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1 Solid, Mesostructured Polymer-Surfactant Films Formed at the Air-Liquid Interface

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5 ABSTRACT Pioneering work by Edler et al. has spawned a new sub-set of mesostructured materials. Solid, 6 self-supporting films comprising surfactant micelles encased with a polymer hydrogel- surfactant-polymer films, that can be grown spontaneously at the air-liquid interface. These films can be prepared with defined 7 and controllable mesostructures. Addition of a siliconalkoxide to polymer-surfactant mixtures allowed for 8 the growth of mesostructured hybrid polymer-surfactant silica films that retained film geometry after 9 calcination and exhibit superior mechanical properties to typically brittle inorganic films. Growing films at 10 the air-liquid interface provides the most rapid and simple means to prepare ordered solid inorganic films 11 and to date the only method to form mesostructure films thick enough (up to several hundred microns) to be 12 removed from the interface. Applications of these films could range from catalysis to encapsulation of 13 hydrophobic species and drug delivery. Film properties and mesostructure are sensitive to surfactant 14 structure, polymer properties and polymer-surfactant phase behaviour: herein it will be shown in particular 15 16 how the film mesostructure can be tailored by directing these parameters and some interesting analogies will 17 be drawn with more familiar mesostructure silica materials.

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Mesostructure, polyelectrolyte-surfactant interactions, air-liquid interface, polymer-surfactant films,
 polymer-surfactant-silica films.

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16 **1. Introduction**

Surfactant-templated mesostructured bulk materials have received much attention in the literature,[1,2,3,4,5,6,7,8] since the first reports of MCM-419,10 and SBA11 mesoporous silica. But less time and energy seems to be directed to non-inorganic or hybrid inorganic-organic materials and seemingly even less time to films or membranes. This review seeks to bring together some of the recent research into self-assembled mesostructured polymer-surfactant materials. Particular focus shall be given to mesostructured films or membranes formed spontaneously at interfaces.

Interactions and general phenomena of polymer-surfactant systems in the bulk and at the interface have been a topic of intense interest for some time. [12,13,14,15] Meso-ordered polymer-surfactant materials were first reported around two decades ago. [16] Fairly recently polymer-surfactant complexes have been used as templates for porous silica.[17,18,19] However in most of these studies, powders have been prepared lacking regular morphologies, high degree of long range order and hydrothermal stability. It is envisaged that films (or membranes) have the potential to fulfil this grocery list of criteria, but have often been over looked since they are often too brittle.

Common strategies used to prepare mesostructured inorganic films rely on some form of solid 30 support. In dip [20] and spin [21,22] coating films are templated from surfactants and a precursor sol on a 31 solid support. Micelles form and then arrange on a solid substrate, evaporation of the solvent drives the self-32 assembly of organic and inorganic species. Layer-by-layer approaches have also been used to prepare 33 34 inorganic films. [23] However, fabrication of films at the air-liquid interface, whereby surfactants (and polymers) spontaneously self-assemble and accumulate at the interface, is a more rapid and efficient means 35 (and do not involve controlled humidity and temperature) to prepare self-supporting films with thickness 36 spanning from nanometers to micrometers. Recent work has shown that under certain conditions it is 37 possible to form free-standing (macroscopic) polymer-surfactant films with highly ordered mesostructures, 38 spontaneously at the air-liquid interface. [24,25] If a silica precursor is added to the polymer-surfactant 39

mixture then a film again forms at the air-liquid interface, removal of the surfactant template framework leaves a micron-thick mesoporous polymer silica membrane. [26] Not only is the mesostructures retained (something seldom reported in silica films) this membrane is also thicker and more robust than typically brittle inorganic films. Polymer remains stable to calcination and so this also provides a very simple way of imparting functionality into the mesoporous silica walls.

6 Herein this review will explore recent developments concerning polymer-surfactant membranes and 7 polymer-surfactant-silica formed primarily at air-liquid interfaces and also time will also be given to 8 membranes formed at the liquid-liquid interface. Significantly these films show ordered mesostructure, courtesy of their self assembly properties and phase behaviour with polymers. Efforts have been made, 9 10 wherever possible, to illuminate how the fundamental science of polymer-surfactant systems can be related to fabrication of films. Indeed Section 1 is dedicated to giving a short account of the basic polymer-11 12 surfactant mixture behaviour that underpins much of what follows in the text. The synthetic procedures and 13 conditions that govern film properties and mesostructure will also be discussed.

14

15 **2. Polymer-Surfactant interactions**

When mixed with a polymer, surfactants commonly form micelles at a concentration lower than the critical micelle concentration (CMC); this lower concentration is termed the critical association concentration (CAC). Surfactant monomers may bind to polymer chains at dilute surfactant concentration, the high local concentration of surfactant monomers along the polymer chain allows micelles to be formed at very low concentrations. The formation of micelles on a polymer chain is often conceptualised as a pearl necklace, with discreet micelle aggregates bejewelling a random coiled polymer. At higher polymer concentrations, polymer chains can wrap around and 'encase' the micelles. [27]

Mixtures of polymers and surfactants can phase separate analogously to polymer-polymer systems. 23 24 For two polymer systems we can distinguish between two types of phase separation, associative and 25 segragative. Common sense dictates that a mixture of two polymers in a common solvent ought to separate into two separate phases, owing to the weak entropic driving force of mixing of high molecular weight 26 27 molecules (segragative separation.) This is true if no attractive interaction exists between polymers. If, however there are strong attractive interactions between polymer pairs an associative phase separation can 28 29 occur, where both polymers are collected in the same phase. [28] If in a polymer-surfactant pair, both polymer and surfactant are neutral, a segragative phase separation is observed for all but a few examples of 30 polymer-surfactant pairs. (Associative phase separation can occur for less polar polymers at high 31 temperatures). Introducing additional charge to one of either the polymer or surfactant often prohibits phase 32 33 separation.

Consider again a two-polymer system; there is a relatively small entropic penalty for combining large polymer molecules to a single phase. But now consider one of the polymers is charged; in this case there is the much more undesirable entropic condition resulting from confining the far more numerous counter-ions to a single phase. Incidentally this is also a reason for the greater solubility of a polyelectrolyte comparable to its uncharged polymer equivalent. Ionic surfactants in most cases tend to associate with non ionic polymers. Oppositely charged polyelectrolytes and surfactants will associate strongly through
 electrostatic interactions between oppositely charged functional groups. As such there will be an associative
 phase separation (also known as complex coacervation) and evolution of higher ordered structures of either
 a precipitate or concentrated liquid-phase droplets.[14,28]

6 Coacervates are only able to aggregate and so form phase separated particles at certain polymer concentrations and at a threshold polymer molecular weight, which together equate to the point of charge 7 8 neutrality. Plotting polymer molecular weight against the ratio of polymer to surfactant (effectively the 9 charge of the complex) yields a U-shaped relationship (Fig. 1). [29] At low and high concentrations of 10 polymer, polyelectrolyte-surfactant complexes are soluble. At low polymer concentrations micelles will only partially be coated by polyelectrolyte chains and so micelles will repel one another electrostatically. At high 11 12 polymer concentrations micelles are well coated in polyelectrolyte chains. Excess charge originating from the polyelectrolye chains will act to repel neighbouring polyelectrolyte-surfactant complexes. Only at 13 14 intermediate concentrations, at the point in which the polyelectrolyte charge exactly matches the micelle 15 charge will neutral complexes form and aggregate. [28]

16

17 3. Silica Materials: Analogies with Polymer-Surfactant Systems

Any discussion on mesoporous/mesostructured materials ought to begin with silica materials; by far the mostly widely researched mesostructured material in terms of both nanoparticles and films. Beyond its historical relevance, surfactant/silica systems provide curious comparisons with long-studied polymersurfactant systems. Thus this section will bridge the apparent disparate nature between ordered surfactant templated silica films and purely organic polymer-surfactant films.

23

24 **3.1 Mesostructured Silica particles**

In the early 1990s scientists from Mobil reported the preparation of MCM-41, mesoporous silica. 25 [1,2] Templated from cationic quaternary ammonium salts, the silica walls are both amorphous and show 26 long range order. Pore size was shown to be able to be precisely tuned by the surfactant chain length and 27 reaction conditions. Ever since, materials with organised and controllable meso-scale pores have been 28 studied enthusiastically, finding applications in catalysis, sensing and optics, adsorption, separation, drug 29 encapsulation for targeted or controlled release and a myriad of other diverse and seemingly distant fields 30 31 from pure material chemistry. For instance a review article recently published by Makowski et al. describes so of the potential and eclectic uses of mesoporous materials in the nuclear industry; citing applications in 32 separation chemistry for actinide extraction, in waste management for confining mobile volatile radioactive 33 species, in design of new fuel forms (that may accommodate gaseous fission products and associated high 34 35 pressures) and for use as model materials in the study of irradiation defects. [30]

In their synthesis of MCM-41 the Mobil team put forward two mechanisms for the formation of
 mesoporous silica. In the first they suggested that silica infiltrated into the aqueous region of the pre-formed

surfactant liquid crystalline structure to then condense and cement the final mesostructure. However, this 1 mechanism could quickly be discounted since surfactant solutions were too dilute to form organised liquid 2 3 crystal domains. The second formation pathway put forward by the Mobil team could be termed as the "Micelle assembly model" and accounts for the inorganic species interacting with the micelles in solution 4 5 and propitiating an organisation of liquid crystalline phases. [1,2] Chen et al. built upon this idea, suggesting 6 that cylindrical or rod like inorganic/surfactant micelles spontaneously arranged into ordered arrays. [31] On the basis of cryo-transmission electron microscopy, Regev proposed hydrolysis and condensation of the 7 8 inorganic specie may, in fact, occur on the surface of spherical micelles, decreasing repulsion between charged surfactant head groups within the micelle and in turn mediating formation of clusters of more 9 10 elongated micelles. [32] A more general treatment of electrostatic interactions between surfactant headgroups and inorganic species was introduced by Stucky and co-workers, in the "cooperative assembly 11 12 model" or "charge-matching formation model." They were able to categorise interactions as either S-I+ or S+I-, the former for anionic surfactant and silicate intermediate found in acidic conditions and the later for 13 14 cationic surfactants and negative silicate intermediates in alkaline syntheses. They first proposed that there was a multidendate binding of silicate to surfactant ions, followed by cooperative assembly of a liquid 15 crystal like phase, driven by the need for charge matching of the charged species. [33,34,35] 16 Studies using NMR and fluorescence probes in soluble silica preparation in alkali conditions seemed to 17 suggest that the direct electrostatic interactions between headgroups and inorganic species may perhaps have 18 19 been overemphasised. [36,37] Instead of direct binding of silica or hydroxyl ions to the charged micelle surface (under dilute precursor conditions), self assembly of liquid crystalline phases required polymeric 20 21 silica and then precipitation of a charge neutral mesomorphous surfactant/silica composite occurred in a 22 manner analogous to oppositely charged polyelctrolyte/surfactant complexes.

Chan et al. realised an analogy with polyelectrolytes in surfactant templated silica, observing a 23 24 liquid-liquid phase separation from which droplets of concentrated silica oligomers and surfactant formed. 25 [38] They put forward an inorganic driven phase separation model for the formation of mesostructured precipitates; growth of inorganic oligomers causes a thermodynamically unstable silica 26 27 oligomer/surfactant/solvent mixture that undergoes liquid-liquid phase separation to give droplets of a second liquid enriched in oligomer and surfactant. It was suggested that these droplets were colloidally 28 29 stabilised (by sterics and electrostatic effects) and potentially by excess surfactant. At the high surfactant concentration droplets rearrange and polymerisation of silica network causes a microphase separation within 30 31 the drops resulting in a defined mesostructure. Finally further polymerisation cements the final 32 mesostructure.

33

34 **3.2 Mesostructured Silica films**

Two groups [39,40] in 1996, separately reported spontaneously forming mesostructured surfactant silica films at the air-liquid interface. It is noteworthy that materials had first been prepared on mica substrates [41] and at the oil-water interface. [42] Almost all reports of mesostructured films form under

dilute acidic conditions, in mixed solutions containing the surfactant and usually a metalalkoxide (e.g. 1 2 tetraethyl othosilicate (TEOS) or tetramethyl orthosilicate (TMOS)). In a typical synthesis a cationic 3 surfactant (C_n TAB for instance) is dissolved in aqueous acidic solutions (> pH 2) at concentration above the CMC, but well below the concentration necessary for forming liquid crystalline phases. TEOS is added to 4 5 the acidic surfactant solution under rapid stirring. Once the solution turns clear, it is transferred to a 6 container and the film allowed to grow. After calcination to remove the surfactant templates, films are 7 brittle, but can be made to be more robust by post synthesis exposure to a mixed ammonia-water vapour. 8 [43] Films will form at ambient temperatures, but higher temperatures yield thicker films. Film properties and concomitant film growth are also sensitive to the concentration of the surfactant, silica precursor and 9 10 acid concentration, as well as ambient humidity.

Tailoring and modification of the surfactant structure allows a degree of control over silica film 11 12 mesostructure. [44] For C_nTAB templated films a 2D hexagonal structure with the *c*-axis (long axis) orientated parallel to the film orientation, has been almost exclusively been reported. This is unfortunate 13 14 since it perhaps more limiting in applications versus a columnar like mesophase with the *c*-axis orientated normal to the film. However syncatron X-ray experiments on films on a silicon substrate show a cubic 15 mesophase (Pm_3^2n) , which upon drying evolves into a 2D hexagonal mesostructure. [45] It has only been 16 possible to achieve other mesophase geometries in cationic surfactants by using gemini-type double head 17 group quaternary ammonium surfactants. Films grown at the air-liquid interface with a 18-3-1 gemini 18 19 surfactant, (whereby two C_{18} chains are attached to a dimethyl quaternary ammonium group, connected via a 3 carbon chain to a second dimethyl quaternary ammonium group,) yielded a film consisting of close packed 20 21 sphererical, ellipsoidal or inter-connected ellipsoidal micelles ($P6_3/mm$). [46] Here it is the highly charged and bulky headgroup that allows for the stabilisation of high interfacial curvatures of ellipsoidal micelles 22 with the longer *c*-axis normal to the interface (film). Evidence from films bound to a mica substrate 23 24 highlights that a close packed hexagonal array of micelles serves for the nucleation for c-axis $P6_3/mm$ mesophase. [45] 25

Increasing the chain length of C_nTAB templated silica films modifies the unit cell: [47] from n=14-18 the d-spacing increase linearly by 5 Å per methyl group. For C₁₈TAB only, Lamellar phases were observed that transformed to 2D hexagonal mesostructures once heated through the gel phase. [48]

More recently silica films with cubic mesophases have been accessed using the non-ionic surfacatant, octaethylene glycol mono-n-hexadecyl ether ($C_{16}EO$). [49] For films synthesised at different molar ratios of surfactant to TMOS, cubic mesophases Pm_3^n and Im_3^n were reported at lower surfactant to TMOS molar ratios with a distorted 2D hexagonal mesophase prepared at higher surfactant TMOS molar ratio.

The time taken for surfactant templated silica films to form at the air liquid interface is dependent upon silica concentration (or rather TEOS:surfactant ratio) and this is where the analogy with polymersurfactant systems can be marked-out. [50, 51] A familiar U-shaped concentration regime is observed for film induction time (the time for the film to form) as a function of TEOS:surfactant concentration. At both

high and low TEOS concentration (relative to surfactant) film induction time is long, but within an 1 intermediate TEOS concentration range induction time reaches minima. Rapid film growth can be explained 2 by formation of phase separated liquid particles in the bulk solution, akin to what was observed by Chen et 3 al (in the preceding section). These liquid particles then undergo a microphase separation of the inorganic 4 5 and surfactant under local high concentration conditions to form mesostructured particles at the interface. 6 So film formation can be said to be driven by packing of mesostructured particles at the interface. No film formation was observed prior to formation of particles in the bulk solution. [44,52] Outside this intermediate 7 8 concentration range no liquid particles were formed in the bulk and film formation could be attributed to the slow migration of diffuse silica-coated micelles that migrate and pack at the interface. 9

10 Thus it follows that we can view rapid film formation as a coacervation process, treating silica as a network polymer. Complex coacervation in polymer-surfactant mixtures occurs only at the point of charge 11 12 neutrality (at a threshold polymer molecular weight), where silica:surfactant ratio represents the charge on 13 the complex (Fig. 2). Film induction period is therefore the amount of time it takes growing silica 14 'polymers' to reach the critical molecular weight accredited to charge neutrality. [24] As concentration of TEOS increases the amount of time for this to happen is reduced. Beyond the point of charge neutrality, 15 silica polymers completely coat surfactant micelles and so silica-surfactant complexes effectively repel one 16 another. Since films can grow at the air-liquid interface, albeit at a slower rate, at the absence of 17 coacervation processes and particles in the bulk; silica condensation about the micelles perhaps reduces 18 19 inter-micelle repulsion allowing their interaction and packing at the interface. [44]

In order to verify the above Edler et.al replaced silica with a high molecular weight carbon polyelectrolyte, polyethylenimine (PEI). [24] PEI was the natural choice of polymer since it resembles the molecular properties of polymerising silica in the formation of silica films at the air-liquid interface: it is polar (and capable of forming hydrogen bonds,) highly branched and has low positive charge that diminishes to near zero as the polymerisation proceeds. Mixed solution of high molecular weight PEI (750 000 Daltons) with CTAB in water, formed solid films in an open container at the air-water interface. Grazing incidence X-ray (GIXD) revealed films to have a 2D hexagonal mesostructure, orientated parallel to the film.

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28 4. Solid Mesostructured Polymer-Surfactant and hybrid silica containing films

Replacing silica for polyethylenimine allows solid surfactant-polymer films with defined mesostructures to be grown at the air-liquid interface. Mixtures of TEOS and polyethylenimine yield hybrid mesostructured polymer-surfactant-silica films. This section will highlight how the properties and mesostructure of polymer-surfactant films can be controlled when careful consideration is given to the design of their synthesis.

34

35 4.1 Solid Mesostructured Polymer-Surfactant films formed at the air-liquid interface

A simple literature search of a variance of: 'polymer-surfactant films at the air-liquid interface' reveals a wealth of literature discussing liquid-like films, for purposes mainly of surface tension reduction

and control of foaming and wetting. [2.53] These films generally consist only of a single polymer-surfactant 1 layer or a series of a few alternating layers of polyelectrolyte and surfactant. Langmuir Blodgett (LB) 2 3 techniques have been used to deposit solid 2D ordered mixed polyelectrolyte-surfactant monolayers from the air-liquid interface onto solid substrates. [54]The structure of polymer-surfactant complexes in liquid-4 5 like, monolayer type films are now quite well understood, thanks to extensive studies by Taylor et al. 6 [55,56,57] Very few examples of mesostructured solid polymer-surfactant films can be found in the 7 literature. Vaknin et. al prepared solid films of poly(diallyldimethylammonium) chloride and sodiumdodecyl-sulphate (SDS), in the presence of NaCl. [58] From GIXD patterns they were able to confirm a 2D 8 hexagonal mesostructure orientated parallel to the film. However the presence of a solid film was only made 9 visible by reflectivity experiments and film thickness was measured at ~ 23 Å, only a ~12 Å increase on 10 solutions containing SDS only. Addition of salt was deemed necessary to transform and 'crystallise' 11 12 micelles into a cylindrical form. Short, partially charged DNA fragments (~ 50nm) have been shown to complex with CTAB to give brittle solid layers at the air-liquid interface. [59.60]. At concentrations just 13 14 above the CAC the DNA in the bulk solution becomes saturated with surfactant, bulk aggregates of surfactant-DNA become less soluble and to the air-liquid interface, forming a thin film. The authors 15 proposed that the film would have a hexagonal ordering, since hexagonal-like composites of surfactant and 16 DNA were observed in solution beyond the CAC. However, regrettably the films mesostructure was not 17 18 probed.

19 To date only Edler and co-workers have prepared thick hierarchal ordered solid films from polymersurfactant solutions at the air-liquid inteface. [24] Mixed solutions of PEI and CTAB at pH solutions > 10 20 allowed films of several hundred microns to be grown spontaneously in an open container. Since the first 21 publication of this type of film, quality work has furthered understanding of their formation and allowed 22 reaction conditions to be imparted to film properties. More recent work has shown that a good control over 23 24 mesostructure in these films can be mastered. Extensive studies on PEI-CTAB films has enabled film 25 properties to be rationalised with respect to: pH of reaction mixture, polymer system properties (including branching of polymer, polymer molecular weight and concentration) and surfactant alklyl chain length. 26 27 The main findings can be summarised as followed [24, 25, 61, 62, 63] :

Films form for a range of cationic surfactants, including cetylpyridinium bromide (CPyB),
 tetradecyltrimethylammonium bromide (TTAB) and dodecyltrimethylammonium bromide (DTAB)
 in addition to CTAB.

Films templated with longer surfactant alkyl chains yielded more long-range ordered films. For
 TTAB and DTAB surfactants, long-range order in neutron reflectivity profiles showed a
 corresponding decrease with polymer concentration. Interestingly CTAB surfactants show a slightly
 different relationship with polymer concentration; a maximum long-range order is reached at
 relatively low polymer concentration, at higher concentrations instead multiple structures with fractal
 micron-scale geometries.

- 3. Thicker, more ordered films are formed at higher solution pH. (Except at high molecular weight PEI, where ordering may be lost, however this is only the case at high polymer concentrations).
- 3 4. PEI molecular weight is of critical importance to film quality. Films formed from low molecular weight (2000 Daltons; hereafter denoted SPEI) formed thin, more ordered films that proved difficult 4 to remove from the interface without severely cracking or damaging the film. Films made from high 5 6 molecular weight PEI (750 000 Daltons; hereafter denoted LPEI) contained less well ordered mesostrucures, but were thicker and more robust. It should, however be noted that the order is 7 8 maintained down to very low concentrations of polymer and surfactant (even below surfactant CMC.) Thicker films in all cases were formed in the presence of 0.05 M NaOH. Comparing SAXS 9 10 patterns of dried films with GIXD and neutron reflectivity data from PEI-CTAB films at the airliquid interface corroborates that films retain their mesostrucure upon drying. However a shrinkage 11 of the d-spacing is seen in the dry films and this was attributed to loss of water from the hydrogel 12 structure during drving. Formation of thicker films could probably be explained by the greater 13 14 hydrophobicity of longer chain polymers. In fact the effects of polymer hydrophobicity is best emphasised by the formation of thicker films in the presence of NaOH. Addition of NaOH reduces 15 the net charge of the polymer, making it less soluble and inveigling coacervates to the interface. 16 Faster film formation may present competition between phase separation in the film and mesophase 17 ordering, leading to lower ordering within the film. 18
- 5. Addition of a cross-linker, ethylene glycol diglycidyl ether (EDGE), a common cross-linking agent, 19 allows formation of thicker films, that could be removed from the interface onto a mesh or solid 20 support (cross-linking occurs at a faster rate within the film than in the bulk solution, gelation of the 21 solution does not occur for several hours.) Cross-linked films were contiguous and rubbery. The 22 23 cross-linker only caused minor changes to the film structure and upon drying cross-linked films retained well ordered mesostructure, meaning inclusion of EDGE in the synthesis effectively freezes 24 25 the film mesostructure. SAXS data of the dry films indicates that for LPEI films, the cross-linking reaction reduced long-range order, whilst the opposite was true for SPEI films, where cross linker 26 27 was seen to improve structural ordering.
- 28

Film formation was speculated to be driven by the migration of insoluble polymer-surfactant complexes to the air-liquid interface, with film formation and ordering promoted by evaporation. At a concentration above the CMC (but below the concentration needed for sphere-rod micelle transition) polymer-surfactant complex coacervates form; micelles are loosely wrapped in polymer coils, rendering them hydrophobic and in-turn causing their migration from the bulk solution to assemble at the air-liquid interface. Evaporation leads to dehydration of upper layers of the film, encouraging ordering of the layers beneath. [61]

Films were later prepared from mixtures of catanionic surfactants that were sufficiently robust enough to be removed from the interface without the need for a cross-linker to fix the structure. [64] Usually

Equimolar mixtures of oppositely charged cationic and anionic surfactant show a propensity to precipitate 1 2 out of solution, [65] but at molar ratios either side of equimolarity vesicles can be formed at low 3 concentration. [66] Surfactant pairs with different alkane chain lengths have been shown to facilitate vesicle 4 formation. [67] Catanioinc vesicles of different molar ratios of CTAB and SDS were mixed with water 5 soluble polymers: polyacrylamide (PAAm), poly(ethylene glycol) (PEG) and again PEI). Films were 6 observed for mole fractions as extreme as 97:3 CTAB:SDS, up until the equimolar point, at which point no 7 film formation was seen, only the precipitation of material. Curiously film formation did not recommence as 8 the fraction of SDS was increased above the equimolar point, despite presence of vesicles in solution. Hence 9 for film formation an overly-charged positive cationic mixtures are a prerequisite. GIXD patterns revealed 10 these films to have a defined mesostructure comprising a random oriented Lamellar phase or close packed multilamellar vesicles. 11

A film, visible to eye, was still observed in the absence of polymer, but polymer was needed for a contiguous, self-supporting membrane. This highlights the role of catanionic vesicles in film mesostructuring, and that of the polymer for entrapping and interlinking the lamellae or vesicle structures to form thick contiguous film membranes. [64] The accessibility of preparing a raft of ordered water soluble and biocompatible polymer membranes makes should draw attention to these films for applications in drug delivery and encapsulation.

Films have been further developed and their applications now surely enhanced by a convincing 18 19 mastery of control over mesostructure by 'rational micelle design.' Film mesostructure can be tailored according to surfactant structure. [68] Using quaternary Ammonium salts with a range of packing 20 21 parameters (Didodecyldimethylammonium bromide (DDAB), Hexadecyltrimethylammonium (CTEAB) and CTAB) it was shown how the curvature of the micelles in solution imparts structure on the final liquid 22 crystalline structure in the film. Mesostructures in films could be predicted from SANS data from the bulk 23 24 solution and packing parameters of surfactants and surfactant mixtures. Packing parameter (Pc) as used here is defined as $v_0/a_e l_0$, where v_0 is surfactant tail volume, l_0 is the surfactant tail length and a_e is equilibrium 25 area per molecule at the aggregate interface. [69] 26

27 SANS from surfactant solution indicates DDAB had the most elongated micelle structures and is best fitted by a model for lamellar sheets. [70] All others surfactant solutions were fitted to a model for elliptical 28 29 micelles. GIXD patterns of the dried films (Fig. 3), demonstrated that DDAB-PEI and CTEAB-PEI films exhibited lamellar and cubic (speculated to be Pm³n) structures respectively. Intermediate micelle shape 30 31 between highest curvature (spherical) and essential zero curvature (lamellar) of DDAB:CTAB mixtures, 1:2 and 1:20. Both mixtures formed strong hexagonal 2D structures. Mesostructures of the (CTEAB)-PEI and 32 33 (DDAB)-PEI can be easily rationalised by applying the packing parameter. Given that CTAB is known to form hexagonal 2D mesostructure (Pc = 0.33), CTEAB should be expected to form a cubic phase, owing to 34 its larger headgroup, and the concomitant greater curvature (amounting to a Pc = 0.292 and expected 35 spherical micelles). (CTEAB has previously been shown to form a micellar cubic mesostructure comprised 36 of both spherical and elliptical micelles in surfactant templated inorganic materials. [71]) Lower curvature 37

1 micelles of the same quaternary Ammonium salts family was achieved by increasing alkane tail volume,

2 DDAB has a Pc of 0.63, typical of a lamellar bilayer. Since CTAB is the majority component in

3 DDAB:20CTAB mixed solutions, micelles will form highly similar 2D hexagonal self assemblies, that arise

4 from the uni-axial extension of the ellipse seen in solution into cylindrical micelles that pack together, as

5 local surfactant concentration in the film is increased. Continuing work into surfactant design and polymer-

6 surfactant behaviour in these films ought to ensure a full range of mesostructures comparable with inorganic

7 films should be accessible.

8

9 4.2 Mesostructured Hybrid Polymer-surfactant-silica films formed at the air-liquid interface

Previous studies on mesoporous silicas templated by polymer-surfactant complexes have been limited to powders. [72,73,74] Kang et al. were able to synthesise highly mesoporous integrated silica-polymer hybrids templated from a PAA-CTAB framework. [73] Powders however, lack a regular morphology, mesostructural long-range order and thermal stability. Applying the same methodology as to their extensive work into ordered polymer-surfactant films, with the exception of the addition of TMOS, Edler et al have reported free-standing hybrid polymer-surfactant-silica films with ordered mesostructures (retained upon drying), formed in alkali conditions (Fig. 4). [26]

Inclusion of charged silica species to mixtures of polymer and surfactant presents a further level of 17 complexity to the phase behaviour of film forming systems. Films were formed with CTAB surfactant and 18 19 PEI polymer of high and low molecular weight LPEI and SPEI (750 000 and 2000 Daltons respectively) and are the same molecular weight as those used to prepare polymer-surfactant films. [26] LPEI and SPEI 20 polymer systems show distinct phase diagrams with TMOS: for LPEI there were three regions: amorphous 21 gel, films with no order and films with ordered 2D hexagonal order. For SPEI there was an additional fourth 22 phase where exclusively mesostructured precipitates. For LPEI -CTAB-TMOS systems, silica gelation was 23 24 observed at moderate to high TMOS concentrations (above 0.1 M) at low LPEI concentrations, no film 25 forms as the entire solution gels. With increasing concentration of LPEI, films formed, becoming more ordered as LPEI concentration was further increased. Once removed from the interface and dried, films 26 27 became more highly ordered, suggesting the drying process promotes ordering by bringing micelles into closer proximity to one another. 28

29 In the SPEI PEI-CTAB-TMOS system, cross-linking agent EDGE was used (0.04M), otherwise films were too thin and fragile to be removed from the interface. Films formed at low TMOS (less that 0.1 30 M) and SPEI concentration are still very thin and cannot be removed from the interface, without breakage. 31 At low TMOS concentration (less that 0.1 M) a film formed, present first as an ordered cubic phase, that 32 33 with time transformed to a 2D hexagonal structure that was retained upon drying. Prepared films were strong and in most cases resistant to cracking (especially for LPEI containing films) and critically ordering 34 and structure of the membrane is retained after calcinations (600 °C for 6 hours), symptomatic of high 35 thermal resistance. 36

A mechanism for film formation (Fig. 5) is briefly summarised as followed: at the pH films are 1 formed (pH 9-12) PEI has only a very small positive charge (< 3%) and so interacts via cationic-dipole 2 3 interactions (between amine group and quaternary ammonium salt) and dipole-electrostatic interactions with negative silicate. Film formation is driven by the migration of insoluble polymer-surfactant particles. 4 5 Silicate species penetrates the loosely bound polymer interacting with surfactants as well as the polymer 6 itself, forming an essentially homogenous silicate-polymer composite around the micelles. Composite 7 species in the bulk thus accumulate at the interface and rearrange to give an ordered phase as layers 8 dehydrate. Precipitates form at the expense of films at high TMOS concentration and low polymer molecular weight. Polymers interact with and cross-link multiple micelles creating larger, but insoluble, complexes that 9 10 are necessary for film formation. At high TMOS concentration silica entirely coats micelles impeding polymers interconnecting micelles. 11

12 In a separate report time-resolved SAXS was used to explore the structural evolution of micelles in 13 bulk solution from film forming systems. [75]. In solutions forming films form LPEI, at the point just after 14 mixing micelles are ellipsoidal and dispersed within the polymeric solution. Conversely for films forming from SPEI solutions, micelles are spherical. In all cases prior to silica precursor addition, there are no 15 mesophases in solution. Addition of silica does not initially change the micelle structure/properties. 16 Condensation and hydrolysis of TMOS bring about the formation of phase separated droplets (coacervates), 17 that initially have no ordered mesostructure, but the system eventually rearranges to form a 2D hexagonal 18 19 mesostructure that is identical in type and degree as ordering of films. Coupling solution SAXS studies with neutron reflectivity experiments on films it was postulated that despite evolution of the mesostructure in the 20 21 bulk solution being the same (albeit much more rapid) than evolution of the film, the final mesostructure and ordering at the interface is not directly formed from particles produced in the bulk phase. 22

Similarly to polymer-surfactant films, silica containing films can be synthesised from mixtures of 23 24 catanionic surfactants that show a variety of tunable mesostructures. [76] By varying the molar ratio of a mixture of SDS and CTAB and polyelectrolyte molecular weight and their respective chemical nature (PEI 25 and PAAm) mesophase geometry of the membranes could be controlled to yield lamellar, 2D hexagonal and 26 27 cubic phases (pn3m, fm3n, and Im3n). Investigations of membranes from GIXD were used to assemble a phase diagram (Fig 6), relating CTAB/SDS molar ratio to polymer concentration. Interestingly, addition of 28 29 silica to PEI-surfactant films narrows the concentration range at which highly ordered membranes form at the air-liquid interface. [77] In a similar fashion addition of PEI to silica-surfactant systems, again narrows 30 the region of concentration over which ordered membranes are seen, relative to silica-surfactant membranes 31 with no polymer (formed in acidic conditions). Again the ability to access organic and hybrid polymer-silica 32 33 films with an extensive range of mesostructures, comparable to mesostructured silica films, should open up many avenues for research in this area. 34

Introducing polymer to ordered inorganic films betters mechanical film properties, whilst imparting greater functionality to the pore structure. Film geometry is maintained after calcination. Thermal stability of the films, together with improved flexibility could make them more suitable than inorganic films for a host
of applications.

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4 **4.3 Polymer-surfactant films formed at liquid-liquid interfaces**

5 Growing films at a liquid-liquid interface, under more artificial conditions, represent a logical 6 approach to preparing films with mesostructure orientated normal to the interface, were the driving forces 7 and dynamics for film formation is quite different to films formed at the air-liquid interface. Manners and 8 co-workers [78] have recently reported forming mesostructured polymer-surfactant films at a liquid-liquid interface, employing a novel preparation technique involving injecting the polyelectrolyte into an oppositely 9 10 charged surfactant solution to create a liquid-liquid interface. In the same study it was shown how this method could be modified to template formation of hybrid polymer-surfactant-silica films. They cited a 11 12 recent paper detailing how a membranes could be formed from spreading a peptide amphiphile solution upon hvaluronan (an anionic long-branched polysaccharide) solution. [79] Here, although the authors focus 13 14 centred more upon the membrane mechanical properties than a need to discern mesostructure, they nevertheless demonstrated that a microstructure orientated normal to the interface could result from 15 interfacial assembly, without a support, at the liquid-liquid interface. Schacht et al. [80] reported very thin 16 and brittle (and consisting of agglomerated particles), cubic mesostructured silica membranes grown at an 17 oil-liquid interface. 18

19 Films prepared by Manners and co-workers were grown by pipetting solution of surfactant (1.5 wt % of either SDS or CTAB) into a Eppendorf tube. Then a polyelectrolyte solution comprised of 1.5 wt % of either 20 poly(sodium 4-styrenesulfonate) (PSS) or poly(diallyldimethylammonium chloride) (PDMAC) and 11.1 wt 21 % glycerol was injected into the bottom of the tube to form a liquid-liquid interface with the surfactant 22 solution. Films of either PDMAC-SDS or PSS-CTAB form spontaneously as the created liquid-liquid 23 24 interface. Polymer-surfactant-silica films were prepared by adding TEOS to either the surfactant or polymer solution and controlling the pH to ensure there is no silica condensation before film formation (Fig.7). 25 PDMAC-SDS exhibited only a poorly ordered 2D hexagonal arrangement parallel to the interface. PSS-26 27 CTAB systems on the other hand gave quite unique unreported monoclinic structures normal to the interface, speculated to form at the contraction of distorted hexagonal mesophases during the drying of 28 29 films. PSS-CTAB-silica films were reported to also have a mesostructured ordering normal to the interface. Unfortunately films did not appear to retain their mesostructure upon calcinations. Most basically it was 30 proposed that films formed as surfactants diffuse to the interface, where they complex with the 31 polyelectrolyte. Surfactant will continue to diffuse to the interface and at the point where polymer and 32 33 surfactant are charge matched, insoluble coacervates form, that in turn, collapses to reorder and form distorted hexagonal structures aligned normal to the interface. As further polyelectrolyte is absorbed from 34 solution the columns will lengthen. [78] 35

- 36
- 37 **5. Conclusion**

Growing films at the air-liquid provides a straightforward and rapid route to mesostructured films. Preparing films via Langmuir-Blogdett techniques, evaporation or layer-by-layer assembly approaches are more engineering intensive, condition sensitive and form very thin delicate films that cannot be removed from the interface. Thus allowing polymer-surfactant and polymer-surfactant-silica mixtures to grow spontaneously at the air-liquid interface is the only current means to micron thick, mesostructured films.

Early work on polyethylenimine-CTAB films formed at high pH, showed 2D hexagonal mesophases 6 7 aligned parallel to the film. Consideration of the surfactant structure and using catanionic surfactant mixtures mesophase geometry of the films can be tailored to achieve films with 2D hexagonal, Lamellar and 8 a number of cubic phases for both polymer-surfactant and hybrid polymer-surfacatant silica films. In most 9 cases the dried film mesostructure could be predicted from the packing parameter. Important efforts have 10 been made to understand evolution of micelle/mesophase structure in the bulk solution in films using SAXS 11 and SANS. It was concluded that the mesophases in the bulk solution did not directly form the 12 mesostructure of the film at the air-liquid interface. The ability to tune mesostructure to achieve pores planar 13 14 through the film as well as normal to the film opens many avenues for potential applications. Polymer films show much greater flexibility and strength than brittle inorganic films. Hybrid polymer-silica films exhibit 15 greater mechanical properties than inorganic films and are thermally stable making them candidates for 16 applications in catalysis and separation. Other possible applications could include heavy ion removal or an 17 environmental absorbent. [75,81,82] Perhaps the most interesting potential use of the films is in drug 18 19 delivery. It has already been shown how small amounts of hydrocarbons or alcohols can be incorporated into micelles within the polymer-surfactant films. [83] 20

It is hoped that this review has laid bear the relevance and potential of polymer-surfactant and hybrid polymer-surfactant films and may encourage further work by more researches.

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Figure 1. Representation of the U-shaped dependency that resembles the boundary for forming phase separated particles. MW is the molecular weight and Z_T is a measure of the net charge on the polymer-surfactant complex, i.e. polymer:surfactant ratio. [29]



Figure 1. Time taken for film to form against TMOS concentration. [47]



Figure 3. (upper) GIXD patterns from SPEI-films (left to right) DDAB, DDAB:2CTAB, DDAB:20CTAB and CTEAB. (lower) Representations of micelle packings. The incident angles (left to right) were 1.15°, 0.97°, 0.96° and 0.13°. [68]



Figure 4. Catanionic surfactant-polymer-silica films during preparation. (left to right) Film growth on surface of solution in a Petri dish, wet film just after removal from the solution interface on a mesh pulled up from underneath the film; the film after drying in air; final calcined silica film taken from the portion of film indicated in the previous picture. The the plastic mesh is around 5x5 cm. [76]



Figure **5**. Edler et al. Schematic of proposed formation mechanism for CTAB-PEI complex templated Silica films.[26]



Figure 6. Phase diagrams for PEI-SDS/CTAB-silica films prepared at the airliquid interface, for molecular weight PEI polymers LPEI (left) and SPEI (right). L and P labels refer to lamellar and precipitate respectively. [76]

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10	Figure 7. Films in situ after formation: (A) PSS-CTAB, (B) PDMAC-SDS, (C) PSS-
11	CTAB-TEOS, (D) PDMAC-SDS-TEOS. Images of Films after drying: (a) PSS-CTAB,
12	(b) PDMAC–SDS, (c) PSS–CTAB–TEOS, (d) PDMAC–SDS–TEOS. Scale bars
13	represent 1 cm. [/8]
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