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May 24, 2006

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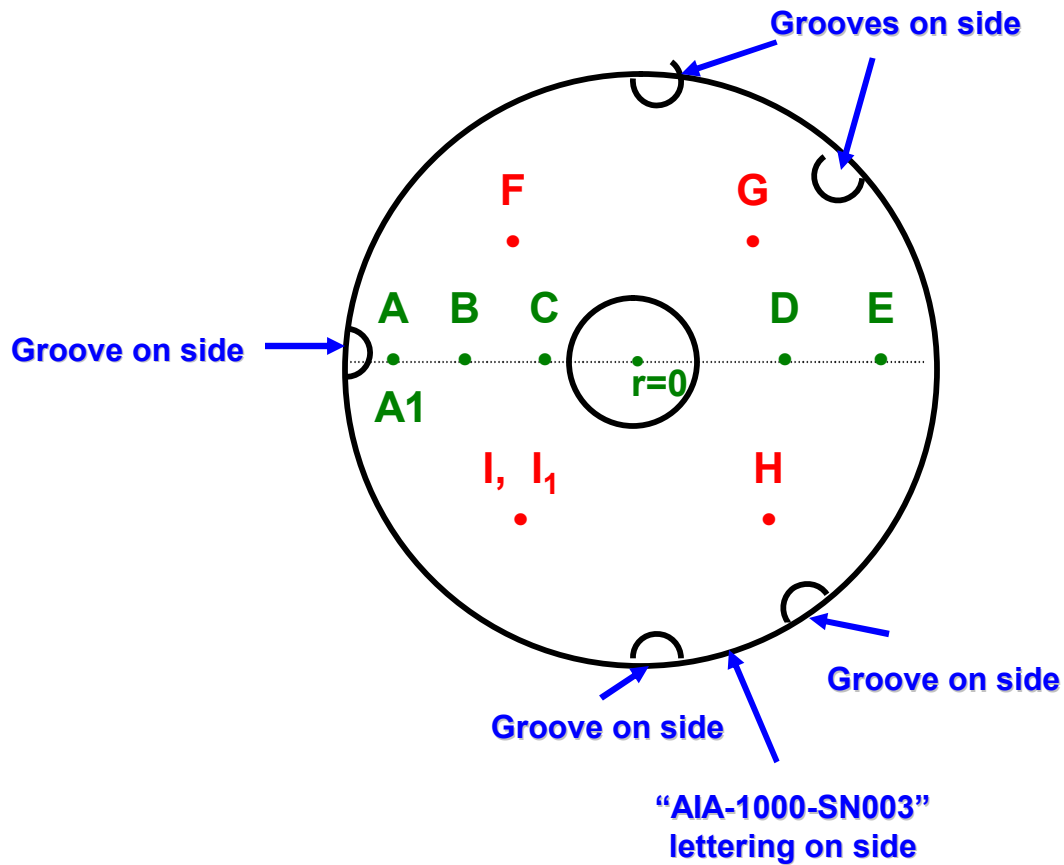
Atomic Force Microscope (AFM) measurements and analysis on Tinsley AIA-1000-003 primary substrate

**Regina Soufli, Sherry Baker, and Jeff C. Robinson
October 20, 2005 – January 13, 2006**

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Map of AFM measurement locations on AIA-1000-003 Tinsley primary mirror



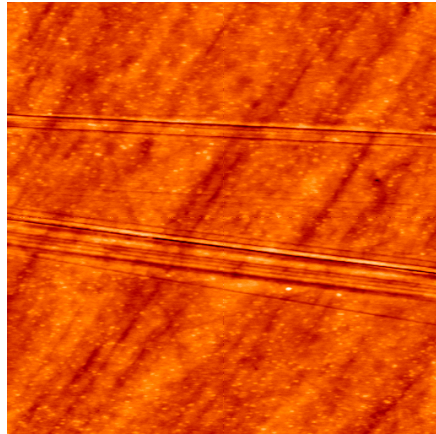
Location	Radius r (mm) from mirror center
A	92
B	69.5
C	47
D	58.3
E	80.8
F, G, H, I, I_1	65

Locations A, B, C, D, E, measured on October 10, 2005

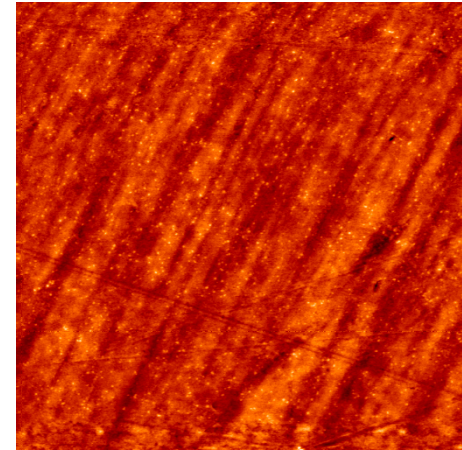
Locations F, G, H, I, I_1 , measured on January 13, 2006



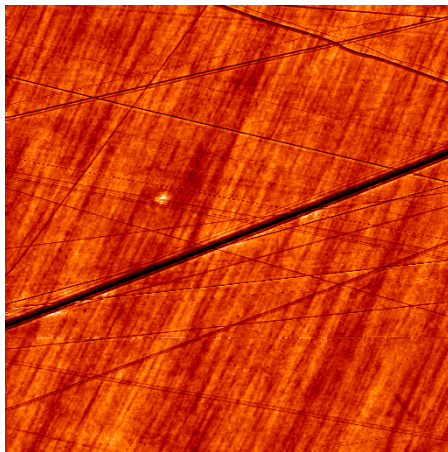
AFM images from Tinsley AIA-1000-003 primary



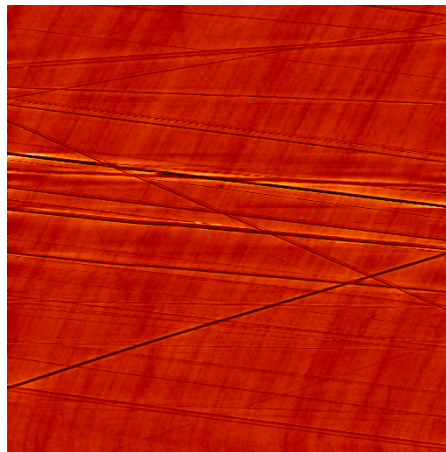
2x2 μm^2 , loc. A



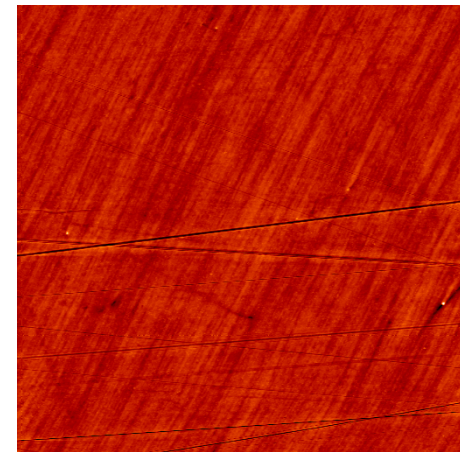
2x2 μm^2 , loc. B



10x10 μm^2 , loc. A



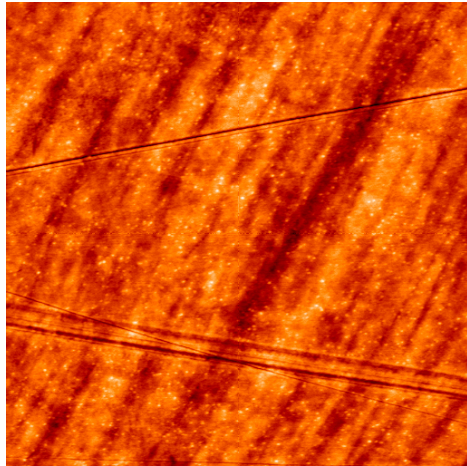
10x10 μm^2 , loc. A1
(about 50 μm below
loc. A)



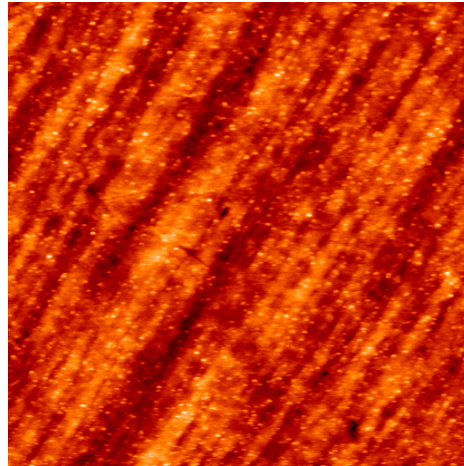
10x10 μm^2 , loc. B



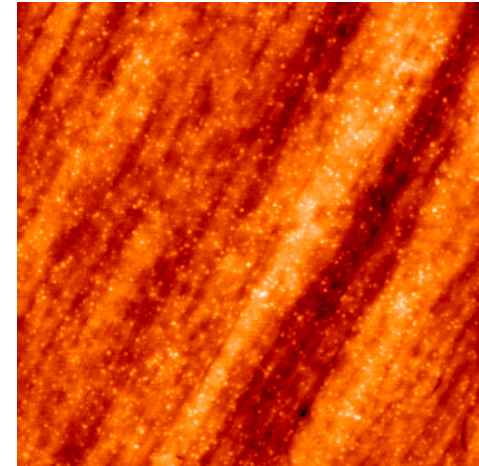
AFM images from AIA-1000-003 primary



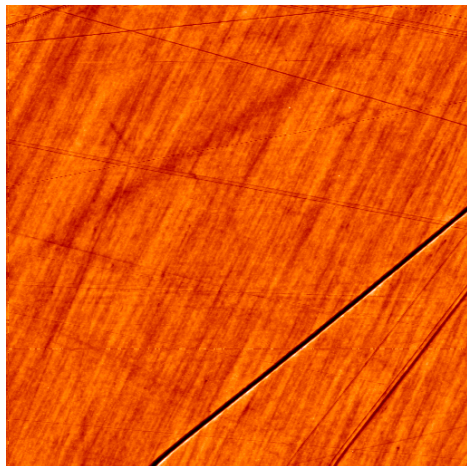
2x2 μm^2 , loc. C



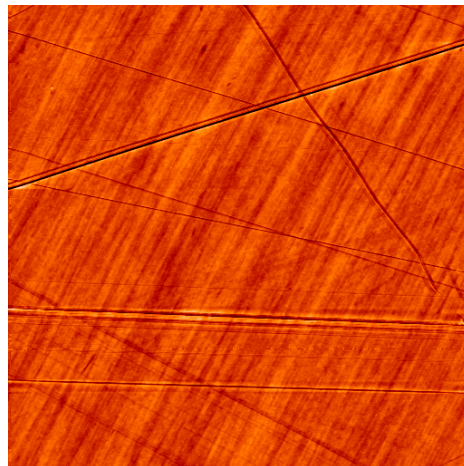
2x2 μm^2 , loc. D



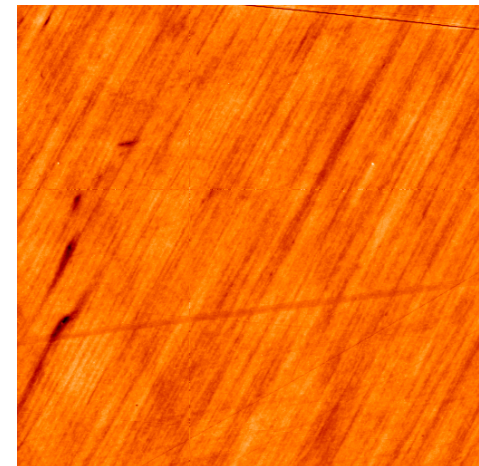
2x2 μm^2 , loc. E



10x10 μm^2 , loc. C



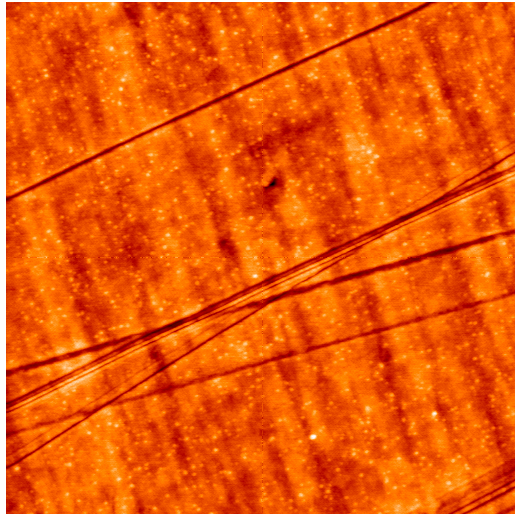
10x10 μm^2 , loc. D



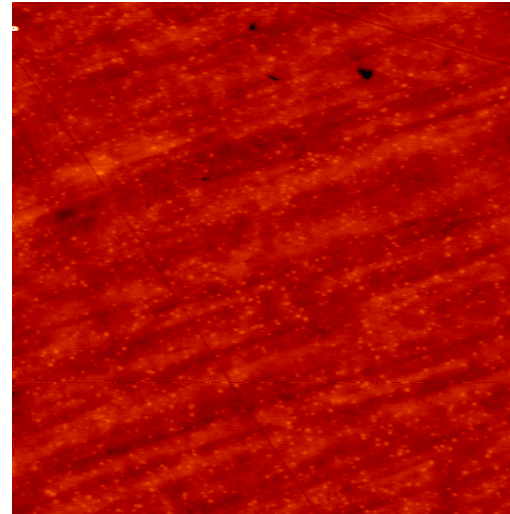
10x10 μm^2 , loc. E



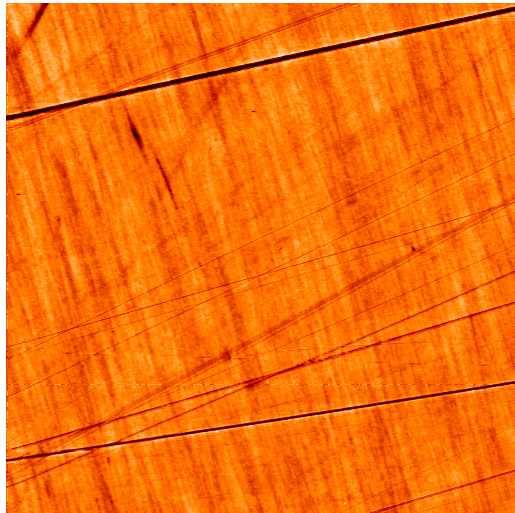
AFM images from Tinsley AIA-1000-003 primary



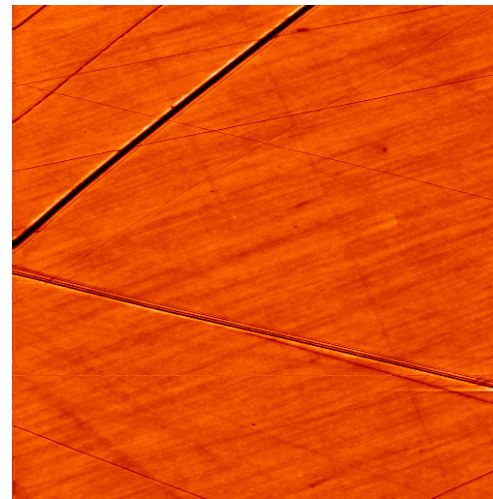
2x2 μm^2 , loc. F



2x2 μm^2 , loc. G



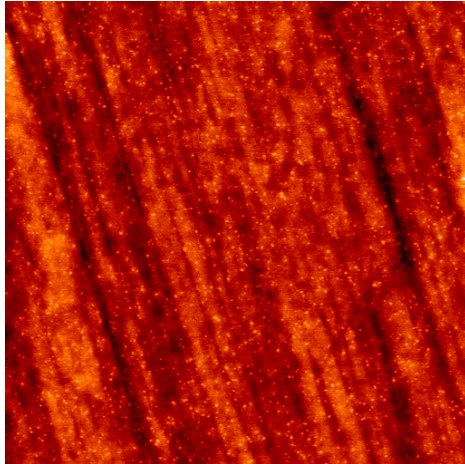
10x10 μm^2 , loc. F



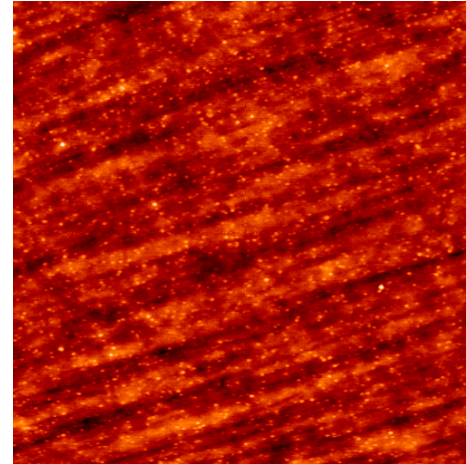
10x10 μm^2 , loc. G



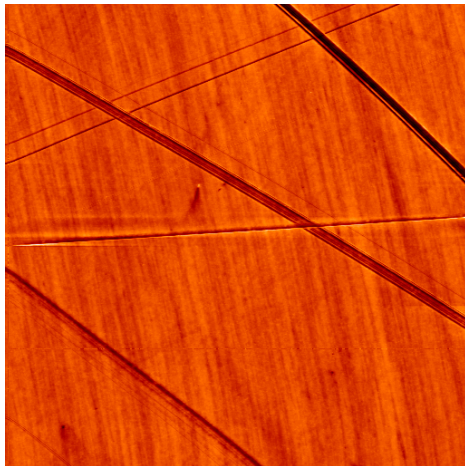
AFM images from Tinsley AIA-1000-003 primary



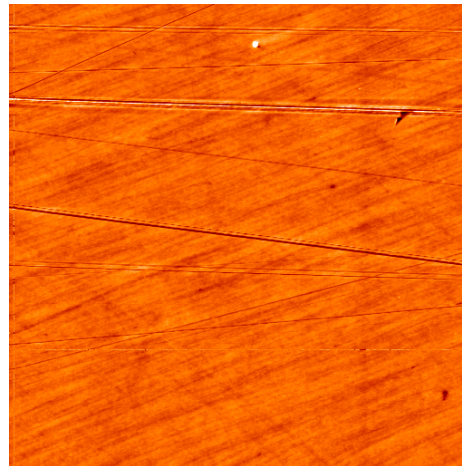
2x2 μm^2 , loc. H



2x2 μm^2 , loc. I



10x10 μm^2 , loc. H



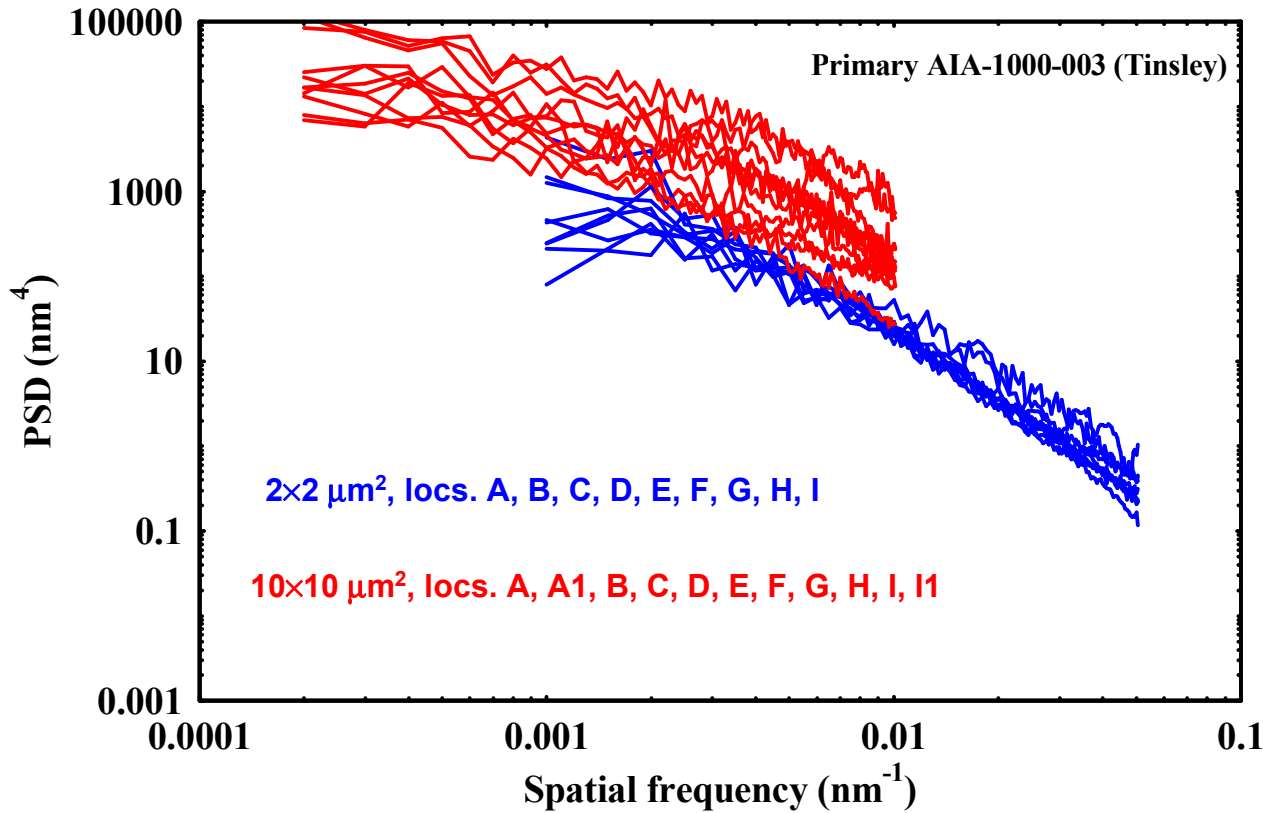
10x10 μm^2 , loc. I



10x10 μm^2 , loc. I₁ (about 5 μm away from loc. I)



Power Spectral Density (PSD) analysis of AFM data from Tinsley AIA-1000-003 primary substrate



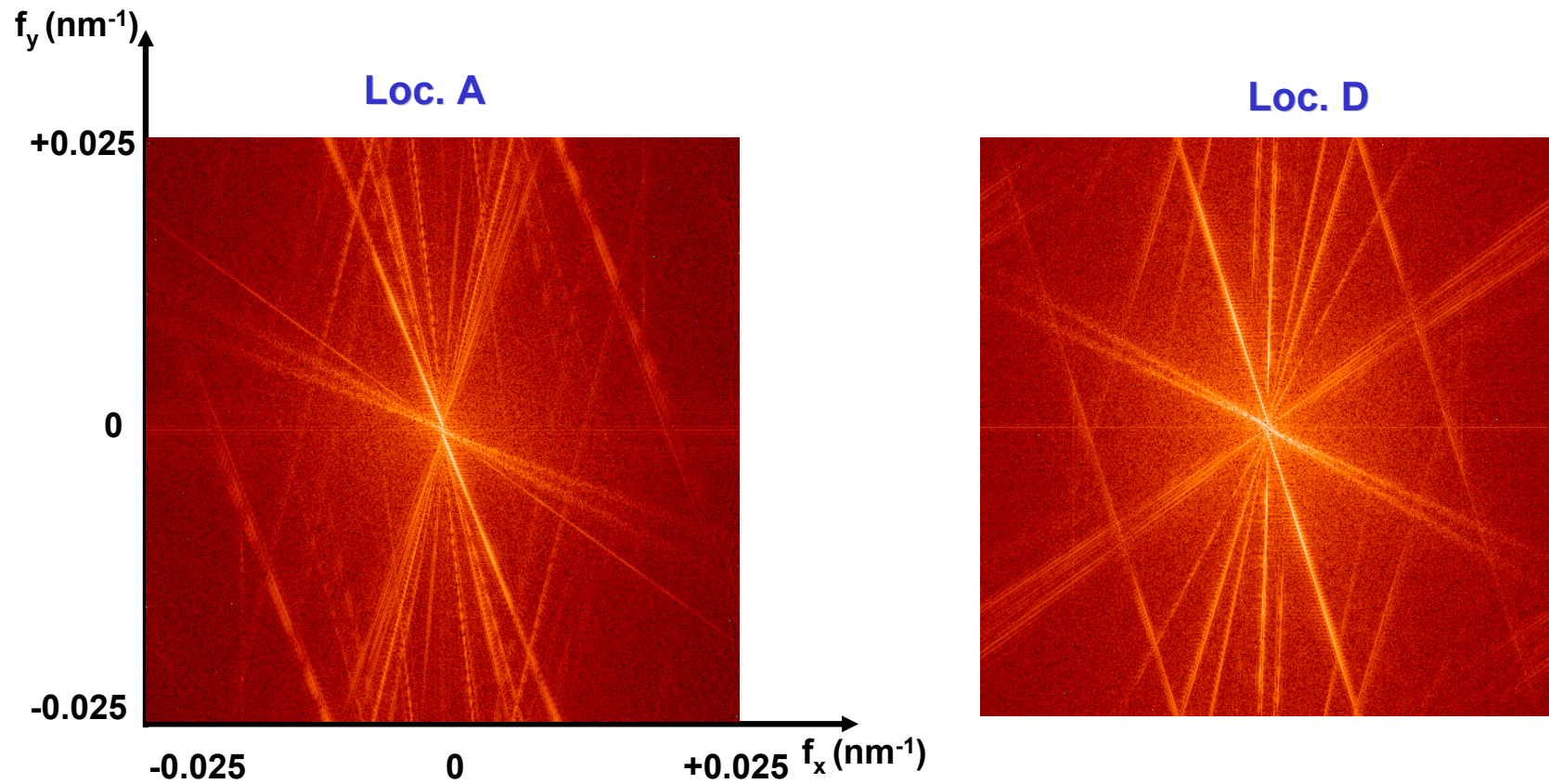
$$\sigma^2 = \int_{f_1}^{f_2} 2\pi f S(f) df \quad \text{where } S(f) \equiv \text{PSD (nm}^4\text{),}$$

$f_1 = 10^{-3} \text{ nm}^{-1}$, $f_2 = 5 \times 10^{-2} \text{ nm}^{-1}$

Location	σ (nm rms)
A	0.22
B	0.22
C	0.23
D	0.22
E	0.26
F	0.25
G	0.20
H	0.22
I	0.20



2D PSD images vs. spatial frequency of 10×10 μm² AFM scans from AIA-1000-003 Tinsley primary substrate



Summary of AFM on Tinsley AIA-1000-003 primary (1)

- **2×2 μm^2 and 10×10 μm^2 AFM measurements and analysis were performed on Tinsley AIA-1000-003 primary substrate at LLNL. The high-spatial frequency roughness σ is estimated in the range 2 – 3 Å rms, but the finish of this substrate is highly non-uniform, as is discussed below**
- **In addition to the preferential direction in the polishing marks that we have also observed in earlier optics from the same vendor, there are pronounced “scratches” in random orientations and irregular spacing across the surface, apparent in all 10×10 μm^2 AFM frames. The depth of each of these features is in the 50-150 Å range, and their presence could cause some reduction of the reflectance of the multilayer-coated mirror**
- **The irregular presence of these features is responsible for the poor overlap among the PSD curves extracted from the 10×10 μm^2 AFM data**



Summary of AFM on Tinsley AIA-1000-003 primary (2)

- As with all AIA substrates, the orientation of the optic was maintained the same between AFM measurements on locations A, B, C, D, E. The optic was rotated between measurements on locations F, G, H, I.
- All data were obtained with a Digital Instruments Dimension 5000™ atomic force microscope
- Special thanks to D.L. Windt for crucial updates to the TOPO software for AFM data analysis

