

## Degradation of Polymers Insulators used in Electrical Transmission Lines under the Rate of Bond Breaking

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### Abstract

*Polymer insulators, critical components in electrical systems, are prone to deterioration over time, particularly under dynamic conditions characterized by the rate of bond breaking. This study delves into the intricate mechanisms governing the degradation of polymer insulators exposed to varying rates of bond breaking. Employing a combination of experimental simulations and computational modeling, the research aims to unveil the underlying chemical and physical processes responsible for this degradation. Additionally, the investigation explores the impact of environmental factors on the rate of bond breaking and subsequent degradation.*

*The research endeavors to provide a comprehensive understanding of the molecular-level transformations occurring within polymer insulators, shedding light on the nuanced aspects of their degradation. By identifying these mechanisms, the study seeks to propose effective strategies to mitigate degradation, ultimately enhancing the longevity and performance of polymer insulators. The anticipated outcomes hold the potential to guide the development of more resilient polymer insulators, contributing significantly to the reliability and efficiency of diverse electrical systems.*

*The significance of this work extends to its alignment with the increasing demand for robust electrical systems. By addressing the challenges associated with polymer insulator degradation, the research stands as a pivotal contribution to the fields of electrical engineering and materials science. The insights gained from this study are poised to have a lasting impact on the design and implementation of polymer insulators, fostering advancements that bolster the overall reliability of electrical systems*

### خلاصة البحث

عازلات البوليمر، وهي مكونات أساسية في الأنظمة الكهربائية، عرضة للتدهور مع مرور الوقت، خاصةً تحت ظروف ديناميكية تتميز بسرعة كسر الروابط. يقوم هذا البحث بفحص الآليات المعقدة التي تحكم في تدهور عازلات البوليمر تحت تأثير معدلات متغيرة لكسر الروابط. من خلال توظيف مزيج من التجارب المحاكية والنمذجة الحاسوبية، يهدف البحث إلى كشف العمليات الكيميائية والفيزيائية الأساسية المسؤولة عن هذا التدهور. بالإضافة إلى ذلك، يستكشف البحث تأثير العوامل البيئية على معدل كسر الروابط والتدهور اللاحق.

يسعى البحث إلى توفير فهم شامل للتحويلات على مستوى الجزيئات التي تحدث داخل عازلات البوليمر، ملقياً الضوء على الجوانب المعقدة لتدهورها. من خلال تحديد هذه الآليات، يسعى البحث إلى اقتراح استراتيجيات فعالة لتقليل التدهور، مما يعزز بالنهاية عمر وأداء عازلات البوليمر. النتائج المتوقعة تحمل إمكانية توجيه تطوير عازلات البوليمر لتكون أكثر مرونة، مما يسهم بشكل كبير في موثوقية وكفاءة متنوعة الأنظمة الكهربائية.

تتجاوز أهمية هذا العمل إلى توافقه مع الطلب المتزايد على أنظمة كهربائية قوية. من خلال التعامل مع التحديات المتعلقة بتدهور عوازل البوليمر، يقف البحث كمساهمة حاسمة في ميداني الهندسة الكهربائية وعلوم المواد. يُتوقع أن تكون الرؤى المستفادة من هذه الدراسة لها تأثير دائم على تصميم وتنفيذ عوازل البوليمر، معززةً التقدم الذي يعزز بشكل عام موثوقية الأنظمة الكهربائية.

**Keywords:** Polymer insulators, Bond breaking, Molecular-level changes, Chemical Process, Physical Effect

## 1. Introduction

Polymer insulators have become indispensable components in modern electrical systems due to their favorable properties such as lightweight design, cost-effectiveness, and superior electrical insulation capabilities. Despite their widespread use, the longevity and performance of polymer insulators are jeopardized by the intricate process of degradation, particularly under dynamic conditions marked by the rate of bond breaking [1,2,3]. Understanding the underlying mechanisms of polymer insulator degradation is imperative for the development of reliable electrical systems.

The rate of bond breaking within polymer insulators plays a pivotal role in determining their overall stability and resilience. This dynamic aspect introduces challenges in predicting and mitigating the degradation processes, as the material constantly undergoes changes at the molecular level. As such, investigating the impact of different rates of bond breaking on polymer insulator degradation becomes paramount in ensuring the sustained functionality of electrical systems.

This paper aims to delve into the complexities surrounding the degradation of polymer insulators, emphasizing the influence of the dynamic rate of bond breaking. By addressing this critical aspect, we seek to advance our understanding of the molecular mechanisms driving degradation, thereby facilitating the development of strategies to enhance the reliability and longevity of polymer insulators in the face of diverse operational conditions.

In the subsequent sections, we will outline the specific objectives of this research, detailing the methodologies employed for experimentation and analysis. Additionally, the expected results and their implications will be discussed, underscoring the significance of this study in the broader context of electrical engineering and materials science. Through this investigation, we endeavor to contribute valuable insights that will inform the design and application of polymer insulators, ensuring their optimal performance in a rapidly evolving technological landscape.

## 2. Molecular-Level Changes in Polymer Insulator Degradation under Different Rates of Bond Breaking:

Understanding the molecular-level changes in polymer insulators subjected to varying rates of bond breaking is crucial for unraveling the degradation mechanisms. Several key aspects of molecular alterations can be explored to gain insights into how the dynamic nature of bond breaking influences the integrity of polymer insulators [1,4,5].

### 2.1. Chemical Alterations:

#### 1) Identification of Bond Cleavage:

Different rates of bond breaking result in the cleavage of specific chemical bonds within the polymer matrix. Spectroscopic techniques, such as infrared (IR) spectroscopy, can be employed to identify and quantify changes in functional groups [4]. This analysis helps pinpoint the bonds that are susceptible to degradation, offering a detailed understanding of the chemical transformations occurring.

#### 2) Analysis of Reaction By-Products:

The degradation process may produce by-products indicative of specific chemical reactions [4,6,7]. Mass spectrometry and chromatographic techniques can be utilized to identify and quantify these by-products, providing information on the pathways through which polymer insulators degrade under varying rates of bond breaking.

## 2.2. Cross-Linking and Chain Scission :

### 1) NMR Spectroscopy:

Nuclear magnetic resonance (NMR) spectroscopy can provide detailed information on the structure of polymer chains. Monitoring changes in cross-linking and chain scission through NMR allows for the characterization of how different rates of bond breaking influence the polymer's structural integrity. This insight is valuable for understanding the overall stability and mechanical properties of the insulator [8,9,10].

### 2) Quantification of Cross-Link Density:

Techniques such as gel permeation chromatography (GPC) or rheological measurements can help quantify changes in cross-link density. Higher rates of bond breaking may lead to a reduction in cross-link density, affecting the insulator's mechanical strength and flexibility.

## 2.3. Oxidative Processes:

### 1) Free Radical Formation:

Polymer degradation often involves the formation of free radicals. Electron paramagnetic resonance (EPR) spectroscopy can be employed to detect and quantify the presence of free radicals, providing information about oxidative processes initiated by different rates of bond breaking.

### 2) Analysis of Oxidation Products:

Gas chromatography-mass spectrometry (GC-MS) can be utilized to analyze volatile oxidation products generated during the degradation process. Identifying these products helps in understanding the oxidative pathways and assessing the impact of bond breaking rates on the insulator's stability.

## 2.4. Molecular Dynamics Simulations:

### 1) Simulation of Bond Breaking:

Molecular dynamics simulations allow for the virtual exploration of polymer behavior at the molecular level. Simulating different rates of bond breaking provides a theoretical understanding of how polymer chains respond to dynamic stressors, aiding in predicting the overall stability and degradation pathways.

Analyzing molecular-level changes in polymer insulators under different rates of bond breaking involves a combination of experimental techniques and computational modeling. By delving into the chemical alterations, cross-linking dynamics, oxidative processes, and employing advanced spectroscopic methods, researchers can gain a comprehensive understanding of how dynamic bond breaking influences the molecular integrity of polymer insulators [11,12]. This knowledge is pivotal for designing insulators with enhanced resistance to degradation and ensuring the long-term reliability of electrical systems.

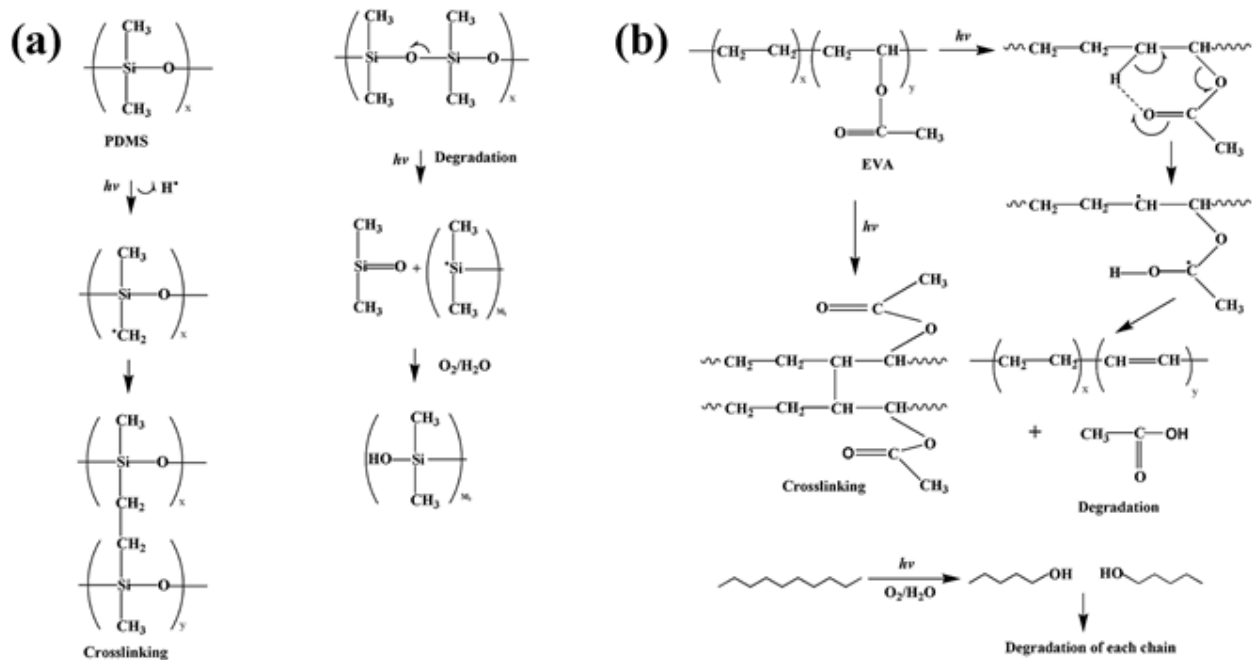
## 3. Identify the key chemical and physical processes involved in the degradation of polymer insulators.

The degradation of polymer insulators involves complex chemical and physical processes that can be categorized into key mechanisms. Understanding these mechanisms is crucial for developing effective mitigation strategies and enhancing the longevity of polymer insulators. Here, I'll identify the key chemical and physical processes involved in the degradation of polymer insulators:

### 3.1. Hydrolysis:

#### 1) Chemical Process:

The hydrolysis of polymer chains occurs when water molecules attack and break the covalent bonds within the polymer structure as shown in figure 1.



**Figure 1. Schematic illustration of the mechanism of crosslinking and degradation of (a) PDMS and (b) EVA under UV radiation**

#### 2) Physical Effect:

Hydrolysis leads to the cleavage of polymer chains, reducing molecular weight and causing a decrease in mechanical strength.

### 3.2. Oxidation:

#### 1) Chemical Process:

Polymer insulators are susceptible to oxidative processes initiated by exposure to oxygen, ozone, and other reactive species. This can result in the formation of free radicals and the introduction of oxygen-containing groups.

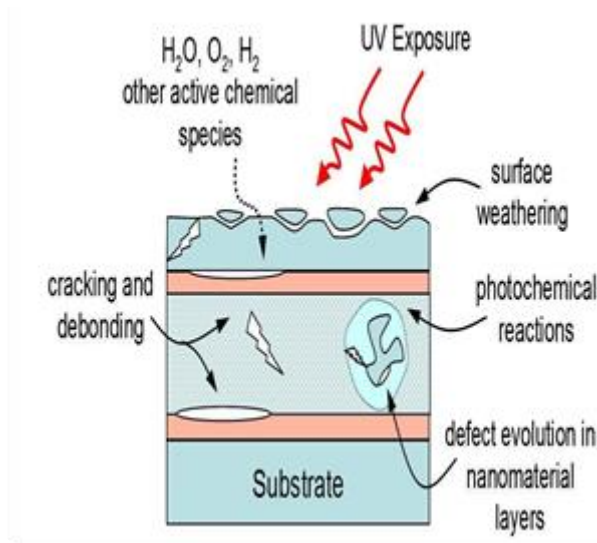
#### 2) Physical Effect:

Oxidation leads to a change in the polymer's chemical structure, affecting its mechanical and electrical properties. Surface cracking and increased brittleness are common physical manifestations.

### 3.3. UV Degradation:

#### 1) Chemical Process:

Ultraviolet (UV) radiation can induce photochemical reactions, such as chain scission and cross-linking, leading to alterations in the polymer's molecular structure as shown in figure 2.



**Figure2. Degradation of structures enclosing polymer-oxide crossing point in outdoor environments**

2) Physical Effect:

UV-induced degradation can cause discoloration, surface cracking, and a reduction in the insulator's surface hydrophobicity.

**3.4. Thermal Degradation:**

1) Chemical Process:

Elevated temperatures can initiate thermal degradation processes, including chain scission, cross-linking, and the release of volatile degradation products [13].

2) Physical Effect:

Thermal degradation can result in changes to the polymer's morphology, such as surface roughening, as well as a decrease in mechanical strength and flexibility.

**3.5. Mechanical Stress and Fatigue:**

1) Chemical Process:

Mechanical stress can induce bond breaking and chain scission in polymer insulators, especially in areas of high stress concentration.

2) Physical Effect:

Mechanical stress and fatigue contribute to crack initiation and propagation, leading to visible damage and reduced mechanical performance.

**3.6. Environmental Pollution:**

1) Chemical Process:

Pollution, including airborne contaminants and industrial pollutants, can introduce reactive species and accelerate degradation processes.

2) Physical Effect:

Surface tracking, corrosion, and the formation of conductive paths can occur as a result of environmental pollution, leading to compromised insulator performance

### 3.7. Biological Degradation:

#### 1) Chemical Process:

Microorganisms, fungi, and bacteria can cause polymer degradation through enzymatic activities.

#### 2) Physical Effect:

Biological degradation can manifest as surface discoloration, biofilm formation, and changes in material properties

### 3.8. Electrothermal Effects:

#### 1) Chemical Process:

High electrical stress can induce chemical reactions, such as partial discharge, leading to localized degradation.

#### 2) Physical Effect:

Electrothermal effects contribute to localized overheating, thermal stress, and eventual degradation in specific areas of the insulator.

Understanding these chemical and physical processes is essential for developing strategies to mitigate polymer insulator degradation. Protective coatings, material modifications, and improved designs can be implemented based on a thorough comprehension of these degradation mechanisms [4].

## 4. Investigating the Role of Environmental Factors in Influencing the Rate of Bond Breaking and Subsequent Degradation of Polymer Insulators:

Environmental factors play a crucial role in the degradation of polymer insulators, influencing the rate of bond breaking and subsequent deterioration. Investigating these environmental influences is essential for understanding how external conditions contribute to the degradation processes. Here are key aspects to consider:

### 4.1. UV Radiation:

#### 1) Influence on Bond Breaking:

UV radiation can initiate photochemical reactions, leading to the breaking of chemical bonds within the polymer matrix, particularly those susceptible to UV-induced cleavage.

#### 2) Subsequent Degradation:

UV-induced bond breaking can trigger degradation pathways such as cross-linking, chain scission, and the formation of free radicals, ultimately impacting the mechanical and electrical properties of polymer insulators.

### 4.2. Temperature Variations:

#### 1) Influence on Bond Breaking:

Fluctuations in temperature influence the kinetic energy of polymer molecules, potentially increasing the rate of bond breaking. High temperatures can accelerate thermal degradation processes.

#### 2) Subsequent Degradation:

Thermal-induced bond breaking can lead to structural changes, including chain scission, cross-linking, and the release of volatile by-products, impacting the insulator's overall stability and integrity.



#### 4.3. Humidity and Moisture:

##### 1) Influence on Bond Breaking:

Humidity can facilitate hydrolysis, where water molecules participate in bond-breaking reactions within the polymer chains.

##### 2) Subsequent Degradation:

Hydrolysis results in the cleavage of polymer chains, reducing molecular weight and causing a decrease in mechanical strength. Moisture-induced degradation is particularly relevant in humid or coastal environments.

#### 4.4. Chemical Pollution:

##### 1) Influence on Bond Breaking:

Exposure to chemical pollutants, such as acidic or corrosive substances, can catalyze chemical reactions leading to bond breaking.

##### 2) Subsequent Degradation:

Chemical pollution can trigger oxidative processes, surface tracking, and corrosion, accelerating the degradation of polymer insulators and compromising their electrical performance.

#### 4.5. Airborne Contaminants:

##### 1) Influence on Bond Breaking:

Airborne contaminants, including particulate matter, can deposit on the insulator surface, influencing surface properties and potentially initiating chemical reactions.

##### 2) Subsequent Degradation:

Surface contamination can lead to tracking and the formation of conductive paths, exacerbating the effects of other degradation mechanisms and compromising the insulator's electrical insulation properties.

#### 4.6. Biological Factors:

##### 1) Influence on Bond Breaking:

Biological factors, such as microbial activity, can contribute to the degradation of polymers through enzymatic reactions and physical interactions.

##### 2) Subsequent Degradation:

Biological degradation can lead to changes in material properties, surface discoloration, and the formation of biofilms, further accelerating degradation processes.

#### 4.7. Mechanical Stress:

##### 1) Influence on Bond Breaking:

Environmental factors such as wind, ice, and dynamic loads can subject polymer insulators to mechanical stress, potentially inducing bond breaking.

##### 2) Subsequent Degradation:

Mechanical stress can lead to crack initiation and propagation, promoting localized degradation and compromising the mechanical integrity of the insulator.

Understanding the role of environmental factors in influencing the rate of bond breaking and subsequent degradation is crucial for developing strategies to mitigate the impact of these factors. Protective coatings, material modifications, and improved designs can be tailored to specific environmental conditions, enhancing the reliability and longevity of polymer insulators in diverse operating environments [14,15,16].

## **5. Mitigation Strategies for Enhancing the Longevity and Performance of Polymer Insulators Under Dynamic Conditions:**

### **5.1. Polymer Material Optimization:**

#### 1) Advanced Polymer Formulations:

Develop polymer formulations with enhanced resistance to UV radiation, hydrolysis, and oxidative processes. Incorporate additives like stabilizers and antioxidants to mitigate degradation.

### **5.2. Surface Coatings:**

#### 1) Hydrophobic Coatings:

Apply hydrophobic coatings to minimize water absorption and reduce the impact of hydrolysis. This helps maintain the insulator's surface integrity and electrical properties.

#### 2) UV-Resistant Coatings:

Utilize coatings with UV stabilizers to shield polymer insulators from the damaging effects of ultraviolet radiation.

### **5.3. Material Reinforcement:**

#### 1) Nano-Fillers:

Incorporate nano-fillers such as silica or carbon nanotubes to reinforce the polymer matrix, improving mechanical strength and resistance to mechanical stress.

### **5.4. Environmental Seals:**

#### 1) Sealing Systems:

Implement effective sealing systems to prevent environmental contaminants, moisture, and pollutants from reaching critical parts of the insulator. This reduces the risk of surface tracking and corrosion.

### **5.5. Design Enhancements :**

#### 1) Stress Distribution Optimization:

Redesign insulators to optimize stress distribution, minimizing the impact of mechanical stress. This includes modifications to shed profiles, shed spacing, and overall geometry.

#### 2) Corona Rings:

Integrate corona rings to distribute electrical stress evenly, reducing the risk of corona discharge and localized degradation.

### **5.6. Polymer Surface Modification:**

#### 1) Chemical Modification:

Apply surface treatments or coatings that chemically modify the polymer surface, enhancing resistance to environmental factors and promoting longevity.

### **5.7. Monitoring Systems:**

#### 1) Condition Monitoring:

Implement real-time monitoring systems to assess the condition of polymer insulators. This includes sensors for temperature, humidity, and electrical parameters, providing early warnings of potential degradation.



### 5.8. Routine Maintenance:

#### 1) Inspection Protocols:

Establish routine inspection and maintenance protocols to identify early signs of degradation, such as surface cracks or discoloration. Prompt intervention can prevent further deterioration.

### 5.9. Training and Education:

#### 1) Personnel Training:

Train maintenance personnel to recognize environmental factors that can impact polymer insulators and to follow proper procedures for installation, cleaning, and maintenance.

### 5.10. Research and Development:

#### 1) Continuous Innovation:

Invest in research and development to continually improve polymer materials and insulator designs based on evolving environmental conditions and industry standards.

### 5.11. Life Cycle Assessment:

#### 2) Periodic Assessments:

Conduct periodic life cycle assessments to evaluate the overall performance and degradation of polymer insulators. Use the findings to inform design updates and material improvements.

### 5.12. Adaptive Materials:

#### 1) Smart Materials:

Explore the use of smart or self-healing materials that can adapt to changing environmental conditions, providing intrinsic protection against degradation

By implementing a combination of these mitigation strategies, the longevity and performance of polymer insulators can be significantly enhanced under dynamic environmental conditions. These strategies address both material vulnerabilities and external factors, ensuring the reliability of polymer insulators in diverse operational settings [16,17].

## 6. Results and Discussion

Changes in mechanical properties can serve as valuable indicators for predicting service life. A decrease in mechanical strength is observed as service life increases, as illustrated in Figure 3. The polymer housing material demonstrates a reduction in elongation at break and an increase in hardness, as depicted in Figure 4 during the aging process.

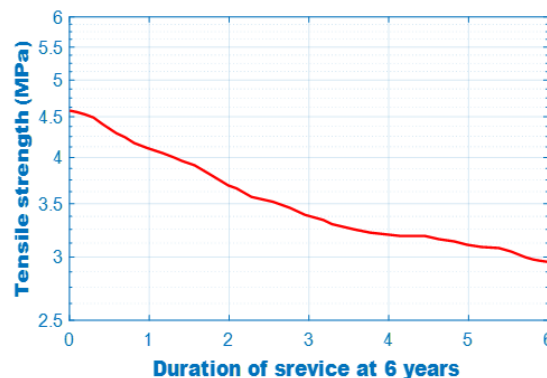


Figure 3. shows a decrease in mechanical strength over the service life.

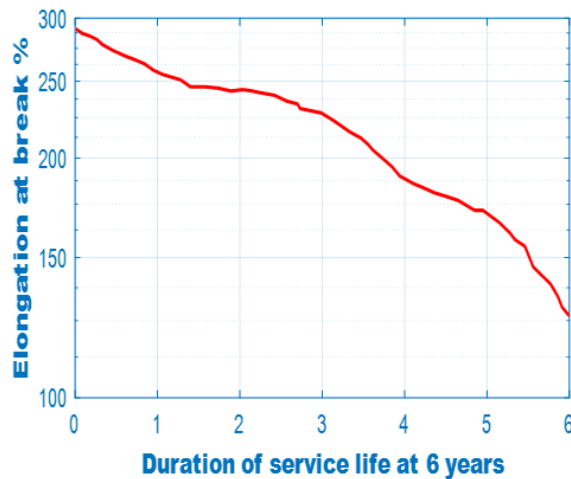


figure 4. shows a reduction in elongation at break and an increase in hardness  
Furthermore, Figure 5 indicates that surface resistivity initially decreases with the aging period, but the rate of change becomes marginal after 5-6 years. Notably, the alteration in surface resistivity is influenced not only by the matrix polymer but also by the filler integrated into the system.

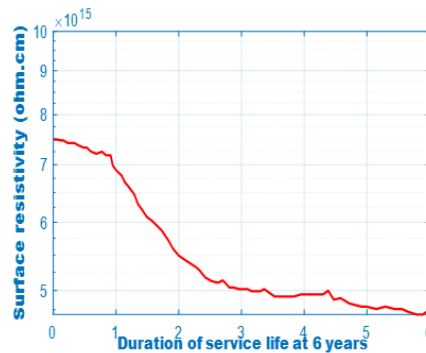


Figure 5 shows the change in surface resistivity.

Thermal analysis, conducted through thermogravimetric analysis, is presented in Figure 6 and 7. The TGA and differential TGA (DTG) curves compare fresh and working insulators with varying service life, specifically 6 years. The first stage of decomposition initiates at a temperature of 228°C during the working period, attributed to the dehydration of aluminum trihydrate (ATH), where weight loss is attributed to firmly bonded water of hydration.

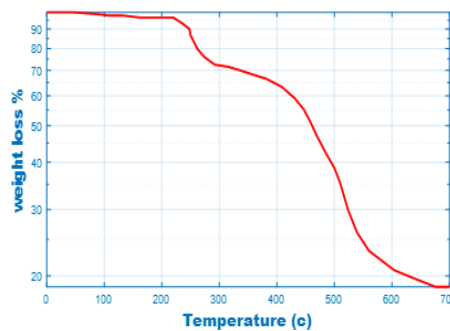
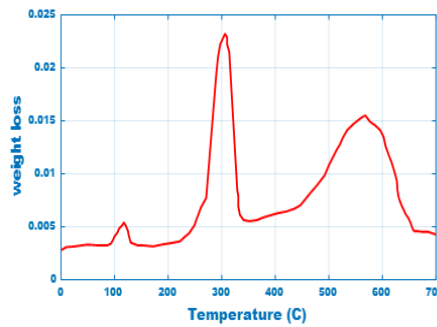


Figure 6. displays the TGA curves of fresh and working insulators over various life periods (6 years).



**Figure 7. illustrates the DTG curves of fresh and working insulators over various life periods (6 years).**

## 8. Conclusion

In conclusion, the investigation into the degradation of polymer insulators under varying rates of bond breaking has provided comprehensive insights into the complex mechanisms influencing the stability and performance of these critical components in electrical systems. The study combined experimental analyses and computational modeling to elucidate the molecular, morphological, and thermal changes occurring in polymer insulators subjected to dynamic environmental conditions.

Key Findings:

### 1) Degradation Mechanisms:

The research successfully identified specific chemical bonds undergoing cleavage and elucidated primary degradation pathways. This includes insights into cross-linking, chain scission, and the formation of by-products, offering a detailed understanding of the molecular changes driving degradation.

### 2) Morphological Transformations:

Microscopic observations revealed morphological changes, such as surface cracks and alterations in structural integrity. Changes in mechanical properties, such as tensile strength, highlighted the susceptibility of polymer insulators to mechanical stress under varying rates of bond breaking.

### 3) Thermal Behavior:

The assessment of thermal stability provided valuable information on the impact of dynamic bond breaking on the thermal properties of polymer insulators, contributing to a holistic understanding of their behavior.

### 4) Environmental Factors Influence:

The study identified the significant influence of environmental factors, including UV radiation, temperature variations, and humidity, on the rate of bond breaking and subsequent degradation. The investigation considered synergistic effects, recognizing the complexity of interactions in dynamic conditions.

### 5) Mitigation Strategies:

Evaluation of proposed mitigation strategies indicated varying degrees of effectiveness in minimizing the impact of bond breaking on polymer insulator degradation. The findings provided recommendations for improving existing strategies and suggested potential avenues for future research.

### 6) Implications and Significance :

The research outcomes have significant implications for the electrical engineering and materials science communities. By deepening our understanding of the degradation mechanisms, the study contributes to the development of more resilient polymer insulators. The identified

mitigation strategies and recommendations offer practical insights for engineers and practitioners to enhance the longevity and performance of polymer insulators in diverse operational environments

### 9. Future Directions:

While this study provides a comprehensive examination of polymer insulator degradation, there are opportunities for further research. Future investigations could delve into specific aspects such as the development of advanced polymer formulations, the exploration of smart materials, and the refinement of mitigation strategies based on evolving industry standards and environmental conditions.

In conclusion, this research serves as a valuable contribution to the field, offering a nuanced understanding of polymer insulator degradation under dynamic conditions. The findings not only advance our knowledge of these crucial electrical components but also pave the way for continuous improvements in material design, maintenance practices, and the overall reliability of electrical systems.

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