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Hydrogen implanted 1.3  $\mu\text{m}$  vertical cavity surface-emitting lasers with dielectric and wafer-bonded GaAs/AlAs mirrors

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**Abstract**

A 1.3  $\mu\text{m}$  wavelength vertical-cavity surface-emitting laser (VCSEL) containing proton implanted isolation regions and a dielectric top mirror and a wafer-bonded GaAs/AlAs bottom mirror was fabricated. A room temperature pulsed threshold current density of 1.13 kA/cm<sup>2</sup> and a threshold current of 2 mA have been demonstrated.

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We demonstrate a new structure for long wavelength (1.3 micron) VCSELs using hydrogen implantation for current confinement and wafer-bonded GaAs/AlAs Bragg mirrors and ZnSe/MgF dielectric mirrors for top and bottom mirrors. A p-GaAs/AlAs Bragg mirror was wafer bonded to the strain-compensated InGaAlAs quantum wells as the bottom mirror since GaAs/AlAs mirrors have a larger index difference and better thermal conductivity than InGaAsP/InP mirrors lattice-matched to InP. Protons were implanted through the InP cladding layers and the quantum wells and stopped at the p-GaAs/AlAs mirror to provide lateral current confinement. Compared to VCSELs with double-bonded

GaAs/AlAs mirrors, the single-bonded structure with implanted current confinement is easier to fabricate and more tolerable in device design, favorable for volume production of long wavelength VCSELs.

Fig. 1 shows the schematic of the VCSEL. The design of the strain-compensated quantum wells and the p-GaAs/AlAs Bragg mirror is the same as those in Ref.1. Briefly speaking, the laser cavity consists of 1.3  $\mu\text{m}$  strain-compensated AlGaInAs multiple quantum wells (MQWs) and n- and p-InP cladding layers. The p-GaAs/AlAs Bragg mirror was wafer-bonded to the p-InP. After wafer bonding and the removal of the InP substrate and the InGaAs etch stop layer, the p- and n- ohmic contacts were formed. Protons were implanted through the top n-contact alloy and the InP and quantum well layers and reside in the p-GaAs/AlAs mirror. A relatively low dosage of the order of  $4 \times 10^{14} \text{ cm}^{-2}$  and an implanted depth approximately 1.65  $\mu\text{m}$  were used to minimize the damage in the cavity layers while achieving efficient current confinement. The implantation confined circular apertures have diameters of 15, 12, 11, and 7  $\mu\text{m}$ . After implantation, the devices were annealed at 400  $^{\circ}\text{C}$  for 30 seconds to recover damages in the cavity layers. Finally, six pairs of ZnSe/MgF layers were deposited to form the top mirror.

The VCSELs were characterized by making probe contacts without being mounted to heat sinks. All measured devices except those with a 7  $\mu\text{m}$  diameter lase at room temperature, pulsed condition. As shown in Fig. 2, a threshold current density ( $J_{\text{th}}$ ) of 1.13  $\text{kA/cm}^2$  has been achieved for a 15  $\mu\text{m}$  device. This is the lowest threshold current density for 1.3  $\mu\text{m}$  VCSELs to date. The threshold currents were below 7 mA for all measured devices with diameters of 15, 12, 11  $\mu\text{m}$ ; and the lowest threshold current was 2 mA, obtained from a 15  $\mu\text{m}$  device. However, the high threshold voltage (8V) and the lack

of heat sinks prevent the devices from achieving room temperature cw operation. All devices operated at a single longitudinal mode, and most at multiple transverse modes. Fig. 3 shows a logarithmic lasing spectrum of a 15  $\mu\text{m}$  device under 2.5 times of its threshold current. The side mode suppression ratio is above 35 dB.

In summary, we demonstrated a 1.3  $\mu\text{m}$  VCSEL using implantation for current confinement and wafer bonding and dielectric layers for mirrors. A pulsed threshold current density of 1.13  $\text{kA}/\text{cm}^2$  and a pulsed threshold current of 2 mA have been achieved at room temperature.

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#### **Figure Captions:**

Fig. 1. Schematic structure of a new long wavelength VCSEL.

Fig. 2. Room temperature pulsed L-I characteristics for a 15  $\mu\text{m}$  device. The inset shows the dependence of threshold current density ( $J_{\text{th}}$ ) on device diameters.

Fig. 3. Logarithmic lasing spectrum of a 15  $\mu\text{m}$  device under room temperature pulsed operation at 5 mA ( $=2.5 I_{\text{th}}$ ).

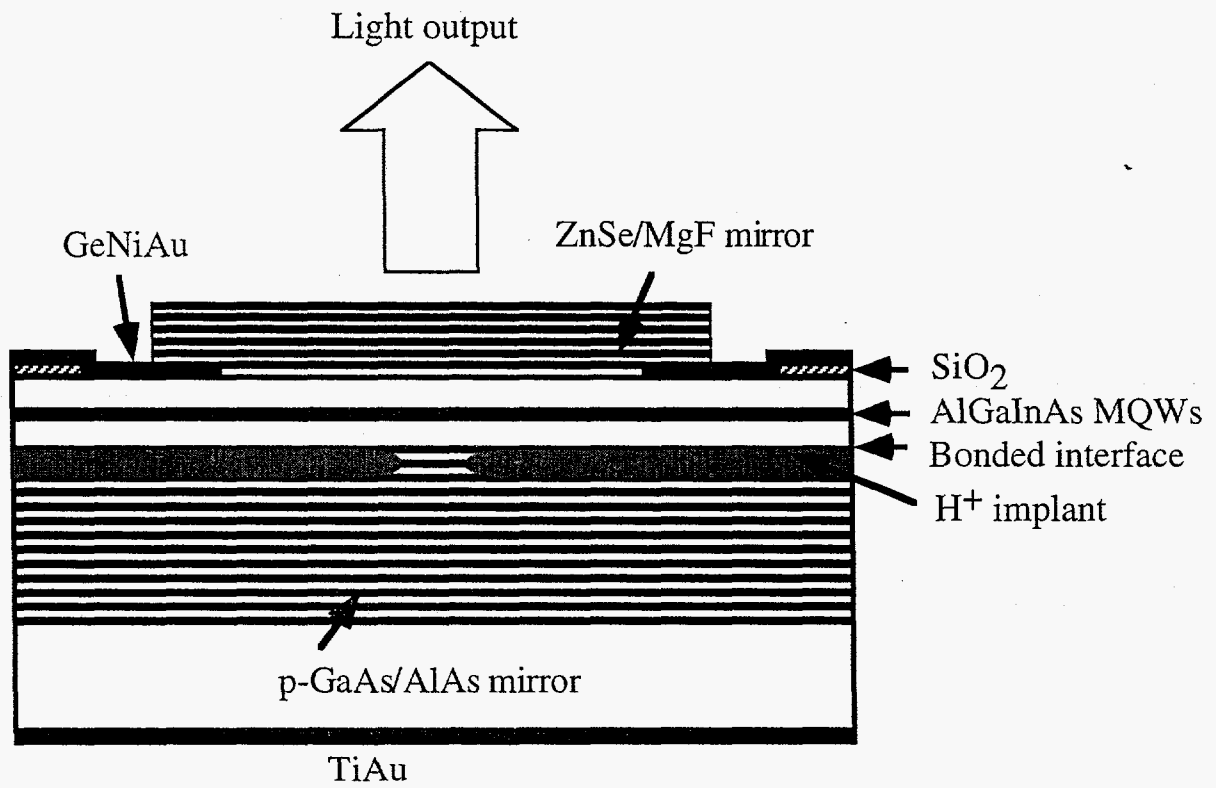


Fig. 1,

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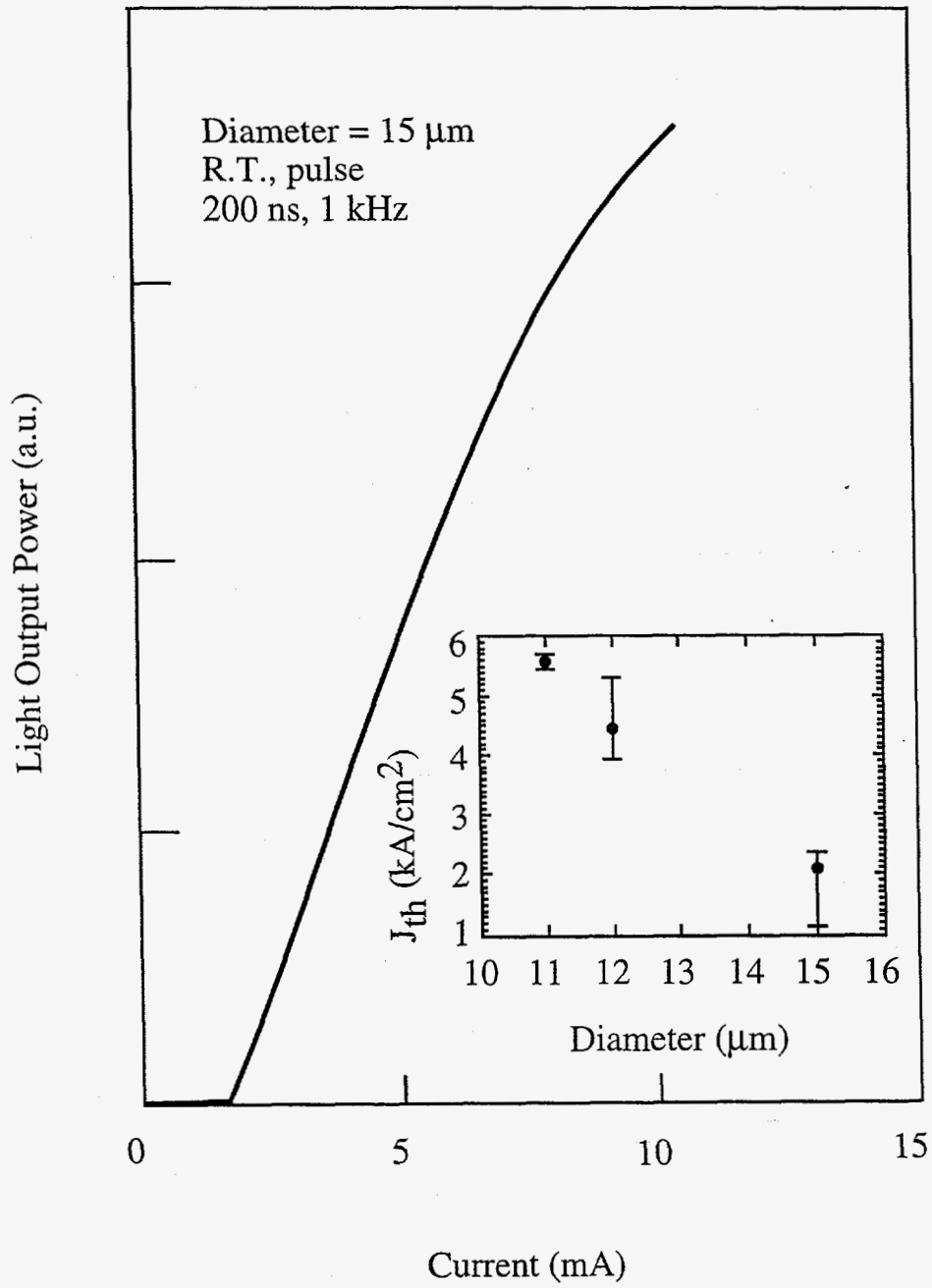


Fig. 2 Hydrogen implanted..... Y. Qian et. al.



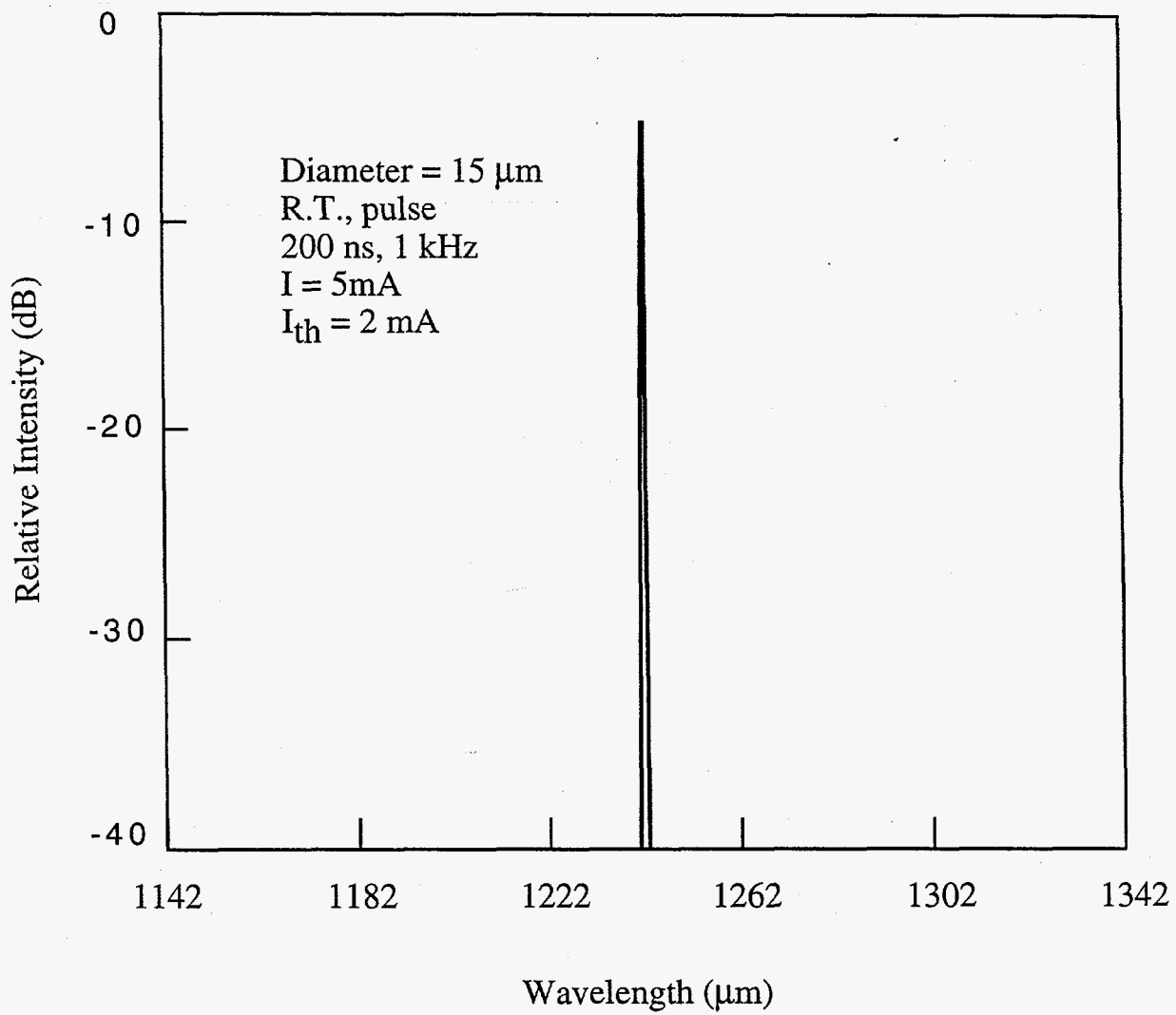


Fig. 3 Hydrogen implanted ... Y. Qian et. al.