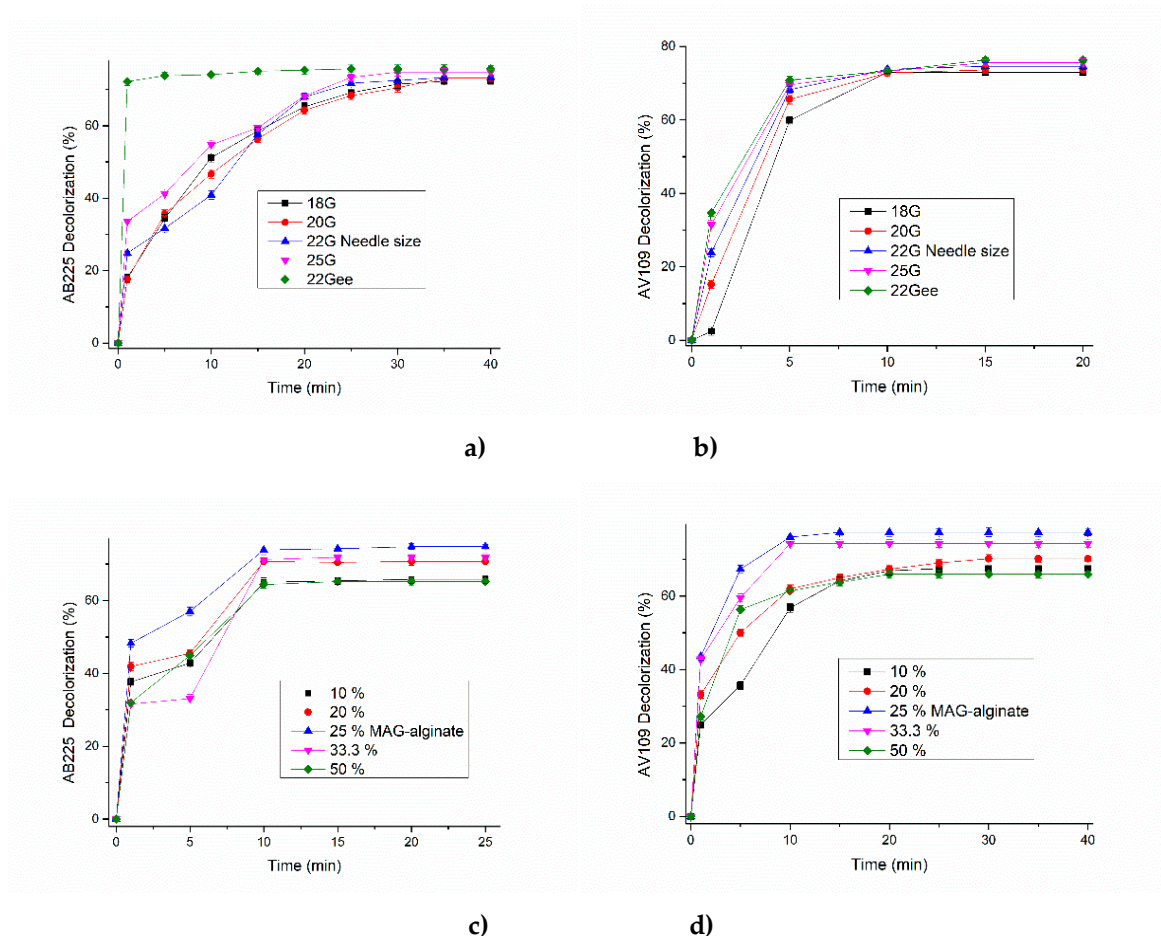
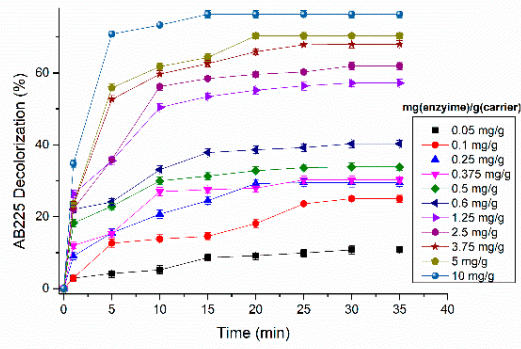


Immobilization of Horseradish Peroxidase on Magnetite-Alginate Beads to Enable Effective Strong Binding and Enzyme Recycling during Anthraquinone Dyes' Degradation

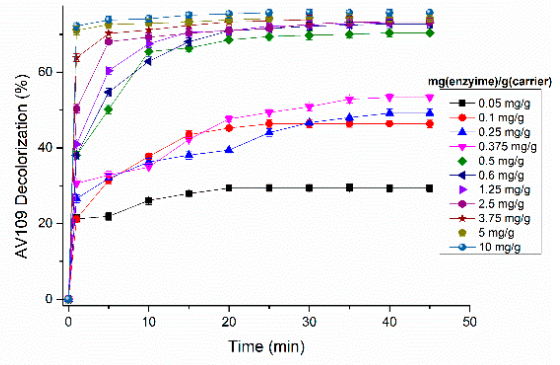
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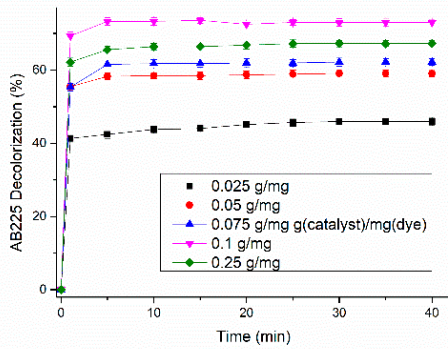




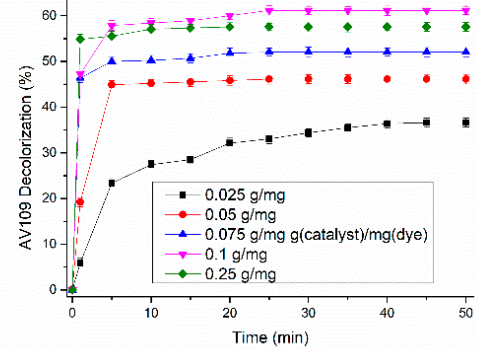
e)



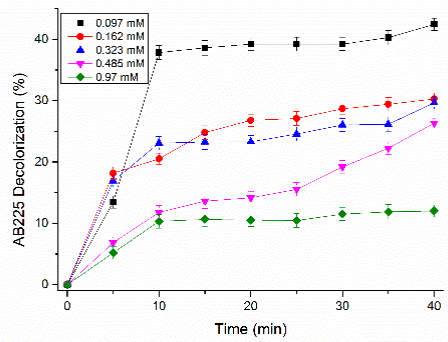
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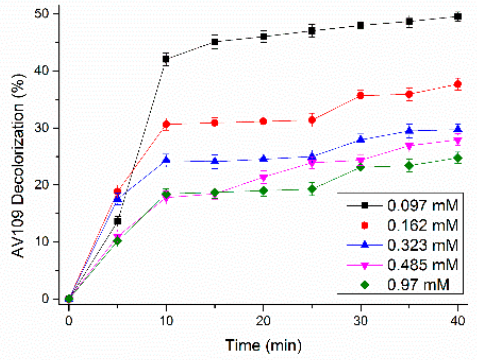
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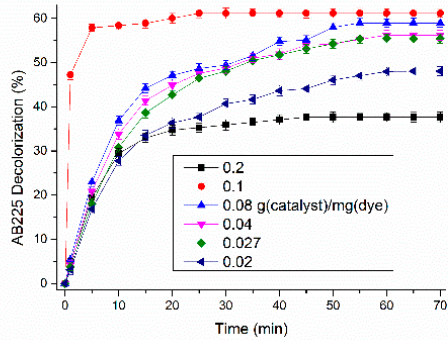
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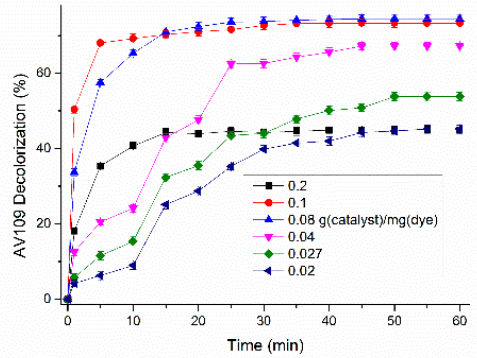
i)



j)



k)



l)

Figure S1: Effects on the decolorization process: HRP-MAB size (a) AB225, (b) AV109; MAG-alginate ratio (c) AB225, (d) AV109; initial HRP concentration (e) AB225, (f) AV109; HRP-MAB mass (g) AB225, (h) AV109; initial H₂O₂ concentration (i) AB225, (j) AV109 and initial dye concentration (k) AB225, (l) AV109.

Table S1: Reaction conditions for the optimization of decolorization process of AB225 and AV109 color

Varied parameter	Time, min	MAG-alginate	C _{peroxide} , mM	C _{color} , g(catalyst)/mg(dye)	Beads mass, g(catalyst)/mg(dye)	C _{HRP} , mg(enzyme)/g _{carrier}	Nozzle size
MAG-alginate	AB 25 AV 40	1:10 – 1:2	0.097	0.1	0.05	2.5	22G _{ee}
C _{peroxide} , mM	AB 40 AV 40	1:4	0.097 – 0.97	0.1	0.025	10	*22G _{ee}
C _{color} , g(catalyst)/mg(dye)	AB 70 AV 60	1:4	0.097	0.02 – 0.2	0.05	2.5	22G _{ee}
Beads mass, g(catalyst)/mg(dye)	AB 50 AV 40	1:4	0.097	0.1	0.025 – 0.25	2.5	22G _{ee}
C _{HRP} , mg(enzyme)/g _{carrier}	AB 35 AV 45	1:4	0.097	0.1	0.05	0.05 - 10	22G _{ee}
Nozzle size	AB 40 AV 20	1:4	0.097	0.1	0.05	10	18G – 22G _{ee}

C_{peroxide} – H₂O₂ concentration; C_{color} – Dye concentration; C_{HRP} – HRP initial concentration; *ee – electrostatic extrusion