

On a Thermal Analysis of a Second Stripper for Rare Isotope Accelerator

Nuclear Engineering and Physics Divisions

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On a Thermal Analysis of a Second Stripper for RIA

Yoichi Momozaki and Jerry Nolen

Abstract

This memo summarizes simple calculations and results of the thermal analysis on the second stripper to be used in the driver linac of Rare Isotope Accelerator (RIA). Both liquid (Sodium) and solid (Titanium and Vanadium) stripper concepts were considered. These calculations were intended to provide basic information to evaluate the feasibility of liquid (thick film) and solid (rotating wheel) second strippers. Nuclear physics calculations to estimate the volumetric heat generation in the stripper material were performed by “*LISE for Excel*”. In the thermal calculations, the strippers were modeled as a thin 2D plate with uniform heat generation within the beam spot. Then, temperature distributions were computed by assuming that the heat spreads conductively in the plate in radial direction without radiative heat losses to surroundings.

Model

A schematic of the second stripper is shown in Figure 1. The stripper was modeled as a moving slab at velocity v , which could be a liquid or a solid. An incident U beam at the charge state of $72+$, flux of $4 \text{ particle } \mu\text{A}$, and energy of 85 MeV/nucleon passes through the stripper material and deposits some energy as heat within the stripper. Expected beam diameter was 1 mm .

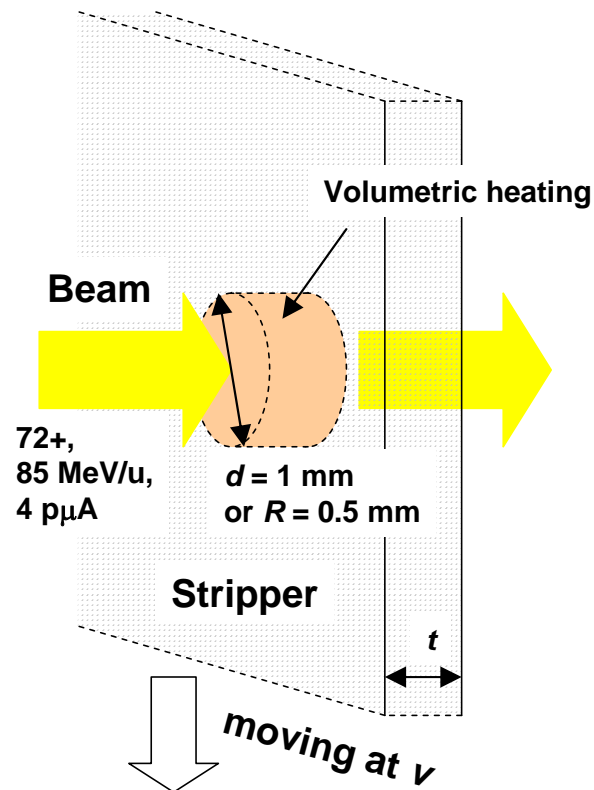


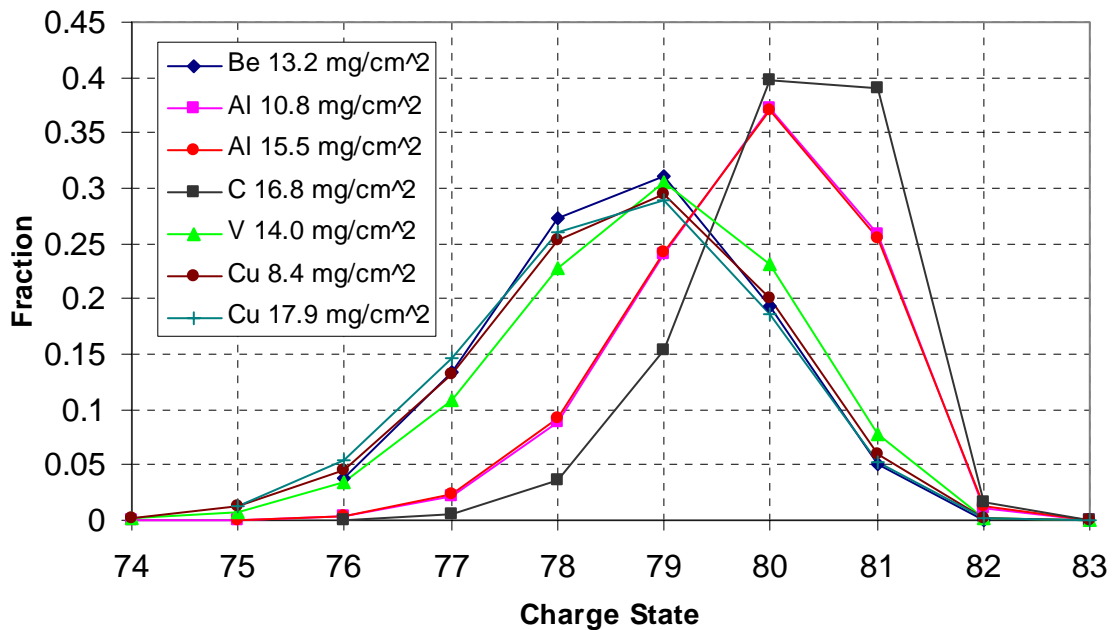
Figure 1. Schematic of Second Stripper.

Choice of Stripper Material

To experimentally determine the best stripper material at around 80 MeV/u , the series of experiments to determine the charge state distribution as a function of material variation and thickness was performed at National Superconducting Cyclotron Laboratory (NSCL) in Michigan State University (MSU). To simulate a 80 MeV/u , U beam, Bi beam at 80 MeV/u and the charge state of $63+$ was used in the experiments. Various stripper materials with different dimensions including Be 13.2 mg/cm^2 , C 16.8 mg/cm^2 , Al 10.8 mg/cm^2 , Al 15.5 mg/cm^2 , V 14.0 mg/cm^2 , Cu 8.4 mg/cm^2 , and Cu 17.9 mg/cm^2 were tested. Results are summarized in Table 1, Figure 2, and Figure 3.

Table 1. Summary of Charge Distribution.

Q	Be 13.2 mg/cm ² fractions	C 16.8 mg/cm ² fractions	Al 10.8 mg/cm ² fractions	Al 15.5 mg/cm ² fractions	V 14.0 mg/cm ² fractions	Cu 8.4 mg/cm ² fractions	Cu 17.9 mg/cm ² fractions
83		0.000166432	0.000138825	0.000291122	4.07711E-05	3.55096E-05	4.19519E-05
82	0.000781956	0.016127091	0.011693697	0.012104976	0.002219475	0.001717779	0.001384412
81	0.050323568	0.390985875	0.259024419	0.255559266	0.078203996	0.059727247	0.051983045
80	0.193424653	0.397093588	0.37251853	0.3709073	0.231629331	0.200163425	0.185592045
79	0.311737494	0.153659036	0.24092467	0.241536573	0.306225504	0.294056822	0.289109949
78	0.272114096	0.036574167	0.089083214	0.092108926	0.2281583	0.252602564	0.259436984
77	0.13419233	0.004958026	0.022542115	0.022964242	0.109213508	0.132073138	0.146067652
76	0.037425903	0.000435785	0.003647416	0.004080031	0.035111513	0.045862265	0.054109523
75			0.000420334	0.000447565	0.00792882	0.011896409	0.012274438
74			6.77958E-06		0.001268782	0.001864843	
centroid	78.64364119	80.18031477	79.77937883	79.76743748	78.80487979	78.61366781	78.53088057
Atomic number	4	6	13	13	23	29	29

**Figure 2. Charge Distribution for Various Materials with different thicknesses (for Al and Cu).**

From these results, it appeared that a material with the atomic number ranging from 6 to 23 would possess good stripping characteristics (Figure 3). However, since carbon does not retain the good dimensional uniformity, it was not selected as a candidate for the stripper material. Other metallic materials, including Mg, Al, Ca, and Sc, are either chemically not very stable, having low melting point, or not readily available, and were not considered suitable candidates. These considerations left Na as a candidate for the liquid stripper and Ti and V as candidates for the solid stripper.

Also, the obtained charge distributions for Al 10.8 mg/cm² and 15.5 mg/cm² were almost identical and those for Cu 8.4 mg/cm² and 17.9 mg/cm² were very similar (Figure 2), indicating that the minimum thickness to reach equilibrium charge state distribution would have been approximately 10 mg/cm² for the present case.

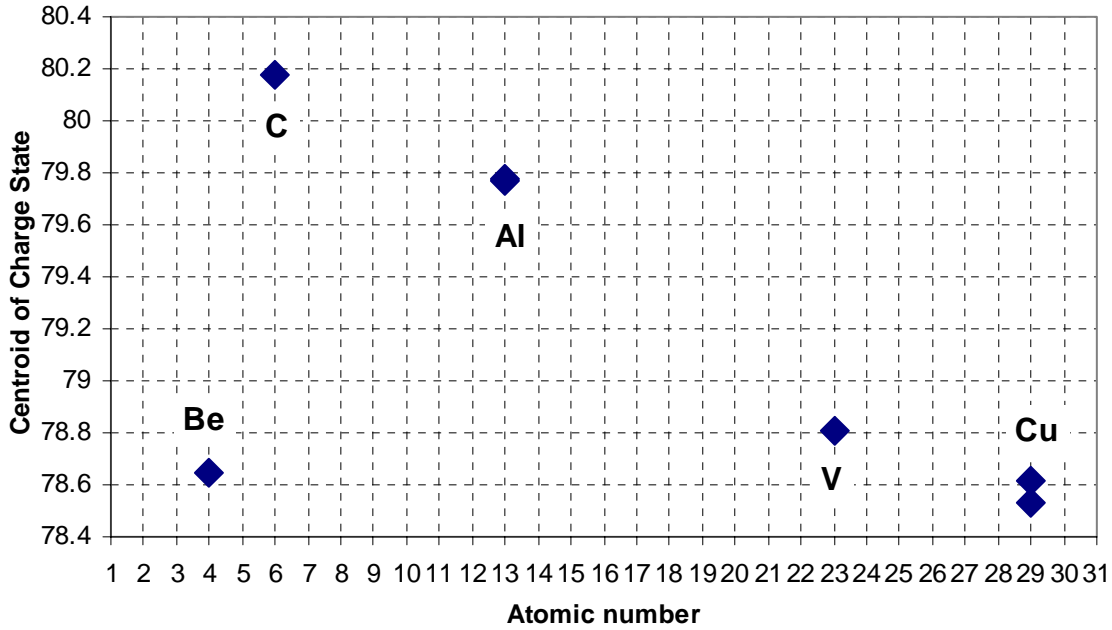


Figure 3. Change in Centroid of Charge Distribution as a Function of Atomic Number.

Nuclear Physics Calculations

To evaluate the volumetric heat generation in the stripper material, the function “EnergyLossInMatter_option(Z_p , A_p , E , Z_t , Δt , OPT)” in *LISE for Excel* was used. This function requires 6 arguments; Z_p is the atomic number of an incident beam, A_p is the atomic mass number of an incident beam, E is the energy of an incident beam in MeV/nucleon, Z_t is the atomic number of a target material, Δt is the thickness of a target in mg/cm², and OPT is a flag to specify which model is used in the calculation (i.e. 0 = Hubert, 1 = Ziegler, 2 = ATIMA). $OPT = 2$ was used in this study. The thickness, Δt , is related to the actual physical distance Δx in meters as,

$$\Delta t = 100\rho\Delta x, \quad (1)$$

where ρ is the density of the target in kg/m³. The function, “EnergyLossInMatter_option” returns the value of the incident beam energy after penetrating through the target with a thickness of Δt specified in the arguments shown in Figure 4.

Then, the volumetric heat generation, Q''' , in the stripper was calculated as,

$$Q'''(x) = \frac{Q''}{E(0)} \frac{E(x - \Delta x) - E(x + \Delta x)}{2\Delta x}, \quad (2)$$

where Q'' is the initial energy flux density of the incident beam. The initial energy flux density, Q'' in W/m² was calculated as,

$$Q'' = \frac{E(0) \times A_p \times i_B}{\pi R^2}, \quad (3)$$

where $E(0)$ is the energy of an incident beam in MeV/nucleon, i_B is the beam flux in particle μA , and R is the radius of the beam spot in meter. For the case of the incident U beam at the flux of 4 particle μA and energy of 85 MeV/nucleon, the initial energy flux is 80920 W (~ 81 kW) and the energy flux density is $Q'' = 1.03 \times 10^{11}$ W/m². Several results are presented in the following figures.

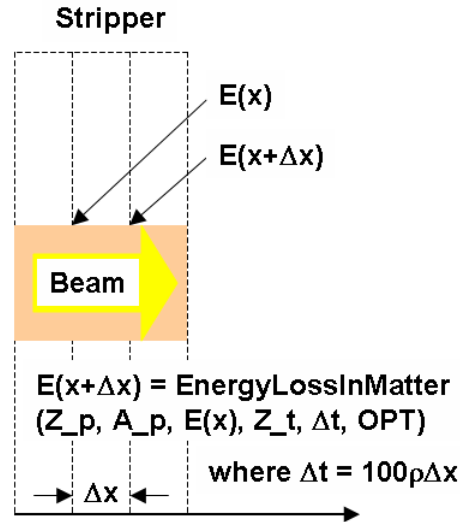


Figure 4. Calculating Energy Loss in the Target.

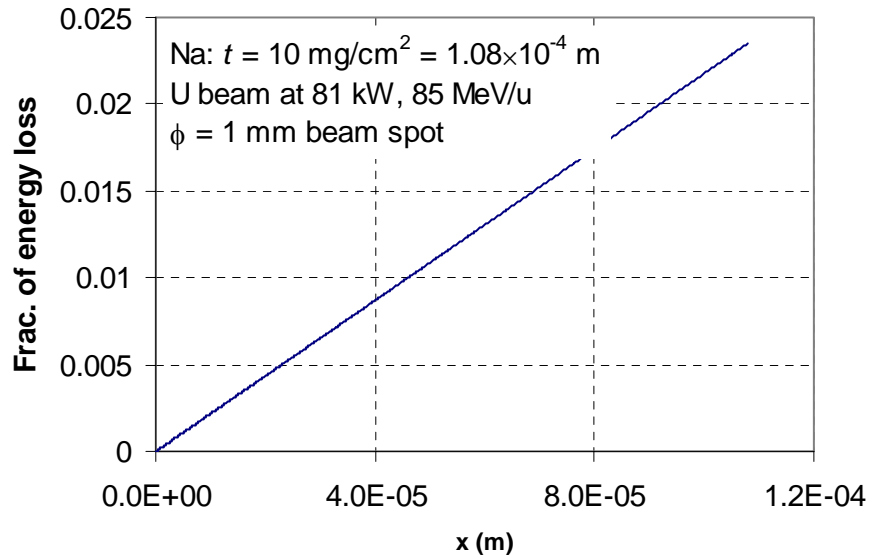


Figure 5. Beam Energy Loss Profile in the Na 2nd Stripper.

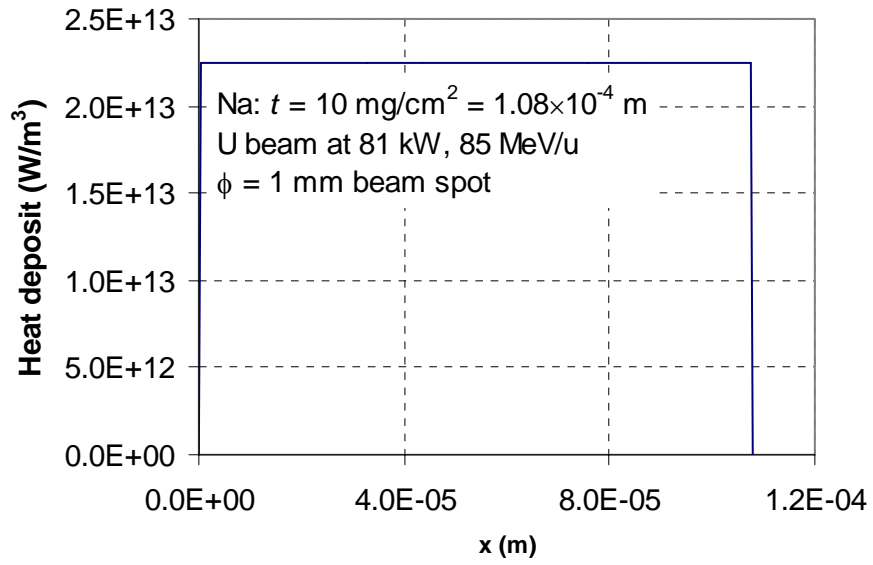


Figure 6. Volumetric Heat Generation in the Na 2nd Stripper.

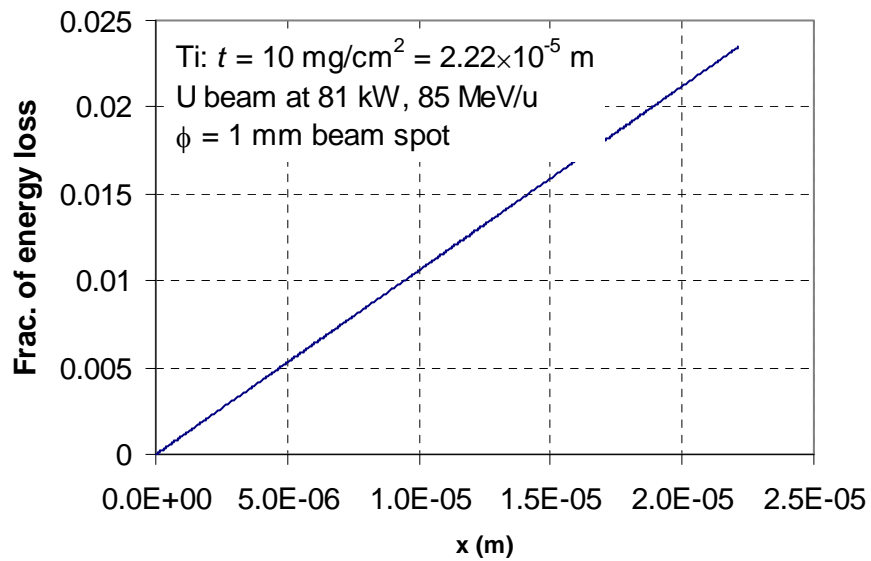


Figure 7. Beam Energy Loss Profile in the Ti 2nd Stripper.

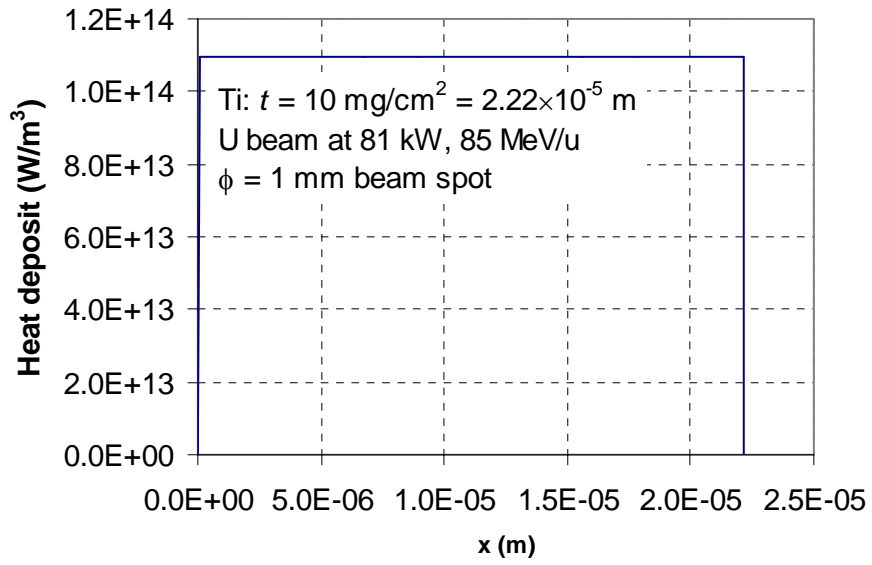


Figure 8. Volumetric Heat Generation in the Ti 2nd Stripper.

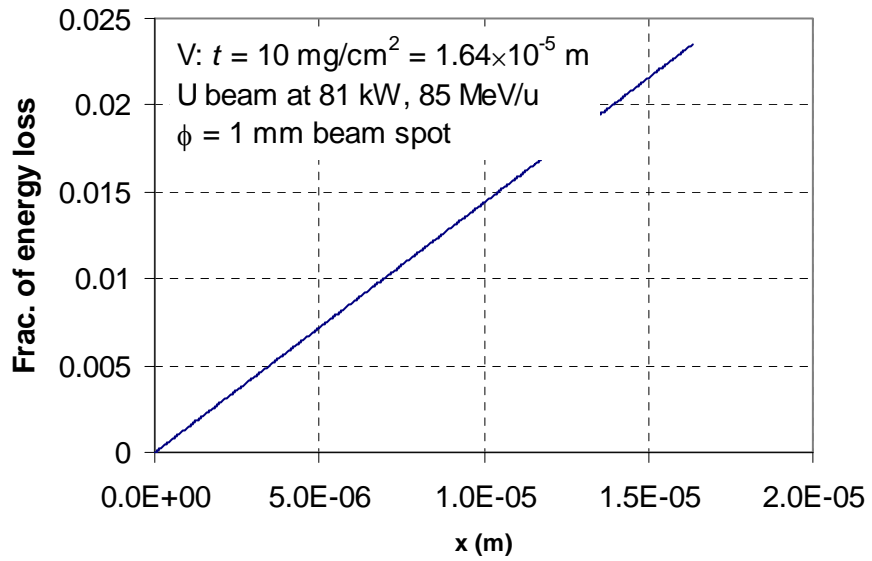


Figure 9. Beam Energy Loss Profile in the V 2nd Stripper.

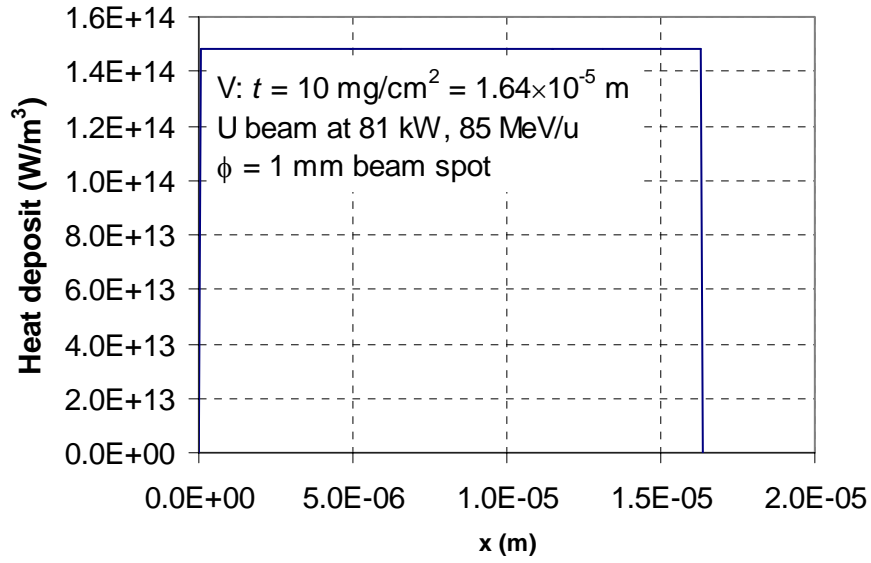


Figure 10. Volumetric Heat Generation in the V 2nd Stripper.

These figures suggest that this problem may be treated as a 2-D problem since the profile of the volumetric heat generation in the stripper material is uniform across the thickness of the material and the material is very thin. The fraction of the energy loss in the stripper materials at 10 mg/cm² thickness for a U beam at 85 MeV/u and 81 kW over a spot diameter of 1 mm is 0.0235 for all cases and corresponding energy loss, Q is 1900 W.

Thermal Calculations

Introducing some simplifications into this problem made it possible to use an analytical solution for a heat conduction problem of a moving, solid body. Since the stripper is very thin, the problem may be treated as a 2-D problem (Pittaway, 1964). In this analysis, a heat source that had Gaussian distribution was moving at the velocity, v m/s on a thin stripper material. The stripper had a constant, uniform, background temperature of T_∞ . For simplicity, it was assumed that no heat transfer from the surfaces of the stripper took place. Then, the temperature distribution in the thin stripper material is given as (Pittaway, 1964),

$$T(a, b, m) = T_\infty + \frac{a^2 Q}{4\pi k t} \int_0^\infty \frac{1}{1 + a^2 z} \exp\left[-\frac{(az + m)^2 + b^2}{1 + a^2 z}\right] dz, \quad (4)$$

where $a = \frac{4k}{\rho C_p v R}$, $b = \frac{y}{R}$, $m = \frac{x}{R}$. In this coordinate, the origin ($x=0, y=0$) is the center of the beam spot.

The integration in Eq. (4) was numerically performed using a Fortran code that implemented Romberg's method (Press et. al., 1992). Source codes and input file are attached in Appendix. Several results are presented in the following figures.

Sodium

The initial background temperature for Na was taken to be 381 K that is 10 K above the melting point of Na. Results of the thermal calculations while changing the Na film velocity from 10 m/s to 100 m/s are presented in Figures 11-16. Figures 11-13 present the spatial temperature distribution of the Na film along the beam line. Figures 14-16 show the 2D spatial temperature distribution of the film near the beam spot. These figures show that for a once-through Na stripper system, the calculated maximum temperatures of the Na film are ~1800 K, ~680 K, and ~530 K for Na film velocity of 10 m/s, 50 m/s, and 100 m/s, respectively.

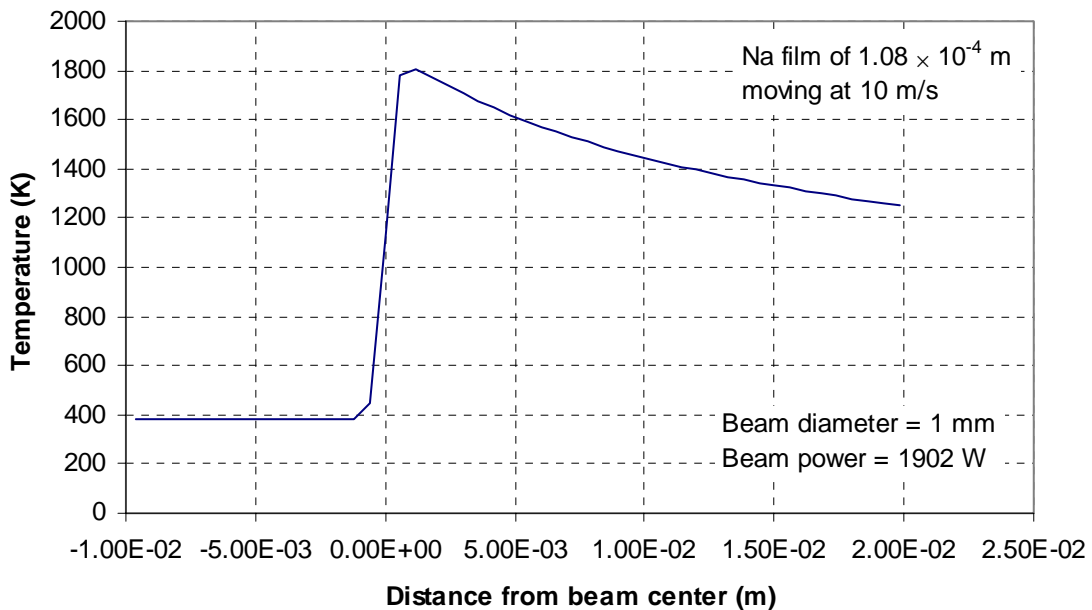


Figure 11. Temperature Distribution at Center (Na at 10 m/s).

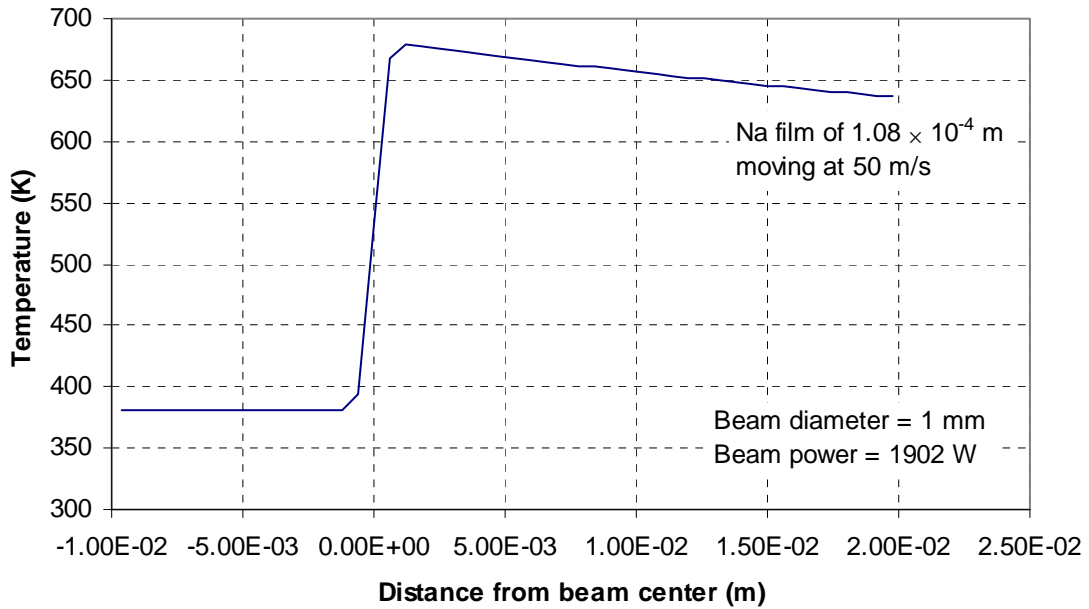


Figure 12. Temperature Distribution at Center (Na at 50 m/s).

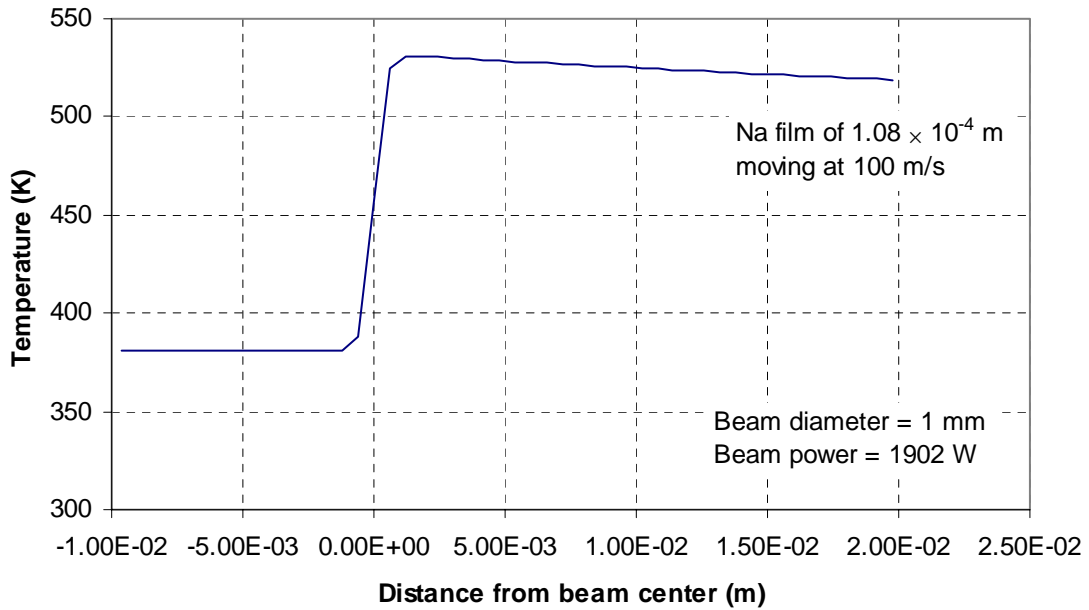


Figure 13. Temperature Distribution at Center (Na at 100 m/s).

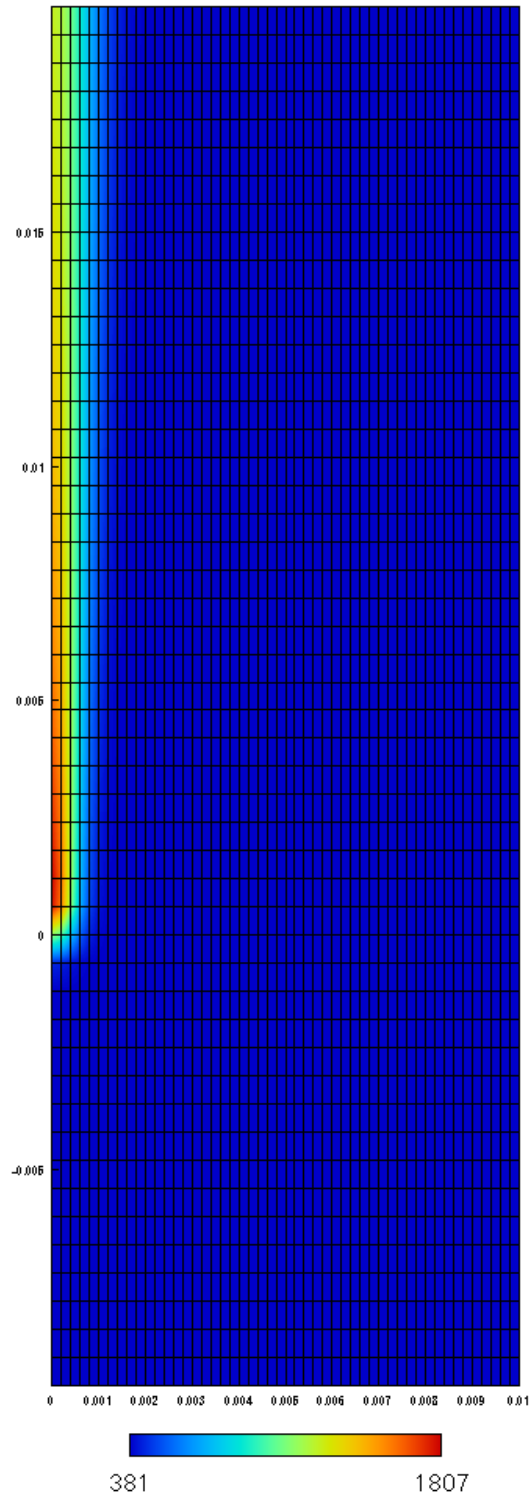


Figure 14. 2D Spatial Temperature Distribution (Na at 10 m/s).

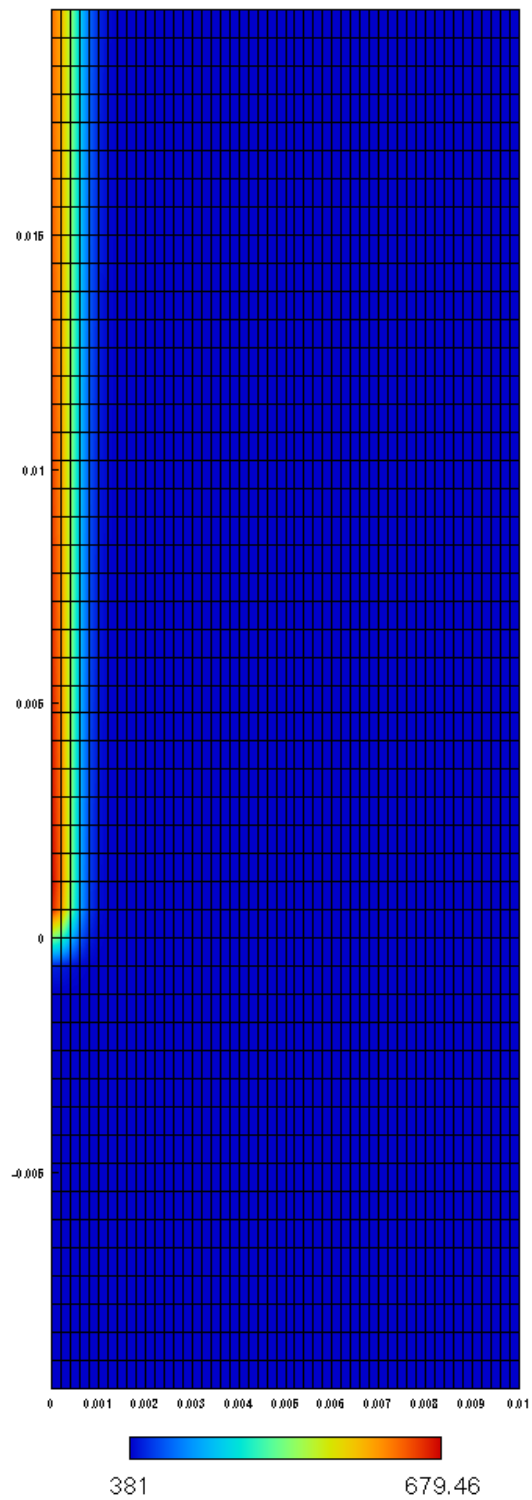


Figure 15. 2D Spatial Temperature Distribution (Na at 50 m/s).

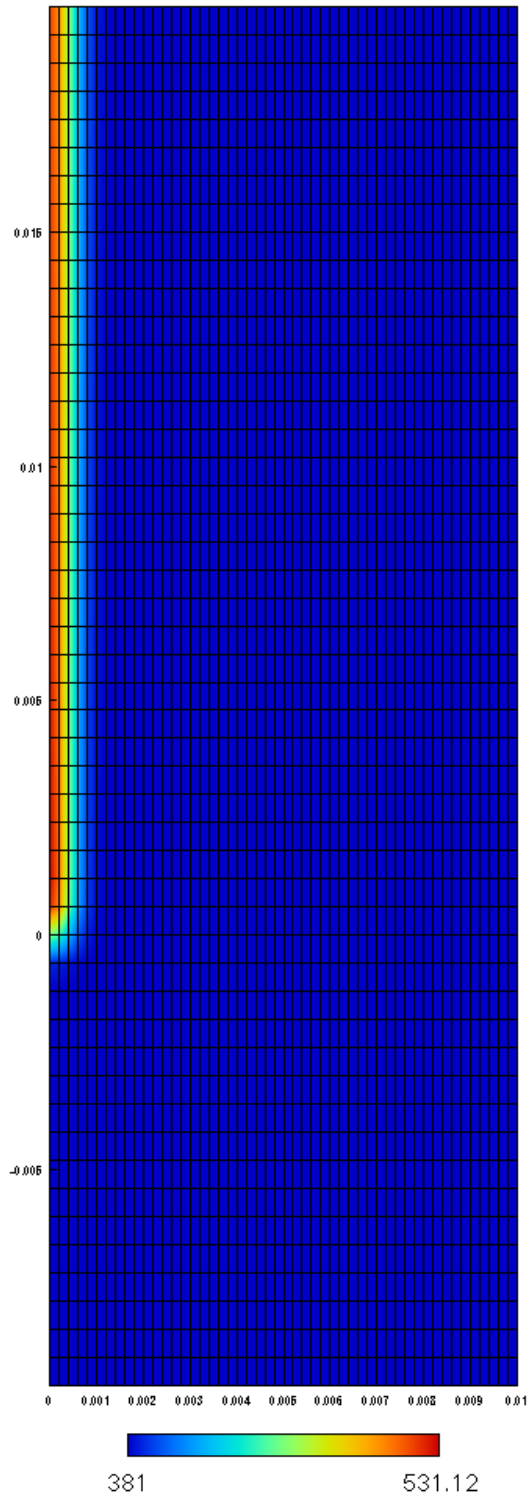


Figure 16. 2D Spatial Temperature Distribution (Na at 100 m/s).

Figures 14-16 indicate that the area where the calculated Na temperature becomes high is relatively narrow. The width of the high temperature area is $\sim x1-x2$ beam

diameter. Although liquid stripper concept does not suffer from thermal damaging due to melting, it is prone to release high pressure vapor depending on the vapor pressure of the stripper material. Next figure shows the saturation vapor pressure of Na.

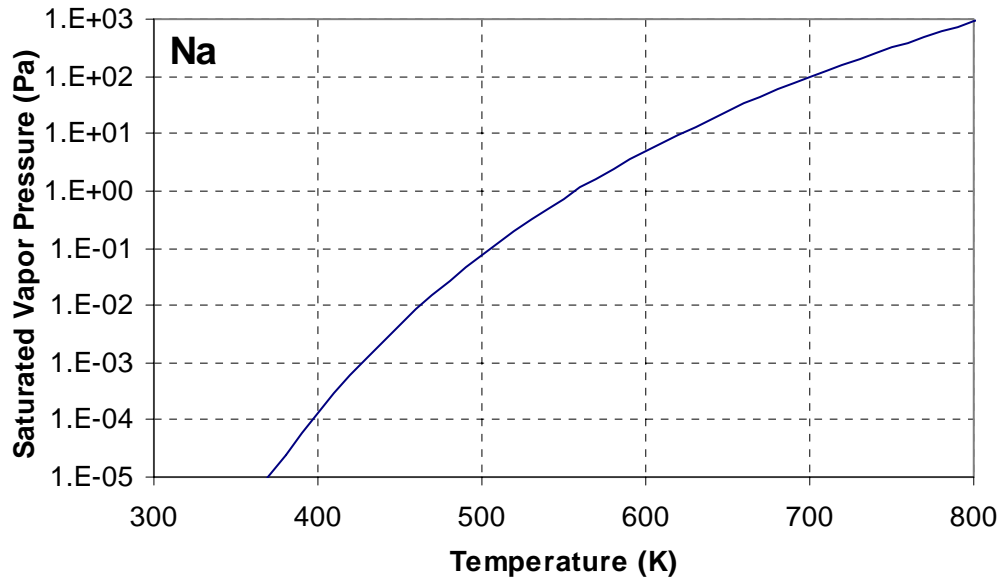


Figure 17. Na saturation vapor pressure as a function of temperature.

This figure shows that the values of the vapor pressure of Na are ~100 Pa and ~0.5 Pa at 680 K and 530 K, respectively. These vapor pressures seem to be too high and may not be acceptable for linac operation.

Titanium and Vanadium

The initial background temperature for Ti and V was room temperature (298 K). An initial conceptual design for the moving Ti and V stripper was a rotating disk. As the first design, it was assumed that the diameter of the disk was ~0.3 m and rotation of 3000 rpm from engineering view point. Thickness must have met the nuclear physical requirement (~15-20 micrometers). The beam spot was located near the edge of the disk. The circumference of the disk was therefore ~1 m and the beam spot moved at 50 m/s on the stripper foil. Figures 18, 19 present the spatial temperature distribution of the disk along the beam line, assuming linear beam spot movement.

Table 2. Properties of Ti and V.

	Z	density (kg/m ³)	k (W/m-K)	Cp (J/K-kg)	MP (K)	T at 1E-6 Torr (K)	T at 1E-5 Torr (K)	T at 1E-4 Torr (K)	T at 1E-3 Torr (K)	T at 1 Torr (K)	BP (K)
Ti	22	4507	21.9	520	1941	1500	1600	1715	1850	2450	3560
V	23	6110	31	489	2183				1950	2550	3680

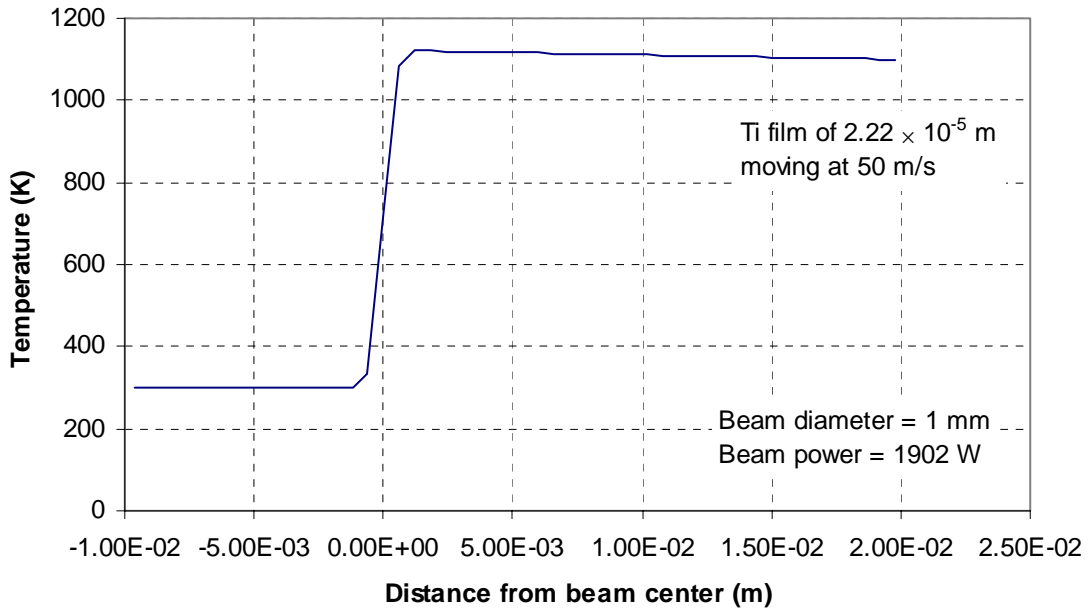


Figure 18. Temperature Distribution at Center (Ti at 50 m/s).

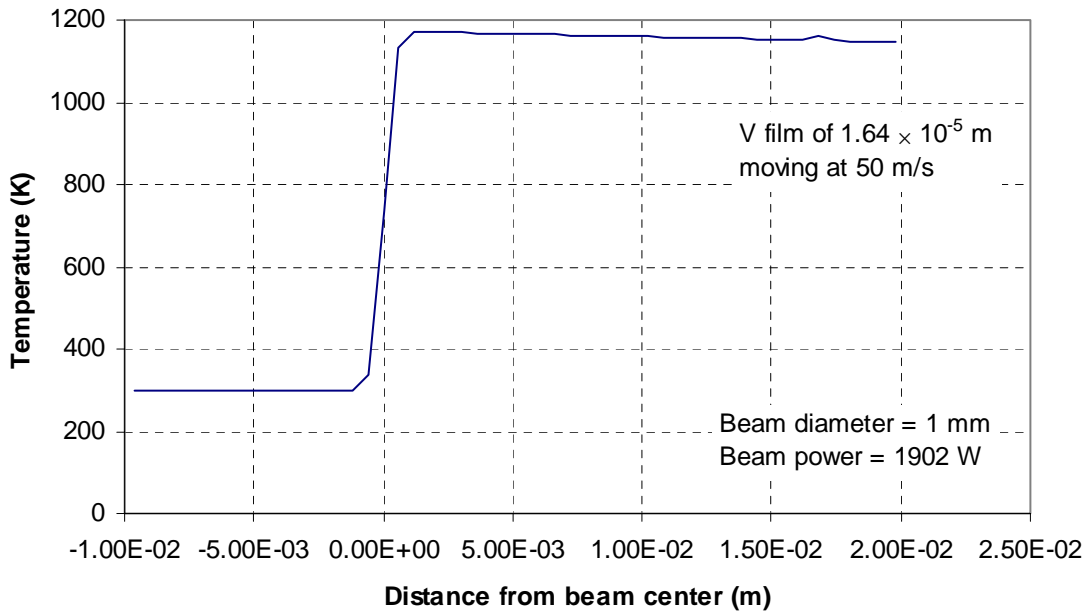


Figure 19. Temperature Distribution at Center (V at 50 m/s).

These figures show that the calculated maximum temperatures of the stripper disk after the first beam shot are ~ 1120 K and ~ 1170 K for Ti and V at 50 m/s, respectively. Instantaneous temperature jumps after first beam shot are ~ 820 K and ~ 870 K for Ti and

V, respectively. Next figures show 2D temperature distribution of the stripper moving at 50 m/s near the beam spot after the first beam shot.

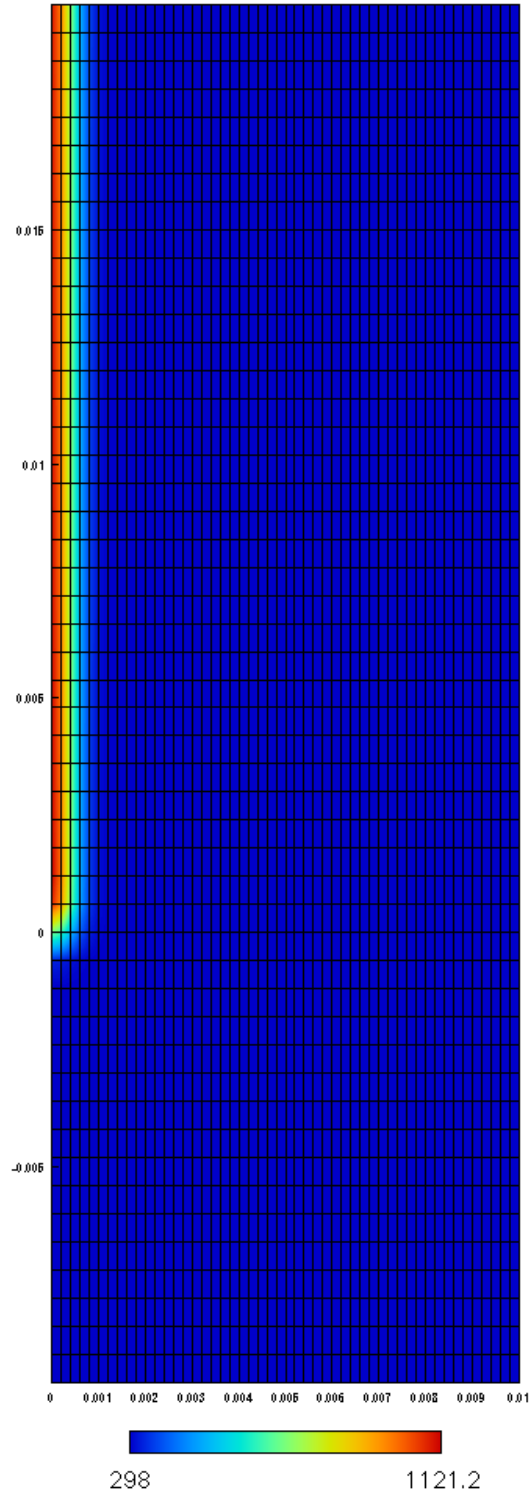


Figure 20. 2D Spatial Temperature Distribution (Ti at 50 m/s).

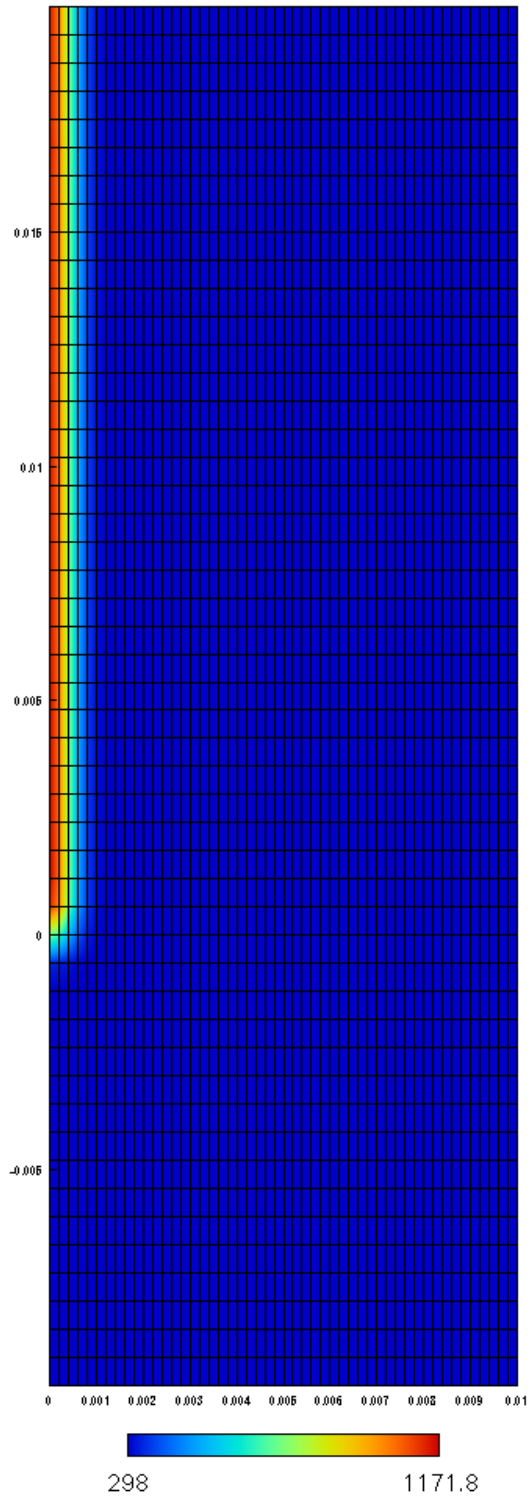


Figure 21. 2D Spatial Temperature Distribution (V at 50 m/s).

Again, these figures indicate that the area where temperature becomes high is relatively narrow. The width of the high temperature area in the proximity of the beam

spot is limited within $\sim x1-x2$ beam diameter. For the rotating disk stripper, the same location will eventually be irradiated by the beam again. For example, if the disk is not wobbled in radial direction, the same spot on the disk will be beamed again after one rotation. The next figures show how thermal energy spreads in the disk by conduction when no radiation heat loss to the outside was assumed. It must be noted that if no wobbling was assumed, the second initial temperature for the beam spot would be ~ 700 K, which is ~ 400 K higher than the first initial temperature. The width of the heated area became $\sim 4-5$ mm after one rotation due to spreading of thermal energy by conduction through the disk. This means that if the disk is shifted in radial direction by more than $\sim 2-3$ mm after one rotation, the beam will hit the place that has not been thermally affected by the beam. Similar results and observations were also obtained for the V disk case.

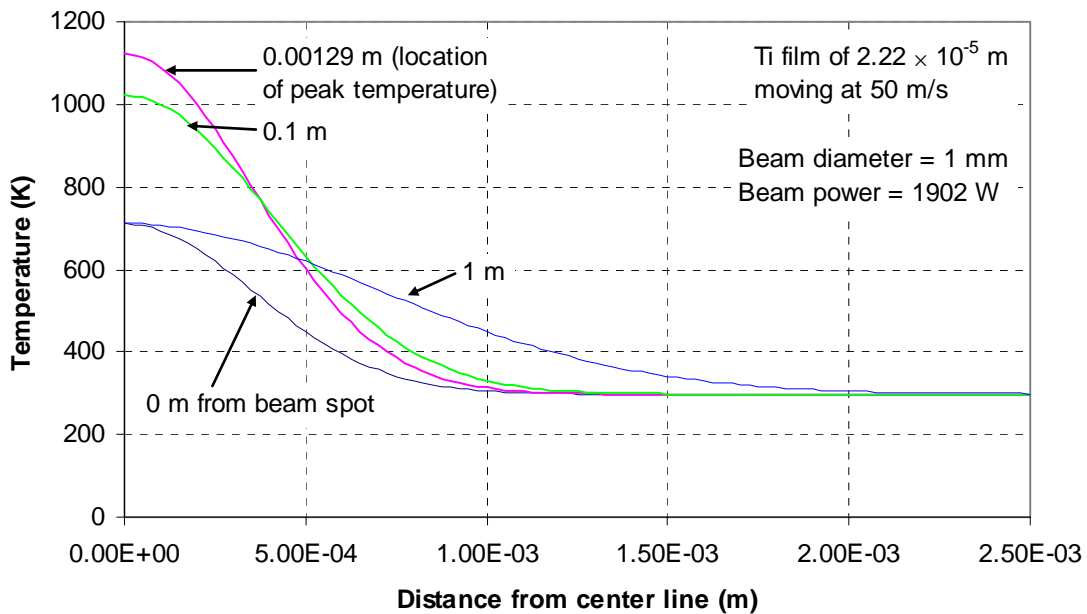


Figure 22. Temperature distribution across the stripper perpendicular to the direction of motion for Ti at 50 m/s.

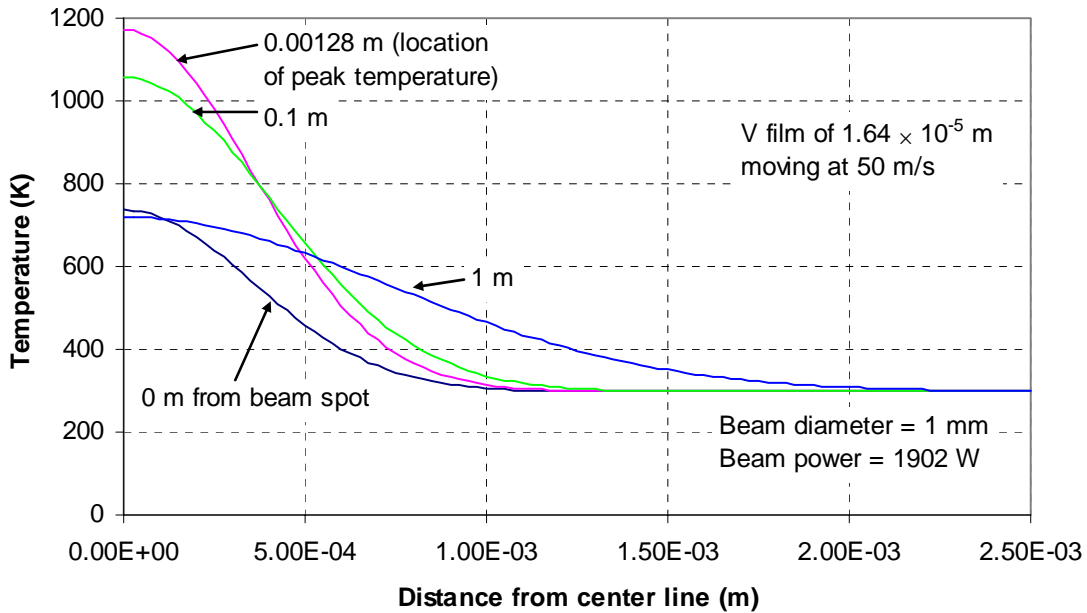


Figure 23. Temperature distribution across the stripper perpendicular to the direction of motion for V at 50 m/s.

Eventually, the radiation heat loss from the surface of the disk must balance the thermal energy deposition from the beam that is ~ 2000 W. For a simple estimation, the stripper disk was assumed to be a disk whose circumference with a certain width was held at a constant, uniform temperature held in vacuum whose surrounding temperature was the room temperature. The disk may be blackened to increase the emissivity to enhance radiative heat transfer. The enhanced emissivity of 0.8 was used in the following calculations. Both sides of the disk were assumed to contribute radiation.

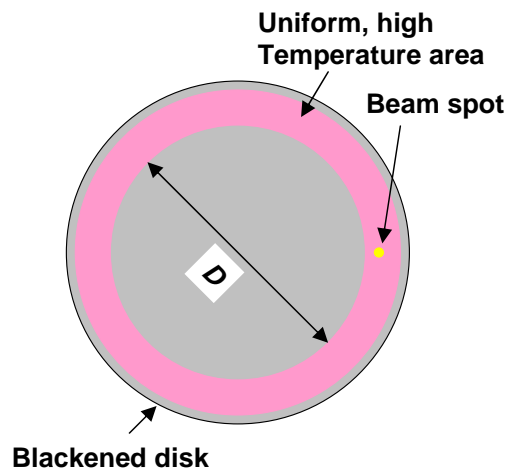


Figure 24. Modeled rotating disk stripper for radiation analysis.

The amount of heat removed by radiation was calculated as,

$$Q_{rad}(T) = A\sigma\varepsilon F(T^4 - T_{BG}^4), \quad (5)$$

where A is the surface area, σ is Stephan-Boltzmann constant ($= 5.67 \times 10^{-8} \text{ W/m}^2\text{-K}^4$), ε is an emissivity of the wall (0.8 for all cases), F is a view factor (taken to be 1 for all cases), and T_{BG} is the background temperature (taken to be 300 K for all cases).

Table 3. Required surface temperature to radiatively remove 2000 W.

inner radius (m)	0.15	0.15	0.15	0.15	0.3	0.3	0.3
width of hot area (m)	0.01	0.025	0.05	0.075	0.01	0.025	0.05
emissivity	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Background (K)	300	300	300	300	300	300	300
radiation (W)	2000	2000	2000	2000	2000	2000	2000
temperature required (K)	1227.7	966.3	799.8	712.4	1037.5	822.3	688.0

For linac operation, low vapor pressure in the cavity is desirable ($\sim 10^{-4}$ Pa). For Ti, upper limit temperature was set at 1500 K and 1600 K for V. Since instantaneous temperature increases are ~ 820 K and ~ 870 K for Ti and V, respectively, the highest background temperature for both cases needs to be $< \sim 700$ K. One more important point is that the beam line must cross after one rotation when the direction of shifting changes at the edges of the hot area (see Figure 25). This means that the point at which the beam line crosses experiences beam shot twice after only one rotation (~ 1 m after first beam shot for a disk with ~ 0.3 m diameter). Therefore, an additional ~ 700 K temperature increase has to be added. As a result, it is not possible to maintain the temperature at the beam cross point below 1500 K for Ti or 1600 K for V, unless disk size and disk rotation velocity are appropriately adjusted, which may create engineering issues.

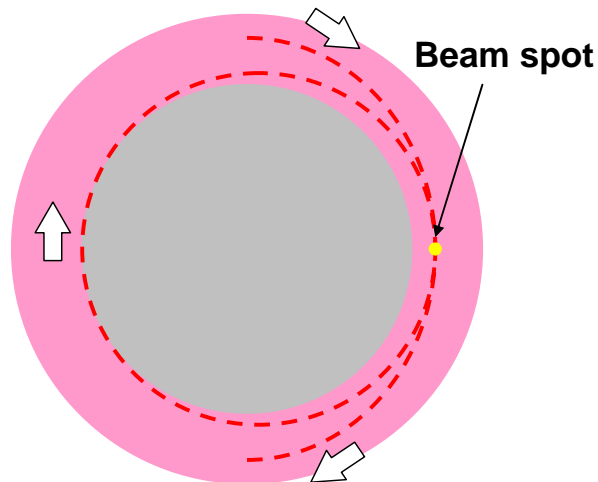


Figure 25. Beam path when direction of shifting changes.

It must be noted that since the average temperature of the hot area will be higher than the uniform background temperature calculated in the above table due to heating

from beam irradiation, this estimation is expected to be somewhat conservative. It is apparent that the width of the hot area needs to be $> \sim 0.05$ m, unless the disk size is much larger. Since it is desirable to shift the beam line by $\sim 2-3$ mm after each rotation to avoid producing hot spots, 10-20 beam lines can fit within the width of the hot area.

References

<http://dnr080.jinr.ru/lise/lise.html> (LISE++).

Pittaway, L. G., (1964) "The temperature distributions in thin foil and semi-infinite targets bombarded by an electron beam," *Brit. J. Appl. Phys.*, v 15, pp967-982.

Press, W. H., Teukolsky, S. A., Vetterling, W. T., and Flannery, B. P., (1992) *Numerical Recipes in FORTRAN: The Art of Scientific Computing, Second Edition*, Cambridge University Press.

<http://heliumclub.usc.edu/Refs/Vapor.htm> (vapor pressure data for Ti).

http://www.puretechinc.com/data_sheets/vanadium.htm (vapor pressure data for V).

Appendix

Fortran program xTFXR

```

PROGRAM xTFXR
C   Calculating maximum temperature within thin film.
C   Assuming uniform temperature in the film.
C   Maximum temperature occurs in the trace of the center of the
C   beam spot.

IMPLICIT NONE

CHARACTER*20 filename
C   CHARACTER*8 CRUN
CHARACTER*1 ONEDFLAG

INTEGER i,j,counter
C   INTEGER NRUN
INTEGER NXgrid,NYgrid

DOUBLE PRECISION K,RO,CP
DOUBLE PRECISION Tmax0,T0
DOUBLE PRECISION t
DOUBLE PRECISION v
DOUBLE PRECISION W

DOUBLE PRECISION Qt
DOUBLE PRECISION R

DOUBLE PRECISION HY,WX

DOUBLE PRECISION KAP,A,B

DOUBLE PRECISION m,x,y
DOUBLE PRECISION tx,tmax
DOUBLE PRECISION Qmax

DOUBLE PRECISION db,dm

EXTERNAL temp,mmax
DOUBLE PRECISION temp,mmax

call WELCOME()

C   input name for output file
write(*,*)"type output filename"
read(*,*)filename

C   specify type of output
write(*,*)"1D distribution along flow direction, y or n?"
read(*,*)ONEDFLAG

C   read parameters from input.dat file
call READINP(K,RO,CP,Tmax0,T0,t,v,W,Qt,R,HY,WX,NYgrid,NXgrid)

```

```

C   calculate constants
      KAP=K/(RO*CP)
      A  =4.0d0*KAP/(v*R)
      B  =W/R

      OPEN(UNIT=10,FILE=filename)
C   print header in output file
      write(UNIT=10,FMT=*)"target properties"
      write(UNIT=10,FMT=*)"thermal conductivity",K," W/m-K"
      write(UNIT=10,FMT=*)"density",RO," kg/m^3"
      write(UNIT=10,FMT=*)"specific heat",CP," J/K-kg"
      write(UNIT=10,FMT=*)"initial film temperature",T0," K"
      write(UNIT=10,FMT=*)"film thickness",t," m"
      write(UNIT=10,FMT=*)"film velocity",v," m/s"
C   write(UNIT=10,FMT=*)"location relative to beam spot",W," m"
      write(UNIT=10,FMT=*)
      write(UNIT=10,FMT=*)"beam properties"
      write(UNIT=10,FMT=*)"power",Qt," W"
      write(UNIT=10,FMT=*)"beam radius",R," m"

write(UNIT=10,FMT=*)"*****"
      write(UNIT=10,FMT=*)"maximum temperature in target"
      write(UNIT=10,FMT=*)"location (m), max. temp (K)"

C   calculate maximum temperature
      m  =mmax(A)
      tmax=temp(K,RO,CP,T0,t,v,W,Qt,R,A,0.0d0,m)
C   calculate beam spot location for maximum temperature
      x=-m*R
      write(*,FMT=100)x,"m ",tmax,"K "
      write(UNIT=10,FMT=101)x,"      ",tmax

write(UNIT=10,FMT=*)"*****"
C   calculate maximum power
      Qmax = (Tmax0-T0)/(tmax-T0) * Qt
      write(*,*)"maximum allowable power",Qmax," W"
      write(UNIT=10,FMT=*)"maximum allowable power",Qmax," W"

write(UNIT=10,FMT=*)"*****"
      write(UNIT=10,FMT=*)"2D temperature distribution"
      write(UNIT=10,FMT=*)"Number of grid ",NXgrid," x ",NYgrid
      write(UNIT=10,FMT=*)"X (m), Y (m), T (K)"

      db=WX/dble(NXgrid)
      dm=HY/dble(NYgrid)
C   calculate temperature profile
C   sweep vertically
      counter=0
      do j=NYgrid/3,-(NYgrid*2)/3,-1
          y=-dble(j)*dm
          m=-y/R

          write(*,*)"calculating at ",y,"..."
C   sweep horizontally

```

```

        if(ONEDFLAG.eq."y")then
            x=0.0d0
            b=x/R
            tx=temp(K,RO,CP,T0,t,v,W,Qt,R,A,b,m)

            write(UNIT=10,FMT=102)x,"    ",y," ",tx
        else
            do i=0,NXgrid,1
                x=dbl(i)*db
                b=x/R
                tx=temp(K,RO,CP,T0,t,v,W,Qt,R,A,b,m)

                write(UNIT=10,FMT=102)x,"    ",y," ",tx
            c
                write(*,*)y,"    ",tx
            c
                write(UNIT=10,FMT=102)x,"    ",y," ",tx
            enddo
        endif
    enddo

    CLOSE(UNIT=10)
100  FORMAT(e12.6,a4,e12.6,a2)
101  FORMAT(e12.6,a4,e12.6)
102  FORMAT(e12.6,a1,e12.6,a1,e12.6)
103  FORMAT(i8.8)

    END

```

Fortran subroutine WELCOME

```

    SUBROUTINE welcome()
C      Calculating maximum temperature of thin film X-ray source.
C      Assuming uniform temperature in the film.
C      Maximum temperature occurs on the trace of the center of the
C      beam spot.

    IMPLICIT NONE

    WRITE(*,*)"
    WRITE(*,*)"          2nd stripper thermal analysis code
    WRITE(*,*)"
    WRITE(*,*)"          Momozaki, Yoichi
    WRITE(*,*)"
    WRITE(*,*)"          ver. 2.0
    WRITE(*,*)"          2005/05/12
    WRITE(*,*)"
    WRITE(*,*)"++++++"
    WRITE(*,*)"++
    WRITE(*,*)"++
    WRITE(*,*)"++++++"
    WRITE(*,*)"
    WRITE(*,*)" Provide input.dat file to specify various
    WRITE(*,*)"properties of system and parameters.
    WRITE(*,*)"
    WRITE(*,*)"

```

```

      PAUSE "hit return key to proceed"
C     WRITE(*,*)"Computation started..."
      WRITE(*,*)
      END

```

Fortran subroutine READINP

```

      SUBROUTINE
READINP(K,RO,CP,Tmax,T0,t,v,W,Qt,R,HY,WX,NYgrid,NXgrid)

      IMPLICIT NONE

      INTEGER NXgrid,NYgrid

      DOUBLE PRECISION K,RO,CP
      DOUBLE PRECISION Tmax,T0
      DOUBLE PRECISION t
      DOUBLE PRECISION v
      DOUBLE PRECISION W

      DOUBLE PRECISION Qt
      DOUBLE PRECISION R

      DOUBLE PRECISION HY,WX

      OPEN(UNIT=101,FILE="input.dat",ACTION="READ")
      READ(UNIT=101,FMT=*)
      READ(UNIT=101,FMT=*)
      READ(UNIT=101,FMT=*)K,RO,CP
      READ(UNIT=101,FMT=*)
      READ(UNIT=101,FMT=*)Tmax
      READ(UNIT=101,FMT=*)
      READ(UNIT=101,FMT=*)T0
      READ(UNIT=101,FMT=*)
      READ(UNIT=101,FMT=*)t
      READ(UNIT=101,FMT=*)
      READ(UNIT=101,FMT=*)v
      READ(UNIT=101,FMT=*)
      READ(UNIT=101,FMT=*)W
      READ(UNIT=101,FMT=*)
      READ(UNIT=101,FMT=*)Qt
      READ(UNIT=101,FMT=*)
      READ(UNIT=101,FMT=*)R
      READ(UNIT=101,FMT=*)
      READ(UNIT=101,FMT=*)HY,WX
      READ(UNIT=101,FMT=*)
      READ(UNIT=101,FMT=*)NYgrid,NXgrid

      CLOSE(UNIT=101)

      return
      END

```



```

        else if(dsign(fh,fnew).ne.fh) then
            xl=dzriddr2
            fl=fnew
        else
            pause 'never get here in zriddr'
        endif
        if(dabs(xh-xl).le.xacc) return
11      continue
        pause 'dzriddr2 exceed maximum iterations'
    else if (fl.eq.0.0d0) then
        dzriddr2=x1
    else if (fh.eq.0.0d0) then
        dzriddr2=x2
    else
        pause 'root must be bracketed in dzriddr2'
    endif
    return
END

```

Fortran function TEMP

```

DOUBLE PRECISION FUNCTION temp(K,RO,CP,T0,t,v,W,Qt,R,A,B,m)
IMPLICIT NONE

DOUBLE PRECISION K,RO,CP
DOUBLE PRECISION T0
DOUBLE PRECISION t
DOUBLE PRECISION v
DOUBLE PRECISION W
DOUBLE PRECISION Qt
DOUBLE PRECISION R
DOUBLE PRECISION A,B,m

DOUBLE PRECISION dummy

EXTERNAL integ
DOUBLE PRECISION integ

DOUBLE PRECISION PI
PARAMETER (PI=3.141592653589793d0)

dummy = RO
dummy = CP
dummy = v
dummy = W
dummy = R

temp= T0 + A*A*Qt/(4.0d0*PI*K*t) * integ(A,B,m)

END

```

Fortran function INTEG, subroutines DQROMO, POLINT, DMIDRCP, DMIDEXP

```

DOUBLE PRECISION FUNCTION integ(A,B,m)

```



```

IMPLICIT NONE

INTENT(IN):: A,B,m

DOUBLE PRECISION A,B
DOUBLE PRECISION m

DOUBLE PRECISION s

DOUBLE PRECISION LL
DOUBLE PRECISION UL

EXTERNAL dmidexp,dmidrcp
EXTERNAL funct
C function (funct) to be integrated must be in a form:
C f(A,m,z) and integration is performed as:
C Integral f(A,m,z) dz from 0 to Infinity.
C s = result.
DOUBLE PRECISION funct

C lower limit of integration, LL,
C upper limit of integration, UL.
LL=0.0d0
UL=1.0d0
C Improper Romberg Integration (0 -> INF) using dmidrcp routine.
C UL is not used in calculation.
call dqromo(func,LL,UL,s,A,B,m,dmidrcp)
c call dqromo(func,LL,UL,s,A,B,m,dmidexp)

integ=s
return
END
cccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccc
SUBROUTINE dqromo(func,ll,ul,ss,A,B,m,
&choose)
IMPLICIT NONE

INTENT(IN):: ll,ul
INTENT(OUT):: ss
INTENT(IN):: A,B,m

INTEGER JMAX,JMAXP,K,KM
INTEGER flag
DOUBLE PRECISION ll,ul,func,ss,EPS
DOUBLE PRECISION ssold,dssold
EXTERNAL func,choose
PARAMETER (EPS=1.d-9,JMAX=20,JMAXP=JMAX+1)
C PARAMETER (EPS=1.d-10,JMAX=20,JMAXP=JMAX+1,K=5,KM=K-1)
CU USES polint
INTEGER j
DOUBLE PRECISION dss,h(JMAXP),s(JMAXP)

DOUBLE PRECISION A,B,m

c write(*,*)"in DQROMO"
C initial values
K=5

```

```

KM=K-1

do j=1,JMAXP
  h(j)=0.0d0
  s(j)=0.0d0
enddo

h(1)=1.0d0
flag=0
do 11 j=1,JMAX
  call choose(func,ll,ul,s(j),j,A,B,m)

  if( (K.lt.10).and.(j.ge.K).and.(s(j).eq.0.0d0) )then
    K=K+1
    KM=K-1
  endif

c   write(*,*)j,K,s(j)
   if (j.ge.K) then
     call polint(h(j-KM),s(j-KM),K,0.0d0,ss,dss)
c   write(*,*)ss,dss
c   if (dabs(dss).le.EPS*dabs(ss)) return
   if(flag.eq.1)then
     if( (ss.eq.ssold).and.(dss.eq.dssold) )return
     if(ssold.ne.0.0d0)then
       if( dabs( (ss-ssold)/ssold )<.1.0d-5 )return
     endif
   endif
   ssold=ss
   dssold=dss
   flag=1
endif
s(j+1)=s(j)
h(j+1)=h(j)/9.0d0
11 continue
C   pause 'too many steps in qromo'
   write(*,*)'no convergence in qromo'
   write(*,*)'solution in qromo is not accurate'
do j=1,JMAXP
  h(j)=0.0d0
  s(j)=0.0d0
enddo
return
END

cccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccc
SUBROUTINE polint(xa,ya,n,x,y,dy)
IMPLICIT NONE

INTENT(IN):: xa,ya,n,x
INTENT(OUT):: y,dy

INTEGER n,NMAX
DOUBLE PRECISION dy,x,y,xa(n),ya(n)
PARAMETER (NMAX=100)
INTEGER i,m,ns
DOUBLE PRECISION den,dif,dift,ho,hp,w,c(NMAX),d(NMAX)

```

```

do i=1,NMAX
  c(NMAX)=0.0d0
  d(NMAX)=0.0d0
enddo

ns=1
dif=dabs(x-xa(1))
do 11 i=1,n
  dift=dabs(x-xa(i))
  if (dift.lt.dif) then
    ns=i
    dif=dift
  endif
  c(i)=ya(i)
  d(i)=ya(i)
11 continue
y=ya(ns)
ns=ns-1
do 13 m=1,n-1
  do 12 i=1,n-m
    ho=xa(i)-x
    hp=xa(i+m)-x
    w=c(i+1)-d(i)

    den=ho-hp
    if(den.eq.0.0d0)pause 'failure in polint'
    den=w/den
    d(i)=hp*den
    c(i)=ho*den
12 continue
if (2*ns.lt.n-m)then
  dy=c(ns+1)
else
  dy=d(ns)
  ns=ns-1
endif
y=y+dy
13 continue
do i=1,NMAX
  c(NMAX)=0.0d0
  d(NMAX)=0.0d0
enddo
return
END
CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC
SUBROUTINE dmidrcp(funk,ll,ul,s,n,AA,BB,m)
IMPLICIT NONE

INTENT(IN):: ll,ul
INTENT(OUT):: s
INTENT(IN):: n,AA,BB,m

INTEGER n
DOUBLE PRECISION ul,ll,s,funk

EXTERNAL funk
INTEGER it,j

```

```

DOUBLE PRECISION ddel,del,sum,tnm,x,func,a,b,c,d
DOUBLE PRECISION dum
DOUBLE PRECISION AA,BB,m
PARAMETER(c=1.0d+0,d=5.0d-2)
C   x -> 1/(1+cx)**d
      func(AA,BB,m,x)
&=  funk(AA,BB,m,(1.0d0/(x**(1.0d0/d)) - 1.0d0)/c)
& / ( c*d*x**(1.0d0/d+1.0d0) )

      b=1.0d0/( (1.0d0+c*ll)**d )
      a=0.0d0

      dum=ul

      if (n.eq.1) then
        s= (b-a)
&      *func(AA,BB,m,0.5d0*(a+b))
      else
        it=3**(n-2)
        tnm=dbl(e(it))
        del=(b-a)/(3.0d0*tnm)
        ddel=del+del
        x=ll+0.5d0*del
        sum=0.0d0
        do 11 j=1,it
          sum=sum+func(AA,BB,m,x)
          x=x+ddel
          sum=sum+func(AA,BB,m,x)
          x=x+del
11      continue
        s=(s+(b-a)*sum/tnm)/3.0d0
      endif
      return
      END
cccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccc
SUBROUTINE dmidexp(funk,ll,ul,s,n,AA,BB,m)
IMPLICIT NONE

      INTENT(IN):: ll,ul
      INTENT(OUT):: s
      INTENT(IN):: n,AA,BB,m

      INTEGER n
      DOUBLE PRECISION ul,ll,s,funk

      EXTERNAL funk
      INTEGER it,j
      DOUBLE PRECISION ddel,del,sum,tnm,x,func,a,b
      DOUBLE PRECISION dum
      DOUBLE PRECISION AA,BB,m

C   x -> exp(-x)
      func(AA,BB,m,x)
&=funk(AA,BB,m,-dlog(x))/x

      dum=ul

```

```

b=dexp(-11)
a=0.0d0

if (n.eq.1) then
  s= (b-a)
&   *func(AA,BB,m,0.5d0*(a+b))
else
  it=3**(n-2)
  tnm=dbl(e(it))
  del=(b-a)/(3.0d0*tnm)
  ddel=del+del
  x=11+0.5d0*del
  sum=0.0d0
  do 11 j=1,it
    sum=sum+func(AA,BB,m,x)
    x=x+ddel
    sum=sum+func(AA,BB,m,x)
    x=x+del
11  continue
  s=(s+(b-a)*sum/tnm)/3.0d0
endif
return
END

```

Fortran function FUNCT

```

DOUBLE PRECISION FUNCTION funct(A,B,m,z)
IMPLICIT NONE

INTENT(IN):: A,B,m,z

DOUBLE PRECISION A,B,m,z

funct= 1.0d0/(1.0d0+A*A*z)
&   *dexp( -( (A*z+m)*(A*z+m) + B*B )/(1.0d0+A*A*z) )

return
END

```

Fortran input file INPUT.DAT

```

input file for xTFXR
target:      thermal conductivity (W/m-k), density (kg/m^3), specific
heat (J/K-kg)
83.2d0,                925.3d0,                1421.5d0
maximum allowable temperature (K)
500.0d0
initial temperature (K)
381.0d0
film thickness (m)
1.08d-4
film velocity (m/s)
50.0d0
location relative to beam spot (m)

```

0.0d0
beam power (W)
1902.0d0
beam spot radius (m)
0.5d-3
area of calculation H, W (m)
30.0d-3, 10.0d-3
number of grid H, W (-)
50, 50



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