## §12. Analysis of $J_c$ Properties in High Magnetic Fields for Low Activation Superconducting Wires

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It is necessary to consider the neutron irradiation effect on superconducting magnets of an advanced fusion reactor beyond the ITER project. V-based compound and alloy may be applied for a future fusion magnet because they have shorter decay time of induced radioactivity compared with Nb-based superconductor. We approach  $V_3\mbox{Ga}$  compounds as V-based low activation and high magnetic field superconducting materials for fusion application.

V<sub>3</sub>Ga compounds have high upper critical magnetic fields  $(H_{c2})$  above 20 T and better mechanical property than Nb-based compound. And then, the commercial processing of Nb<sub>3</sub>Sn such as "Bronzed process" was developed by diffusion process of the V<sub>3</sub>Ga wire. Although V<sub>3</sub>Ga compound was older material compared with Nb-based material, we think that V<sub>3</sub>Ga will have high potential performances for the fusion application. However, critical current density (J<sub>c</sub>) properties of V<sub>3</sub>Ga compound are lower than that of Nb-based superconductors and are insufficiency for the fusion magnet. No substitution effects of V<sub>3</sub>Ga compound such as Ti substitution into the Nb<sub>3</sub>Sn phase will be mainly caused by the lower  $J_c$ property. In order to improve superconducting property of V<sub>3</sub>Ga compound, we have developed the new processing using high Ga content Cu-Ga compound and metal V matrix. In this study, we measured the superconducting properties under the high magnetic field using various High-Field Superconducting Magnet systems in Tsukuba Magnet Laboratory of National Institute for Materials Science (TML-NIMS).

V₃Ga compound mono-cored and multifilamentary wires were prepared by the high Ga content Cu-Ga compound (Ga:30at%~64at%) powder (filament) and metal V tube (matrix) through the Powder-In-Tube (PIT) process. These Cu-Ga compound powders were packed into V tubes, and then these precursors were cold-drawn to wire having 1.0mm diameter. The multifilamentary wires were also made by the restacking of mono-cored wire into V tube and restacked precursors were cold-drawn to wire having 1.0mm diameter. These wires were sintered in a vacuum. The thicker V<sub>3</sub>Ga phase compared with conventional process was formed along the interface between V matrix and Cu-Ga powder filament.

Fig.1 shows that the magnetic field dependence of critical temperature ( $T_c$ ) property in the Cu-30at%Ga/V mono-cored wire. From the results of  $T_c$  measurments, optimum heat treatment condition of mono-cored wires was 700°C for 50h and maximum  $T_c$  value was obtained to be about 15 K which was same property compared with

conventional process. It was known that  $H_{c2}$  value was estimated by the formula shown in Fig.1 in the case of A15 phase.  $H_{c2}$  value was obtained to be 22.8 K and this value was 1.5 T higher than that of conventional process without substitution. Fig.2 shows that  $J_c$ -B performances of various high Ga content  $V_3$ Ga wires. In generally,  $H_{c2}$  value was shown by the extrapolation of Kramer plot ( $Jc^{1/2}B^{1/4}$ ).  $H_{c2}$ property was depended on the Ga content into the precursor wires. And optimum Ga content was 50 at%Ga. These results suggested that the new processing using high Ga content Cu-Ga compound powder was one of the effective methods to improve superconducting property of V<sub>3</sub>Ga compound wires. We thought that V<sub>3</sub>Ga compound had clear possibility of candidate materials for Nb-system superconductor though the progress of further process optimization.

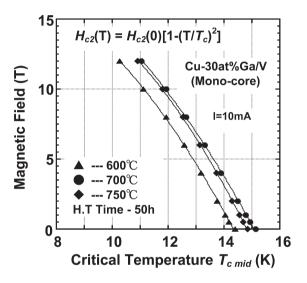


Fig. 1 The relationship between critical temperature and applied magnetic field on the Cu-30at%Ga/V mono-cored wire.

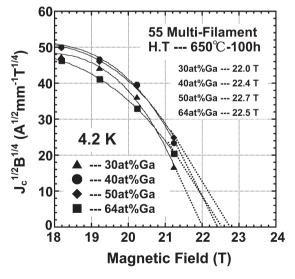


Fig.2  $H_{c2}$  properties of the V<sub>3</sub>Ga multifilamentary wires using various high Ga content compound estimated by Kramer formula.