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# Supporting the Development of Shared Understanding In Distributed Design Teams

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# **Supporting the Development of Shared Understanding In Distributed Design Teams**

Distributed teams are an increasingly common feature of engineering design work. One key factor in the success of these teams is the development of short and longer-term shared understanding. A lack of shared understanding has been recognized as a significant challenge, particularly in the context of globally distributed engineering activities. A major antecedent for shared understanding is question asking and feedback. Building on question asking theory this work uses a quasi-experimental study to test the impact of questioning support on homogeneous and heterogeneous teams. The results show significant improvement in shared understanding for both team types (27% improvement for heterogeneous and 16% for homogeneous), as well as substantial differences in how this improvement is perceived. This extends theoretical insight on the development of shared understanding and contributes one of few empirical studies directly comparing homogeneous and heterogeneous teams in the engineering design context. This has implications for how distributed teams can be more effectively supported in practice, as well as how shared understanding can be facilitated in engineering design.

Keywords: Distributed design, communication; planning, teamwork, design studies

## **1 Introduction**

Communication and the development of shared understanding in engineering design teams is an area of sustained importance for both research and industry. This is due to its impact on long-term performance (Eris, Martelaro, and Badke-Schaub 2014; Tang, Lee, and Gero 2011), as well as the increase in globally distributed engineering design activities (Hansen, Zhang, and Ahmed-Kristensen 2013). In particular, there is an growing reliance on communication support tools in distributed design work (Maznevski and Chudoba 2000; Hinds and Mortensen 2005). A number of researchers have examined distributed team communication and the development of shared understanding (Eris, Martelaro, and Badke-Schaub 2014;

McComb, Green, and Dale Compton 1999). However, these have typically focused on either homogeneous e.g. Chiu et al.'s (2006) examination of student virtual communities, or heterogeneous teams e.g. Bittner and Leimeister's (2013) study of shared process planning. Here, homogeneity refers to team composition with respect to cultural background, education, experience, and other demographic factors. Further, research in the systems engineering and software development domains points to the need to balance team goals (McComb, Green, and Dale Compton 1999; McComb 2007) and role differentiation (Levesque, Wilson, and Wholey 2001) in order to sustain shared understanding. The dynamic development of goals and roles can differ across homogeneous and heterogeneous teams (Chatman and Flynn 2001). Thus there are a number of key questions regarding shared understanding development in the two types of teams, which inform the subsequent design of communication support tools (Johnson et al. 2007).

Shared understanding is a key measure of communication effectiveness in distributed teams (Humayun and Gang 2013; Johnson and O'Connor 2008). This is influenced by factors including social interaction (Chiu, Hsu, and Wang 2006), quality of communication (Maznevski and Chudoba 2000), and shared context (Humayun and Gang 2013; Hinds and Mortensen 2005). Further, Herbsleb (2007) (in the software systems domain) highlights the elicitation and communication of requirements, and the orchestration of development, as key issues affected by shared understanding, which are critically linked to similar challenges in the engineering design domain (Hansen, Zhang, and Ahmed-Kristensen 2013). Drawing together prior research in engineering design (Dong 2005; Deken et al. 2012) and other domains (DeFranco, Neill, and Clariana 2011; McComb 2007) points to key questions surrounding heterogeneity and the development of shared understanding, particularly in planning type tasks.

Decomposing the mechanisms by which varying degrees of heterogeneity effect team performance reveals a number of variables including, culture (Matveev and Nelson 2004), education (Humayun and Gang 2013), and demographics (Lau and Murnighan 1998). However, how these variables effect the impact of communication support on shared understanding development across homogenous/heterogeneous teams has been little explored (Lawler and Yoon 1996; Hinds and Mortensen 2005). As such, this work aims to directly test key hypotheses in this context via a comparative quasi-experimental study.

The paper is structured as follows. Section 2 describes the research framework and hypotheses. Section 3 then defines the study methodology. Subsequently, Section 4 outlines the results before key implications are identified and discussed in Section 5.

## **2 Research Framework and Hypotheses**

This section outlines the theoretical background for the work. First, the key variables: team composition, shared understanding development, and question asking/feedback, are described and linked in Section 2.1. Second, the theoretical interaction between variables is used to define specific hypotheses in Section 2.2.

### ***2.1 Research Framework: Team Composition and Shared Understanding***

Team performance and heterogeneity are critically connected (Faems and Subramanian 2013). In particular cultural and educational diversity have been linked to innovation, creativity, and flexibility (Kochan et al. 2003; Auh and Menguc 2005). Here, culture is a composite construct reflecting influences from global and national outlook (Erez and Gati 2004). Systematic review reveals numerous sub-factors within cultural diversity, with little consensus on their combination or primacy (Leidner and Kayworth 2006). One relatively accepted means for assessing culture is the work of Hofstede et al. (2010) where a national

level approximation is used. In this context diverse perspectives are associated with e.g. improved creativity (Wodehouse and Maclachlan 2014), but at the cost of reduced shared understanding and the need for culturally intelligent leadership (Ang and Inkpen 2008). Similarly, educational diversity comprises a number of dimensions including specific background and level (Joshi and Roh 2009), which are particularly important in developing a range of skills, views, and ways of understanding and evaluating (Barkema and Shvyrkov 2007; Auh and Menguc 2005). This diversity of insight within teams has again been linked to improved innovation, creativity, and flexibility (Carpenter and Fredrickson, J 2001). However, researchers also highlight that this diversity reflects divergence between mental models within a team (Auh and Menguc 2005) making the development of shared understanding more difficult (Bittner and Leimeister 2013). Together cultural and educational diversity have a significant impact on team performance, distinct from other demographic factors (e.g. gender or age) (Dahlin, Weingart, and Hinds 2005; Kochan et al. 2003). However, there are no direct means for systematically combining dimensions of heterogeneity. As such, this work follows prior research in considering cultural and educational diversity as key moderators of heterogeneity in engineering design teams (Cash et al. 2015), and explores the connection between heterogeneity and shared understanding development (Badke-Schaub et al. 2007).

A key means of addressing the negative effects of team diversity has been the development of communication support tools aimed at fostering the development of team shared understanding e.g. by helping to align varied mental models. In this context, shared understanding has been shown to affect performance across disciplines, team types, and work foci (Chiu, Hsu, and Wang 2006; Preston, Karahanna, and Rowe 2006). It plays an important role in both organisation level performance (together with information acquisition and knowledge exchange) (Hult, Ketchen, and Slater 2004; Carson, Tesluk, and Marrone 2007),

and individual/team level performance (Badke-Schaub et al. 2007; Bittner and Leimeister 2013). Further, shared understanding combines a number of sub-elements including: shared vision e.g. goals and ambition (Chiu, Hsu, and Wang 2006), solution understanding e.g. the concept developed (Preston, Karahanna, and Rowe 2006), and role distribution understanding e.g. each team members' responsibilities and areas of concern (Badke-Schaub et al. 2007). Hinds and Mortensen (2005) break down the components contributing to overall shared understanding as: shared context, work culture, information, work processes, and tools. These have been addressed by a number of support approaches, including concept mapping and question asking support (Mulder, Swaak, and Kessels 2004). However, Johnson et al.'s (2007) review of team-related knowledge sharedness emphasises the need to support both task and team related knowledge sharing. Further, Johnson et al. (2007) highlight the following question: *how can shared understanding support be effectively deployed in both heterogeneous and homogeneous teams?* Specifically, Johnson et al. (2007) infer that there are differences in how heterogeneous and homogenous teams should be supported to increase shared understanding. Despite these differences, question asking has been shown to be a key component of shared understanding development across contexts and team types (Mulder, Swaak, and Kessels 2004).

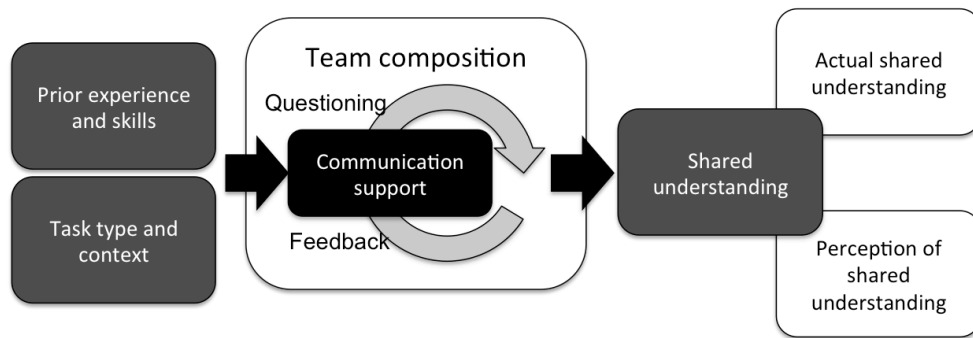
Question asking is considered a core contributor to shared understanding development, with studies of design work highlighting its significance in problem solving and in the application of different design strategies (Eris 2002; Aurisicchio, Bracewell, and Wallace 2006; Ahmed, Wallace, and Blessing 2003). In particular, design engineers progress their tasks by asking questions at both reasoning and strategic levels (Aurisicchio, Ahmed, and Wallace 2007). Further, Dym et al. (2005) identified the benefits of a questioning centric thinking process when exploring the concept domain. Eris (2002) identified 22 question classes and divides these into two groups: Deep Reasoning Questions and Generative Design

Questions. Here, deep reasoning questions focus on understanding facts, while generative questions focus on creating possibilities. These studies all highlight the potential importance of question asking in the development of shared understanding across all design activities, however, they have typically focused on problem solving tasks.

Bringing together the literature on team composition, development of shared understanding, and question asking in design, the following research framework is proposed, illustrated in Figure 1. Here, questioning and feedback are related in a cyclical process of exchange and negotiation (Eris 2002), mediated by communication support (Mulder, Swaak, and Kessels 2004), and occurring within the context of the team composition. The dynamic interaction between these elements leads to the development and perception of shared understanding within a team. This provides a distinct and bounded dependant variable underpinned by a cyclical process of question asking and feedback activity, which provides a specific target for communication support interventions. Further, question asking and feedback provide a theoretically grounded mechanism for driving the development of shared understanding. Although the studies highlighted here have started to explore the types of questions most important to developing shared understanding, there has been little research dealing with how these change over the course of the design process. As such, the investigation of how question use changes across different design stages is a key area of further study, but beyond the scope of the current work. Thus the aim of the intervention used in this study is to provide direct communication support for the questioning/feedback cycle, with the dependant variable: shared understanding – examined by comparing team members' mental models. As such, the intervention does not guide the type of questions to be asked; only how they can be framed in order to better support shared understanding development.

Figure 1: Research framework linking team composition and shared understanding development





## ***2.2 Hypotheses: Communication Support and Shared Understanding Development in Distributed Teams***

The development of shared understanding in teams is underpinned by effective communication (Ko, Kirsch, and King 2005), where information is transformed into knowledge through a process of structuring, evaluating, and interpreting (Swaab, Postmes, and Neijens 2002). This forms the basis for producing common mental models. Within this process, direct questioning coupled with more discursive exchange plays a key role (Deken et al. 2012). Questions form the core of exchanges that bring together fact and reason (Eris 2002), additional context (Auriscchio, Bracewell, and Wallace 2010), and varied perspectives. Thus the cycle of question asking, feedback, and negotiation is critical to short-term shared understanding development (Mulder, Swaak, and Kessels 2004; Mulder, Swaak, and Kessels 2002). This is related to Eris's (2002) characterisation of question asking as 'creative negotiation', where a team develop a shared understanding of the design using shared representations (Qu and Hansen 2008). Here, the transition between understanding and representation is achieved through question asking and negotiation. Linking these concepts to task and team related planning type activities, Lanaj et al. (2012) state that poor feedback i.e. incomplete or unsatisfying answers to questions, results in individuals ignoring the shared operational vision and instead basing decisions on the team members' own individual experience. Thus shared understanding development in teams builds on mechanisms that are general across team types and context as illustrated by Earley and Mosakowski (2000) in their

observations of long-term shared understanding development. Here, they highlight how the systematic elicitation and evaluation of the views of all team members is a key success factor, which can be generally facilitated through communication support. This leads to the first hypotheses:

**H1:** *All teams (independent of whether they are heterogeneous or homogenous) exposed to question asking training and support will display greater perceived shared understanding, compared to teams without support.*

**H2:** *All teams (independent of whether they are heterogeneous or homogenous) exposed to question asking training and support will display greater actual shared understanding, compared to teams without support.*

In homogeneous teams Mulder et al. (2004) identify, questioning and feedback together with a number of other concepts, as mediators of short-term shared understanding. Despite the significance of this work and others in the software development context (Levesque, Wilson, and Wholey 2001; Herbsleb 2007) there remains the two key areas for further testing highlighted here. First, research has typically focused on traditional design/development tasks. However, as highlighted by Hansen et al. (2013) and Herbsleb (2007), the main issues associated with distributed design teams propagate from clarification and design planning type tasks. Second, typical samples focus on a single team type, either homogeneous or heterogeneous. In distributed design and collaboration situations, communication support tools must be effective in both homogeneous and heterogeneous teams (Earley and Mosakowski 2000), hence understanding differences between team types is critical. Focusing on planning type tasks and heterogeneous teams increases the level of difficulty in developing shared understanding due to the increased distance between team members mental models (Auh and Menguc 2005), as well as the increased difficulty in mapping and planning for individual role differentiation over time (Levesque, Wilson, and

Wholey 2001). As such, Hypotheses 3 and 4 propose that heterogeneous teams should benefit to a greater degree than homogeneous teams from support in developing shared understanding.

**H3:** *Heterogeneous teams will perceive a greater improvement in shared understanding than homogeneous teams when given communication support.*

**H4:** *Heterogeneous teams exposed to question asking training and support will display greater improvement in actual shared understanding, compared to homogenous teams.*

### **3 Methodology**

In order to compare the development of shared understanding in both heterogeneous and homogeneous teams two quasi-experimental studies were undertaken. Each study focused on a single team type. The impact of communication support on the development of shared understanding was then examined by comparing a treatment and control condition. In all respects other than team composition the two studies were identical.

#### **3.1 Setup and Task**

The studies were carried out in six phases as illustrated in Figure 2, based on Ariff et al. (2013) who also used a multistage approach. Darker shading is used in Figure 2 to denote phases related specifically to the intervention: Phase 2 = training and Phase 4 = use. Throughout, participants were provided with identical computers and offices in order to control external stimuli. The protocol used to script each phase is provided in the appendix. This includes all questionnaires used, as well as the specific task description and concept mapping activities.

**Phase 1:** Participants were asked to individually complete background questionnaires. Once complete they were given a short overview of the study task and introduced to the concept mapping and communication tools to be used.

**Phase 2:** The *intervention* was introduced to the participants. This consisted of a group training period for both the control and treatment. This prepared the participants for using the intervention in Phase 4 – described further in Section 3.2.

**Phase 3:** Participants were given the task brief and allowed 20 minutes to individually search for additional information they might need to complete the task (task description below). They were then asked to individually complete the first concept mapping activity.

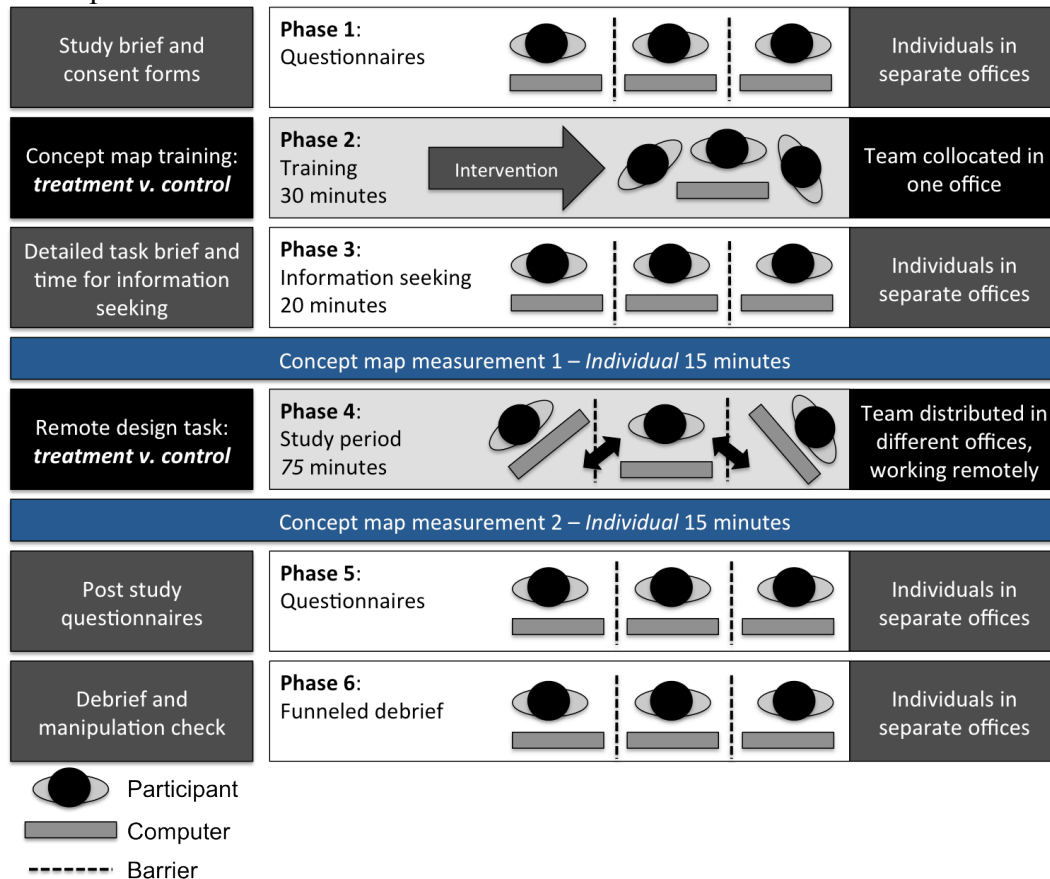
**Phase 4:** The teams were given 75 minutes to complete the task via a remote computer interface using Adobe Connect, simulating distributed working. The task length was based on prototyping studies that were used to ensure that there was sufficient time to complete the task but not so much time that teams could address the task exhaustively, forcing teams to prioritise their work. This was particularly important as the task was of limited complexity. At the end of this session the team was asked to hand in their final output, which was a plan for the collaborative product development process to be followed. They were then asked to complete the second concept mapping activity.

**Phases 5 and 6:** Participants were asked to individually complete post study questionnaires (5) and a written funnelled debrief (6). This final element provided a hypothesis awareness check, as well as offering a place for participants to record other possible confounds.

The overall progression of the study is summarised in Figure 2. The ‘barriers’ shown in Figure 2 represent the participants being isolated during that phase. In Phase 4 the participants are isolated physically but given access to computer-based communication tools to simulate a distributed work environment.



Figure 2: Experimental overview



The artificial task was based on the previously validated design task used by Cash et al. (2013). An artificial task was used to eliminate task variables from the experiment (Salas, Cooke, and Rosen 2008; Kirk 2009). The brief was adapted to focus on scoping the product and planning the subsequent design process to be followed. The brief is summarised here but is provided in full in the appendix, which also includes the full experimental protocol: “*The idea is to provide a universal camera mount, which can be attached to a range of remotely controlled aerial vehicles. The mount will also give the option for remote orientation, and control of the camera. The overall objective of this meeting is to **produce a detailed plan** for the collaborative design, and manufacture of the product, maximising the skills of each company.*”

During Phase 3 participants were randomly allotted information on one of three company profiles to ground their contribution to the team task. This provided each participant

with different task-related information better reflecting typical distributed engineering design work (Hansen, Zhang, and Ahmed-Kristensen 2013). The company profiles respectively delivered information on aerial vehicles (blimps/balloons specifically), camera mountings, and actuators, and were based on similarly sized real-world companies in order to help improve the realism of the task. These were controlled for word length, tone, and graphic content to avoid systemic bias.

### ***Study 1: Heterogeneous Sample***

In the first study a sample of 42 was used (14 female and 28 male). These formed a highly heterogeneous group, which was randomly allocated to 14 three-person teams. Random allocation was used to reduce systemic biases (Torgerson and Torgerson 2003; Robson 2002).

### ***Study 2: Homogeneous Sample***

In the second study a sample of 36 was used (14 female and 22 male). These formed a highly homogeneous group, which was again randomly allocated to 12 three-person teams.

### ***Study 1 verses Study 2***

Comparing the two samples two main elements differentiate them in terms of team heterogeneity. First, in terms of cultural distribution Study 1 involved substantially more nationalities. At the team level this meant that all teams had a mix of different nationalities with no dominant groups. Further, participants originated from a mix of different educational institutions resulting in two dimensions of cultural diversity (Erez and Gati 2004). In contrast, teams in Study 2 all had at least two members from the same country and all participants originated from the same educational institution and subgroup. Second, in terms of educational background Study 1 had a larger distribution in terms of, education level and focus, and experience level and focus. As such, Study 1 gave substantially higher

demographic diversity in each team (Miron, Erez, and Naveh 2004). Other widely accepted demographic variables were controlled for in the data analysis (see Section 4.3): age, sex, related experience, and tool/task specific experience (Ang et al. 2007; Miron, Erez, and Naveh 2004). The comparison between samples is summarised in Table 1. In total 78 participants were distributed across 26 teams.

Table 1: Comparison of sample heterogeneity

<b>Demographic information</b>	<b>Study 1: Heterogeneous culture and educational background</b>	<b>Study 2: Homogeneous culture and educational background</b>
Team size	3	3
Number	7 treatment v. 7 control teams 21 v. 21 participants	6 treatment v. 6 control teams 18 v. 18 participants
<b>Nationality</b>	All teams had a mix of nationalities 18 countries	All teams had at least two members from one country 10 countries
<b>Educational background</b>	All teams had a mix of educational backgrounds in innovation, management, design, engineering	All teams had a uniform educational background in design
Age	Mean = 28 SD = 4.7	Mean = 24 SD = 2.2
Experience	Mean 11 months in range of companies (all teams had a mix of experience areas)	Mean = 10 months in design companies (work in parallel with education)

### **3.2 Treatment versus Control Intervention**

Two types of intervention were used in each study, a treatment and a control. Both were introduced in Phase 2 via a 20-minute training exercise, and were used in Phase 4 during the design task.

#### ***Treatment***

In order to facilitate question asking and feedback during Phase 4, the treatment intervention was split into two elements: training (Phase 2) and use (Phase 4). Training consisted of two parts: a generic part related to the online communication tool (Adobe Connect), and specific part on a question asking protocol. This also included rationale on the importance of question asking and feedback. The training introduced the team to a protocol to be used when a participant identified an important question. The protocol is illustrated in Figure 3 and was initiated using a bell. Hence participants were provided with a common process for answering

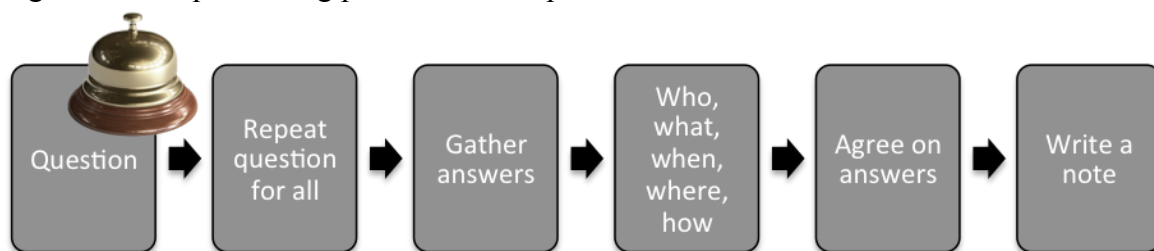


questions, taking decisions, and ensuring group consensus – key elements in developing shared understanding (Spee and Jarzabkowski 2009; Mamykina, Candy, and Edmonds 2002).

The protocol asked participants to follow six steps:

1. Alert others to an important question e.g. Person 1 rings bell “*how should we manage final assembly?*”
2. Repeat question for the team clarifying where necessary e.g. “*by final assembly I mean bringing together the subsystems produced by each company and preparing them for distribution.*”
3. Explicitly gather different perspectives and answers from each team member e.g. Person 2 “*I think we should outsource final assembly to a third party*” and Person 3 “*I think assembly should be at Company 1’s facilities as they are the largest.*”
4. Elaborate on these answers to establish *who* is responsible, *what* they should deliver, *when*, *where*, and *how* it is to be addressed e.g. “*so it is Company 1’s responsibility to set this up, they should deliver an assembly plan to the group by the end of the development phase, and then assembly will take place at their existing facility, and be accommodated by reducing their current product portfolio.*”
5. Agree on the above information e.g. “*are there any objections?*”
6. Document the final discussion in the shared workspace e.g. “*I have now added these details to the design plan.*”

Figure 3: The questioning process used as part of the treatment intervention



This protocol brings together insights from a number of design works in order to facilitate

effective conversational question asking, feedback, and conversion towards shared understanding (Dong 2005). Deken et al. (2012) highlight that although direct question asking is not common, knowledge creation through exchange-type discussion is key (respectively accounting for 7% and 45% of design meeting time). Thus the protocol encourages diverse discourse around important questions in order to maximise exchange type discussion. Decomposing exchange, Aurisicchio et al. (2010) link questioning activity to the synthesis of information from different perspectives, in a process where people are able to, for example, elaborate context or provide background rationale. The elaboration and discursive elements in the protocol (Steps 3, 4, and 5) provide an explicit framework for exchanging and synthesising differing perspectives. This supports the sharing of information beyond the scope of the initial question (Aurisicchio, Bracewell, and Wallace 2010; Kleinsmann and Valkenburg 2008). In particular, Kleinsmann & Valkenburg (2008) highlight the importance of managing shared understanding across the interfaces between, for example, different companies or organisational units. Thus the protocol encourages participants to explicitly discuss e.g. who, what, when etc. (Step 4), in order to identify possible interface issues (Oppl and Stry 2013). This brings together both ‘fact’ and ‘reason’ type questions to promote creative negotiation (Eris 2002). In order to provide an impetus for the types of discussion and interface issues described by Deken et al. (2012) and Kleinsmann & Valkenburg (2008) participants were each associated with a specific company profile as described in Section 3.1. Finally, the protocol is designed to conform with the rules laid out by Stenfors et al. (2004): simple to use, flexible, and supporting brokering/idea discussion.

The generic training in Phase 2 was common across both conditions and was used to disguise the introduction of the specific treatment element – ensuring hypothesis blindness and mitigating other experimental biases (Stewart-Williams 2004; Gephart and Antonoplos 1969).

With the training complete the participants were encouraged to use the protocol for questioning during Phase 4. Thus the questioning protocol was used in conjunction with the Adobe Connect tool. A summary of the protocol was placed alongside participants' monitor within their field of vision. The training and protocol prompt guided questioning without limiting the participants' actions in the task. This allowed the participants to choose what they thought was important enough to ask about and when to use the questioning protocol. In all other respects conversation was unconstrained.

### ***Control***

The control intervention was based on placebo control logic i.e. it should be indistinguishable (to the participant) from the treatment intervention (Adair, Sharpe, and Huynh 1989). In this case the active element was the questioning protocol. As such, the control condition consisted of a similarly staged 20 minute training exercise focused on the generic communication tool to be used by the team. In this way no additional information was introduced by the control training but facilitator interaction and apparent attention were kept the same across all participants, reducing potential bias (Gephart and Antonoplos 1969; Cash and Culley 2014).

### ***3.3 Measurement***

With respect to the research framework (Figure 1) the intervention was a communication support tool, while the two study groups were designed to have different team compositions. Thus measurement focused on the dependant variable: shared understanding.

#### ***Change in Perception of Shared Understanding***

In the context of assessing perception of shared understanding development, previous studies have validated the use of 7-point Likert scale questionnaires (Preston, Karahanna, and Rowe 2006; Badke-Schaub et al. 2007). These questions address several different aspects of shared

understanding perception, which are internally consistent and can be grouped to give an overall assessment. The different assessment elements are outlined in Table 2 together with relevant studies where similar measures have been used. A control measure was also used to check the quality of the knowledge sharing in the teams, after Chiu et al. (2006). All questions were delivered in a random ordering and assigned positive/negative phrasings to mitigate structural biases (Robson 2002). The full question list is provided as part of the appendix.

Table 2: Shared understanding perception measures

<b>Measure</b>	<b>Assessment elements</b>
Shared understanding	The problem definition and requirements and how these are shared across the team (Mulder, Swaak, and Kessels 2004; Badke-Schaub et al. 2007)
Shared vision	The aim and scope of the proposed plan as well as the overall timeline (Badke-Schaub et al. 2007; Chiu, Hsu, and Wang 2006)
Solution understanding	The details of the proposed plan and how it will be executed by the team (Preston, Karahanna, and Rowe 2006)
Role distribution understanding	The participants role in relation to the other team members and the proposed design process (Preston, Karahanna, and Rowe 2006; Badke-Schaub et al. 2007)
Critical issue understanding	The scope, nature, and importance of identified design issues (Ahmed 2005)
<b>Control measure</b>	
Knowledge quality	The relevance and ease of understanding of the information from other participants (Chiu, Hsu, and Wang 2006)

### *Change in Actual Shared Understanding*

Constructed Shared Mental Models (CSMM) give a systematic means for assessing the development of actual shared understanding by comparing different individuals' concept maps (Johnson et al. 2007; O'Connor 2004; Johnson and O'Connor 2008). Concept maps have previously been used in the design context by Badke-Schaub et al. (2007). In this study, participants made an individual concept map representing their understanding of the design plan to be undertaken before and after Phase 4 (see Figure 2). A list of inspirational concepts was provided to support the participants. This list was synthesised from the fundamental design concepts described by Ahmed (2005), Ahmed and Storga (2009), and Badke-Schaub et al. (2007). The list made the task semi-constrained in line with previous studies (Johnson and O'Connor 2008). A semi-constrained design is relevant where participants might not be previously familiar with CSMM's, as in this study (Johnson and O'Connor 2008). Sharedness

was then assessed with regard to five standard measures of similarity between the individuals' concept maps, summarised in Table 3 and Figure 4. This produced a score for both rounds of mapping (at the end of Phases 3 and 4). Before and after scores could be compared at the team level to assess change in shared understanding. In addition, the total number of concepts used by the participants was considered as an indicator of focus and allowed for a check between teams. For example, a team who wrote many more concepts might accidentally generate a higher alignment score if the number of concepts used is not taken into account. This approach was selected over other quantitative alternatives, such as Pathfinder network analysis (Cross, Morris, and Gore 2002), because it includes the additional components of *sequence, important terms and concepts, and reciprocal or directional relationships* between concepts (Johnson and O'Connor 2008; Novak and Cañas 2008). In particular, the scoring of important terms ('4 in Figure 4), and the directionality of relationships between concepts ('3 in Figure 4) contributed significantly to the sharedness results (Section 4).

Figure 4: Measures for shared mental models using concept maps

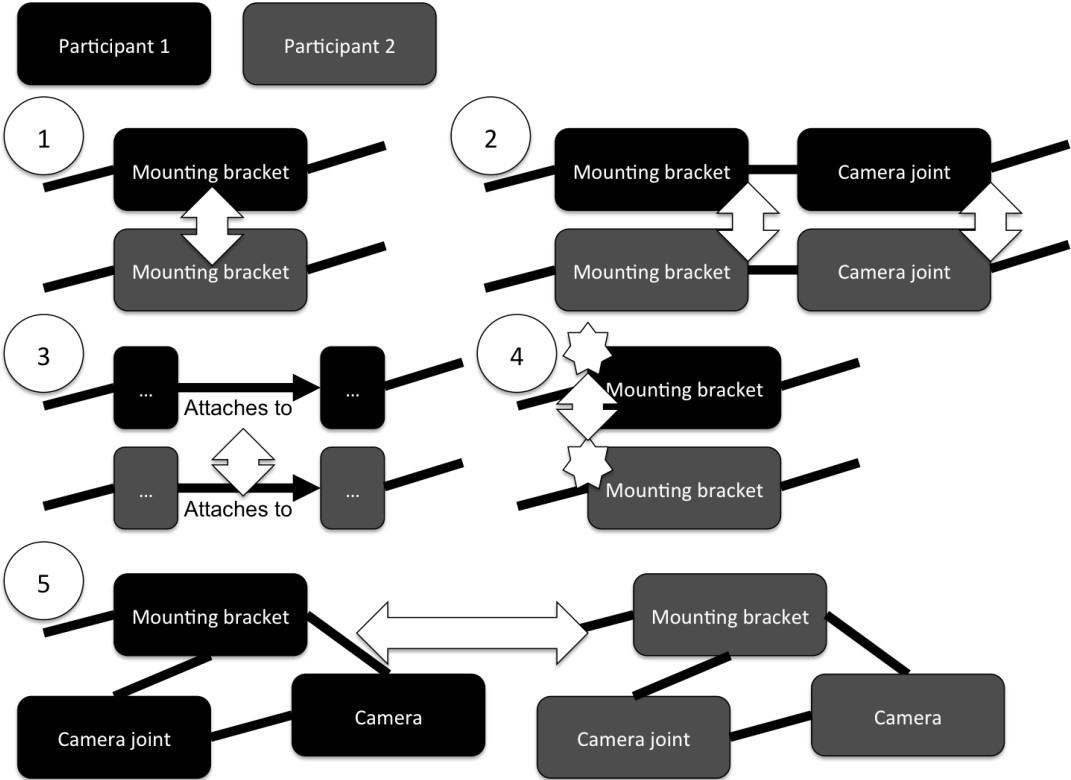


Table 3: CSMM development measures

Measure	Assessment elements
1. Shared concepts	Concepts with a common label
2. Shared sequences	Strings of concepts with a common ordering
3. Shared links	Two (or more) concepts with a common label and a common link between them
4. Shared importance	Concepts with a common priority indication
5. Shared clusters	Clusters of concepts with common labels and common links
<b>Additional measure</b>	
Number of concepts	The total number of concepts used by the team and each individual

### ***Overall Design Performance***

Finally, design performance was assessed as a control measure using the final design plan produced by each team, recorded on a single sheet of A3 paper at the end of Phase 4. In this context, performance provided an ideal control measure as shared understanding is not directly associated with immediate performance gains, instead manifesting in performance improvement over time (Hult, Ketchen, and Slater 2004). Performance provides a means of controlling variability in teams' based line design ability. There are few accepted research guidelines for assessing the quality of design plans. As such, a manifest concept-based approach was used in line with the shared understanding assessment. The key metric was the number and range of concepts articulated in the plan – here referred to as 'elements' for clarity. This manifest assessment of plan elements supports alignment with the CSMM metric as both are concept based, and provides a quantitative basis for controlling variation in ability. However, for more extensive qualitative discussion of design plan quality it would be necessary to employ some form of expert rating.

The design plan required the team to bring together their thoughts and synthesise one agreed document. The plan was assessed by counting the number of elements linked to the performance measures outlined in Table 4 and identified in the same manner as in the concept map rating. These areas were defined based on the works of Ahmed (2005), Ahmed and Storga (2009), who provide ontologies describing engineering design activities. An overall score was then calculated to compare the plan documents. The results were again normalised

against the total number of listed elements, to produce a percentage, in order to account for differences in writing speed.

Table 4: Design performance measures

Measure	Assessment elements
Design process	Task identification, design issues, task distribution, manufacturing plan, distribution plan
Physical product	Component, subassembly, and assembly identification, interfaces, structure and form, manufacturing methods, links to product families
Functions	Functions, plan for lifecycle
Design issues	Identification of critical considerations when completing the design process, critical relationships, key decision gates, potential issues preventing completion

### 3.4 Coding and Analysis

All documents produced during the study (questionnaires, concept maps, and final design plans) were transcribed as a basis for analysis. A manifest approach (direct comparison of the text without intermediary interpretation) was used throughout the coding and analysis in order to minimise bias (Cash and Snider 2014). For example, when comparing concepts on the participants' concept maps the wording was required to be the same in order to code them as analogous. Where different wordings were used it was assumed that different concepts were being referenced e.g. 'task ordering' and 'task allocation' were coded as different concepts. Although it is possible that some shared concepts might be missed using this approach this only makes the study more, rather than less, robust. Further, it affects all teams to the same degree and since *increase* in shared understanding is the primary measure this will not affect the final results. For the final design plan the coding followed a similar manifest approach with elements being counted based on their worded description only.

In order to code the concept map and design plan results, all documents were anonymised and randomly ordered before being coded by two independent researchers with design experience. Anonymization and random ordering was used to reduce systematic bias in the rating and ensure rater hypothesis blindness. Due to the manifest approach facilitated by the concept maps, initial inter-coder agreement was over 95%. All remaining disagreements

were then resolved before continuing with the analysis. The high level of agreement between the independent evaluations of the concept maps supports the robustness of the approach in this context. The same approach was then used for the design plan assessment. Here, initial inter-rater agreement was 96%. Again disagreements were resolved before analysis.

## **4 Results**

This section outlines the results for the two studies. Throughout, the results have been tested using one-tailed statistical tests due to the directionality of the hypotheses and prior theory as outlined in Section 2.

### ***4.1 Perception of Shared Understanding***

Perception of shared understanding was measured via the Likert questionnaires (Phase 5, Figure 2) outlined in Table 2 at the individual level ( $n = 21$  heterogeneous/18 homogeneous). Seventeen questions were distributed across the measures in Table 2, while six questions related to the control measure. A Cronbach alpha test was used to check for consistency in the question groupings. This showed all groupings to be appropriate ( $\alpha > 0.75$  in all conditions) (Cortina 1993).

The results and significance values for each study and condition are reported in Table 5. Two statistical tests were used to compare the difference between the treatment and control means for robustness. The first was a one tailed students t-test for populations with different variance (Walker 2010). The second was a one tailed Mann-Whitney U test, which is used for ordinal Likert scales (Walker 2010).



Table 5: Perception of shared understanding

Overall results			
	Mean response for all questions		Difference
Overall perception of shared understanding	Treatment	Control	T-test Mann-Whitney U
Heterogeneous (n = 21)	4.67	4.85	$p = 0.252$ $p = 0.278$
Homogeneous (n = 18)	4.84	4.89	$p = 0.407$ $p = 0.242$
Results by individual measure (heterogeneous/homogeneous)			
Measure	Treatment	Control	T-test Mann-Whitney U
Shared understanding	5.23 / <b>4.75</b>	5.48 / <b>5.42</b>	$p = 0.183$ / <b>0.031</b> $p = 0.242$ / <b>0.071</b>
Shared vision	4.69 / 4.80	5.08 / 5.21	$p = 0.111$ / 0.463 $p = 0.145$ / 0.448
Solution understanding	4.38 / 4.61	4.48 / 4.73	$p = 0.402$ / 0.416 $p = 0.480$ / 0.390
Role distribution understanding	4.77 / 4.90	4.91 / 4.79	$p = 0.340$ / 0.352 $p = 0.337$ / 0.230
Critical issue understanding	4.14 / 4.13	4.02 / 4.50	$p = 0.323$ / 0.178 $p = 0.351$ / 0.206

Here homogeneous teams showed a significantly higher perception of shared understanding in the control condition. This highlights a key difference in how the two team types reacted to the questioning support intervention. Combining the findings for both team types further highlighted the trend towards higher perception of shared understanding in the control condition: combined treatment (5.09), combined control (5.49),  $p = 0.024$  (t-test),  $p = 0.059$  (Mann-Whitney U).

#### 4.2 Actual Shared Understanding

Actual sharedness was measured at both the team and individual level (team level  $n = 7$  heterogeneous/6 homogeneous). Two overall measures were used as outlined in Table 3: the increase in the sharedness score between the first and second concept mapping exercise, and the decrease in the number of concepts used in the same period. These were normalised against the overall number of concepts used by each team in order to account for writing speed. Significance was tested using a one tailed students t-test for populations with different

variance (Walker 2010), and the findings are recorded in Table 6.

At the individual level (n = 21/18) the percentage change in the number of shared concepts was evaluated are shown in Table 6 (i.e. the number of shared concepts/the total concepts listed by the participant). A one tailed students t-test was used, but for within populations (Walker 2010). The use of a within population test was appropriate here due to the focus on the difference between the first and second concept mapping exercise for each participant.

Table 6: Team and individual shared understanding

	<b>Team level</b>	
	<b>Mean change in sharedness between Phases 3 and 4</b>	
<b>Condition / measure</b>	<b>Treatment</b>	<b>Control</b>
Heterogeneous (n = 7) / number of concepts	<b>-10.34%</b> <i>p</i> = <b>0.061</b>	1.15% <i>p</i> = 0.378
Heterogeneous (n = 7) / sharedness score	<b>26.24%</b> <i>p</i> = <b>0.028</b>	-0.35% <i>p</i> = 0.425
Homogeneous (n = 6) / number of concepts	-2.37% <i>p</i> = 0.349	-0.87% <i>p</i> = 0.422
Homogeneous (n = 6) / sharedness score	<b>21.58%</b> <i>p</i> = <b>0.037</b>	5.53% <i>p</i> = 0.202
	<b>Individual level</b>	
	<b>Mean change in shared concepts between Phases 3 and 4</b>	
<b>Condition</b>	<b>Treatment</b>	<b>Control</b>
Heterogeneous (n = 21)	<b>18.11%</b> <i>p</i> = <b>0.001</b>	-1.76% <i>p</i> = 0.365
Homogeneous (n = 18)	<b>18.44%</b> <i>p</i> = <b>0.001</b>	-0.54% <i>p</i> = 0.449

At both the individual and team levels all results trended towards a significant improvement in the treatment condition. This indicates a fundamental similarity between the team types: questioning support substantially increases shared understanding. The results for the combined sample (i.e. all treatment teams verses all control teams) are outlined in Table 7.

Table 7: Team and individual shared understanding for all participants

	<b>Team level</b>	
	<b>Mean change in sharedness between Phases 3 and 4</b>	
<b>Condition / measure</b>	<b>Treatment</b>	<b>Control</b>
All (n = 13) / number of concepts	<b>-6.66%</b> <i>p</i> = 0.061	0.22% <i>p</i> = 0.442
All (n = 13) / sharedness score	<b>24.09%</b> <i>p</i> = 0.003	2.36% <i>p</i> = 0.291
	<b>Individual level</b>	
	<b>Mean change in shared concepts between Phases 3 and 4</b>	
<b>Condition</b>	<b>Treatment</b>	<b>Control</b>
All (n = 39)	<b>18.27%</b> <i>p</i> < 0.001	-1.19% <i>p</i> = 0.358

### 4.3 Control Variables

None of the check variables showed a significant difference across the conditions (task specific experience, expectation, background information, baseline variables, knowledge quality, and perception of own performance). In particular knowledge quality showed no significant difference across the conditions (Cronbach alpha: 0.79 for the treatment and 0.73 for the control (Cortina 1993)). This is further supported by baseline comparisons of the number of concepts produced or shared by the two team types. The hypothesis awareness check also found no awareness of the study condition or hypotheses. Overall this supports the findings and validity of the study.

Finally design performance was measured at the team level (n = 7/6) using the factors outlined in Table 4 (based on the final design plan produced at the end of Phase 4, Figure 2). The results for design performance are summarised in Table 8. A one tailed students t-test for populations with different variance was again used in this case (Walker 2010). These findings suggest a similar response from both treatment and control, with no significant differences identified. This again supports the robustness of the shared understanding results by allowing baselined ability to be controlled. As such, this result is in line with previous research and is expected within the context of the study.

Table 8: Design performance

Overall results			
	Mean response for all questions		Difference
Overall design performance	Treatment	Control	T-test
Heterogeneous (n = 7)	21.43	19.57	$p = 0.392$
Homogeneous (n = 6)	19.67	22.33	$p = 0.278$
Results by individual measure (heterogeneous/homogeneous)			
Measure	Treatment	Control	T-test
Design process	13.71 / 14.33	12.29 / 17.17	$p = 0.393 / 0.262$
Physical product	2.86 / 1.83	5.14 / 3.00	$p = 0.081 / 0.106$
Functions	0.43 / 0.17	0.43 / 0.17	$p = 0.500 / 0.500$
Issues	4.43 / 3.33	1.71 / 2.00	$p = 0.079 / 0.195$

#### 4.4 Overall Alignment between the Team Types

Table 9 shows a summary of the overall results for the two team types, bringing together the results for comparison. This aims to highlight areas of agreement/disagreement between the results from the two studies, and the key insights that can be drawn from this comparison. Here, alignment is used to describe the degree to which results are similar in terms of directionality and extent.

Table 9: Overall comparison of alignment between the two team types

	Heterogeneous	Homogeneous
Perception of change in shared understanding	Overall no difference in perception of improvement across conditions i.e. neither condition perceived a significant improvement	Overall more positive perception of improvement in shared understanding by the <b>control team</b> i.e. the intervention <i>was not</i> perceived to have had a positive effect
<b>Comparison</b>	<ul style="list-style-type: none"> <li>• There was a substantial difference between the two team types</li> <li>• Perception and actual improvement were not aligned in the homogeneous teams</li> </ul> <p><i>Not aligned in directionality or extent</i></p>	
Actual change in shared understanding	Overall significantly greater improvement in shared understanding by the <b>treatment team</b> i.e. the intervention had a positive effect	Overall significantly greater improvement in shared understanding by the <b>treatment team</b> i.e. the intervention had a positive effect
<b>Comparison</b>	<ul style="list-style-type: none"> <li>• Both team types show a significant positive effect from the intervention</li> <li>• The team level effect is substantially larger in the heterogeneous teams</li> </ul> <p><i>Aligned in directionality but to a lesser degree extent</i></p>	

## 5 Discussion

Based on the results described above the four hypotheses defined in Section 2 can be answered as follows:

**H1:** *All teams exposed to question asking training and support will display greater perceived shared understanding, compared to teams without support: **Not supported***

**H2:** *All teams exposed to question asking training and support will display greater actual shared understanding, compared to teams without support: **Supported***

**H3:** *Heterogeneous teams will perceive a greater improvement in shared understanding than homogeneous teams when given communication support: **Supported***

**H4:** *Heterogeneous teams exposed to question asking training and support will display greater improvement in actual shared understanding, compared to homogenous teams: **Supported***

With respect to perception of improvement (H1 & H3) there are substantial differences in the reaction of the two team types, with no difference in perception in the heterogeneous study and a significant negative trend in the homogeneous study. This is despite both studies showing significant actual improvement in shared understanding due to the intervention. This contrast in perceived versus actual improvement reinforces the importance of this type of comparison, as highlighted by Johnson et al. (2007). This finding poses a substantial problem for the development of communication support tools that aim to effectively support all team types. In particular, there is a need to align the perception of improvement with the reality of improvement if teams are to accept tools.

With respect to actual shared understanding (H2 & H4) both studies showed a significant improvement in shared understanding when using the support tool (Table 6). The treatment effect was consistently positive across all measures for both team types, although it was substantially more pronounced in the heterogeneous context – in line with previous research on design teams (Eris, Martelaro, and Badke-Schaub 2014). This is interesting because the homogeneous teams were not significantly more aligned pre-test than the heterogeneous teams (based on the first concept mapping task after Phase 3). Further, no

difference in baseline ability was found based on the design performance and other check measures. This points to the need for further research on the specific behaviours associated with the two team types, and their effect on subsequent development of shared understanding. This also raises the question of what aspects of heterogeneity contribute most to these differences and thus how team formation can be more effectively managed. This is closely linked to work on team cohesion and trust (Panteli and Sockalingam 2005), and thus to communication behaviour and awareness of each individual team member's needs (Lawson et al. 2009).

A final element that can be derived from this work is methodological. The manifest analysis of shared understanding using CSMM's (Johnson and O'Connor 2008) proved an effective measurement tool in the context of the design team. The concept maps required only ten minutes to complete and lend themselves to automated analysis. Further, by minimising interpretation of the map contents high inter-rater agreement was achieved with only minimal training (Section 3). However, it is important to note that this primarily applies to more static shared constructs, such as, organisational structures, task allocation, time plans, and foundational assumptions, some of which are addressed by Kleinsmann & Valkenburg (2008). However, much of design work is also concerned with the evolving design concept, which is not addressed by this type of approach. In this evolving context shared understanding is an emergent phenomena where concept maps are unsuitable (Dong, Kleinsmann, and Deken 2013; Dong 2005). However, their utility in the context of this study suggests they are an effective complementary approach suitable for application to many aspects of design work. Together these findings have a number of implications for practice and research, as well as some specific limitations, addressed in the following sections.

### **5.1 *Implications***

First, this work reinforces the importance of shared understanding and team communication

support in planning type tasks common to distributed engineering design teams. Both team types showed improvement of actual shared understanding. This highlights the utility of semi-structured question asking and feedback on the short-term development of shared understanding, a critical factor in longer term project performance as described by Hult et al. (2004).

Second, the difference in perception experienced by the two team types, and the overall lack of positive perception of the intervention highlights the need for careful implementation and iteration when deploying communication support tools. As such, further work is needed to better understand what approach could be used to align perception and reality to ensure acceptance and adoption of communication support tools even in homogeneous teams.

Third, this work feeds into the wider literature on team behaviour in the distributed engineering design context and points to the possible utility of small interventions having a significant impact on team shared understanding via their integration with everyday tasks. In particular, there is scope for exploring the use of questioning support in other engineering design situations in line with other work in this domain (Ariff, Eris, and Badke-Schaub 2013).

## **5.2 *Limitations***

The main limitation of this work is the sample size: 78 participants in 26 teams. Although this limits the statistical power of the findings it is mitigated by the use of multiple measures, and the alignment across measures. Further, many of the measure groups do give significant results, and the sample size is appropriate given the research aims. As such, it is possible to consider the results as significant. Further, the use of checks throughout the study, including pre- and post-test baselines reduces the likelihood of systematic bias and further support validity. Finally, the results confirm the logic outlined in the research framework with few deviant cases.

Second, the study focuses on shared understanding development and questioning support in the context of a specific task. This means that design performance is not directly influenced in the short term – as born out in the results. However, shared understanding is strongly linked to long-term performance improvement (Hult, Ketchen, and Slater 2004). As such, shared understanding measurement in the short-term is appropriate in this case, given the focus on specific tasks encountered by distributed engineering design teams.

## **6 Conclusions**

This paper reports on two quasi-experimental studies examining the development of shared understanding in heterogeneous and homogeneous distributed engineering design teams using question-asking support.

The findings from both studies highlight the importance of questioning support for distributed engineering design teams of all levels of heterogeneity. The results reported here point to a new perspective on question-asking activity as a key facilitator of shared understanding development. This links to the longer term development of shared understanding via the works of Mulder et al. (2004) and Hult et al. (2004), who both highlight its importance in overall project performance.

A second key conclusion is that despite the relatively minimal intervention and short study duration, homogeneous teams did not perceive any improvement in shared understanding – indeed reacting negatively to the intervention. This is despite a significant actual improvement in shared understanding. This points to the value of implementing communication support tools as well as the need to ensure that teams accept the support by making improvements visible. In particular, further work is needed to explore how communication support tools should be incorporated in practice to better align perceived and actual improvement.



Finally, the alignment between the various measures used and the practical utility of the concept mapping approach, points to this method as useful and applicable when considering understanding related to more static aspects of design work, such as plans (Dong, Kleinsmann, and Deken 2013). This approach requires further study in the design context but complements existing works in this direction by e.g. Ariff et al. (2013) and Badke-Schaub et al. (2007).

Based on these conclusions two main areas of further work emerge. First, examining other design populations and situations. Specifically, the exploration of shared understanding across a more systematically varied range of team types might allow further decomposition of the various heterogeneity effects and improved support in this context. This would extend understanding of how communication tools can be developed and deployed successfully. Second, there is a need to expand the scope and depth of situations covered and the time frame considered in order to better link: works in engineering design (typically focused on specific tasks); and wider research on shared understanding (typically at the project level). In particular, studies such as that by Deken et al. (2012) have started to identify the types of questions that are most important to developing shared understanding in design but there has been little research dealing with how this changes over the course of the design process. This is coupled with the need to understand how short term improvements in performance translate into long term improvements at the project level.

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Team Number:  
Participant number:

Date:

## **Welcome to the Engineering Design Planning Experiment**

By taking part in this exciting study *you* will be helping to push back the boundaries of understanding in how engineers work.

**All results will be anonymised during analysis and publication – All data will be stored securely and destroyed in accordance with the data protection act.**

The study is in 5 parts:

1. A short questionnaire and training exercise (together)
2. A short introduction to the collaboration tool (together)
3. Task 1: A briefing and a time to find additional information (individually)
4. Task 2: A group working activity with two remote counterparts
  - a. This will include two concept mapping tasks
5. Two short questionnaires and a debrief (individually)

*If you have any further questions please ask now.*



# Consent Form

Projects Involving Human Subjects

<b>Researcher</b>	
<b>Project responsible</b>	
<b>Project Title</b>	Global Product Development

*Each person participating in the study should complete the following:*

- |  | <b>Yes</b>               | <b>No</b>                |
|--|--------------------------|--------------------------|
| 1. Have you read the information sheet?  | <input type="checkbox"/> | <input type="checkbox"/> |
| 2. Have you had the opportunity to ask for more information about the study?   | <input type="checkbox"/> | <input type="checkbox"/> |
| 3. Are you happy with the answers to any questions you had, if any?            | <input type="checkbox"/> | <input type="checkbox"/> |
| 4. Do you understand that you are free to withdraw from the study at any time? | <input type="checkbox"/> | <input type="checkbox"/> |
| 5. Do you agree to take part in this study?                                    | <input type="checkbox"/> | <input type="checkbox"/> |

Signed (Participant).....

Print Name (Participant).....

Date.....

## Personal Background Information Questionnaire

Please fill out this questionnaire in order to give some contextual information on your background, training and experience.

***If you do not wish to answer any question for any reason please mark as such and move on. This questionnaire will in no way be used to reflect on you personally.***

All answers will remain strictly confidential and will be used for characterisation and generalisation purposes only. All answers will be anonymised.

Each question has had example answers filled in. Please replace these with your answers. If a particular point is not accounted for please use the other option at the end of the question to fill this in. Space is provided at the end of the sheet for any comments you may have. For example, if you have worked close to the teammates before, you can indicate this in the 'any other remarks' section.

### Q1. General background?

What is your age?

What is your sex?

What is your nationality?

Have you lived anywhere else for an extended period (over 1 year), where?

### Q2. What is your educational background (Detail)?

Degree(s)/equivalent:

Level	Institution	Subject
e.g. Master	University of Bath	Design

**Q3. What is your professional background? – Please state only experience relevant to engineering design.**

Previous employment:

<b>Company</b>	<b>Duration</b>	<b>Job role</b>	<b>Comments on your experience</b>
<i>Castrol, BP – Approx size of site ~ 400 personnel</i>	<i>14 months</i>	<i>Test engineer</i>	<i>Running and designing engine test cycles for lubricant oil testing. Primarily using a engine test cell.</i>

**Q4. I have positive expectation for working with my remote counterparts.**

Strongly disagree	Disagree	Somewhat disagree	Neither	Somewhat agree	Agree	Strongly agree

**Q5. I am enthusiastic about taking part in this study.**

Strongly disagree	Disagree	Somewhat disagree	Neither	Somewhat agree	Agree	Strongly agree

**Any other remarks**

--

## Concept Mapping Training

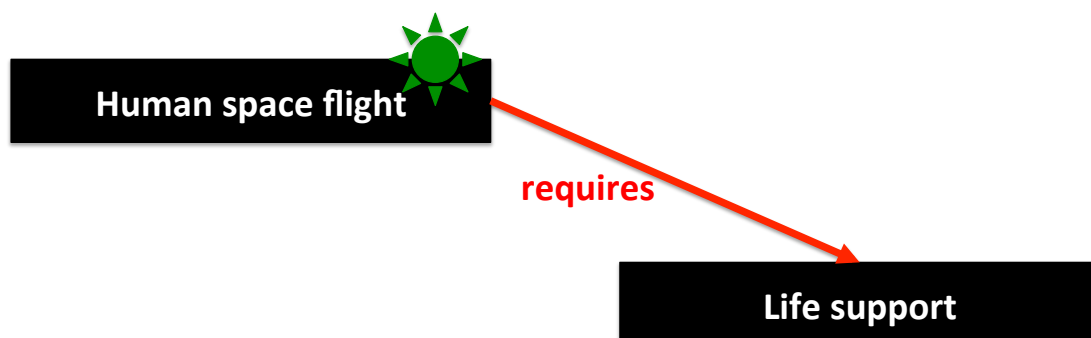
### What do you use them for?

- Communicating complex ideas and arguments
- Examining the systematic relationship between complex ideas, arguments and associated terminology
- Detailing the entire structure of an idea, train of thought, or line of argument. With the specific goal of exposing faults, errors, or gaps in one's own reasoning.

### What are they?

- **Considerations:** each contains one key consideration related to the subject of the Map
- **Relationships:** all considerations are linked in order to organize the knowledge

Each **consideration** is boxed and linked to other **considerations** by **relationships**. And both of these should **always** be labeled.



**Relationships** always have two elements:

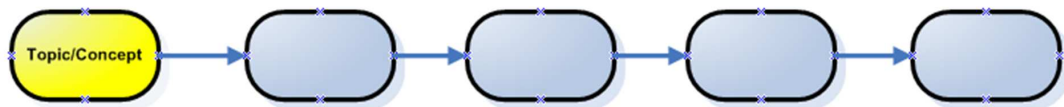
- The **link**
- The **description**

They can also be:

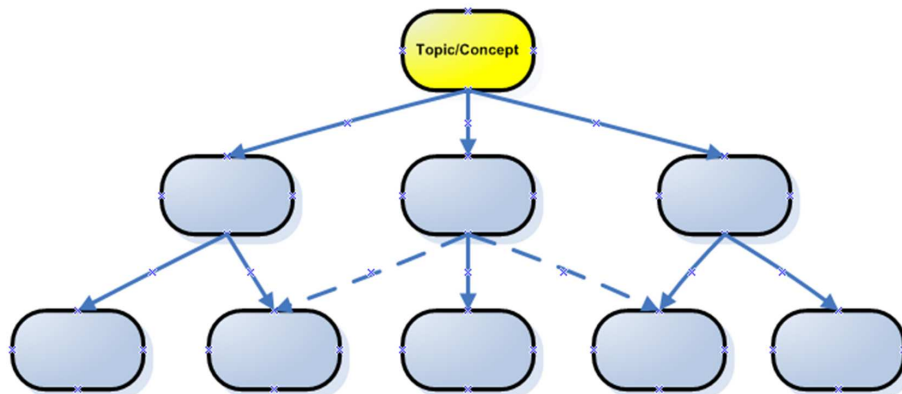
- one to one
- one to many
- many to one
- directional with arrow
- bidirectional with double arrow
- without arrow

## Different types of maps

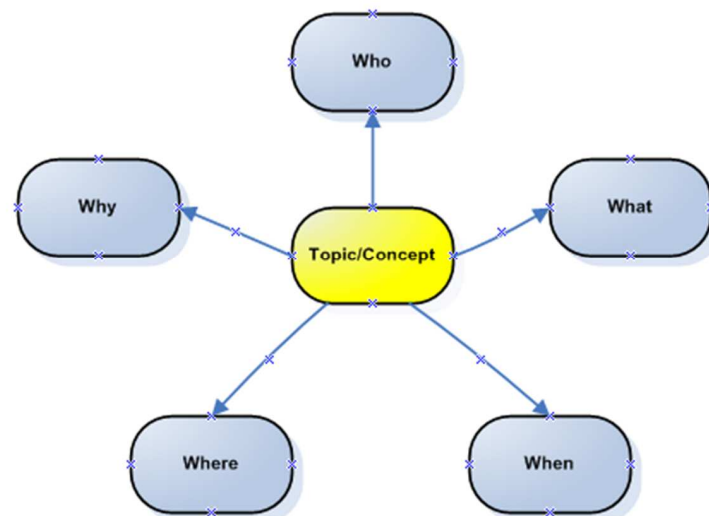
### Sequential



### Hierarchical

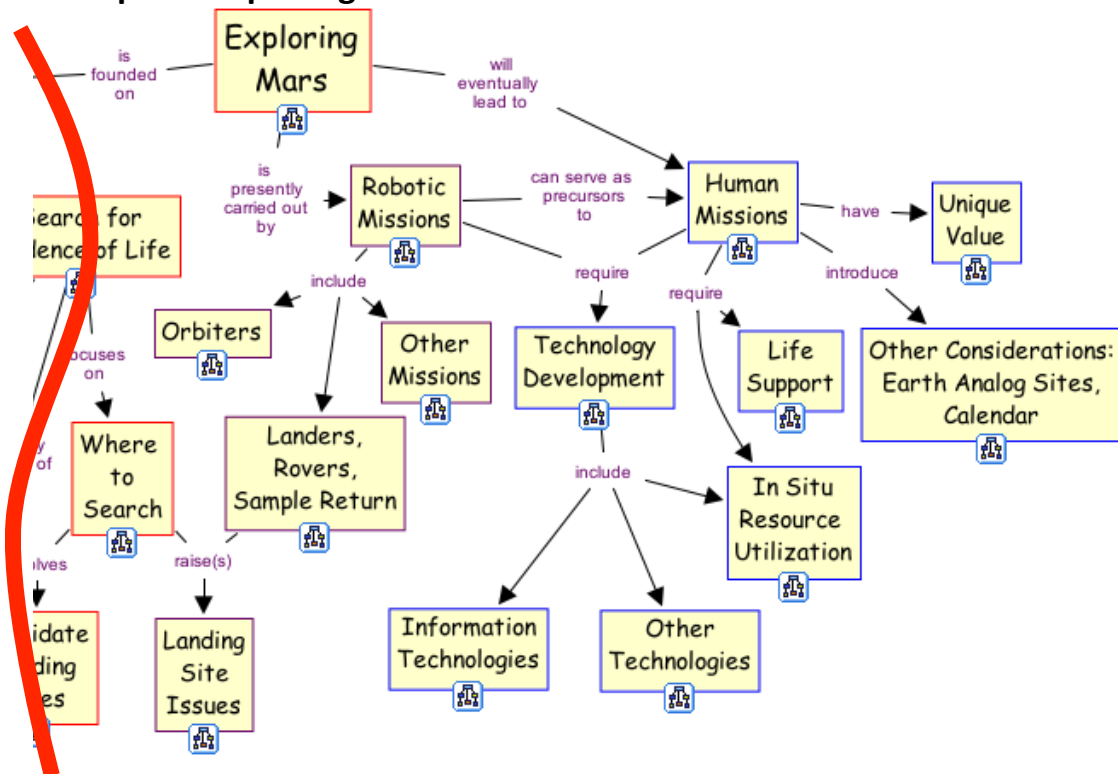


### Who, what, where, when, why



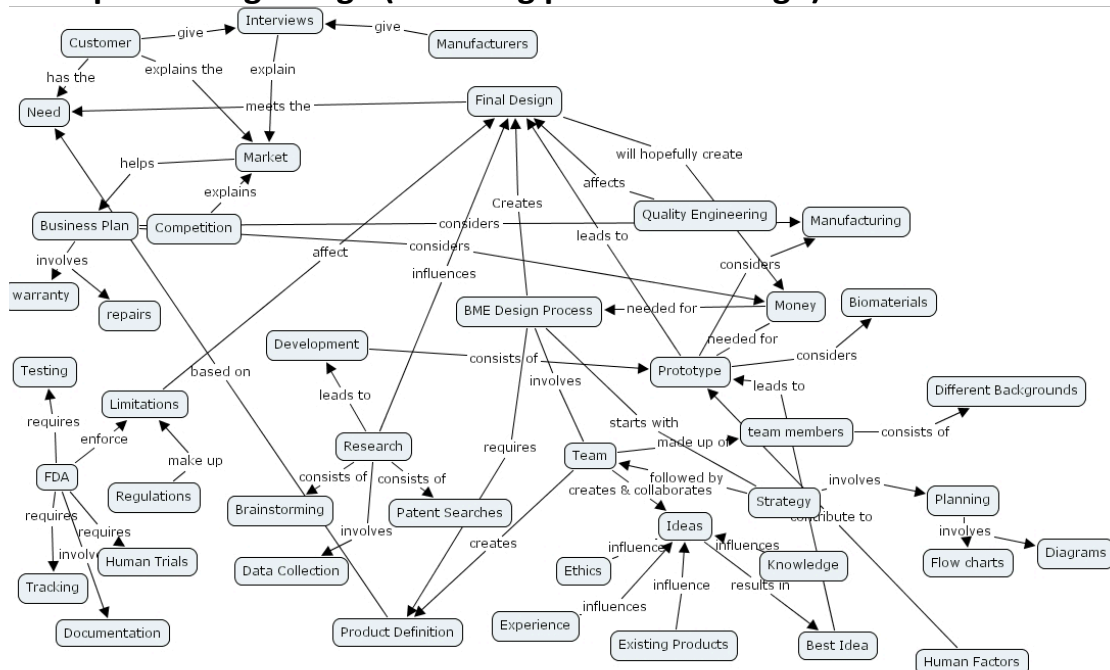
*All of these types of maps can be combined to form one concept map.*

## Example 1: Exploring Mars



**Hierarchical:** For example, exploring Mars is presently carried out by Robotic Missions which require Technology Development which include Information Technologies and Other Technologies.

## Example 2: Drug Design (including process of design)



*This is a good example of many arrows into one element.*

### **Consideration Examples for planning a design project:**

- Problem definition
- Functions
- Team members skills
- Structure
- Interfaces
- Design issues
- Product use
- Task allocation
- What, Who, Why, Where, When

### **Relationship Examples:**

- Has
- Located
- Consists of
- Such as
- Important for
- Has experience

### ***15 Minute Exercise: planning for designing a new bike***

*It is your understanding of planning for designing a new bike.*

1. Use the list of suggested considerations
2. Begin the Map with 1-5 most general considerations
3. Choose explicit linking words to relate considerations
4. Continue building consideration map with cross-links
- 5. Indicate the most important considerations with a star★ (as many as you like)**
6. Refine the map structure

### ***How to use the suggested list in this study:***

1. A list of possible considerations is provided
2. You can use these or add more
3. Use any you need to finish your task

***Intentionally left blank***



## List of Suggested Considerations

You are not limited to this list

Problem definition  
Design process  
Functions  
Structure and interfaces  
Product or process dependency  
Task allocation  
Manufacture and assembly  
Team members  
Decision point  
Design issue  
Product use  
Design specification  
Evaluation of design  
Software design and management  
The customer  
Final design  
Components  
Life cycle issues  
Testing  
Research (all types)  
Regulations  
Existing products  
Documentation  
Development  
Idea generation  
Prototype  
Re-design  
Material  
Business plan  
Commercialization

### Tips:

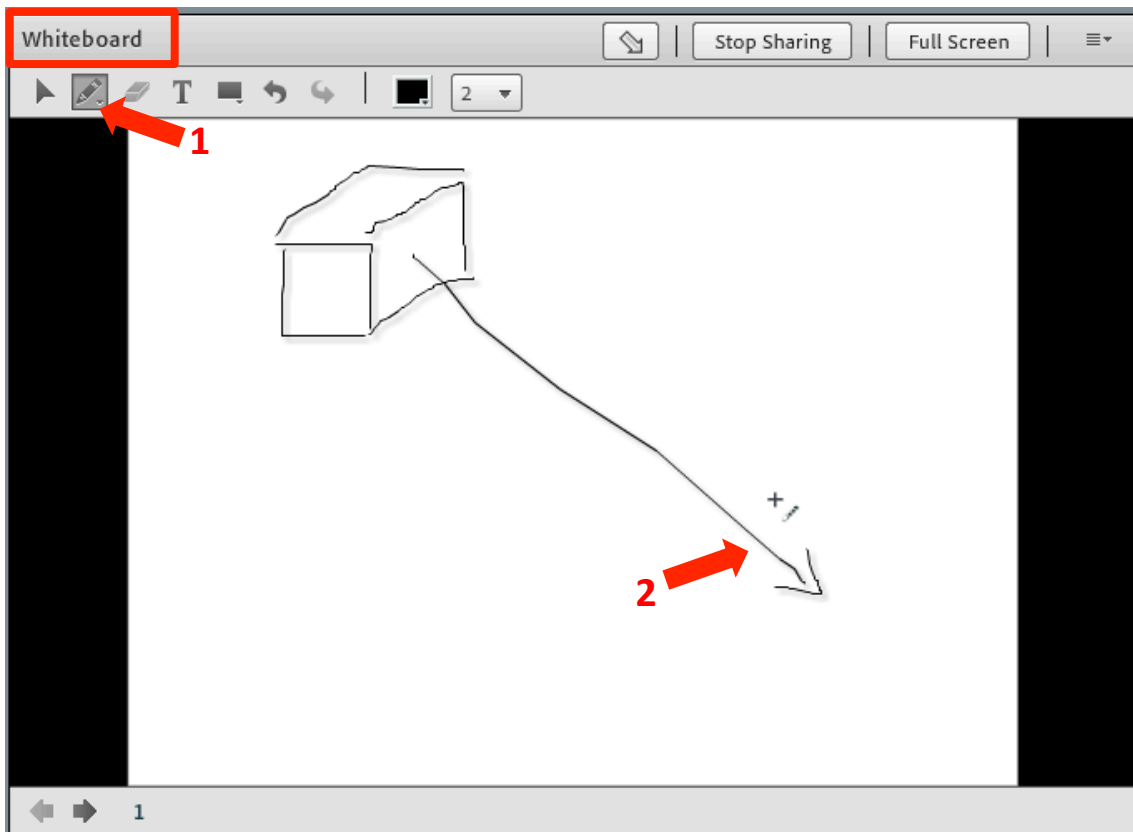
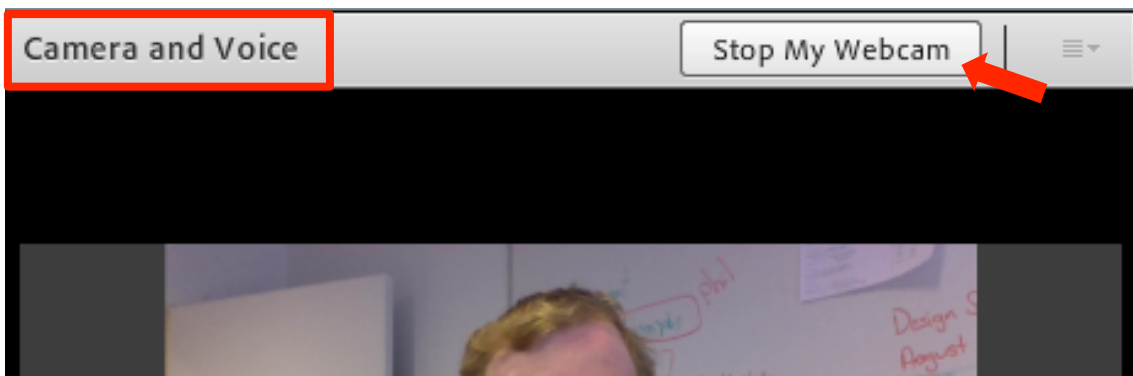
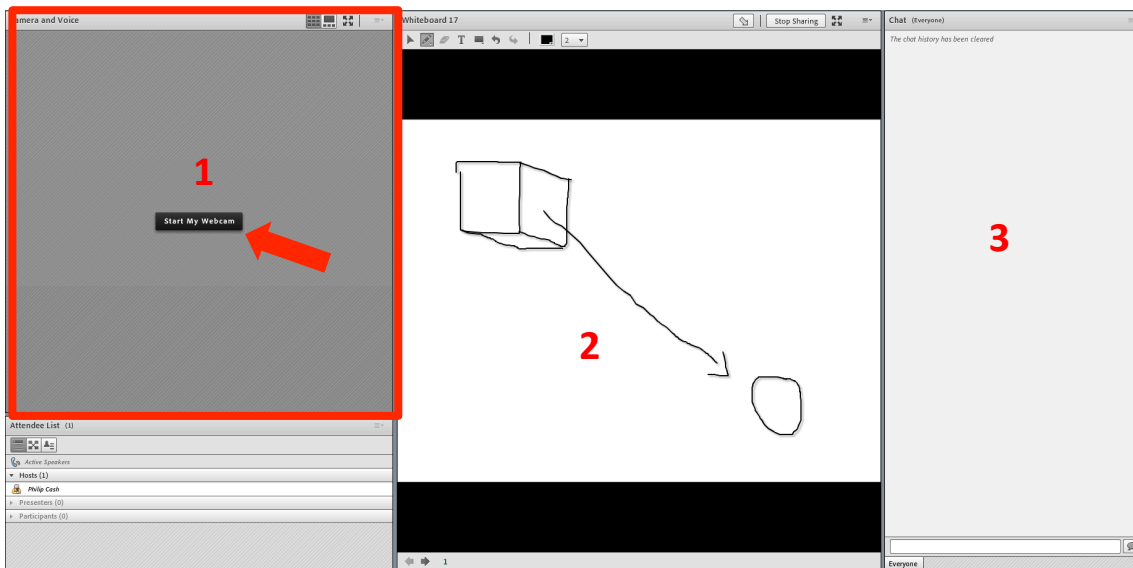
- It is a map of your understanding
- **There is no right answer**
- Remember every relationship link needs a description

*If you have any further questions please ask now.*

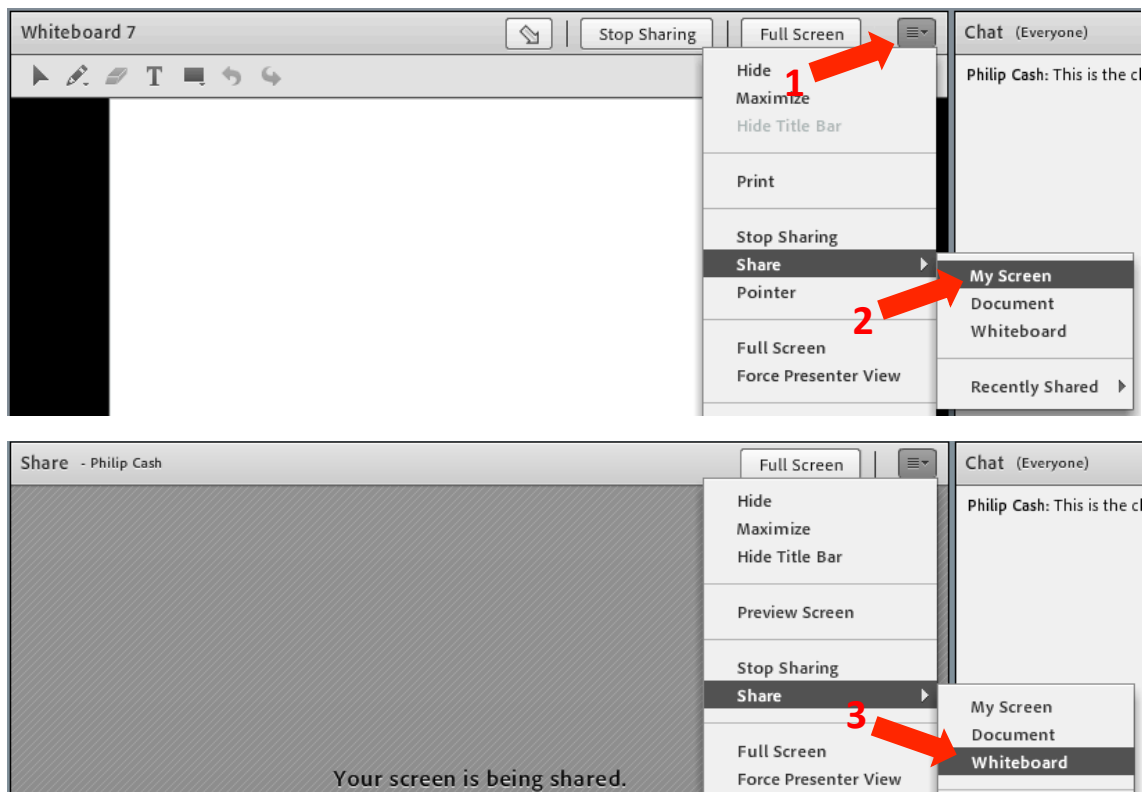
**Page Left Blank for Practice Map**

# Communication Training

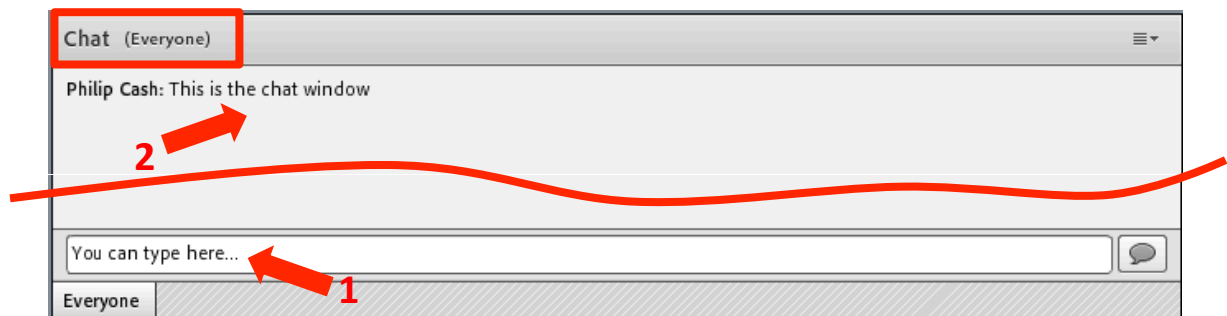
## OPTION 1



You can also alternate the whiteboard with shared screen and back again. When going back to the whiteboard from screen sharing you may need to use tool command to go back to Recently Shared to view the whiteboards you have previously created.



You can use this window to write notes or chat via text



If anytime you feel uncomfortable of Webcam, you can stop camera by clicking Stop My Webcam.

If you draw anything on the Whiteboard, the others are able to see and edit it.

You can share the screen to show your colleagues the web page that you found or something else.

You can chat by text and take notes in chat window. You can also use this to help you take minutes and agree as a team.



**Questioning is an important part of communication but ensuring questions are heard, and the right answers are gathered is difficult**

**In this study we want you to use the bell to facilitate structured Q and A for your important questions**

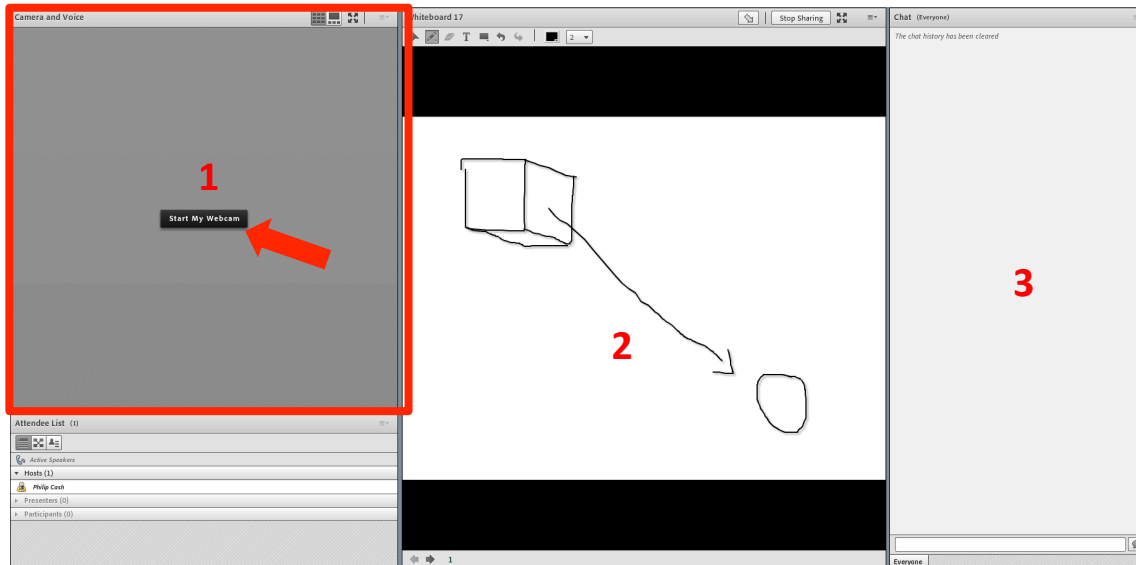
**When you have an important question...**



*If you have any further questions please ask now.*

## Communication Training

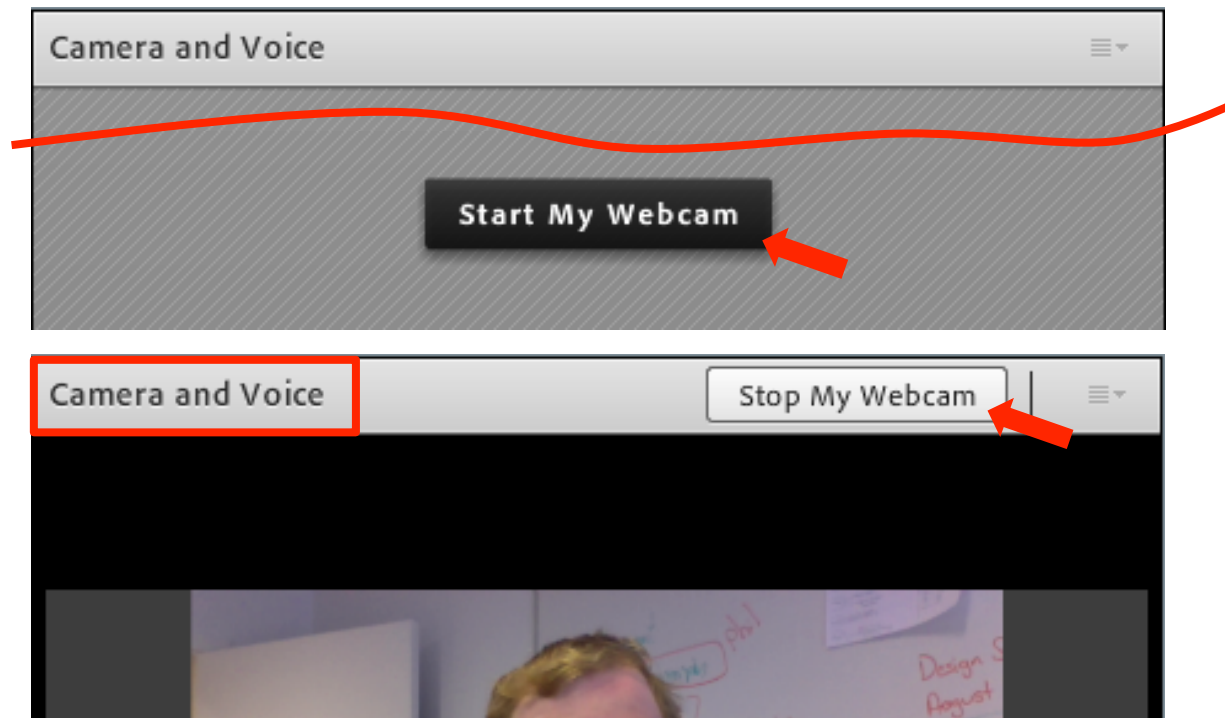
## OPTION 2



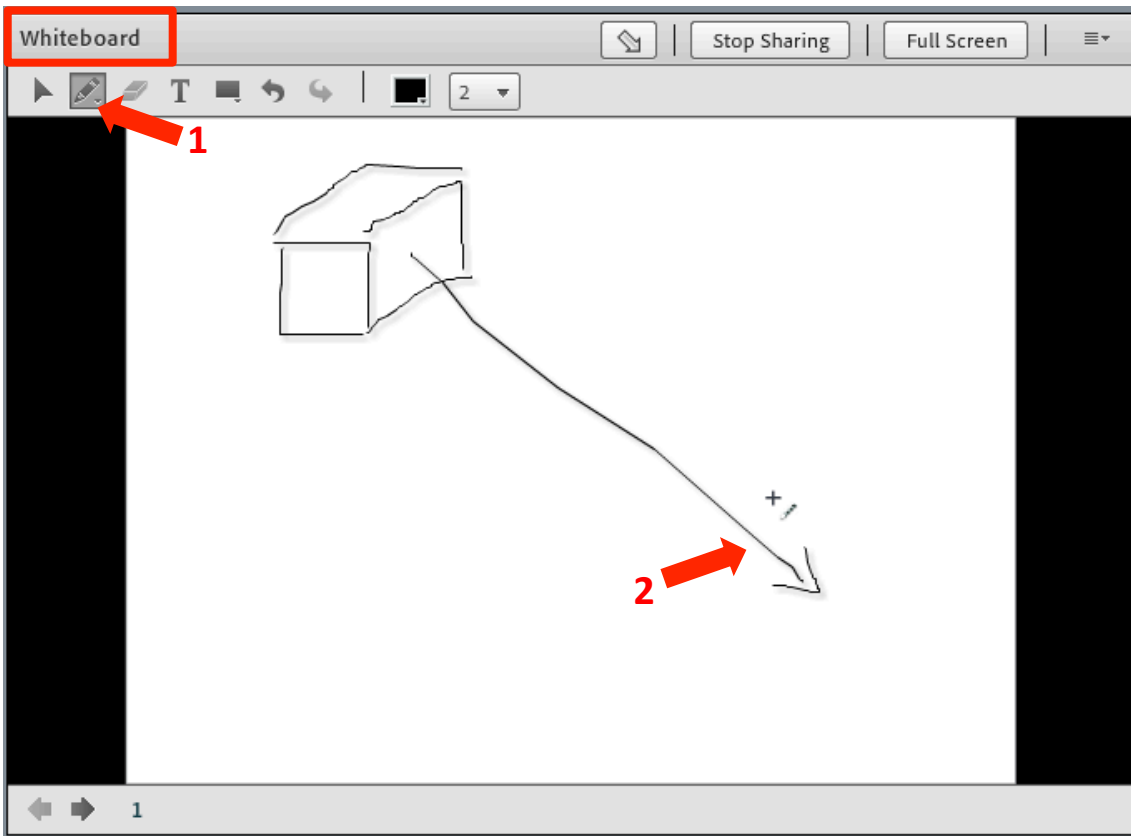
Here you can see the 3 major screens for communicating.

- 1 Video
- 2 Whiteboard
- 3 Chat

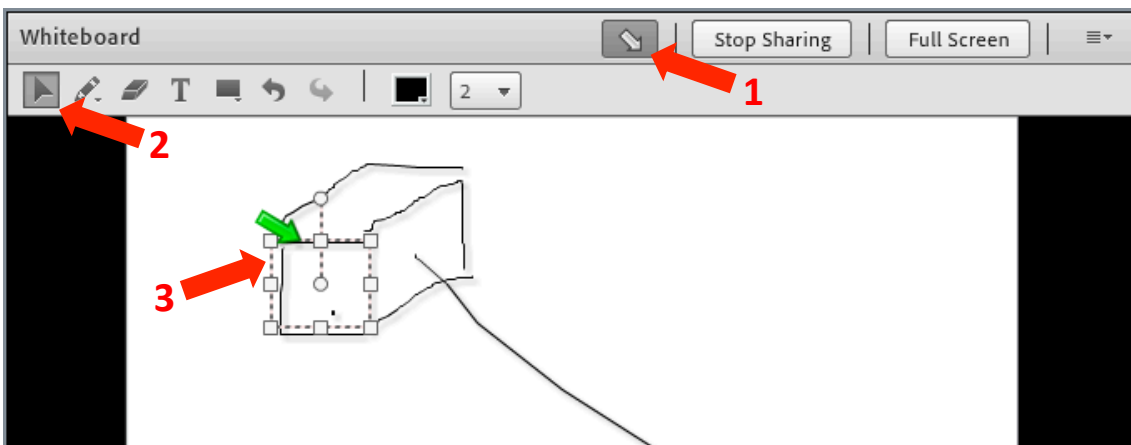
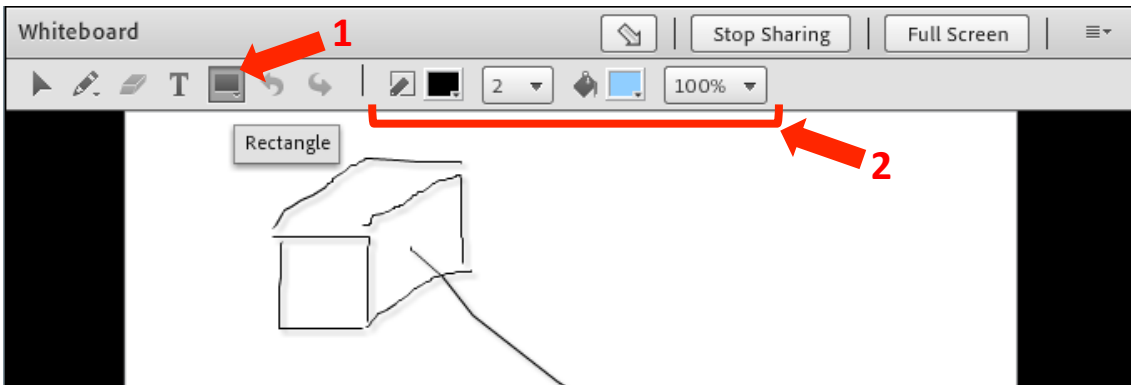
Below the video you can also see the other attendees status



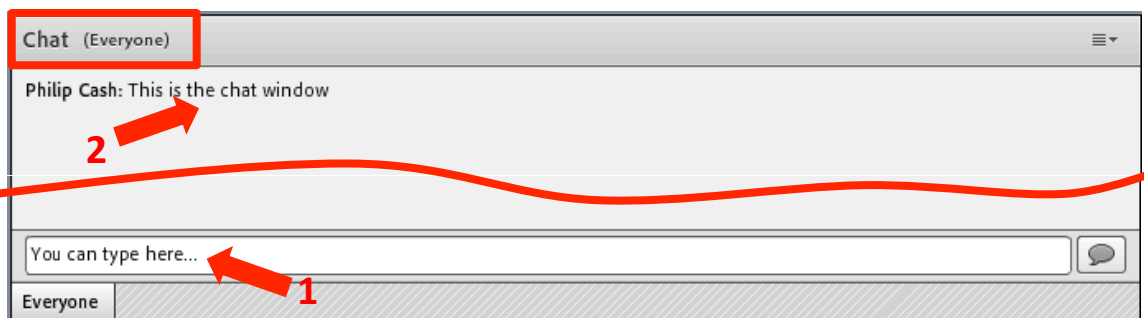
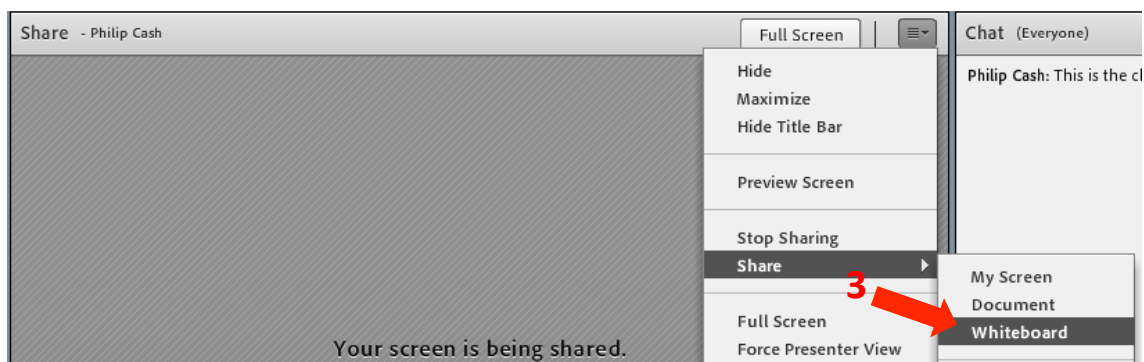
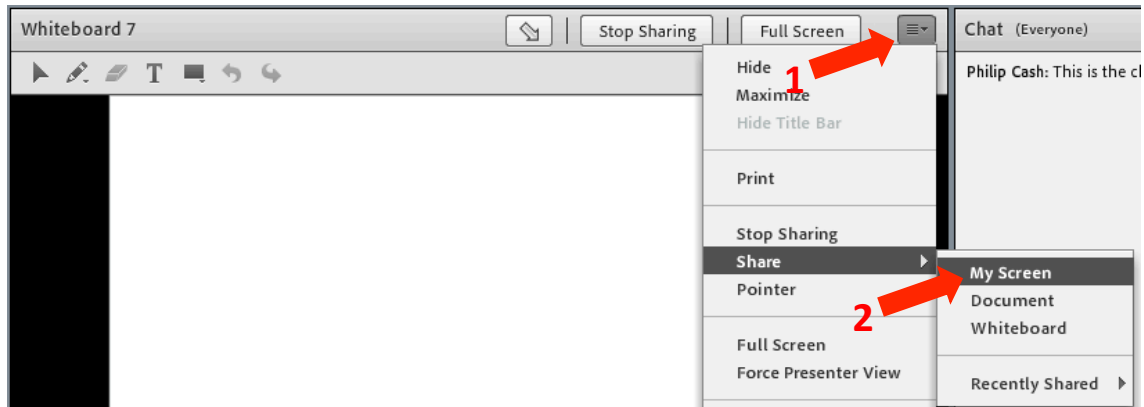
Here you can start and stop your video, and audio.  
It is important for your team members to be able to see you.



The whiteboard can be used for sketching. It has a range of features which can be accessed by first selecting a function and then a particular aspect you want to change.



You can also alternate the whiteboard with shared screen and back again. When going back to the whiteboard from screen sharing you may need to use ??? to view the whiteboards you have previously created.



Chat works like normal chat clients and allows you to communicate via text. You can use this window to write notes or chat via text

You can also use this to help you take minutes and agree as a team

Tips:

If anytime you feel uncomfortable of Webcam, you can stop camera by clicking Stop My Webcam.

If you draw anything on the Whiteboard, the others are able to see and edit it.

You can share the screen to show your colleges the web page that you found or something else.

You can chat by text and take note in chat window.

*If you have any further questions please ask now.*



## Task Brief

The overall aim of the design task is as follows:

*“You represent three companies who have identified a joint opportunity that they want to collaborate on. Each company represents a unique set of skills and expertise without which the project is unlikely to succeed. The main driver behind the collaboration is the company Blimp Works who have identified the opportunity in the market.*



*Example of a stationary blimp with attachment*

*The idea is to provide a universal camera mount, which can be attached to a range of remotely controlled aerial vehicles. The mount will also give the option for remote orientation, and control of the camera. The overall objective of this meeting is to **produce a detailed plan** for the collaborative design, and manufacture of the product, maximising the skills of each company. In order to complete the plan it is expected that you will also have to undertake some basic design work in scoping the product. As you are representing your companies in this negotiation, you should be able to communicate the plan back to your engineers upon completion of the task.*

*Using the specification provided, develop a variety of concepts capable of mounting any camera, while slung under a blimp. Further, you should consider, and attempt to explicitly address the following points. For each consider what, by who, and how integrated in the collaborative process:*

- **The tasks to be undertaken at each stage of the design process**
  - *The main design issues to be answered*
  - *A plan for the joint development*
  - *Manufacturing and assembly considerations*
  - *Distribution and sales of the product*
- **The components, subassemblies, and assemblies, as well as the internal and external interfaces that define the product**
  - *The structural characteristics and form*
  - *Implications for manufacturing*
  - *The links (if any) with the wider product families*
- **The functions of the various product elements (components, subassemblies, and assemblies)**
  - *Plan for the products whole life cycle*
- **Critical considerations when completing the design process**
  - *Key relationships*
  - *The main 'go/no go' decision points*
  - *Potential issues preventing completion*

### **Specification**

<i>Total mass of camera and mount</i>	<i>3 kg</i>	
	<i>Must take a range of cameras within weight limits</i>	
<i>Target sales price</i>	<i>max 10.000 DKK</i>	
	<i>Not including balloon motion or control</i>	
<i>Operational life (per charge)</i>	<i>1.5 hours</i>	
<i>Speed of operation – 360° pan</i>	<i>max 30 s</i>	<i>min 10 s</i>
<i>Type of control</i>	<i>via laptop</i>	
<i>Range of controller</i>	<i>at least 100 m</i>	
<i>Range of rotation</i>	<i>360° by 180°</i>	
<i>Volumetric size</i>	<i>200 x 200 x 150mm</i>	
<i>Balloon connection</i>	<i>able to be mounted/dismounted</i>	
<i>Balloon motion</i>	<i>not specified</i>	

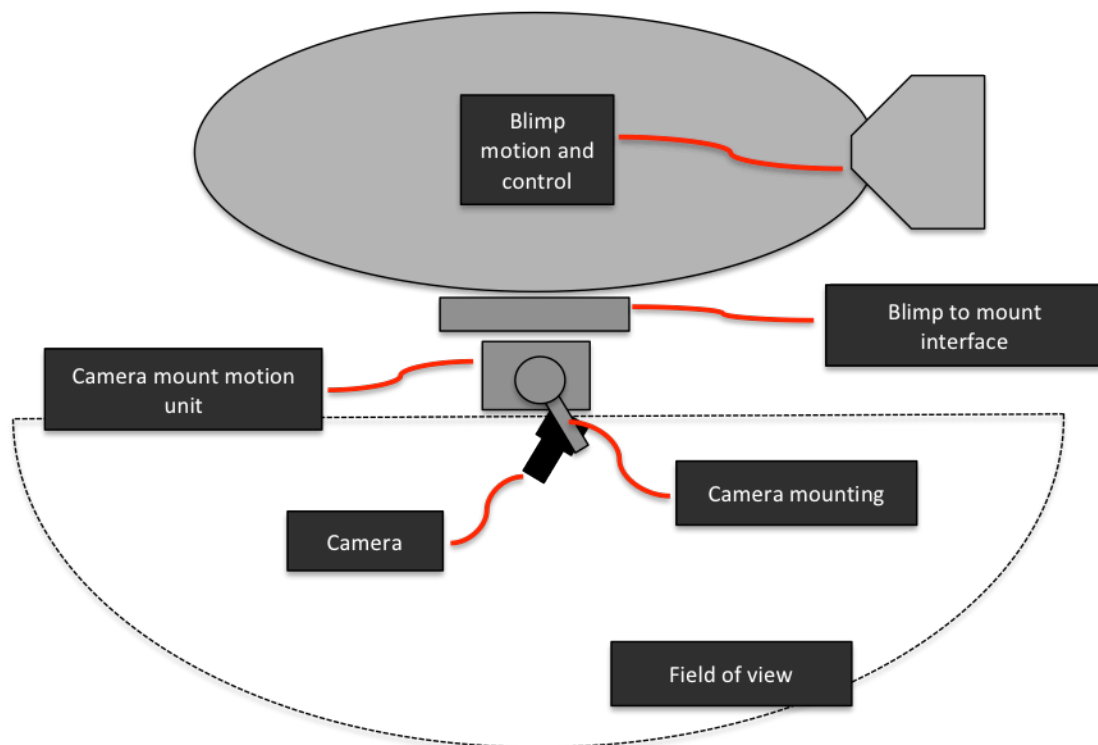
*Protection*

*should be able to operate in light rain*

*Landing*

*should be able to land without  
damaging the camera or mount*

*Collectively the project will require some re-design of the blimp, design of the camera mount and motion system, design of the control system for the camera mount. Blimp control will be achieved using the standard handset for R/C aerial vehicles.*



*Although you may not have time to fully address all the above points you should prioritise and try and produce as complete a plan as possible.*

*You may use the computer to help you develop the plan but please record the final collaborative plan on a single sheet of the provided A3 paper."*

***So one person representing Blimp Works will be given a A3 paper. And at the end of the session, you need to discuss and he/she needs to write down the plan on A3 paper.***

The session will be split into two main tasks:

- **First:** You will individually have 20 minutes to familiarise yourself with your company's portfolio and look for additional relevant information.

- 5 minute break -

- **Second:** You will collectively work on the plan for 75 minutes (using the communication software), and ***produce a final collaborative plan document on the A3 paper provided using any format you like.***

*If you have any further questions please ask now.*

### **Information Period**

You now have 20 minutes to familiarise yourself with the information provided to you, and to look for additional relevant information on the computer provided.

The documents are:

- The specification information
- Your company brief
- An introduction to your company portfolio containing relevant information

Please now proceed to the individual rooms. You will be given a 5-minute reminder before the end of the task. The 20 minutes have started

# Company 1

## Blimp Works: Advertising blimps

### Background and Vision

We are a small company (about 12 of us) in Statesville, North Carolina manufacturing advertising blimps and inflatable balloons. We are all good friends and most of us have been working here for many years. Our products are used for indoor and outdoor advertising, aerial photography and scientific data collection. The owner and designer of our balloons is Tracy L. Barnes. Tracy is very famous in the ballooning world to say the least. He was inducted into the United States Ballooning Hall of Fame July 27th, 2008. If you want to know more about Tracy **click here** and you will be amazed at what he has accomplished!

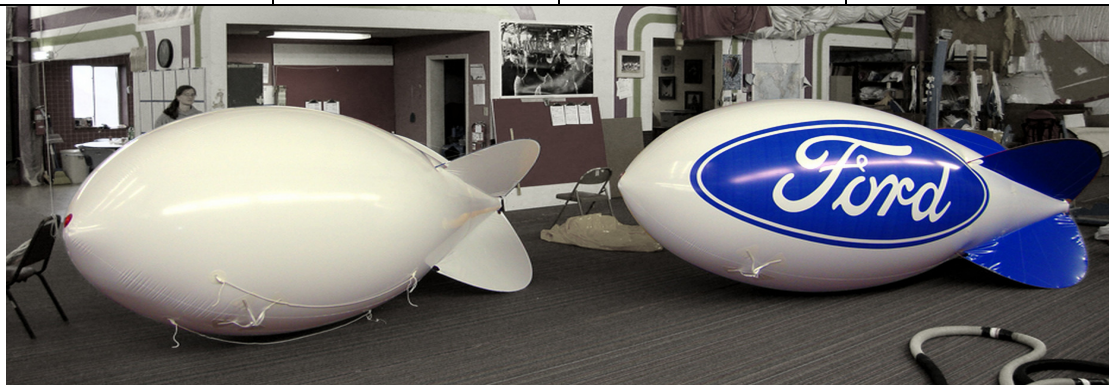
Most people don't realize how easy blimps are to use. Our 10ft, 13ft, 15ft, 18ft and 21ft blimps come with tail fins and their guy lines attached and ready to inflate, right out of the box! Just fill them with helium, attach them to an anchor point and let them go up the full length of their tether lines (135'). There is no mystery about flying an advertising blimp. Instructions come with each size blimp, explaining how much helium is needed, where to get it, what to do about everything.

**Example of Current Product:** <http://www.theblimpworks.com/13blimp.htm>

Our 13 ft. (3.9m) advertising blimp is designed to stay up in the wind. This blimp is a great flier for its size and cost, requiring less helium than larger blimps, while displaying artwork with enough size to be seen from the ground.

- The advertising space on the 13' blimp is 44" x 80", which is also the size of the side banners. There is not enough lift to carry a vertical banner
- The 13' blimp is constructed of three panels: one top panel and two side panels seamed together along the belly. Four fins lie at the 3, 6, 9 & 12

	13' Blimp	15' Blimp	18' Blimp
Length	3.96 m	4.57 m	5.49 m
Diameter	158 cm	203 cm	203 cm
Volume	4.8 m <sup>3</sup>	7.2 m <sup>3</sup>	9.0 m <sup>3</sup>
Net lift	1.45 kg	4.35 kg	4.71 kg
Price	£413	£528	£769



## **Your position**

### **Design team project leader**

The project is due to deliver a 1<sup>st</sup> generation product in 12 months. Your previous development processes took a long time because each function (role) had to wait until the upstream functions finished their work before they were able to start theirs. During this project, engineering, manufacturing, marketing, and design people will need to work together to help resolve problems before they become overly complicated. Further, all the functional areas will work together as an internal team as well as with the collaboration partners in the distributed team.

Your internal team consists of 3 more design engineers and a manufacturing expert in your own company – who you will directly work with to complete your companies parts of the project. Joint development and testing will require the involvement of those in your company as well as those in the partner companies. Tapping the engineering resources of your collaborators can greatly reduce product lead-time. However, major problems have to be detected and solved at this distributed team level before they can be tackled in the companies. Further, you represent an important team internally and need this project to work both for the partners and as well as your own company.

### **Motivation**

Blimp Works have grown beyond their initial capacity as a stationary blimp producer, and have noticed the growing demand for high quality, stable, photography platforms. This is an ideal application for their blimp manufacturing know-how, and as a small company they see a major opportunity.

Blimp Works do not currently produce powered remote controlled blimps. As such, major challenges are in the required re-design to incorporate motion and control of the blimp, and the development of the camera mounting, motion and control platform. As such, some redesign of the existing range of blimps is expected.

They see the main aim of this project in three areas:

- To establish a new line of products utilizing their expertise in blimp manufacture to make low cost, powered blimps for use as high quality camera platforms.
- To establish a successful 'win-win' partnership with the collaborators who will help them grow and further expand into this new market.
- To maximize their existing margins by developing a new product offering beyond, but building on, their typical range of products.

**In this collaboration you form the blimp expertise.**

**You are also responsible for completing the final plan on the A3 paper**

## Company 2

**Manfrotto:** *Tripods and camera accessories*

### **Background and Vision**

Based in Northern Italy at Cassola, Manfrotto designs, manufactures and markets a wide range of camera and lighting support equipment for the professional photographic, film, theater, live entertainment and video markets. The product line includes an extensive range of camera tripods and heads, lighting stands and accessories. The unrivalled strength of the international distribution network and the team efforts between the company and the distributors is a key element in the success of the lines. The group owned distribution companies provide direct access to the market, trends and requirements which is essential in keeping the company at the forefront of development and innovation.






The head is the component that really gives you control over your camera or videocamera, so it's worth choosing carefully. Your first choice is between heads designed for photographic use (such as three-way, geared, ball or pano heads) and heads for video (pan and tilt or fluid heads). Video heads are also popular among wildlife photographers, sport optics users and sports photographers using long telephoto lenses. Pick a head first if the factors that will determine your choice of support system are versatility or application-specific design, speed in use or precision. Once you've found the ideal head, look for the tripod to match.

**Example of Current Product:** <http://www.manfrotto.com/photo-heads>

Ball heads are the most popular heads in the range, useful for all required situations especially frequently setting the camera position and taking multiple, different shots from different angles. The main advantages of these heads are multi angle versatile repositioning and fast lock and unlock action.

Manfrotto offers a wide family of ball heads with different dimensions, load capacity, materials and technical solutions always offering the best option to all customers, according to his specific needs and equipment used. Among the range, The Classic ball heads are a complete collection compatible with the aluminum tripods, while the new 050's are the ideal choice for all premium carbon fiber tripods.



	055 Magnesium Ball Head 	055 Magnesium Ball Head with Q5 Quick Release 	055 Magnesium Ball Head with RC4 Quick Release 
	MH055M0 	MH055M0-Q5 	MH055M0-RC4 
ball friction setting	separated	separated	separated
independent pan lock	yes	yes	yes
lateral tilt	-100° / +40° head tilt	-100° / +40° head tilt	-100° / +40° head tilt
material	magnesium	magnesium	magnesium
panoramic rotation	360 degrees	360 degrees	360 degrees
plate type	fixed - with 1/4-20" and 3/8" screws	501PL	410PL
quick release	no	yes	yes
safety payload	12 kg	12 kg	12 kg
weight	0.9 kg	1 kg	1.05 kg

## Your position

### Design team project leader

The project is due to deliver a 1<sup>st</sup> generation product in 12 months. Your previous development processes took a long time because each function (role) had to wait until the upstream functions finished their work before they were able to start theirs. During this project, engineering, manufacturing, marketing, and design people will need to work together to help resolve problems before they become overly complicated. Further, all the functional areas will work together as an internal team as well as with the collaboration partners in the distributed team.

Your internal team consists of 3 more design engineers and a manufacturing expert in your own company – who you will directly work with to complete your companies parts of the project. Joint development and testing will require the involvement of those in your company as well as those in the partner companies. Tapping the engineering resources of your collaborators can greatly reduce product lead-time. However, major problems have to be detected and solved at this distributed team level before they can be tackled in the companies. Further, you represent an important team internally and need this project to work both for the partners and as well as your own company.

### Motivation

Manfrotto have identified a new area for the brand in the aerial camera mount market. This is an ideal application for their camera mounting know-how, and as a very focused company they see a major opportunity to dominate a new market with high quality products.

Manfrotto do not currently produce powered remote controlled camera mounts. As such, major challenges are in the interface between the camera mount and the motion

and control of the camera/mount assembly. As such, some redesign of the existing range of camera mounts is expected.

They see the main aim of this project in three areas:

- To establish a new line of products utilizing their expertise in camera mounting manufacture to use blimps as high quality camera platforms.
- To establish a successful 'win-win' partnership with the collaborators who will help them grow and further expand into this new market.
- To maximize their existing margins by developing a new product offering beyond, but building on, their typical range of products.

**In this collaboration you form the camera mounting expertise.**

# Company 3

**Firgelli:** *Micro motion and control*

## **Background and Vision**

Based in Victoria BC Canada, Firgelli Technologies is a private, venture-backed company poised to meet the growing needs of the emerging consumer and commercial robotics market. In business since 2005, Firgelli Technologies has become a leading manufacturer and innovator in the micro motion marketplace. Firgelli's innovative line of micro linear actuators and Linear Servos will drive a new generation of compact robots, R/C models, and motion-enabled consumer products. These linear actuators are designed to save product designers the difficulties of engineering a linear stage from large and awkward motors, servos, gears and rods. Linear Servos are a plug and play replacement for standard R/C servos.

Firgelli's linear servos are a plug and play replacement for standard R/C servos, only they provide linear motion instead of rotary. Get creative and build something unique in your next RC car, boat, plane, or robot. Our linear servos are compatible with most R/C receivers such as Futaba and Hi-Tec, and servo controllers like Phidgets. Firgelli's unique miniature linear actuators are ideal for use within cost sensitive, mid volume OEM products such as consumer appliances, laboratory equipment, home robotics and toys. Our engineering team can work with your mechanical and electrical requirements to customize the stroke, speed, switch positions, attachments and connectors to suite your application.

**Example of Current Product:** <http://www.firgelli.com/products.php>

The L12 is an axial design that utilizes a powerful PMDC motor and a rectangular cross section for increased strength. But by far the most attractive feature of this actuator is the broad spectrum of configurations available. Standard options include: four stroke lengths, three force/speed combinations (gear ratios), four interface options including RC servo(-R), Industrial servo(-I)(4-20mA or 0-5V control), linear position feedback(-P), and end of stroke limit switches(-S).

Stroke	10mm (-S and -P only), 30mm, 50mm, 100mm
Maximum Force	12-45N
No-Load Speed	5-23mm/s
Voltage	6V, or 12V (-R option is 6v only)
Control Options	Limits Switches(-S), Linear Feedback(-P), RC Servo(-R), Integrated Controller(-I)

## L12 Specifications

Gearing Option	50	100	210	
Peak Power Point <sup>1</sup>	12 N @ 11 mm/s	23 N @ 6 mm/s	45 N @ 2.5 mm/s	
Peak Efficiency Point	6 N @ 16 mm/s	12 N @ 8 mm/s	18 N @ 4 mm/s	
Max Speed (no load)	23 mm/s	12 mm/s	5 mm/s	
Backdrive Force <sup>2</sup>	43 N	80 N	150 N	
Stroke Option	10 mm	30 mm	50 mm	100 mm
Weight	28 g	34 g	40 g	56 g
Positional Accuracy	0.1 mm	0.2 mm	0.2 mm	0.3 mm
Max Side Force (fully extended)	50 N	40 N	30 N	15 N



### Your position

#### Design team project leader

The project is due to deliver a 1<sup>st</sup> generation product in 12 months. Your previous development processes took a long time because each function (role) had to wait until the upstream functions finished their work before they were able to start theirs. During this project, engineering, manufacturing, marketing, and design people will need to work together to help resolve problems before they become overly complicated. Further, all the functional areas will work together as an internal team as well as with the collaboration partners in the distributed team. Your internal team consists of 3 more design engineers and a manufacturing expert in your own company – who you will directly work with to complete your companies parts of the project. Joint development and testing will require the involvement of those in your company as well as those in the partner companies. Tapping the engineering resources of your collaborators can greatly reduce product lead-time. However, major problems have to be detected and solved at this distributed team level before they can be tackled in the companies. Further, you represent an important team internally and need this project to work both for the partners and as well as your own company.

### Motivation

Firgelli have grown beyond their initial capacity as an actuator producer, and have noticed the growing demand for high quality, stable, photography platforms. This is an ideal application for their micro actuator know-how, and as a small company they see a major opportunity.

Firgelli do not currently produce whole systems. As such, major challenges are in the interfaces between the motion parts, the blimp, and the camera/mount assembly. As such, some redesign of the existing range of actuators is expected.

They see the main aim of this project in three areas:

- To establish a new line of products utilizing their expertise in micro actuators and control to make low cost, powered camera platforms for use on blimps.

- To establish a successful 'win-win' partnership with the collaborators who will help them grow and further expand into this new market.
- To maximize their existing margins by developing a new product offering beyond, but building on, their typical range of products.

**In this collaboration you form the motion and control expertise.**

## CM 1

Based on your understanding of the task please create a map that represents:

**Your understanding about what your three companies will collaboratively do, to complete the design and manufacture the product.**

- A list of possible considerations is provided
- You can use these or add more
- Use any you need to finish your task

Please create your map on the following page

Once you have created your map please indicate the considerations that are most important to your task using a star ★

You have 15 minutes. The researcher will let you know when there are 5 minutes left. Please always work and write in English so that others can read it.

*If you have any further questions please ask now.*

**Page Left Blank for Map 1**

## List of Suggested Considerations

You are not limited to this list

- Problem definition
- Design process
- Functions
- Structure and interfaces
- Product or process dependency
- Task allocation
- Manufacture and assembly
- Team members
- Decision point
- Design issue
- Product use
- Design specification
- Evaluation of design
- Software design and management
- The customer
- Final design
- Components
- Life cycle issues
- Testing
- Research (all types)
- Regulations
- Existing products
- Documentation
- Development
- Idea generation
- Prototype
- Re-design
- Material
- Business plan
- Commercialization



**5 minute Break**

**OPTION 1**

### **Group Work Period**

You now have 75 minutes to collectively work on the plan. The **final plan** should be recorded in any format you like on **one sheet of the A3** paper provided by Blimp Works.

Please use the communication software provided and questioning procedure explained in the training.

The researcher will let you know when there are 5 minutes left.

**5 minute Break**

**OPTION 2**

### **Group Work Period**

You now have 75 minutes to collectively work on the plan. The **final plan** should be recorded in any format you like on **one sheet of the A3** paper provided by Blimp Works.

Please use the communication software provided and explained in the training.

The researcher will let you know when there are 5 minutes left.

## CM 2

Based on your understanding of the task please create a map that represents:

**Your understanding about what your companies will collaboratively do, to complete the design and manufacture the product.**

- A list of possible considerations is provided
- You can use these or add more
- Use any you need to finish your task

Please create your map on the following page

Once you have created your map please indicate the concepts that are most important to your task using a star ★

You have 15 minutes. The researcher will let you know when there are 5 minutes left.

If you complete the map exercise – please move on to the next part of the study

*If you have any further questions please ask now.*

**Page Left Blank for Map 2**

## List of Suggested Considerations

You are not limited to this list

- Problem definition
- Design process
- Functions
- Structure and interfaces
- Product or process dependency
- Task allocation
- Manufacture and assembly
- Team members
- Decision point
- Design issue
- Product use
- Design specification
- Evaluation of design
- Software design and management
- The customer
- Final design
- Components
- Life cycle issues
- Testing
- Research (all types)
- Regulations
- Existing products
- Documentation
- Development
- Idea generation
- Prototype
- Re-design
- Material
- Business plan
- Commercialization

## Likert Questionnaire 1 – Shared understanding

This questionnaire has been designed to explore *your perception* of how well your team developed, and had, a common understanding in your work and about the plan you produced. Please think about each question and answer honestly.

All questions are posed as statements with which you can rate your agreement from:

Strongly disagree	Disagree	Somewhat disagree	Neither	Somewhat agree	Agree	Strongly agree
1	2	3	4	5	6	7

*Please read the questions carefully before answering.*

All results will be anonymised during analysis and publication.

Please answer all the following questions.



	Strongly disagree	Disagree	Somewhat disagree	Neither	Somewhat agree	Agree	Strongly agree
My understanding of the distributed team's definition and requirements of the problem <b>increased</b> since the start of the task							
I <b>fully</b> understand the timeline for completing the proposed plan							
My distributed team <b>have a poor</b> shared understanding of final plan							
I <b>fully</b> understand the prioritization of effort in the proposed plan							
My distributed team <b>have a</b> shared understanding of the final plan as a commercially competitive product for our organizations							
My distributed team <b>do not share</b> an understanding of the main issues that could lead to failure of the proposed plan							
I think the knowledge communicated by my distributed team <b>was not easy</b> to understand							
My distributed team <b>shares</b> a common vision for the proposed plan							
I think the knowledge communicated by my distributed team <b>was not complete</b>							
My distributed team <b>have a</b> shared understanding of our roles in completing the proposed plan							
I <b>fully</b> understand the main issues that could lead to failure of the proposed plan							
I <b>do not fully</b> understand the final plan							

	Strongly disagree	Disagree	Somewhat disagree	Neither	Somewhat agree	Agree	Strongly agree
I <b>fully</b> understand the definition and requirements of the problem							
I think the knowledge communicated by my distributed team <b>was reliable</b>							
My distributed team <b>do not share</b> the same goal for the proposed plan							
I think the knowledge communicated by my distributed team <b>was accurate</b>							
My distributed team <b>do not have</b> a common view regarding prioritization of effort in the proposed plan							
I think the knowledge communicated by my distributed team <b>was not timely</b>							
My distributed team <b>have a shared</b> understanding of the timeline for completing the proposed plan							
I <b>do not fully</b> understand the final plan as a commercially competitive product for my organization							
We <b>do not share</b> a common understanding of the definition and requirements of the problem in my distributed team							
I think the knowledge communicated by my distributed team <b>was relevant</b> to the design problem							
I <b>do not fully</b> understand my role in completing the proposed plan							

	Strongly disagree								
	Disagree								
	Somewhat disagree								
	Neither								
	Somewhat agree								
	Agree								
	Strongly agree								

I am **not** familiar with solving similar design problems

I am familiar with this type of distributed design work

Please briefly explain your above answer

I am **not** satisfied with the overall team-working experience in my distributed team

I think the overall quality of my distributed team's final plan is **good**

I am **not** comfortable with the communication in my distributed team


Please briefly explain your above answer

I **trust** my distributed team

I **do not** feel appreciated by my distributed team

I think the communication and collaboration tools provided were **useful**


Please briefly explain your above answer



## **Debrief**

Thank you for completing the Management Engineering Design Experiment. We just have some closing questions:

**Q1.** In this study we asked you to complete a design task using remote collaboration tools. In your opinion what was the purpose of this study?

**Q2.** Do you think the collaboration tool and the questions you answered were related in any way? If yes, in what way were they related?

**Q3.** Why do you think we asked you to use the specific collaboration tools during the study?

**Q4.** What do you think this study was about?

## **In Closing**

The aim of this study has been to develop a detailed picture of how questioning and feedback behaviours affect remote design work. This data will be used to compare with data from industry and will then be used to support the implementation of improved design practices for global design collaborations.

If you are interested in discussing the implications of this work further please approach the researcher conducting the study, who will be more than happy to provide you with further information.

*Thank you for your time – without you this research would not be possible*

*Thanks from Phil!*