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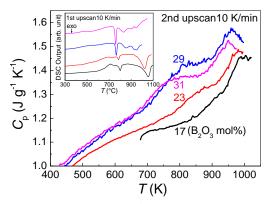
Glass transition in mixed network former glasses: Insights from calorimetric measurements

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Modifier-free mixed network former glasses are technically important due to their special properties, e.g., low thermal expansion coefficient, low Young's modulus, and high strain points (\geq 650 °C).¹⁾ In addition, many mixed network former glasses have high liquidus viscosities (>3×10⁵ poise), which is a requirement for the fusion sheet manufacturing process.²⁾ Some previous studies have shown the evolution of structural units with composition in ternary network former glasses.^{1),2)} Moreover, it has been reported that there is a preference for Al-P instead of B-P association in quaternary network former glasses.³⁾ In order to explore the change of the degree of connectivity in mixed network formers with composition, it is highly interesting to study the composition dependent glass transition temperature (T_g) of mixed network former glass. Now the questions arise: For this type of glass, how do the thermodynamic properties evolve with composition, such as $T_{\rm g}$ and $C_{\rm p}$ jump (ΔC_p) during glass transition? By performing calorimetric measurements, can we gain an insight into the degree of distribution of different network formers? In this work, we explore the thermodynamic properties of B₂O₃-SiO₂-P₂O₅-Al₂O₃ mixed network former glasses with a substitution of B₂O₃ for SiO₂ using differential scanning calorimetry (DSC). Figure 1 shows that there are multiple crystallization peaks and two glass transition regions for each sample, and the addition of B_2O_3 causes the number of crystallization peaks increasing and the crystallization temperature decreasing. It has been recently reported the existence of three T_{gs} in an ionomer glass.⁴⁾ Although our studied compositions are far away from the immiscible region in the B₂O₃-P₂O₅-SiO₂ phase diagram if Al₂O₃ (4 mol% in all studied glasses) is considered to be replaced by B₂O₃, two T_{gs} exist in all studied glasses, implying the presence of two non-crystalline phases⁴). As shown in Figure 2, both of the two T_{gs} decrease linearly with addition of B₂O₃ content, suggesting that the network would be depolymerized with further addition of B₂O₃. Moreover, T_{g1} decreases much faster than T_{g2} . The different changing rate of two T_{gs} may lead to $T_{\rm g}$ merging in a critical composition if we extrapolate the linear fitting lines as shown in Figure 2. As a measure of indirect thermodynamic fragility, the ΔC_p during the glass transition is calculated. It increases about 20% when B₂O₃ content increasing from 16 mol% to 27 mol%, indicating that the mixed network former liquid becomes more fragile with the increase of B₂O₃ content.



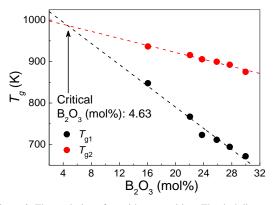


Figure 1. The C_p curves for the 2nd upscan at a heating rate of 10 K/min subsequent to a cooling procedure at the same rate. Inset: DSC output for the 1st upscan at a heating rate of 10 K/min.

Figure 2. The evolution of T_g with composition. The dash lines are linear fitting.

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