§62. Optimization of Sabot for Target Injection Accuracy - Development of Sabot Remover of Target Injector for IFE -

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A target for First Ignition for Inertial Fusion Energy is protected from thermal radiation by a container sabot. The target is separated from the sabot before entering to the reactor chamber. We have been developed magnetic sabot-remover applying Lorentz force generated by permanent magnet array (PMA)<sup>1-6)</sup>. The force acts on only sabot for removal it. In order to improve injection accuracy, improvement of machining accuracy of sabot and introduction of sabot rotation are carried out<sup>5)</sup>.

Fig. 1 shows the experimental injector system. A poly-styrene form target  $(4.0 \pm 0.05 \text{mm}\phi, 0.8 \text{mg})$  was inserted in an aluminum sabot (9.35 mm $\phi$ x40 mm, 5.07g) with machining accuracy of 50  $\mu$ m. A solenoid valve releases 10<sup>6</sup> Pa N<sub>2</sub> gas to accelerate the sabot up to 40 m/s with the target. Forty donut shape permanent magnets (OD30 mm, ID14 mm, 5 mmt) of PMA are set outside of the barrel. The sabot passing through the PMA is selectively decelated down to 20 m/s. Fig. 2 shows injection accuracy of ~13 mrad measured at the end of vaccum chamber.

Fig. 3 shows preliminary testing sabot rotation apparatus. The pieces of neodymium magnets (232mT) are spirally set on the vertically fixed transparent acrylic barrel. A free fallen sabot passed through it was rotated at the angular velocity of 30  $\pi$  rad/s. Its slip was estimated s=0.95. The slip can be decreased by rearrangement of neodymium magnets. We are introducing the tested rotating magnetic field to newly designed target injector.



Fig.1 Experimental injector system



Fig. 2 Target injection accuracy



Fig. 3 Preliminary tested sabot rotation apparatus.

We are constructing the new injector system shown in Fig. 4. The effect of sabot rotation for target injection accuracy will be evaluated



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