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Structural and Dielectric Properties of CaSnO3-doped Sr2.1Na0.8Nb5O15 Ceramics

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Abstract. The crystallographic, microstructural, and dielectric properties of $Sr_{2.1}Na_{0.8}$ -x $Ca_xNb_{5-x}Sn_xO_{15}$ (x = 0.00, 0.01, 0.05, 0.10) polycrystalline ceramics have been studied by X-ray diffraction (XRD), scanning electron microscopy (SEM), dielectric spectroscopy (DS) and impedance spectroscopy (IS). For x=0.00, 0.05, and 0.10, samples are single phase with P4bm phase at room temperature with x = 0.01 showing a small quantity of secondary phase(s). All compositions show typical ceramic microstructure and d_{50} grain sizes ranging from 5.1 to 26.6 μ m. DS shows a clear trend in the high temperature ferroelectric-paraelectric transition with the Curie temperature, T_0 , decreasing from ~ 160 to ~ 110 °C, and an additional relaxation at approximately 120 °C with increasing CaSnO₃. IS reveals all samples have a homogeneous electrical microstructure with predominantly electronic conduction. The activation energy of conduction calculated from Arrhenius plots of the conductivity increases with CaSnO₃ content from 1.27 to 1.38 eV likely due to the expansion of the band gap.

Keywords: Tungsten Bronze, Ferroelectric, Dielectric, Impedance Spectroscopy, Doping

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1. Introduction

Tetragonal Tungsten Bronze (TTB) ferroelectrics are materials that offer a range of versatility with regards to ionic substitution and solid solution formation [1-6]. TTBs have corner sharing oxygen octahedra which arrange themselves to form 3 distinct A-sites with 15-, 12- and 9-fold coordination as shown in Figure 1. TTBs can be divided into three categories: 'stuffed' where all A1, A2 and C-sites are occupied, eg. $K_6Li_4Nb_{10}O_{30}$ [7, 8]; 'filled' where A1 and A2 sites are fully occupied and C-sites are unoccupied, eg. $Sr_5LaTi_3Nb_7O_{30}$ [9]; and 'unfilled' where A1 and A2 occupancy is <100% and C-sites are unoccupied, eg. (Sr,Ba)₅Nb₁₀O₃₀ [6, 10-12].

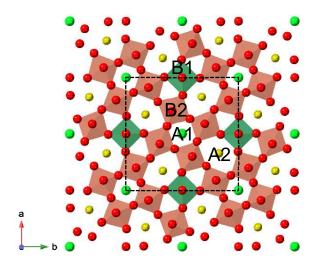


Figure 1 (single column width): Crystal structure of $Sr_2NaNb_5O_{15}$ tungsten bronze structure generated in CrystalMaker according to ICDD #04-006-4820. The dashed box represents the unit cell according to *P4bm* symmetry.

Strontium sodium niobate $(Sr_2NaNb_5O_{15} hereby referred to as SNN)$ complies with the aristotype TTB structure $(A1)_2(A2)_4(C1)_4(B1)_8(B2)_2O_{30}$ with Nb⁵⁺ ions located on B1- and B2-sites, and Sr²⁺ and Na⁺ ions distributed on both the A1 and A2-sites owing to their similar ionic radii [13, 14]. The C-site is assumed to remain empty due to the inability to accommodate larger ions, although it is not clear what the upper and lower bounds for occupying this site are yet. According to the NaNbO₃ – SrNb₂O₆ phase diagram proposed by Tang *et al.* [15], the formation of single phase SNN relies on the presence of A-site vacancies and therefore must be an unfilled TTB, with filled Sr₂NaNb₅O₁₅ producing secondary phase NaNbO₃ perovskite, although this is more likely to be Sr-doped NaNbO₃ as proposed by Torres-Pardo *et al.* [14]. Furthermore, the conversion from a filled to an unfilled TTB has been demonstrated by the successful removal of secondary phase(s) [16, 17]. The dielectric properties of SNN are characterised by two distinct peaks labelled T1 and T2, where T2 is associated with the

ferroelectric-paraelectric phase transition occurring between 250 and 300 °C, and T1 is associated with the smeared-out phase transition to a frustrated ferroelectric/ferroelastic low temperature state owing to changes in the elastic properties [13, 14].

Many doping studies have been carried out on SNN, however the aims and objectives of these doping studies vary depending on the proposed application. For example, doping regimes within the high energy density community aim to promote the room temperature relaxor behaviour to increase the recoverable energy density [18-21]. The dielectrics community aims to increase ionic disorder to break up long range ferroelectric transitions and improve dielectric temperature stability [22]. The piezoelectric community aim to form a morphotropic phase boundary (MPB) to create energetic degeneracy between two phases to improve domain switching capabilities and subsequent piezoelectric properties [23-27]. Most of these doping studies have related to exclusive A-site substitution for Sr²⁺, Na⁺ and co-doping both Sr and Na [16, 20, 23, 26-34], with only a limited amount of B-site doping being carried out [35, 36]. In general, doping with isovalent ions of larger radius than that of Sr²⁺ or Na⁺ such as Ba²⁺ or K⁺ expands the unit cell along the c-axis, increasing tetragonality and stabilising the [001] polar mode. This results in a decrease and sometimes a complete disappearance of the low temperature T1 transition as the commensurate tilting that occurs to allow for the ferroelastic transition is no longer possible [31, 32, 34, 37]. Conversely, isovalent doping with smaller ions such as Ca²⁺ and rare-earth elements, increases the unit cell along the a-b plane and reduces the tetragonality. The destabilisation of the polar [001] mode results in a decrease in the magnitude of ε ' at the high temperature T2 transition. The expansion of the unit cell along the a-b plane allows for a greater ease of commensurate tilting and therefore the low temperature T1 transition transforms from broad relaxor-like behaviour to a proper ferroelectric transition with little frequency dispersion [19, 23, 38, 39].

Doping studies of SNN are more focussed on the influence of single dopant or dopants, whereas there have been limited studies on the effects of forming solid solutions. Here, we aim to expand the knowledge of ternary solid solution formations with single phase $Sr_{2.1}Na_{0.8}Nb_5O_{15}$ (hereby referred to as SNN0.8) by doping with CaSnO₃ perovskite to 10 mol%.

2. Experimental Procedure

Commercially available reagents of $SrCO_3$ (Sigma Aldrich, 99.9%), Na_2CO_3 (Sigma Aldrich, 99.5%), $CaCO_3$ (Fisons, 99%), SnO_2 (Sigma Aldrich, 99.9%) and Nb_2O_5 (Gemch Ltd., 99.5%) were dehydrated overnight. Appropriate reagents to synthesise $SrNb_2O_6$, $CaSnO_3$ and $NaNbO_3$ were weighed stoichiometrically, ball milled in isopropanol for 24 hours, dried and

sieved, and calcined at 1100 °C (4h), 900 °C (3h) and 800 °C (5h), respectively. End members were then weighed according to Equation 1, and milled, dried, and sieved for a final time.

$$2.1\text{SrNb}_2\text{O}_6 + (0.8 - x)\text{NaNbO}_3 + (x)\text{CaSnO}_3 \rightarrow \text{Sr}_{2.1}\text{Na}_{0.8-x}\text{Ca}_x\text{Nb}_{5-x}\text{Sn}_x\text{O}_{15}$$
(1)

Powders were uniaxially pressed at 12.5 MPa into 10 mm diameter pellets and cold isostatically pressed at 221 MPa for 1 minute. Pellets were buried in powder of the same composition and sintered at 1325-1450 °C for 5 h.

X-ray diffraction (XRD) was performed on crushed sintered bulk samples which were annealed at 600°C for an hour before being cooled at a rate of 0.8° Cmin⁻¹ to alleviate any crystallite strain imposed by grinding. Data were collected using monochromatic molybdenum K α_1 (λ =0.7096 Å) radiation, measured using a STOE STADI P diffractometer with a Mythen detector and step size 0.015°. Rietveld refinements were conducted for the diffraction patterns using GSAS-II software [40] where refined parameters included lattice parameters, atomic coordinates, site occupancies, atomic thermal parameters, microstrain and crystallite size.

Ceramic microstructure was analysed using an Inspect F50 scanning electron microscope (FEI, Netherlands) with accelerating voltage of 20 kV and working distance of 9.8 mm. Samples were polished beforehand using diamond paste (Beuhler) from 6 to 1 μ m and thermally etched at 200 °C below the respective sintering temperature for 15 minutes before sputter coating a 5 nm Au layer to avoid charging.

For electrical measurements, samples were ground and polished using SiC paper and electroded using fire-on Au paste at 850 °C for 2 h. High temperature Dielectric Spectroscopy (DS) and Impedance Spectroscopy (IS) analysis were carried out using an Agilent E4980A Precision LCR Meter connected to a tube furnace. IS measurements were carried out using a 0.1 V *ac* signal from 20 Hz to 1 MHz at 25 °C intervals with 20 minutes dwell time to thermally equilibrate the sample. Subambient DS analysis was carried out using an Agilent E4980A Precision LCR Meter connected to a Cryodrive 1.5 cryocooler (Oxford Instruments, UK).

3. <u>Results and Discussion</u>

All sample geometric densities exceeded 92% based on theoretical densities calculated from XRD lattice parameters. It should be noted that although Li *et al.* [41] demonstrated the absence of abnormal grain growth in undoped SNN by a two-stage synthesis, here abnormal grain growth was still observed in SNN0.8 samples sintered >1340 °C as demonstrated by the significant intragranular stresses and subsequent macro cracking (Supplementary Material Figure S1).

4

XRD patterns for all compositions are shown in Figure 2 and refined parameters are shown in Table 1. For x = 0.00, 0.05, and 0.10, samples show single phase materials attributed to the *P4bm* structure at room temperature which is analogous with some literature [21, 22, 24-26, 28, 32]. No observations of superlattice reflections attributed to orthorhombic space groups such as *Im2a*, *Ccm2* or *Ama2* can be observed as in Ref. [13, 14, 29, 35]. For x = 0.01, a small amount of secondary phase can be observed (Figure 2b) which could not be attributed to any reagents, end members, or any materials on the PDF4+ crystallographic database. It is clear from Figure 1 that the solid solution limit exceeds x = 0.10 and therefore may provide an opportunity to further explore this compositional space. Lattice parameters and unit cell volume against composition are shown in Figure 3. For single phase materials, the introduction of CaSnO₃ results in the expansion of the unit cell along the a-b plane and a shrinking along the [001]. Overall this results in a decrease in the unit cell volume owing to the substitution of Na⁺ (1.39 Å [42]) with smaller Ca²⁺ (1.34 Å [42]) ions.

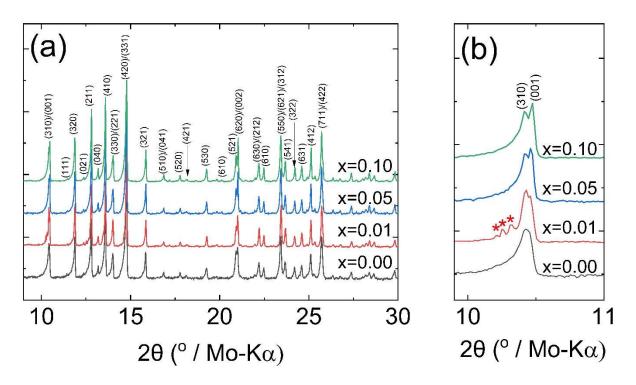


Figure 2 (2 column width): XRD Mo-K α source scans for Sr_{2.1}Na_{0.8-x}Ca_xNb_{5-x}Sn_xO₃ (x = 0.00, 0.01, 0.05, and 0.10) from (a) 9° – 30° 2 θ , and (b) 9.8° to 11° 2 θ . Peak indexing carried out according to ICDD file with red asterisks highlighting an undetermined secondary phase. Full Rietveld refinements are provided in Figure S1 in the Supplementary Material.

X	a, b (Å)	c (Å)	Volume (Å ³)	R _P (%)	R _{WP} (%)	X ²
0.00	12.3497(8)	3.8889(3)	593.12(7)	1.92	2.59	1.35
0.01	12.3453(5)	3.8884(8)	592.62(12)	2.74	5.57	2.03
0.05	12.3511(1)	3.8875(7)	593.04(11)	2.22	2.78	1.25
0.10	12.3519(3)	3.8849(5)	592.72(7)	1.46	1.91	1.31

Table 1: Unit cell parameters indexed using a P4bm structure for $Sr_{2.1}Na_{0.8-x}Ca_xNb_{5-x}Sn_xO_{15}$ (x = 0.00, 0.01, 0.05, and 0.10), and fitting parameters obtained from Rietveld refinements.

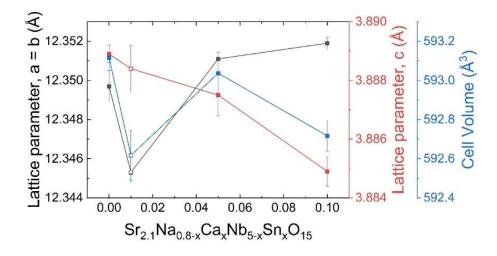


Figure 3 (1.5 column width): Lattice parameters and unit cell volume against composition. Filled symbols represent single phase materials, whereas open symbols represent samples with secondary phase(s).

Backscattered secondary electron images and particle size distribution histograms for all compositions are shown in Figure 4 with unremarkable ceramic microstructure observed for all compositions. Median grain size (d_{50}) varies from ~ 5.1 µm for undoped Sr_{2.1}Na_{0.8}Nb₅O₁₅ to ~ 26.6, 23.1 and 6.3 µm for x = 0.01, 0.05, and 0.10, respectively. The differences are most likely related to the difference in sintering temperature between compositions rather than any chemical contributions.

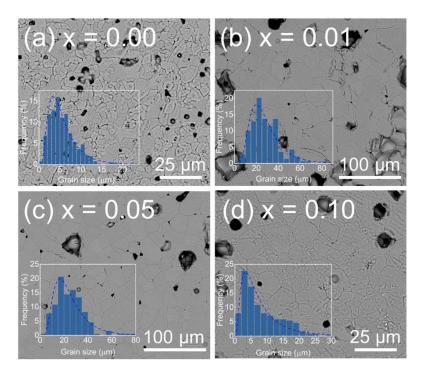


Figure 4 (1.5 column width): Backscattered electron images of polished and thermally etched ceramic surfaces of $Sr_{2.1}Na_{0.8-x}Ca_xNb_{5-x}Sn_xO_{15}$ for (a) x = 0.00, (b) x = 0.01, (c) x = 0.05, and (d) x = 0.10. Insets show grain size distribution for each composition.

The variation in the real part of the relative permittivity (ε ') and tan δ with temperature for all compositions at fixed frequencies is shown in Figure 5. For all compositions, two distinct peaks are observed at ~ -25 and ~ 260 °C which are referred to as T1 and T2 respectively, as to be consistent with literature. T2 is attributed to the transition from non-centrosymmetric *P4bm* space group to the centrosymmetric *P4/mbm* space group, where the second-order Jahn-Teller B-site polarisation is lost and the Nb⁵⁺ ions are no longer displaced from the centre of the oxygen octahedra. Here, a small level of frequency dispersion can be observed at T2 for x = 0.00, however this may be attributed to space charge contributions as demonstrated in the high temperature region of the tan δ data The behaviour of T1 is more complex with reports of a ferroelectric-ferroelastic transition on cooling with the combination of complex ionic occupancies and a significant number of potential minima for A-site ions to settle generating significant relaxor behaviour [14].

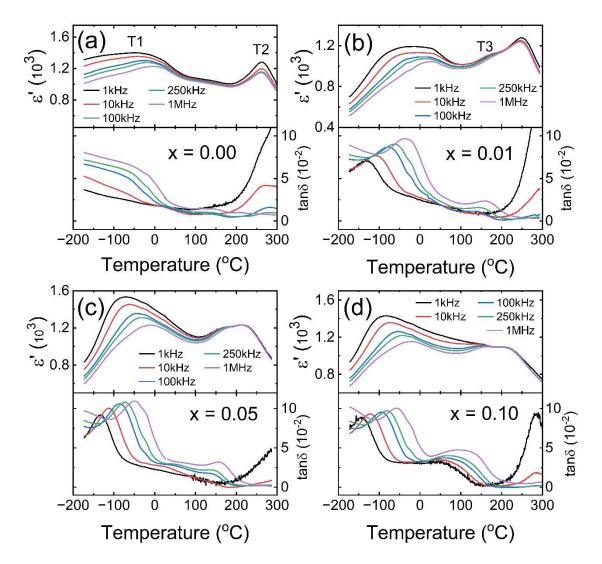


Figure 5 (double column width): Real part of the relative permittivity (ϵ ') and tan δ at fixed frequencies as a function of temperature for (a) x = 0.00, (b) x = 0.01, (c) x = 0.05, and (d) x = 0.10.

Neurgaonkar *et al.* [30] reported orientation dependence in the permittivity response for single crystal SNN. When samples were measured along the [001], two distinct peaks are observed at ~ 100 and 270 °C, whereas the permittivity response along the [110] had a single relaxation with a peak at ~ -95 °C although the nature of these transitions were not discussed thoroughly in this work. Levin *et al.* [6] have proposed that in the TTB structure there are two competing B-sites, B1 and B2. B1 can only polarise along the c-axis; however, B2 has an extra degree of freedom with its polarisation and can rotate between the c-axis and a-b plane. Whilst this hypothesis was constructed within the framework of (Sr,Ba)Nb₂O₆, this may be extended to SNN, where the single relaxation observed in the single crystal [110] direction may be the reorientation of the B2-ions from along to the a-b plane to along the c-axis on heating.

As the CaSnO₃ concentration increases, a third peak labelled T3 becomes more prevalent in both the ε ' and tan δ data. The presence of T3 has been previously mentioned in literature, however with two explanations. The first is space charge behaviour due to excess free charge carriers from Na and/or O loss during processing [18, 19]. The second explanation is a phase transition from the orthorhombically distorted *Im2a* or *Cmm2* space group to the noncentrosymmetric ferroelectric *P4bm* space group [35]. Given the nature of tan δ as a function of temperature and frequency within this temperature range as shown in Figure 5, we suggest that T3 is 'real' behaviour associated with a subtle phase transition and therefore the latter explanation is preferable. However as mentioned previously, no evidence of peaks at ~ 9° and/or ~ 17° 20 (for Mo-Ka source, $\lambda = 0.7096$ Å) that signal either the *Im2a*, *Cmm2* or the *Ama2* structure could not be observed. It is likely that this transition is too subtle to observe with conventional laboratory XRD, and the use of neutron diffraction and/or national facility high energy x-rays are required.

The introduction of CaSnO₃ appears to increases the temperature coefficient of capacitance (TCC) compared to undoped SNN0.8. For undoped samples, the high temperature limit in which permittivities exceed ± 15% compared to room temperature values for an R-type capacitor increases from 82 to 120 °C from 1-1000 kHz, significantly lower than current commercial capabilities. For x= 0.10, the dielectric stability increases such that the ±15% window extends from -151 to 225 °C at 1 kHz to -115 to 256 °C at 1 MHz. Although this composition may be useful for potential X9R applications at relatively low frequencies (< 10 kHz), the low temperature transition T1 causes a significant increase in tan δ values which exceed 0.05 at frequencies ≥ 100 kHz, and therefore comply with Y9R and Z9R classifications instead of X9R at higher frequencies.

Curie-Weiss plots for all compositions along with extrapolated Curie temperature (T₀) and Curie-Weiss constant (C_{CW}) are shown in Figure 6. As the CaSnO₃ content increases, there is an increase in C_{CW} and a systematic decrease in T₀ as the magnitude of ε ' at the high temperature transition T2 decreases. As mentioned previously, this behaviour in TTBs is indicative of the destabilisation of the polar [001] mode associated with the shrinking of the unit cell volume and c-axis lattice parameter. Similar behaviour was observed by Xie and Akimune [24], and again by Yang *et al.* [17], where an increase in concentration of Ca²⁺ in Sr_{2-x}Ca_xNaNb₅O₁₅ resulted in the systematic decrease in the magnitude of ε ' at T2 until a complete disappearance of this transition at 0.25 < x < 0.35. Although a smaller compositional space is explored in this study, it is likely that this behaviour will follow the same trend at higher CaSnO₃ concentrations as the solid solution limit was not observed by XRD. Interestingly, no T3 was observed in the study by Xie and Akimune for any composition.

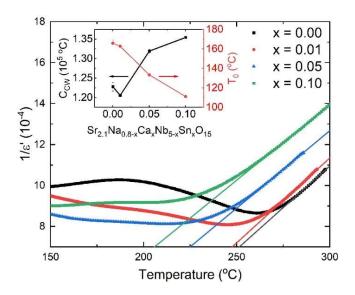


Figure 6 (single column width): Curie-Weiss plots ($1/\epsilon$ ' vs T) for all compositions. Inset shows extrapolated Curie-Weiss constant (C_{CW}) and Curie temperature (T_0) against composition.

Spectroscopic plots of the imaginary parts of impedance (Z") and electric modulus (M") at ~ 650 °C are shown in Figure 7 and all data could be modelled on an equivalent circuit based on a single, parallel resistor-capacitor, RC element. The agreement in relaxation frequency between the two peaks demonstrates a degree of electrical homogeneity corresponding to a permittivity of ~ 25 pF/cm for all compositions which is consistent with a bulk (paraelectric) response. Furthermore, no increase in the Z" spectra at low frequency demonstrates predominantly electronic conduction.

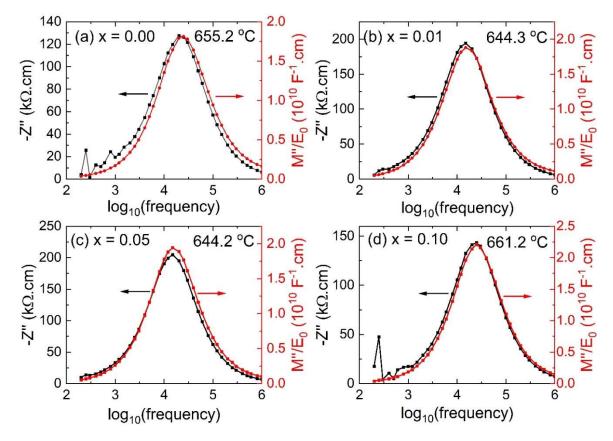


Figure 7 (single column width): Imaginary components of impedance (Z") and electric modulus (M"/ E_0) as a function of log₁₀(frequency) for (a) x = 0.00, (b) x = 0.01, (c) x = 0.05, and (d) x = 0.10

The Arrhenius plot for all compositions is shown in Figure 8. The activation energy increases from ~ 1.27 eV for undoped SNN0.8 to ~ 1.32, 1.33, and 1.38 eV for x = 0.01, 0.05 and 0.10, respectively. Given the magnitude of the activation energy and the temperature range in which these are derived, it is likely that these values represent the intrinsic conduction of these materials and are therefore experimentally derived values for the Fermi energy, and subsequently ~ half the value of the band gap [43].

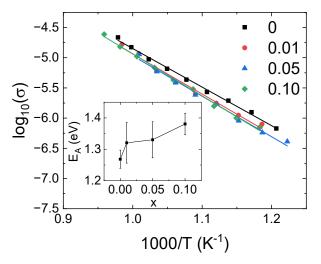


Figure 8 (single column width): Arrhenius plots of conductivity for all compositions. Inset graph shows activation energy (E_A) as a function of composition. Error bars are calculated through propagation of errors associated with line fitting.

4. Conclusions

The structural and dielectric properties of two-stage synthesised $Sr_{2.1}Na_{0.8-x}Ca_xNb_{5-x}Sn_xO_{15}$ (x = 0.00, 0.01, 0.05, 0.10) polycrystalline ceramics have been studied. For single phase samples, the increase in CaSnO₃ content results in a decrease in the c-axis lattice parameter and unit cell volume, and an expansion of the a-b plane owing to the introduction of smaller A-site ions and the subsequent reduction of the tolerance factor and tetragonality. With regards to dielectric properties, the Curie temperature T₀ systematically decreases with increasing CaSnO₃ concentrations. The origin of this dielectric anomaly is currently undetermined as the subtle orthorhombic-tetragonal structural changes that have been suggested in literature are not observed here. Despite variations in microstructure and the presence of secondary phase(s) in x= 0.01 samples, impedance spectroscopy data shows electrical homogeneity in all samples and an increase in the activation energy of intrinsic electronic conduction, signifying the expansion of the band gap with increasing CaSnO₃ concentration from ~ 2.54 (x =0.00) to 2.76 eV (x =0.10).

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Author Contributions

Thomas E. Hooper: Data curation, Formal analysis, Methodology, Writing – original draft, Writing – Review and editing

Alexander Crick: Data curation, Formal analysis, Investigation, Methodology

James H. Killeen: Data curation, Formal analysis, Writing - original draft

Derek C. Sinclair: Conceptualization, Supervision, Writing - review & editing

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<u>Structural and Dielectric Properties of CaSnO₃-doped Sr_{2.1}Na_{0.8}Nb₅O₁₅ Ceramics: Supplementary Information</u>

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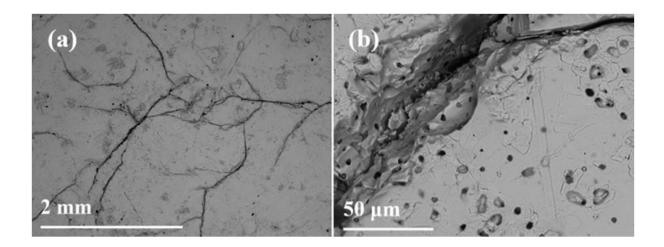
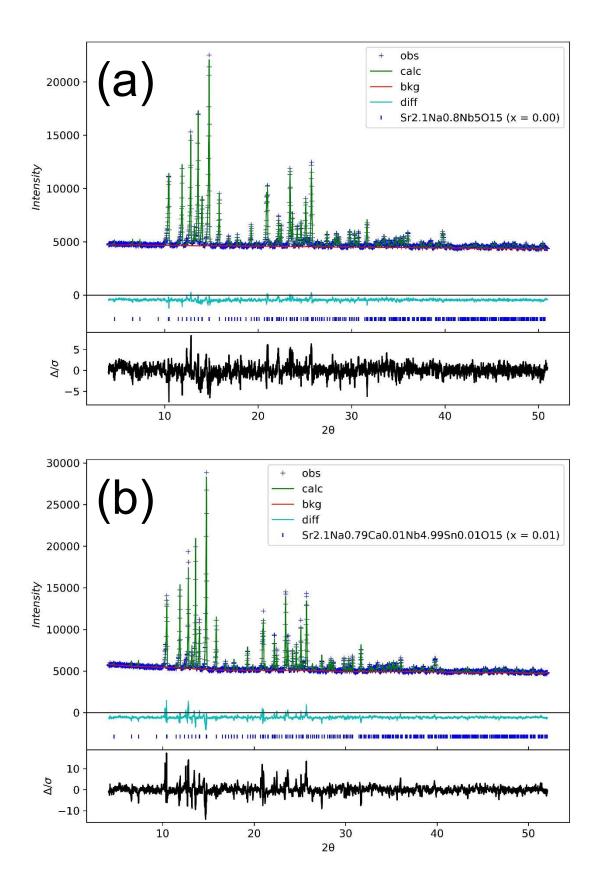


Figure S1: Secondary electron images of polished and etched Sr_{2.1}Na_{0.8}Nb₅O₁₅ ceramics sintered at 1350 °C for 5 hours

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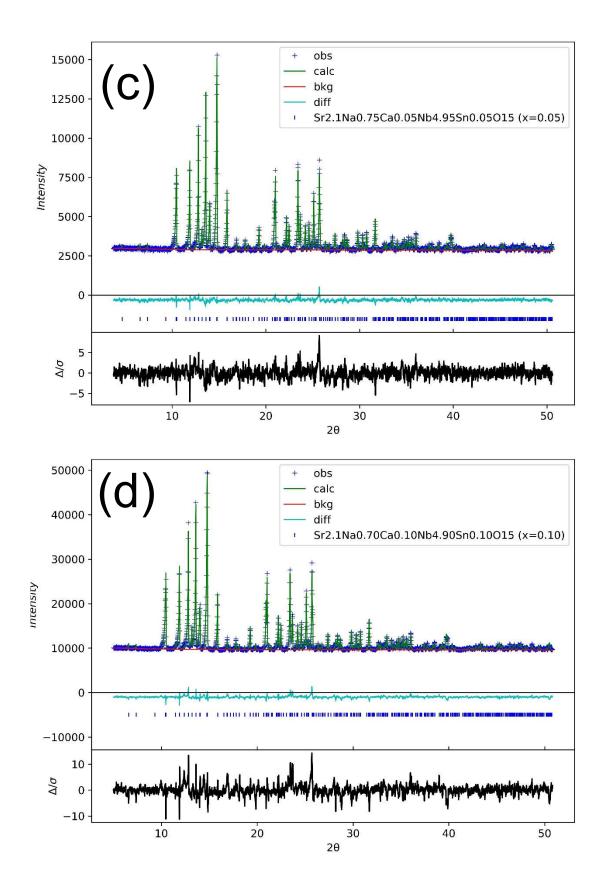


Figure S2: Rietveld refinements for $Sr_{2.1}Na_{0.8-x}Ca_xNb_{5-x}Sn_xO_{15}$ for (a) x = 0.00, (b) x = 0.01, (c) x = 0.05, (d) x = 0.10