#### It's SO Easy Being Green Team Driven Workplace Solutions – Booth #619

Nicole Shapiro<sup>1</sup>, Angela Tarver<sup>1</sup>, Megan Kennedy<sup>2</sup>, Eric Tang<sup>1</sup>, Natasha Zvenigorodsky<sup>1</sup>, Matthew San Diego<sup>1</sup>, Christine Naca<sup>1</sup>, Melanie Alexandre<sup>1</sup>

<sup>1</sup> Lawrence Berkeley National Laboratory
<sup>2</sup> Lawrence Livermore National Laboratory

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Problem

• Budget constraints require creative solutions to overcome ergonomic challenges

### Solution

 Creative and cost effective employee driven solutions

 Emphasize employee safety in a fast paced and highly repetitive work environment

 Recycle, repurpose, reuse: utilizing existing items for new purposes or purchasing items

that cost less than \$100



# Low Cost Solutions Problem Solution



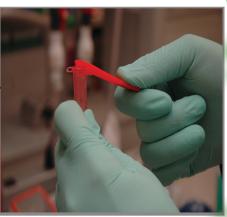












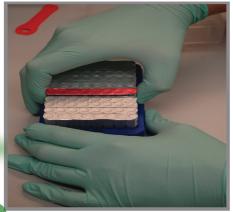






### No Cost Solutions

Problem



















## Outcome

- Safety:
  - ZERO Injuries in the production line in 2010
- Cost:
  - The expense of eight low cost solutions totaled \$144.15, (~\$18 per solution): ROI < 3 hours
  - Nineteen reused, recycled or repurposed tools added at no cost: infinite ROI
- Quality:
  - Maintained the quality of production samples and increased efficiency
- Delivery:

 Increased production due to increased morale



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