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Tsai, Y.-H., Tseng, C.-C., Lin, Y.-C., Nail, H. M., Chiu, K.-Y., Chang, Y.-H., Chang, M.-W., Lin, F.-H., & Wang, H.-M. D. (2024). Novel artificial tricalcium phosphate and magnesium composite graft facilitates angiogenesis in bone healing. *Biomedical journal*, 1-42. Article 100750. Advance online publication. <https://doi.org/10.1016/j.bj.2024.100750>

[Link to publication record in Ulster University Research Portal](#)

Published in:
Biomedical journal

Publication Status:
Published online: 03/06/2024

DOI:
[10.1016/j.bj.2024.100750](https://doi.org/10.1016/j.bj.2024.100750)

Document Version
Version created as part of publication process; publisher's layout; not normally made publicly available

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Journal Pre-proof

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PII: S2319-4170(24)00053-2

DOI: <https://doi.org/10.1016/j.bj.2024.100750>

Reference: BJ 100750

To appear in: *Biomedical Journal*

Received Date: 31 March 2023

Revised Date: 22 March 2024

Accepted Date: 30 May 2024

Please cite this article as: Tsai Y-H, Tseng C-C, Lin Y-C, Nail HM, Chiu K-Y, Chang Y-H, Chang M-W, Lin F-H, Wang H-MD, Novel artificial tricalcium phosphate and magnesium composite graft facilitates angiogenesis in bone healing, *Biomedical Journal*, <https://doi.org/10.1016/j.bj.2024.100750>.

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2 **composite graft facilitates angiogenesis in bone healing**

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56

57 **Abstract**

58 *Background:* Bone grafting is the standard treatment for critical bone defects, but
59 autologous grafts have limitations like donor site morbidity and limited availability,
60 while commercial artificial grafts may have poor integration with surrounding bone
61 tissue, leading to delayed healing. Magnesium deficiency negatively impacts
62 angiogenesis and bone repair. Therefore, incorporating magnesium into a synthetic
63 biomaterial could provide an excellent bone substitute. This study aims to evaluate the
64 morphological, mechanical, and biological properties of a calcium phosphate cement
65 (CPC) sponge composed of tetracalcium phosphate (TTCP) and monocalcium
66 phosphate monohydrate (MCPM), which could serve as an excellent bone substitute by
67 incorporating magnesium.

68 *Methods:* This study aims to develop biomedical materials composed mainly of TTCP
69 and MCPM powder, magnesium powder, and collagen. The materials were prepared
70 using a wet-stirred mill and freeze-dryer methods. The particle size, composition, and
71 microstructure of the materials were investigated. Finally, the biological properties of
72 these materials, including 3-(4,5-dimethylthiazol-2-yl)-2,5- diphenyltetrazolium
73 bromide (MTT) assay for biocompatibility, effects on bone cell differentiation by
74 alkaline phosphatase (ALP) activity assay and tartrate-resistant acid phosphatase

75 (TRAP) activity assay, and endothelial cell tube formation assay for angiogenesis, were
76 evaluated as well.

77 *Results:* The data showed that the sub-micron CPC powder, composed of TTCP/MCPM
78 in a 3.5:1 ratio, had a setting time shorter than 15 minutes and a compressive strength
79 of 4.39 ± 0.96 MPa. This reveals that the sub-micron CPC powder had an adequate
80 setting time and mechanical strength. We found that the sub-micron CPC sponge
81 containing magnesium had better biocompatibility, including increased proliferation
82 and osteogenic induction effects without cytotoxicity. The CPC sponge containing
83 magnesium also promoted angiogenesis.

84 *Conclusion:* In summary, we introduced a novel CPC sponge, which had a similar
85 property to human bone promoted the biological functions of bone cells, and could
86 serve as a promising material used in bone regeneration for critical bone defects.

87

88 **Keywords:** Critical bone defect, Magnesium, Tricalcium Phosphate, Bone graft

89

90 **Introduction**

91 Bone is a complex organ that has the ability for regeneration during development, or
92 remodeling in adult life, as well as fracture healing [1]. Bone defects are deficiencies
93 of bone where they should normally occur. The reasons for bone defects include trauma,
94 tumor, or infection (osteomyelitis) [2]. Bone defects commonly influence patients' life
95 quality, and the related medical treatment and costs are increasing. Currently, a major
96 research topic in bones is bone defect regeneration [3]. However, in some cases, bone
97 regeneration requires a large quantity for bone reconstruction with extreme bone defects,
98 such as trauma, infection, tumor resection, and skeletal abnormalities. Moreover, a bone
99 defect greater than 5 cm, known as a large-scale bone defect, impairs bone regeneration
100 and leads to poor bone healing [4].

101 The standard therapeutic regimen to enhance bone regeneration for defects smaller
102 than 5 cm is direct bone grafting [5, 6], which includes the use of various bone-grafting
103 methods, including autografts, allografts, and bone-graft substitutes that enhance bone
104 regeneration [7]. Vascularized bone grafts, harvesting cortico-cancellous graft with a
105 vascular pedicle, offer predictable incorporation for defects larger than 12 cm [8, 9].
106 Defects larger than 12 cm are best treated using the distraction osteogenesis technique
107 [10] and induced membrane technique [11]. The induced membrane technique, also

108 named the Masquelet Technique, is the use of a transient cement spacer followed by a
109 staged large amount of bone grafting. To date, an autograft is still used as the most
110 favorable standard because the requirements for bone regeneration are satisfied, for
111 example, osteoinduction, osteoconduction, and osteogenesis [6, 12, 13]. However, the
112 limitation is the number of donor and donor site complications. In the USA, the allograft
113 is the second most popular bone graft, making up approximately 30% of all bone grafts
114 [14]. Nevertheless, compared with the autograft, poor healing has been identified, and
115 some adverse events such as disease transmission and other infectious pathogens have
116 been reported [15, 16].

117 In the past decades, bone-graft substitutes were introduced to solve these concerns,
118 with promising results. The bone substitutes should be architecturally like real bone and
119 have the ability to afford a scaffold for osteoconductivity and growth factors for
120 osteoinductivity. These materials are composed of synthetic or natural biomaterial
121 scaffolds that promote the migration, proliferation, and differentiation of cells required
122 for bone regeneration. For example, collagen, hydroxyapatite (HA), β -tricalcium
123 phosphate (β -TCP), calcium-phosphate cement types, and glass ceramics are all
124 commonly used in clinical settings, either alone or in combination. Moreover, the
125 growth factors, including recombinant human bone morphological proteins (BMP-2

126 and BMP-7), necessary for bone regeneration, are provided in the scaffolds [17]. Since
127 the osteoinductive properties of BMPs promote fracture healing, the clinical
128 applications of BMPs are still limited due to the extremely high dosage, adverse effects,
129 and cost [18].

130 The bone is a rich mineral reservoir, storing about 60% of the body's magnesium.
131 Magnesium has a role in bone formation by inducing osteoblast proliferation and
132 increasing the solubility of minerals. To maintain extracellular physiological cation
133 concentrations at homeostasis, magnesium is released from the storage into the
134 bloodstream [19]. In addition to its role in the crystal structure, magnesium is important
135 for different physiological functions among living cells, such as those residents in bone.
136 Based on this conception, magnesium homeostasis is critical for bone health. Previous
137 reports have found that magnesium deficiency could induce osteoporosis in the rat and
138 an increased formation of osteoclasts [20]. Moreover, magnesium was found to enhance
139 osteogenesis in mesenchymal stem cells by the Notch signal pathway [21]. The
140 magnesium-containing scaffolds have been used to enhance bone regeneration in vivo
141 [22-25]. In this study, wet comminution in stirred media mills was used to produce sub-
142 micron material of calcium phosphate bone cement sponge (CPC sponge) from
143 tetracalcium phosphate/ monocalcium phosphate monohydrate (TTCP/MCPM)-based

144 calcium phosphate types of cement, followed by magnesium providing and collagen
145 covering. This study aims to analyze the *in vitro* morphological, mechanical, as well as
146 biological properties of the TTCP/MCPM nanoparticles.

147

148 **Materials and methods**

149 *Preparation of sub-micron TTCP/MCPM*

150 TTCP and MCPM were synthesized from calcium hydrogen phosphate and calcium
151 carbonate. TTCP was obtained by mixing calcium hydrogen phosphate and calcium
152 carbonate in a 1:1 molar ratio, followed by a high-temperature reaction at 1450°C to
153 1500°C for 6 hours and subsequent air cooling. MCPM was synthesized by slowly
154 mixing calcium carbonate into an acetone solution with phosphoric acid for 15 minutes.
155 The mixture solution was kept for 30 minutes and washed with deionized water to
156 remove unreacted phosphate ions. Finally, the MCPM powder was obtained after drying
157 for 24 hours.

158 The premix TTCP/MCPM was comminuted in a laboratory ball mill BLT-100 (JIN-
159 BOMB ENTERPRISE CO., LTD.) containing an ethanol (>95.0%, VWR) suspension.
160 Milling beads with diameters of 10 mm and 5 mm were used in a 1:1.5 ratio by weight.

161 The rotating speed of the ball mill was 400~500 rpm for 24 hours. Powder recovery
162 was done by centrifugation and subsequent drying at 80°C for 24 hours in a muffle
163 furnace (Nabertherm). A schematic diagram of the sample preparation process is shown
164 in Fig. 1.

165 ***Preparation of TTCP/MCPM sponge***

166 The different ratios (1:1, 1.1:1, 2:1, 3.5:1, 5:1, and 10:1) of TTCP and MCPM powders
167 were mixed with 0.1 wt% magnesium, then Type I Collagen solution (0.3 ug/ml) (Cat.
168 No. CLS354236; Corning, New York, U.S.A.) was employed as coating reagent. The
169 powder-to-collagen weight ratio was maintained at 1:3, and the mixture was subjected
170 to magnetic stirring.

171 Subsequently, the TTCP/MCPM powder mixed with Collagen solution was poured into
172 molding molds. The molds were then placed in a -20°C for 2 hours. After complete
173 solidification of the composite block, it was transferred to a freeze-dryer for overnight
174 freeze-drying, and a porous composite material (TTCP/MCPM/Collagen) was obtained.

175 ***Scanning electron microscopy (SEM)***

176 Particle size and degree of agglomeration were analyzed by scanning electron
177 microscopy (Gemini Ultra 55, Carl Zeiss). The submicron particles were prepared by

178 embedding powders in a conductive paste. Secondary electrons were used for imaging
179 at an accelerating voltage of 2 kV [26].

180 *Dynamic light scattering (DLS)*

181 Size distributions of powders were determined by dynamic light scattering at a
182 wavelength of 632.8 nm (DLS, model DLS-700, Otsuka Electronics Co., Osaka, Japan).

183 Samples for the DLS measurements were prepared by dispersing small amounts of the
184 powder in ethanol (filtered using a 0.2 μm filter), followed by treatment in an ultrasonic
185 bath for 10 min. After transferring to the sample holder, the suspensions were diluted
186 again using filtered ethanol and ultrasonicated for 3 min. The measurement conditions
187 included a sampling time of 80 μs and 100 accumulations. A viscosity of 1.19 cP and a
188 refractive index of 1.36 was used for calculations [27].

189 *X-ray diffraction spectroscopy (XRD)*

190 XRD was conducted to examine the crystal phase composition of the samples. A 0.5mm
191 \times 0.5mm area of each sample was randomly selected, and the XRD spectra were
192 acquired at room temperature using an X-ray diffractor (D/max-II; RIGAKU, Japan)
193 with Cu $K\alpha$ radiation. The range was 10–90° with a 0.2° step and 1 s/step scan speed
194 (40 kV, 40 mA).

195 Cell culture

196 The murine osteoblast cell line MC3T3-E1, osteoclast precursor cell line RAW264.7,
197 and human umbilical vein endothelial cells (HUVEC) were obtained from the American
198 Type Culture Collection (ATCC; Manassas, VA, USA). The MC3T3-E1 and RAW264.7
199 cells were maintained in complete media including alpha-minimal essential medium (α -
200 MEM) supplemented with streptomycin (100 $\mu\text{g}/\text{mL}$), penicillin (100 U/mL), and 10%
201 fetal bovine serum (FBS). The HUVEC cells were maintained in EBM-2 media (Lonza)
202 supplemented with streptomycin (100 $\mu\text{g}/\text{mL}$), penicillin (100 U/mL), and 20% FBS.
203 All cells were kept at 37 °C in an atmosphere of humidified air with 5% CO₂ [28].

204 Cell proliferation

205 Cell proliferation was detected by the 3-(4,5-dimethylthiazol-2-yl)-2,5-
206 diphenyltetrazolium bromide (MTT) assay as previously described [29]. MC3T3-E1
207 and RAW264.7 cells seeded on different synthetic materials were kept in 96-well plates
208 for 1 or 3 days. The cells were rinsed with PBS, followed by incubation with MTT (0.5
209 mg/mL) at 37 °C for 2 h. Two hours later, cells were lysed by DMSO to dissolve
210 formazan crystals [30]. After the mixture was shaken at room temperature (RT) for 10
211 min, the absorbance of each well was determined at 450 nm using a microplate (ELISA)
212 reader (Bio-Tek, Winooski, VT, USA).

213 *Osteoblast differentiation*

214 The MC3T3-E1 osteoblasts grown in different CPC sponges have been further assessed
215 for their differentiation by alkaline phosphatase (ALP) activity assay (Alkaline
216 Phosphatase Activity Assay Kit (C); BioVision, wavelengths: 405nm, extract) [31]. The
217 cells were incubated with different CPC sponges for 3 days. The incubated cells were
218 rinsed twice with PBS, followed by the collection of total cell lysate using a lysis buffer.
219 The cell lysates were subjected to the measurement of alkaline phosphatase (ALP)
220 activity.

221 *Osteoblast mineralization*

222 The MC3T3-E1 osteoblasts were differentiated in an induction medium containing
223 vitamin C (50 $\mu\text{g}/\text{mL}$), and β -glycerophosphate (10 mM) for 2 weeks as the previous
224 report described [32]. Cells were fixed in ice-cold 75% (v/v) ethanol for 30 min, and
225 the calcium deposition was determined using 40 mM alizarin red-S staining (pH 4.2)
226 (Sigma–Aldrich, 405nm, extract).

227 *Osteoclast differentiation*

228 Osteoclast differentiation was performed as previously described [32]. Briefly,
229 RAW264.7 osteoclast precursor cells were differentiated to osteoclasts in Dulbecco's

230 modified Eagle's medium supplemented with 10% FBS, 100 U/ml penicillin, and 100
231 $\mu\text{g/ml}$ streptomycin for 7 days. All cells were incubated with macrophage colony-
232 stimulating factor (M-CSF) (20 ng/ml) and RANKL (50 ng/ml) and incubated with
233 different CPC sponges. Finally, osteoclast differentiation was detected by tartrate-
234 resistant acid phosphatase activity (TRAP; Acid Phosphatase Kit 387-A; Sigma-
235 Aldrich, no extract) according to the manufacturer's instructions. The absorbance was
236 measured at 405 nm using a microplate reader.

237 *Endothelial Cell Tube Formation Assay*

238 HUVEC (3×10^4 cells) were seeded onto pre-coated Matrigel plates (BD Biosciences,
239 Bedford, MA), which were premixed with synthetic materials. The formation of EC
240 tubes was photographed and tube branches were calculated using MacBiophotonics
241 Image J software [33, 34].

242 *Ferrous ion chelating assay*

243 For the antioxidant activity test, briefly, the synthetic materials were mixed with 5 μL
244 of 2 mM ferrous chloride (FeCl_2). The reaction was initiated by the addition of 10 μL
245 of 5 mM ferrozine. After 10 min at room temperature, the Abs. was determined at 562
246 nm using a microplate reader (Dynex Technologies, Inc., Chantilly, VA, US).

247 ***Statistical analysis***

248 The statistical analysis was performed using SPSS Statistics 20. All data are presented
249 as the mean \pm SD and were analyzed by one-way ANOVA. Bonferroni correction was
250 used for post hoc comparisons.

251 **Results**

252 **Sedimentation of sub-micron particles**

253 The experiments involved the assessment of synthetic sub-micron particle suspensions
254 with varying average sizes, facilitating an exploration of the sample's behavior within
255 the medium. Suspensions were created by introducing particles of distinct diameters (1
256 mm, 3.5, and 0.35 μm) into water. The outcomes of these experiments are depicted in
257 Figure 2A.

258 **SEM observation of TTCP/MCPM particles**

259 SEM was used to evaluate the morphology of a synthetic material, TTCP/MCPM
260 powder. As shown in (Fig. 2A), the macroscopic morphologies of the images indicate
261 the average size of particles was in the submicron to lower micron range after milling,
262 compared with the original raw material (> 3 mm).

263 **Dynamic light scattering**

264 The particle size distributions (PSD) of our synthetic material were analyzed by DLS
265 (Fig. 2C). The PSD result showed the average size distribution decreased to 328.7 nm
266 after milling. More than 95% of the particles were sub-micron in diameter.

267 **Setting time and compressive strength**

268 The influence of different TTCP/MCPM ratios on the setting time of CPCs is listed in
269 (Table 1). The results showed that TTCP/MCPM ratios of 1:1 and 1.1:1 could not form
270 hard CPC sponges properly, even for more than 30 min. The CPC sponge, on the other
271 hand, begins to form when the TTCP/MCPM ratio increases to 2:1, with a setting time
272 of more than 20 min and soft compressive strength (1.09 ± 0.36 MPa). We also found that
273 the TTCP/MCPM ratio of 3.5:1 had an appropriate compressive strength (4.39 ± 0.96
274 MPa) within 15 min, which is comparable to human spongy bone strength. Despite the
275 higher compressive strength (4.66 ± 1.31 MPa) of the group with a TTCP/MCPM ratio
276 of 5:1, the setting time was too short for clinical procedures. Moreover, the group with
277 a TTCP/MCPM ratio of 10:1 couldn't even form a cohesive structure. Therefore, the
278 TTCP/MCPM ratio of 3.5:1 exhibited the most suitable properties for clinical
279 applications.

280 **SEM observation of CPC sponge with collagen covering**

281 The macroscopic morphologies show that collagen uniformly covered the surface of
282 the CPC sponge (Fig. 2B(i)). After being provided with a hardening accelerator
283 (Na_2HPO_4 , glycerol, and citrate), the CPC sponge exhibits a similar structure, with tinny
284 mineral crystals of collagen fibers dispersing homogeneously on the surface of the CPC
285 sponge (Fig. 2B(ii)).

286 **XRD analysis**

287 The CPC sponge, derived from TTCP and MCPM, ultimately transforms into
288 hydroxyapatite (HA) during its formation. To confirm this characteristic, XRD analysis
289 was conducted post-reaction of the CPC sponge. As depicted in Fig. 2D, the XRD
290 patterns revealed distinct peaks for the synthesized CPC sponge at angles of 25.9° (002),
291 31.8° (211), 32.9° (300), 34.0° (202), 39.8° (310), 46.7° (222), 49.5° (213), and 53.1°
292 (004). These angles align closely with those of standard HA.

293 ***In vitro* biocompatibility test of different CPC sponges**

294 The cell viability on the CPC sponge can show the cytotoxicity and biocompatibility of
295 the synthetic materials. Therefore, the MTT assay was used to investigate the viability
296 of two different bone cells, osteoblasts, and osteoclasts on different CPC sponges. The
297 results revealed that CPC sponges had a beneficial effect on MC3T3-E1 osteoblasts

298 viability, as provided in (Fig. 3A). The CPC sponges inhibited cell viability by
299 approximately 30 % in osteoclast precursors RAW264.7 at a high concentration (0.2
300 g/mL; Fig. 3B).

301 **Chelation power of different CPC sponges**

302 The results indicated that all CPC sponges could chelate ferrous ions, and interestingly,
303 CPC sponges containing magnesium possessed more significant chelation power than
304 other materials, especially at a high concentration (0.2 g/mL; Fig. 4).

305 **Osteoblast proliferation, differentiation, and mineralization assays of different** 306 **CPC sponges**

307 To evaluate the capacity of the CPC sponge for bone repair and regeneration, we
308 investigated the proliferation, differentiation, and mineralization in osteoblasts on
309 different CPC sponges. There was a significant difference between CPC sponges on
310 osteoblasts proliferation compared with the control group (Fig. 5A). In the osteoblast
311 differentiation assay, the data showed that the CPC sponge containing magnesium
312 exhibited great potential to promote osteoblast differentiation after 3-day incubation, as
313 monitored by the ALP activity assay (Fig. 5B). Finally, the mineralization assay, which
314 was accomplished by detecting calcium deposition, demonstrated that the CPC sponge

315 containing magnesium increased osteoblast mineralization as well (Fig. 5C and 5D).

316 **Osteoclast differentiation assay of different CPC sponges**

317 The osteoclast differentiation was conducted by TRAP activity assay, and the result
318 indicated that incubation with different CPC sponges did not increase osteoclast
319 differentiation compared with the positive control (RANKL+MCSF group; Fig. 6).
320 Instead, these synthetic materials showed inhibition of osteoclasts differentiation.

321 **Angiogenesis assay of different CPC sponges**

322 The result found that the CPC sponge contained magnesium had more tube-like
323 morphology than other synthetic materials (Fig. 7), which reveals magnesium released
324 from the CPC sponge may improve wound healing as well as bone regeneration.

325 **Discussions**

326 Our study indicates the synthetic particle with a 0.35 μm sub-micron size generated
327 white colloidal dispersions, suggesting sedimentation rate is greatly influenced by
328 extra-fine particle size. We also successfully established a reliable synthetic process by
329 wet comminution in stirred media mills to produce sub-micron particles. The
330 TTCP/MCPM ratio of 3.5:1 had the highest compressive strength (4.39 ± 0.96 MPa)
331 within 15 min, which is comparable to human spongy bone strength. The results

332 indicate that a CPC sponge composed of TTCP/MCPM and collagen covering could
333 produce the same crystalline structure of HA. The biocompatibility of CPC was
334 evaluated in vitro by the MTT test and by the analysis of cell morphology of the
335 MC3T3-E1 and RAW264.7 cultured in direct contact with CPC. *In vitro*,
336 biocompatibility tests showed that magnesium could promote osteoblast viability, in
337 agreement with previous reports [22-24]. Chelation power on ferrous ions, referring to
338 in vitro antioxidant capacity, revealed CPC sponges containing magnesium possessed
339 more significant chelation power than other materials, especially in a high concentration.
340 In agreement with a previous study [35], the evidence proved that magnesium released
341 from the CPC sponge could enhance osteoblast activity. Besides, our study reveals that
342 CPC sponges may improve bone regeneration by targeting osteoclasts [6, 36].
343 Magnesium was implicated in modulating microvascular functions, including
344 angiogenesis, considered a critical process in bone regeneration [37].

345 Improvement of bioactivity and biocompatibility of bone-graft substitutes in clinical
346 applications such as bone regeneration is an unmet need [38, 39]. An increase in the
347 biological function of various cells, for example, osteoblasts, osteoclasts, and
348 endothelial cells resident in the fracture healing region, usually improves
349 transplantation efficiency. Therefore, a fundamental understanding of the cell response

350 to different synthetic materials is key to the development of novel biomaterials. Here,
351 we demonstrate the effects of a sub-micron CPC sponge containing magnesium on
352 various cell types that were required for bone regeneration, for example, osteoblasts,
353 osteoclasts, and endothelial cells. The results provide promising benefits for this novel
354 CPC sponge in bone regeneration. Plenty of evidence has shown nanoscale particles
355 could improve the bioactivity of different biomaterials [40]. Bone is an organ composed
356 of approximately 60% mineral, mostly nano-hydroxyapatite, which is almost identified
357 with calcium phosphate (CaP) ceramic [41]. Tricalcium phosphate (TCP) is one major
358 form of CaP ceramic used in bone regeneration clinically. The ion-containing TCPs are
359 also produced to promote specific biological functions. For example, TCP-based
360 magnesium-containing material was proven to enhance bone healing by modulating
361 osteogenesis and angiogenesis in an animal model [42, 43], with increasing
362 compressive strength than pure TCP scaffolds. However, TCP ceramics have limitations
363 caused by poor mechanical properties [40]. In our current study, we introduced a novel
364 sub-micron CaP material consisting of TTCP/MCPM. This material has morphology
365 and biomechanical properties comparable to the nature of bone due to the needle-like
366 HA structure that formed on the surface of the material after implantation. Our synthetic
367 sub-micron CaP material also exhibited better biocompatibility than the original size of

368 CaP, which agrees with the previous findings (Appendix 1).

369 Data obtained from the in vitro experiments prove that the CPC sponge containing
370 magnesium has the capacity to promote osteoblast differentiation and mineralization.

371 Previous reports have proven that magnesium ions in the culture medium enhanced the
372 adhesion and stimulated the osteogenic differentiation of cells [44-46]. Furthermore,
373 several studies have developed magnesium/calcium phosphate types of cement (MCPC)
374 by different procedures [47-49]. In Zhang et al. report, they found that MCPC with a
375 moderate proportion of MPC (5% and 10%, referred to as 5MCPC and 10MCPC) were
376 found to strongly enhance adhesion and osteogenic differentiation of bone marrow
377 stromal cells [49]. Interestingly, this effect was accomplished by direct interaction of
378 fibronectin, integrin $\alpha 5\beta 1$, and magnesium ions on the scaffold, but not by the released
379 magnesium ions. Our present work develops a novel sub-micron MCPC sponge for the
380 first time. We also found that higher magnesium concentrations (0.2 g/mL) induced
381 osteoblast proliferation significantly. The role of angiogenesis in bone regeneration has
382 been well discussed [37]. Thomas E. Paterson et al. found that porous microspheres, an
383 injectable bone filler, have the potential to stimulate angiogenesis [50]. Our results also
384 prove a sub-micron MCPC sponge could promote the tube-like formation of HUVEC
385 cells. Claudia S. Oliveira et al. emphasized the potential of bioengineered bone

386 microenvironments to facilitate the process of bone regeneration [51]. This evidence
387 showed that this synthetic material was able to modulate multiple biological functions
388 during bone regeneration. However, the proper concentration of magnesium used in this
389 sub-micron CPC sponge should be certified in the future.

390 **Conclusion**

391 The current study generates sub-micron particles composed of TTCP/MCPM powder
392 and uses wet comminution in stirred media mills, which is a synthetic process. After
393 covering it with collagen and magnesium to produce a CPC sponge, we evaluated the
394 material's structural characteristics as well as biocompatibility in different cell types.
395 Our results show that a CPC sponge containing magnesium has great potential to
396 improve osteoblasts and endothelial cell functions with minimal cytotoxicity effects.
397 Our findings pave the way for upcoming endeavors to employ CPC sponge composite
398 for in vivo applications in a clinical setting.

399 **Conflict of Interest**

400 The authors have no conflicts to disclose

401 **Acknowledgments**

402 Yuan-Hsin Tsai carried out his thesis research under the auspices of the Ph.D. Program
403 in Tissue Engineering and Regenerative Medicine, National Chung Hsing University,
404 and National Health Research Institutes. We thank Li-Heng Liu for their helpful

405 assistance and support. This research was supported by the Ministry of Science and
406 Technology, Taiwan for the grants (MOST 110-2221-E-005-010, MOST 111-2221-E-
407 005-009, and MOST 111-2221-E-005 -026 -MY3). We also thank National Chung
408 Hsing University (ENABLE: 108ST001B and 110ST001G), Kasesart University Joint
409 Research Project (108RA129A), and NCHU-MIRDC Bilateral Joint Research Project
410 (110S0703B).

411

412 **Contact for reagent and resource sharing**

413 Further information and requests for reagents should be directed to Lead Contact Hui-
414 Ming David Wang (davidw@dragon.nchu.edu.tw)

415 **Data Availability**

416 The data used to support the findings of this study are available from the corresponding
417 author upon request.

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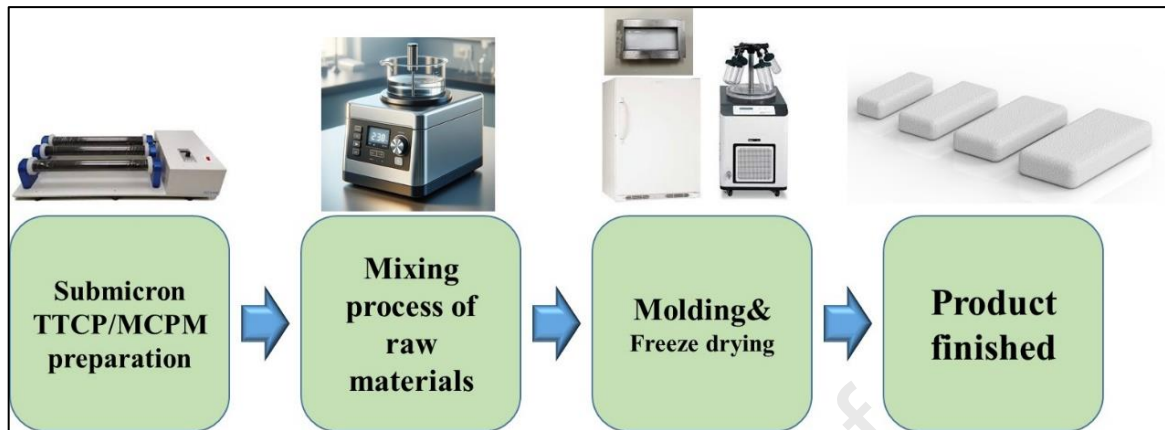
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576 **Figure legends**

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580 Fig. 1 Schematic diagram of the sample preparation process.

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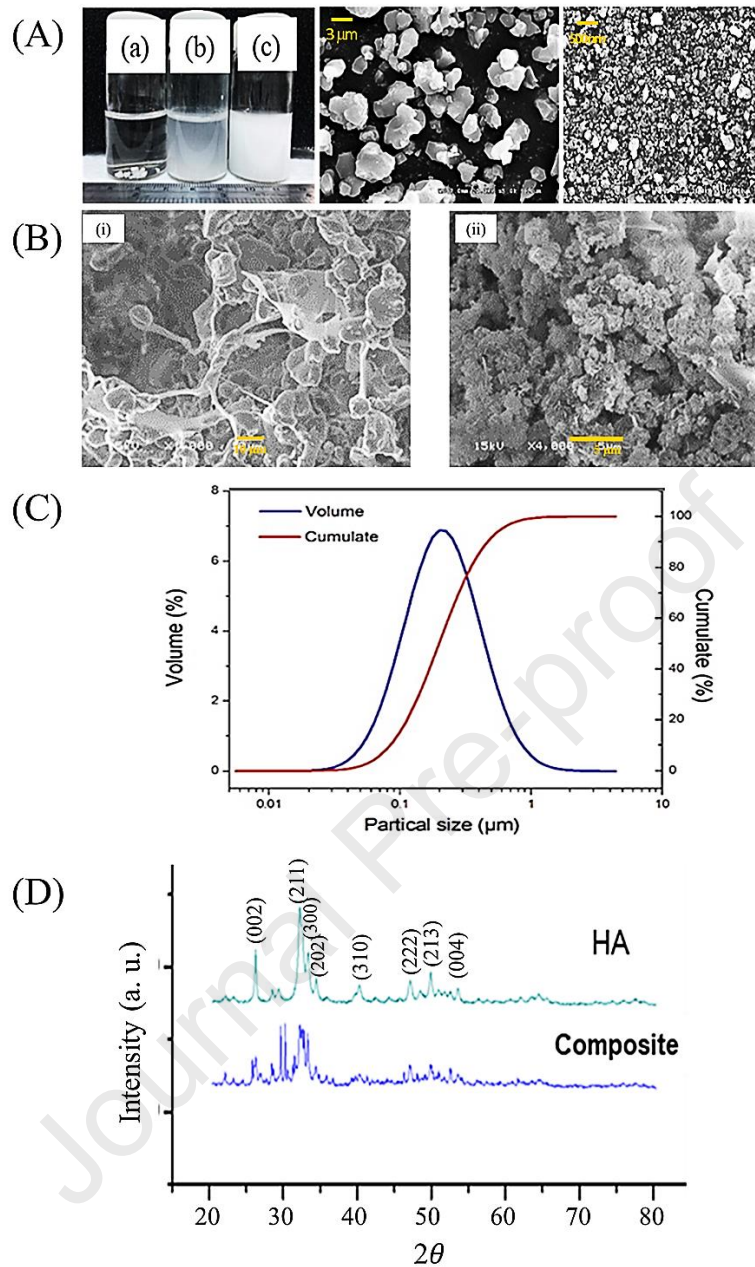
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595 Fig. 2 Characterization of CPC powder. (A) (left) Sedimentation behavior modes of

596 suspensions of different sub-micron CPC powder (5 mg/mL). (a) 1 μm , (b) 3.5 μm , (c)597 0.35 μm . The SEM image of original feed CPC powder (middle) and sub-micron CPC

598 powder after milling (right). (B) SEM images of surfaces of the sub-micron CPC sponge

599 covered by collagen. The sub-micron CPC sponge is covered by collagen before (i) and

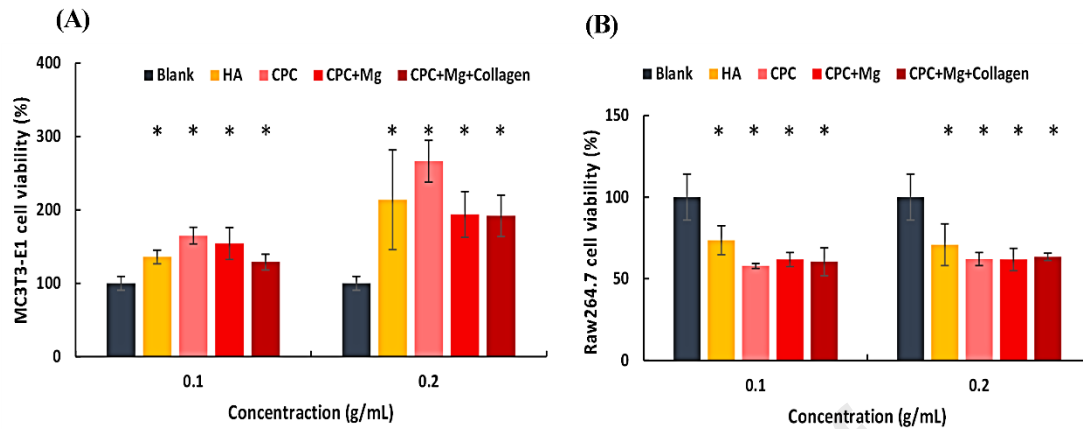
600 after hardening (ii). (C) Particle size distributions of the sub-micron CPC powder by

601 DLS (cumulative distributions were shown as red line). (D) X-ray diffraction patterns

602 of the hydroxyapatite (HA) and sub-micron CPC sponge (composite) after hardening.

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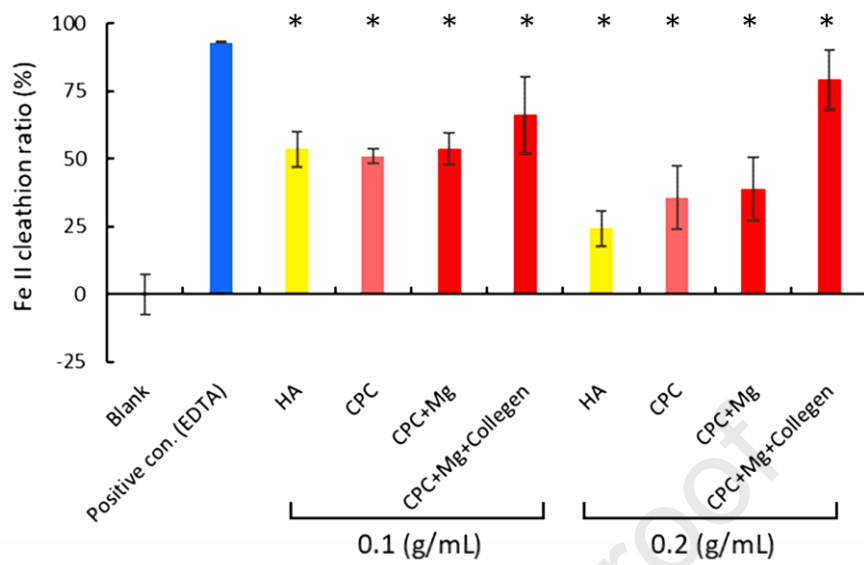


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606 Fig. 3 MTT assay of MC3T3-E1 and RAW264.7 cell lines incubated with sub-micron
 607 CPC sponges (CPC + Mg + Collagen). The cells were incubated with different
 608 concentrations (0.1 and 0.2 g/mL) of various CPC sponges. The cell viability assays
 609 were conducted by MTT in MC3T3-E1 osteoblasts (A) and RAW264.7 osteoclast
 610 precursor cells (B). (one-way ANOVA, mean \pm SD, n=6, *p < 0.05 compared with
 611 blank).

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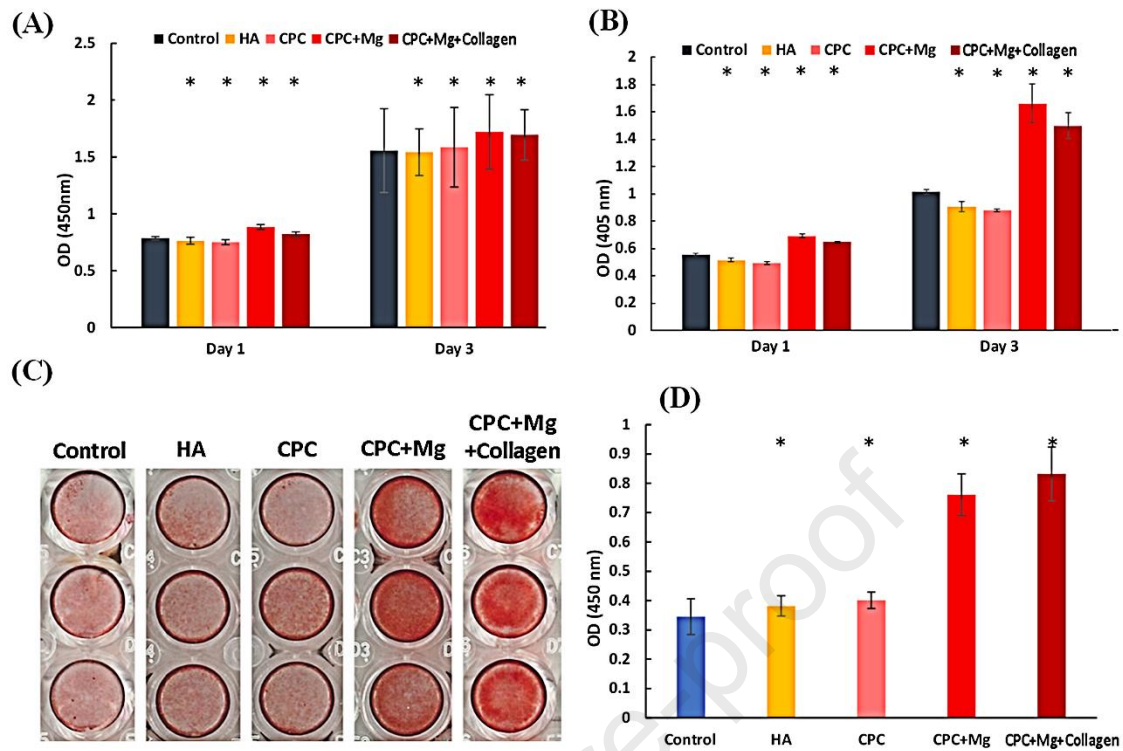


614

615 Fig. 4 Chelation power on ferrous ions of sub-micron CPC sponges (CPC + Mg +
 616 Collagen). (one-way ANOVA, mean \pm SD, n=6, *p < 0.05 compared with blank).

617 EDTA: 100 μ M

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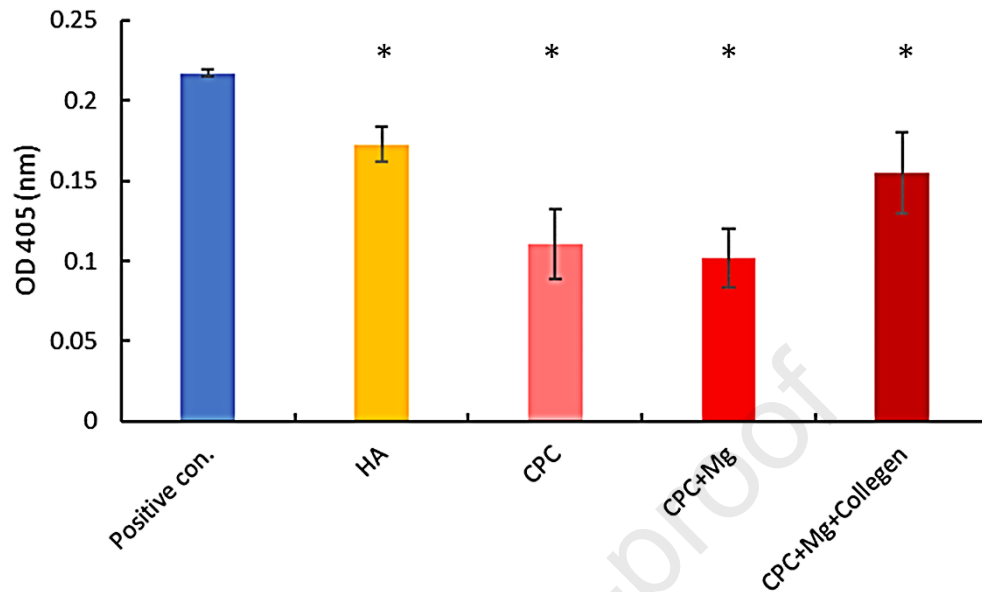
619

620 Fig. 5 Effects of sub-micron CPC sponges (CPC + Mg + Collagen) on proliferation,
 621 differentiation, and mineralization in MC3T3-E1 osteoblasts. The MC3T3-E1
 622 osteoblasts were incubated with different sub-micron CPC sponges for 3 days. The cell
 623 proliferation on day 1 and day 3 (A), cell differentiation on day 1 and day 3 (B), and
 624 mineralization as calcium deposition (C), and mineralization (D) were determined.
 625 (one-way ANOVA, mean \pm SD, n=6, * $p < 0.05$ compared with blank).

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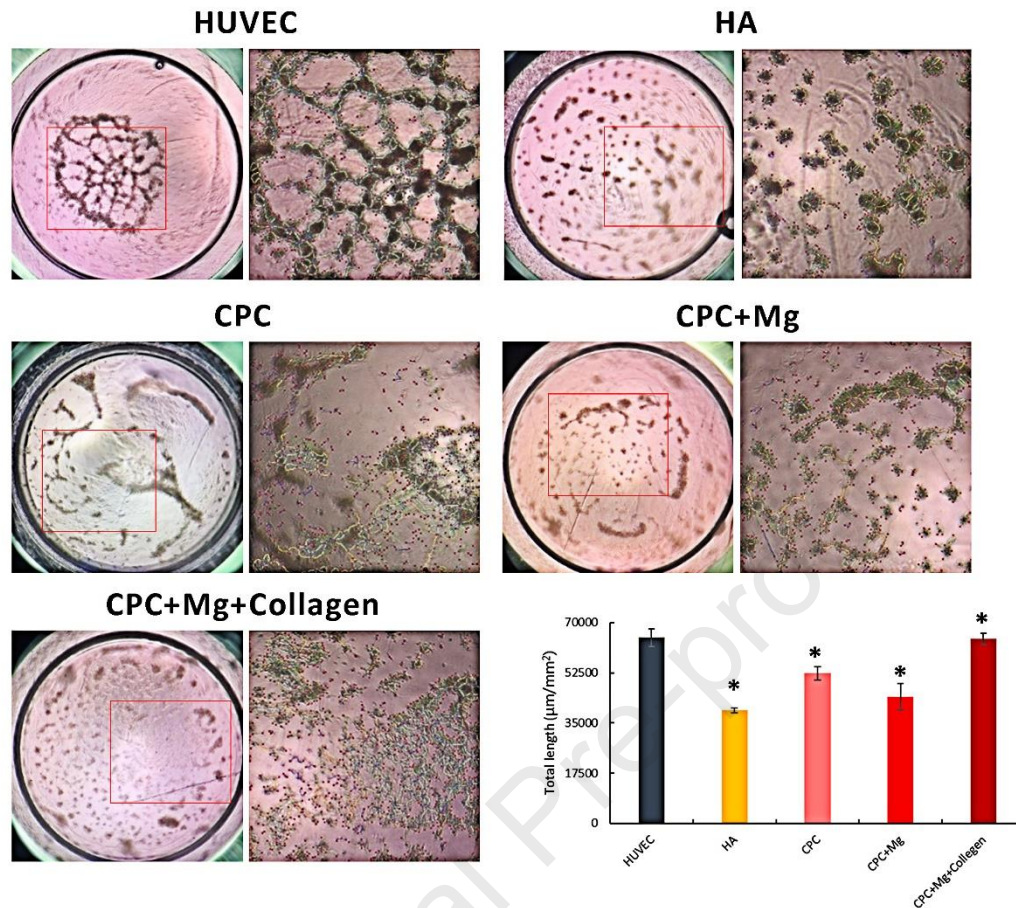


629

630 Fig. 6 Effects of sub-micron CPC sponges (CPC + Mg + Collagen) on osteoclast
631 differentiation. The RAW264.7 osteoclast precursor cells were incubated with different
632 sub-micron CPC sponges for 7 days. The osteoclast differentiation was analyzed by a
633 TRAP activity assay. (one-way ANOVA, mean \pm SD, n=6, *p < 0.05 compared with
634 blank).

635 EDTA: 100 μ M

636



637

638 Fig. 7 Effects of sub-micron CPC sponges on angiogenesis. The HUVEC endothelial

639 cells were incubated with different sub-micron CPC sponges for 12 hr. The tube-like

640 structure was monitored by a microscope and the number of cells per field was counted.

641 (one-way ANOVA, mean \pm SD, n=6, *p < 0.05 compared with blank).

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643

644 **Table 1.** Properties of different ratios of sub-micron CPC sponges.

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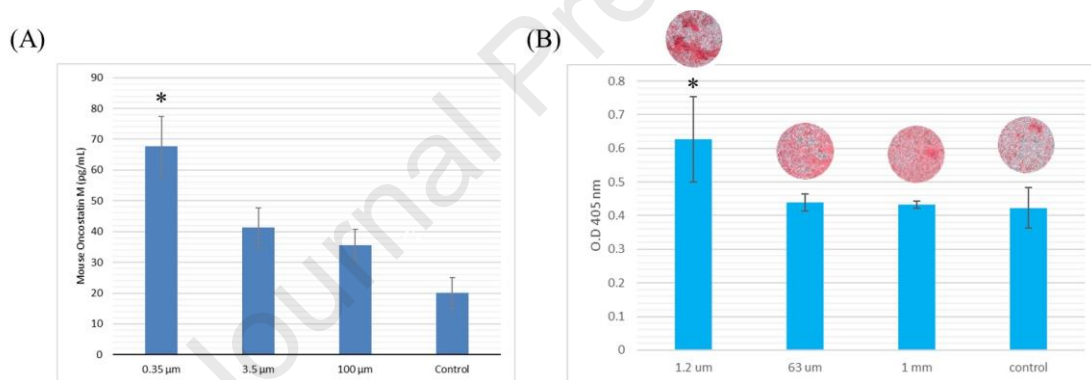
Properties of different ratios of sub-micron CPC (TTCP/MCPM) sponges						
Sample	TTCP (mol)	MCPM (mol)	Hardener	Operability	Consolidation time(min)	Compressive strength (MPa)
1	1	1		√	>30	N/A
2	1.1	1		√	>30	N/A
3	2	1	0.17M Na ₂ HPO ₄	√	>20	1.09±0.36
4	3.5	1	+ 3% citric acid	√	<15	4.39±0.96
5	5	1	+ 0.2% glycerol	√	<5	4.66±1.31
6	10	1		×	N/A	N/A

*Liquid-to-powder ratio=0.36 ml/g

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649

650 Appendix 1 (A) Test of mouse oncostatin M (OSM) and (B) Mineralization experiment

651 conducted on different particle sizes of CaP material to validate the advantages of sub-

652 micron particles. (one-way ANOVA, mean ± SD, n=6, *p < 0.05 compared with control).

653