

THE UNIVERSITY of EDINBURGH

Edinburgh Research Explorer

Modeling homogeneous ignition processes of clustering solid particle clouds in isotropic turbulence

Citation for published version:

Farmand, P, Nicolai, H, Usman, M, Berger, L, Attili, A, Gauding, M, Hasse, C & Pitsch, H 2024, 'Modeling homogeneous ignition processes of clustering solid particle clouds in isotropic turbulence', *Fuel*, vol. 371, no. Part B, 132054. https://doi.org/10.1016/j.fuel.2024.132054

Digital Object Identifier (DOI): 10.1016/j.fuel.2024.132054

Link:

Link to publication record in Edinburgh Research Explorer

Document Version: Peer reviewed version

Published In: Fuel

General rights

Copyright for the publications made accessible via the Edinburgh Research Explorer is retained by the author(s) and / or other copyright owners and it is a condition of accessing these publications that users recognise and abide by the legal requirements associated with these rights.

Take down policy

The University of Edinburgh has made every reasonable effort to ensure that Edinburgh Research Explorer content complies with UK legislation. If you believe that the public display of this file breaches copyright please contact openaccess@ed.ac.uk providing details, and we will remove access to the work immediately and investigate your claim.



Modeling homogeneous ignition processes of clustering solid particle clouds in isotropic turbulence

Pooria Farmand^{a,*}, Hendrik Nicolai^b, Muhammad Usman^a, Lukas Berger^a, Antonio Attili^c, Michael Gauding^a, Christian Hasse^b, Heinz Pitsch^a

^aRWTH Aachen University, Faculty of Mechanical Engineering, Institute for Combustion Technology, Templergraben 64, 52056 Aachen, Germany

^b Technical University of Darmstadt, Department of Mechanical Engineering, Simulation

Abstract

The objective of this study is to numerically investigate the ignition and combustion of pulverized solid fuels in turbulent conditions and to assess different modeling strategies relevant to large-eddy simulations (LES). The investigations show that due to the high Stokes number of solid particles, they do not necessarily follow the flow. At Stokes numbers around unity, particle-turbulence interactions can lead to particle clustering and change the ignition behavior. According to observations, ignition is most likely to happen outside the formed clusters, where suitable thermo-chemical conditions exist. To study this behavior, direct numerical simulations (DNS) of reactive particles in turbulent conditions employing detailed kinetics for solid and gas phases were performed. Pulverized fuel combustion was modeled using the point-particle approximation to represent the dispersed phase in an

Preprint submitted to Proceedings of Fuel

of reactive Thermo-Fluid Systems, Otto-Berndt-Straße 2, 64287 Darmstadt, Germany

^c University of Edinburgh, School of Engineering, Institute of Multiscale Thermofluids, The King's Buildings, Mayfield Road, Edinburgh, EH9 3FD, United Kingdom

^{*}Corresponding author

Email address: p.farmand@itv.rwth-aachen.de (Pooria Farmand)

Eulerian-Lagrangian framework. Isotropic turbulence was employed to investigate the influence of particle clustering on the ignition process. After investigating the physical aspects of the ignition process, the DNS dataset was used as a benchmark for evaluating the reduced-order flamelet models usually employed in LES of pulverized fuel combustion during the ignition process. The flamelet model performance in predicting the selected quantity of interest was compared to the DNS data. An error decomposition was performed using the optimal estimator concept. Finally, the prediction accuracy of presumed PDFs is evaluated by calculating the errors in predicting the quantity of interest using different PDFs compared to the predictions using the accurate sub-filter joint distribution of the DNS data. The *a priori* model assessment showed the best performance for the model, especially inside particle clusters, when using mixture fraction, progress variable, and enthalpy as flamelet tabulation input parameters and employing the presumed β -PDF for mixture fraction.

Keywords:

Isotropic turbulence, Pulverized fuel, Ignition and combustion, DNS, Flamelet model assessment, Subgrid PDF

1 1. Introduction

Solid fuel combustion remains a principal technology for producing electricity, as it has reached a matured technological state and possesses reliable
supply chains with the possibility of a change from conventional to bio-fuels.
However, burning solid fuels, such as pulverized coal or biomass, can be a major source of pollutants and CO₂. Hence, improvements in system efficiency

and carbon capture and storage (CCS) methods to reduce the environmental
impact are actively researched. Experimental techniques for studying solid
fuel combustion remain challenging due to the hostile environment in boilers
and limited optical access [1]. Therefore, numerical simulations provide an
alternative to enable insights into the underlying complex multi-physics and
multi-scale processes.

For predictive modeling of solid fuel combustion, three main modeling 13 pillars can be identified: solid fuel conversion, turbulent mixing and heat 14 transfer, as well as turbulence-chemistry interactions [1]. For solid-fuel sub-15 models, most numerical studies rely on simplified models, whose parameters 16 must be adjusted to capture fuel type changes or operating conditions accu-17 rately [1]. However, recent numerical studies have employed more detailed 18 solid fuel models, such as the chemical percolation devolatilization (CPD) [2] 19 or the CRECK-S [3] models [4–7]. These models enable a more detailed de-20 scription of the solid particle conversion process for various fuels and a vast 21 range of conditions by including more detailed information about the fuel, 22 such as its molecular structure [8]. 23

To capture the turbulent flow environment in pulverized coal combustion 24 (PCC), traditionally Reynolds-averaged Navier-Stokes (RANS) approaches 25 have been used. However, with the advancements of computational resources, 26 the application of scale-resolving techniques became feasible, offering higher 27 accuracy for predictive simulations [1, 9]. In recent years, large-eddy sim-28 ulations (LES) have been successfully extended to study PCC and used in 29 several studies [10–14]. These advancements in simulation techniques have 30 provided valuable insights into the interactions between turbulent motion 31

³² and combustion characteristics of pulverized fuels.

In the context of turbulence-chemistry interactions, state-of-the-art mod-33 els are often based on a global description of gas-phase chemistry employing 34 a limited number of reactions. Turbulence closure for these models is com-35 monly achieved by the eddy-breakup model (EBM) or the eddy-dissipation 36 concept (EDC) [1]. To enable a more detailed representation of the com-37 plex gas mixtures released from solid particles, recent efforts have focused on 38 extending flamelet-based modeling approaches specifically for solid fuel com-39 bustion [15]. With different focuses, several authors have explored flamelet-40 based tabulation approaches with applications to various configurations rang-41 ing from single particle and particle group combustion [16, 17] to pilot-42 scale furnaces [11–14]. Flamelet-based approaches offer the advantage of 43 using detailed chemical mechanisms at low computational cost. They have 44 proven effective in capturing both global characteristics, such as ignition 45 processes [16, 17], flame structures [12, 13], and local species concentra-46 tions [11, 14]. Particularly, in combination with LES, flamelet tabulation has 47 shown promising results, although appropriate subgrid closures are necessary 48 to ensure maintaining accuracy. To address the closure problem, commonly 49 employed methods involve the use of presumed filtered density functions [1]. 50 These presumed filter density functions can be developed and assessed 51 by detailed reference data [18], such as direct numerical simulations (DNS), 52 where all turbulence scales and all near- and intra-particle processes are re-53 solved by the numerical grid. Resolving all physical processes, including the 54 particle boundary layers, became feasible within recent years [19, 20], but 55 is still restricted to very few particles $(\mathcal{O}(10))$ and relatively low Reynolds

numbers. Therefore, an alternative resolved flow simulation approach, the 57 so-called carrier-phase DNS (CP-DNS), is commonly employed for solid fuels 58 to enable fundamental insights into multiple interacting reactive particles. 59 For this approach, the DNS resolves only the scales of the carrier phase, 60 and the boundary layers around the individual particles while their impacts 61 on the resolved scales are modeled. Using CP-DNS, Messig et al. [21] and 62 Wen et al. [22] investigated laminar counterflow burners and performed de-63 tailed flame structure analyses for flamelet modeling; turbulent multi-phase 64 jet burners were investigated by Luo et al. [23], Bai et al. [24], and Hara 65 et al. [25]. These studies revealed that three distinctly different flame zones 66 can be identified [24] and that both premixed and non-premixed combus-67 tion modes can appear [25]. Similar conclusions were drawn in the recent 68 CP-DNS of a turbulent mixing layer resembling the condition of the inner 69 recirculation zone of a swirled PCC boiler [26]. The latter dataset was exten-70 sively employed to evaluate different flamelet modeling approaches [27–29]. 71 A more simplified configuration of coal particle clouds in decaying turbulence 72 was investigated by Brosh et al. [30]. They showed a strong dependency of 73 homogenous ignition on particle density and clustering. Similar findings have 74 been published for heterogeneous char conversion in forced isotropic turbu-75 lence by Krüger et al. [31]. The authors investigated turbulence-induced 76 particle clustering and reported significant reductions in particle reactivity 77 and char conversion rate inside particle clusters. The observed clustering 78 effects were found to be strongly influenced by the particle Stokes number, 79 which is the ratio of the characteristic time of a particle to the characteristic 80 time of the flow, as indicated in the aforementioned studies. Considering that 81

clustering occurs in larger-scale burners, it becomes crucial to investigate the
performance of recently developed flamelet models and subgrid closures in
the context of particle clustering.

Therefore, the objective of this work is to study the modeling of the 85 homogeneous ignition process and volatile combustion of solid fuel particles 86 in isotropic turbulence under conditions favoring particle clustering, which is 87 typically observed in pulverized solid fuel burners. Particularly, the effect of 88 particle-chemistry-turbulence interactions on the local ignition process and 89 in clustering particle clouds is investigated. Therefore, modeling strategies 90 for both the reduction of the gas-phase reactions by an FPV approach and 91 the required closure for the filtered variables in the context of LES are studied 92 in homogenous isotropic turbulence-induced particle clusters. The optimal 93 estimator concept is employed to determine modeling errors and provide an 94 effective modeling strategy for turbulent solid-fuel combustion. 95

The remainder of the paper is structured as follows. First, in Section 2, the employed numerical framework and the models to be assessed are briefly introduced. This is followed by a short description of the numerical setup and the boundary conditions for the DNS in section 3. In Section 4, first, the physical effects of the employed configuration are presented, then a combined LES-FPV approach is assessed in an *a priori* analysis.

¹⁰² 2. Modeling framework and methods

103 2.1. Multi-phase modeling

¹⁰⁴ In this study, the ignition and combustion process of pulverized coal par-¹⁰⁵ ticle clouds is represented by an Eulerian-Lagrangian approach. The conser-

vation of mass, momentum, species, and energy between the Lagrangian and 106 Eulerian frameworks is ensured by a two-way coupling. Utilizing the two-way 107 coupling also ensures the particle-fluid-chemistry interactions by distribut-108 ing the particles' source terms in the Eulerian phase and calculating the 109 gas-phase quantities at the particles' location. The detailed description of 110 the models and the equations for the Eulerian and Lagrangian formulations 111 can be found in Farmand et al. [5] and Farazi et al. [32]. The accuracy of 112 the applied models and methodologies have been validated against experi-113 mentally measured data for ignition times in different laminar configurations 114 in earlier works [5, 32-34]. One particular focus of these studies was on 115 properly capturing particle movement and ignition of point particles on DNS 116 grids through a Gaussian kernel source term distribution. Chemical reac-117 tions in the gas phase are described employing finite-rate chemistry adopting 118 a mechanism suitable for coal and biomass combustion with 68 species and 119 906 reactions, which has been validated for different fuels in both air and oxy-120 fuel atmospheres [35], and has been used in previous studies [4, 5, 36, 37]. 121

Particle dynamics are modeled in a Lagrangian framework using the 122 point-particle assumption solving equations for trajectory, velocity, mass, 123 and temperature as described in previous works [5, 32, 38]. In order to have 124 a detailed description of the solid particle conversion, the chemical percola-125 tion devolatilization (CPD) model, which is one of the most detailed models 126 for solid kinetics, is used to describe the volatile release from the solid parti-127 cles based on the molecular structure of the fuel and considers the solid fuel 128 as a complex network of the large aromatic hydrocarbon monomers and the 129 bridges, in which bonds are broken by the external energy at each tempera-130

ture level. This model, as described in detail in [2, 8, 39], takes into account 131 the dynamic behavior of the devolatilization process by determining total 132 released mass as well as its composition in light gases and tar. In the present 133 study, light gases consist of CH_4 , CO_2 , CO_1 , H_2O_2 , and other gases, which 134 are assumed to be C_2H_2 similar to the assumption by Jimenez and Gonzalo-135 Tirado [40]. The released tars are assumed to solely consist of C_2H_2 . To 136 reduce the level of complexity in the model assessment procedure, similar 137 to [5], a fixed volatile composition assumption (FVC) is employed for the 138 particle devolatilization in the CPD model. The FVC is calculated based 139 on the time-averaged values of each volatile species' mass compared to the 140 total released mass from the particle [4]. The resulting set of fixed volatile 141 mass fractions is $Y_{CH_4} = 0.057$, $Y_{CO_2} = 0.072$, $Y_{CO} = 0.087$, $Y_{H_2O} = 0.268$, 142 and $Y_{C_{2H_2}} = 0.516$. Assuming a fixed volatile composition neglects the rela-143 tionship between the change in particle heating rate and the volatile release, 144 which is commonly made for flamelet modeling in the LES of solid pulverized 145 fuel flames [4] and was found to only marginally affect ignition [5]. 146

To solve the governing equations in isotropic turbulence, the in-house 147 structured finite difference solver CIAO is used. In CIAO, the Eulerian equa-148 tions are solved using a semi-implicit scheme with second-order accuracy in 149 space and time. The scalar transport is solved using the fifth-order WENO 150 scheme for the convective terms and a second-order central difference scheme 151 for the diffusive terms. The chemistry is solved using the finite rate chem-152 istry method using the CVODE solver [5, 32]. The particles are advanced in 153 time utilizing a two-stage Runge-Kutta solver with second-order accuracy to 154 update the dispersed phase state, position, and source terms for the Eulerian 155

equations. The reader is referred to previous works for specific details on the
numerical implementation [5, 32].

158 2.2. Flamelet library for a priori analysis

To model the turbulent reacting gas-phase in solid fuel combustion, flamelet-159 based tabulation methods are gaining attraction due to the possibility of in-160 cluding detailed kinetics in large-scale simulations. In this work, flamelet ta-161 bles, which are used for the *a priori* model assessment in post-processing, are 162 built from counterflow-diffusion flamelets, which matches the non-premixed 163 nature of combustion in the current study configuration. These are solved in 164 physical coordinates using Cantera [41], assuming unity Lewis numbers for 165 all species, which is a common assumption in PCC (e.g., [4, 14]). The same 166 gas-phase kinetic model as for the DNS is used to calculate the flamelets [35]. 167 During the flamelet calculation, the strain rate is varied by changing the in-168 flow boundary conditions. For the tabulation process, the varying strain 169 rates are mapped onto a progress variable (C) [42], which represents the 170 combustion progress. 171

To take into consideration heat losses in the gas-phase caused by par-172 ticles and radiative heat transfer, the enthalpy h (sensible plus chemical) 173 is introduced as an additional table dimension, and flamelets with different 174 enthalpy levels are computed. For higher enthalpy values, the temperatures 175 of the oxidizer and fuel are increased (from 300 K up to 1500 K). To obtain 176 lower enthalpies, the source term in the temperature equation in Cantera is 177 rescaled, as proposed by several authors [4, 14, 43]. Below a certain enthalpy 178 level, no flamelet solution can be obtained. Here, a linear extrapolation to 179 $300 \,\mathrm{K}$ is used to complete the composition space [16, 44]. 180

In the flamelet tabulation, normalized values for h and C based on the lower and upper limits of the flamelet table, which represents the lowest and highest possible temperature for the composition space, are employed [45]:

$$C_{\rm n} = \frac{C - C_{\rm min}(h, Z)}{C_{\rm max}(h, Z) - C_{\rm min}(h, Z)},$$
(1)

184

$$h_{\rm n} = \frac{h - h_{\rm min}(Z)}{h_{\rm max}(Z) - h_{\rm min}(Z)}.$$
(2)

This will also improve the statistical independence between table input parameters [42, 46] and enable the possibility of evaluating different presumed PDF shapes for all input parameters when coupled to LES.

When the tabulated chemistry is coupled to LES, modeling of the subgrid filtered/probability density functions (FDF/PDF) is required since only Favre-filtered scalars are available for the table access [42]. Closure can be obtained through the joint-scalar-PDF in composition space. This involves integrating the joint-scalar-PDF over the composition space to obtain the filtered quantity of interest as

$$\bar{\Psi} = \int \Psi \left(Z, C_{\mathrm{n}}, h_{\mathrm{n}}, \ldots \right) \tilde{P} \left(Z, C_{\mathrm{n}}, h_{\mathrm{n}}, \ldots \right) dZ dC_{\mathrm{n}} dh_{\mathrm{n}} \ldots,$$
(3)

where the density-weighted PDF \tilde{P} follows from the Favre-averaging proce-194 dure. Since the joint-scalar-PDF is computationally expensive to calculate 195 during runtime, presumed PDF closures are commonly employed. The PDF 196 has to be parametrized by the moments of the distribution, and it is often 197 assumed that the PDF can be represented by its first two moments. Since 198 prescribing a feasible presumed PDF for the joint PDF of multiple scalars 199 is very challenging, the simplified assumption of statistical independence be-200 tween the scalar dimensions of the joint PDF is often used [14, 18]. As a 201

result, the representation of the joint PDF of multiple scalars in composition space can be facilitated to the product of the individual marginal scalar
PDFs as:

$$\bar{\Psi} = \int \Psi\left(Z, C_{\rm n}, h_{\rm n}\right) \tilde{P}\left(Z, \tilde{Z}, \widetilde{Z''^2}\right) \tilde{P}\left(C_{\rm n}, \tilde{C}_{\rm n}, \widetilde{C_{\rm n}''^2}\right) \tilde{P}\left(h_{\rm n}, \tilde{h}_{\rm n}, \widetilde{h_{\rm n}''^2}\right) dZ dC_{\rm n} dh_{\rm n}$$

$$\tag{4}$$

²⁰⁵ Mostly, in tabulated flamelet models used in pulverized fuel combustion, all ²⁰⁶ scalars besides the mixture fraction are modeled by a δ function, and the ²⁰⁷ sub-grid PDF of the mixture fraction is approximated by top-hat [6, 47] or ²⁰⁸ β [4, 14] distribution functions.

209 2.3. Error decomposition analysis

The modeling of unclosed terms in partial differential equations typically 210 involves two steps: First, a set of known quantities needs to be specified as 211 input parameters for a model, and second, a specific functional form needs 212 to be defined to model the unclosed terms by the input parameters [48-50]. 213 Each of these steps introduces errors that need to be carefully investigated 214 in the model assessment process. The error corresponding to the first step 215 is known as the irreducible error, and the error corresponding to the second 216 step is referred to as the functional error. Typically, the total modeling 217 error, which involves both irreducible and functional errors, is calculated by 218 the overall difference between quantities of interest calculated by the model 219 and the DNS. The quadratic total modeling error over all N data points is 220 defined as 221

$$\epsilon_{\text{tot}}^2(\phi) = \frac{1}{N} \sum_{i=1}^N \left(\phi_{i,\text{DNS}} - \phi_{i,\text{Model}}\right)^2,\tag{5}$$

where $\epsilon_{tot}(\phi)$ is the average value of the total modeling error for a quantity 222 of interest ϕ over all N data points. The general idea of the optimal es-223 timator concept is to determine for a given parameter set Π , the mean of 224 a quantity of interest ϕ conditioned on the set of parameters $\langle \phi \mid \Pi \rangle$ and 225 obtain a measure for the scatter of the quantity of interest with respect to 226 Π . This is the minimum error possible after choosing the parameters set and 227 is called irreducible error. In this study, an artificial neural network (ANN) 228 with a single hidden layer is used to calculate the optimal estimator and the 229 irreducible error, which is computationally efficient, even when using a large 230 number of input parameters [48]. 231

Using the optimal estimator and the irreducible error concepts, the total modeling error can be decomposed into irreducible and functional errors [48], in which the functional error corresponds to the performance of the model for a given input parameter set

$$\epsilon_{\rm tot}^2(\Pi) = \epsilon_{\rm irr}^2(\Pi) + \epsilon_{\rm funct}^2(\Pi),\tag{6}$$

where Π is a set of known parameters used as input of the model. Formally, the irreducible error is given as

$$\epsilon_{\rm irr}^2 = \left\langle (Q_{\rm int} - \langle Q_{\rm int} \mid \Pi \rangle)^2 \right\rangle \tag{7}$$

In the following, irreducible error ϵ_{irr} and the error caused by the functional form of the model ϵ_{funct} , as defined by equation (6), will be discussed separately for identifying the potential for model improvements.

241 2.4. Quantifying preferential concentration/clustering

When the particles are exposed to turbulence, their trajectory depends on the turbulent intensity and particle inertia. This can lead to a local in-

crease in the particle number density at specific locations in the field, which 244 is known as preferential concentration or clustering [51, 52]. To identify the 245 formed clusters, the three-dimensional Voronoi tessellation method is em-246 ployed [53]. In this method, the 3D particle field is discretized by Voronoi 247 diagrams created by the half-plane intersection algorithm between each two 248 particles in the field. This results in a specific volume around each particle, 249 called Voronoi cells, as described in [53]. The size of each Voronoi cell is 250 inversely related to the local concentration of the particles in a certain loca-251 tion in the field [54]. After discretizing the domain by the Voronoi cells, the 252 clustering limit $V_{\rm C}$ can be obtained by comparing the normalized Voronoi vol-253 ume distribution in the clustered field $P(V/\overline{V})$ with a randomly distributed 254 particle field $P(V_{\rm R}/\overline{V})$, in which \overline{V} in the mean Voronoi cell volume in the 255 selected field, which is calculated based on the Voronoi volume around each 256 particle as described in [53]. $V_{\rm C}$ can be calculated when $P(V/\overline{V}) = P(V_{\rm R}/\overline{V})$. 257 A more detailed description of the method can be found in Obligado et al. 258 [52] and Monchaux et al. [53]. After performing the Voronoi algorithm as 250 shown in Fig. 1a, a particle can be a member of a cluster when the respective 260 Voronoi volume around the particle is smaller than the calculated clustering 261 limit $(V_{\rm C})$. As a result, the cluster members can be identified as shown in 262 Fig. 1b. 263

²⁶⁴ 3. Numerical setup and boundary conditions

In order to reduce the complexity caused by mean shear forces, it is preferred to keep the turbulence fluctuations statistically uniform so that all particles are subjected to the same turbulence statistics. Therefore, the



Fig. 1. a) Voronoi tesselation diagram for the 2D slice of the box b) Cluster member particles filtered by the Voronoi algorithm at the initial time of the clustering.

homogeneous isotropic turbulent (HIT) configuration within a box with pe-268 riodic boundary conditions in all directions is chosen. Due to the absence 269 of mean gradients, HIT has no turbulence production, and, as a result, tur-270 bulence decays in time. To investigate the effect of turbulence interactions 271 on the ignition and the combustion process, a pre-computed fully developed 272 HIT field with a linear forcing in physical space [55] is used as initial con-273 ditions to keep turbulence in a statistically steady state. Simulations were 274 performed within a region with the physical size of $12.8 \,\mathrm{mm} \times 12.8 \,\mathrm{mm} \times$ 275 12.8 mm with periodic boundary conditions in all directions. The domain 276 size is discretized with a three-dimensional cartesian mesh with a resolution 277 of $\Delta x = 50 \,\mu\text{m}$. Since the particle clustering effect on ignition is one of the 278 main aspects of this study, turbulence characteristics and dispersed phase 279 size have been chosen such that particle clustering can be observed. These 280 conditions are representative of smaller-scale turbulent fluctuations under 281

²⁸² practically relevant conditions [7, 26].

Particle clustering typically occurs when the characteristic time of the particles is on the same order as the flow time scale and is defined by the Stokes number. For Stokes numbers around unity, particles tend to form clusters, resulting in regions almost void of particles [56]. The Stokes number defined with the Kolmogorov time scale is given as

$$St = \frac{\rho_{\rm prt} d_{\rm prt}^2}{18\rho_{\rm g}\eta^2}.$$
(8)

A forced isotropic turbulent field with $Re_{\lambda} \simeq 30$ and the Kolmogorov length 288 scale $\eta \simeq 100 \,\mu\text{m}$ has been chosen. The dispersed phase consists of 10,000 280 particles of Colombian coal with $d_{\rm prt} = 20\,\mu{\rm m}$ and $T_{\rm prt,0} = 300\,{\rm K}$ and with 290 apparent density of 700 kg/m^3 . The coal properties can be found in [5]. Non-291 reactive particles are first randomly distributed in the box filled with air with 292 20% oxygen and an initial gas temperature of $T_{\rm g,0} = 1500 \,\mathrm{K}$, which is rele-293 vant to practical PCC applications. Based on equation (8), these conditions 294 lead to an initial Stokes number of $St \simeq 5$, for which a clustering behavior 295 in particle clouds motion is expected [57]. Finally, the reactive simulation 296 starts after particle clusters have fully formed in a non-reactive HIT field 297 to investigate the effect of particle clustering on the homogeneous ignition 298 process. The employed forced isotropic turbulence ensures maintaining the 299 same turbulence statistics during non-reactive and reactive simulations as 300 summarized in Appendix A. 301

To quantify the ignition process, an ignition criterion needs to be defined. Typically, in joint numerical-experimental studies, a certain OH radical threshold is chosen as an ignition identifier based on OH-LIF measurements [5, 34]. In the current study, due to non-existing experimental measurements for the current complex configuration, the same definition, used in previous studies [5, 16] to quantify the ignition process was used to have a realistic benchmark for the analysis. This definition has been validated against the experimentally measured ignition delay time in previous works. As a result, the ignition onset is defined as the time when 10% of the maximum OH mass fraction during the entire combustion process is reached.

312 4. Results and discussion

In the following sections, first, the physical aspects of the ignition of clustering particles in isotropic turbulence and the ignitability condition are investigated. Then, the available models and their applicability for the ignition prediction in the clustering particle clouds are assessed.

317 4.1. Ignition process of clustering particles in isotropic turbulence

Figure 2 shows the evolution of the ignited regions in the computational 318 domain over time. As shown in Fig. 2a, various ignition kernels are formed at 319 various locations within the field where favorable thermo-chemical conditions 320 for ignition exist. This process continues with the ignition of the adjacent 321 regions due to the growth and merging of individual ignited regions until the 322 whole domain is ignited and a continuous flame is established. The transition 323 from the auto-ignition regime to the flame front propagation mode, which 324 in this study is referred to as interaction ignition [58], can be quantified by 325 investigating the time evolution of the ignited regions in the field as shown 326 in Fig. 2. 327

Figure 2a also indicates preferential particle concentration, also known as particle clustering. To further investigate this observation, Voronoi regions



Fig. 2. Snapshots of the ignition process illustrated by the iso-surfaces of the 10% of the maximum OH mass fraction during the entire combustion process $(Y_{\text{OH,max}})$ colored by heat release. Particles are shown with points colored by particle temperature.

are introduced to study the effect of particle clustering in the ignition and 330 combustion process. The ignition is investigated in each Voronoi region, 331 following the definition given in Section 2.4. When particle clusters form 332 in the turbulent field, the local particle number density increases at specific 333 volumes, and the local gas temperature decreases due to the energy sink 334 required for clustered particles heat-up at those locations. Therefore, the 335 thermo-chemical conditions are more suitable for ignition in the location 336 outside of the clusters, and as a result, the first ignition kernels are observed 337 mostly in those regions. This behavior is quantified in Fig. 3 with respect 338 to the normalized Voronoi volumes. Figure 3a shows the number of ignited 339 cells $N_{ign,cell}$ normalized by the total number of cells in the numerical domain 340 $N_{\rm cell,tot} = 256^3$, where a higher number of ignited points can be observed 341 at volumes larger than $V_{\rm C}$. Also, Fig. 3b shows an overall higher gas-phase 342 temperature at volumes larger than $V_{\rm C}$. Recall that larger Voronoi volumes 343 indicate lower local particle number density, which is typically found outside 344 of particle clusters. 345

After investigating the position of the individually ignited regions, the 346 complete transient ignition process shown in Fig. 2 is quantified by calculat-347 ing the number of the ignited regions and their corresponding volumes during 348 the ignition process. Fig. 4a shows an increase in the number of auto-ignited 349 regions from $\tau_{\rm auto.ign} \simeq 0.46 \,\mathrm{ms}$ until $\tau_{\rm int.ign} \simeq 0.5 \,\mathrm{ms}$. At this point, no new 350 individual ignition kernels are formed. Subsequently, ignition kernels start 351 to merge, leading to a decrease in the number of separate ignited regions. Si-352 multaneously, the total volume of the ignited regions starts to expand rapidly 353 due to flame propagation. This mode of ignition was recently introduced as 354



Fig. 3. a) Normalized number of the ignited cells and b) gas temperature in normalized Voronoi volumes at $\tau_{\rm auto.ign} \simeq 0.46$ ms. Red dotted lines show the minimum and maximum gas temperature in normalized Voronoi volumes. Volumes larger than $V_{\rm C}$ represent regions outside of clusters.

³⁵⁵ interaction ignition [58].

To compare the correlation between the ignition region and turbulent 356 scales, the Kolmogorov length (η) is utilized as a reference length. Figure 4b 357 shows the PDF of the ignited region length scale l_{ign} normalized by the 358 Kolmogorov length for different instances of the ignition process. The ignited 359 region length scale is defined by assuming a spherical shape for the ignited 360 region $l_{ign} = (6/\pi) V_{ign}^{1/3}$. Ignition kernels with different sizes are indicated by 361 the broad PDF shape at t = 0.46 ms and t = 0.5 ms. After the ignition regions 362 merge $(t > 0.5 \,\mathrm{ms})$, the PDFs become narrower, suggesting that the regions 363 converge towards a certain size. According to the corresponding distributions 364 for t > 0.5 ms, the PDF shows a weak bimodal behavior. The prominent peak 365 corresponds to the individual kernels and the large value of the PDF for large 366 ignition lengths corresponds to the merged kernels. Later in the ignition 367



Fig. 4. a) Evolution of the number of separated ignited regions (N_{ign}) and the total normalized volume $\sum V_{ign}$ of the ignited regions. The vertical red, blue, and black dotted lines show the auto-ignition time, interaction ignition time, and end of the ignition process, respectively. b) Distribution of the ignited region length scale compared to the Kolmogorov scale η . The vertical dashed line corresponds to the Kolmogorov length scale.

process, the peak corresponding to the individual kernels shifts to smaller 368 ratios, and the PDF value in the far right grows, indicating an increase in 369 the number of merged kernels. An interesting observation is that the size 370 of the ignited regions consistently remains around one order of magnitude 371 larger than the Kolmogorov length scale. This is promoted due to the fact 372 that ignition happens primarily outside of the particle clusters, where a more 373 uniform volatile-oxidizer mixture with suitable thermo-chemical conditions 374 for ignition exists and can be ignited on larger length scales. 375

In order to study the suitable thermo-chemical conditions for ignition, the mixture fraction and scalar dissipation rate concepts are utilized. Mixture fraction indicates the amount of local volatile/oxidizer mixing and the scalar dissipation rate represents the local rate of diffusive mixing at the molecu-

lar level, and therefore, it is a key element for the modeling of turbulence-380 chemistry interaction. Figure 5 provides insights into the ignition conditions, 381 utilizing the scalar dissipation rate and mixture fraction calculated based on 382 Bilger's definition, revealing that the ignition process primarily takes place in 383 lean mixtures ($Z \sim 0.02$), specifically away from the particles. Considering 384 the fixed volatile composition assumption [5] for the released volatiles and 385 their global reaction with the oxidizer, the stoichiometric mixture fraction 386 is $Z_{st} = 0.117$. This observation aligns with the findings from the Voronoi 387 analysis. Larger Voronoi volumes indicate locations outside of a cluster that 388 leads to lower released volatiles and, as a result, a lower amount of fuel in 389 ignited regions. Additionally, Fig. 5a shows that at $\tau_{\rm auto.ign} \simeq 0.46 \,\mathrm{ms}$, some 390 locations in the domain, characterized by the same mixture fractions, do not 391 undergo ignition. Notably, for a given mixture fraction, regions with smaller 392 scalar dissipation rate ignite first. 393



Fig. 5. OH mass fraction and mixture fraction colored by the scalar dissipation at t = 0.46 ms and t = 0.5 ms. The horizontal black line shows the ignition threshold for OH mass fraction based on the ignition definition.

As shown in Fig. 5b, at later times during ignition ($\tau_{\text{int.ign}} \simeq 0.5 \,\text{ms}$), lo-

cations with higher scalar dissipation rates also ignite at higher mixture fractions, which are closer to the clusters, where volatiles are released. Also, high scalar dissipation rates near the clusters (higher mixture fractions) promote mixing, leading to a premixed mixture of volatiles and the oxidizer, which facilitates premixed flame propagation from the ignited regions toward the clusters.

The particle clouds ignition process is inherently transient, and the presence of particle clustering further affects the reactivity [31]. Therefore, it is crucial to carefully evaluate the assumptions made in reduced-order models for ignition and combustion to predict important flame characteristics in this particular configuration.

4.2. A priori model assessment of clustering particle clouds in the prediction 407 of the ignition process

In this section, a systematic assessment based on error decomposition is used to evaluate the overall performance of the model from different perspectives. First, the performance of the tabulated chemistry in a flamelet/progress variable (FPV) model compared to DNS is studied to quantify the suitability of the tabulated thermo-chemical state. Second, the presumed PDF used to pre-integrate the table is compared with the filtered DNS dataset to find the optimal presumed PDF shapes for each input parameter of the table.

⁴¹⁵ The reference progress variable is defined as [4]

$$\mathcal{C}_{\rm ref} = \frac{Y_{\rm CO_2}}{\mathcal{M}_{\rm CO_2}} + \frac{Y_{\rm CO}}{\mathcal{M}_{\rm CO}} - \frac{Y_{\rm O_2}}{\mathcal{M}_{\rm O_2}},\tag{9}$$

416 where \mathcal{M}_i is the molar mass of species *i*.

The total modeling errors are systematically decomposed into the functional and irreducible errors employing the optimal estimator method described in Section 2.3.

420 4.2.1. Assessment of the thermo-chemical states in tabulated chemistry

In order to have a general overview of the FPV model performance, the volume-averaged $\langle T_{\rm g} \rangle$ and $\langle \dot{\omega}_{\rm C} \rangle$ in the entire domain at different times during ignition and combustion are calculated, according to the model described in Section 2.2 and compared with the DNS data. To calculate a volumeaveraged quantity $\langle \phi \rangle$ in the DNS and the FPV model, the following equation is used

$$\langle \phi(t) \rangle = \frac{1}{N} \sum_{i=1}^{N} \left(\phi_i(t) \right), \tag{10}$$

where N is the total number of cells in the entire volume. As illustrated in 427 Fig. 6, the comparison between the model and reference data shows good 428 overall agreement in gas temperature, although increased deviations are ap-429 parent for later times. Comparing the progress variable source term shows 430 a shift in the prediction of the FPV model compared to the DNS, which 431 indicates later ignition delay time prediction by the model. However, nearly 432 the same peak average value of the progress variable source term is observed 433 in the FPV model. In order to investigate the differences during the igni-434 tion process, the progress variable source term $(\dot{\omega}_{\rm C})$ is chosen as the quantity 435 of interest for modeling particle cloud ignition and combustion processes in 436 isotropic turbulence. 437

To understand the origin of the deviations in the FPV model from the DNS results, the performance of the model inside and outside of the particle



Fig. 6. Overall comparison between the DNS data and the FPV model in predicting the volume-averaged a) gas temperature, and b) progress variable source term at different times. Vertical dotted lines indicate the start and end of the ignition process based on Fig. 4a.

clusters is studied in more detail. To this end, two different time instances, 440 $t = 0.5 \,\mathrm{ms}$ with the maximum number of ignited regions during the ignition 441 process and t = 0.65 ms, which is at the end of the ignition process, as shown 442 in Fig. 4a, are chosen. First, the model parameters chosen to parameter-443 ize the flamelet table are assessed by the optimal estimator method. This 444 enables calculating the irreducible errors for different sets of input parame-445 ters for predicting the quantity of interest. To obtain a meaningful value for 446 the errors with respect to particle cluster locations, they are normalized by 447 the maximum value of the conditionally averaged quantity of interest in the 448 normalized Voronoi volumes (V/\overline{V}) . 449

$$\overline{\epsilon} = \frac{\sqrt{\epsilon^2}}{\max(\langle Q_{int} \mid V/\overline{V}\rangle)}.$$
(11)

⁴⁵⁰ Different combinations of mixture fraction, progress variable, and enthalpy,
⁴⁵¹ as well as the OH mass fraction, as it is one of the most important ignition

⁴⁵² identifier species, are used to find the best possible set of parameters to
⁴⁵³ characterize the composition space.



Fig. 7. Irreducible errors of different input parameters in predicting progress variable source term at a) t = 0.5 ms and b) t = 0.65 ms. Volumes larger than $V_{\rm C}$ represent regions outside of clusters.

After comparing the different combinations, Fig. 7 demonstrates that 454 the inclusion of the progress variable and enthalpy alongside the mixture 455 fraction strongly decreases the overall irreducible error, especially inside the 456 clusters at early times, where the errors are highest. It is interesting also 457 to note that consideration of enthalpy is not needed if only the chemical 458 source term is of interest. Including Y_{OH} as an input parameter leads to 459 a slight improvement in the overall irreducible error. However, the error 460 corresponding to Z, C_n, Y_{OH} is still comparable with the error corresponding 461 to Z, C_n and Z, C_n, h_n . Also, creating a table with OH radical, which can 462 perform well in the *a posteriori* LES, is very challenging, since OH radical 463 is not readily available in LES. As a result, in this study, this radical is not 464 considered as an additional input parameter. 465

Next, the functional errors are assessed at t = 0.5 ms and t = 0.65 ms. Using the parameters Z, $h_{\rm n}$, and $C_{\rm n}$, as discussed earlier, a flamelet table is generated. The quantity of interest from the table are compared with the corresponding values from the DNS datasets to calculate the functional errors based on equation (5) and (6).



Fig. 8. Errors involved in the reference FPV model in comparison with the DNS results in the prediction of progress variable source term at a) t = 0.5 ms and b) t = 0.65 ms. Volumes larger than $V_{\rm C}$ represent regions outside of clusters.

Figure 8 compares the progress variable source term between the flamelet table and the DNS. The tabulated flamelet model exhibits certain limitations in accurately predicting $\dot{\omega}_{\rm C}$, particularly within the particle clusters.

⁴⁷⁴ Comparing the model performance at two different time instances shows ⁴⁷⁵ that for $\dot{\omega}_{\rm C}$ the modeling error is higher at ignition. The increased functional ⁴⁷⁶ error observed during the ignition process primarily occurs within the particle ⁴⁷⁷ clusters, specifically in close proximity to the particles themselves. This ⁴⁷⁸ can be attributed to the limitations of the typically used flamelet tables in ⁴⁷⁹ capturing the particle-chemistry interactions due to the fact that the particle ⁴⁸⁰ effects in the flamelet table are not considered. This limitation is especially ⁴⁸¹ prominent in the vicinity of particle clusters, which corresponds to a smaller ⁴⁸² mixing time scale compared to the chemical time scale. In these regions, ⁴⁸³ where the volatiles mix with the oxidizer prior to ignition, the flame behavior ⁴⁸⁴ resembles that of a premixed flame, which cannot be accurately captured by ⁴⁸⁵ the non-premixed flamelet approach employed in this study.

After assessing the reference FPV model's input parameters and its performance in predicting the quantity of interest, the effects of changing the input parameters, such as excluding enthalpy and altering the progress variable definition in the model performance, are examined next.

490 4.2.2. Effect of heat losses in flamelet tabulation

In order to investigate the effect of heat losses in the table, a table with two input parameters (Z and C_n) is generated. Its performance is compared with the reference FPV model (Z, C_n , and h_n). From Fig. 9, it is evident that including enthalpy in the table primarily affects the predictions.



Fig. 9. Effect of enthalpy in the errors of progress variable source term at a) t = 0.5 ms and b) t = 0.65 ms. Solid color lines show the functional errors and dashed color lines are the corresponding irreducible errors. Volumes larger than $V_{\rm C}$ represent regions outside of clusters.

The results demonstrate that incorporating enthalpy as an input parameter improves the accuracy inside the clusters, particularly during ignition. This suggests that the ignition phase is more sensitive to changes in enthalpy compared to later stages of combustion, especially inside the clusters. During the ignition phase, due to the particle heat-up process and the higher temperature gradients between particles and the gas phase, the heat loss effect is more dominant than at later times [16].

502 4.2.3. Effect of progress variable definition

In this section, the effect of altering the progress variables definition on model performance is investigated. To this end, three different progress variables, as defined in Table 1, are compared with the reference definition (C_{ref}) in equation (9). These definitions are employed to compare the typically used definitions in flamelet tabulated chemistry models [4, 7] for pulverized solid fuel combustion and to investigate the effect of removing certain species from the progress variable definition.

Table 1: Different progress variable definitions

\mathcal{C}	Definition
\mathcal{C}_1	$Y_{\rm CO_2} + Y_{\rm CO}$
\mathcal{C}_2	$Y_{\rm CO_2} - Y_{\rm O_2}$
\mathcal{C}_3	$Y_{{ m CO}_2}/\mathcal{M}_{{ m CO}_2}+Y_{{ m H}_2{ m O}}/\mathcal{M}_{{ m H}_2{ m O}}-Y_{{ m O}_2}/\mathcal{M}_{{ m O}_2}$

Figure 10 shows the effect of progress variable definition on the overall model performance. It can be observed that excluding CO or O_2 from the model significantly amplifies the functional errors of predicting the progress variable source term ($\dot{\omega}_{\rm C}$), indicating that C_1 and C_2 are not suitable choices for representing the progress variable. On the other hand, replacing CO with H₂O (C_3) resulted in an improvement in predicting the quantity of interest, particularly within the clusters.



Fig. 10. Effect of progress variable definition in the errors of progress variable source term at a) t = 0.5 ms and b) t = 0.65 ms. Solid color lines show the functional errors and dashed color lines are the corresponding irreducible errors. Volumes larger than $V_{\rm C}$ represent regions outside of clusters.

517 4.2.4. Assessment of the presumed PDF shapes in comparison with subgrid 518 scalar PDF

In the context of LES, only filtered scalars are transported, which cannot be used directly for table access. The unresolved subgrid distribution of the transported scalars is often modeled by a presumed- β PDF for the mixture fraction Z, whereas the distributions of the remaining scalars are modeled by a δ function [1, 14]. These assumptions will be examined in the following by employing different presumed PDF shapes for the table input parameters. By comparing the results to the DNS data, the suitability of considering ⁵²⁶ subgrid-scale fluctuations can be analyzed.

In order to evaluate the model performance when coupled to LES, the 527 DNS dataset is filtered using a box filter of width $\Delta_f = 8\Delta x$, ensuring 528 an averaged resolved energy of about 90% with respect to the DNS field, 529 which is a typical value for a well-resolved LES [59]. After filtering, the 530 distribution of the input parameters (Z, h_n, C_n) from the DNS is examined to 531 determine suitable PDF shapes that accurately represent the behavior of each 532 input parameter. In Fig. 11, various PDF shapes (δ , β , and Top-hat (TH) 533 distributions), which are widely used in the pulverized solid fuel modeling [4, 534 6, 22, 47], based on the Favre-averaged mean and variance of the filtered 535 dataset are compared with the distribution of the input parameters obtained 536 from the DNS dataset at two different time instances within a specific filter 537 cell of the DNS field. 538

It should be noted that in the context of point-particle DNS, distribut-539 ing the particles' source term over a specific kernel shape can impact the 540 evolution of the mixture fraction PDF. Distributing the source term across 541 a Gaussian kernel, a technique applied to better account for finite size ef-542 fects of particles [32, 38, 60] results in a broader source term distribution, 543 diminishing peak values on the fuel side. Consequently, both the mean and 544 variance of the mixture fraction decrease, affecting the PDF shape. How-545 ever, it is expected that the overall shape of the PDF remains similar, and 546 only the width of the distribution would be affected by the distribution of 547 the source term compared to fully resolved simulations, which incorporate 548 particle boundary layer effects. Incorporating boundary layer effects into the 549 present study, as evidenced by Wang et al. [61], would complicate the model 550

assessment procedure and require further investigation using fully resolved
simulations. However, considering the finite-size particle effects ensures a
more realistic benchmark for the subgrid scalar PDF assessment.



Fig. 11. Comparing different presumed PDF shapes for mixture fraction, normalized enthalpy, and normalized progress variable with subgrid scalar PDF in an example DNS filter cell at t = 0.5 ms (top row) and t = 0.65 ms (bottom row).

Comparing different presumed PDF shapes based on Fig. 11 shows that 554 all presumed approaches have difficulties in approximating the DNS distribu-555 tion. Top-hat distributions are symmetrical with respect to the mean and, as 556 a result, cannot capture the non-symmetrical DNS, which is originated from 557 the particle clustering effects. Mixture fraction distribution shows higher 558 probabilities in smaller mixture fractions, which is due to more data points 559 outside of clusters. It can also be observed that for the mixture fraction, as 560 suggested in the original formulation for single-phase combustion [42], the 561 β distribution yields a more accurate distribution than other PDF shapes 562

⁵⁶³ compared to the DNS for clustering particle cloud ignition.

To complement the qualitative investigation of the presumed PDF shapes 564 shown in Fig. 11, the errors involved in the model when using presumed PDF 565 assumption during clustering particle cloud ignition and combustion is eval-566 uated. Since the selected PDF shapes can be represented by the first two 567 moments, meaning mean and variance, incorporating different PDF shapes 568 for mixture fraction, progress variable, and enthalpy would require their mean 569 and variance as inputs of the model. It should be noted that utilizing higher-570 order moments can lead to a more accurate representation of the DNS distri-571 bution. However, this can lead to a further increase in the table dimensions. 572 In order to determine the optimal input sets, including the variances, the 573 concept of optimal estimator is employed to calculate the irreducible error 574 associated with each set. 575



Fig. 12. Effect of adding the variance of different input parameters in the irreducible error of filtered progress variable source term at a) t = 0.5 ms and b) t = 0.65 ms. Volumes larger than $V_{\rm C}$ represent regions outside a cluster.

Figure 12 shows the irreducible error for predicting the filtered progress 576 variable source term using different sets of input parameters, including vari-577 ances. It can be observed that at ignition, adding the variances to the ref-578 erence Favre-averaged input set $(\tilde{Z}, \tilde{C}_n, \tilde{h}_n)$ does not improve the results 579 very much. This shows that the model is not sensitive to variances of input 580 parameters at ignition. The mixture fraction distribution in Fig. 11 shows 581 a smaller variance during ignition compared to the end of ignition due to a 582 lower total volatile release. Also, considering variances of progress variables 583 and enthalpy is not sufficient for the correct prediction of the quantity of 584 interest in the filter cells at ignition. 585

It should be mentioned that at $t = 0.65 \,\mathrm{ms}$, adding variances to the reference input set improves the irreducible error. This improvement in the prediction is due to the larger variances (especially $\widetilde{Z''^2}$) and non-linearity of the progress variable source term with respect to input parameters in the filter cells.

After analyzing different input parameter sets and studying the effect of 591 PDF shape on irreducible error, it is necessary to investigate the impact of 592 including variances in the functional errors for predicting the filtered quantity 593 of interest. The non-symmetrical characteristic of the DNS distribution due 594 to particle clustering can be better represented by a β -PDF. Therefore, this 595 study focuses on investigating the performance of using β -PDF in comparison 596 with a δ function and the filtered model results. The δ function corresponds 597 to not considering the sub-filter distributions in the model, and the filtered 598 model inherently considers the correct sub-filter joint distributions of the 599 DNS data without the assumption of presumed PDF shapes. 600

To this end, four different combinations of PDF shapes, as shown in Fig. 13, are applied. First, a δ function for all input scalars (3 δ) is assumed. Then the typical assumption of a β distribution for mixture fraction while maintaining a δ function for progress variable and enthalpy (1 β) serves as the reference model. In addition, the performance of the model is evaluated by employing β distribution for mixture fraction and progress variable (2 β). Finally, a β distribution for all input parameters (3 β) is investigated.



Fig. 13. Functional errors of filtered progress variable source term at a) t = 0.5 ms and b) t = 0.65 ms for different PDF assumptions in the FPV model. Volumes larger than $V_{\rm C}$ represent regions outside of clusters.

Figure 13 shows the normalized functional errors for $\overline{\dot{\omega}_{\rm C}}$. These errors are calculated based on equations (4), (5), (6), and (11). The functional error for each PDF combination is compared with the respective error for the filtered FPV model results, which inherently considers the correct sub-filter joint distributions of the DNS data.

⁶¹³ Around the ignition phase (t = 0.5 ms), all of the investigated PDF ⁶¹⁴ shapes exhibit comparable performance to the filtered FPV model results

in predicting $\overline{\omega}_{\rm C}$. This finding aligns with the results from Fig. 12, which 615 indicate that including variances as additional input parameters does not 616 improve the errors. Hence, using the δ function as PDF shape for all input 617 parameters can capture the ignition process as well as other models. This 618 indicates that the distribution of sub-filters does not significantly affect the 619 prediction of the progress variable source term during ignition, and the main 620 contribution to the total modeling error is due to the performance of the 621 non-premixed flamelet table. 622

However, towards the end of the ignition phase (t = 0.65 ms), the mixture 623 fraction in the subgrid has a larger variance compared to the time of ignition. 624 Consequently, it has a more pronounced influence on the PDF shapes, par-625 ticularly within the particle clusters, as shown in Fig. 11. In these regions, 626 the reference model 1β shows a better overall performance in predicting $\dot{\omega}_{\rm C}$. 627 However, 2β and 3β models show worse predictions, which shows that choos-628 ing the β distributions for progress variable and enthalpy is not a good choice 629 for predicting the quantity of interest in clustering particle cloud combustion. 630 The performance of different presumed PDF assumptions in predicting 631 the quantity of interest is further analyzed in Fig. 14. Here, the prediction 632 of $\overline{\dot{\omega}_{\rm C}}$ using three models 3δ , 1β , and 3β is compared with the filtered FPV 633 predictions. 634

This comparison is chosen to provide further insight into the effect of including input parameter distributions in the final prediction of the quantity of interest. Similar to the results from Fig. 13, Fig. 14 show that around ignition, all presumed PDF shapes show the same performance. However, at the end of the ignition process (t = 0.65 ms), using the 3 δ and 3 β model



Fig. 14. Comparison between different PDF assumptions in the FPV model $(3\delta = \delta(\tilde{Z})\delta(\tilde{C})\delta(\tilde{h}), 1\beta = \beta(\tilde{Z}), \text{ and } 3\beta = \beta(\tilde{Z})\beta(\tilde{C})\beta(\tilde{h}))$ and the filtered-FPV prediction for progress variable source term $(\overline{\omega_{C,FPV,JPDF}})$ at t = 0.5 ms and t = 0.65 ms

can lead to worse predictions compared to 1β model for higher progress variable source terms. This is due to incorrectly assumed PDF shapes at these conditions.

⁶⁴³ 5. Conclusions

This study presents a comprehensive investigation of modeling the homogeneous ignition in clustering particle clouds in isotropic turbulence. For this purpose, a DNS of pulverized coal particles using the point-particle model for the dispersed phase and detailed chemical kinetics for the gas phase was performed.

Initially, auto-ignition was found at positions with favorable thermo-649 chemical states, followed by growing and merging the individual ignition 650 kernels. It was observed that particle clustering has a significant impact on 651 the ignition process. Ignition predominantly occurs in regions outside of the 652 clusters, where higher temperatures are present due to reduced energy sink 653 associated with particle heating. These ignition locations exhibit a lean mix-654 ture of released volatiles and oxidizer, resulting in lower scalar dissipation 655 compared to the cluster locations. 656

This study employed a systematic error decomposition approach, utilizing the optimal estimator concept, to assess tabulated flamelet models in particle clustering conditions. The assessment focused on determining the errors associated with the reference flamelet/progress variable (FPV) model inputs and evaluating its functional model performance both inside and outside of particle clusters. The assessment of the FPV model revealed its good performance in predicting the progress variable source term. However, around the

ignition phase, a higher deviation from the prediction by the DNS data was 664 observed, particularly for the progress variable source term inside particle 665 clusters. This study identified an efficient set of input parameters that yields 666 the smallest irreducible errors, consisting of mixture fraction Z, normalized 667 progress variable C_n , and enthalpy hn. Not including the enthalpy resulted in 668 higher errors, especially during the ignition phase, highlighting the increased 669 sensitivity of quantity of interest to enthalpy in the ignition phase. Regard-670 ing the progress variable definition, it was found that including CO_2 , CO_2 , 671 and O_2 as the set of parameters showed good performance in predicting the 672 quantity of interest. Omitting either CO or O_2 led to a significant increase 673 in functional modeling errors when predicting the progress variable source 674 term. Also, replacing CO with H₂O improved the prediction of the progress 675 variable source term during the ignition phase, especially inside the clusters. 676 The findings reveal that incorporating the variances of the input param-677 eters improves the irreducible errors, especially inside particle clusters, pri-678 marily at the end of the ignition process, where the sub-filter distribution 670 of the DNS data exhibits larger variances. In contrast, during the ignition 680 onset, when individual kernels with small variances dominate due to particle 681 clustering effects on ignition location, a δ function shows a good performance. 682 However, in the case of functional errors, the presumed marginal PDF shape 683 assumption is prone to errors originating from the shape function. Choosing 684 the correct presumed PDF shape that matches the DNS sub-filter distribu-685 tion is challenging and has an important impact on the model's performance. 686

687 Acknowledgments

The authors kindly acknowledge financial support through Deutsche For-688 schungsgemeinschaft (DFG) Projektnummer 215035359 - through SFB/TRR 689 129. The authors also gratefully acknowledge the computing time provided to 690 them at the NHR Center NHR4CES at RWTH Aachen University (project 691 number p0020514 and p0021020). This is funded by the Federal Ministry 692 of Education and Research, and the state governments participating on the 693 basis of the resolutions of the GWK for national high performance computing 694 at universities. 695

696 Appendix A

⁶⁹⁷ The turbulence statistics for the studied isotropic turbulence configura-⁶⁹⁸ tion during different time instances are briefly summarized in table 2.

time $[ms]$	Re_{λ}	Re_{Turb}	$\eta[m]$	$l_t[m]$	$t_{\eta}[ms]$	$t_l[ms]$	St
0	30.7	141.8	1.04E-04	4.27E-03	4.47E-02	5.33E-01	6.199
0.46	30.9	143.9	9.94E-05	4.13E-03	4.16E-02	4.99E-01	6.207
0.5	30.5	140.1	9.96E-05	4.06E-03	4.27E-02	5.05E-01	6.333
0.55	29.4	129.8	1.01E-04	3.88E-03	4.34E-02	4.94E-01	6.032
0.6	28.5	122.1	1.02E-04	3.76E-03	4.46E-02	4.92E-01	5.775
0.65	27.7	115.2	1.04E-04	3.66E-03	4.48E-02	4.81E-01	5.365

Table 2: Turbulence statistics at different time instances

⁶⁹⁹ η and t_{η} are the respective Kolmogorov length and time scales, and l_t and t_l ⁷⁰⁰ correspond to integral length and time scales.

701 References

- [1] C. Hasse, P. Debiagi, X. Wen, K. Hildebrandt, M. Vascellari, T. Faravelli, Advanced modeling approaches for CFD simulations of coal combustion and gasification, Progress in Energy and Combustion Science 86
 (2021) 100938.
- [2] T. H. Fletcher, A. R. Kerstein, R. J. Pugmire, D. M. Grant, Chemical
 percolation model for devolatilization. 2. temperature and heating rate
 effects on product yields, Energy & Fuels 4 (1990) 54–60.
- [3] T. Maffei, R. Khatami, S. Pierucci, T. Faravelli, E. Ranzi, Y. A. Levendis, Experimental and modeling study of single coal particle combustion in O_2/N_2 and oxy-fuel (O_2/CO_2) atmospheres, Combustion and Flame 160 (2013) 2559–2572.
- [4] H. Nicolai, P. Debiagi, X. Wen, L. Dressler, A. Massmeyer, J. Janicka,
 C. Hasse, Flamelet LES of swirl-stabilized oxy-fuel flames using directly
 coupled multi-step solid fuel kinetics, Combustion and Flame 241 (2022)
 112062.
- [5] P. Farmand, H. Nicolai, C. Schumann, A. Attili, L. Berger, T. Li, C.
 Geschwindner, F. di Mare, C. Hasse, B. Böhm, et al., Numerical investigation and assessment of flamelet-based models for the prediction of
 pulverized solid fuel homogeneous ignition and combustion, Combustion
 and Flame 235 (2022) 111693.
- [6] M. Rieth, A. Clements, M. Rabaçal, F. Proch, O. Stein, A. Kempf,
 Flamelet LES modeling of coal combustion with detailed devolatilization

- by directly coupled CPD, Proceedings of the Combustion Institute 36
 (2017) 2181–2189.
- ⁷²⁶ [7] H. Nicolai, P. Debiagi, J. Janicka, C. Hasse, Flamelet LES of oxy-⁷²⁷ fuel swirling flames with different O_2/CO_2 ratios using directly coupled ⁷²⁸ seamless multi-step solid fuel kinetics, Fuel 344 (2023) 128089.
- [8] T. H. Fletcher, Review of 30 years of research using the chemical percolation devolatilization model, Energy & Fuels 33 (2019) 12123–12153.
- [9] C. Yin, J. Yan, Oxy-fuel combustion of pulverized fuels: Combustion
 fundamentals and modeling, Applied Energy 162 (2016) 742–762.
- [10] O. Stein, G. Olenik, A. Kronenburg, F. Cavallo Marincola, B. Franchetti,
 A. Kempf, M. Ghiani, M. Vascellari, C. Hasse, Towards comprehensive
 coal combustion modelling for LES, Flow, turbulence and combustion
 90 (2013) 859–884.
- [11] H. Nicolai, X. Wen, F. Miranda, D. Zabrodiec, A. Massmeyer, F.
 Di Mare, A. Dreizler, C. Hasse, R. Kneer, J. Janicka, Numerical investigation of swirl-stabilized pulverized coal flames in air and oxy-fuel
 atmospheres by means of large eddy simulation coupled with tabulated
 chemistry, Fuel 287 (2021) 119429.
- [12] H. Nicolai, G. Kuenne, R. Knappstein, H. Schneider, L. Becker, C.
 Hasse, F. di Mare, A. Dreizler, J. Janicka, Large eddy simulation of
 a laboratory-scale gas-assisted pulverized coal combustion chamber under oxy-fuel atmospheres using tabulated chemistry, Fuel 272 (2020)
 117683.

- [13] X. Wen, H. Nicolai, H. Schneider, L. Cai, J. Janicka, H. Pitsch, C. Hasse,
 Flamelet LES of a swirl-stabilized multi-stream pulverized coal burner
 in air and oxy-fuel atmospheres with pollutant formation, Proceedings
 of the Combustion Institute 38 (2021) 4141–4149.
- ⁷⁵¹ [14] M. Rieth, F. Proch, M. Rabaçal, B. Franchetti, F. C. Marincola, A.
 ⁷⁵² Kempf, Flamelet LES of a semi-industrial pulverized coal furnace, Com⁷⁵³ bustion and Flame 173 (2016) 39–56.
- ⁷⁵⁴ [15] J. Watanabe, K. Yamamoto, Flamelet model for pulverized coal com ⁷⁵⁵ bustion, Proceedings of the Combustion Institute 35 (2015) 2315–2322.
- [16] H. Nicolai, T. Li, C. Geschwindner, F. di Mare, C. Hasse, B. Böhm, J.
 Janicka, Numerical investigation of pulverized coal particle group combustion using tabulated chemistry, Proceedings of the Combustion Institute 38 (2021) 4033–4041.
- [17] R. Knappstein, G. Kuenne, A. Ketelheun, J. Köser, L. Becker, S. Heuer,
 M. Schiemann, V. Scherer, A. Dreizler, A. Sadiki, et al., Devolatilization
 and volatiles reaction of individual coal particles in the context of FGM
 tabulated chemistry, Combustion and Flame 169 (2016) 72–84.
- [18] L. Dressler, F. L. Sacomano Filho, F. Ries, H. Nicolai, J. Janicka, A.
 Sadiki, Numerical prediction of turbulent spray flame characteristics
 using the filtered Eulerian stochastic field approach coupled to tabulated
 chemistry, Fluids 6 (2021) 50.
- ⁷⁶⁸ [19] G. Tufano, O. Stein, B. Wang, A. Kronenburg, M. Rieth, A. Kempf,

- Coal particle volatile combustion and flame interaction. part I: Characterization of transient and group effects, Fuel 229 (2018) 262–269.
- [20] G. Tufano, O. Stein, B. Wang, A. Kronenburg, M. Rieth, A. Kempf,
 Coal particle volatile combustion and flame interaction. part II: Effects
 of particle reynolds number and turbulence, Fuel 234 (2018) 723–731.
- [21] D. Messig, M. Vascellari, C. Hasse, Flame structure analysis and flamelet
 progress variable modelling of strained coal flames, Combustion Theory
 and Modelling 21 (2017) 700–721.
- [22] X. Wen, K. Luo, H. Jin, J. Fan, Numerical investigation of coal flamelet
 characteristics in a laminar counterflow with detailed chemistry, Fuel
 195 (2017) 232–242.
- [23] K. Luo, H. Wang, J. Fan, F. Yi, Direct numerical simulation of pulverized coal combustion in a hot vitiated co-flow, Energy & fuels 26 (2012)
 6128–6136.
- [24] Y. Bai, K. Luo, K. Qiu, J. Fan, Numerical investigation of two-phase
 flame structures in a simplified coal jet flame, Fuel 182 (2016) 944–957.
- [25] T. Hara, M. Muto, T. Kitano, R. Kurose, S. Komori, Direct numerical simulation of a pulverized coal jet flame employing a global volatile matter reaction scheme based on detailed reaction mechanism, Combustion and Flame 162 (2015) 4391–4407.
- [26] M. Rieth, A. Kempf, A. Kronenburg, O. Stein, Carrier-phase DNS of
 pulverized coal particle ignition and volatile burning in a turbulent mixing layer, Fuel 212 (2018) 364–374.

- [27] X. Wen, M. Rieth, A. Scholtissek, O. T. Stein, H. Wang, K. Luo, A. M.
 Kempf, A. Kronenburg, J. Fan, C. Hasse, A comprehensive study of
 flamelet tabulation methods for pulverized coal combustion in a turbulent mixing layer—part I: A priori and budget analyses, Combustion
- and Flame 216 (2020) 439-452.
- ⁷⁹⁷ [28] X. Wen, M. Rieth, A. Scholtissek, O. T. Stein, H. Wang, K. Luo, A.
 ⁷⁹⁸ Kronenburg, J. Fan, C. Hasse, A comprehensive study of flamelet tab⁷⁹⁹ ulation methods for pulverized coal combustion in a turbulent mixing
 ⁸⁰⁰ layer—part II: Strong heat losses and multi-mode combustion, Combus⁸⁰¹ tion and Flame 216 (2020) 453–467.
- [29] M. Rieth, A. M. Kempf, O. T. Stein, A. Kronenburg, C. Hasse, M.
 Vascellari, Evaluation of a flamelet/progress variable approach for pulverized coal combustion in a turbulent mixing layer, Proceedings of the
 Combustion Institute 37 (2019) 2927–2934.
- [30] T. Brosh, D. Patel, D. Wacks, N. Chakraborty, Numerical investigation
 of localised forced ignition of pulverised coal particle-laden mixtures: a
 direct numerical simulation (DNS) analysis, Fuel 145 (2015) 50–62.
- [31] J. Krüger, N. E. Haugen, D. Mitra, T. Løvås, The effect of turbulent
 clustering on particle reactivity, Proceedings of the Combustion Institute
 36 (2017) 2333–2340.
- [32] S. Farazi, J. Hinrichs, M. Davidovic, T. Falkenstein, M. Bode, S. Kang,
 A. Attili, H. Pitsch, Numerical investigation of coal particle stream ignition in oxy-atmosphere, Fuel 241 (2019) 477–487.

- [33] A. Attili, P. Farmand, C. Schumann, S. Farazi, B. Böhm, T. Li, C.
 Geschwindner, J. Köser, A. Dreizler, H. Pitsch, Numerical simulations
 and experiments of ignition of solid particles in a laminar burner: Effects
 of slip velocity and particle swelling, Flow, Turbulence and Combustion
 (2020) 1–17.
- [34] T. Li, P. Farmand, C. Geschwindner, M. Greifenstein, J. Köser, C. Schumann, A. Attili, H. Pitsch, A. Dreizler, B. Böhm, Homogeneous ignition
 and volatile combustion of single solid fuel particles in air and oxy-fuel
 conditions, Fuel 291 (2021) 120101.
- [35] L. Cai, S. Kruse, D. Felsmann, H. Pitsch, A methane mechanism for oxyfuel combustion: Extinction experiments, model validation, and kinetic
 analysis, Flow Turbulence and Combustion (2020).
- [36] X. Wen, A. Shamooni, O. T. Stein, L. Cai, A. Kronenburg, H. Pitsch,
 A. M. Kempf, C. Hasse, Detailed analysis of early-stage NOx formation in turbulent pulverized coal combustion with fuel-bound nitrogen,
 Proceedings of the Combustion Institute 38 (2021) 4111–4119.
- [37] X. Wen, H. Nicolai, O. T. Stein, J. Janicka, A. Kronenburg, C. Hasse,
 Effects of air and oxy-fuel atmospheres on flamelet modeling of pollutant formation in laminar counterflow solid fuel flames, Fuel 285 (2021)
 119079.
- [38] S. Farazi, A. Attili, S. Kang, H. Pitsch, Numerical study of coal particle ignition in air and oxy-atmosphere, Proceedings of the Combustion
 Institute 37 (2019) 2867–2874.

- [39] D. M. Grant, R. J. Pugmire, T. H. Fletcher, A. R. Kerstein, Chemical
 model of coal devolatilization using percolation lattice statistics, Energy
 & Fuels 3 (1989) 175–186.
- [40] S. Jimenez, C. Gonzalo-Tirado, Properties and relevance of the volatile
 flame of an isolated coal particle in conventional and oxy-fuel combustion
 conditions, Combustion and Flame 176 (2017) 94–103.
- [41] D. G. Goodwin, R. L. Speth, H. K. Moffat, B. W. Weber, Cantera:
 An object-oriented software toolkit for chemical kinetics, thermodynamics, and transport processes, https://www.cantera.org, 2021. Version
 2.5.1.
- [42] C. D. Pierce, P. Moin, Progress-variable approach for large-eddy simulation of non-premixed turbulent combustion, Journal of fluid Mechanics
 504 (2004) 73–97.
- [43] P. Wollny, B. Rogg, A. Kempf, Modelling heat loss effects in high
 temperature oxy-fuel flames with an efficient and robust non-premixed
 flamelet approach, Fuel 216 (2018) 44–52.
- [44] A. Ketelheun, G. Kuenne, J. Janicka, Heat transfer modeling in the
 context of large eddy simulation of premixed combustion with tabulated
 chemistry, Flow, turbulence and combustion 91 (2013) 867–893.
- [45] B. Fiorina, O. Gicquel, L. Vervisch, S. Carpentier, N. Darabiha, Premixed turbulent combustion modeling using tabulated detailed chemistry and pdf, Proceedings of the Combustion Institute 30 (2005) 867–
 874.

- [46] T. Landenfeld, A. Sadiki, J. Janicka, A turbulence-chemistry interaction
 model based on a multivariate presumed beta-pdf method for turbulent
 flames, Flow, turbulence and combustion 68 (2002) 111–135.
- [47] C. Olbricht, O. Stein, J. Janicka, J. Van Oijen, S. Wysocki, A. Kempf,
 Les of lifted flames in a gas turbine model combustor using top-hat
 filtered pfgm chemistry, Fuel 96 (2012) 100–107.
- [48] L. Berger, K. Kleinheinz, A. Attili, F. Bisetti, H. Pitsch, M. E. Mueller,
 Numerically accurate computational techniques for optimal estimator
 analyses of multi-parameter models, Combustion Theory and Modelling
 22 (2018) 480–504.
- [49] P. Trisjono, H. Pitsch, Systematic analysis strategies for the development of combustion models from DNS: A review, Flow, Turbulence and
 Combustion 95 (2015) 231–259.
- ⁸⁷⁴ [50] A. Moreau, O. Teytaud, J.-P. Bertoglio, Optimal estimation for large⁸⁷⁵ eddy simulation of turbulence and application to the analysis of subgrid
 ⁸⁷⁶ models, Physics of fluids 18 (2006) 105101.
- ⁸⁷⁷ [51] J. R. Fessler, J. D. Kulick, J. K. Eaton, Preferential concentration of
 ⁸⁷⁸ heavy particles in a turbulent channel flow, Physics of Fluids 6 (1994)
 ⁸⁷⁹ 3742–3749.
- ⁸⁸⁰ [52] M. Obligado, T. Teitelbaum, A. Cartellier, P. Mininni, M. Bourgoin,
 ⁸⁸¹ Preferential concentration of heavy particles in turbulence, Journal of
 ⁸⁸² Turbulence 15 (2014) 293–310.

- [53] R. Monchaux, M. Bourgoin, A. Cartellier, Analyzing preferential concentration and clustering of inertial particles in turbulence, International
 Journal of Multiphase Flow 40 (2012) 1–18.
- ⁸⁸⁶ [54] S. Ying, G. Xu, C. Li, Z. Mao, Point cluster analysis using a 3D voronoi
 ⁸⁸⁷ diagram with applications in point cloud segmentation, ISPRS Interna⁸⁸⁸ tional Journal of Geo-Information 4 (2015) 1480–1499.
- ⁸⁸⁹ [55] J. A. Palmore Jr, O. Desjardins, Technique for forcing high reynolds
 ⁸⁹⁰ number isotropic turbulence in physical space, Physical Review Fluids
 ⁸⁹¹ 3 (2018) 034605.
- ⁸⁹² [56] T. Lau, G. J. Nathan, in: 7th Australian Conference on Laser Diagnos⁸⁹³ tics in Fluid Mechanics and Combustion, at Melbourne, Australia.
- ⁸⁹⁴ [57] P. Gualtieri, F. Picano, C. Casciola, Anisotropic clustering of inertial
 ⁸⁹⁵ particles in homogeneous shear flow, Journal of Fluid Mechanics 629
 ⁸⁹⁶ (2009) 25–39.
- ⁸⁹⁷ [58] X. Wen, M. Rieth, W. Han, J. H. Chen, C. Hasse, Investigation of the
 ⁸⁹⁸ ignition processes of a multi-injection flame in a diesel engine environ⁸⁹⁹ ment using the flamelet model, Proceedings of the Combustion Institute
 ⁹⁰⁰ 38 (2021) 5605-5613.
- ⁹⁰¹ [59] S. Cant, Sb pope, turbulent flows, cambridge university press, cambridge, uk, 2000, 771 pp., Combustion and Flame 4 (2001) 1361–1362.
- ⁹⁰³ [60] S. Apte, K. Mahesh, T. Lundgren, Accounting for finite-size effects
 ⁹⁰⁴ in simulations of disperse particle-laden flows, International Journal of
 ⁹⁰⁵ Multiphase Flow 34 (2008) 260–271.

[61] B. Wang, A. Kronenburg, G. L. Tufano, O. T. Stein, Fully resolved dns of
droplet array combustion in turbulent convective flows and modelling for
mixing fields in inter-droplet space, Combustion and Flame 189 (2018)
347–366.