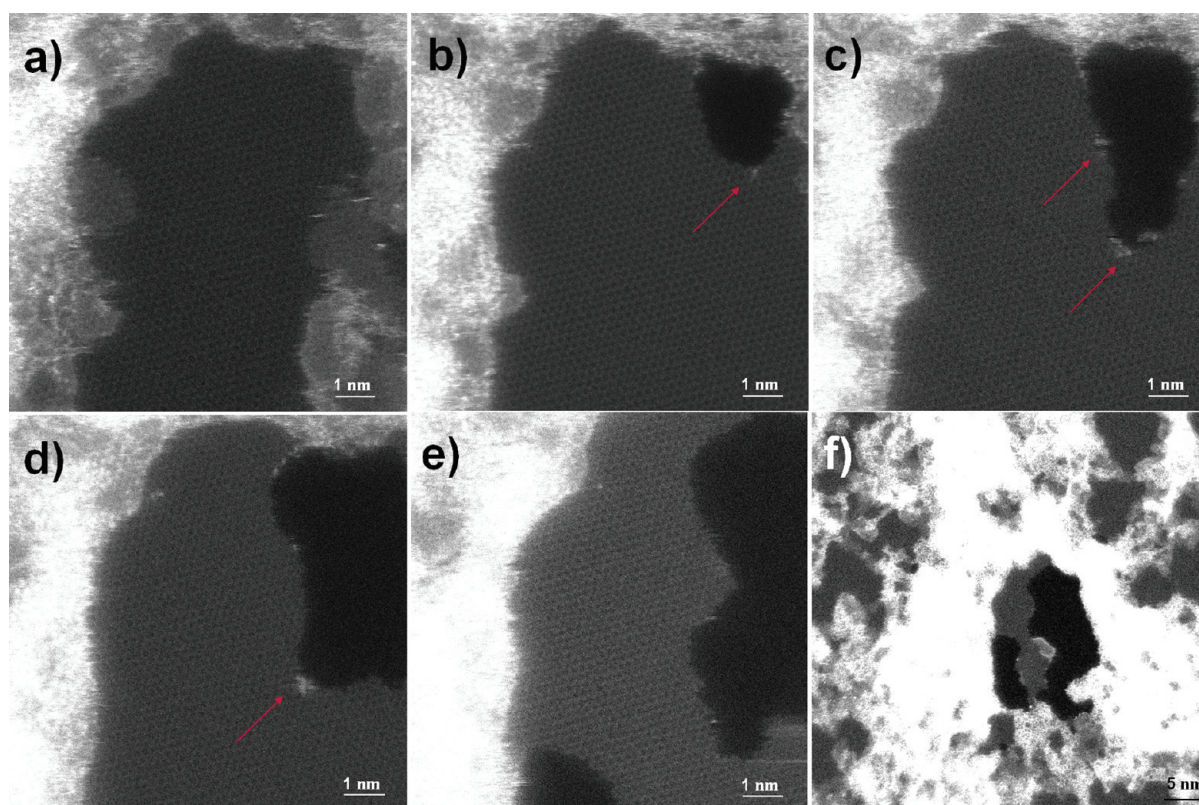


Figure 4. HAADF images of graphene etching in the presence of an aluminum layer of 2 Å nominal thickness (a) before etching, (b) after the start of the hole formation, (c) after hole enlargement in subsequent scans, (d) after continued etching as a result of a sustained supply of Al atoms to the hole's edge (some Al atoms are indicated by red arrows in (b–d), and (e) after the etching process has almost stopped because the Al atom supply has ceased. (f) A lower magnification overview of the Al distribution and hole evolution. The scale bar is the same in (a–e), 1 nm.

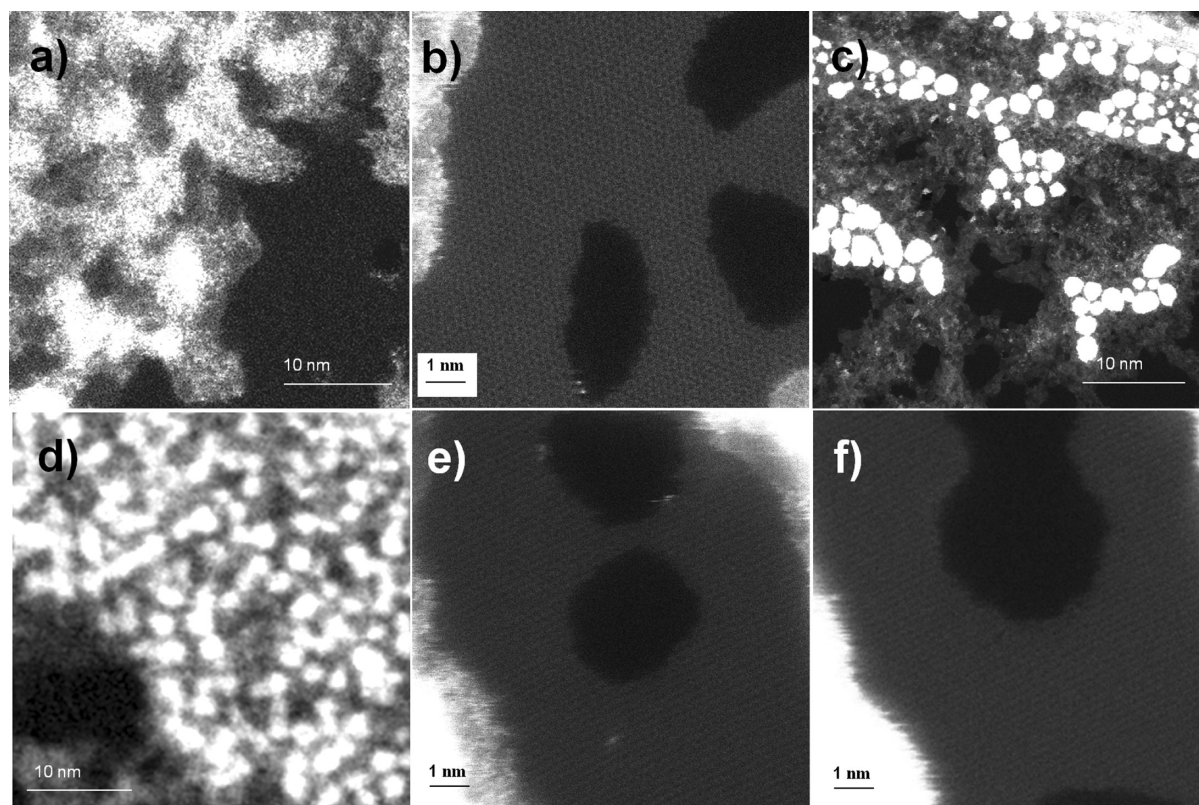


Figure 5. (a) HAADF image (overview) of 2 Å titanium evaporated onto monolayer graphene, (b) a magnified image showing direct etching of the basal plane as a result of the strong interaction between Ti and graphene, (c and d) overview of Pd and Cr distributions on graphene, (e) magnified image showing hole initiation due to Cr at the border of hydrocarbon contamination as well as directly on the basal plane, and (f) coalescence of the holes in (e) after repeated scans.

180 observed in Figure 4e. An overview at smaller magnification of
181 an intermediate etching stage together with the aluminum
182 distribution is shown in Figure 4f. Figure 4 demonstrates clearly
183 that the etching progresses from the border of the contamina-
184 tion into clean graphene as long as metal atoms are present at
185 the hole; these appear to mediate the etching. In the absence of
186 metal atoms at the hole, no such progression of the etching is
187 observed.

188 This destructive behavior has been predicted by recent DFT
189 calculations of Ni, Al, Co, and Fe on graphene; these elements
190 lower the vacancy formation energy in graphene.³⁷ The same
191 calculations for Au on graphene do not predict such behavior
192 because vacancy formation energies in this case were found to
193 be similar to those of pristine graphene. However, catalytic
194 oxidation²⁴ or hydrogenation²⁶ of carbon atoms in the presence
195 of metal nanoparticles in graphene could be proposed as an
196 alternative mechanism for the etching process. The oxidation
197 mechanisms might be a more valid explanation for our obser-
198 vations as metals are likely to be oxidized during metal evapora-
199 tion or as a result of exposure to oxygen during handling or in
200 the hydrocarbon contamination. It should be noted that
201 the above cited studies were performed at high temperatures
202 (>650 °C), under gas flow on a substrate, whereas our experi-
203 ments are performed at room temperature under ultrahigh vacuum
204 conditions. However, although no heat was applied, the energy
205 transferred by the electron beam to the metal–graphene system
206 could be sufficient to activate the etching mechanism, bearing in
207 mind graphene's large heat conductivity; postscanning overviews
208 at lower magnification revealed that holes have also formed in the
209 proximity, that is, outside of consecutively e-beam-scanned areas.

210 Titanium reacts even more strongly with graphene, as also
211 predicted by DFT calculations,³⁸ which is reflected in the large
212 binding energy, and thus affects the Ti mobility on graphene.
213 This is confirmed by the appearance of atomic-size aggregates,
214 rather than clusters of Ti on graphene (Figure 5a). Ti has the
215 highest observed dispersion out of the metals studied here. For
216 this reason, Ti atoms do not need to be mobilized over larger
217 distances, and holes form already during the first scan.
218 Although, as in the case of the other metals, Ti is mainly
219 found on hydrocarbon chains, it sometimes resides on clean
220 graphene; this can be witnessed by the fact that etching does
221 not only occur on the border between clean graphene and
222 hydrocarbon deposits but also directly on the basal plane of
223 graphene (Figure 5b). Most recently, because of its thermal
224 stability, palladium has been used in graphene-based devices as
225 an electrical contact³⁹ and for heterogeneous catalytic
226 applications.⁴⁰ Pd has been predicted by recent DFT calcula-
227 tions to form three-dimensional clusters on graphene. This is an
228 indication of its weak interaction with graphene, as also
229 predicted for many other transition metals.⁵ We have evidenced
230 that Pd appears in cluster form rather than highly dispersed like
231 Al, Ti, and Cr (Figure 5c). Although the clustering behavior is
232 reminiscent of that of Au on graphene, in contrast to the latter,
233 Pd does etch graphene (not shown).

234 Chromium is also found to be very reactive with graphene, and,
235 similar to Ti, individual Cr adatoms have been observed on the
236 clean graphene surface. Etching is seen to commence directly in
237 the basal plane as well as at the border between clean graphene
238 and hydrocarbon contamination (Figure 5d). Coalescence of the
239 holes occurs during subsequent scans (Figure 5e).

240 In summary, we have shown how different metals interact
241 with suspended graphene. All studied metals favor sites on
242 hydrocarbon contamination rather than on the clean graphene

All of the metals studied herein favor sites on hydrocarbon contamination rather than on the clean graphene surface and present nonuniform distributions, which indicates a weak interaction between the metal and graphene.

surface and present nonuniform distributions, which indicates a
243 weak interaction between the metal and graphene. This behav-
244 ior is slightly altered with hydrogenation, and it would be
245 worthwhile to investigate other surface treatments, for example,
246 fluorination. High-temperature vacuum annealing is the only
247 way to get rid of the hydrocarbon contamination, which accom-
248 modates most of the metal nanoparticles; this is important, for
249 instance, for in situ observations of catalytic activities and of the
250 movement of metal nanoclusters on graphene. Graphene etch-
251 ing is observed for all metals considered in this study, except for
252 Au. This unusual metal-mediated etching of graphene in a
253 STEM in ultrahigh vacuum at 60 kV acceleration voltage sheds
254 new light on the metal–graphene interaction and could be ex-
255 ploited in controlled nanomanipulation and self-assembly pro-
256 cesses for future graphene-based devices. 257

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Notes 261

The authors declare no competing financial interest. 262

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ACKNOWLEDGMENTS

This work is supported by EPSRC (U.K.).

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