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Abstract

1. Introduction

 As an economical and efficient process, activated sludge process (ASP) has been widely applied in wastewater treatment plants (WWTPs) [1,2]. However, waste activated sludge (WAS), a 49 by-product of the ASP, is becoming one of the inevitablegrand challenges to the WWTPs-and-local government with the rapid industrialization and urbanization [3]. For example, Aaccording to the Statistical Yearbook of Urban and Rural Construction in China, the annual WAS production had risen to 13.3 million tons dry solids in 2020 [4]. If not being appropriately managed, such a large 53 amount of WAS would cause serious secondary pollution in the worldwide environment [5]. Except for a large production of WAS, its treatment cost was so high that equivalent to wastewater treatment [6-8]. Based on the large output and high treatment cost of WAS, the treatment and disposal of WAS have aroused increasingly interests.

 Sludge thickening is a vital step of sludge treatment and disposal, which can effectively minimize the volume of WAS, cut down the treatment cost of subsequent transportation and disposal, and lighten the environmental burden [9,10]. Currently, membrane separation technology including microfiltration (MF), ultrafiltration (UF) and forward osmosis (FO) has emerged as an effective technology for thickening WAS owing to a less footprint, a higher thickening efficiency and a better effluent water quality [6,7,11-19]. Compared to the MF and UF membrane, FO membrane is more suitable for thickening WAS due to its higher rejection capability, superior water flux stability against fouling and less energy consumption [20-24]. Although obvious advantages have shown in using FO membrane for sludge thickening (FST), there are still some challenges including salinity build-up and membrane fouling limiting sludge thickening efficiency. In order to mitigate salinity

[29]. Compared to the other ones, membrane surface modification is a fundamental but most

2. Materials and methods

2.1 Reactor and sludge characteristics

 Two identical laboratory-scale reactors with an effective volume of 3.8 L were operated in parallel for thickening WAS (as illustrated in Fig. S1). The WAS was directly collected from a local wastewater treatment plant (Wuxi Xincheng WWTP), and its characteristics were summarized in Table S1. Details of the reactor have been reported in our previous literature [7,26]. Briefly, the 117 reactor consisted of an MF and an FO membrane module with an effective area of 0.032 m² and 118 0.024 m², respectively. The MF membrane (made of polyvinylidene fluoride (PVDF), supplied by Zizheng Environment Inc., China) with a nominal pore size of 0.20 μm was continuously operated under the mode of stable flux, and its water flux was maintained at approximately 2.3 LMH by a peristaltic pump. The FO membrane was made of cellulose triacetate (CTA) (Fluid Technology Solutions Inc., United States) and its active layer faced with the WAS (AL-FS mode). The driving force of FO membrane was supplied by the draw solution of 1 M NaCl solution, and a conductivity control system was applied for maintaining a stable draw solution concentration. In order to mitigate membrane fouling and maintain the dissolved oxygen concentration in the mixed liquors, aeration was introduced with an aeration rate of 200 L/min. During the whole experiment, the two reactors 127 were operated at the temperature of 25 ± 2 °C.

2.2 Building a protective layer on FO membrane

 The FO membrane with a self-forming protective layer was prepared by an FO reactor (as illustrated in Fig. S2). Compared with the FST reactor mentioned above, the FO reactor had the same feed solution system, draw solution system except for only putting FO membrane module in the reactor. Whereas, the operating process of the FO reactor was aimed to coat a protective layer

removed by in-situ physical cleaning, and then the cleaned membrane was re-coated a protective

layer via the same building method. After that, the M-FO membrane was reused in another cycle of

the FST reactor.

2.3 Characterization of FO membranes

 An FO-Cell system was used to evaluate the water flux (*Jw*, LMH) and reverse salt flux (*Js*, $g/(m^2 \cdot h)$) of both C-FO and M-FO membrane, which were calculated according to Eq. (1) and Eq. (2), respectively. The structure and operating conditions of FO-Cell system have been reported in previous literature [35,36].

$$
J_w = \frac{\Delta V}{A_m \Delta t} \tag{1}
$$

156
$$
J_s = \frac{C_t V_t - C_0 V_0}{A_m \Delta t}
$$
 (2)

157 where *ΔV* is the permeate volume from the feed solution to the draw solution (L); *Am* is the active 158 membrane area (m²); Δt is the operation time (h); C_0 (g/L) and V_0 (L) are the initial concentration 159 and initial volume of the FS, respectively; and $C_t(g/L)$ and $V_t(L)$ are the solute concentration and 160 volume of the FS measured at time *t*, respectively.

 The morphology of both FO membrane surfaces was observed by a Field Emission Scanning Electron Microscope (FE-SEM, Evo18, Carl Zeiss, Germany), and a Solid Surface Zeta Potential Analyzer (SurPASS 3, Anton Paar, Austria) was carried out to assess the changes of membrane surface. The membrane surface hydrophilicity was characterized by the initial contact angle of water using Contact Angle Goniometer (JY-PHb, China). The C-FO and M-FO membrane were tested by an Attenuated Total Reflectance Fourier Transform-infrared Spectrometer (ATR-FTIR, Nicoletis10, 167 Thermo Fisher, USA) in the range of 4000-400 cm⁻¹. In order to analyze the membrane surface topography and roughness, Atomic Force Microscopy (AFM, Multimode-8, Bruker, USA) was 169 performed at room temperature and the scan area of membrane was set at 5 μ m × 5 μ m. In addition, Confocal Laser Scanning Microscopy (CLSM, LSM 710, Carl Zeiss, Germany) was used to observe the surfaces of the M-FO membrane to investigate the substance composition and distribution of the protective layer, including α-D-glucopyranose and β-D-glucopyranose polysaccharides, proteins

- and microorganisms. The three-dimensional CLSM images were obtained via the Image J software,
- and the biovolume of the substances was calculated by a software of Auto PHLIP-ML (version 1.0).
- 175 The specific staining method can be found in our previous studies [35,36].
- *2.4 Performance of FO membranes*

 The performance of C-FO and M-FO membrane was determined and compared via two identical laboratory-scale FST reactors for thickening WAS. The FST reactors and their operating conditions were described in Section 2.1. In the formal sludge deep thickening process, the MLSS concentration of 50 g/L was regarded as the terminal point. Two consecutive cycles of sludge deep thickening were conducted to compare the performance of both FO membranes. After the MLSS concentration reached 50 g/L for the first time, the thickened sludge was discharged from the reactor and the FO membranes were taken out for physical cleaning. As for the C-FO membrane after physical cleaning, it was put into the FST reactor for the second cycle of thickening WAS. Whereas, the protective layer on the M-FO membrane was firstly removed from FO membrane surface via physical cleaning, and then the M-FO membrane was re-coating a new protective layer with the same procedure described in section 2.2. After that, the M-FO membrane was put into the FST reactor for the second cycle of thickening WAS. It should be pointed out that the physical cleaning of both FO membranes was conducted via osmosis backwashing in the FST reactors, i.e., the feed solution and draw solution were changed to 1.0 M NaCl solution and deionized (DI) water, respectively, and the water flux of both membranes after physical cleaning was determined to evaluate the cleaning efficiency using DI water and 1.0 M NaCl solution as feed solution and draw solution, respectively.

194 During operating two cycles of both FST reactors, ammonia nitrogen (NH₄+-N), nitrate

3. Results and discussion

3.1 Characteristics of FO membrane with protective layer

 The surface morphologies of both C-FO and M-FO membranes visualized by SEM, CLSM and FT-IR are illustrated in Fig. 2. The C-FO membrane presented an appearance of a "grid" structure (Fig. 2(a)), while the grid structure was almost disappeared in the M-FO membrane (Fig. 2(d)). The different surface morphology indicated that a protective layer was completely covered on the M-FO membrane surface. From CLSM images (Fig. 2(b) and (e)), the mean thickness of the C-FO and M- FO membrane was 4.0 and 24.5 μm, respectively, which means that the protective layer on the M-FO membrane surface was with an average thickness of 20.5 μm. In addition, the color of cyan,

Fig. 2. SEM images (a, d), CLSM images (b, e) and ATR-FTIR spectra (c, f) of both C-FO and M-

FO membranes.

The roughness of both C-FO and M-FO membranes was characterized, and their three-

 The pure water flux and the reverse salt flux of both membranes are presented in Fig. 3(d). It could be seen that the M-FO membrane had higher water and salt flux compared with the C-FO 259 membrane, and the two membranes had a similar ratio of water flux to reverse salt flux (the J_w/J_s value of both C-FO and M-FO membranes was 0.84 and 0.83, respectively), implying an increase of permeability of FO membrane after coating a protective layer. It might be attributed to the fact that the M-FO membrane was more hydrophilic and had a stronger negative charge surface compared with the C-FO membrane.


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266 contact angle; (c) zeta potential at pH 4 to 10; (d) pure water flux and reverse salt flux.
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3.2 Performance of FO membrane with protective layer during sludge thickening

To verify the feasibility of the fouling control strategy of FO membrane with a protective layer

during sludge thickening, the performance of both C-FO and M-FO membranes were investigated

Fig. 4. Sludge thickening efficiency (a) and water flux (b) of both C-FO and M-FO membranes

during thickening WAS.

3.3 Fouling behaviors of FO membrane with protective layer during sludge thickening

332 performance of FO membrane due to the better hydrophilicity and stronger negative charge of the 333 protective layer, which effectively reduced the deposition of foulants on the M-FO membrane 334 surface (see Table 1). Therefore, the protective layer effectively alleviated the FO membrane fouling 335 via reducing the deposition of foulants and improving the reversibility of membrane fouling. 336 Table 1 Analyses of the foulants on both C-FO and M-FO membrane surfaces after operating two

337 cycles of sludge thickening a.

338 a Values are given as mean values \pm standard deviation (number of measurements: n = 3).

339

340 Fig. 5. Water flux of both C-FO and M-FO membranes before and after sludge thickening and

341 after physical cleaning.

342 In order to investigate the difference of fouling behaviors between the C-FO and M-FO

 charge, which prevented microorganisms with negatively charged [41] from adsorbing on the membrane surface.

Fig. 6. SEM (a, b, d, e) and CLSM (c, f) images of both C-FO and M-FO membranes after

operating two cycles of sludge thickening.

3.4 Implication

 According to previous literature [26], the development of FO membrane fouling during sludge thickening could be divided into three stages, i.e., sand-like fouling stage, loose fouling layer stage and dense fouling layer stage. Firstly, inorganic foulants were more likely to deposit on the FO membrane surface and formed a sand-like fouling layer. Secondly, more organic foulants and microorganisms absorbed on the FO membrane surface and thus gradually forming a loose fouling layer. Finally, a large number of foulants deposited and squeezed on the FO membrane surface, which resulted in the formation of a dense fouling layer. Owing to the slight fouling at both Stage 1 and Stage 2, there was no obvious flux decline, whereas the flux of FO membrane decreased significantly at Stage 3 owing to subsequent foulants squeezing the former foulants already on the membrane surface. In this study, the FO membrane with a protective layer had a thinner fouling layer and less foulants after two cycles of sludge thickening, indicating that the protective layer played a positive role in the third stage of membrane fouling (see Fig. 7). It could be attributed to the fact that the protective layer apparently improved the hydrophilicity and negative charge of the membrane surface, which effectively slowed down the deposition of subsequent organic matter and microorganisms. In addition, the loose protective layer had an excellent support effect, which not only avoided the mutual extrusion of subsequent foulants but also alleviated the deposition of irreversible foulants. Compared with the coating layer prepared by chemical method [30], no chemicals were consumed in the preparation process of the protective layer and physical cleaning was enough for decoating the protective layer in our study. The coating and decoating process of the protective layer reported in this study is economical, environment-friendly and potential. It should be pointed out that the thickness and properties of protective layer can influence the effect of mitigating membrane fouling, which need to be further studied in order to perfect the control method on FO membrane fouling via a protective layer.

Fig. 7 Schematic diagram of fouling mechanisms of both C-FO and M-FO membranes.

4. Conclusions

 In this study, a novel strategy of a self-forming protective layer was performed to mitigate FO membrane fouling during sludge thickening. The protective layer was coated on the FO membrane surface via a short-term operation of FO process with activated sludge as feed solution. The protective layer had no negative effect on the permeability of membrane, and the presence of protective layer made the FO membrane more hydrophilic and more negatively charged. Compared with the C-FO membrane, the M-FO membrane with a protective layer had a better sludge thickening efficiency and a lower flux declining rate during sludge thickening. After two cycle of sludge thickening, owing to the presence of protective layer, there were less foulants, especially biofoulants, deposited on the M-FO membrane, and the fouling reversibility of FO membrane was obviously improved. The alleviation of FO membrane fouling via the protective layer was attributed to slow the accumulation of irreversible foulants on the membrane surface and improve the antifouling performance of membrane surface through enhancing the hydrophilicity and negative charge.

CRediT author statement

Xiawen Yi: Data curation, Formal analysis, Investigation, Writing – original draft. Kang

413 Chen: Supervision, Writing – original draft. Ming Xie: Conceptualization, Writing – review $\&$

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Declaration of competing interest

 The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supplementary data

Supplementary data to this article can be found online.

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