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Sulfonated Cellulose-Based Magnetic Composite as Useful Media for Water Remediation from **Amine Pollutants**

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Featured Application: A novel composite based on magnetite-decorated sulfate cellulose nanoparticles (MDSCNs) was prepared and used in water remediation from amine pollutants.

Abstract: Commercially available microcrystalline cellulose (MCC) was functionalized using chlorosulfonic acid, while iron oxide nanoparticles (IONPs) were adsorbed on the surface of the cellulose derivative by the Massart's co-precipitation method. The obtained magnetite-decorated sulfate cellulose nanoparticles (MDSCNs) were characterized via Fourier transform infrared (FTIR) spectroscopy, scanning-electron microscopy (SEM), and elemental analysis, while the acidity of the functionalized cellulose was determined using an acid-base titration with phenolphthalein as an indicator. Furthermore, in order to determine the adsorptive power of the obtained composite, a series of analyses were performed on aqueous amine pollutants using flame ionization detection gas chromatography (GC-FID). The results of this study clearly show how a bio-compatible green polymer as cellulose can be easy functionalized in order to improve its chemical and physical properties, obtaining a magnetic composite useful in water purification. Adsorption percentages up to 90% and a very small amount of composite used (100 mg) proved how our material can be a powerful tool in environmental remediation.

Keywords: amines removal; water remediation; iron oxide nanoparticles; sulfonated cellulose; water pollutants

1. Introduction

Since their appearance in world scientific panorama, nanomaterials (NMs) inspired uncountable applications in modern science. NMs have been widely applied in theranostics [1], in vivo imaging [2], and in the development of nanoscaled drug delivery systems (DDSs) [3–7]. Environmental sciences [8] and the food industry [9] proposed many nanotechnology-based solutions too, whose strategies can be traced back to the self- or induced-molecular assembly, quite often involving amphiphilic species [10].

Of all NMs, nanoparticles (NPs) gained a huge importance in many fields [11]. More thoroughly, iron oxide nanoparticles (IONPs or IONs) are an important class of NPs made up by hematite, which is an abundant bio-friendly oxidized-state of iron. Iron oxide crystals can arrange in four main phases called magnetite (Fe₃O₄), goethite (FeOH), maghemite (γ -Fe₂O₃), and hematite (α -Fe₂O₃) [12]. IONPs possess a diameter that spans between 20 and 150 nm and a great magnetic susceptibility.



Furthermore, under 20 nm, IONs exhibit a superparamagnetic behavior, revealing their magnetic properties only if an external field is applied [13]. Fe_3O_4 is often preferred for its Fe^{2+} – Fe^{3+} ions ratio and for the strongest magnetic properties of all transition metals oxides possessed [14]. For the reasons mentioned above, superparamagnetic iron oxide nanoparticles (SPIONs) are a well-established therapeutic instrument that has been already approved by the Food and Drug Administration (FDA) in some formulations [7].

IONPs can be also considered useful medias in conferring magnetic properties to amagnetic materials [15,16]. The preparation of composite materials enormously extends the applicability of NPs, since bare SPIONs show the tendency to form hydrophobic aggregate, which could limit their potential [17,18].

The parameters considered in choosing the materials strongly depend on the final application of the composite. Furthermore, they should be also cheap and chemically versatile, so as to make more affordable their functionalization. Keeping clear in mind the environmental aim of this paper, many natural polysaccharides reflect such properties. For instance, chitin, chitosan, and nonionic galactomannans showed a good capacity to adsorb dyes in water due to their ability to take part in electrostatic interactions, van der Waals forces, and hydrogen bonds [19]. Starch derivatives as cyclodextrins and cycloamyloses were, as well, extensively applied for the removal of various organic pollutants [20,21].

Lignocellulosic biomasses have been intensively applied to water remediation, too [22–24]. They are principally available as hemicellulose, cellulose, and lignin [25]. Particularly, cellulose presents a highly ordered reticulated structure, which can be considered at the basis of biomass recalcitrance [26] and of its high thermal resistance to depolymerization [27]. As a consequence of the great number of potential hydrogen bonds, cellulose and its derivatives can be employed to adsorb organic [28] and inorganic species [29,30].

The main goal of this work was the applicative evaluation of a new type of versatile and easy-recoverable magnetic composite to purify water from amine pollutants. Generally, the organic chemistry allows researchers to plan and make numerous chemical handling and processing methods for organic substrates of various kinds, also thanks to the use of catalysis, solvent-free microwave, or non-conventional solvents [31–35]. It must be pointed out, in this respect, that novel binary mixtures of liquid amphiphiles are being recently studied, which, softly resembling ionic liquid properties, possess enhanced emerging properties, such as peculiar solubilizing properties toward inorganic salts and interesting intermolecular local self-assembly as a consequence of the local inherently anisotropic self-assembly [36–39]. Therefore, for substrates such as cellulose, which is more complex due to the presence of numerous primary and secondary hydroxyl groups, and recalcitrant for its stability due to intra- and intermolecular hydrogen bonds, it is necessary to develop more focused strategies of material synthesis and its recovery.

Inspired by the application of magnetic sorbents for wastewater remediation reviewed by Mehta et al. [40], we focused on synthesis of sulfonated (or sulfonic) cellulose (SC) for its promising ability to adsorb organic and inorganic species [41–44].

Among all the environmental applications, particularly urgent is the remediation of water from amines. Amines pollution is a widespread problem due to their intensive production in several industry sectors as oil refining, pharmaceuticals, pesticides, and so on [45,46]. Some amines show also a low biodegradability rate [47] and can be precursors of hazardous compounds [48,49], which makes the development of innovative materials for their removal highly necessary. The preparation of new materials for this kind of application is still mostly devoted to the use of carbon nanotubes (CNTs) and carbon–nitride derivatives, as reported by several authors [50–52]. Phyllosilicates too were employed as adsorbent for aromatic amines [53]. On the other hand, our work extends the use of polysaccharidic materials as amine adsorbents: a cheap, rapid, and eco-friendly approach for environmental remediation that was already explored using β -cyclodextrins [20] and chitosan-based [54] materials. The reduced number of adsorption studies mediated by SC and the urgency determined by these pollutants led

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us to focus our attention on aromatic and aliphatic amines. For these reasons, we developed a micrometric composite material bearing an acidic function on the cellulose's surface that is capable of electrostatic interactions with hydrochloride amines, which guarantee good recoveries with a small amount of adsorbent. Nonetheless, the magnetic properties conferred a simple and rapid recovery from the sample.

2. Materials and Methods

All reagents were furnished by Sigma Aldrich and used without any further purification. The purity of amines was verified to be the commercial one by GC analysis (see chromatograms in Supplementary Materials).

2.1. Magnetic Nanoparticles Preparation and Characterization

The magnetic composite was prepared starting from the functionalization of microcrystalline cellulose (MCC). The reaction was performed using chlorosulfonic acid (ClSO₃H) according to the procedures already reported in the literature [55–58] with some slight modifications. First, 10 g of MCC were dried overnight at 90 °C and suspended in 40 mL of dry hexane in inert atmosphere under vigorous mechanical stirring at room temperature. Then, 4 g of chlorosulfonic acid (36 mmol) were suspended in 10 mL of dry hexane and added dropwise at room temperature for 2 h. The mixture was stirred for additional 4 h at room temperature after finishing the addition. The obtained pale-yellow solid was washed several times with hexane (40 mL), water (100 mL), acetone (60 mL), and dried at vacuum pump. The sulfonic derivative was characterized via Fourier transform infrared (FTIR), elemental analysis, SEM, and acid–base titration with 0.1 N NaOH and phenolphthalein as an indicator in order to determine its acid content.

The final magnetic nanoparticles were prepared using a Massart's co-precipitation procedure adapted for the preparation of biopolymeric composites reported by Lassalle and coworkers [59]. First, 10 g of SC were placed in a three-necked round-bottom flask in dry conditions with 6.508 g of FeCl₃·6 H₂O (24 mmol) and 3.578 g of FeSO₄·7 H₂O (13 mmol). Therefore, 250 mL of distilled water were added, and the mixture heated at 60 °C for 20 min. Hence, the solution was heated at 80 °C, and 50 mL of 17.5% w/w of NaOH solution were added dropwise (2 mL/min ca. rate), maintaining a strong stirring to prevent the aggregation of the solid. After the end of the dripping, the suspension was maintained under energic stirring at 80 °C for another 60 min. During the process, the solution turned from an initial light brown color to a black one, signaling the end of the reaction. The black suspension obtained was cooled at room temperature and decanted with an Nd magnet externally to the flask. The supernatant was removed, and the solid was washed with distilled water until neutral pH. Finally, the product was washed three times with ethanol and dried at vacuum pump, obtaining 12.2 gr of magnetic brown powder (2.2 g of adsorbed magnetite). The product was characterized using FTIR and SEM.

Elemental analysis was performed with a varioMICRO CHNS V4.0.10 (Elementar Analysensysteme GmbH, Langenselbold, DE, Germany) analyzer allowing obtaining the degree of substitution (DS) of the SC per glucose unit, using the following Equation (1) [60]:

$$DS_{S} = \frac{S_{\%}/32}{C_{\%}/72}.$$
(1)

FTIR spectra were acquired by a Shimadzu IRAffinity-1S Spectrometer (Shimadzu Italia S.r.l., Milano, IT, Italy) in the spectral region of 375 and 4000 cm⁻¹ with a resolution of 1 cm⁻¹, setting 50 scans for a single analysis and using the KBr pellets technique. The KBr pellets were obtained by mixing the sample with dry KBr powder (ratio 1:100) and pressing with a hydraulic press, at the pressure of 10 tons for 5 min. The resulting pellets were placed in the appropriate compartment of the instrument and exposed to the FTIR light beam for analysis.

Surface characterization of the materials was carried out by a LEO 420 digital scanning electron microscope (SEM) (LEO Electron Microscopy, Ltd., Cambridge, UK); all samples were placed on a standard holder (stub) and stained with a gold alloy to avoid electric charges and to improve the quality of the images. Observations were made using a 15,000 V electron beam at a working distance of 9 mm and an incline of 20°.

2.2. Sample Preparation

The samples containing the selected amines were prepared separately. For the aliphatic amines, the solutions were prepared dissolving 200 μ L of piperidine, *N*,*N*-diisopropylethylamine, 1,5-dimethylhexylamine, N-ethylhexylamine, octylamine, 4-methoxybenzylamine, and a stoichiometric amount of hydrochloridic acid 37% in 50 mL of distilled water (pH \cong 5–5.5). The samples relative to the aromatic amines were prepared dissolving 150 μ L of aniline, N-methylaniline, 2,4-dimethylaniline, *N*,*N*-diethylaniline, and a stoichiometric amount of hydrochloridic acid 37% in 50 mL of distilled water.

2.3. Adsorption Experiments and Amines Analysis

Adsorption experiments were performed at room temperature in glass test tubes, adding 100 mg of adsorbent to 10 mL of sample solution. In order to maintain a regular and homogeneous mixing, a MS1 Minishaker was used at 1400 min⁻¹. Basing on the results reported by Shi and co-workers [41], an adsorption time of 120 min and room temperature were employed. Moreover, the amount of adsorbent material was calculated as a function of the sulfonate groups and that pH value corresponds to the salification one of amines. Therefore, the composite was collected laterally using an Nd magnet, and the supernatant was recovered and treated with a stoichiometric amount of sodium carbonate. The sample was extracted three times with ethyl acetate (3×10 mL), and the organic phase was concentrated by a rotary evaporator, reprising the analytes with 10 mL of ethyl acetate. The determination of the concentration of the amines was performed analyzing every sample three times using a gas chromatograph Thermo Fischer Scientific Focus Series, USA with a flame ionization detector (FID) (see Supplementary Materials for the chromatograms). The calibration curves were constructed using the linear regression method analyzing 5 samples of each amine in AcOEt at different concentrations, covering a linear dynamic range from ca. 60 to 1200 ppm (see Supplementary Materials for the graphics). The percentages of amines removal were calculated using Equation (2):

RE (%) =
$$\frac{C_0 - C_e}{C_0} \times 100$$
 (2)

where RE is the amine removal efficiency (%), and C_0 and C_e are the initial and equilibrium concentration in the solution, respectively.

Loading factors were calculated using Equation (3) [28]:

$$Q = \frac{(C_0 - C_t) V}{m}$$
(3)

where Q is the amount of pollutant adsorbed onto a unit dry mass of sulfonic cellulose in mg/g. C_0 and C_t are the initial and the remaining concentrations of pollutant in the solution (mg/L) at initial time and time t (minutes), respectively. V is the volume of the pollutant solution in L, and m is the weight of the dry SC@Fe₃O₄ composite in grams.

3. Results and Discussion

3.1. Magnetic Nanoparticles Synthesis

Considering our purpose to realize an alternative route for the removal of aromatic and aliphatic amines from water using an eco-compatible and easily removable magnetic composite material,

we started from the functionalization of microcrystalline cellulose (MCC), using chlorosulfonic acid (ClSO₃H) to introduce sulfates on the superficial hydroxide groups (Scheme 1).



Scheme 1. Synthesis of functionalized microcrystalline cellulose.

The preparation of magnetite-decorated sulfate cellulose nanoparticles (MDSCNs), obtained by the coagulation of an aqueous suspension of sulfate cellulose containing a Fe^{2+}/Fe^{3+} solution through the subsequent addition of aqueous NaOH, is shown in Scheme 2.



Scheme 2. Preparation of magnetite-decorated sulfate cellulose nanoparticles (MDSCNs).

The used amount of iron salts was selected to form about 20% of magnetite with respect to the employed cellulose. This magnetite percentage turned out to be the minimum quantity to magnetize all cellulose.

3.2. Characterization

3.2.1. FTIR

The principal signal observed in the region over 3000 cm⁻¹ was a single broad band ascribed to the O-H stretching vibration mode. In the case of the pure magnetite sample, the peak was due to the presence of traces of water in the sample [61]. For other samples, the broad band was unambiguously due to a series of vibrational stretching modes of the hydroxyl groups involved in diverse weak interactions [62].

Around 2900 cm⁻¹, the FT-IR spectra of the polysaccharides and of the magnetic composite showed a peak relative to the C-H stretching of the polysaccharide structure [63]. In all of the spectra, around 1600 cm⁻¹, the peak due to the bending vibrational modes of water was detected.

Except for the Fe₃O₄ spectrum, a series of peaks ascribed to the carbonic backbone of the polysaccharide were observed in the region between 1440 and 810 cm⁻¹. The signal around 1430 cm⁻¹ was attributed to the -CH₂ bending mode [63]. On the other hand, the assignation of the peaks around 1370 and 1318 cm⁻¹ were attributed to the vibration bending modes of the C-C-H, C-O-H, O-C-H, and -CH₂ groups, according the literature data [64,65].

The peaks observed around 1164 and 1113 cm⁻¹ were assigned to the skeletal deformation of the polysaccharidic chain [63]. The successive ones around 1059 and 1032 cm⁻¹ were attributed to the C-C and C-O stretching vibration modes [66].

The peak at 896 cm⁻¹ (816 cm⁻¹ for SC) was assigned to a vibration generated by the glucose ring deformation [65]: the low intensity of this signal can be related to a high degree of crystallinity of the biopolymer, meaning that no undesired hydrolysis reactions took place [67].

As highlighted in Figure 1, the region included between 1281 and 1206 cm⁻¹ for the obtained sulfonic cellulose derivative presents the signals ascribed to the vibrational stretching of the sulfonic group [68]. The signals detected in the lowest region of the IR spectra (between 670 and 550 cm⁻¹) were assigned to the deformation of the glucose unit of the polysaccharides. They were attributed to two glucose ring deformation vibration modes associated to the bending of the glycosidic bond [63].



Figure 1. Fourier transform infrared (FTIR) spectra comparison between Fe₃O₄ IONs, cellulose (CELL), sulfonated cellulose (SC), and magnetic composite (SC@Fe₃O₄).

The signals at 578 cm⁻¹ (Fe₃O₄ sample) and at 562 cm⁻¹ (SC@Fe₃O₄) were assigned to the typical stretching vibration mode of the Fe-O bond [69] (see Supplementary Materials for the detailed spectra).

An IR spectrum was recorded after the absorption process of ammonium on the sulfonated magnetic nanocomposite, observing no detectable different of signals, which was probably due to the low amount of employed amine (see Supplementary Materials for IR spectra).

3.2.2. Elemental Analysis

The elemental analysis of the sulfonic derivative of MCC confirmed the functionalization of the biopolymer, allowing obtaining the degree of substitution per glucose unit (DS). The percentages of the elemental analysis calculated for C, H, N, and S elements are summarized in Table 1.

Table 1. Percentages of the content of C, H, N, and S for the sulfonated derivative.

C (%)	H (%)	N (%)	S (%)
38.28	6.07	0.00	1.47

On the basis of these results, the calculated DS_S (Equation (1)) was 0.09 per glucose unite, which is also referred as 0.46 mmol per gram of material.

3.2.3. Acid-Base Titration

The acid–base titration was performed with NaOH 0.1 N and phenolphtalein as an indicator. The analysis furnished an acid content of 0.40 mmol/g, which corresponds to about 87% of the global content of sulfur obtained from elemental analysis. This result showed how mostly of the sulfur in the material is in the form of sulfonic acid groups and mainly on the surface of the material.

3.2.4. SEM

The obtained magnetite-decorated sulfate cellulose nanoparticles (MDSCNs) were morphologically characterized by scanning-electron microscopy as reported in Figure 2.

A sample of cellulose/magnetite (CELL@Fe₃O₄) composite was prepared following the same procedure reported in Section 2 and used as a comparison in order to evaluate the morphological variations with respect to the sulfonated cellulose/magnetite (SC@Fe₃O₄) composite (Figure 3).



Figure 2. Morphological SEM characterization of MDSCNs (scale: 300 nm).



Figure 3. Morphological comparison between (A) CELL@Fe₃O₄ (scale: 20 μ m), (B) CELL@Fe₃O₄ (scale: 1 μ m), (C) SC@Fe₃O₄ (scale: 30 μ m), and (D) SC@Fe₃O₄ (scale: 1 μ m).

As can be observed, the SC@Fe₃O₄ composite presented some frayed regions (Figure 3C,D) not present in CELL@Fe₃O₄ (Figure 3A,B). The increasing of the number of amorphous regions can be attributed to the chemical functionalization of the polysaccharide, which disrupted the hydrogen bonds and exposed the fibers inside the microcrystals. It also increased the contact surface available for the aggregation of the magnetite nanoparticles, which were found inside the structure of the sulfonated microcrystals (Figure 4).



Figure 4. Magnification of a SC@Fe₃O₄ microcrystal (scale: 1 µm and 300 nm).

3.3. Adsorption Studies

The applicative evaluation of the obtained composite was performed testing its properties as an adsorbent for aliphatic and aromatic amines in water. The analytes were chosen in order to cover a broad range of chemical properties such as polarity and basicity. In this case, we wanted to take advantage of the electrostatic exchange interaction between the analytes in the form of hydrochloride

amines and sulfonic groups on the surface of the composite. In Scheme 3, the ionic exchange mechanism is reported, in which the acid proton of a sulfonic group is substituted from an ammonium cation.



Scheme 3. Ionic exchange between ammonium ion and hydrogen of SC@F₃O₄.

Furthermore, the magnetic susceptibility of the material allowed a rapid and simple recovery (Figure 5).

Figure 5. Separation of the magnetic composite after adsorption.

The adsorption trends are reported in Figure 6.



Figure 6. Graphical depiction of the adsorption performances of the composite with various aliphatic and aromatic amines.

At this point, it is necessary to provide a more rigorous explanation to justify the different results obtained with aliphatic and aromatic amines by evaluating their chemical nature. The fundamental core of our procedure is based on the cationic exchange between the SO_3H groups and the salified amines; therefore, delocalization and inductive effects become relevant in modifying the cation local charge density and the subsequent interaction strength.

In particular, some electronic effects can be invoked. When amines are in their hydrochloride form, an ionic couple between the ammonium ion and its counter anion (Cl⁻) is established. In this sense, the strength of the electrostatic interaction depends on the delocalization of the positive charge possessed by ammonium ion: the greater the substitution degree of the amine, the more the positive charge will be stabilized. A better stabilization leads the cations to interact less with their counter ions, which form hydrogen bonds with the hydroxyl groups of the cellulose backbone [70]. Therefore, the cations become free to take part in the exchange interactions with the -SO₃H groups on the composite's surface. As result, the efficiency of the overall extraction of the amine from the aqueous system is improved. For these reasons, aliphatic tertiary and secondary amines as N,N-diisopropylethylamine and piperidine gave the best results.

Nonetheless, the hard–soft acid–base theory (HSAB) helps us explain the differences for the recovery percentages obtained for the aliphatic and aromatic species. In particular, the sulfate group exhibits a borderline behavior [71,72], while aliphatic ammonium ions are harder than the aromatic ones. Subsequently, the latter have a minor interaction with sulfate groups, providing a lower adsorption than aliphatic cations. In fact, the presence of one or two aliphatic substituents with the aromatic one on amine group, such as for N-methylaniline and *N*,*N*-dimethylaniline, partially reduces the effect due to the aromatic ring, while not increasing the adsorption up to levels of the aliphatic amines.

Furthermore, steric effects too can not be excluded as reported by Fraser Steel et al. [73]. For the case of 4-methoxybenzylamine, a -CH₂ group separates the ammonium system from the aromatic moiety: this feature precludes the resonance stabilization, making the cation harder than the other aromatic amines. Nonetheless, its recovery percentage is worse than the data reported for N-methylaniline and *N*,*N*-diethylaniline and very different from the results obtained for the other aliphatic analytes. Steric hindrance can also contribute to explain why the percentages obtained for 2-ethylhexylamine are slightly better than the adsorption of 1,5-dimethylhexylamine, even if electronic effects should privilege the latter.

Moreover, the adsorption capacity of magnetic nanocellulose not sulfonated was evaluated on the amine with the best performance, *N*,*N*-diisopropylethylamine, observing a very low result (\cong 2%). Therefore, it can be concluded that the adsorption activity is due to the sulfonic group presence on the surface on the cellulose nanomaterial.

Analyte	Q (mg/g)	Analyte	Q (mg/g)
Piperidine	57.8	4-methoxybenzylamine	4.8
N,N-diisopropylethylamine	76.3	Aniline	2.4
1,5-dimethylhexylamine	56.0	N-methylaniline	11.9
2-ethylhexylamine	56.4	2,4-dimethylaniline	1.4
Octylamine	42.7	N,N-diethylaniline	19.9

Finally, the calculated loading factors (Q) are listed in the following table (Table 2).

Table 2. Loading factors of the magnetic composite.

Finally, reusability experiments of the composite material were conducted on N,N-diisopropylethylamine. The obtained result demonstrated that after the first use (fresh = 94%) and the first recycle at 92%, the composite material lost its adsorptive properties, dramatically decreasing the absorption activity to 62%.

4. Conclusions

In summary, the preparation of a novel composite media and its application in environmental remediation were investigated. Magnetite-decorated sulfate cellulose nanoparticles (MDSCNs) were successfully synthetized and characterized. Then, they were used as an efficient system for water remediation from amine pollutants. The obtained results showed that even with a small amount of adsorbent (100 mg), it was possible to reach adsorption percentages up to 90% for some aliphatic amines. These important achievements add another contribution to the environmental remediation of pollutants from anthropic impact, which is a matter that is a hot topic in environmental sciences. In this context, our material also proved to be easily recoverable thanks to its notable magnetic properties and, as future perspectives, further applications should be exploited to further explore the advantages that the derivative cellulose-based magnetic composite possessed. Among these, the use of smart liquid media with advanced properties [74,75], such as enhanced or anti-Arrhenian conductivity or even response to a magnetic field, will certainly be tailored in light of synergetically coupling these properties with those of our nanoparticles for specific applications of ever-increasing added values.

Supplementary Materials: The following are available online at http://www.mdpi.com/2076-3417/10/22/8155/s1, Figure S1: IR spectra of Fe₃O₄ nanoparticles; Figure S2: IR spectra of microcrystalline cellulose (MCC); Figure S3: IR spectra of sulfonated cellulose (SC); Figure S4: IR spectra of SC@Fe₃O₄; Figure S5: IR spectra of sulfonated cellulose @ Fe₃O₄ composite after absorption; Table S1: Assignment resume of the vibrational peaks; Figure S6: Piperidine calibration curve; Figure S7: *N*,*N*-Diisopropylethylamine calibration curve; Figure S8: 1,5-Dimethylhexylamine calibration curve; Figure S9: 2-Ethylhexylamine calibration curve; Figure S10: Octylamine calibration curve; Figure S11: 4-Methoxybenzylamine calibration curve; Figure S12: Aniline calibration curve; Figure S13: *N*-Methylaniline calibration curve; Figure S14: 2,4-Dimethylaniline calibration curve; Figure S15: *N*,*N*-Diethylaniline calibration curve; Table S2: Peak data; Table S3: GC analytical method; Figure S16: Chromatogram of piperidine; Figure S17: Chromatogram of *N*,*N*-diisopropylehtylamine; Figure S18: Chromatogram of 1,5-dimethylhexylamine; Figure S19: Chromatogram of 2-ethylhexylamine; Figure S20: Chromatogram of octylamine; Figure S21: Chromatogram of 4-methoxybenzylamine; Figure S22: Chromatogram of aniline; Figure S23: Chromatogram of *N*-methylaniline; Figure S24: Chromatogram of 2,4-dimethylaniline; Figure S25: Chromatogram of *N*,*N*-diethylaniline.

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