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An achievement of a steady state plasma discharge is a one of the main objectives in the Large Helical Device (LHD). The trial to sustain the steady state plasma discharge was started in the 3<sup>rd</sup> experimental campaign using the ICRF heated plasma. A long discharge of 68 sec was achieved in the plasma of  $n_e=1.0\times10^{19}$ m<sup>-3</sup> and the electron temperature on the axis  $T_{e0}=2.0$ keV with  $P_{ICH}=0.7$ MW. The pulse length was limited by the RF power generator problem. Then it was prolonged from 68sec to 127sec in the 4<sup>th</sup> experimental campaign. The plasma duration time was seemed to be limited to an uncontrollable electron density increase up to the critical density; however data was not enough to analyze the cause of the density increase.

During  $5^{\text{th}}$  experimental campaign an RF breakdown occurred at the ceramic bearing for the movable antenna mechanism. It was fixed and then the RF test at  $V_{\text{RF}}$ =20kV was carried out for 300s in the vacuum before the  $6^{\text{th}}$  experimental campaign was started.

Time evolutions of plasma parameters of a typical long pulse plasma discharge are plotted in Fig.1; this is the case of the longest plasma discharge so far achieved on the LHD. A plasma with the electron density  $n_{e}=5-6\times10^{18} \text{m}^{-3}$ and the electron temperature and the ion temperature on the magnetic axis  $T_{e0}=T_{i0}=2.0$  keV was produced with the ICRF heating power of P<sub>ICH</sub>=0.5MW. The line-averaged electron density is controlled with a He gas puffing feedback system using a measured micro-wave interferometer signal. During the plasma discharge a very low puffing rate of He gas, i.e., less than 0.1 Pam<sup>3</sup>/s is sufficient to maintain the plasma. After 90 seconds the electron density is observed to increase and the plasma temperatures decreases with the time. The electron density increases up to  $n_e = 1 \times 10^{19} \text{m}^{-3}$  and the radiated power increases to 250kW before the plasma suddenly disappears at 150 seconds. Time evolutions of the vacuum pressure, the visible emission of H $\alpha$  and HeI normalized by the electron density, and the temperatures increase in the vacuum wall and in the divertor plates are plotted in Fig.2: The vacuum pressure is increased by 3x10<sup>-5</sup>Pa from  $P_v=2x10^{-4}Pa$  after 90s. The intensity of H $\alpha$  signal (3-O, which is near the ICRF heating antenna) is increased by a factor 2, whereas Ha at 8-O and HeI are almost constant. The temperature of the divertor plate is increased to 400°C (3-I) and 100°C (8-I), whereas the vacuum vessel temperature increases by 3°C. The increase in the divertor temperature will be discussed the relation of the Ha signal increase at another section. As the time constant of the divertor plate is an order of 100 sec, the measured temperature is almost saturated; however as the time constant of the vacuum vessel is about 1 hour, the temperature increase is found to be small.



Fig.1 Time evolutions of plasma parameters, the electron density  $n_e$ , the electron  $T_{e0}$  and the ion temperature  $T_{i0}$  on the magnetic axis and the radiatec power  $P_{rad}$  with the He gas puffing rate and the ICRF heating power  $P_{ICH}$ .



Fig.2 Time evolutions of the vacuum pressure  $P_v$ , the visible light emission of H $\alpha$  and HeI, the temperature increase at the vacuum wall and at the divertor plates.