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**Equilibrium Data for Cesium Ion  
Exchange of Hanford CC and NCAW  
Tank Waste**

**L. A. Bray  
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R. J. Elovich  
D. E. Kurath**

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**April 1996**

**Prepared for  
the U.S. Department of Energy  
under Contract DE-AC06-76RLO 1830**

**Pacific Northwest National Laboratory  
Richland, Washington 99352**



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## SUMMARY

At the request of Westinghouse Hanford Co. (WHC), the Pacific Northwest Laboratory (PNL) has studied several ion exchange materials for the recovery of cesium from Hanford waste tanks. The WHC program was divided into two main tasks, 1) to obtain equilibrium data for cesium ion exchange, and 2) to evaluate ion exchange column performance. The subject of this letter report is the measurement of batch distribution coefficients for several ion exchange media for a range of operating conditions for two types of waste; complexant concentrate (CC) and neutralized current acid waste (NCAW).

Equilibrium data was obtained for the ion exchange materials IONSIV IE-96 (a zeolite produced by UOP), CS-100 (an organic resin produced by Rohm and Haas) and SRL-DJ (a new resorcinol-formaldehyde organic resin produced by Boulder Scientific). Five hundred (500) cesium batch distribution coefficients ( $Cs K_d$ ) were obtained at temperatures of 10°C, 25°C and 40°C using simulated NCAW and CC wastes. Results obtained for the SRL-DJ exchanger were inconsistent with previous PNL results with material sent from the Savannah River Laboratory (SRL). Dr. Jane Bibler (SRL) provided new material from a 50 lb lot that was prepared by Boulder Scientific (BIB-DJ). Excellent results were obtained using the BIB-DJ resin. The following conclusions were developed after completion of the batch distribution study:

- The cesium ion exchange capacity of IE-96 and CS-100 doubles as the temperature is varied from 40°C to 10°C. The temperature effect was not as pronounced for the BIB-DJ resin.
- The initial volume of feed that can be processed using IE-96 increases  $\approx$  50% with a 3X feed dilution (6M  $Na^+$  diluted to 2M  $Na^+$ ). The initial feed volume with the BIB-DJ resin decreases by  $\approx$  10% with a 3X feed dilution, and  $>$ 30% with CS-100.
- The  $\lambda$  values ( $\lambda = Cs K_d \times \rho_b$ ) for cesium ion exchange at 5M  $Na^+$  for NCAW and CC waste were similar; 45-57, 65-80 and 240 for CS-100, IE-96, and BIB-DJ, respectively, at an equilibrium Na/Cs mole ratio of  $10^4$ , at 10°C. From these results, it is postulated that basic ion exchange data can be applied to a broad range of tank waste types.

- Potassium ( $K^+$ ) was found to exert an effect on  $\lambda$ , over a Na/K range of 11 to 200. An increasing amount of K was found to decrease the cesium  $\lambda$  as the  $K^+$  competes with the cesium for ion exchange sites.
- Rubidium was found to have a negligible effect on  $\lambda$  over a Na/Rb range of 1.15E4 - 4.6E4 ( $Cs/Rb = 0.2$  to 92). While rubidium can be expected to compete with the cesium for ion exchange sites, the Cs/Rb ratios tested were not small enough to be significant.

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## 1.0 INTRODUCTION

Hanford alkaline waste storage-tank contents will be processed to remove the alkaline solutions followed by salt cake and sludge washing to dissolve the soluble salts. A major fraction of these solutions will require cesium ( $^{137}\text{Cs}$ ) recovery to produce a Class A LLW waste. The technology for decontamination of high-level alkaline wastes and sludge wash waters is being developed at Hanford (WHC), at the Westinghouse Savannah River Co. (WSRC), Aiken SC, and at the West Valley Nuclear Services Co., Inc. (WVNS) in West Valley, NY. (See 5.0 REFERENCE Section). Using this technology as a starting point, experimental studies are being conducted to examine the performance of these ion exchange processes using simulated and actual Hanford wastes.

### 1.1



## 2.0 OBJECTIVES

The objective of the overall Westinghouse Hanford Co. (WHC) program is, 1) to evaluate ion exchangers for the recovery of cesium from alkaline wastes, 2) to determine ion exchange column loading and elution characteristics, 3) to determine the physical life cycle (including radiation and chemical stability) for selected ion exchangers, 4) to determine if basic ion exchange data can be applied to a broad range of tank waste compositions, and 5) to provide credible laboratory data for engineering-scale evaluation and ion exchange media selection. The overall goal is to provide the technology to produce a Class A waste. The program has been divided into two main tasks, 1) to determine batch distribution data, and 2) to evaluate ion exchange column performance and to obtain engineering data. This report summarizes the results for the measurement of batch distribution coefficient values for three ion exchange media under a range of conditions.

### 3.0 EXPERIMENTAL

Planned FY 1992 experimental work for cesium recovery included the determination of batch distribution coefficients and ion exchange column studies. Ion exchange processes to be investigated may apply over a wide range of tank waste compositions. Complexant Concentrate (CC) and Neutralized Current Acid Waste (NCAW) were selected for the initial investigation. Complexant Concentrate represents a high sodium waste containing organic complexants (complexants selected represent those assumed to be added to the initial tank contents). NCAW represents a high sodium waste containing a low organic content. Because of the limited availability of actual waste, simulated solutions were used to perform the parametric studies. Actual wastes will only be used in future tests to obtain reference points and to verify that cesium ion exchange behavior for simulated and actual wastes are equivalent. Actual wastes may be used after engineering-scale evaluation and ion exchange media selection has been completed.

#### 3.1 ION EXCHANGE SELECTION

Rohm and Haas CS-100, a granular phenol-formaldehyde condensate polymer ion exchange resin with carboxylic acid functional groups, the Savannah River Laboratory resorcinol-formaldehyde (SRL-DJ) ion exchange resin, and the UOP Co. IONSIV IE-96 zeolite exchanger were selected by WHC for the initial investigation. Zeolite IE-96 was investigated as a once-through process and storage method. Cooperation and coordination between Hanford and the Savannah River Laboratory was obtained during the testing and verification of the SRL/BIB-DJ resin.

#### 3.2 VARIABLES TO BE CONSIDERED TO OBTAIN BATCH DISTRIBUTION DATA

The effect of the following parameters on cesium batch distribution coefficients were measured during this study; 1)  $\text{Na}^+$  concentration, 2) temperature, 3) Na to Cs mole ratio, 4)  $\text{K}^+$  and  $\text{Rb}^+$  concentration, and 5) dilution effects. The effect of varying the hydroxide concentration and the effect of time-dependent variables (superficial velocity or bed volumes per hour) will be studied in subsequent batch contact and ion exchange column studies.

### 3.3 EQUIPMENT DESCRIPTION

The equipment to obtain batch distribution data consists of a constant temperature shaker table, an analytical balance, and gamma counting equipment. The equipment and procedures are described in the latest revision of test procedure WTC-006-21, "Determination of Batch Sorption Ratios for Ion Exchange Materials Using Radionuclide Tracer Techniques", as part of the Hanford Waste Vitrification Program.

### 3.4 PREPARATION OF SYNTHETIC WASTES

Complexant Concentrate (CC) and Neutralized Current Acid Waste (NCAW) were selected for the initial investigation. CC wastes represents a high sodium waste containing organic complexants. NCAW represents a high sodium waste containing a low organic content. Simulated solutions were prepared as part of this study and used to initiate the parametric studies, APPENDIX A.

### 3.5 PREPARATION OF ION EXCHANGE MATERIALS

To effect an accurate and reproducible determination of the cesium distribution coefficient for various organic and inorganic exchangers, it is essential that a uniform basis be used for the mass and that accurate determinations of the mass be obtained. The most reproducible basis for the mass is that of a completely dry material (i.e., 85 - 105°C for 24 h). A dry material is also much easier to weigh because damp material tends to clump together. However, the exchange capacity of some ion exchange materials may be destroyed on drying. In that case, the material is used as is and a correction factor is applied using a separate dried sample.

The drying behavior of the organic ion exchange resin was investigated as follows. Samples of the two organic resins were converted to the sodium form by contact with sodium hydroxide and washed with water. These samples were then air dried for two hours and the sample was weighed at various times. The air drying was accomplished by using a vacuum to draw an air stream past the wet resin. A reasonable estimate of the amount of water in organic resins was determined by drying a sample in an oven at elevated temperatures (24 hrs @ 85°C).

The resulting data was used to produce the drying curve, shown in Figure 1, as density of the material versus the drying time. The dry basis was taken to be the mass of the material after drying in the oven at 85°C. Based on the curve, it was decided that air drying the material for an hour would provide a uniform basis (i.e. a point on the flat portion of the curve) for determination of the mass and that a sample of each material could be dried in an oven at 85°C so the anhydrous mass could be determined.

### 3.6 BATCH DISTRIBUTION RATIO MEASUREMENTS

The procedure to measure a batch distribution ratio or coefficient for ion exchange materials is found in a separate document<sup>(3)</sup>. This procedure describes a method to determine the batch distribution coefficient for specific radionuclides. For ion exchange research and testing, the batch distribution measurement methodology provides a rapid and cost-effective method of comparing a wide variety of ion exchange conditions for their selectivity of specific radionuclides.

A batch distribution ratio is a measure of the overall ability of the solid phase to remove an ion from solution. The data in this report are reported as radionuclide distribution coefficients ( $K_d$ ) and/or  $\lambda$ .  $K_d$  has units of ml/g (volume of solution/mass of dry exchanger) and represents a theoretical volume of solution that can be processed per mass of exchanger. To convert to ( $\lambda$ ), the  $K_d$  value can be multiplied by the bed density of the exchanger  $\rho_b$  to obtain a value which is equivalent to the volume of the solution per volume of exchanger. The formula for the determination of  $K_d$  is:

$$K_d = C_s \div C_l, \text{ mL/g; where,}$$

$C_s$  - the concentration of the radionuclide exchanged on the solid phase (Ci or g of radionuclide/g of anhydrous material)

$C_l$  - the concentration of the radionuclide remaining in the liquid phase after batch contact (Ci or g of radionuclide/mL).

The formula for the determination of  $\lambda$  is:

$$\lambda = K_d \times \rho_b; \text{ where,}$$

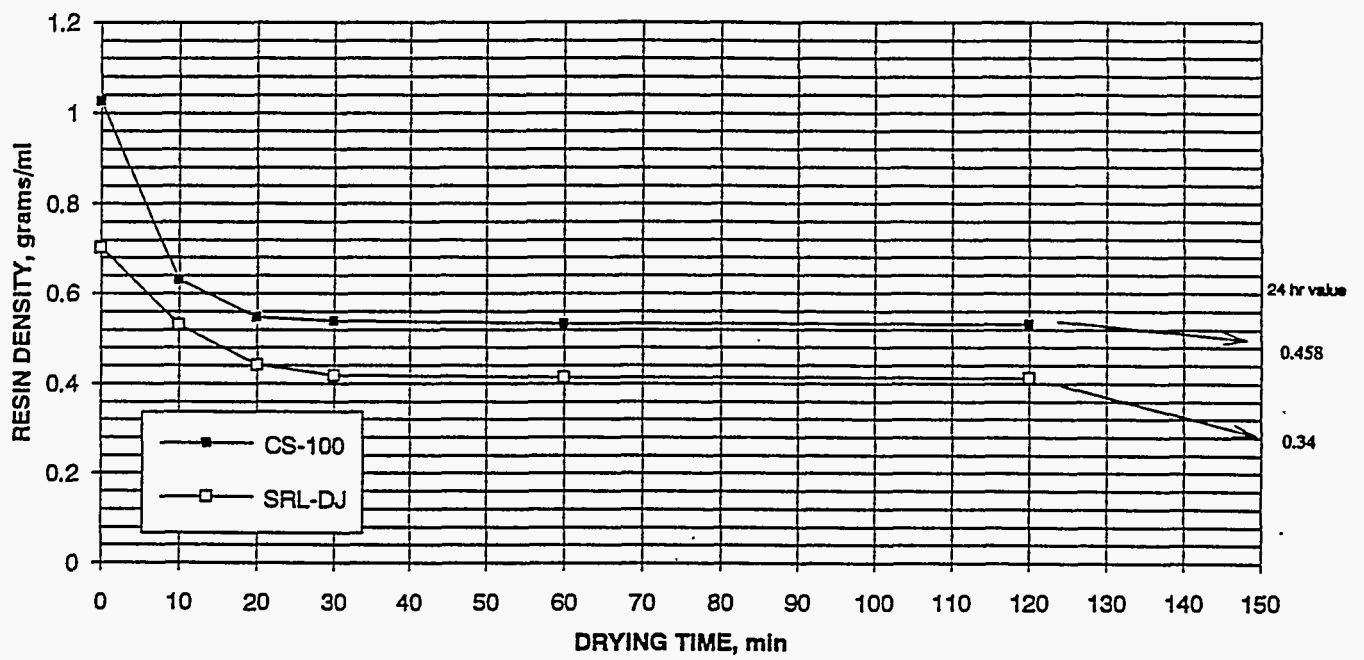


FIGURE 1. Ion Exchange Resin Drying

$\lambda$  represents the number of exchanger bed volumes of feed that can be loaded on an exchanger (column volumes). This is an artificial number because it is difficult in practice to achieve 100% loading of a column. Under certain conditions  $\lambda$  is approximated by the bed volumes processed when 50% breakthrough is achieved during column loading.

A summary of the data collected during this study is found in Appendix B. As part of the summary, a reference  $\lambda$  ( $\lambda_{ref}$ ) was determined for each  $\lambda$  and is defined as follows;

$$\lambda_{ref} = \lambda \frac{[Na, \text{ actual}]}{[Na, \text{ reference}]}$$

where:

$[Na^+, \text{ actual}]$  = the sodium concentration at the experimental conditions, and

$[Na^+, \text{ reference}]$  = the reference sodium concentration which was chosen as  $5M Na^+$  for this study.

A value of  $5M Na^+$  was chosen because it corresponds to the reference grout feed concentration. Since  $\lambda$  represents the number of exchanger bed volumes of feed that can be loaded on an exchanger,  $\lambda_{ref}$  represents the volume of grout feed that can be processed per volume of exchanger. In general the  $\lambda_{ref}$  is a function of the sodium concentration because of the influence of the total ionic concentration on the equilibrium behavior. For example dilution has a favorable impact on the cesium loading capacity of IE-96 in that more waste can be processed if it is first diluted. For example,  $\lambda_{ref} = 65$  (NCA waste,  $[Na] = 1M$ ,  $T = 25^\circ C$ ) and  $\lambda_{ref} = 44$  (NCA waste,  $[Na] = 5M$ ,  $T = 25^\circ C$ ). This means more grout feed can be processed per volume of exchanger by processing feed diluted to  $[Na] = 1M$ . Ion exchange column loading data and engineering analysis will be required to determine if there is an incentive for processing dilute feed instead of more concentrated feed.

## 4.0 RESULTS AND DISCUSSION

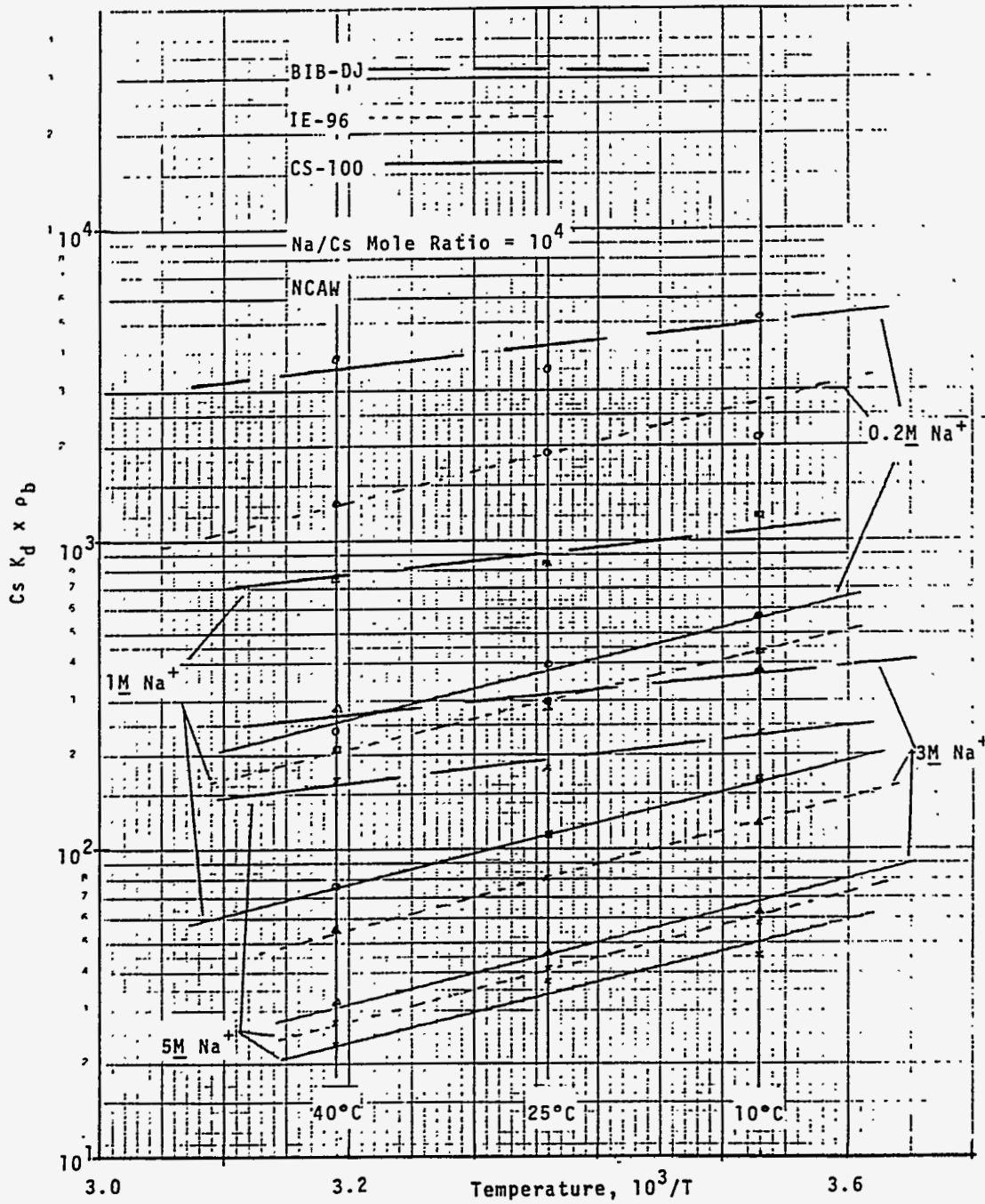
Laboratory studies were completed to determine the batch distribution coefficient values ( $K_d$ ) for four ion exchangers: IONSIV IE-96 (UOP), CS-100 (Rohm and Haas), BIB-DJ and SRL-DJ (Boulder Scientific). Greater than five hundred (500) batch distribution values were obtained at temperatures of 10°C, 25°C and 40°C using simulated NCAW and CC wastes. Results obtained for the SRL-DJ exchanger did not equal previous results (Bray 1990b) with material (BIB-DJ) sent from the Savannah River Laboratory (SRL). Dr. Jane Bibler (SRL) provided new material for testing from a 50 lb lot that had been prepared by Boulder Scientific (BIB-DJ).

Stock solutions of NCAW and CC waste were prepared (Appendix A). Precipitates of iron oxide in the CC waste were dissolved with the addition of sodium gluconate to the feed composition. Sodium gluconate is the only known chelating agent effective for iron in the pH 14-free caustic region. This complexant may have been used in B-Plant to wash the cesium phosphotungstate precipitate free of iron and aluminum.

Cesium batch distribution coefficient results are summarized in Appendix B, pp. B-3 through B-8. The raw data results are reported in Appendix B, pp. B-10 through B-41. The resorcinol-formaldehyde batch distribution tests were run with material purchased directly from Boulder Scientific Co., Boulder, CO (SRL-DJ), and with material sent from SRL that has been prepared by Boulder Scientific on a large scale for SRL (BIB-DJ). The new exchanger (BIB-DJ) performed as expected based on previous work (Bray 1990b and Bibler 1989b).

After completion of the distribution studies, the  $\lambda$  ( $C_s K_d \times \rho_b$ ) values were plotted as a function of the equilibrium sodium to cesium mole ratio at several sodium ion values. The graphical presentation of the distribution data is reported in Appendix C. The results for NCAW waste are shown on pp. C-3 through C-11. The results for CC waste are shown on pp. C-12 through C-20.

The batch tests were run at 10°C, 25°C and 40°C to determine the effect of temperature on the cesium distribution values. Selected results (Na/Cs mole ratio =  $10^4$ ) were plotted as a function of the reciprocal temperature ( $10^3/T$ ) to determine the effect of temperature on the Cs  $K_d$ , Figures 2 and 3.



**FIGURE 2.** Performance of Ion Exchangers Using NCAW as a Function of Temperature



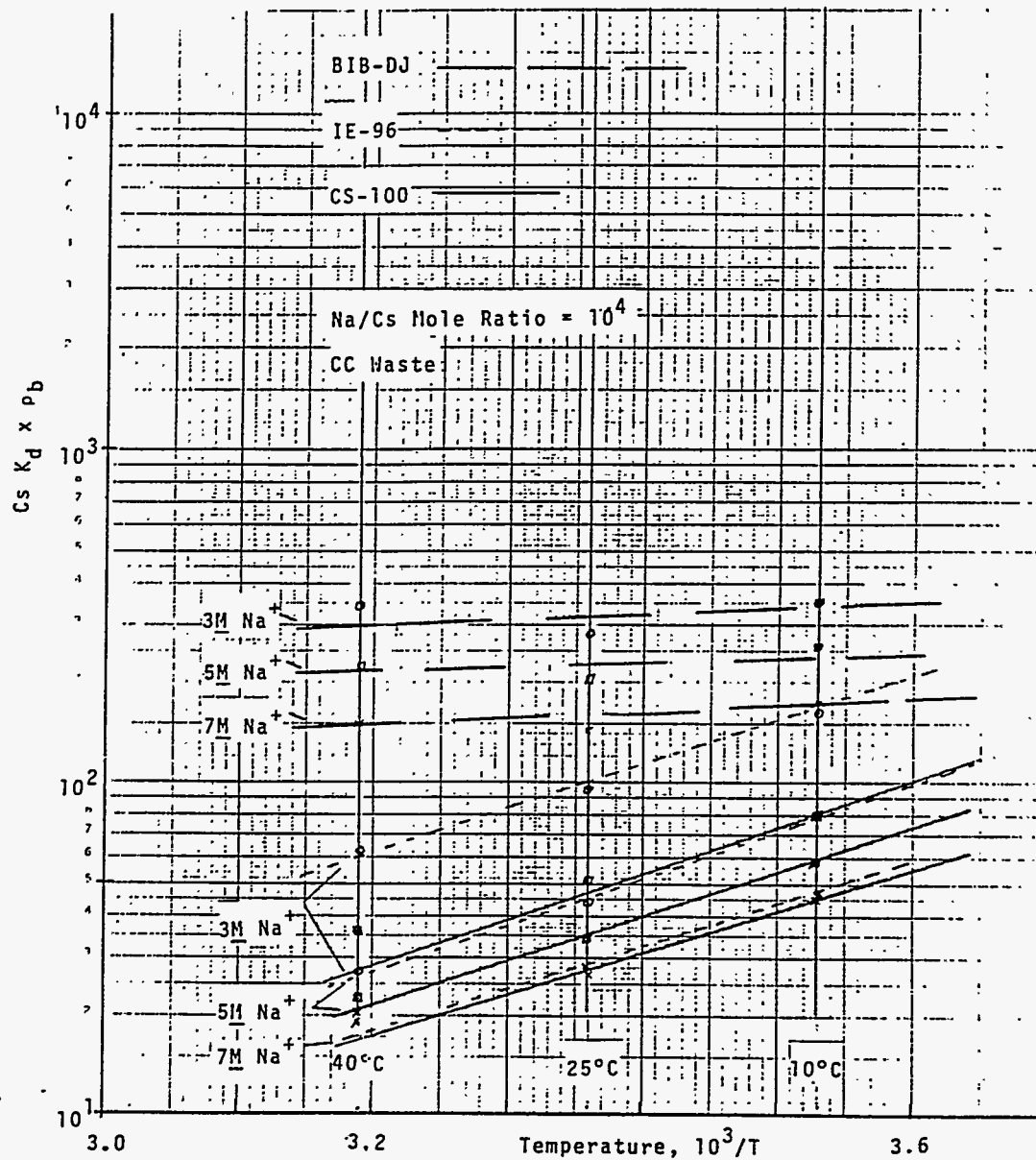


FIGURE 3. Performance of Ion Exchangers Using CC Waste as a Function of Temperature

The cesium exchange capacity for IE-96 and CS-100, as indicated by the batch distribution coefficient times the bed density ( $Cs K_d \times \rho_b = \lambda$ ), increases with decreasing temperature. The  $\lambda$  values doubled with other conditions held constant, by decreasing the temperature from 40°C to 10°C. The temperature effect was not as pronounced for the BIB-DJ resin.

When the  $Cs K_d \times \rho_b = \lambda$  values (25°C) were plotted as a function of the sodium concentration in the initial feed and at a Na/Cs mole ratio =  $10^4$ , the three exchangers can be compared on an equal basis, Figure 4. The initial volume of feed that can be processed using IE-96 increases  $\approx 50\%$  with a 3X feed dilution (6M  $Na^+$  diluted to 2M  $Na^+$ ). The initial feed volume with the BIB-DJ resin decreases by  $\approx 10\%$  with a 3X feed dilution, and  $>30\%$  with CS-100.

The batch  $Cs K_d \times \rho_b = \lambda$  values at 5M  $Na^+$  for NCAW and CC waste (Figure 4) were similar; 45-57, 65-80 and 240 for CS-100, IE-96, and BIB-DJ, respectively, at an equilibrium Na/Cs mole ratio of  $10^4$ , at 10°C. From these results, it is postulated that basic ion exchange data can be applied to a broad range of tank waste types.

#### 4.1 EFFECT OF POTASSIUM AND RUBIDIUM ON CESIUM DISTRIBUTION VALUES

To evaluate the effect of potassium ( $K^+$ ) and rubidium ( $Rb^+$ ) on the Cs distribution coefficient, feed samples of CC and NCAW waste were adjusted to contain varying amounts of these ions. The  $Cs K_d$  values were then determined at 25°C for the three ion exchangers (CS-100, IE-96 and BIB-DJ). The test conditions and results are shown in the APPENDIX, pages B-2B and B-3B. The  $Na^+/Rb^+$  mole ratio was varied from 1.15E4 to 4.6E4 (Cs/Rb mole ratio from 0.2 to 92) without noting a change in the Cs  $\lambda$  values for either CC or NCA waste. When the Na/K mole ratio was varied from 11 to 200, the Cs  $\lambda$  values for both CC and NCA wastes were affected. The results using the BIB-DJ resin (Tables 1 and 2) are graphically displayed in Figure 5. The results show that for a constant equilibrium Na/Cs value that increasing the amount of  $K^+$  present decreased the Cs  $\lambda$  as the  $K^+$  competes with the cesium for ion exchange sites. Future studies should include the development of an equilibrium model for Cs  $\lambda$  that includes the effects of competing ions (Na, K, Rb). Similar trends for potassium interference were noted for IE-96 and CS-100.

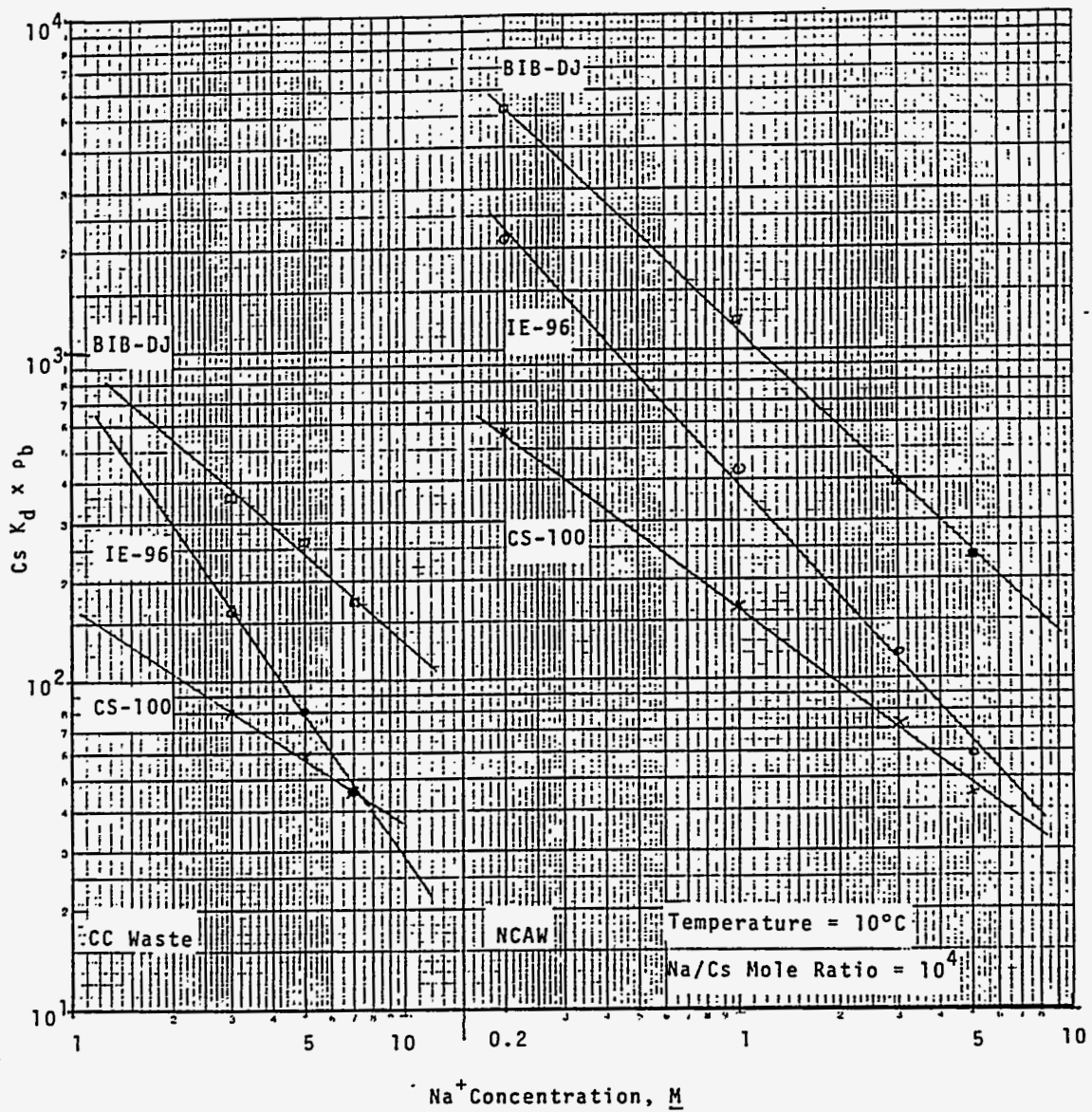


FIGURE 4. Effect of [Na<sup>+</sup>] in CC and NCAW on performance of Ion Exchangers at 10°C

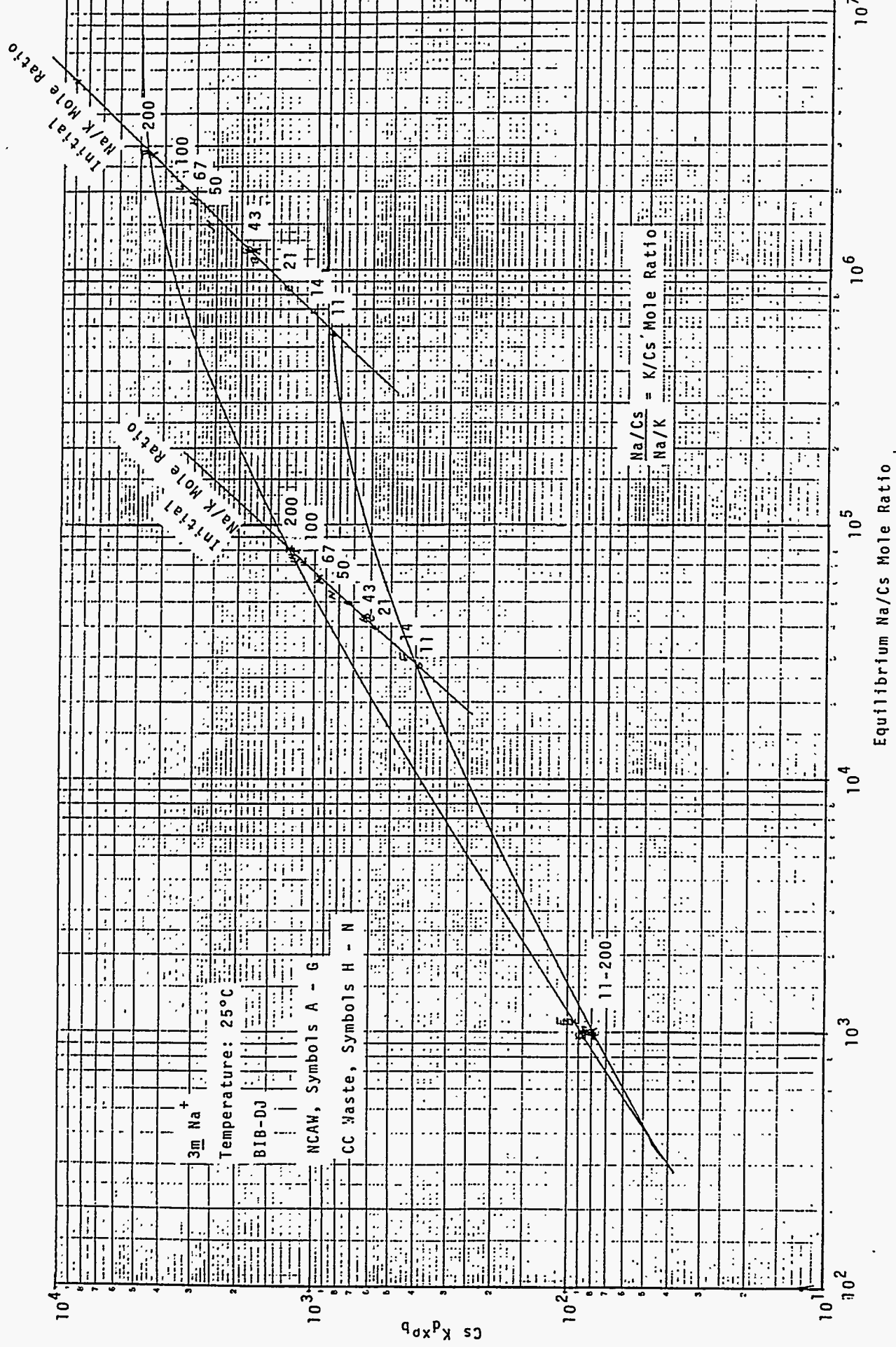


FIGURE 5. Cesium Distribution as a Function of the Initial Na/K Mole Ratio

TABLE 1. Cesium Distribution Values - CC Waste, 25°C, BIB-DJ

ID	Initial, Mole Ratio			Initial, M			Final	$\lambda$	Symbol
	Na/Cs	Na/Rb	Na/K	Na+	K+	Rb+	Na/Cs		
ASW	5E2	--	200	3	0.015	0	1.0E3	84	H
ATW	5E3	--	200	3	0.015	0	7.7E4	1229	
AUW	5E4	--	200	3	0.015	0	5.4E6	8996	
BSW	5E2	4.6E4	200	3	0.015	6.5E-5	1.0E3	86	I
BTW	5E3	4.6E4	200	3	0.015	6.5E-5	8.1E4	1246	
BUW	5E4	4.6E4	200	3	0.015	6.5E-5	2.9E6	4777	
CSW	5E2	2.3E4	200	3	0.015	1.3E-4	1.0E3	83	J
CTW	5E3	2.3E4	200	3	0.015	1.3E-4	7.8E4	1229	
CUW	5E4	2.3E4	200	3	0.015	1.3E-4	2.8E6	4821	
DSW	5E2	1.5E4	200	3	0.015	1.95E-4	1.0E3	85	K
DTW	5E3	1.5E4	200	3	0.015	1.95E-4	7.1E4	1196	
DUW	5E4	1.5E4	200	3	0.015	1.95E-4	2.8E6	4559	
ESW	5E2	--	100	3	0.030	0	1.0E3	83	L
ETW	5E3	--	100	3	0.030	0	7.2E4	1109	
EUW	5E4	--	100	3	0.030	0	2.1E6	3478	
FSW	5E2	--	67	3	0.045	0	9.5E2	79	M
FTW	5E3	--	67	3	0.045	0	6.1E4	950	
FUW	5E4	--	67	3	0.045	0	1.8E6	3032	
GSW	5E2	--	50	3	0.060	0	9.7E2	79	N
GTW	5E3	--	50	3	0.060	0	5.3E4	856	
GUW	5E4	--	50	3	0.060	0	1.5E6	2699	

TABLE 2. Cesium Distribution Values - NCAW Waste, 25°C, BIB-DJ

ID	Initial, Mole Ratio			Initial, M			Final	$\lambda$	Symbol
	Na/Cs	Na/Rb	Na/K	Na+	K+	Rb+	Na/Cs		
ASZ	5E2	4.6E4	43	3	0.07	6.5E-5	1.1E3	86	A
ATZ	5E3	4.6E4	43	3	0.07	6.5E-5	4.3E4	640	
AUZ	5E4	4.6E4	43	3	0.07	6.5E-5	1.2E6	1758	
BSZ	5E2	2.3E4	43	3	0.07	1.3E-4	1.0E3	83	B
BTZ	5E3	2.3E4	43	3	0.07	1.3E-4	4.2E4	624	
BUZ	5E4	2.3E4	43	3	0.07	1.3E-4	1.1E6	1767	
CSZ	5E2	1.5E4	43	3	0.07	1.95E-4	1.0E3	86	C
CTZ	5E3	1.5E4	43	3	0.07	1.95E-4	4.3E4	601	
CUZ	5E4	1.5E4	43	3	0.07	1.95E-4	1.2E6	1962	
DSZ	5E2	1.15E4	43	3	0.07	2.6E-4	1.1E3	99	D
DTZ	5E3	1.15E4	43	3	0.07	2.6E-4	5.0E4	731	
DUZ	5E4	1.15E4	43	3	0.07	2.6E-4	1.2E6	1885	
ESZ	5E2	4.6E4	21	3	0.14	6.5E-5	1.1E3	104	E
ETZ	5E3	4.6E4	21	3	0.14	6.5E-5	4.0E4	584	
EUZ	5E4	4.6E4	21	3	0.14	6.5E-5	8.3E5	1291	
FSZ	5E2	4.6E4	14	3	0.21	6.5E-5	1.1E3	93	F
FTZ	5E3	4.6E4	14	3	0.21	6.5E-5	3.0E4	420	
FUZ	5E4	4.6E4	14	3	0.21	6.5E-5	6.8E5	1026	
GSZ	5E2	4.6E4	11	3	0.28	6.5E-5	1.1E3	100	G
GTZ	5E3	4.6E4	11	3	0.28	6.5E-5	2.8E4	392	
GUZ	5E4	4.6E4	11	3	0.28	6.5E-5	5.6E5	854	

## 5.0 FUTURE STUDIES

The following items should be completed to provide a comprehensive study of the equilibrium behavior of the ion exchange materials under consideration;

- determine lambda ( $\lambda$ ) as a function of pH for materials already tested,
- develop an equilibrium model for  $\lambda$  that includes the effects of competing ions (Na, K, Rb), pH, total salt concentration and temperature,
- check the stability of materials (time, temperature, chemical [OH<sup>-</sup>], radiation, cycling),
- measure total material capacity with Cs-137 and Na-22, K-42, Rb-86 tracers,
- complete ion exchange column studies, and
- confirm equilibrium data with actual waste.

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**APPENDIX A**  
**Preparation of CC and NCAW Tank Waste**

APPENDIX A

1. Test Solution Make-Up, CC Stock Solution

<u>Component</u>	<u>FW,g</u>	<u>M</u>	<u>g/L</u>	<u>4 liters,g</u>	<u>Weighed,g</u>	<u>Date</u>
NaNO <sub>3</sub>	85	2.74	232.9	932	_____	_____
Na <sub>2</sub> SO <sub>4</sub>	142.05	0.1	14.2	57	_____	_____
KNO <sub>3</sub>	101.11	0.05	5.0	20	_____	_____
Na <sub>2</sub> CO <sub>3</sub> ·H <sub>2</sub> O	124.0	0.64	79.4	318	_____	_____
NaNO <sub>2</sub>	69.0	1.5	103.5	414	_____	_____
Na <sub>2</sub> HPO <sub>4</sub> ·7H <sub>2</sub> O	268.07	0.03	8.0	32	_____	_____
Al(NO <sub>3</sub> ) <sub>3</sub> ·9H <sub>2</sub> O	375.15	0.5	188.0	750	_____	_____
Ca(NO <sub>3</sub> ) <sub>2</sub> ·4H <sub>2</sub> O	236.16	0.02	4.7	19	_____	_____
NaF	42.0	0.15	6.3	25	_____	_____
NaCl	58.45	0.1	5.85	23	_____	_____
NaOH(0.5M Free)	40.0	3.46	138.5	554	_____	_____
Fe(NO <sub>3</sub> ) <sub>3</sub> ·9H <sub>2</sub> O	404.02	0.06	24.2	97	_____	_____
La(NO <sub>3</sub> ) <sub>3</sub> ·6H <sub>2</sub> O	371.0	0.001	0.37	1.5	_____	_____
Mg(NO <sub>3</sub> ) <sub>2</sub> ·6H <sub>2</sub> O	256.4	0.01	2.6	10.3	_____	_____
Mn(NO <sub>3</sub> ) <sub>2</sub> , 50%	8.64M	0.02	2.3mL	9.3mL	_____	_____
MoO <sub>3</sub>	169.43	0.005	0.85	3.4	_____	_____
Ni(NO <sub>3</sub> ) <sub>2</sub> ·6H <sub>2</sub> O	290.8	0.01	2.9	11.6	_____	_____
SiO <sub>2</sub>	60.08	0.005	0.3	1.2	_____	_____
Sr(NO <sub>3</sub> ) <sub>2</sub>	211.63	0.0007	0.15	0.6	_____	_____
Zn(NO <sub>3</sub> ) <sub>2</sub> ·XH <sub>2</sub> O	297.5	0.002	0.59	2.4	_____	_____
ZrO(NO <sub>3</sub> ) <sub>2</sub> ·2H <sub>2</sub> O	267	0.002	0.53	2.1	_____	_____
Na <sub>4</sub> EDTA	292.24	0.03	8.8	35.1	_____	_____
Citric Acid	210.14	0.064	13.5	54	_____	_____
Na <sub>3</sub> HEDTA·2H <sub>2</sub> O	344	0.038	13.1	52.3	_____	_____
Na <sub>3</sub> NTA	191.1	0.0074	1.41	5.7	_____	_____
Na Gluconate	218	0.30	65.4	262	_____	_____
Iminodiacetic	133.1	0.23	30.6	122.5	_____	_____

APPENDIX A (CONT.)

<u>Target Composition</u>	
<u>Species</u>	<u>CC,M</u>
Al	0.5
Ca	0.02
Cs	0
Fe	0.06
K	0.05
La	0.001
Mg	0.01
Mn	0.02
Mo	0.005
Na	10.00
Ni	0.01
Si	0.005
Sr	0.0007
Zn	0.002
Zr	0.002
CO <sub>3</sub>	0.64
F	0.15
Cl	0.10
NO <sub>2</sub>	1.50
NO <sub>3</sub>	4.62
PO <sub>4</sub>	0.03
OH <sup>-</sup> (free)	0.5
TOC	46g/L

APPENDIX A

1. Test Solution Make-Up, NCAW Stock Solution

<u>Component</u>	<u>FW,g</u>	<u>M</u>	<u>g/L</u>	<u>4 liters,g</u>	<u>Weighed,g</u>	<u>Date</u>
NaNO <sub>3</sub>	85	0.310	26.3	105	_____	_____
Na <sub>2</sub> SO <sub>4</sub>	142.05	0.18	25.7	103	_____	_____
KNO <sub>3</sub>	101.11	0.14	14.3	58	_____	_____
RbNO <sub>3</sub>	147.47	1.3E-4	0.02	0.08	_____	_____
Na <sub>2</sub> CO <sub>3</sub> ·H <sub>2</sub> O	124.0	0.24	29.7	119	_____	_____
NaNO <sub>2</sub>	69.0	0.52	35.8	143	_____	_____
Na <sub>2</sub> HPO <sub>4</sub> ·7H <sub>2</sub> O	268.07	0.03	8	32	_____	_____
Al(NO <sub>3</sub> ) <sub>3</sub> ·9H <sub>2</sub> O	375.15	0.52	196.3	785	_____	_____
NaF	42.0	0.107	4.48	17.9	_____	_____
NaOH	40.0	4.08	163	653	_____	_____

<u>Target Composition</u>	
<u>Species</u>	<u>NCAW,M</u>
Na	5.92
K	0.14
Rb	1.3E-4
Cs	0
Al	0.52
SO <sub>4</sub>	0.18
OH(free)	2.0
CO <sub>3</sub>	0.24
F	0.107
NO <sub>2</sub>	0.52
NO <sub>3</sub>	1.87

**APPENDIX B**  
**Batch Distribution Data Package**

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Page B-4            CC Waste, 10°C

Solution		°C			Na <sup>+</sup>					Na/Cs Mole Ratio(initial)					Exchanger			
CC	NCAW	10	25	40	0.2	1	3	5	7	5E2	5E3	5E4	5E5	5E6	CS-100	BIB	IE-96	SRL
X		X					X	X	X			X			X	X	X	X
X		X					X	X	X				X		X	X	X	X
X		X					X	X	X					X	X	X	X	X
X		X					X	X	X	X	X	X				X		

Page B-5            CC Waste, 25°C

Solution		°C			Na <sup>+</sup>					Na/Cs Mole Ratio(initial)					Exchanger			
CC	NCAW	10	25	40	0.2	1	3	5	7	5E2	5E3	5E4	5E5	5E6	CS-100	BIB	IE-96	SRL
X			X				X	X	X			X			X	X	X	X
X			X				X	X	X				X		X	X	X	X
X			X				X	X	X					X	X	X	X	X
X			X				X	X	X	X	X	X				X		

Page B-6            CC Waste, 40°C

Solution		°C			Na <sup>+</sup>					Na/Cs Mole Ratio(initial)					Exchanger			
CC	NCAW	10	25	40	0.2	1	3	5	7	5E2	5E3	5E4	5E5	5E6	CS-100	BIB	IE-96	SRL
X				X			X	X	X			X			X	X	X	X
X				X			X	X	X				X		X	X	X	X
X				X			X	X	X					X	X	X	X	X
X				X			X	X	X	X	X	X				X		

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Page B-7, 8      CC Waste - Effect of K and Rb, 25°C

<u>Solution</u>		<u>°C</u>	<u>Na<sup>+</sup></u>	<u>Initial Mole Ratio</u>			<u>Exchanger</u>		
<u>CC</u>	<u>NCAW</u>	<u>25</u>	<u>3M</u>	<u>Na/Cs</u>	<u>Na/Rb</u>	<u>Na/K</u>	<u>CS-100</u>	<u>BIB</u>	<u>IE-96</u>
X		X	X	5E2	--	200	X	X	X
X		X	X	5E3	--	200	X	X	X
X		X	X	5E4	--	200	X	X	X
X		X	X	5E2	4.6E4	200	X	X	X
X		X	X	5E3	4.6E4	200	X	X	X
X		X	X	5E4	4.E49	200	X	X	X
X		X	X	5E2	2.3E4	200	X	X	X
X		X	X	5E3	2.3E4	200	X	X	X
X		X	X	5E4	2.3E4	200	X	X	X
X		X	X	5E2	1.5E4	200	X	X	X
X		X	X	5E3	1.5E4	200	X	X	X
X		X	X	5E4	1.5E4	200	X	X	X
X		X	X	5E2	--	100	X	X	X
X		X	X	5E3	--	100	X	X	X
X		X	X	5E4	--	100	X	X	X
X		X	X	5E2	--	67	X	X	X
X		X	X	5E3	--	67	X	X	X
X		X	X	5E4	--	67	X	X	X
X		X	X	5E2	--	50	X	X	X
X		X	X	5E3	--	50	X	X	X
X		X	X	5E4	--	50	X	X	X

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Page B-9, 10    NCA Waste, 10°C

Solution		°C			Na <sup>+</sup>			Na/Cs Mole Ratio(initial)						Exchanger				
CC	NCAW	10	25	40	0.2	1	3	5	5E1	5E2	5E3	5E4	5E5	5E6	CS-100	BIB	IE-96	SRL
	X	X			X	X	X	X					X		X	X	X	X
	X	X			X	X	X	X				X			X	X	X	X
	X	X			X	X	X	X					X		X	X	X	X
	X	X			X	X	X	X	X	X	X						X	

Page B-11, 12    NCA Waste, 25°C

Solution		°C			Na <sup>+</sup>			Na/Cs Mole Ratio(initial)						Exchanger				
CC	NCAW	10	25	40	0.2	1	3	5	5E1	5E2	5E3	5E4	5E5	5E6	CS-100	BIB	IE-96	SRL
	X		X		X	X	X	X			X				X	X	X	X
	X		X		X	X	X	X				X			X	X	X	X
	X		X		X	X	X	X					X		X	X	X	X
	X		X		X	X	X	X	X	X	X						X	

Page B-15, 16    NCA Waste, 40°C

Solution		°C			Na <sup>+</sup>			Na/Cs Mole Ratio(initial)						Exchanger				
CC	NCAW	10	25	40	0.2	1	3	5	5E1	5E2	5E3	5E4	5E5	5E6	CS-100	BIB	IE-96	SRL
	X			X	X	X	X	X			X				X	X	X	X
	X			X	X	X	X	X				X			X	X	X	X
	X			X	X	X	X	X					X		X	X	X	X
	X			X	X	X	X	X	X	X	X						X	



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Page B-13, 14 NCA Waste - Effect of K and Rb, 25°C

Solution		°C	Na <sup>+</sup> 3M	Initial Mole Ratio			Exchanger		
CC	NCAW			Na/Cs	Na/Rb	Na/K	CS-100	BIB	IE-96
	X	X	X	5E2	4.6E4	43	X	X	X
	X	X	X	5E3	4.6E4	43	X	X	X
	X	X	X	5E4	4.6E4	43	X	X	X
	X	X	X	5E2	2.3E4	43	X	X	X
	X	X	X	5E3	2.3E4	43	X	X	X
	X	X	X	5E4	2.3E4	43	X	X	X
	X	X	X	5E2	1.5E4	43	X	X	X
	X	X	X	5E3	1.5E4	43	X	X	X
	X	X	X	5E4	1.5E4	43	X	X	X
	X	X	X	5E2	1.15E4	43	X	X	X
	X	X	X	5E3	1.15E4	43	X	X	X
	X	X	X	5E4	1.15E4	43	X	X	X
	X	X	X	5E2	4.6E4	21	X	X	X
	X	X	X	5E3	4.6E4	21	X	X	X
	X	X	X	5E4	4.6E4	21	X	X	X
	X	X	X	5E2	4.6E4	14	X	X	X
	X	X	X	5E3	4.6E4	14	X	X	X
	X	X	X	5E4	4.6E4	14	X	X	X
	X	X	X	5E2	4.6E4	11	X	X	X
	X	X	X	5E3	4.6E4	11	X	X	X
	X	X	X	5E4	4.6E4	11	X	X	X

SUMMARY OF BATCH DISTRIBUTION DATA

9/11/92

CC WASTE 10 DEGREES C															
sample number	AHW1-2	AIW1-2	AJW1-2		sample number	AEX1	AEW1	AEZ1	AEY1		sample number	AFX1	AFW1	AFZ1	AFY1
Material	BIB B	BIB B	BIB B		Material	Cs-100	BIB	IE-96	SRL-DJ		Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	3	3	3		Na conc.	3	3	3	3		Na conc.	3	3	3	3
Na/Cs start	5.00E+02	5.00E+03	5.00E+04		Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04		Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	1.06E+03	4.68E+04	3.35E+06		Na/Cs final	9.72E+04	2.40E+06	1.32E+05	1.23E+05		Na/Cs final	1.10E+06	1.93E+07	8.94E+05	1.77E+06
lambda	100	742	5456		lambda	97	3573	180	88		lambda	113	2851	94	161
ref. lambda	60	445	3273		ref. lambda	58	2144	108	53		ref. lambda	68	1711	56	97
sample number	AGX1	AGW1	AGZ1	AGY1											
Material	Cs-100	BIB	IE-96	SRL-DJ											
Na conc.	3	3	3	3											
Na/Cs start	5.00E+06	5.00E+06	5.00E+06	5.00E+06											
Na/Cs final	1.65E+07	2.95E+08	1.46E+07	2.58E+07											
lambda	214	4372	212	299											
ref. lambda	128	2623	127	179											
sample number	BIW1-2	BIW1-2	BIW1-2		sample number	BEX1	BEW1	BEZ1	BEY1		sample number	BFX1	BFW1	BFZ1	BFY1
Material	BIB B	BIB B	BIB B		Material	Cs-100	BIB	IE-96	SRL-DJ		Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	5	5	5		Na conc.	5	5	5	5		Na conc.	5	5	5	5
Na/Cs start	5.00E+02	5.00E+03	5.00E+04		Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04		Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	7.92E+02	3.69E+04	1.24E+06		Na/Cs final	9.57E+04	1.90E+06	1.30E+05	9.25E+04		Na/Cs final	1.07E+06	1.73E+07	8.99E+05	1.64E+06
lambda	50	590	2181		lambda	80	2566	167	61		lambda	108	2528	96	148
ref. lambda	50	590	2181		ref. lambda	80	2566	167	61		ref. lambda	108	2528	96	148
sample number	BGX1	BGW1	BGZ1	BGY1											
Material	Cs-100	BIB	IE-96	SRL-DJ											
Na conc.	5	5	5	5											
Na/Cs start	5.00E+06	5.00E+06	5.00E+06	5.00E+06											
Na/Cs final	1.24E+07	1.70E+08	9.56E+06	2.12E+07											
lambda	139	2685	106	206											
ref. lambda	139	2685	106	206											
sample number	CIW1-2	CIW1-2	CJW1-2		sample number	CEX1	CEW1	CEZ1	CEY1		sample number	CFX1	CFW1	CFZ1	CFY1
Material	BIB B	BIB B	BIB B		Material	Cs-100	BIB	IE-96	SRL-DJ		Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	7	7	7		Na conc.	7	7	7	7		Na conc.	7	7	7	7
Na/Cs start	5.00E+02	5.00E+03	5.00E+04		Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04		Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	6.92E+02	2.19E+04	6.71E+05		Na/Cs final	7.11E+04	5.90E+05	7.19E+04	8.15E+04		Na/Cs final	9.29E+05	6.10E+06	7.34E+05	1.28E+06
lambda	34	282	1070		lambda	40	837	50	43		lambda	84	892	55	110
ref. lambda	47	395	1498		ref. lambda	56	1172	70	61		ref. lambda	117	1249	77	153
sample number	CGX1	CGW1	CGZ1	CGY1											
Material	Cs-100	BIB	IE-96	SRL-DJ											
Na conc.	7	7	7	7											
Na/Cs start	5.00E+06	5.00E+06	5.00E+06	5.00E+06											
Na/Cs final	1.04E+07	1.07E+08	7.48E+06	1.75E+07											
lambda	106	1638	60	155											
ref. lambda	149	2293	84	217											



SUMMARY OF BATCH DISTRIBUTION DATA

CC Waste 40 degrees C														
sample number	AHW3-2	AIW3-2	AJW3-2		sample number	AEX3	AEW3	AEZ3	AEY3	sample number	AFX3	AFW3	AFZ3	AFY3
Material	BIB B	BIB B	BIB B		Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	3	3	3		Na conc.	3	3	3	3	Na conc.	3	3	3	3
Na/Cs start	5.00E+02	5.00E+03	5.00E+04		Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	9.19E+02	3.01E+04	1.75E+06		Na/Cs final	6.80E+04	1.55E+06	8.11E+04	8.13E+04	Na/Cs final	6.95E+05	1.30E+07	7.20E+05	9.74E+05
lambda	72	426	2998		lambda	39	2346	76	44	lambda	36	2099	52	66
ref. lambda	43	255	1799		ref. lambda	23	1407	46	26	ref. lambda	22	1260	31	39
sample number	AGX3	AGW3	AGZ3	AGY3										
Material	Cs-100	BIB	IE-96	SRL-DJ										
Na conc.	3	3	3	3										
Na/Cs start	5.00E+06	5.00E+06	5.00E+06	5.00E+06										
Na/Cs final	8.28E+06	1.98E+08	8.31E+06	1.27E+07										
lambda	67	3000	72	110										
ref. lambda	40	1800	43	66										
sample number	BHW3-2	BIW3-2	BJW3-2		sample number	BEX3	BEW3	BEZ3	BEY3	sample number	BFX3	BFW3	BFZ3	BFY3
Material	BIB B	BIB B	BIB B		Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	5	5	5		Na conc.	5	5	5	5	Na conc.	5	5	5	5
Na/Cs start	5.00E+02	5.00E+03	5.00E+04		Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	7.14E+02	2.29E+04	9.73E+05		Na/Cs final	6.55E+04	1.07E+06	8.63E+04	7.40E+04	Na/Cs final	6.96E+05	1.25E+07	6.81E+05	8.96E+05
lambda	39	329	1579		lambda	30	1602	82	32	lambda	41	1903	40	57
ref. lambda	39	329	1579		ref. lambda	30	1602	82	32	ref. lambda	41	1903	40	57
sample number	BGX3	BGW3	BGZ3	BGY3										
Material	Cs-100	BIB	IE-96	SRL-DJ										
Na conc.	5	5	5	5										
Na/Cs start	5.00E+06	5.00E+06	5.00E+06	5.00E+06										
Na/Cs final	7.42E+06	1.45E+08	6.98E+06	1.11E+07										
lambda	51	2009	48	80										
ref. lambda	51	2009	48	80										
sample number	CHW3-2	CIW3-2	CJW3-2		sample number	CEX3	CEW3	CEZ3	CEY3	sample number	CFX3	CFW3	CFZ3	CFY3
Material	BIB B	BIB B	BIB B		Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	7	7	7		Na conc.	7	7	7	7	Na conc.	7	7	7	7
Na/Cs start	5.00E+02	5.00E+03	5.00E+04		Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	6.48E+02	1.56E+04	5.94E+05		Na/Cs final	6.17E+04	5.55E+05	6.16E+04	6.83E+04	Na/Cs final	6.50E+05	8.45E+06	6.03E+05	8.78E+05
lambda	27	189	997		lambda	24	817	27	26	lambda	28	1283	24	55
ref. lambda	38	265	1396		ref. lambda	34	1144	38	37	ref. lambda	39	1797	34	77
sample number	CGX3	CGW3	CGZ3	CGY3										
Material	Cs-100	BIB	IE-96	SRL-DJ										
Na conc.	7	7	7	7										
Na/Cs start	5.00E+06	5.00E+06	5.00E+06	5.00E+06										
Na/Cs final	7.31E+06	9.90E+07	6.30E+06	1.02E+07										
lambda	46	1568	30	71										
ref. lambda	64	2195	42	99										



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CC WASTE - EFFECT OF K AND Rb									
E series K = 0.03 M Rb = 0 M									
sample number	ESW2-2	ETW2-2	EUW2-2	ESX2-2	ETX2-2	EUX2-2	ESZ2-2	ETZ2-2	EUZ2-2
Material	BIB B	BIB B	BIB B	CS-100	CS-100	CS-100	IE-96	IE-96	IE-96
Temp, °C	25°	25°	25°	25°	25°	25°	25°	25°	25°
Na conc.	3	3	3	3	3	3	3	3	3
Na/Cs start	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04
Na/Cs final	9.86E+02	7.23E+04	2.14E+06	5.82E+02	6.95E+03	8.25E+04	7.95E+02	8.98E+03	9.86E+04
lambda	83	1109	3478	17	39	64	77	93	124
ref. lambda	50	666	2087	10	23	38	46	56	75
F series K = 0.045 M Rb = 0 M									
sample number	FSW2-2	FTW2-2	FUW2-2	FSX2-2	FTX2-2	FUX2-2	FSZ2-2	FTZ2-2	FUZ2-2
Material	BIB B	BIB B	BIB B	CS-100	CS-100	CS-100	IE-96	IE-96	IE-96
Temp, °C	25°	25°	25°	25°	25°	25°	25°	25°	25°
Na conc.	3	3	3	3	3	3	3	3	3
Na/Cs start	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04
Na/Cs final	9.49E+02	6.13E+04	1.79E+06	5.88E+02	6.81E+03	8.15E+04	7.64E+02	9.28E+03	9.00E+04
lambda	79	949	3031	17	37	65	69	100	103
ref. lambda	47	569	1819	10	22	39	41	60	62
G series K = 0.06 M Rb = 0 M									
sample number	GSW2-2	GTW2-2	GUW2-2	GSX2-2	GTX2-2	GUX2-2	GSZ2-2	GTZ2-2	GUZ2-2
Material	BIB B	BIB B	BIB B	CS-100	CS-100	CS-100	IE-96	IE-96	IE-96
Temp, °C	25°	25°	25°	25°	25°	25°	25°	25°	25°
Na conc.	3	3	3	3	3	3	3	3	3
Na/Cs start	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04
Na/Cs final	9.71E+02	5.30E+04	1.55E+06	5.88E+02	6.85E+03	8.00E+04	7.91E+02	8.78E+03	9.32E+04
lambda	79	856	2699	17	37	63	68	94	101
ref. lambda	48	513	1619	10	22	38	41	56	61

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NCAW 10 DEGREES C														
sample number	KDX1	KDW1	KDZ1	KDY1	sample number	KEX1	KEW1	KEZ1	KEY1	sample number	KFX1	KFW1	KFZ1	KFY1
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	0.20	0.20	0.20	0.20	Na conc.	0.20	0.20	0.20	0.20	Na conc.	0.20	0.20	0.20	0.20
Na/Cs start	5.00E+03	5.00E+03	5.00E+03	5.00E+03	Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	4.12E+04	1.43E+06	1.23E+05	3.42E+04	Na/Cs final	7.71E+05	1.65E+07	1.32E+06	7.34E+05	Na/Cs final	8.76E+06	1.69E+08	1.42E+07	8.50E+06
lambda	731	22154	2436	432	lambda	1287	26742	2828	870	lambda	1522	26039	3123	1135
ref. lambda	29	886	97	17	ref. lambda	51	1070	113	35	ref. lambda	61	1042	125	45
sample number	LDX1	LDW1	LDZ1	LDY1	sample number	LEX1	LEW1	LEZ1	LEY1	sample number	LFX1	LFW1	LFZ1	LFY1
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	1	1	1	1	Na conc.	1	1	1	1	Na conc.	1	1	1	1
Na/Cs start	5.00E+03	5.00E+03	5.00E+03	5.00E+03	Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	1.48E+04	2.70E+05	2.56E+04	1.07E+04	Na/Cs final	2.20E+05	4.00E+06	2.55E+05	2.31E+05	Na/Cs final	2.82E+06	5.20E+07	2.80E+06	3.90E+06
lambda	172	4277	449	79	lambda	298	6579	461	241	lambda	411	7804	524	430
ref. lambda	34	855	90	16	ref. lambda	60	1316	92	48	ref. lambda	82	1561	105	86
sample number	MDX1	MDW1	MDZ1	MDY1	sample number	MEX1	MEW1	MEZ1	MEY1	sample number	MFX1	MFW1	MFZ1	MFY1
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	3	3	3	3	Na conc.	3	3	3	3	Na conc.	3	3	3	3
Na/Cs start	5.00E+03	5.00E+03	5.00E+03	5.00E+03	Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	7.84E+03	6.80E+04	9.84E+03	7.18E+03	Na/Cs final	1.17E+05	1.40E+06	1.02E+05	1.19E+05	Na/Cs final	1.38E+06	1.83E+07	1.09E+06	1.78E+06
lambda	60	914	121	29	lambda	113	2138	130	90	lambda	163	2756	145	180
ref. lambda	36	549	72	17	ref. lambda	68	1283	78	54	ref. lambda	98	1654	87	108
sample number	NDX1	NDW1	NDZ1	NDY1	sample number	NEX1	NEW1	NEZ1	NEY1	sample number	NFX1-1	NFW1-1	NFZ1	NFY1
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	5	5	5	5	Na conc.	5	5	5	5	Na conc.	5	5	5	5
Na/Cs start	5.00E+03	5.00E+03	5.00E+03	5.00E+03	Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	7.23E+03	2.70E+04	7.35E+03	6.51E+03	Na/Cs final	9.07E+04	5.70E+05	8.10E+04	8.86E+04	Na/Cs final	1.03E+06	1.31E+07	7.84E+05	1.41E+06
lambda	41	363	59	19	lambda	76	853	69	55	lambda	109	1913	71	121
ref. lambda	41	363	59	19	ref. lambda	76	853	69	55	ref. lambda	109	1913	71	121





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NCAW 25 degrees C														
sample number	KDX2	KDW2	KDZ2	KDY2	sample number	KEX2	KEW2	KEZ2	KEY2	sample number	KFX2	KFW2	KFZ2	KFY2
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	0.2	0.2	0.2	0.2	Na conc.	0.2	0.20	0.20	0.20	Na conc.	0.20	0.20	0.20	0.20
Na/Cs start	5000	5000	5000	5000	Na/Cs start	50000	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	26700	1035000	95650	21150	Na/Cs final	359000	1.23E+07	1.02E+06	3.70E+05	Na/Cs final	4.53E+06	1.10E+08	1.10E+07	5.11E+06
lambda	415	15111	1954	231	lambda	630	17824	2146	454	lambda	753	16555	2239	552
ref. lambda	17	604	78	9	ref. lambda	25	713	86	18	ref. lambda	30	662	90	22
sample number	LDX2	LDW2	LDZ2	LDY2	sample number	LEX2	LEW2	LEZ2	LEY2	sample number	LFX2	LFW2	LFZ2	LFY2
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	1	1	1	1	Na conc.	1	1	1	1	Na conc.	1	1	1	1
Na/Cs start	5.00E+03	5.00E+03	5.00E+03	5.00E+03	Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	1.04E+04	2.10E+05	1.87E+04	9.26E+03	Na/Cs final	1.43E+05	3.25E+06	1.81E+05	1.61E+05	Na/Cs final	1.78E+06	3.90E+07	1.95E+06	2.27E+06
lambda	104	3195	310	55	lambda	177	5175	325	153	lambda	224	6155	341	230
ref. lambda	21	639	62	11	ref. lambda	35	1035	65	31	ref. lambda	45	1231	68	46
sample number	MDX2	MDW2	MDZ2	MDY2	sample number	MEX2	MEW2	MEZ2	MEY2	sample number	MFX2	MFW2	MFZ2	MFY2
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	3	3	3	3	Na conc.	3	3	3	3	Na conc.	3	3	3	3
Na/Cs start	5.00E+03	5.00E+03	5.00E+03	5.00E+03	Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	7.13E+03	4.80E+04	8.38E+03	6.37E+03	Na/Cs final	8.70E+04	1.13E+06	8.55E+04	9.25E+04	Na/Cs final	9.74E+05	1.40E+07	8.71E+05	1.14E+06
lambda	41	659	79	19	lambda	70	1632	85	58	lambda	94	2131	89	98
ref. lambda	25	396	48	11	ref. lambda	42	979	51	35	ref. lambda	56	1279	54	59
sample number	NDX2	NDW2	NDZ2	NDY2	sample number	NEX2	NEW2	NEZ2	NEY2	sample number	NFX2	NFW2	NFZ2	NFY2
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	5	5	5	5	Na conc.	5	5	5	5	Na conc.	5	5	5	5
Na/Cs start	5.00E+03	5.00E+03	5.00E+03	5.00E+03	Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	6.73E+03	2.25E+04	6.57E+03	6.16E+03	Na/Cs final	7.65E+04	6.21E+05	6.71E+04	7.81E+04	Na/Cs final	8.77E+05	8.48E+06	6.90E+05	9.61E+05
lambda	31	289	41	16	lambda	50	903	44	39	lambda	70	1317	45	69
ref. lambda	31	289	41	16	ref. lambda	50	903	44	39	ref. lambda	70	1317	45	69

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NCAW 25 DEGREES C										
sample number	KPW2-2	KQW2-2	KRW2-2				LPW2-2	LQW2-2	LRW2-2	
Material	BIB	BIB	BIB				BIB	BIB	BIB	
Temp, ° C	25°	25°	25°				25°	25°	25°	
Na conc.	0.2	0.2	0.2				1	1	1	
Na/Cs start	5.00E+01	5.00E+02	5.00E+03				5.00E+01	5.00E+02	5.00E+03	
Na/Cs final	2.70E+02	4.61E+04	1.10E+06				6.85E+01	3.05E+03	1.95E+05	
lambda	347	7608	18260				31	407	2962	
ref. lambda	14	304	730				6	81	592	
sample number	MPW2-2	MQW2-2	MRW2-2				NPW2-2	NQW2-2	NRW2-2	
Material	BIB	BIB	BIB				BIB	BIB	BIB	
Temp, ° C	25°	25°	25°				25°	25°	25°	
Na conc.	3	3	3				5	5	5	
Na/Cs start	5.00E+01	5.00E+02	5.00E+03				5.00E+01	5.00E+02	5.00E+03	
Na/Cs final	5.71E+01	9.72E+02	4.57E+04				5.54E+01	7.42E+02	2.28E+04	
lambda	12	75	658				9	40	296	
ref. lambda	7	45	395				9	40	296	

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NCAW - EFFECT OF K AND Rb												
A series K = 0.015 M Rb = 0 M												
sample number	ASW2-2	ATW2-2	AUW2-2	ASX2-2	ATX2-2	AUX2-2	sample number	ASZ2-2	ATZ2-2	AUZ2-2		
Material	BIB	BIB	BIB	CS-100	CS-100	CS-100	Material	IE-96	IE-96	IE-96		
Temp, ° C	25°	25°	25°	25°	25°	25°	Temp, ° C	25°	25°	25°		
Na conc.	3	3	3	3	3	3	Na conc.	3	3	3		
Na/Cs start	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04	Na/Cs start	5.00E+02	5.00E+03	5.00E+04		
Na/Cs final	1.04E+03	4.27E+04	1.17E+06	6.26E+02	7.45E+03	8.29E+04	Na/Cs final	9.29E+02	8.90E+03	9.45E+04		
lambda	86	639	1778	25	48	63	lambda	103	93	100		
ref. lambda	52	383	1067	15	29	38	ref. lambda	62	56	60		
B series K = 0.07 M Rb = 1.3E-4 M												
sample number	BSW2-2	BTW2-2	BUW2-2	BSX2-2	BTX2-2	BUX2-2	sample number	BSZ2-2	BTZ2-2	BUZ2-2		
Material	BIB	BIB	BIB	CS-100	CS-100	CS-100	Material	IE-96	IE-96	IE-96		
Temp, ° C	25°	25°	25°	25°	25°	25°	Temp, ° C	25°	25°	25°		
Na conc.	3	3	3	3	3	3	Na conc.	3	3	3		
Na/Cs start	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04	Na/Cs start	5.00E+02	5.00E+03	5.00E+04		
Na/Cs final	9.90E+02	4.19E+04	1.13E+06	6.14E+02	7.22E+03	8.54E+04	Na/Cs final	9.22E+02	8.83E+03	8.87E+04		
lambda	82	623	1767	25	43	70	lambda	105	97	99		
ref. lambda	49	374	1060	15	26	42	ref. lambda	63	58	59		
C series K=0.07 M Rb = 1.95E-4 M												
sample number	CSW2-2	CTW2-2	CUW2-2	CSX2-2	CTX2-2	CUX2-2	sample number	CSZ2-2	CTZ2-2	CUZ2-2		
Material	BIB	BIB	BIB #2	CS-100	CS-100	CS-100	Material	IE-96	IE-96	IE-96		
Temp, ° C	25°	25°	25°	25°	25°	25°	Temp, ° C	25°	25°	25°		
Na conc.	3	3	3	3	3	3	Na conc.	3	3	3		
Na/Cs start	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04	Na/Cs start	5.00E+02	5.00E+03	5.00E+04		
Na/Cs final	1.03E+03	4.37E+04	1.23E+06	6.15E+02	7.19E+03	8.48E+04	Na/Cs final	9.19E+02	8.47E+03	8.90E+04		
lambda	85	603	1962	23	42	71	lambda	104	86	95		
ref. lambda	51	362	1177	14	25	43	ref. lambda	62	52	57		
D series K=0.07 M Rb = 2.6E-4 M												
sample number	DSW2-2	DTW2-2	DUW2-2	DSX2-2	DTX2-2	DUX2-2	sample number	DSZ2-2	DTZ2-2	DUZ2-2		
Material	BIB B	BIB B	BIB B	CS-100	CS-100	CS-100	Material	IE-96	IE-96	IE-96		
Temp, ° C	25°	25°	25°	25°	25°	25°	Temp, ° C	25°	25°	25°		
Na conc.	3	3	3	3	3	3	Na conc.	3	3	3		
Na/Cs start	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04	Na/Cs start	5.00E+02	5.00E+03	5.00E+04		
Na/Cs final	1.08E+03	4.97E+04	1.21E+06	6.20E+02	7.04E+03	8.36E+04	Na/Cs final	8.59E+02	8.38E+03	8.43E+04		
lambda	98	731	1885	25	42	71	lambda	94	84	88		
ref. lambda	59	439	1131	15	25	43	ref. lambda	56	50	53		

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NCAW - EFFECT OF K AND Rb											
E series K = 0.14 M Rb = 6.5E-5 M											
sample number	ESW2-2	ETW2-2	EUW2-2	ESX2-2	ETX2-2	EUX2-2	ESZ2-2	ETZ2-2	EUZ2-2		
Material	BIB B	BIB B	BIB B	CS-100	CS-100	CS-100	IE-96	IE-96	IE-96		
Temp, °C	25°	25°	25°	25°	25°	25°	25°	25°	25°		
Na conc.	3	3	3	3	3	3	3	3	3		
Na/Cs start	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04		
Na/Cs final	1.15E+03	4.17E+04	8.36E+05	6.23E+02	6.94E+03	7.85E+04	9.03E+02	7.85E+03	7.97E+04		
lambda	104	584	1291	26	38	57	100	69	72		
ref. lambda	62	350	774	16	23	34	60	41	43		
F series K = 0.21 M Rb = 6.5E-5 M											
sample number	FSW2-2	FTW2-2	FUW2-2	FSX2-2	FTX2-2	FUX2-2	FSZ2-2	FTZ2-2	FUZ2-2		
Material	BIB B	BIB B	BIB B	CS-100	CS-100	CS-100	IE-96	IE-96	IE-96		
Temp, °C	25°	25°	25°	25°	25°	25°	25°	25°	25°		
Na conc.	3	3	3	3	3	3	3	3	3		
Na/Cs start	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04		
Na/Cs final	1.05E+03	2.97E+04	6.83E+05	6.14E+02	6.76E+03	7.59E+04	8.83E+02	7.29E+03	7.41E+04		
lambda	93	420	1026	24	36	48	95	59	62		
ref. lambda	56	252	615	14	22	29	57	35	37		
G series K = 0.28 M Rb = 6.5E-5 M											
sample number	GSW2-2	GTW2-2	GUW2-2	GSX2-2	GTX2-2	GUX2-2	GSZ2-2	GTZ2-2	GUZ2-2		
Material	BIB B	BIB B	BIB B	CS-100	CS-100	CS-100	IE-96	IE-96	IE-96		
Temp, °C	25°	25°	25°	25°	25°	25°	25°	25°	25°		
Na conc.	3	3	3	3	3	3	3	3	3		
Na/Cs start	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04	5.00E+02	5.00E+03	5.00E+04		
Na/Cs final	1.10E+03	2.81E+04	5.64E+05	6.25E+02	6.78E+03	7.25E+04	8.44E+02	7.37E+03	7.01E+04		
lambda	99	391	854	27	36	47	84	56	49		
ref. lambda	60	235	513	16	22	28	50	34	29		

SUMMARY OF BATCH DISTRIBUTION DATA

9/11/92

NCAW 40 DEGREES C														
sample number	KDX3	KDW3	KDZ3	KDY3	sample number	KEX3	KEW3	KEZ3	KEY3	sample number	KFX3	KFW3	KEZ3	KEY3
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	0.20	0.20	0.20	0.20	Na conc.	0.20	0.20	0.20	0.20	Na conc.	0.20	0.20	0.20	0.20
Na/Cs start	5.00E+03	5.00E+03	5.00E+03	5.00E+03	Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	1.74E+04	5.60E+05	5.75E+04	1.68E+04	Na/Cs final	2.45E+05	7.10E+06	6.67E+05	2.70E+05	Na/Cs final	2.66E+06	7.75E+07	6.21E+06	2.88E+06
lambda	256	9147	1337	171	lambda	383	11531	1459	309	lambda	403	11518	1451	340
ref. lambda	10	366	53	7	ref. lambda	15	461	58	12	ref. lambda	16	461	58	14
sample number	LDX3	LDW3	LDZ3	LDY3	sample number	LEX3	LEW3	LEZ3	LEY3	sample number	LFX3	LFW3	LFZ3	LFY3
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	1	1	1	1	Na conc.	1	1	1	1	Na conc.	1	1	1	1
Na/Cs start	5.00E+03	5.00E+03	5.00E+03	5.00E+03	Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	9.01E+03	1.30E+05	1.09E+04	1.05E+04	Na/Cs final	1.05E+05	2.10E+06	1.44E+05	1.02E+05	Na/Cs final	1.22E+06	2.55E+07	1.69E+06	1.57E+06
lambda	71	1993	137	81	lambda	102	3224	236	76	lambda	130	3870	241	151
ref. lambda	14	399	27	16	ref. lambda	20	645	47	15	ref. lambda	26	774	48	30
sample number	MDX3	MDW3	MDZ3	MDY3	sample number	MEX3	MEW3	MEZ3	MEY3	sample number	MFX3	MFW3	MFZ3	MFY3
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	0	BIB	IE-96	SRL-DJ
Na conc.	3	3	3	3	Na conc.	3	3	3	3	Na conc.	3	3	3	3
Na/Cs start	5.00E+03	5.00E+03	5.00E+03	5.00E+03	Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	6.42E+03	2.70E+04	7.27E+03	6.35E+03	Na/Cs final	7.12E+04	6.85E+05	6.61E+04	7.79E+04	Na/Cs final	6.82E+05	8.55E+06	7.50E+05	8.26E+05
lambda	28	380	55	19	lambda	43	1035	40	40	lambda	34	1350	64	46
ref. lambda	17	228	33	11	ref. lambda	26	621	24	24	ref. lambda	20	810	38	28
sample number	NDX3	NDW3	NDZ3	NDY3	sample number	NEX3	NEW3	NEZ3	NEY3	sample number	NFX3	NFW3	NFZ3	NFY3
Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ	Material	Cs-100	BIB	IE-96	SRL-DJ
Na conc.	5	5	5	5	Na conc.	5	5	5	5	Na conc.	5	5	5	5
Na/Cs start	5.00E+03	5.00E+03	5.00E+03	5.00E+03	Na/Cs start	5.00E+04	5.00E+04	5.00E+04	5.00E+04	Na/Cs start	5.00E+05	5.00E+05	5.00E+05	5.00E+05
Na/Cs final	6.10E+03	1.55E+04	6.09E+03	5.95E+03	Na/Cs final	7.04E+04	4.30E+05	7.02E+04	6.94E+04	Na/Cs final	7.72E+05	6.30E+06	6.02E+05	8.85E+05
lambda	22	189	26	13	lambda	37	599	49	27	lambda	54	909	25	58
ref. lambda	22	189	26	13	ref. lambda	37	599	49	27	ref. lambda	54	909	25	58

SUMMARY OF BATCH DISTRIBUTION DATA

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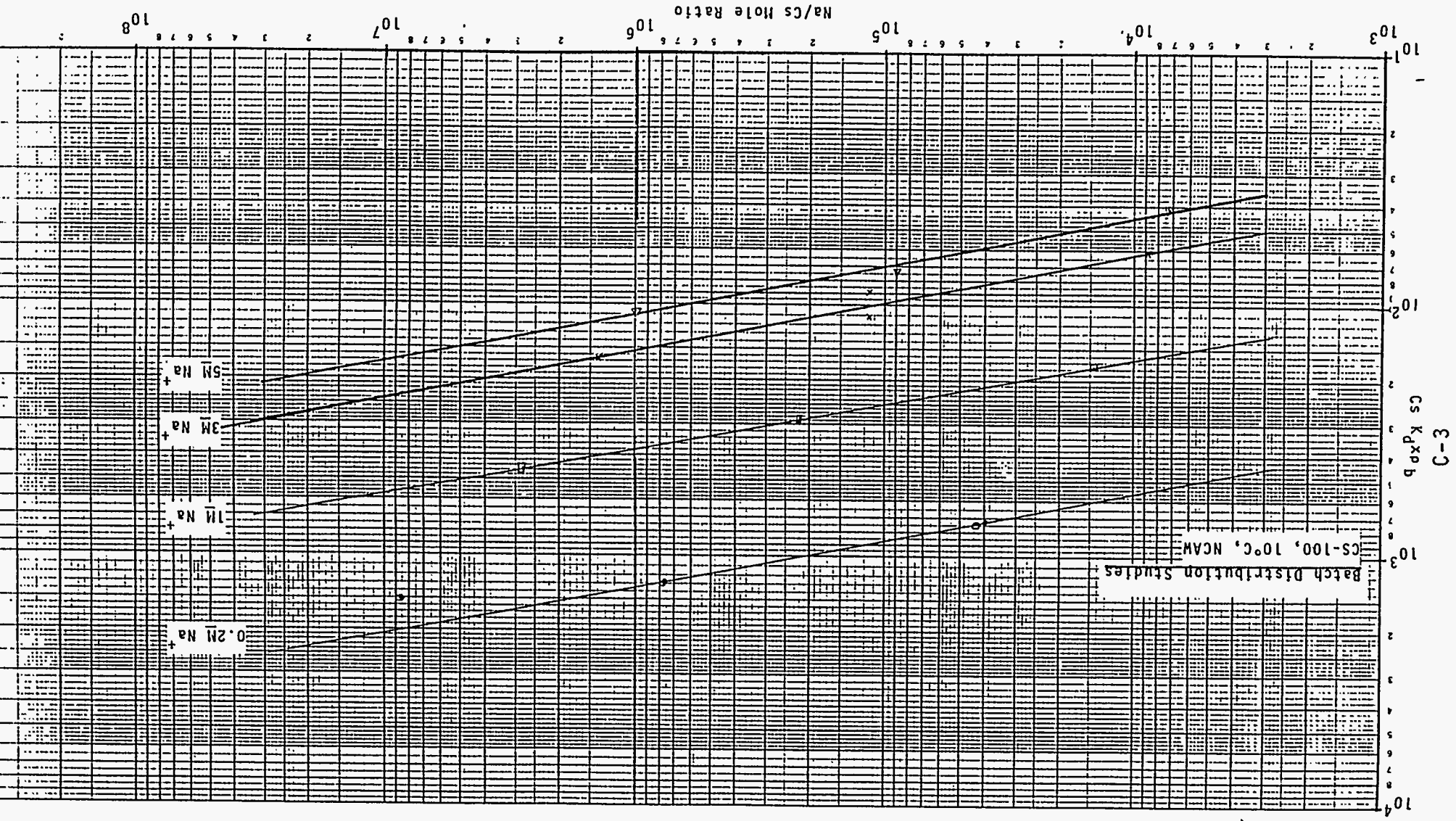
NCAW 40 DEGREES C										
sample number	KPW3-2	KQW3-2	KRW3-2		LPW3-2	LQW3-2	LRW3-2			
Material	BIB B	BIB B	BIB B		BIB B	BIB B	BIB B			
Temp, °C	40°	40°	40°		40°	40°	40°			
Na conc.	0.2	0.2	0.2		1	1	1			
Na/Cs start	5.00E+01	5.00E+02	5.00E+03		5.00E+01	5.00E+02	5.00E+03			
Na/Cs final	2.04E+02	4.34E+04	1.74E+07		7.27E+01	2.51E+03	1.33E+05			
lambda	2.91E+02	7.55E+03	3.18E+05		3.72E+01	3.62E+02	2.31E+03			
ref. lambda	12	302	12726		7	72	462			
sample number	MPW3-2	MQW3-2	MRW3-2		NPW3-2	NQW3-2	NRW3-2			
Material	BIB B	BIB B	BIB B		BIB B	BIB B	BIB B			
Temp, °C	40°	40°	40°		40°	40°	40°			
Na conc.	3	3	3		5	5	5			
Na/Cs start	5.00E+01	5.00E+02	5.00E+03		5.00E+01	5.00E+02	5.00E+03			
Na/Cs final	5.60E+01	9.04E+02	3.33E+04		5.42E+01	7.12E+02	1.85E+04			
lambda	10	72	519		8	39	247			
ref. lambda	6	43	311		8	39	247			

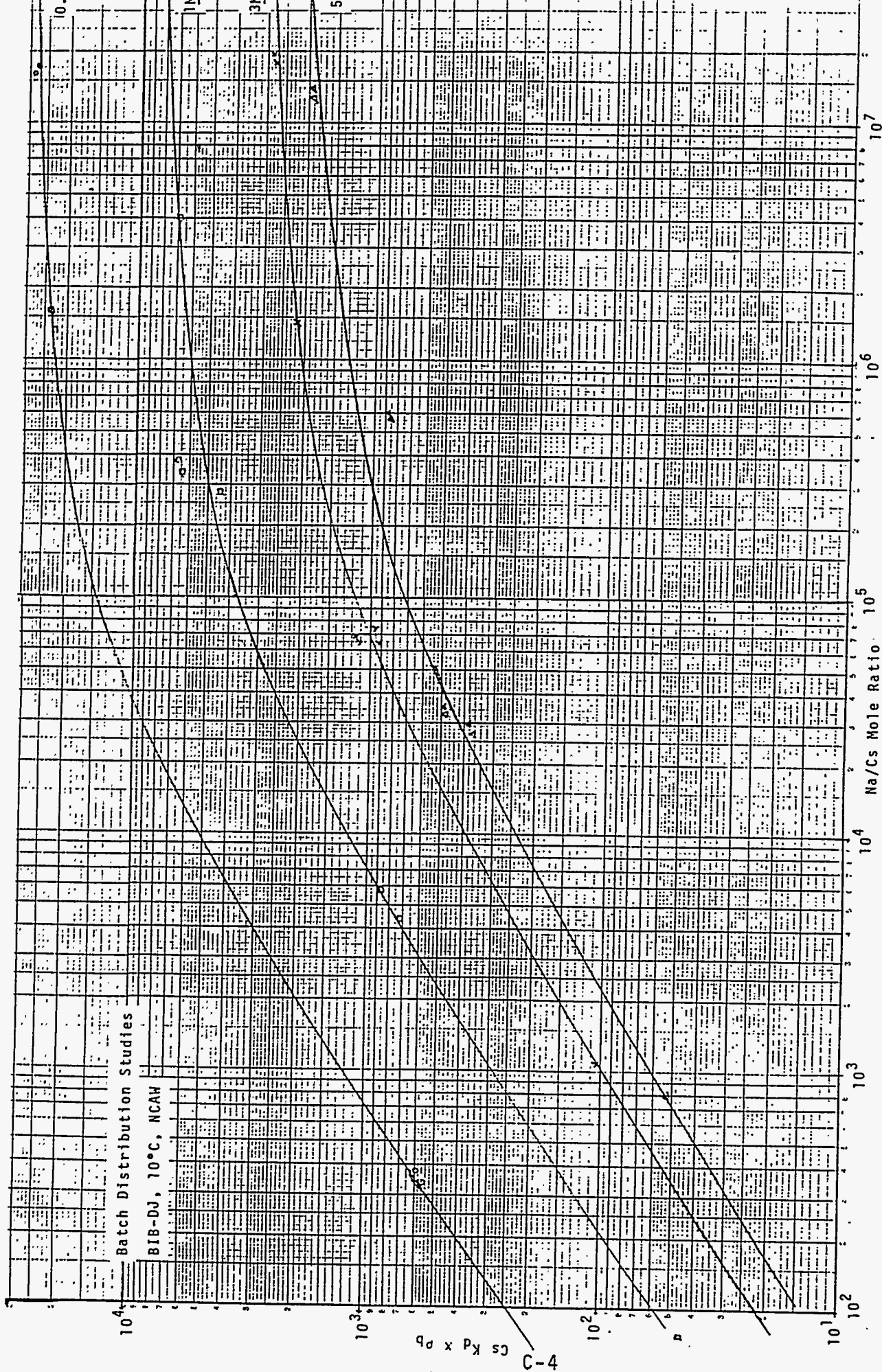
**APPENDIX C**  
**Graphical Presentation of Distribution Data**

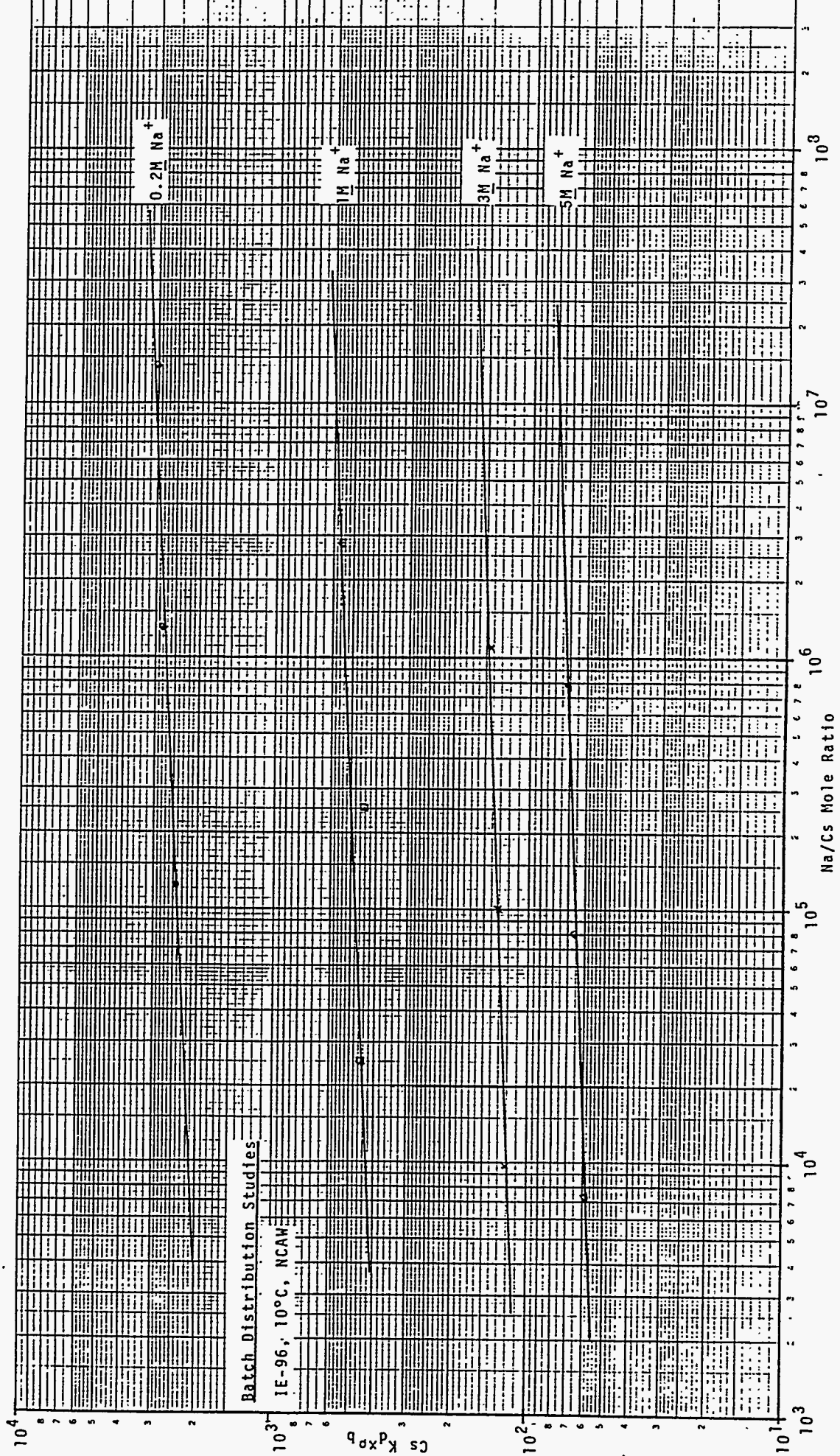
TABLE OF CONTENTS (Appendix C)

<u>Page No.</u>	<u>Solution</u>	<u>°C</u>	<u>Exchanger</u>
C-3	NCAW	10	CS-100
C-4	"	"	BIB-DJ
C-5	"	"	IE-96
C-6	NCAW	25	CS-100
C-7	"	"	BIB-DJ
C-8	"	"	IE-96
C-9	NCAW	40	CS-100
C-10	"	"	BIB-DJ
C-11	"	"	IE-96
C-12	CC	10	CS-100
C-13	"	"	BIB-DJ
C-14	"	"	IE-96
C-15	CC	25	CS-100
C-16	"	"	BIB-DJ
C-17	"	"	IE-96
C-18	CC	40	CS-100
C-19	"	"	BIB-DJ
C-20	"	"	IE-96



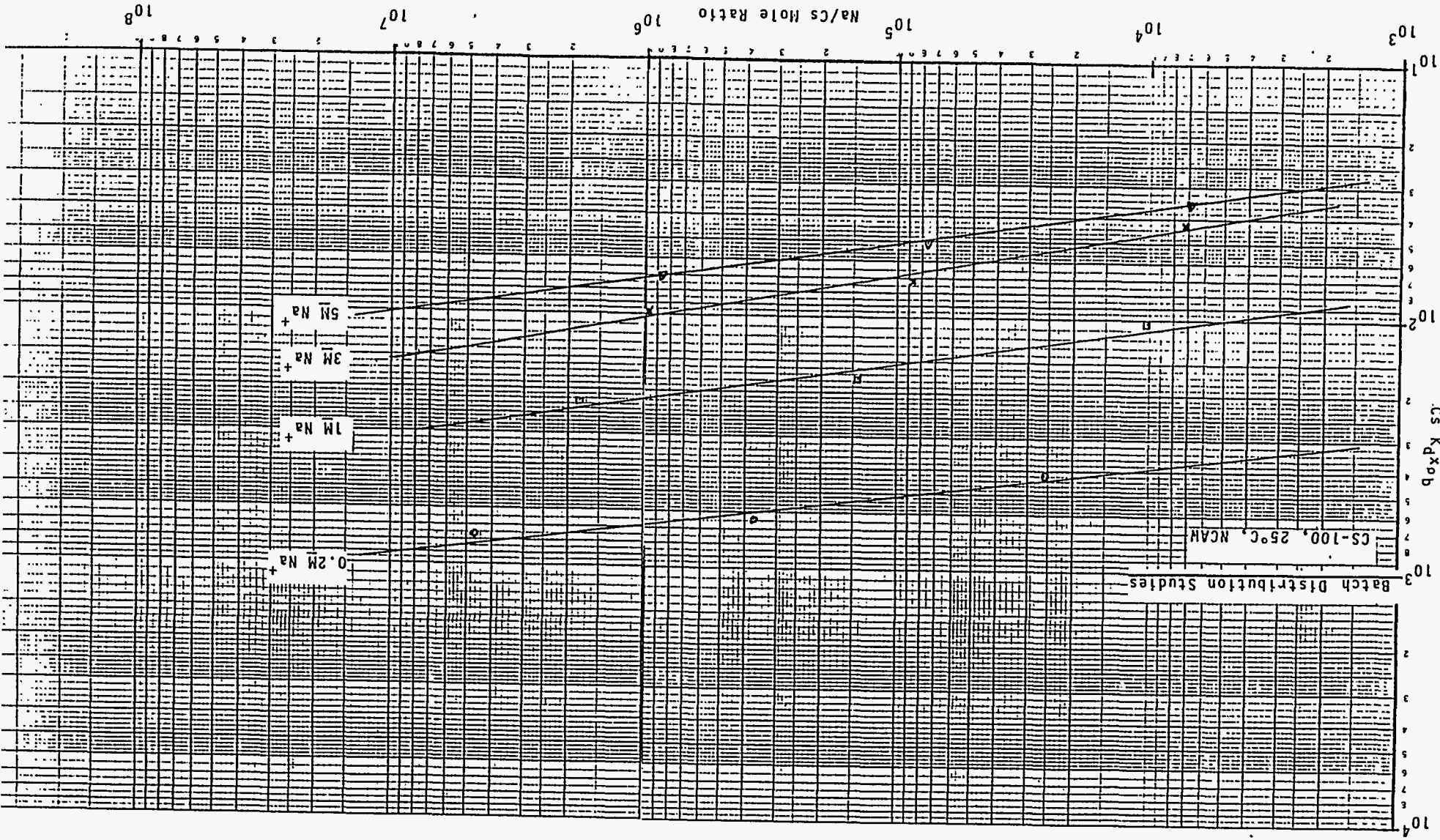


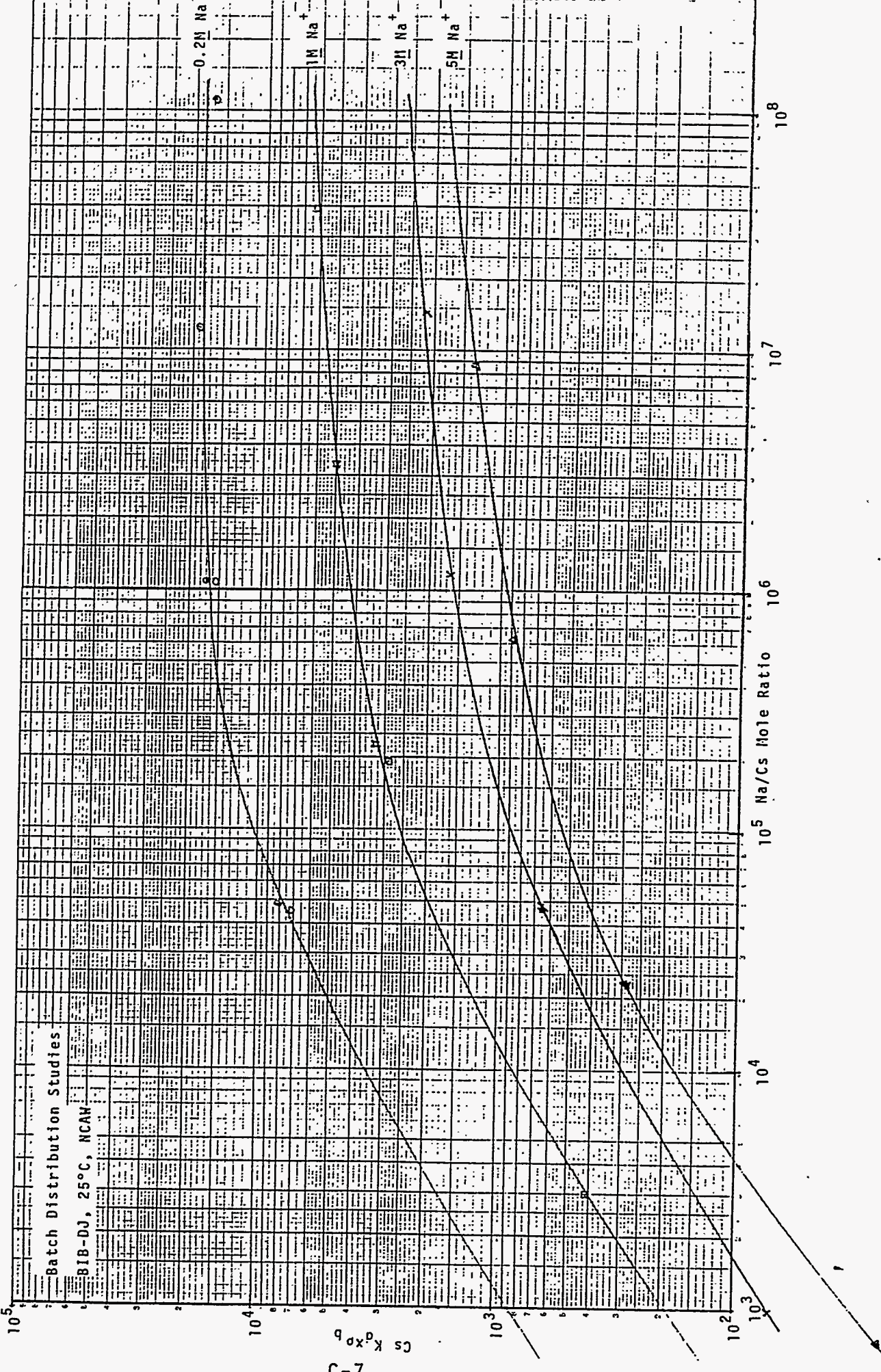


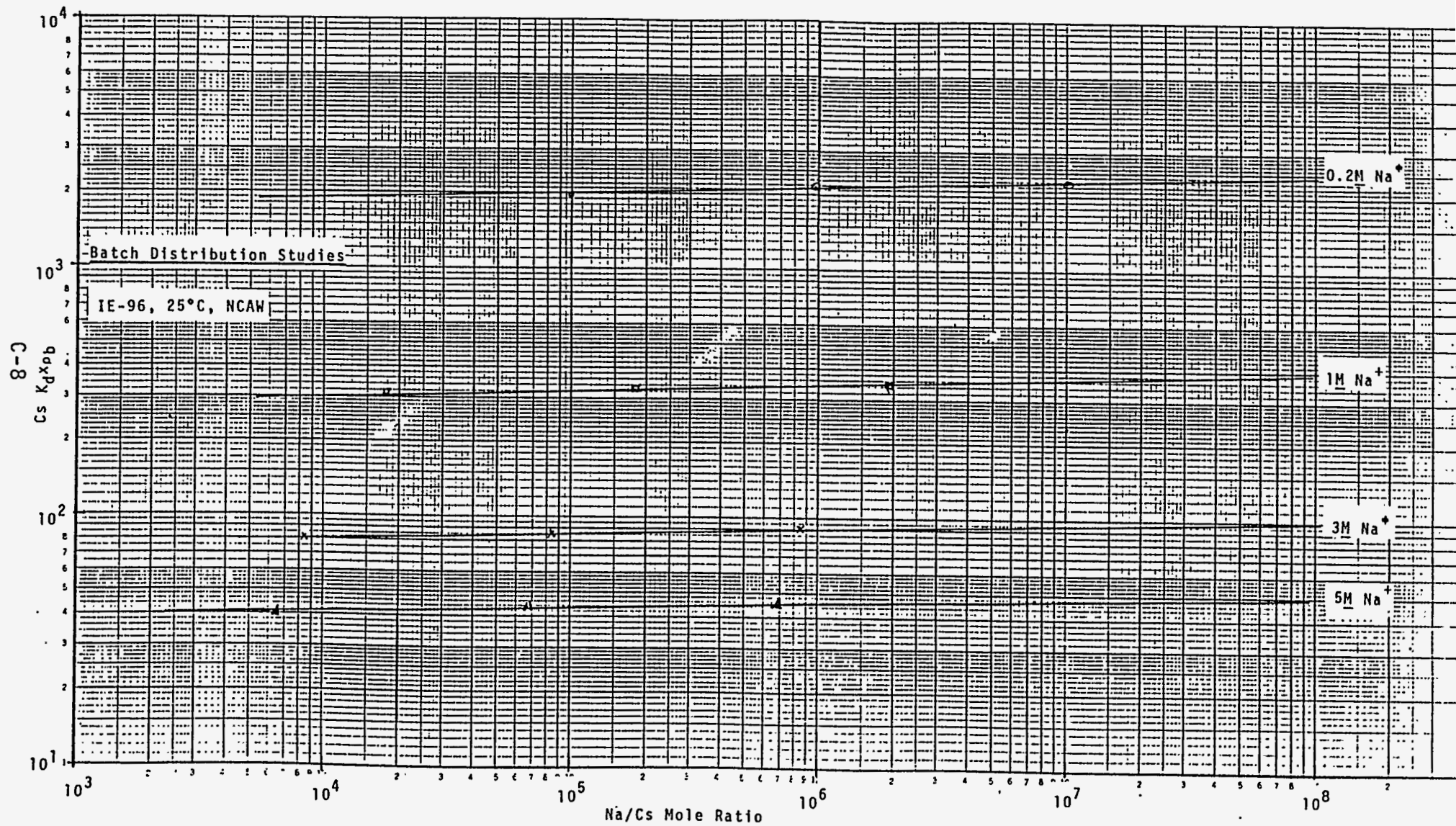


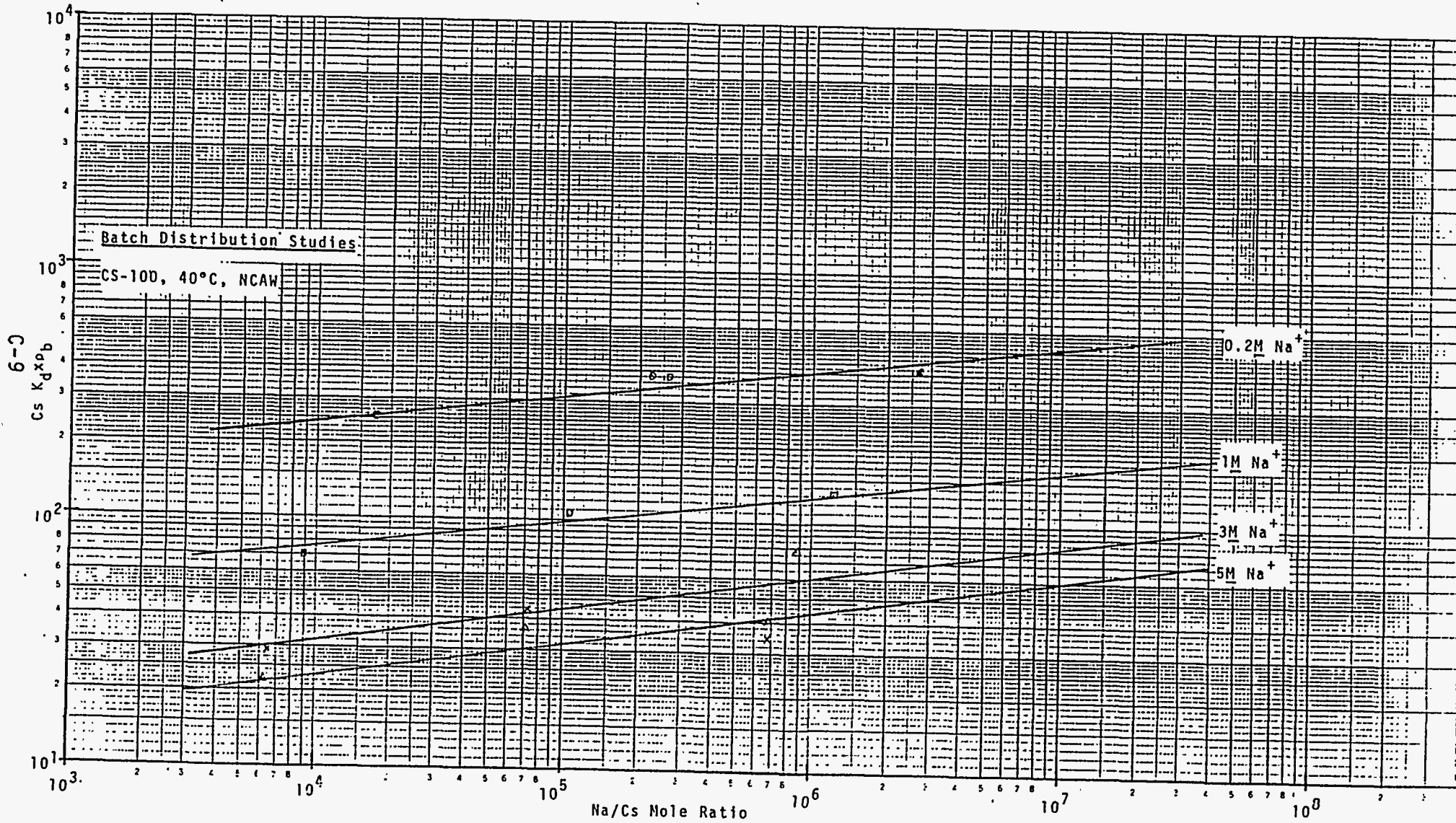
Cs  $K_d \times 10^6$

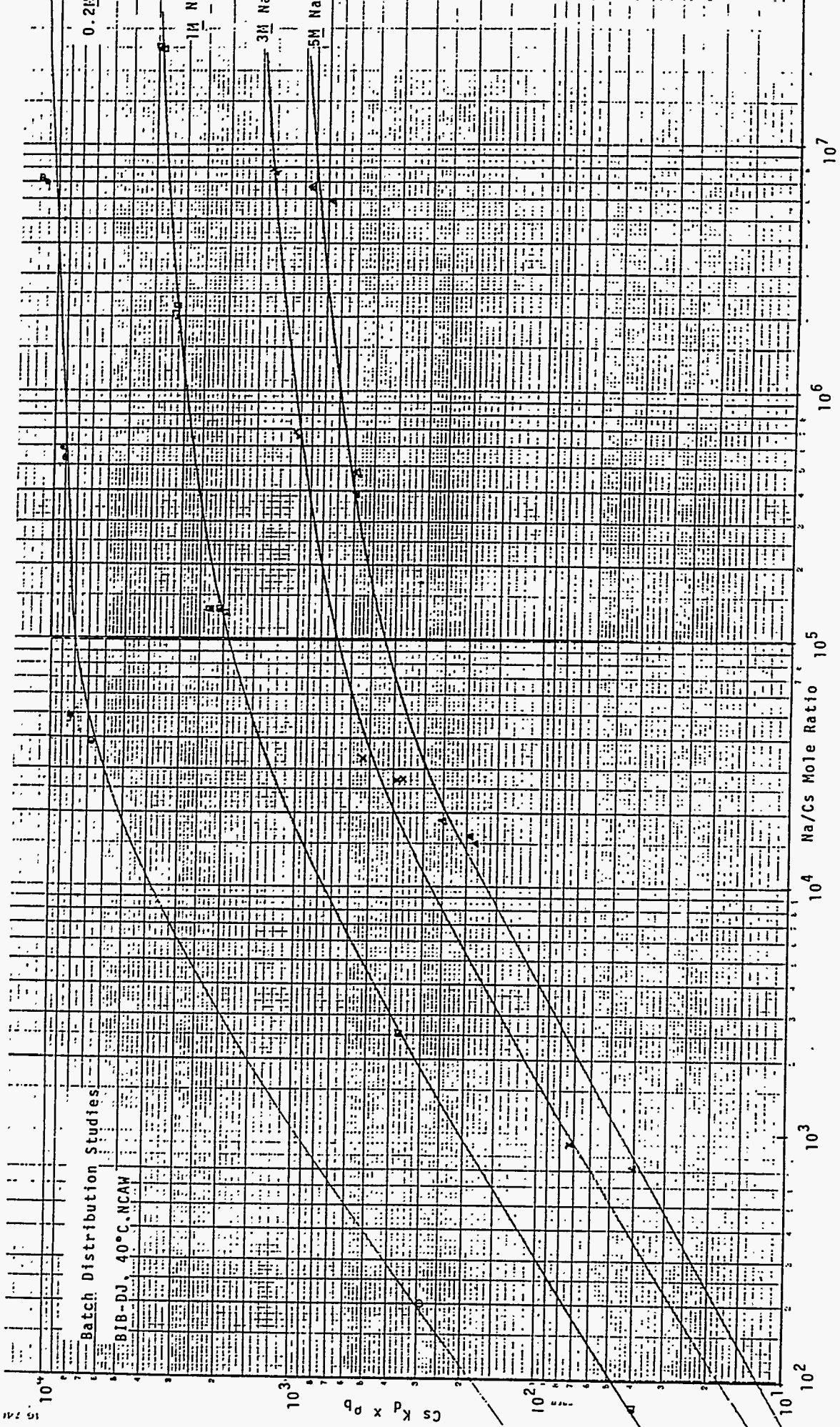
Batch Distribution Studies  
CS-100, 25°C, NCAN



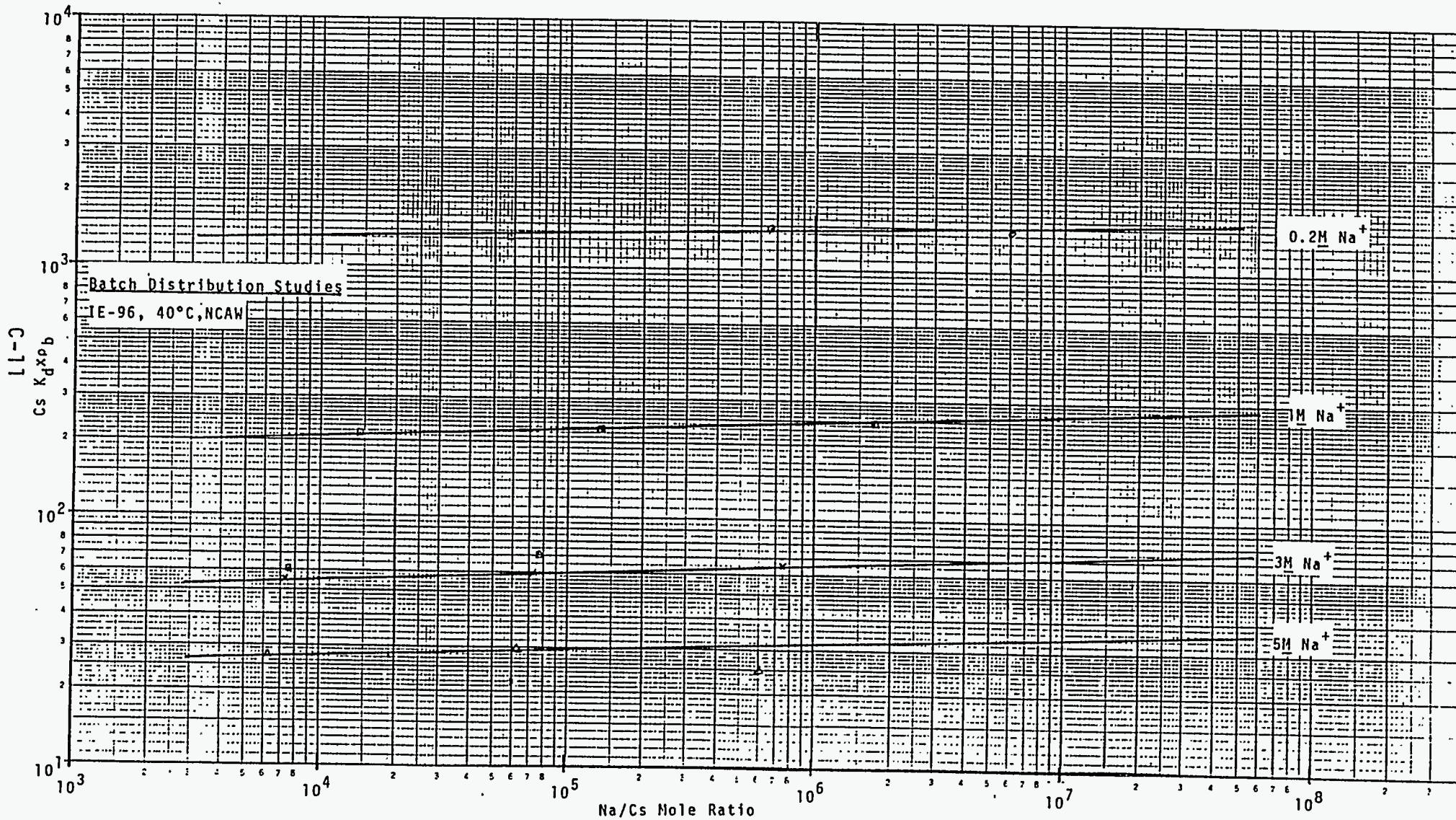


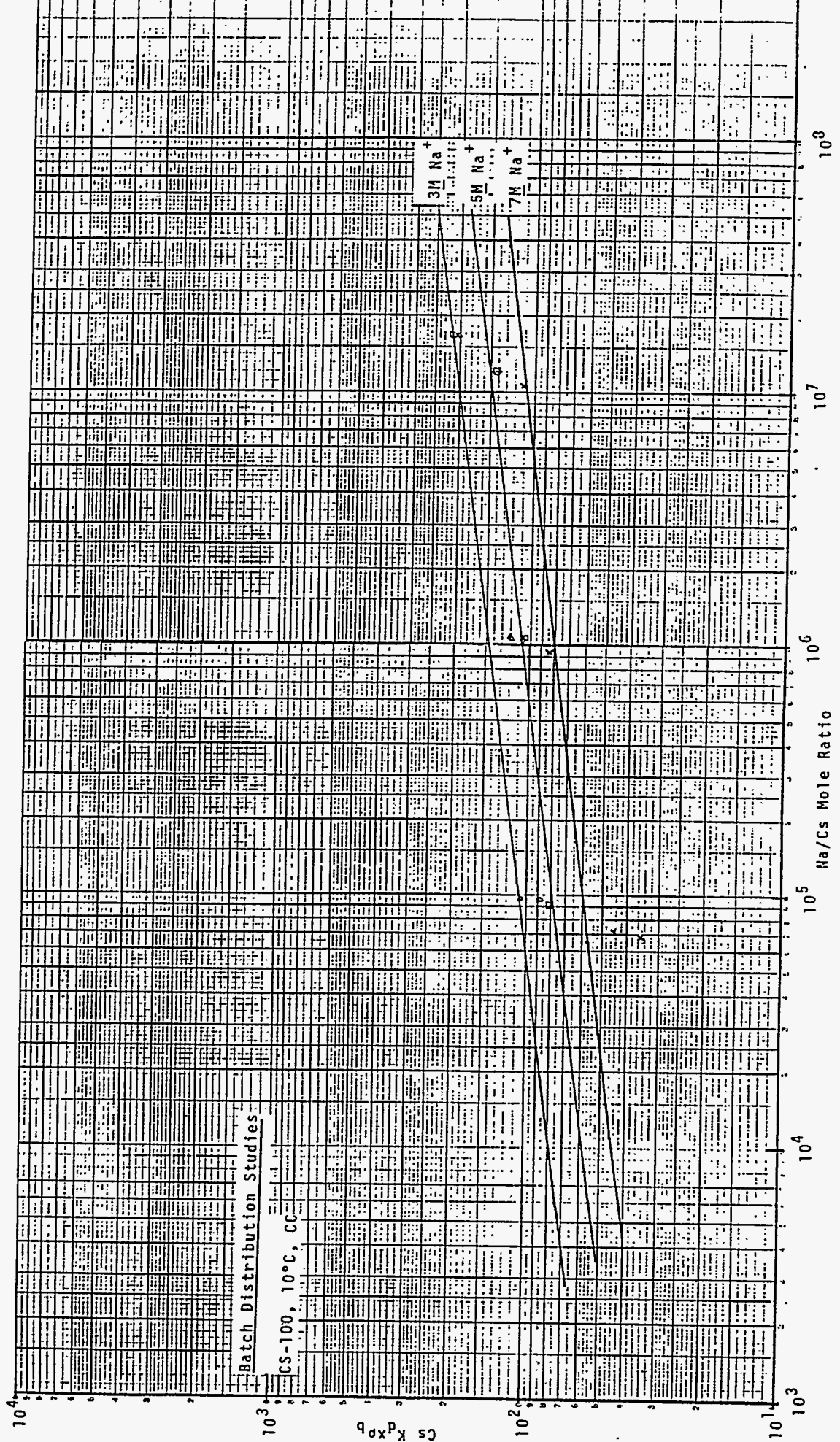


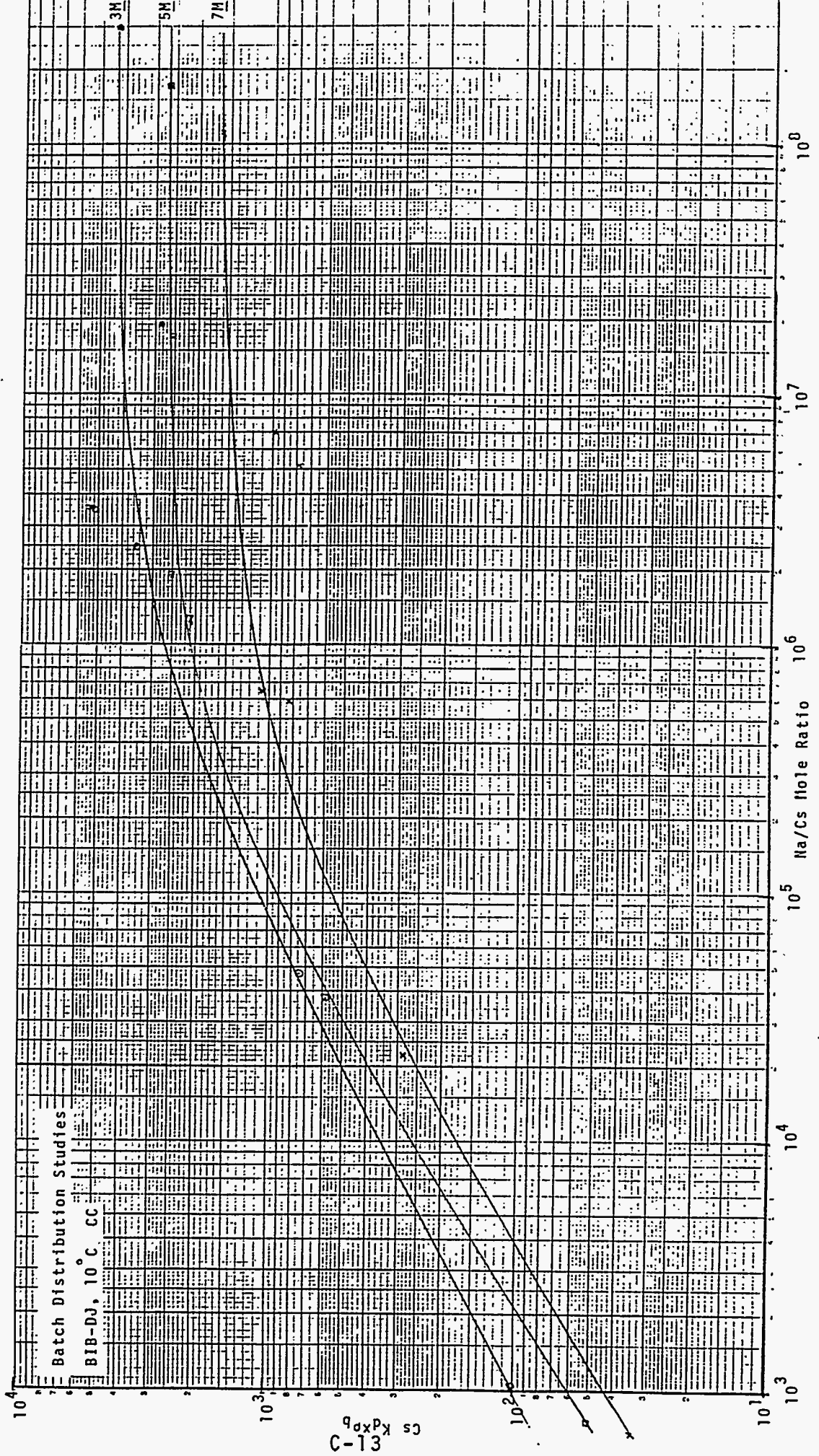




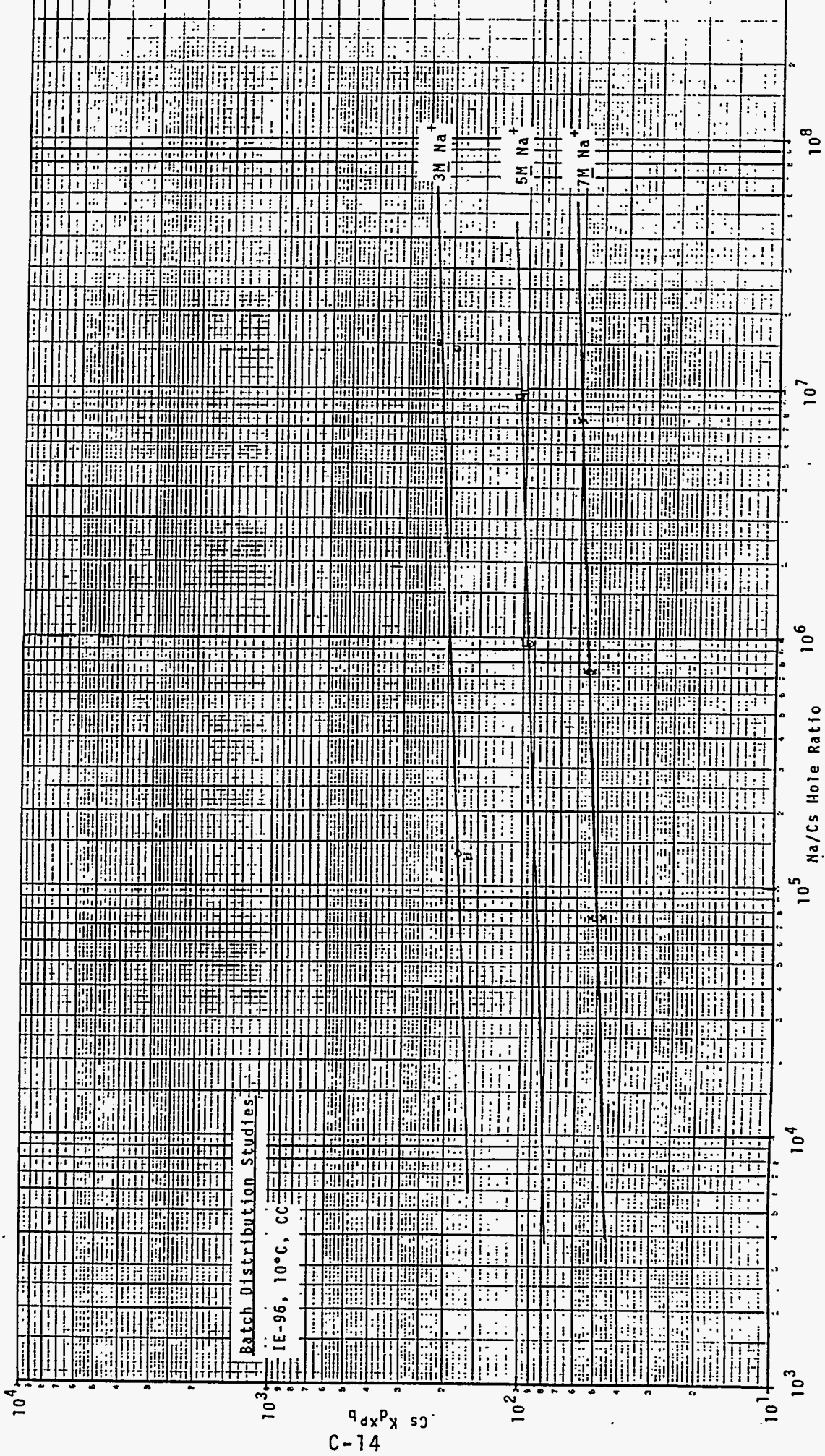


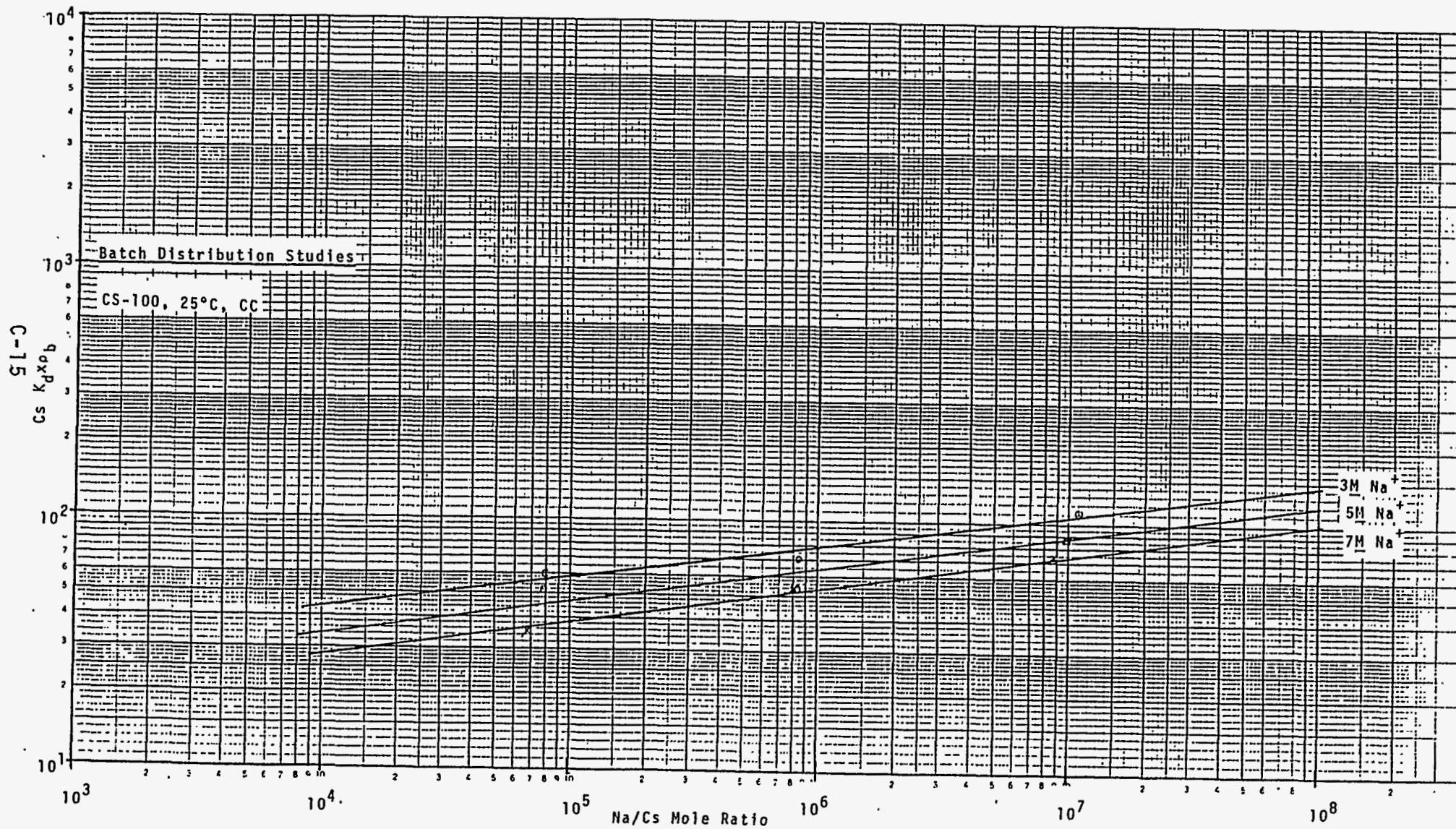


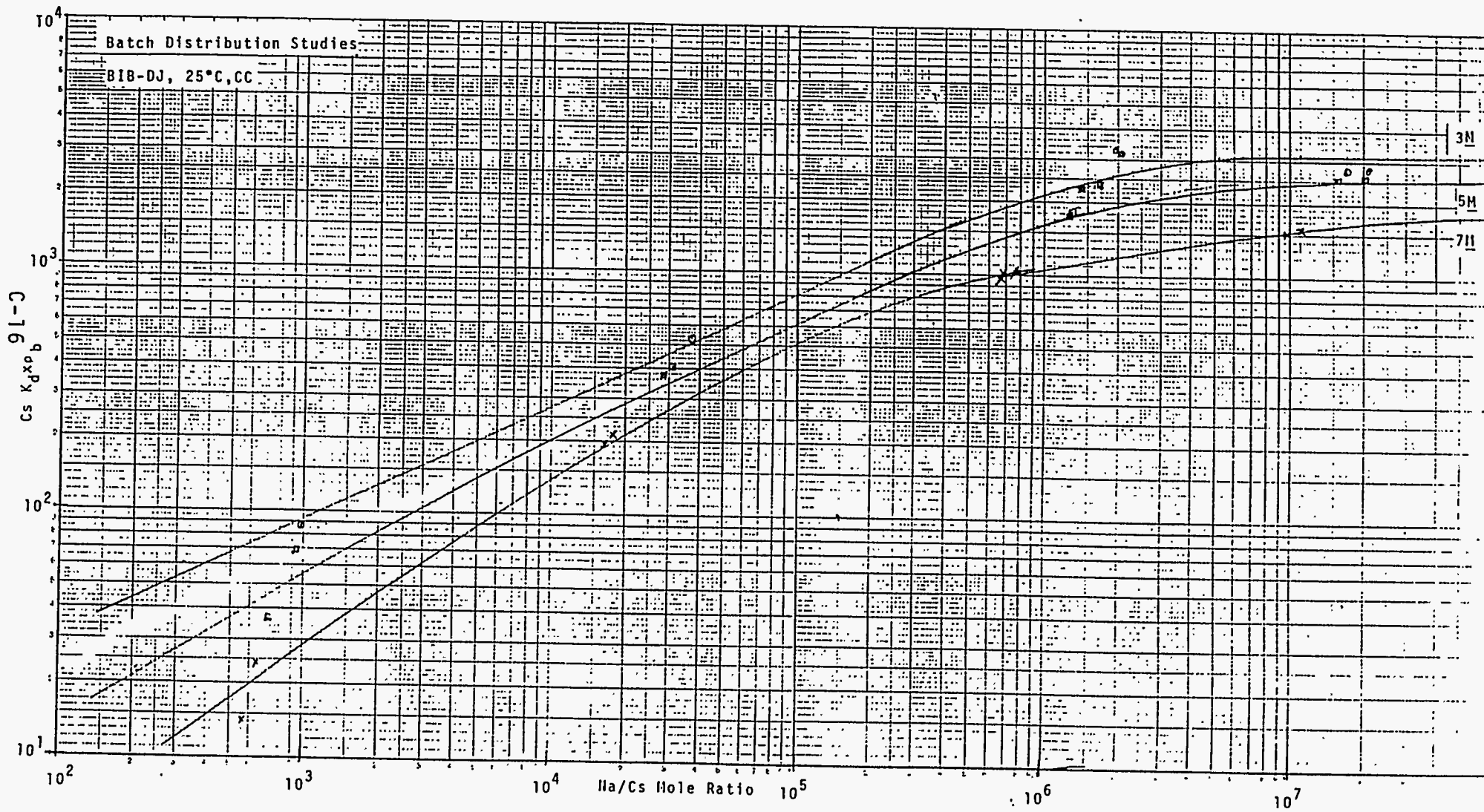


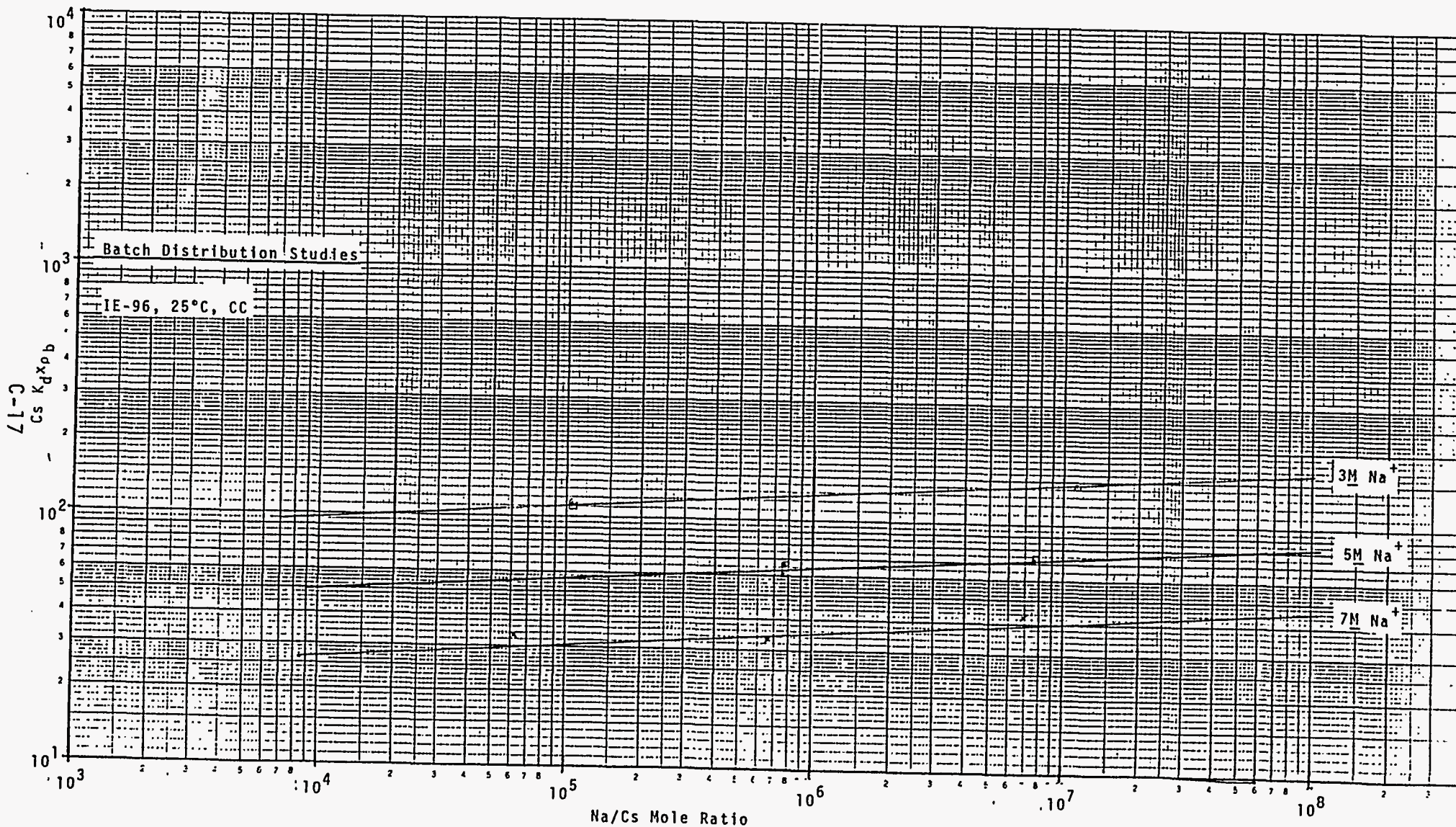


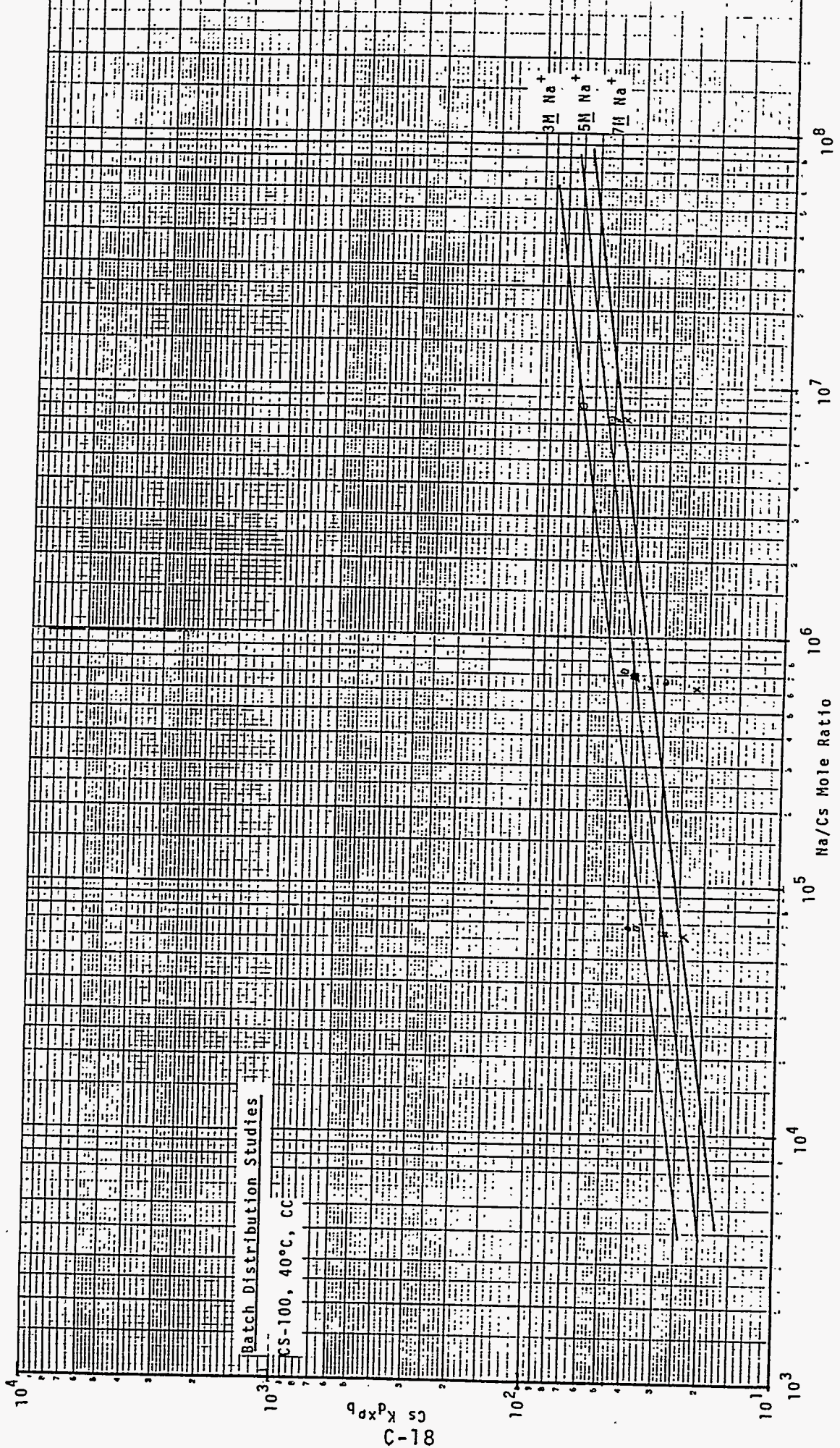
C-13  
 Cs  $K_d \times 10^4$



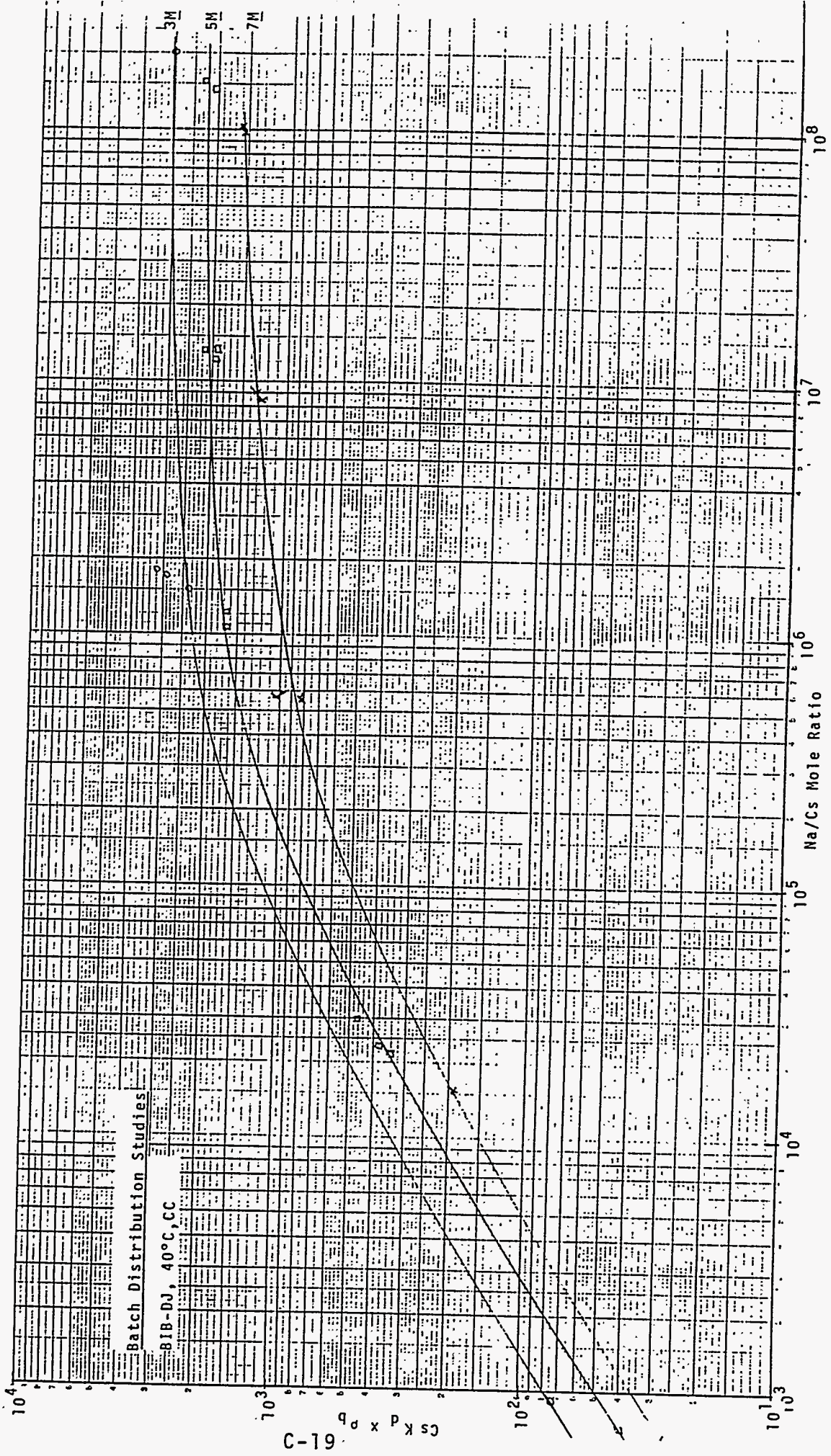


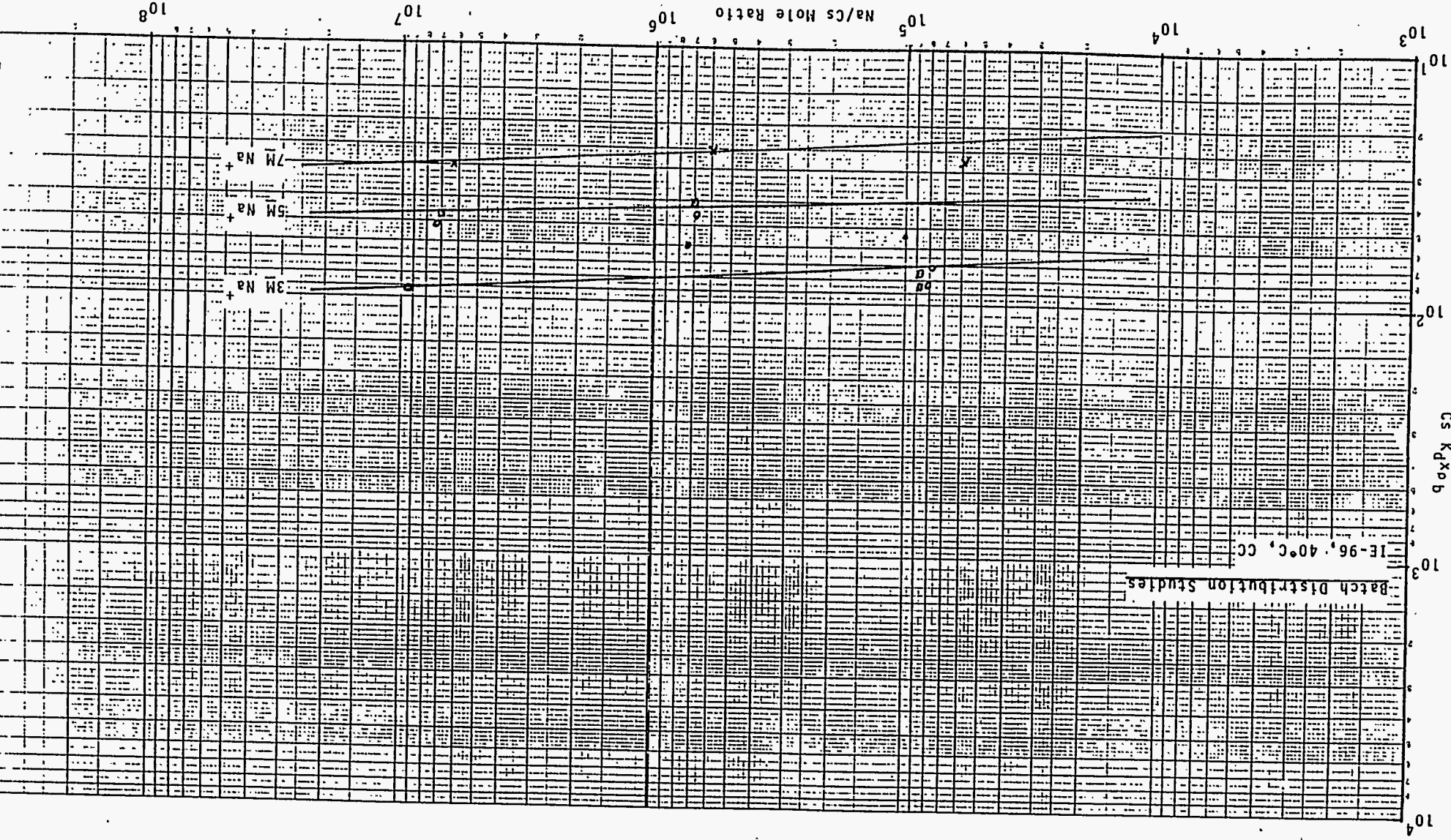












Cs KX<sub>0.9</sub>  
C-20