Purification and characterization of an intracellular aminopeptidase from a wild strain of *Lactobacillus plantarum* isolated from traditional Serra da Estrela cheese

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Abstract

An intracellular hydrolase able to cleave L-lysine-*p*-nitroanilide was purified from *Lactobacillus plantarum* strain ESB5004 via two steps of precipitation with ammonium sulfate (at 30 and 50% (w/v)), followed by hydrophobic interaction and ion-exchange chromatographies. The aminopeptidase was purified up to 11-fold, with a final yield of ca. 1%. Its native molecular weight is ca. 70 kDa, and it is apparently composed of two subunits, the molecular weight of which is 34 kDa. The enzyme was assayed using a wide variety of *p*-nitroanilide (*p*NA) derivatives as substrates: it hydrolyzed preferentially *p*NA adducts of hydrophobic and basic amino acid residues; no hydrolysis was in particular observed of Glu-*p*NA, Gly-*p*NA or Pro-*p*NA. The enzyme activity was removed by the metal-chelating agent EDTA, thus suggesting that it is a metallo-enzyme; however, the EDTA-inhibited enzyme was reactivated in the presence of Co²⁺. Optimal aminopeptidase activity was obtained at 28 °C (pH 7.0) and pH 6.5 (37 °C). The enzyme was inhibited by 10 mM CaCl₂ or MgCl₂.

1. Introduction

The peptidases of lactic acid bacteria (LAB) used as starters in the dairy industry have been the focus of considerable attention in recent years, because of their role in the degradation of milk proteins during manufacture of such fermented milk products as cheese. Hydrolysis of milk proteins is seminal to help satisfy the amino acid requirements for LAB growth; it is also crucial for the development of typical organoleptic properties of dairy products, viz. taste and texture [1]. The multienzymatic system of LAB is composed of cell wall bound proteinases, responsible for the first step of casein hydrolysis, as well as several peptide- and amino acid-transport systems, and various intracellular peptidases (mainly aminopeptidases and dipeptidases) implicated in the release of single amino acids [2]; the proteolytic/peptidasic activities of many LAB have thus been extensively studied, and several

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such enzymes were indeed isolated and duly characterized [1].

Most studies encompassing peptide profiles have initially used lactococci as model microorganisms owing to their importance as primary strains in cheese making. More recently, the interest has been somehow redirected towards the role of nonstarter LAB, mainly lactobacilli; the data available to date actually indicate that lactobacilli possess even wider peptidase activity profiles than lactococci do [3].

Serra da Estrela cheese is economically and organoleptically the most important variety of traditional cheese manufactured in Portugal. The microflora in this raw ewe's milk cheese is qualitatively and quantitatively diverse, with clear dominance of LAB. Studies pertaining to the ecology patterns of LAB during ripening of that cheese clearly demonstrated the existence of competition and gradual replacement of Lactococcus spp. by Lactobacillus spp.; Lactobacillus paracasei and Lactobacillus plantarum are those species more consistently present in the final stages of ripening [4]. Despite their abundance, relatively little is known about their actual role in the pathways of flavor development.

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This paper describes the purification and characterization of a novel intracellular aminopeptidase from *L. plantarum* strain ESB5004, previously isolated from the adventitious microflora of Serra da Estrela cheese, in attempts to better understand its specific contribution upon maturation. The scientific relevance arises from the fact that such enzyme, produced by a strain of the wild microflora, had not to date been characterized; the practical relevance lays on its potential use as part of a tailor-made enzyme mixture, aimed specifically at contributing to the unique organoleptic profile of that traditional cheese.

2. Materials and methods

2.1. Bacterial strain, growth conditions and harvesting

The strain used, *L. plantarum* ESB5004, had been isolated from Serra da Estrela cheese as described previously by Macedo et al. [4], and identified using sodium dodecyl sulfate (SDS)–PAGE protein profiling analysis (BCCMTM/LMG ID4916, Gent, Belgium). The harvested cells were stored at $-80\,^{\circ}\text{C}$ as stock solutions in 30% (v/v) aqueous glycerol. Inoculation at 1% (v/v) of the stock culture of *L. plantarum* ESB5004 was performed in 60 ml of MRS broth (Merck, Darmstad, Germany). After incubation at 37 $^{\circ}\text{C}$ for ca. 16 h, these microorganisms were similarly subcultured in the same medium (1200 ml). A final inoculation at 5% (v/v) on 241 of fresh medium was subsequently made; the medium was then incubated overnight at 37 $^{\circ}\text{C}$ for ca. 14 h. Harvest, at the late exponential phase, was by centrifugation at $7000 \times g$ and $4\,^{\circ}\text{C}$ for $10\,\text{min}$ [5].

2.2. Preparation of cell-free extract

Harvested cells were washed twice in 50 mM sodium phosphate buffer (pH 7.0), and collected by centrifugation at $13,000 \times g$ and 4 °C for 50 min. The washed pellet was incubated in a water bath, under slight agitation, for 2 h at 30 °C in phosphate buffer containing 0.4 mg/ml lysozyme (Sigma, St. Louis MO, USA) and 42 U/ml mutanolysine (Sigma). The spheroblasts were then disrupted, after addition of glass beads (150–212 µm, from Sigma), in an ice bath by a domestic blender (Troia, Porto, Portugal) for four periods of 4 min each. The mixture was centrifuged at $15,000 \times g$ and 4° C for 50 min. Nucleic acids in the supernatant were hydrolyzed by addition of RNAse at 0.0275 mg/ml_{extract} (Sigma) and DNAse at 0.0005 mg/ml_{extract} (Sigma), in the presence of magnesium chloride at 0.017 mg/ml_{extract}, using a water bath with slight agitation at 30 °C for 2.5 h; they were then precipitated in the presence of 60 mM MnSO₄. The suspension was left at 4 °C during 1 h; the cell debris were then removed by centrifugation at $33,500 \times g$ and 4° C for 30 min. The supernatant obtained, designated hereafter as cell-free extract (CFE), was kept frozen at -30 °C in Eppendorf vials until the enzyme assays were in order.

2.3. Determination of protein concentration

Protein amounts in the CFE and in the purified enzyme fractions were determined by the method of Bradford [6]; bovine serum albumin (Sigma) was used as standard for calibration.

2.4. Determination of enzyme activity

The aminopeptidase activity was assayed at 37 °C and pH 7.0 using L-lysine-p-nitroanilide (Lys-pNA, from Sigma) as substrate, according to the method described by Macedo et al. [5]. The specific activity was expressed as millimole of substrate hydrolyzed per hour and per milligram of protein.

2.5. Purification of enzyme

All purification steps were carried out at room temperature (ca. 20 °C), and the aminopeptidase activity of every fraction collected was evaluated as described previously. The purified enzyme fraction was obtained after the three-step procedure described next.

2.5.1. Step 1: ammonium sulfate fractionation

The CFE was fractionated with ultrapure $(NH_4)_2SO_4$ (Sigma) in two steps (30 and 50% (w/v)) via incubation at 4 °C for 90 min. Fractions were collected by centrifugation at $38,000 \times g$ and 4 °C for 30 min. The hydrolase activity on Lys-pNA was detected in the precipitate formed between 30 and 50% (w/v), after it had been redissolved in phosphate buffer; this fraction was designated as ammonium sulfate fraction, ASF.

2.5.2. Step 2: hydrophobic interaction chromatography

A fast protein liquid chromatography (FPLC) system (Pharmacia Biotech, Uppsala, Sweden) was used with a HiLoad 16/10 Phenyl Sepharose High Performance column (Pharmacia), which was equilibrated with 100 mM sodium phosphate buffer (pH 7.0) containing 1.7 M (NH₄)₂SO₄. The proteins were eluted at a flow rate of 180 ml/h using a linear gradient decreasing from 1.7 to 0.0 M (NH₄)₂SO₄ in 2h. Fractions (5 ml) were collected sequentially, and those possessing the highest enzyme activity were pooled together and desalted by passing through a HiPrep 26/10 Desalting column (Sephadex G-25 Fine, from Pharmacia) equilibrated with 20 mM Bis-Tris (pH 7.0). The desalted fraction, designated as hydrophobic interaction chromatography fraction, HICF, was concentrated by centrifugation at $3000 \times g$ and 4° C for 115 min using a Centriplus YM10 filter (from Millipore, Bedford MA, USA).

2.5.3. Step 3: anion-exchange chromatography

The concentrated HICF fraction was applied to a Hi-Trap Q Sepharose High Performance column (Pharmacia), equilibrated with 20 mM Bis-Tris (pH 7.0). The bound protein was eluted at a flow rate of 300 ml/h, under a linear NaCl gradient increasing from 0.0 to 0.5 M in 0.42 h, in the same buffer. The fractions possessing aminopeptidase activity were pooled together, desalted through a HiPrep 26/10 Desalting column equilibrated with 100 mM sodium phosphate (pH 7.0), and duly lyophilized. The purified enzyme was then redissolved in 6 ml of phosphate buffer; this fraction was designated as anion-exchange chromatography fraction, AECF.

The overall purification factor was calculated for each step by dividing the specific activity after that step by the initial specific activity. The overall activity yield was calculated by dividing the activity of the material recovered at that purification step by the activity of the CFE.

2.6. Determination of purity

To monitor the progress of purification of the enzyme, polyacrylamide gel electrophoresis (PAGE) was performed using a PhastSystem (Pharmacia). Electrophoresis was carried out with Gradient 10–15 gels (Pharmacia) and native buffer strips (Pharmacia). Coomassie Brilliant Blue R-250 (Merck) was used to visualize the protein bands.

2.7. Determination of molecular weight of purified enzyme and subunits

The molecular weight of the purified enzyme was determined by gel filtration on a $2.6\,\mathrm{cm} \times 60\,\mathrm{cm}$ HiPrep Sephacryl S-100 High Resolution column (Pharmacia), previously equilibrated with $100\,\mathrm{mM}$ sodium phosphate (pH 7.0) containing $0.15\,\mathrm{M}$ NaCl, at $78\,\mathrm{ml/h}$. The column was calibrated using ribonuclease A (11,900 Da), chymotrypsinogen A (19,500 Da), ovalbumin (48,200 Da) and albumin (73,500 Da) as standards (Sigma).

To determine the molecular weight of the enzyme subunits, SDS–PAGE was performed as described by Laemmli [7], using the PhastSystem (Pharmacia) equipment and protocols. Electrophoresis was carried out with Homogeneous 12.5 gels (Pharmacia) and SDS buffer strips (Pharmacia). Coomassie Brilliant Blue R-250 was used to visualize the protein bands. The molecular weights of the enzyme subunits were estimated using phosphorylase (97,000 Da), albumin (66,000 Da), ovalbumin (45,000 Da), carbonic anhydrase (30,000 Da), trypsin inhibitor (20,100 Da) and α -lactalbumin (14,400 Da) as standards (Sigma).

2.8. Determination of substrate specificity

The affinity of the purified aminopeptidase for various amino acid residues was determined as described previously [5], employing Ala-*p*NA, Arg-*p*NA, Glu-*p*NA, Gly-*p*NA, Leu-*p*NA, Lys-*p*NA, Met-*p*NA, Pro-*p*NA and Val-*p*NA (Sigma) as model substrates. The activity on Lys-*p*NA was taken as reference for the aminopeptidase activity.

2.9. Effect of EDTA on enzyme activity

The enzyme was preincubated with EDTA (Sigma) at 37 °C for 30 min, at a final concentration of 1 mM in 50 mM Tris–HCl (pH 7.0). The activity was then assayed at 37 °C using Lys-pNA as substrate; the activity was expressed using the activity of Lys-pNA in the absence of EDTA as a basis. After inactivation with 1 mM EDTA, the purified aminopeptidase was incubated with 1 mM CoCl₂ (Merck) at 37 °C for 30 min before the (restored) activity was again measured as described previously. The activity of the purified enzyme on Lys-pNA, in the absence of EDTA and Co²⁺, was taken as reference for the aminopeptidase activity.

2.10. Effect of cations on enzyme activity

The enzyme was preincubated with various chloride salts, viz. NaCl, CaCl₂, MgCl₂, MnCl₂ and ZnCl₂ (Merck) at 37 °C for 20 min, at a final concentration of 1 and 10 mM, in 50 mM Tris–HCl (pH 7.0). The activity was then assayed at 37 °C using Lys-pNA as substrate; the activity was expressed using the activity on Lys-pNA in the absence of cations as reference.

2.11. Effect of temperature on enzyme activity

The effect of temperature on the aminopeptidase activity was determined in the range 20–55 °C using Lys-pNA as substrate, after incubation of the enzyme for 20 min at the desired temperature, in 100 mM sodium phosphate buffer (pH 7.0). The activity was normalized by the highest activity recorded.

2.12. Effect of pH on enzyme activity

The effect of pH on the aminopeptidase activity was determined at $37\,^{\circ}\text{C}$ in the range 4–10, using as substrate Lys-pNA with the following 100 mM buffers: sodium acetate/acetic acid (pH 4.0 and 5.0), sodium phosphate (pH 6.0, 7.0 and 8.0) and glycine/NaOH (pH 9.0 and 10.0). The enzyme was preincubated at the desired pH at $37\,^{\circ}\text{C}$ for 5 min. The activity was normalized by the highest activity measured.

3. Results

The yields and degrees of purification of the aminopeptidase present in the CFE of *L. plantarum* strain ESB5004, active on Lys-pNA, are summarized in Table 1; chromatographic elution profiles are shown in Fig. 1. Ammonium sulfate precipitation at 50% (w/v) yielded 60% of the starting aminopeptidase activity, and caused a 1.3-fold increase in the specific activity. Hydrophobic interaction chromatography on HiLoad 16/10 Phenyl Sepharose led to separation of the enzyme responsible for the Lys-pNA hydrolyzing

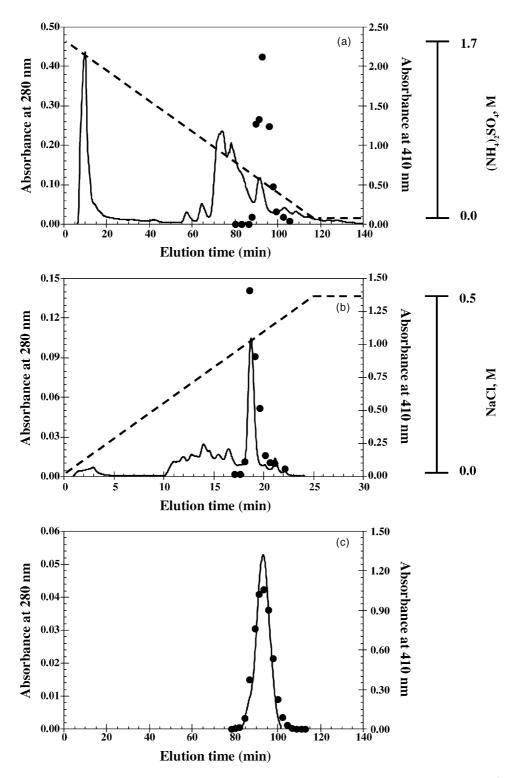


Fig. 1. Elution protein profile (protein absorbance at $280 \,\mathrm{nm}$, —), aminopeptidase activity profiles (pNA absorbance at $410 \,\mathrm{nm}$, \blacksquare) and eluent gradient profile (NH₄)₂SO₄ or NaCl, from the cell-free extract of L. plantarum ESB5004 (——) by chromatography on (a) HiLoad 16/10 Phenyl Sepharose, (b) HiTrap Q Sepharose, and (c) HiPrep Sephacryl S-100.

activity, which was eluted at 0.43 M (NH₄)₂SO₄ (Fig. 1a). This step (after active fractions had been pooled together and duly desalted) allowed recovery of 28% of the total activity, and a three-fold increase in the specific activity.

Anion-exchange chromatography on HiTrap Q Sepharose of the active fraction obtained in the previous step resulted in a fraction active on Lys-pNA that was eluted as a peak at 0.44 M NaCl (Fig. 1b). After desalting and concentrating

Table 1 Effect of individual purification steps on the activity of aminopeptidase from *L. plantarum* ESB5004

Purification step	Total protein (mg)	Total activity (µmol/h)	Specific activity (µmol/h mg)	Activity yield (%)	Purification (-fold)
CFE ^a	822.3	612.7	0.7	100	1.0
ASF ^b	381.4	367.2	1.0	60	1.3
HICF ^c	76.1	170.8	2.2	28	3.0
AECF ^d	0.4	3.2	7.9	1	10.6

^a CFE: cell- and nucleic acid-free extract.

^b ASF: ammonium sulfate fraction, precipitated between 30 and 50% (w/v).

^c HICF: hydrophobic interaction chromatography fraction, using HiLoad 16/10 Phenyl Sepharose.

^d AECF: anion-exchange chromatography fraction, using HiTrap Q Sepharose.

the pooled active fractions obtained in this step, the AECF fraction exhibited a 10.6-fold increase in specific activity relative to that of the CFE, although only 1% recovery of the total activity was possible.

Native-PAGE electrophoretograms of preparations obtained after the various purification steps are shown in Fig. 2. A single band was detected after the purification with the HiTrap Q column, so the purification process was considered complete. The molecular weight of the purified enzyme was estimated as 70 kDa by gel filtration chromatography on Sephacryl S-100; the chromatographic

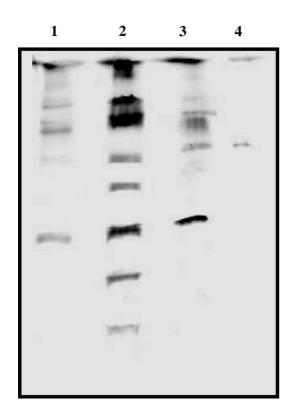


Fig. 2. Native-PAGE electrophoretograms of the cell-free extract and of the chromatographic fractions containing aminopeptidase activity; cell-free extract (lane 1), fraction obtained after fractionation with (NH₄)₂SO₄ (lane 2), fraction obtained after resolution by HiLoad 16/10 Phenyl Sepharose (lane 3), and fraction obtained after resolution by HiTrap Q Sepharose (lane 4).

elution profile showed a single peak, with a retention time of 93.4 min (Fig. 1c). SDS–PAGE electrophoretograms of the preparations obtained after the sequential purification steps indicated that the enzyme is composed of subunits with molecular weight 34 kDa (Fig. 3).

The hydrolytic action of the purified enzyme towards different substrates is shown in Table 2. Amongst the *p*-nitroanilide derivatives assayed, the aminopeptidase was most active on Leu-*p*NA, followed by Arg-*p*NA, Lys-*p*NA, Val-*p*NA, Ala-*p*NA and Met-*p*NA. No activity whatsoever was detected against Glu-*p*NA, Gly-*p*NA and Pro-*p*NA, at least under the assay conditions tested.

No aminopeptidase activity was observed after incubation of the purified enzyme with 1 mM EDTA, a metal-chelating agent; however, the enzyme activity was restored, and even enhanced (up to 1.3-fold) by addition of 1 mM CoCl₂.

Table 2 Substrate specificity of purified aminopeptidase of *L. plantarum* ESB5004

Amino acid-pNA ^a	Relative activity (%)	
Lys	100	
Ala	23	
Arg	177	
Glu	0	
Gly	0	
Leu	185	
Met	23	
Pro	0	
Val	92	

^a pNA: p-nitroanilide.

Table 3 Effect of different concentrations of cations (at 37 °C and pH 7.0) on the activity of aminopeptidase of *L. plantarum* ESB5004

Salt	Relative activity (%)		
	1 mM	10 mM	
Control	100	100	
NaCl	120	124	
CaCl ₂	136	1	
MgCl ₂	119	2	
MnCl ₂	136	131	
ZnCl ₂	129	145	

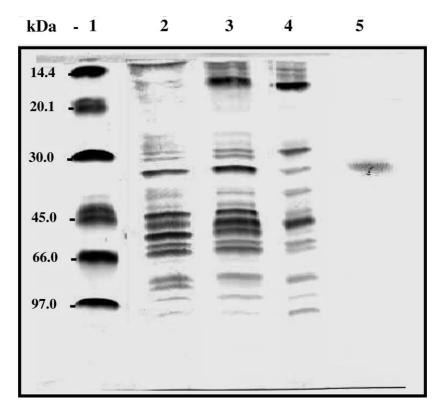


Fig. 3. SDS-PAGE electrophoretograms of the cell-free extract and of the chromatographic fractions containing aminopeptidase activity; molecular weight standards (kDa; lane 1), cell-free extract (lane 2), fraction obtained after fractionation with $(NH_4)_2SO_4$ (lane 3), fraction obtained after resolution by HiLoad 16/10 Phenyl Sepharose (lane 4), and fraction obtained after resolution by HiTrap Q Sepharose (lane 5).

The effect of selected cations on the enzyme activity is shown in Table 3. The presence of $\mathrm{Na^+}$, $\mathrm{Mn^{2+}}$ and $\mathrm{Zn^{2+}}$, at 1 and 10 mM, and of $\mathrm{Ca^{2+}}$ and $\mathrm{Mg^{2+}}$, at 1 mM, caused an increase of the enzyme activity on Lys- $p\mathrm{NA}$. However, the presence of the divalent cations $\mathrm{Ca^{2+}}$ and $\mathrm{Mg^{2+}}$, at 10 mM, removed almost all aminopeptidase activity.

The effect of temperature, from 20 to 55 °C, on the activity of the purified aminopeptidase at pH 7.0 is shown in Fig. 4. The optimum temperature for the aminopeptidase activity

acting on Lys-pNA is ca. 28 °C; 80% of the maximum activity was recorded at 20 and 37 °C, and no aminopeptidase activity was found at 55 °C. Additionally, the enzyme activity on Lys-pNA was at least 60% of its maximum activity in the pH range 5–8; the optimum activity was observed at pH 6.5, as apparent in Fig. 5.

Although an aminopeptidase is strictly speaking an enzyme that brings about the hydrolysis of the peptide bond between two amino acids from the N-terminus, and the

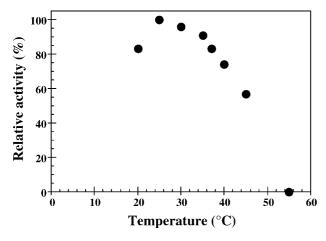


Fig. 4. Effect of temperature on the activity of purified aminopeptidase on Lys-pNA, in 100 mM phosphate buffer (pH 7.0).

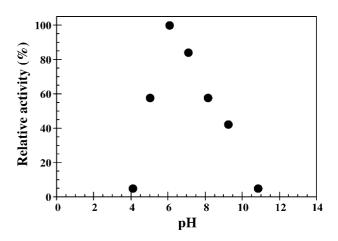


Fig. 5. Effect of pH on the activity of purified aminopeptidase on Lys-pNA, at 37 $^{\circ}$ C.

experimental work only assayed for the activity of the enzyme in stake on aryl (i.e. *p*-nitroanilide moieties) rather than peptide bonds, Macedo et al. [5] have previously show that this type of enzyme was able to cleave the dipeptide Leu–Ser among others; for this reason, the enzyme was termed aminopeptidase throughout the text.

4. Discussion

The experimental data generated have indicated that fractionation with ammonium sulfate was not particularly efficient, considering that only a 1.3-fold increase in the specific activity could be attained; however, this step was important toward volume reduction, protein concentration and viscosity decrease of the CFE, as well as in sample preparation for the following step (in which addition of 1.7 M ammonium sulfate was required before injection into the Phenyl Sepharose column). The latest step, i.e. chromatography on HiTrap Q, was the one that led to the highest single increase of specific activity.

The purified enzyme, in its native state, consists of two subunits of 34 kDa, considering that the molecular weight of the enzyme, determined by gel filtration, has been estimated as ca. 70 kDa, and that the molecular weight of the protein domains, determined by SDS-PAGE under reducing conditions, was estimated as ca. 34 kDa. The aminopeptidases isolated so far from LAB are characterized either by a monomeric structure (with a molecular weight of 75–98 kDa), viz. PepN-type [1], by a tetrameric or hexameric structure (with molecular weight of 200–300 kDa), viz. PepC-type [1], or by a trimeric, hexameric or octameric structure (with molecular weight of 29–360 kDa), viz. PepA-type [1].

The aminopeptidase isolated from the CFE of L. plantarum strain ESB5004 showed a broad substrate specificity, and exhibited preference for pNA derivatives of hydrophobic (Leu-pNA and Val-pNA) and positively charged (Lys-pNA and Arg-pNA) amino acid residues, although hydrophobic amino acid residues (such as Leu-pNA) are preferentially attacked rather than basic ones (such as Lys-pNA). Additionally, this purified enzyme exhibits significant activity towards Met-pNA and it is unable to hydrolyze Glu-pNA and Gly-pNA. However, the realization that its specificity towards basic amino acid residues is lower than that for hydrophobic ones and that the enzyme is supposed to exhibit significant activity towards Glu-pNA and Gly-pNA, disagrees with data reported elsewhere [1] for PepN-type and for PepC-type, respectively. The characterization of the purified enzyme according to hydrolysis of chromogenic substrates is technologically convenient in view of the fact that basic amino acid residues at the N-terminus do apparently enhance peptide bitterness to a significant extent [8]; hence, release of positively charged amino acid residues by the aminopeptidase from L. plantarum ESB5004 suggests that it may have an impact on cheese debittering. However, this information does not fully elucidate the putative specific role of this enzyme in hydrolysis of exogeneous peptides; therefore, the actual impact of said aminopeptidase remains to be demonstrated in cheese making trials

The inhibitor of metallo-enzymes, EDTA, inactivates the purified enzyme at a concentration as low as 1 mM; this piece of evidence suggests that this aminopeptidase is a metallo-dependent enzyme, and as such it behaves more likely as a PepN than a PepC; this is so because PepN-type aminopeptidases from various LAB strains are strongly inhibited by 0.1–1 mM EDTA [9–11], whereas PepC-type aminopeptidases are not affected at all [12], or are even activated [13]. Additionally, it was observed that the metal cation Co²⁺, at 1 mM, was able to restore the activity of the EDTA-inhibited enzyme, and was even able to stimulate that activity.

Very low concentrations (1 mM) of the cations Na⁺, Mn²⁺, Zn²⁺, Ca²⁺ and Mg²⁺ promoted the activity of the enzyme, with no trivially explained dependency of the activity on the type of ion. At higher concentrations (10 mM), Zn²⁺ was the most effective, whereas Ca²⁺ and Mg²⁺ contributed to unstability of the enzyme and lower efficiency in release of free amino acids from their pNA derivatives.

The purified enzyme showed optimal activity at ca. $28\,^{\circ}$ C (pH 7.0) and at pH 6.5 (37 $^{\circ}$ C). Its optimum temperature is lower than those reported for aminopeptidases from strains of *Lactobacillus* spp., viz $30\,^{\circ}$ C [14,15], $37\,^{\circ}$ C [9], $40\,^{\circ}$ C [16], $45\,^{\circ}$ C [8,10,17,18], $47.5\,^{\circ}$ C [19] and $55\,^{\circ}$ C [15]; however, the optimum pH is essentially similar to the optimum values reported by those authors, which range from 6.0 to 7.5.

5. Conclusions

This work demonstrated the existence in *L. plantarum* strain ESB5004 of a dimeric, Co²⁺-dependent metallo-aminopeptidase, with a total molecular weight of ca. 70 kDa. That aminopeptidase is distinct from general aminopeptidases (PepC and PepN) and glutamyl aminopeptidases (PepA) from *Lactobacillus* spp. that were reported to date in terms of molecular weight, substrate selectivity and metal cation dependency. Potential inclusion is an enzymatic mixture designed for Serra da Estrela cheese making (with debittering capacity) is now to be tested on pilot scale level.

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