

MASTER



OAK RIDGE NATIONAL LABORATORY

Operated by

UNION CARBIDE NUCLEAR COMPANY
Division of Union Carbide CorporationPost Office Box X
Oak Ridge, TennesseeORNL
CENTRAL FILES NUMBER

60-7-96

External Transmittal Authorized

COPY NO. 76

DATE: July 26, 1960

SUBJECT: Reactor Physics Calculations for the MSRE

TO: Distribution

FROM: C. W. Nestor, Jr.

Summary

This memorandum is a compilation of results obtained to date from a number of reactor-physics calculations for the molten salt reactor experiment (MSRE). Included are one-dimensional multigroup and two-dimensional two-group calculations of critical mass, flux and power density distributions; gamma heating in the core can, reactor vessel and core support grid; drain tank criticality; and an estimate of the beta, gamma and delayed neutron dose rates due to fission products in the fuel contained in the pump bowl.

For a cylindrical core 54 inches in diameter and 66 inches high, graphite-moderated with 8 volume percent fuel salt, the calculated critical uranium loading is 0.76 mole percent uranium (93.3% U-235), which is equivalent to a critical mass of 16 kilograms. At a reactor power of 10 megawatts, the peak power density in the core assuming a homogeneous mixture of fuel salt and graphite is 10 watts/cm³, the average power density is 4 watts/cm³. The computed peak thermal flux is 7.3×10^{13} n/cm² sec and the average is 2.5×10^{13} n/cm² sec. Gamma heating produces a power density of 0.2 watts/cm³ in the core wall at the midplane and 0.4 watts/cm³ in the support grid at the bottom of the core at the reactor center line.

NOTICE

This document contains information of a preliminary nature and was prepared primarily for internal use at the Oak Ridge National Laboratory. It is subject to revision or correction and therefore does not represent a final report. The information is not to be abstracted, reprinted or otherwise given public dissemination without the approval of the ORNL patent branch, Legal and Information Control Department.

DISCLAIMER

This report was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government nor any agency Thereof, nor any of their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.

DISCLAIMER

Portions of this document may be illegible in electronic image products. Images are produced from the best available original document.

LEGAL NOTICE

This report was prepared as an account of Government sponsored work. Neither the United States, nor the Commission, nor any person acting on behalf of the Commission:

- A. Makes any warranty or representation, expressed or implied, with respect to the accuracy, completeness, or usefulness of the information contained in this report, or that the use of any information, apparatus, method, or process disclosed in this report may not infringe privately owned rights; or
- B. Assumes any liability with respect to the use of, or for damages resulting from the use of any information, apparatus, method, or process disclosed in this report.

As used in the above, "person acting on behalf of the Commission" includes any employee or contractor of the Commission, or employee of such contractor, to the extent that such employee or contractor of the Commission, or employee of such contractor prepares, disseminates, or provides access to, any information pursuant to his employment or contract with the Commission, or his employment with such contractor.

Core Calculations

The model of the reactor considered is shown in Fig. 1. The fuel salt is a mixture of 64 mole percent LiF (0.03% Li⁶), 31 mole percent BeF₂, 4 mole percent ThF₄, and about 1 mole percent UF₄ (93.3% U²³⁵). The core consists of 2-inch square graphite blocks with 0.1 inch x 1.5 inch fuel channels between adjacent blocks (Figure 2); in the calculations the core was assumed to be a right circular cylinder 54 inches in diameter and 66 inches high containing a homogeneous mixture of 8 volume percent fuel salt and 92 volume percent graphite. The regions designated "Grid 1" and "Grid 2" in Figure 1 are homogeneous mixtures of fuel salt, graphite and INOR-8; these regions are representations of the support grid and the associated fuel salt and graphite. The core can and reactor vessel are INOR-8 and there is a 1-inch annulus filled with fuel salt between the can and the vessel. The region designated "Header" represents the fuel salt in the bottom of the vessel. Results of one-dimensional multigroup calculations¹ along the center line and midplane were used to generate two-group constants for the two-group, two-dimensional calculations;² power density distributions calculated with the two-group method are shown in Figures 3 and 4 for a reactor power of 10 megawatts. Results for the 54 x 66, 8-volume-percent-fuel salt reactor are tabulated in Table 1; results for a number of reactors of different diameters are shown in Figure 5, and neutron balances are listed in Table 2.

Table 1. Results of Nuclear Calculations for MSRE

Core size: 54 inches diameter, 66 inches height right circular cylinder

Power: 10 megawatts

Peak core power density: 10.2 watts/cm³

Mean core power density: 4.04 watts/cm³

Fuel salt volume fraction 8%

Critical mass in core: 15.7 kg.

Critical fuel concentration: 0.76 mole percent U (93.3% U²³⁵)

Peak thermal flux: 7.3×10^{13} n/cm² sec

Mean thermal flux: 2.5×10^{13} n/cm² sec

Table 2. Neutron Balances for Reactors Having Various Diameters and Heights
(basis: 100 neutrons absorbed in U²³⁵)

Absorptions:	$3\frac{1}{2}'$ D x $5\frac{1}{2}'$ H	$4'$ D x $5\frac{1}{2}'$ H	$4\frac{1}{2}'$ D x $5\frac{1}{2}'$ H	$5'$ D x $5\frac{1}{2}'$ H
Be	0.02	0.04	0.06	0.08
C	0.67	1.73	2.68	3.53
F	0.34	0.46	0.56	0.64
Li ⁶	0.91	2.33	3.61	4.74
Li ⁷	0.11	0.27	0.42	0.55
Tn	12.97	17.90	21.25	24.01
U ²³⁸	1.86	1.05	0.78	0.65
Leakage:				
Fast	66.03	60.52	53.45	47.40
Thermal	4.54	11.65	15.94	18.43
$\bar{\eta}$	1.874	1.960	1.988	2.000

Table 2 - cont'd

(basis: 100 neutrons absorbed in U²³⁵)

Absorptions:	$3\frac{1}{2}^*D \times 10^4H$	$4^*D \times 10^4H$	$4\frac{1}{2}^*D \times 10^4H$	$5^*D \times 10^4H$
Be	0.03	0.06	0.09	0.11
C	1.22	2.46	3.82	4.72
F	0.40	0.54	0.68	0.77
Li ⁶	1.65	3.31	5.14	6.33
Li ⁷	0.19	0.39	0.60	0.74
Th	15.83	20.54	24.90	27.54
U ²³⁸	1.31	0.83	0.61	0.53
 Leakage:				
Fast	64.00	54.94	45.57	40.11
Thermal	8.61	15.08	19.13	20.54
$\bar{\eta}$	1.933	1.981	2.005	2.014

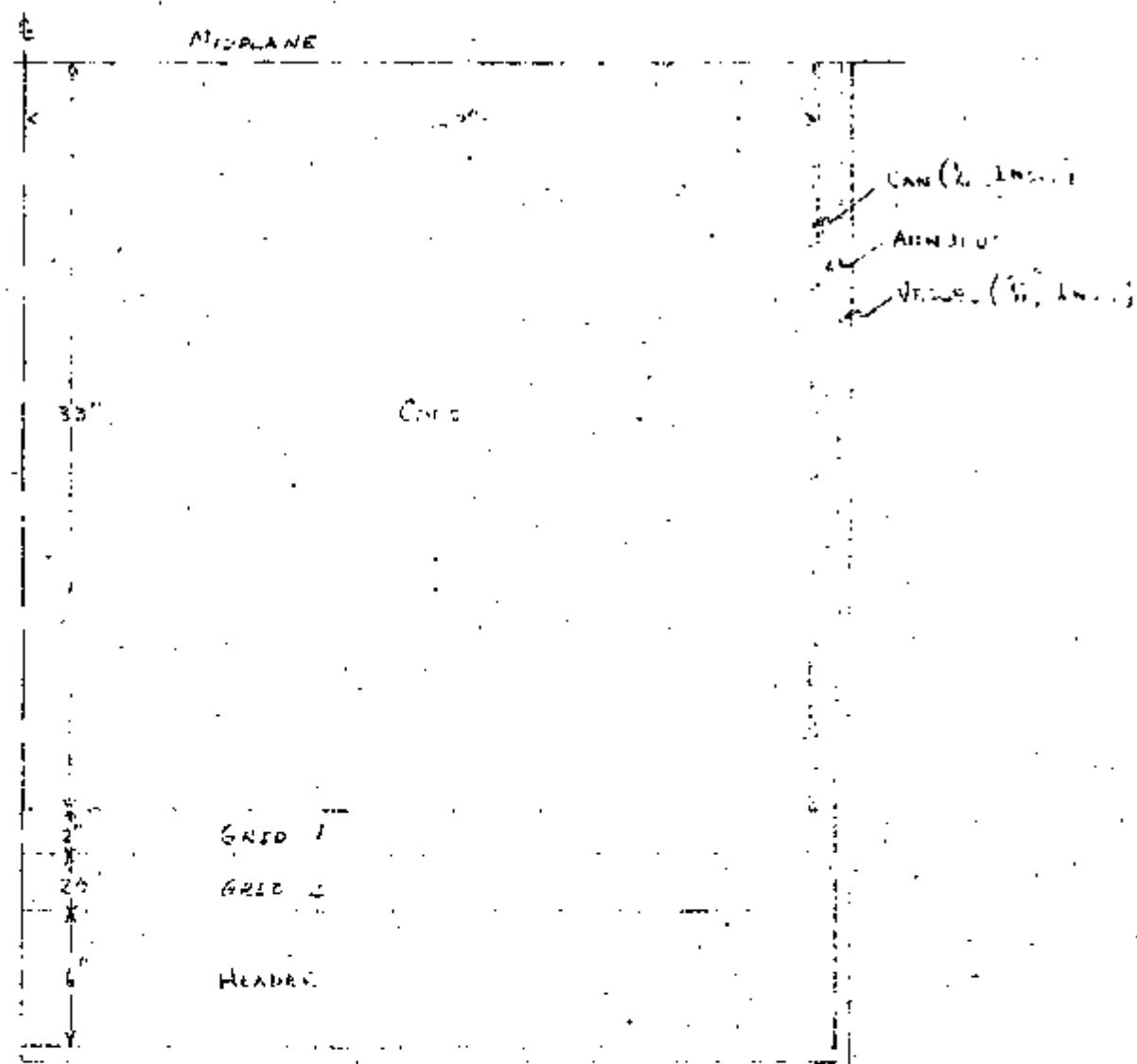


Fig 1. REACTOR MODEL

6

CRNL-LR-Dwg.-50589
UNCLASSIFIED

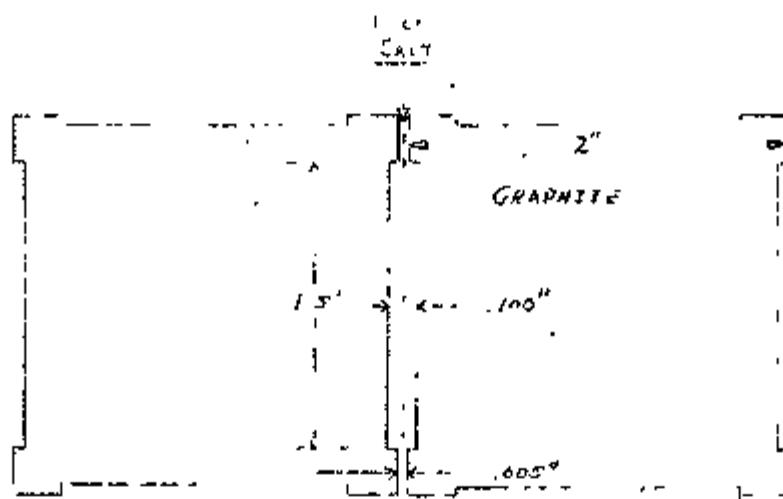


FIG. 2. Core, Core, and Fuel Channel

RADIAL POWER DENSITY DISTRIBUTION

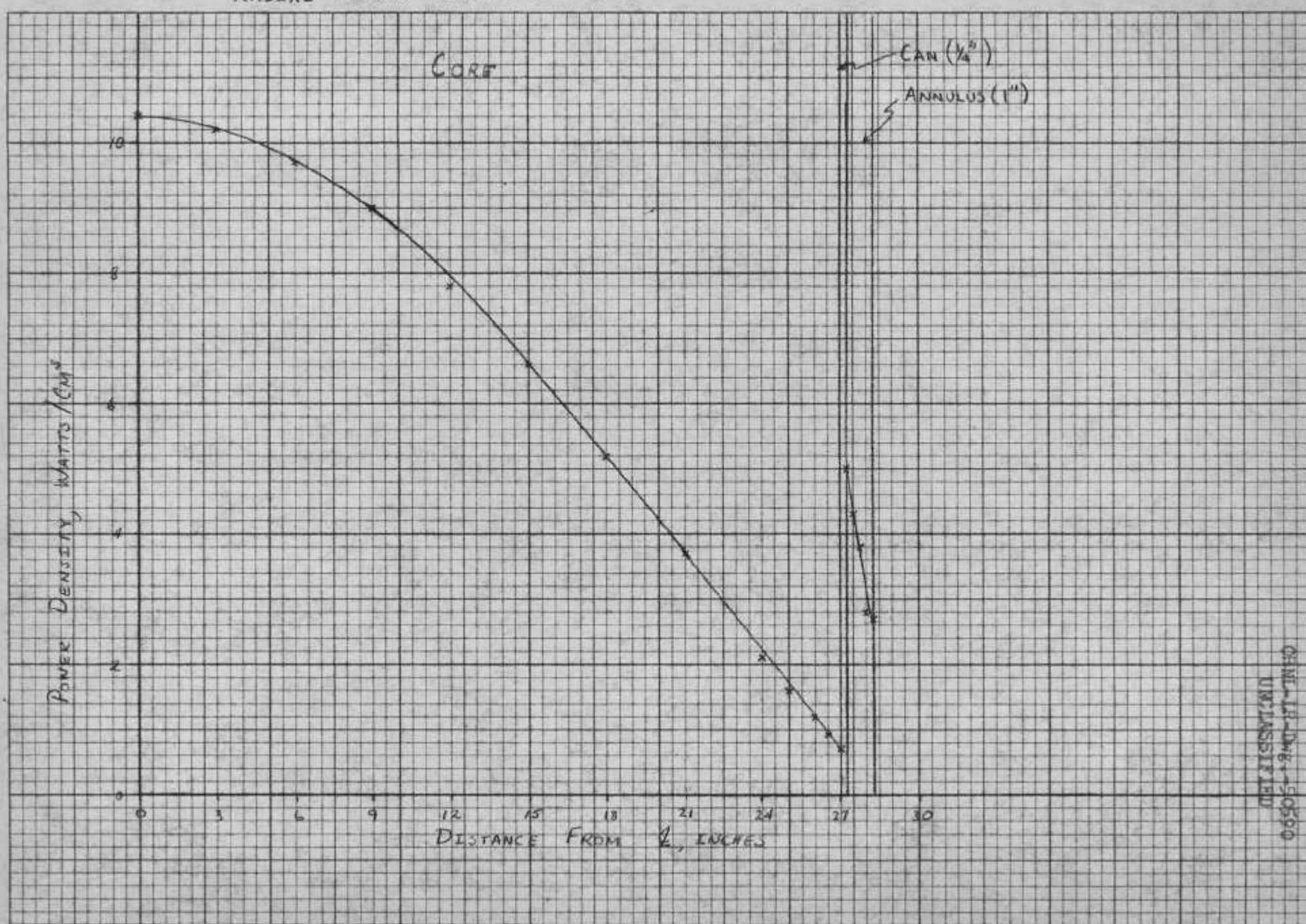


Fig. 3

CONFIDENTIAL - UNCLASSIFIED

PAGE 7

AXIAL POWER DENSITY DISTRIBUTION

CORRE

GRID Header

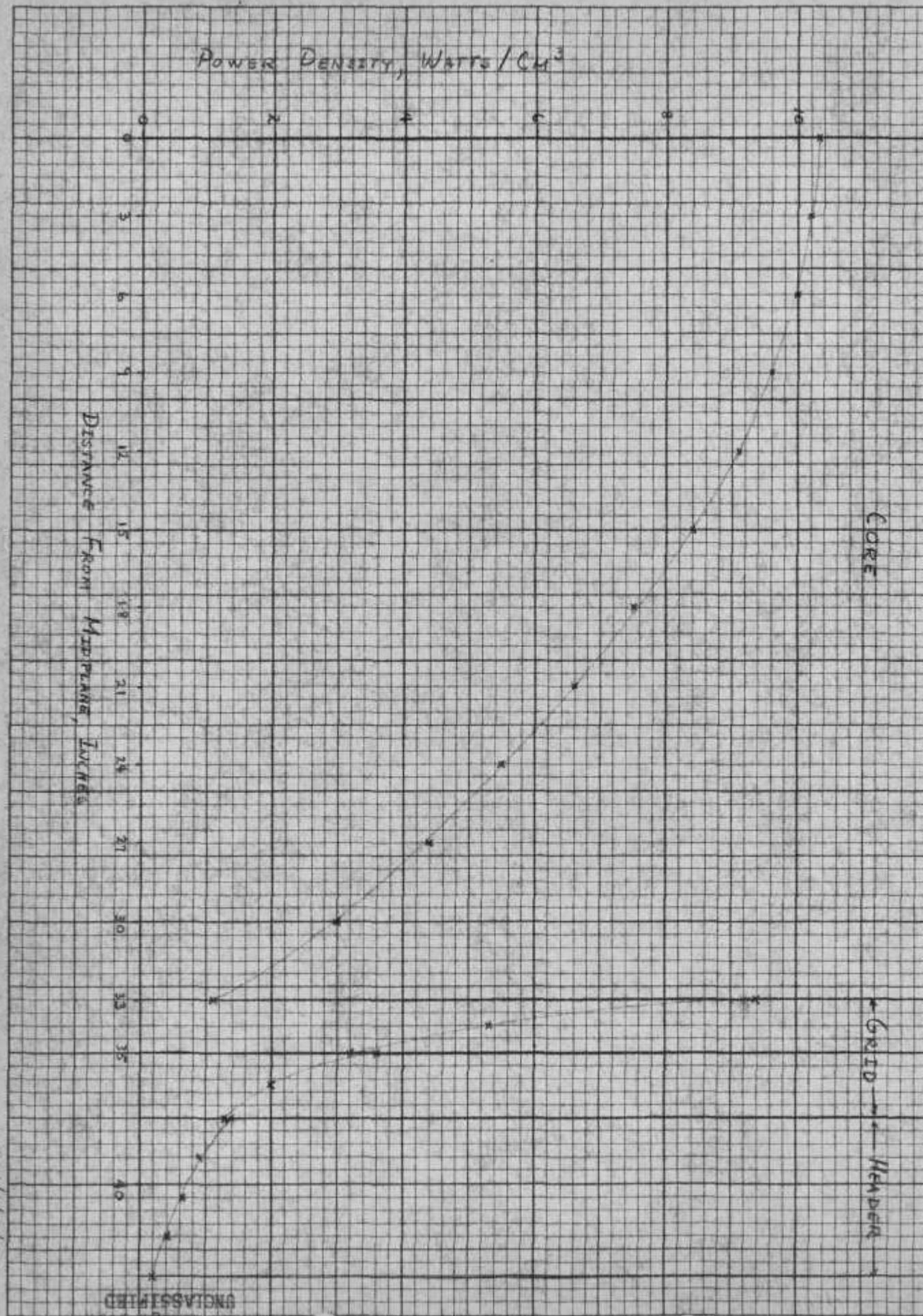
POWER DENSITY, WATTS / CM³

DISTANCE FROM MID PLANE, INCHES

ORNL-1B-BRg-50591

Fig. 4

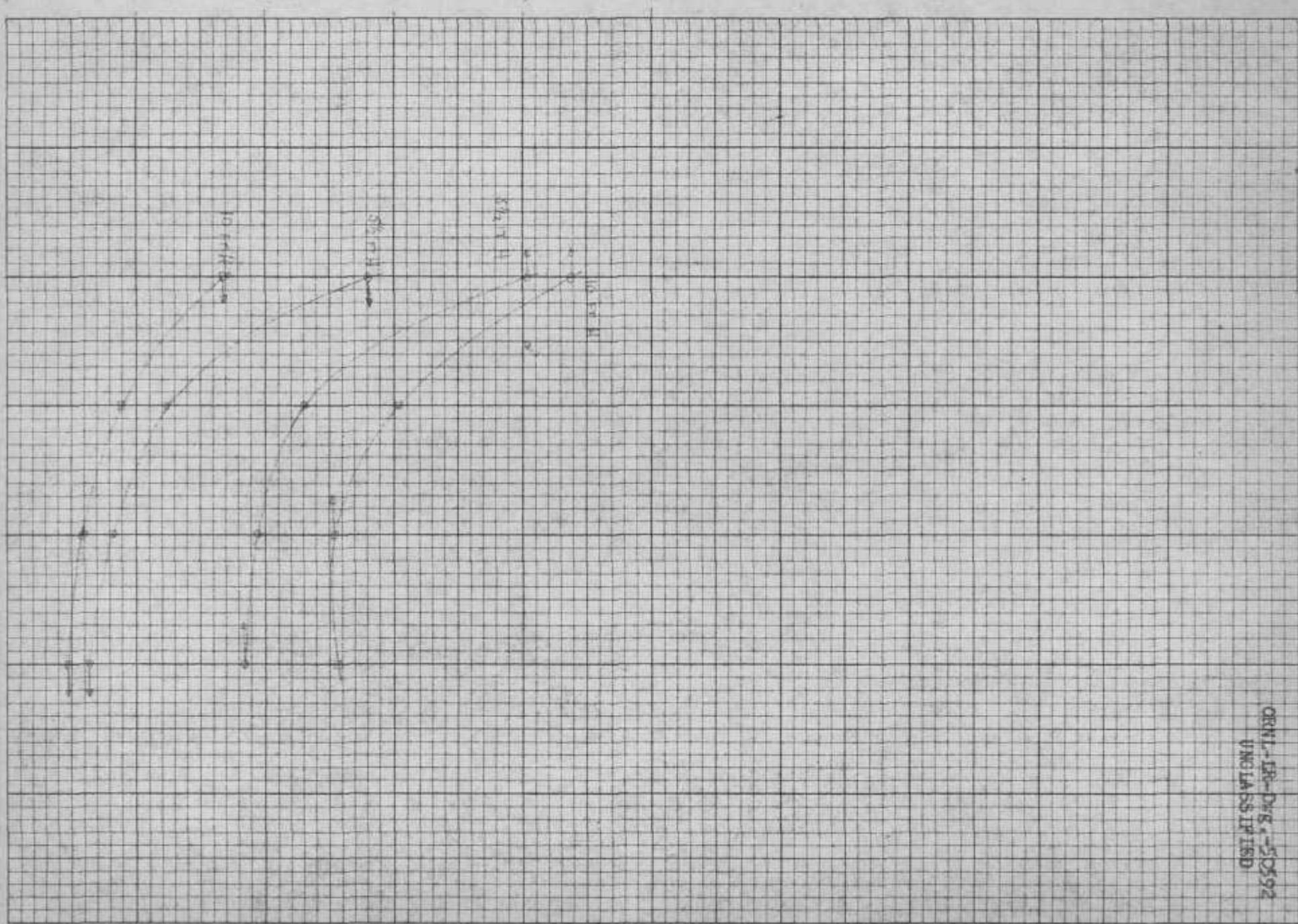
CWN/6/22/60



9-

Figure 5. Critical Masses and Concentrations for Various Dimensions

ORNL-ER-DIG-5D92
UNGLASSIPED



Drain Tank Criticality

The MSRE drain tank is a cylinder 5 feet in diameter and 5 feet high; when filled with fuel salt and surrounded by a 4-ft layer of water the tank has an effective multiplication constant (calculated with the multigroup 704 program GNU) of 0.77; without the layer of water, the effective multiplication constant is 0.44. Thus, even when reflected with an essentially infinite layer of water the tank is considerably subcritical.

Gamma Heating

Gamma heating calculations were done with the IBM 704 program Nightmare³ using two-group two-dimensional neutron flux distributions calculated by the IBM-704 program Equipoise.² The results are tabulated in Table 3 for INOR-8 in the core can, pressure vessel and core support grid.

Table 3. Gamma Heating in the MSRE

Location	Heat generation, watts/gram	Heat generation, watts/cm ³ ($\rho = 8.9 \text{ gm/cm}^3$)
Core can	0.024	0.21
Pressure vessel (inside)	0.022	0.20 } midplane 0.13 }
" " (outside)	0.015	
" " (center line)	0.042	0.38
Support grid (upper)	0.252	2.24
" " (lower)	0.197	1.75

Fission Product Activities in the Pump

Fission product activities of two general classes contribute to the radiation dose to pump lubrication. The first of these is the gaseous products and their descendants which collect in the gas volume; the second is the fission products (β , γ and delayed neutron emitters) which remain in the fuel liquid contained in the pump.

The computational model and a list of fission products for calculating the gas-borne activities was taken from the report concerning the ART by Stevenson.⁴ The results for three different sweep rates and three different purge rates are shown in Figure 6, in terms of power released in the gas space, assuming that either the descendants are gaseous or that they are all plated out on the walls. Calculations for other combinations of sweep and purge rates and larger fission product chains may be done with an IBM-704 program prepared for this purpose; up to 100 fission products may be included.

The gamma source in the fuel salt contained in the pump may be estimated as follows. On the average, 7 decay gammas with a total energy of 5.5 Mev are emitted per fission. At equilibrium, the rate of decay must equal the rate of production; the number of gammas released per second must then be

$$\frac{\text{gammas}}{\text{fission}} \times \frac{\text{fissions}}{\text{second}}$$

and the fraction of the total gamma activity which decays in the pump is

$$\frac{\text{volume of fuel in pump}}{\text{volume of fuel in system}}$$

For a total power of 10 megawatts, the total decay gamma activity in the pump is given by

FIGURE 1

Page 12

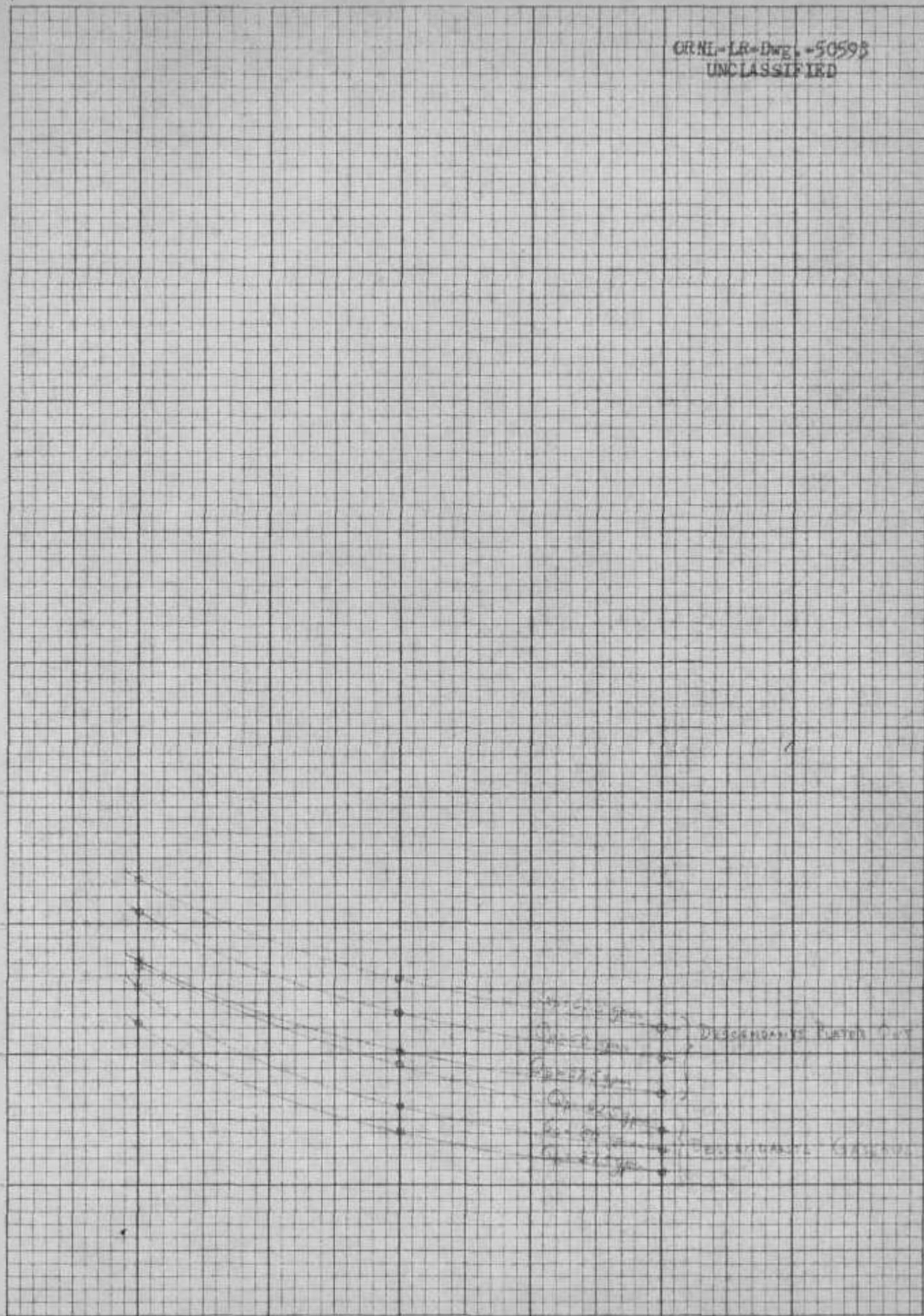
Power Generation in the SPARK At EQUATION (Continued from page 11)

ORNL-ER-Dwg. #50593
UNCLASSIFIED

EUGENE DIETZGEN CO.
MADE IN U. S. A.

NO 340 -10 DIETZGEN GRAPH PAPER
10 X 10 PER INCH

Plot 3-5



$$I_{\gamma} = 10^7 \text{ watts} \times 3.38 \times 10^{10} \frac{\text{fissions}}{\text{watt sec}} \times 7 \frac{\text{photons}}{\text{fission}} \times \frac{3.5 \text{ ft}^3}{53 \text{ ft}^3}$$
$$= 1.6 \times 10^{17} \frac{\text{photons}}{\text{sec}}$$

and the volume source strength S_v is

$$S_v = 1.6 \times 10^{12} \frac{\text{photons}}{\text{cm}^3 \text{ sec}}.$$

Treating the photons as 1 Mev gammas and assuming the fuel pool in the pump is a disk 3 ft in diameter and 6 in. deep, the unshielded dose rate at 3 ft above the bottom of the pool is 1.7×10^7 Rad/hr, using the truncated cone approximation in TNK-7.⁵

The effective delayed neutron fraction $\bar{\beta}_i$ for each group of delayed neutrons is

$$\bar{\beta}_i = \beta_i \frac{1 - e^{-\lambda_i t_c}}{1 - e^{-\lambda_i t_L}}$$

where t_c is the core residence time, t_L the circulation time, λ_i the decay constant and β_i the yield of the i th delayed neutron group. At equilibrium the delayed neutron production rate must equal the production rate of delayed neutron precursors; we have for the reactivity per unit volume of the i th group of precursors (and thus for the source strength of the i th group of delayed neutrons)

$$\lambda_i C_i = v \bar{\beta}_i \Sigma_f \phi$$

where $\Sigma_f \phi$ is the fission rate per unit volume and v the number of neutrons per fission.

Taking the total fuel volume as 53 ft^3 , the core fuel volume as 10 ft^3 , the system flow rate as 1250 gal/min and the delayed neutron data of Keepin et al⁶ yields a source strength of

$$S_v (\text{delayed neutrons}) = 1.52 \times 10^9 \text{ neutrons/cm}^3 \text{ sec.}$$

Assuming that the source is concentrated in a point 3 feet from an unshielded receptor the delayed neutron dose rate is $\sim 10^5 \text{ rem/hr}$, less than 1% of the gamma dose rate from the decay gammas.

REFERENCES

1. C. L. Davis, J. M. Bookston, and B. E. Smith, GNU II - A Multigroup One-dimensional Diffusion Program for the IBM-704, General Motors Report GMR 101 (1957).
2. Melvin L. Tobias and T. B. Fowler, Equipoise - An IBM-704 Code for the Solution of Two-Group Neutron Diffusion Equations in Cylindrical Geometry, ORNL-2967 (1960).
3. M. P. Lietzke and M. L. Tobias, personal communication.
4. R. B. Stevenson, Radiation Source Strengths in the Expansion Chamber and Off-Gas System of the ART, CF 57-7-17 (1957).
5. C. W. J. Wende, The Computation of Radiation Hazards, Du Pont report TRX-7.
6. G. R. Keepin, T. F. Wimett, and R. K. Zeigler, "Delayed Neutrons from Fissionable Isotopes of Uranium, Plutonium and Thorium," J. Nucl. Energy 6, (1957).

DISTRIBUTION

1. L. G. Alexander
2. S. E. Beall
3. A. L. Benson
4. C. E. Bettis
5. E. S. Bettis
6. F. F. Blankenship
7. A. L. Boch
8. S. E. Bolt
9. R. B. Briggs
10. F. R. Bruce
11. O. W. Burke
12. D. O. Campbell
13. W. R. Chambers
14. R. A. Charpie
15. W. G. Cobb
16. J. A. Conlin
17. W. H. Cook
18. G. A. Cristy
19. J. L. Crowley
20. D. A. Douglas
21. W. K. Ergen
22. A. P. Fraas
23. J. H. Frye
24. C. H. Gabbard
25. W. R. Gall
26. W. R. Grimes
27. A. G. Grindell
28. E. C. Hise
29. L. N. Howell
30. W. H. Jordan
31. P. R. Kasten
32. R. J. Kedl
33. B. W. Kinney
34. M. I. Lundin
35. H. G. MacPherson
36. W. D. Manly
37. E. R. Mann
38. W. B. McDonald
39. C. K. McGlothlen
40. R. L. Moore
41. J. C. Moyers
42. D. J. Murphy
43. C. W. Nestor
44. T. E. Northup
45. L. F. Parsley
46. P. Patriarca
47. H. R. Payne
48. R. C. Robertson
49. H. W. Savage
50. D. Scott
51. F. P. Self
52. A. N. Smith
53. I. Spiewak
54. J. A. Swartout
55. A. Taboada
56. W. G. Ulrich
57. D. C. Watkin
58. A. M. Weinberg
59. J. H. Westsik
60. C. H. Wodtke
- 61-62. Central Research Library
63. Document Reference Section
- 64-75. Laboratory Records
- 76-90. TISE, AEC