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Author(s):	Alan M. Todd, AES Hans Bluem, AES
	Mark Wiseman, TJNAF Tom Schultheiss, AES Dale L. Schrage, LANSCE-1 Steven J Russell, NIS-10 Claus Rode, TJNAF Robert Rimmer, TJNAF John Rathke, AES Dinh C Nguyen, NIS-10 J. Patrick Kelley, LANSCE-1 Sergey S. Kurennoy,
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1



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# HIGH-POWER ELECTRON BEAM INJECTORS FOR 100 KW FREE-ELECTRON LASERS<sup>†</sup>

A. Todd, H. Bluem, V. Christina, M. Cole, J. Rathke, T. Schultheiss, Advanced Energy Systems, P.O. Box 7455, Princeton, New Jersey 08543-7455, USA

I. Campisi, E. Daly, D. Douglas, G. Neil, J. Preble, R. Rimmer, C. Rode, J. Sekutowicz, T. Whitlach, M. Wiseman, Thomas Jefferson National Accelerator Facility, Newport News, VA 23606, USA

P. Colestock, J. P. Kelley, S. Kurennoy, D, Nguyen, S. Russell, D. Schrage, R. Wood, L. Young, Los Alamos National Laboratory, Los Alamos, NM 87545, USA

### Abstract

A key technology issue on the path to high-power FEL operation is the demonstration of reliable, highbrightness, high-power injector operation. We describe two ongoing programs to produce 100 mA injectors as drivers for 100 kW free-electron lasers. In one approach, in collaboration with the Thomas Jefferson National Accelerator Facility, we are fabricating a 750 MHz superconducting RF cryomodule that will be integrated with a room-temperature DC photocathode gun [1] and tested at the Laboratory. In the other approach, in collaboration with Los Alamos National Laboratory, a high-current 700 MHz, normal-conducting, RF photoinjector [2,3] is being designed and will undergo thermal management testing at the Laboratory. We describe the design, the projected performance and the status of both injectors.

### INTRODUCTION

High-power free-electron lasers (FEL) have been proposed for both commercial and defense applications. Commercial FEL material processing applications [4] have been proven using conventional lasers and patented, but their market insertion has been impeded by the lack of suitable, economic light sources. 100 kW IR and 10 kW UV FEL devices producing radiation for a lifecycle cost of less than one cent per delivered kJ in the IR and a few cents per kJ in the UV have tremendous market potential. However, in order to achieve these radiation cost targets, high-current, low emittance electron beam injectors must be developed to drive the energy-recovery-linacs (ERL) [5] that can deliver the required wall-plug electrical efficiency needed to approach these radiation costs [6].

Advanced Energy Systems (AES) has been collaborating with Los Alamos National Laboratory and the Thomas Jefferson National Accelerator Facility (JLAB) on the development of two distinct 100 mA highbrightness electron injector systems. The Los Alamos device is a normal-conducting, water-cooled 700 MHz RF photo-injector while the JLAB device closely couples a DC gun and 750 MHz superconducting RF (SRF) accelerator that utilizes single-cell cavities to handle the high RF input power. These injectors, that should be capable of driving 100 kW and higher power IR FEL devices, are described below.

## DC GUN AND SRF INJECTOR

The JLAB 10 kW IR FEL will utilize a DC gun and CEBAF "quarter cavity" linac to deliver 10 mA to the recirculating arc. For the 100 mA injector needed to drive a 100 kW FEL, the electron beam power approaches one megawatt and it is desirable to utilize single cell cavities. To provide high-order mode (HOM) and beam breakup (BBU) instability headroom, the frequency has been reduced to the 750 MHz subharmonic of the present FEL ring.

AES has completed the physics design of the three cell 750 MHz, 7 MeV SRF injector linac, utilizing transverse emittance compensation [7], that is shown in Fig. 1. The fourth upstream cell location is presently used for helium inventory and does not contain an accelerating cell. With a 500 kV DC gun, a pulse repetition frequency (PRF) of 750 MHz and 133 pC bunches, our analysis shows that this injector delivers a 7 MeV, 100 mA beam with a transverse normalised rms emittance of 1.2 microns, a longitudinal emittance of 44 keV-psec and an energy spread of 0.5%. This is more than adequate to meet the beam requirements at the wiggler for a 100 kW IR FEL.



Figure 1: Isometric diagram of the 750 MHz DC gun and single-cell 100 mA SRF injector.

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Figure 2: SRF injector cell

The key engineering issues with the injector are the achievement of 500 kV from the upgraded JLAB DC gun [8] and the impact of the high RF power level in the SRF accelerator. The present JLAB DC gun on the 10 kW FEL is undergoing conditioning to the 500 kV level. We have performed RF, thermal and stress analysis on the SRF cells that indicates the device should be capable of CW 100 mA operation and removing the expected HOM power load. A single cell cavity is illustrated in Fig.2.

![](_page_2_Picture_3.jpeg)

Figure 3: SRF injector cold model undergoing testing

This injector is now in the midst of the fabrication cycle and all components are scheduled for delivery to JLAB by late 2003. Cold modelling to finalize the RF coupler and HOM outcoupler details is in progress at AES as shown in Fig. 3. The device is "100 mA-capable" with the exception of the three SNS-style RF power couplers [9]. 500 kW replacement couplers are presently being developed in a parallel program, but because the funding for the RF and DC power supplies needed to drive the device at 100 mA CW has not been authorized at this time, initial testing will be at full bunch charge but lower PRF in the JLAB injector test stand. Reduced PRF 1 nC single bunch performance measurements are also planned to examine the viability of extrapolating this technology to even higher power levels. Should the device meet the specified performance goals, it has been proposed that it be installed on the existing JLAB FEL as shown in Fig. 4 as the front end of a 100 kW upgrade to that device.

![](_page_2_Figure_6.jpeg)

Figure 4: Injector accelerator cold mass in proposed installed position at the JLAB IR FEL.

### **RF PHOTO-INJECTOR**

The Los Alamos 100 mA injector concept begins with a 2.5 cell water-cooled, RF photo-injector with a focusing and bucking solenoid. This is followed by a 4 cell normal-conducting booster linear accelerator. The accelerating field in the gun is held to 7 MV/m and reduced in the booster to control resistive power losses. The solenoid magnetic and gun accelerating fields are shown on Fig. 5. The end cavity on the right is a non-resonant vacuum pumping cavity.

![](_page_2_Picture_10.jpeg)

Figure 5: Focussing and bucking solenoids with their magnetic fields and the electric fields in the accelerator for the normal-conducting injector.

![](_page_2_Figure_12.jpeg)

Figure 6: Schematic diagram of the 700 MHz, 100 mA photo-injector.

The physics and conceptual engineering design of this injector has been performed by Los Alamos. With a bunch charge of 3 nC, the design achieves a transverse

rms normalized emittance of 7 microns, a longitudinal emittance of 200 keV-psec and an energy spread of less than 1%. The energy at the end of the gun is 2.7 MeV rising to 5.5 MeV after the booster. At a PRF of 33.3 MHz, the injector delivers 100 mA, which value increases to greater than 1A at a PRF of 350 MHz.

The key issue for this normal-conducting copper injector, which is illustrated in Fig. 5, is the thermal management of the resistive losses at the high accelerating gradient needed to generate high-brightness in the electron beam. AES has performed the critical thermal and stress analysis of the device which indicates that adequate cooling can be provided at flow rates that do not cause erosion or excessive vibration while maintaining the desired temperature stability. Fig. 6 shows the steady-state thermal distribution where it can be seen that the steady-state temperature variation is constrained to less than 30 C throughout the gun. The corresponding stress analysis indicates sufficient margin for the Glidcop gun material as shown in Fig. 7.

![](_page_3_Figure_2.jpeg)

Figure 6: Steady-state thermal distribution in the 2.5 cell photo-injector gun.

![](_page_3_Figure_4.jpeg)

Figure 7: Steady-state thermal stress in the 2.5 cell photo-injector gun showing the peak stress location in the corner of the second full cell.

This injector has completed the preliminary engineering design phase and long lead item procurement is in process. As with the previous SRF injector concept, there is insufficient power presently available on site to perform a full power beam test. Consequently, the plan is for AES to deliver the fabricated gun to Los Alamos in May 2004 for thermal management testing. This will determine whether the gun can satisfy the engineering operating requirements. The provision of additional power would then permit the confirmation of the projected physics performance of the injector.

### CONCLUSIONS

We have described the projected performance and fabrication status of two 100 mA high-brightness electron beam injector concepts. The physics designs of both devices, which are intended to drive 100+ kW IR FEL's. meet the requisite performance specifications. The DC Gun and SRF injector device is in fabrication, with component delivery to JLAB scheduled for late 2003. The RF photo-injector device has completed preliminary design, with gun delivery to Los Alamos scheduled for mid 2004. The testing of both injectors is presently planned for 2004. Because of power supply limitations at both Laboratory sites, neither device can be beam tested at full current at this time. The JLAB test will be at full charge and reduced current while the Los Alamos test will demonstrate CW thermal management without beam. Both injectors are designed to deliver the specified 100 mA performance when additional power supplies become available. In particular, the JLAB injector will be used as the front end of a 100 kW upgrade to the existing FEL if the required performance is demonstrated and the upgrade program is funded.

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