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EFFECT OF BORON ADDITION ON THE ELECTROCHEMICAL PROPERTIES OF LiFePO₄

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 $LiFePO_4$, a phosphate with structure related to olivine, is currently the most promising positive electrode for lithium ion batteries [1]. The competitiveness of this compound comes from both, the maximal capacity (170 mAh/g) and the flat potential (3.5V) that $LiFePO_4$ can supply. However, rate capability of this electrode is somewhat small due to the slow lithium insertion/deinsertion kinetics.

In order to save this drawback, several groups adopted the successful strategy of reducing the particle size of the material to a nanometric level. In this communication, we adopted a different approach: the modification of pristine LiFePO₄ by introducing B into the system. Samples were prepared by heating a mixture consisting of LiFePO₄ and BPO₄ in different doping levels (3, 6 and 9 % in weight ratio) at 700°C. On the one hand, X–rays diffraction patterns revealed a crystalline biphasic system when BPO₄ was added in 9% level. On the other hand, the phospholivine cell parameters remained unchanged for all the systems. Taking into account the ionic radii criterion, these results are likely to indicate that, up to a 9% B level, the materials are composites containing an amorphous boron–based phase and LiFePO₄. Transmission electron microscopy images (Fig.1) revealed the nanosized structure of the composites and suggested the amorphous phase to be surrounding the LiFePO₄ particles as a thin film.

Electrochemical measurements (galvanostatic, potentiostatic and electrochemical impedance spectroscopy) were carried out on cells based on the systems. An improved rate capability for the 3%B "doped" phosphate was observed and will be discussed on the basis of the electronic and ionic conductivities of this material.



Figure 1. TEM image of 3%B-LiFePO₄ prepared in this work. Scale bar =500 nm.

¹⁰ Nanjundaswamy K.S.; Goodenough J.B. J. Electrochem. Soc. **1997**, 144, 1188.