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1	Formation of conjugated linoleic acid by a <i>Lactobacillus</i>
2	plantarum strain isolated from an artisanal cheese: evaluation in
3	miniature cheeses
4	
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21 Abstract

Among 129 lactic acid bacteria previously isolated from raw-milk starter-free cheeses 22 manufactured in Galicia (NW Spain), two strains of Lactobacillus plantarum were 23 definitely recognized as producers of conjugated linoleic acid (CLA). Gas 24 chromatography analysis identified cis-9, trans-11 C18:2 as the predominant CLA 25 isomer formed in MRS broth supplemented with linoleic acid. A centrifugation-based 26 model for the manufacture of miniature cheeses was used to evaluate the formation of 27 28 CLA by Lb. plantarum L200, the highest producer of CLA in MRS broth. The miniature cheeses made with the addition of the L200 strain showed significantly (P <29 0.05) higher contents of cis-9, trans-11 CLA than those of the control cheeses (1.09 vs. 30 0.69 percentage of total fatty acids, respectively). These results suggest that Lb. 31 plantarum L200 strain could be used as an adjunct culture to slightly increase the 32 33 concentrations of CLA in short-ripened cow's milk cheeses.

37	Conjugated linoleic acid (CLA) isomers have attracted great interest in recent years
38	because of their attributed functional and health promoting properties, including
39	anticarcinogenic, antiatherogenic, antiobesity, antiinflammatory and antidiabetic effects
40	(Hennessy, Ross, Devery, & Stanton, 2011; Yang et al., 2015). The main CLA isomers
41	recognized with these beneficial activities are cis-9, trans-11 C18:2, trans-10, cis-12
42	C18:2 and <i>trans-9</i> , <i>trans-</i> 11 C18:2 (Renes et al., 2017; Yang et al., 2015). Dairy
43	products from ruminants are the most important source of CLA in a diet, and may
44	contribute to around 60% of the total dietary CLA intake (Chin, Liu, Storkson, Ha, &
45	Pariza, 1992). The cis-9, trans-11 isomer, also called rumenic acid, is the principal form
46	of dairy CLA, representing approximately 90% of the total CLA (Chin et al., 1992;
47	Prandini, Sigolo, Tansini, Brogna, & Piva, 2007). Conjugated linoleic acid content in
48	milk and milk products ranges between 0.1% and 2.9% of total fat, with the highest
49	amounts found in cheeses from sheep milk (El-Salam & El-Shibiny, 2014).
50	A daily intake of 3 g per day for a person weighing 70 kg has been recommended to
51	achieve the highest health benefits of CLA (Ip, Scimeca, & Thompson, 1994).
52	Consequently, increasing the concentration of CLA in dairy products has been the focus
53	of several studies with a view to improve their beneficial properties on health and to
54	develop functional food products (Ozer, Kilic, & Kilic, 2016). In this sense, feeding
55	lactating ruminants on natural pasture and oil-supplemented rations seems to be the
56	factor that most significantly increases the CLA levels of milk and derived dairy
57	products (Van Nieuwenhove, Oliszewski, & González, 2009; El-Salam & El-Shibiny,
58	2014).

59	Some lactic acid bacteria (LAB), especially Lactobacillus, and Bifidobacterium strains
60	may produce CLA by isomerization of linoleic acid (LA) using linoleate isomerase
61	enzyme (Rodríguez-Alcalá, Braga, Malcata, Gomes, & Fontecha, 2011; Yang et al.,
62	2017). Incorporation of such CLA-forming bacteria as starters or adjunct cultures into
63	cultured dairy products offers a viable and natural strategy for increasing CLA content
64	(Andrade et al., 2012). Therefore, the selection of LAB isolates able to produce CLA in
65	milk by biological fermentation processes constitutes a meaningful purpose for the food
66	industry in relation to cheese and fermented dairy products (Ozer et al., 2016;
67	Rodríguez-Alcalá et al., 2011).
68	In order to assay the properties of different microbial strains in cheese making, to
69	predict cheese yield or to evaluate variations in processing conditions, simple protocols
70	which use small milk samples, fixed times between rennet addition and cutting, and
71	centrifugation for whey separation have been developed (Bachmann, Kruijswijk,
72	Molenaar, Kleerebezem, & van Hylckama Vlieg, 2009; Cipolat-Gotet et al., 2016). In
73	these miniature cheese-making procedures, a small volume (1.7-10 mL) of milk
74	contained in glass tubes or in the wells of a microplate is coagulated and centrifuged
75	(instead of drained, moulded and pressed) at 1000-4800 $\times g$ in one or several stages to
76	separate the whey from the curd. These fast and inexpensive methods show reasonably
77	acceptable performance, with manufacturing conditions being highly reproducible, and
78	thus they can be used in the screening of microbial strains for the expression of specific
79	enzymatic activities or flavor-forming abilities (Bachmann et al., 2009).
80	In this context, the aims of the present study were: (i) to screen 129 LAB isolates
81	obtained from traditional raw-milk starter-free cow cheeses for their ability to produce
82	CLA from free LA in synthetic culture media; and (ii) to test selected LAB strains for

the formation of CLA in ripened cow milk cheeses using a miniature laboratory cheesemodel.

85

86 2. Materials and methods

87

88 2.1. Bacterial strains and culture media

89

One hundred and twenty-nine LAB isolates (55 lactococci, 42 mesophilic lactobacilli 90 and 32 leuconostocs) previously obtained and selected among the microbiota of raw-91 milk starter-free cow cheeses manufactured in Galicia, NW Spain (Garabal, Rodríguez-92 Alonso, & Centeno, 2008), were screened for their ability to convert free LA to CLA in 93 synthetic culture media. Commercial starter cultures had never been used before in the 94 95 productions from which the isolates originated. In addition to the cheese isolates, two reference food-derived LAB strains (Lactobacillus plantarum strain CECT 749/ATCC 96 97 10241 and Lactobacillus brevis CECT 5172/DSMZ 6235) obtained from the Spanish Type Culture Collection (CECT, Valencia, Spain) were used as positive controls. Stock 98 cultures were maintained at -30 °C in 11% sterile reconstituted skim milk with 20% 99 (v/v) glycerol added, and activated by subculturing twice at 30 °C for 24 h in MRS 100 101 broth (Oxoid, Basingstoke, Hampshire, UK) for lactobacilli and leuconostocs, or in Elliker broth (BD Difco, Franklin Lakes, NJ, USA) for lactococci. 102 103 2.2. Screening of LAB for CLA production from free LA 104 105 106 The ability to convert free LA to total CLA was initially investigated in MRS broth for

107 lactobacilli and leuconostocs and in Elliker broth for lactococci supplemented with 1%

109 Barcelona, Spain) and 0.25 mg mL⁻¹ free LA (99% purity; Sigma-Aldrich, St. Louis,

110 MO, USA). The activated bacterial strains were transferred at 2% (v:v) to the culture

- 111 medium (10 mL) and aerobically incubated at 30 °C for 48 h. All samples were carried
- 112 out in triplicate.
- 113 Lipid extraction from culture media was performed as described by Rodríguez-Alcalá et

al. (2011). The total CLA contained in the supernatants was estimated in accordance

115 with the rapid screening UV-spectrophotometric method proposed by Barrett, Ross,

116 Fitzgerald, & Stanton (2007). Absorbance values at 233 nm were determined in a

117 Lambda 650 UV/Vis spectrophotometer (PerkinElmer Ltd, Beaconsfield, UK). For each

isolate, 2 mL of lipid extract in hexane were placed into quartz cuvettes and analysed. A

calibration curve was built for the absorbance at 233 nm versus *cis*-9, *trans*-11 CLA

isomer (96% purity; Sigma-Aldrich) concentration (0-50 μ g mL⁻¹). The assumed

isomerization rate of LA into CLA in the culture medium was calculated by the

122 formula: CLA concentration/initial LA concentration \times 100.

123

124 2.3. CLA production and quantification by gas chromatography

125

126 The 15 isolates (11 *Lactococcus lactis*, 2 *Lactobacillus paracasei*, and 2 *Lb. plantarum*)

127 showing the ability to convert free LA to total CLA with assumed isomerization rates

higher than 10% in accordance with the preliminary screening method were

subsequently assayed by gas chromatography (GC). The isolates were tested in a LA

emulsion in bovine serum albumin (BSA) (Lin, 2006) to avoid any potentially positive

131 effects caused by Tween 80 on the growth and production of CLA by LAB (Corcoran,

132 Stanton, Fitzgeral & Ross, 2007; Li et al., 2011). The selected bacteria were activated in

133 MRS or Elliker broth as previously indicated and then inoculated at 2% v:v in (100 mL)

134 MRS broth prepared without Tween 80 and supplemented with 0.25 mg mL⁻¹ free LA

135 (Sigma-Aldrich) and 0.1 mg mL⁻¹ BSA (\geq 95% pure Sigma-Aldrich), and incubated at

136 30 °C on a rotary shaker at 120 rpm for 48 h. The cultures were then centrifuged at 5000

137 \times g for 10 min at room temperature. The fat was extracted from the culture supernatant

138 fluid and from the bacterial pellet independently, according to the method described by

139 Yang et al. (2014).

140 Fatty acids from 0.5 mL hexane layers were esterified and fatty acid methyl esters were

141 extracted as described by Ledoux et al. (2005). Separation, identification and

quantification of the methyl esters of: *cis*-9, *trans*-11; *trans*-10, *cis*-12; and *trans*-9,

143 *trans*-11 CLA isomers were performed with the aid of a Trace GC Ultra (Thermo

144 Finnigan, Austin, TX, USA) chromatograph equipped with a flame ionization detector

145 (FID), under the conditions described by Méndez-Cid, Centeno, Martínez, & Carballo

146 (2017). All samples and standards were injected in triplicate.

147

148 2.4. Manufacture and analysis of miniature cheese models for testing CLA production
149 by adjunct LAB

150

A protocol for the manufacture of miniature laboratory cheeses that meet the requirements for gross composition and pH of both the industrial PDO Arzúa-Ulloa and Tetilla cheese varieties was designed. Both cheeses combined represent about 60% of the total annual production of unmixed cow milk PDO cheeses manufactured in Spain, and have quite similar characteristics regarding flavor and texture. Industrial Arzúa-Ulloa and Tetilla cheese making includes a curd washing step, similar to Dutch-type cheeses. Therefore, the protocol designed in this study was based on that described by

158	Bachmann et al. (2009) for the production of miniaturized Gouda-type cheeses, even
159	though the volumes were larger in order to facilitate the analytical procedures, and
160	cheeses were ripened in an environmental atmosphere. All the information concerning
161	the preparation and curdling of cheese milk, operations for whey drainage and cheese
162	ripening can be found in the supplementary files S1 (text) and S2 (figure). Two cheese
163	making trials were carried out.
164	
165	2.4.1. Bacterial strains for the manufacture of the miniature laboratory cheeses
166	
167	The commercial starter used in the manufacture of the miniature cheeses was the freeze-
168	dried direct-vat-set Choozit MM100 (Danisco® Food Ingredients, Sassenage, France), a
169	mesophilic D-starter containing Lactococcus lactis subsp. lactis and Lc. lactis subsp.
170	<i>cremoris</i> strains. The starter was maintained at -25 °C until use. The strains <i>Lb</i> .
171	paracasei L45 (non-CLA forming) and Lb. plantarum L200 (CLA-forming) were
172	employed as adjunct cultures in the manufacture of the miniature cheeses. Frozen
173	cultures were grown on MRS broth at 30 $^{\circ}\mathrm{C}$ for 24 h, and then subcultured at 2% (v:v)
174	in sterile (110 °C, 15 min) reconstituted skim milk (Oxoid) and incubated for 48 h at 30
175	°C. The absence of antimicrobial activity of the L45 and L200 strains against the
176	commercial culture MM100 was previously confirmed by the agar well diffusion assay,
177	as described by Centeno, Gaya, Medina, & Nuñez (2002).
178	
179	2.4.2. Cheese sampling and physicochemical analyses
180	
181	Three groups of cheese were obtained: control cheeses, L45 cheeses (made with the
182	non-CLA forming adjunct culture), and L200 cheeses (made with the CLA-forming

adjunct culture). All miniature cheeses were sampled on day 28 of ripening. Dry extract, 183 fat, protein and ash content were analyzed only in the control cheeses. The 184 compositional parameters and pH were determined as previously described (Centeno, 185 Rodríguez-Alonso, Carballo, & Garabal, 2015). To perform each of the analyses, the 186 number (between 1 and 3) of cheeses $(1.10\pm0.12 \text{ g weight})$ needed to yield sufficient 187 material was pooled. All analyses were carried out in duplicate and the results averaged 188 for each cheese making trial. 189 190 2.4.6. Analysis of total fatty acids 191 192 Miniature cheeses from the three different groups (control, L45 and L200) were 193 sampled to determine total fatty acids, including: cis-9, trans-11; trans-10, cis-12; and 194

195 *trans*-9, *trans*-11 CLA isomers. The fat from 5.00 ± 0.01 g samples (obtained by

196 pooling 5 miniature cheeses from each of the groups) was extracted following the

197 procedure described by Folch, Lees, & Sloane-Stanley (1957). Lipid methylation from

198 0.500±0.001 g of the extracted fat was carried out according to Méndez-Cid et al.

199 (2017). The separation of the fatty acids from the total lipids was performed by GC-

FID, as previously described in Section 2.3, for the bacterial strains.

201 Individual fatty acid methyl esters were identified and quantified by comparison with

the retention times and peak areas of the standard mixture of FAME Mix Supelco

203 37Components (Supelco, Bellefonte, PA, USA) and of CLA isomers (Sigma-Aldrich).

204 The CLA and fatty acid concentrations of miniature cheese samples were expressed as g

 100 g^{-1} fatty acids, calculated with peak areas corrected by factors according to the

AOAC 963.22 method (AOAC, 2000). Two analytical replicates were made and the

207 results were averaged for each of the trials.

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2.5. Statistical analysis

211	Data obtained for the contents of the different fatty acids determined in the miniature
212	cheeses analysed in the present study were examined by analysis of variance (ANOVA).
213	When a significant effect was found in the ANOVA, the significance of the differences
214	between cheeses were determined by the Tukey's test, assuming the hypothesis of
215	equality of variances. Differences were considered significant at the $P < 0.05$ level. All
216	statistical procedures were carried out with the software package SPSS Statistics version
217	23.0 for Windows (IBM SPSS Inc., Chicago, IL, USA).
218	
219 220	3. Results and Discussion
221	3.1. Production of CLA by the LAB isolates
222	
223	Among the 129 LAB tested, 15 isolates generated LA isomerization rates higher than
224	10% according to the spectrophotometric method. This number comprised 11 Lc. lactis,
225	2 Lb. paracasei, and 2 Lb. plantarum (Table 1). The highest assumed percentages of
226	conversion were obtained for the two strains of Lb. plantarum L188 (mean value of
227	22.0%) and L200 (30.1%). These strains were isolated from raw-milk ripened (2.5
228	months) Cebreiro cheese (Garabal et al., 2008). The type strains Lactobacillus
229	plantarum CECT 749 and Lactobacillus brevis CECT 5172 used as positive controls
230	also isomerized LA to CLA with conversion values of 25.1% and 15.2%, respectively
231	(Table 1). Strains of different species of Lactobacillus and one Lactococcus lactis have
232	been described to produce CLA from LA in specific growth media (Bisig, Eberhard,
233	Collomb, & Rehberger, 2007). Strains of Lc. lactis have also shown high CLA

production in both skim and whole-fat milk supplemented with free LA (Kim & Liu,
2002; Rodríguez-Alcalá et al., 2011).

Unlike the results obtained by the spectrophotometric method, only the two Lb. 236 plantarum L188 and L200 strains along with the type strains Lb. plantarum CECT 749 237 and Lb. brevis CECT 5172 were positive for the production of CLA when cultured in 238 MRS broth without Tween 80 supplemented with free LA and BSA and then analysed 239 by GC (Table 2). These differences could be partly explained because the screening 240 241 UV-spectrophotometric method of Barrett et al. (2007) measures conjugated double bonds in all the fatty acids present in the supernatants obtained from the bacterial 242 243 cultures. Both Lb. plantarum L188 and L200 strains formed cis-9, trans-11 and trans-9, trans-11 CLA isomers, and the strain L200 further converted LA to trans-10, cis-12 244 CLA. Lactobacillus plantarum CECT 749 also yielded the three CLA isomers, while 245 246 Lb. brevis did not convert free LA to trans-9, trans-11 CLA. Most of the CLA produced (mean estimated values between 82.6% and 98.7% of the total CLA formed by each of 247 248 the strains, data not shown) was detected in the supernatant fraction of the cultures of the four strains. The highest percentages of LA conversion, calculated from the sum of 249 each of the CLA isomer concentrations in the supernatant and in the pellet, were found 250 for the Lb. plantarum L200 (12.9%) and CECT 749 (9.21%) strains in relation to the 251 252 production of cis-9, trans-11 CLA isomer (Table 2). Lactobacillus plantarum L200 also showed the highest conversion rate (0.73%) to trans-9, trans-11 CLA, and Lb. brevis 253 CECT 5172 offered the highest percentage (1.01%) of LA converted to trans-10, cis-12 254 CLA isomer (Table 2). 255

CLA isomers produced by LAB are mainly found in the supernatant from the cultures
compared to the cell pellets (Ribeiro, Stanton, Yang, Ross, & Silva, 2018; Yang et al.,
2014). Several studies revealed a great variability in the CLA isomer profile produced

- by different LAB strains, although for most species *cis*-9, *trans*-11 C18:2 isomer
- 260 represents more than 70% of the total CLA formed from LA (Kuhl & De Dea Lindner,
- 261 2016). *Lactobacillus* is the LAB genus that comprises most of the species able to
- 262 produce CLA (Kishino, Ogawa, Omura, Matsumura, & Shimizu, 2002; Renes et al.,
- 263 2017; Yang et al., 2014), and *Lb. plantarum* strains have been identified as the most
- efficient CLA-producers among food-derived LAB (Yang et al., 2014; Yang et al.,
- 265 2017). Strains of *Lb. plantarum* isolated from foods have shown conversion rates of LA
- to total CLA over 50% (Kishino et al., 2002; Yang et al., 2014). Renes et al. (2017) and
- 267 Ribeiro et al. (2018) described four and two, respectively, *Lb. plantarum* strains isolated
- from artisanal raw-milk cheeses forming 15-55 μ g mL⁻¹ of total CLA in MRS broth
- supplemented with free LA. In both studies, the *cis*-9, *trans*-11 CLA isomer was the
- 270 most abundant isomer generated, followed by the *trans-9*, *trans-11* CLA. In addition,
- the isomer *trans*-10, *cis*-12 was detected as a minor compound. These results are
- comparable to those found in the present study.
- 273 Yadav et al. (2007) suggested that strains of *Lb. acidophilus* and *Lb. casei* present in a
- traditional fermented milk product increase the production of free fatty acids through
- 275 lipolysis of milk fat and produce CLA using the formed free LA. In this sense, the
- 276 CLA-forming Lb. plantarum L200 strain assayed in the present study had previously
- been found to exhibit a weak lipolytic activity in tributyrin and Tween 80 agars (datanot shown).
- 279

280 *3.2.* Compositional analysis and pH of the miniature cheeses

- 281
- The experimental miniature control cheeses obtained in the present study fulfill, after 28
- 283 days of ripening in the usual conditions, the compositional and pH criteria specified by

both PDO Arzúa-Ulloa and Tetilla regulations (45-50% dry matter; \geq 45% fat/dry

matter; $\geq 40\%$ protein/dry matter; 68-73% moisture in fat-free basis; and pH between

286 5.0 and 5.5). The results (mean±standard deviation) obtained for dry matter, fat/dry

- 287 matter, protein/dry matter, and moisture in fat-free basis (all expressed as %, w/w) were
- 288 47.4 \pm 0.93, 52.7 \pm 1.16, 42.7 \pm 1.45, 1.12 \pm 0.14, and 69.3 \pm 0.67, respectively. The mean pH

values were between 5.14 for L45 cheeses and 5.23 for L200 cheeses (Table 3).

290

3.3. Analysis of fatty acids in the miniature cheeses made with the different bacterial
strains

293

294 The concentrations of the fatty acids identified in the miniature cheeses made with the 295 addition of the different LAB strains are shown in Table 3. The most abundant fatty acids in the cheese groups were oleic acid (C18:1 n-9; 25.2-27.2 g 100 g^{-1} of fat), 296 palmitic acid (C16:0; 24.7-26.7 g 100 g⁻¹ of fatty acids), stearic acid (C18:0; 10.9-12.3 g 297 100 g⁻¹ of fatty acids) and myristic acid (C14:0; 10.4-11.9 g 100 g⁻¹ of fatty acids). The 298 fatty acid profile is comparable with those described for other cow milk cheeses 299 300 (Falchero et al., 2010; Van Nieuwenhove et al., 2009). The mean concentration of the *cis*-9, *trans*-11 CLA isomer in the group of control cheeses (0.69 g 100 g⁻¹ of fatty 301 acids) is similar to that reported by Van Nieuwenhove et al. (2009) for 11 cow cheeses 302 from NW Argentina (0.71 g 100 g⁻¹ fatty acids), however, it was lower than those found 303 for cheeses made from milk of pasture grazed cows (1.61-1.75 g 100 g^{-1} fatty acids) 304 (Falchero et al., 2010; Povolo, Pelizzola, Lombardi, Tava, & Contarini, 2012). 305 The concentrations of myristic acid (C14:0) in the control miniature cheeses were 306 significantly higher (P < 0.05) than in the cheeses made with the CLA-forming L200 307

308	strain, and the contents of palmitic acid (C16:0) in the cheeses made with the adjunct
309	cultures were significantly higher ($P < 0.05$) than in the control cheeses (Table 3).
310	These differences in the fatty acid profiles could be partly attributed to a different
311	degree of lipolysis in the groups of cheese compared. Finally, the concentrations of cis-
312	9, <i>trans</i> -11 CLA isomer were significantly higher ($P < 0.05$) in the miniature cheeses
313	made with the CLA-forming L200 strain than in the cheeses in the two other groups
314	(1.09 vs. 0.69 and 0.61 g 100 g ⁻¹ fatty acids) (Table 3). The increase in the total CLA
315	content in the L200 cheeses could be estimated at 55% in relation to the control cheeses.
316	The calculated atherogenicity indexes (AI; value inversely proportional to the
317	nutritional quality of lipid profile) were of 1.94 in the control cheeses, 2.04 in the L45
318	cheeses and 1.90 in the L200 cheeses made with the CLA-forming strain, and the
319	desirable fatty acid (DFA) values were of 49.7 in the control cheeses, 48.3 in the L45
320	cheeses and 49.3 in the L200 cheeses (Table 3). No significant differences were found
321	between the groups of cheese with these parameters. The mean AI values determined in
322	the present study are close to the value of 2 proposed as typical of dairy products by
323	Bobe et al. (2004), and lower than the mean value obtained by Van Nieuwhenhove et al.
324	(2009) for Argentinian cow cheeses (2.59). The DFA values are similar to those found
325	by Taboada, Van Nieuwenhove, Alzogaray, & Medina (2015) in ripened (60-d) goat
326	cheeses made with autochthonous strains (46-48 g 100 g^{-1} of fatty acids); these values
327	allow inferring the content of those beneficial fatty acids for health.
328	It has been suggested that the factors involved in the cheese making process such as the
329	addition of starter cultures and ripening, could influence the lipolytic processes and
330	consequently the variations of fatty acid composition but generally do not affect the
331	concentration of CLA in cheese fat (Bisig et al., 2007; Prandini, Sigolo, & Piva, 2011).
332	It has also been concluded that CLA-forming LAB may increase CLA content only

333	under the condition that free LA is available in the medium (Bisig et al., 2007). Taboada		
334	et al. (2015) reported that the use of autochthonous cultures including two Lb.		
335	plantarum strains in artisanal goat cheese manufacture enhanced the CLA content,		
336	flavor and AI of the ripened (60-d) cheeses. The CLA level increased during ripening		
337	from 0.6 to 1.0 g 100 g ⁻¹ of fatty acids, this final value being very similar to that		
338	determined in the cheeses made with the Lb. plantarum L200 strain in the present study.		
339	An increase in the levels of oleic acid and total CLA has also been reported in Italian		
340	Scamorza ewe cheese made with Lb. acidophilus (Albenzio et al., 2013). Therefore, it		
341	might be possible that selected lipolytic and CLA-forming lactobacilli could increase		
342	the CLA content of cheeses after releasing LA from fat glycerides.		
343			
344	4. Conclusions		
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493	Table 1. Presumptive CLA producers, CLA concentration ^a (mean values±standard
494	deviations of triplicate determination) and assumed isomerization rates determined in
495	MRS broth for lactobacilli or Elliker broth for lactococci supplemented with Tween 80
496	(1% w/v) and free LA (0.25 mg mL ⁻¹) after 48 h of incubation at 30 $^{\circ}$ C

Isolate	Source	CLA	Assumed
		$(\mu g m L^{-1})$	isomerization rate ^b
			(%)
Lactococcus lactis subsp. lactis L42	Arzúa-Ulloa cheese	26.2±10.2	12.4
Lactobacillus paracasei L45	Arzúa-Ulloa cheese	30.9±20.1	10.5
Lactococcus lactis subsp. cremoris L52	Arzúa-Ulloa cheese	27.9±13.4	11.2
Lactococcus lactis subsp. lactis L59	Arzúa-Ulloa cheese	31.3±7.2	12.5
Lactococcus lactis subsp. cremoris L65	Tetilla cheese	32.7±23.2	13.1
Lactococcus lactis subsp. cremoris L111	Arzúa-Ulloa cheese	27.6±14.1	11.0
Lactococcus lactis subsp. cremoris L131	Tetilla cheese	41.0±24.6	16.4
Lactococcus lactis subsp. lactis L132	Tetilla cheese	31.0±12.1	12.4
Lactococcus lactis subsp. lactis L134	Tetilla cheese	32.5±20.2	13.0
Lactococcus lactis subsp. cremoris L172	Cebreiro cheese	31.1±16.2	12.5
Lactococcus lactis subsp. cremoris L173	Cebreiro cheese	33.9±17.3	13.5
Lactococcus lactis subsp. cremoris L187	Cebreiro cheese	33.7±12.5	13.5
Lactobacillus plantarum L188	Cebreiro cheese	55.0±18.2	22.0
Lactobacillus plantarum L200	Cebreiro cheese	75.2±35.4	30.1
Lactobacillus paracasei L221	Cebreiro cheese	30.9±10.2	12.3
Lactobacillus plantarum CECT 749	(Culture collection)	62.8±33.9	25.1
Lactobacillus brevis CECT 5172	(Culture collection)	48.0±25.4	19.2

498

499 ^aCalculated spectrophotometrically at 233 nm from the linear trend of the calibration curve.

500 ^bCalculated according to the formula: CLA concentration/initial LA concentration \times 100.

502	Table 2. CLA isomer concentrations ($\mu g m L^{-1}$) determined by GC-FID in bacterial
503	supernatants and pellets (mean values±standard deviations of triplicate determination)
504	from strains grown in MRS broth without Tween 80 supplemented with 0.25 mg mL ^{-1}
505	of free LA and 0.1 mg mL ⁻¹ of BSA after 48 h of incubation at 30 °C under stirring (120
506	rpm)

Strain	Culture	cis9, trans11	% LA	trans10, cis12	% LA	trans9, trans11	% LA
	fraction	CLA	converted ^a	CLA	converted	CLA	converted
Lb. plantarum L188	supernatant	9.78±0.64	4.18	nd	_	0.57 ± 0.09	0.27
	pellet	0.67±0.14		nd		nd	
Lb. plantarum L200	supernatant	28.3±1.10	12.9	$0.53{\pm}0.07$	0.24	1.64±0.33	0.73
	pellet	3.97±0.62		0.08±0.10		0.19±0.07	
Lb. plantarum CECT 749	supernatant	18.9±2.76	9.21	0.62 ± 0.30	0.25	1.48 ± 0.90	0.71
	pellet	4.11±0.36		nd^b		0.30±0.18	
Lb. brevis CECT 5172	supernatant	0.05 ± 0.06	0.02	2.48 ± 0.57	1.01	nd	_
	pellet	nd		0.04±0.03		nd	

508

509 ^aPercentage of the sum of the CLA isomer concentrations determined in the supernatant and in the pellet

510 fractions in relation to the initial LA concentration.

511 ^bnd: not detected.

Table 3. pH and fatty acid composition of the miniature cheeses^a

	Control cheeses	L45 cheeses ^b	L200 cheeses ^b	P value
pH	5.21±0.15	5.14±0.17	5.23±0.12	0.825
Fatty acids (g 100 g ⁻¹ fat)				
C4:0	2.57±0.34	2.74±0.11	2.83±0.33	0.691
C6:0	$2.04{\pm}0.02$	2.10±0.19	2.10±0.17	0.890
C8:0	0.72 ± 0.87	0.77±0.03	0.71±0.03	0.582
C10:0	2.21±0.09	2.18±0.10	2.19±0.11	0.957
C12:0	2.80±0.13	2.53±0.15	2.81±0.12	0.200
C14:0	11.86±0.28 ^A	11.25 ± 0.20^{AB}	10.38±0.24 ^B	0.020
C14:1	0.21±0.002	0.19±0.03	0.20±0.01	0.649
C15:0	$0.87{\pm}0.02$	0.74 ± 0.05	0.85±0.04	0.080
C16:0	$24.71 {\pm} 0.06^{B}$	26.66±0.42 ^A	26.05±0.22 ^A	0.013
C16:1	0.01±0.01	0.01±0.01	$0.02{\pm}0.001$	0.524
C17:0	0.45 ± 0.01	$0.40{\pm}0.05$	0.44 ± 0.01	0.407
C17:1	0.21±0.04	0.19±0.04	0.20±0.01	0.756
C18:0	10.85±1.34	11.79±1.63	12.29±1.43	0.655
C18:1 n-9	26.93±1.57	25.18±1.75	27.20±0.82	0.423
C18:2 n-6	2.51±0.18	2.40±0.32	2.21±0.09	0.466
C18:3 n-6	0.11±0.03	0.11±0.02	0.10±0.01	0.945
C18:3 n-3	$0.64{\pm}0.02$	0.61±0.06	0.67 ± 0.02	0.580
<i>c9t</i> 11 C18:2	$0.69{\pm}0.03^{\rm B}$	$0.61{\pm}0.04^{\rm B}$	1.09±0.03 ^A	0.001
<i>t</i> 10 <i>c</i> 12 C18:2	0.02 ± 0.001	0.01±0.002	0.02 ± 0.001	0.265
C20:0	0.11 ± 0.007	0.10±0.02	$0.10{\pm}0.002$	0.758
C20:1	1.79±0.66	1.72±0.25	1.78 ± 0.20	0.984
C20:3 n-6	0.22 ± 0.04	0.22±0.02	$0.19{\pm}0.001$	0.423
C20:4 n-6 (ARA)	0.10±0.01	0.09±0.01	0.10±0.01	0.310
C20:5 n-3 (EPA)	0.19±0.22	0.19±0.13	0.24±0.11	0.934
C22:2	5.19±0.76	4.94±1.16	3.03±0.70	0.165

C24:0		0.05±0.01	0.05±0.01	0.04±0.001	0.523		
AI ^d		1.94±0.15	2.04±0.17	1.90±0.07	0.606		
DFA ^e		49.66±4.92	48.26±5.52	49.32±3.45	0.954		
515							
516	^a Results are mean values±standard deviation obtained from two different cheese making trials analysed in						
517	duplicate and averaged.						
518	^b L45 cheeses were made with the addition of the non-CLA forming <i>Lb. paracasei</i> L45 strain; L200 cheeses						
519	were made with the addition of the CLA-forming Lb. plantarum L200 strain.						
520	^c ND: not determined.						
521	^d AI: Atherogenicity index according to Ulbricht & Southgate (1991) = (C12:0 + 4C14:0 +						
522	C16:0)/(monounsaturated + polyunsaturated fatty acids).						
523	^e DFA: Desirable fatty acid according to Osmari, Cecato, Macedo, & Souza (2011) = unsaturated fatty acids						
524	+ C18:0.						
525	^{A-C} Mean values within a row indicated by different superscripts are significantly different ($P < 0.05$;						
526	Tukey's test).						
527							
528							

SUPPLEMENTARY MATERIAL

S1. Manufacture of miniaturized model Arzúa-Ulloa/Tetilla industrial PDO cheeses

S1.1. Preparation and curdling of cheese milk

Two cheese making trials were carried out, by using 1 L of retail pasteurized (76 °C, 20 s) non-homogenized whole (3.8 g fat 100 mL⁻¹) milk (Loureiro, Carballiño-Ourense, Spain) contained in polyethylene bags, for each trial. The milk used for each of the two trials was obtained during spring season from animals feeding on natural pastures, and had been pasteurized the day before. The whole process of milk inoculation and curdling was carried out in a laminar flow cabinet (Telstar mod. BV-10, Barcelona, Spain) using sterile tools and equipment.

Five hundred mL of milk were transferred aseptically to a 1000 mL screw-capped flask containing a stirring magnetic bar. Then, 150 µL of sterile 33% (w/v) CaCl₂ solution were added to the milk (rate of 0.01% w:v CaCl₂), and the contents were stirred for 30 s. The flask was subsequently tempered at 33 °C in a thermostated water bath. The DVS starter had been previously rehydrated and strongly stirred in sterile reconstituted skim milk (Oxoid) at a ratio of 10 direct culture units per liter of milk, and then inoculated aseptically at 1% (v:v) in the cheese milk. The milk was again stirred for 30 s and placed in the thermostated bath for 20 min in order to acclimatize and allow the growth of the starter culture. Then, a fermentation-produced chymosin coagulant (Chy-Max[®] Plus, Chr. Hansen, ~200 international milk-clotting units per mL) diluted 10-fold with

sterile distilled water was aseptically added at a ratio of 250 μ L per liter of cheese milk. The contents were stirred for 1 min.

Miniature cheeses were made using two sterilized rectangular (8.5×4.5 cm, 12 cm height) sterile polypropylene microplates (Ritter GmbH mod. Riplate[®] SW 10 ml, Schwabmünchen, Germany) containing 24 10-mL wells arranged in six (numbered) columns and four rows (Figure 1). Initially, 80 µL (1% v:v) of the adjunct (skim milk) culture of the L45 strain was added to the wells of column 5 of each plate, and 80 µL of the culture of the L200 strain was added to the wells of column 6. Eighty µL of noninoculated sterile skim milk was also added to the wells of columns 1 to 4 (control cheeses), in order to compensate for any possible effect on the growth of LAB of the starter culture. Immediately after these additions were made, all of the wells were filled with 8 mL of the cheese milk (Figure 1A). Once the cheese milk was distributed into the wells (maximum time of 5 min after the rennet addition), the plates were manually shaken and covered with sterile polypropylene lids (13×9.5 cm). The covered plates were then placed into an oven set at 32 °C, and maintained at this temperature for 45 min in order to complete milk curdling.

S1.2. Operations for whey drainage

The curds were cut and stirred using a custom-made device. This stirring device was made from aluminum and consisted of a rectangular (13×9 cm, 3 mm thick) plate supporting 24 (6 columns × 4 rows) fixed pins (4 cm long, 0.85 mm diameter) arranged in such a way that their position coincided with the center of the microplate wells (Figure 1B). A first cutting and stirring step of the curds was carried out with the plates inside the ($32 \circ$ C) curdling oven by horizontal (10), vertical (10) and circular (10 in a

clockwise direction and 10 in a counterclockwise direction) movements (total time of approximately 30 s) followed by a 5-minute pause. The plates were then placed in a tempering oven set at 35 °C and stirred in the described manner, with 5 stirring cycles being carried out followed by 3-minute pauses.

After the stirring of the curds (Figure 1C), the microplates were centrifuged at $500 \times g$ and 35 °C for 5 min. The plates were then returned to the tempering oven set at 37 °C. A washing operation was carried out by aseptically withdrawing 4 mL of whey from each of the wells (Figure 1D), and replacing it with 4 mL of sterile tap water warmed at 38 °C. The addition of the washing water brought the temperature in the wells to approximately 36 °C. A second stirring operation (5 stirring cycles followed by 3minute pauses) was performed, and the plates were subsequently centrifuged at 2000 × g and 37 °C for 5 min.

After the second centrifugation, the plates were taken to the initial (curdling) oven set at 30 °C, then 7.5 mL of the whey-water mixture was withdrawn from each of the wells. One mL of a sterile 8% (w/v) NaCl solution was added to each well which, as calculated from the expected yield, resulted in approximately 0.5% salt in dry matter in the cheese. The salt was distributed in the curds using the stirring device by performing a stirring cycle in the previously described manner. The plates were kept at rest for 10 min, in order to allow diffusion of the salt into the curds, and then centrifuged at 2000 × g and 30 °C for 3 min. The supernatant was removed by carefully tilting the plates resting on their longer sides to avoid cross-contamination between rows. A final centrifugation of the microplates at $2250 \times g$ and 25 °C for 90 min was carried out in order to simulate the pressing operation (Figure 1E). The plates were finally placed upside down on a tissue paper inside the oven set at 25 °C for 2 h. Finally, the fresh miniature cheeses were removed from the plates by tapping the shorter sides on tissue

paper. The cheeses were placed using latex gloves on a 31×24 cm filter paper in the same order that they were arranged in on the plates (Figure 1F), and then kept in the oven set at 25 °C for 6-6.5 h until a pH value of 5.5-5.7 was reached.

S1.3. Cheese ripening

Fresh miniature cheeses $(1.30\pm0.14 \text{ g weight})$ were ripened inside two high density polyethylene (HDPE) containers $(31,5 \times 25,5 \times 18,5 \text{ cm height})$ with jaw closures (Tatay mod. 1150107, Barcelona, Spain), prepared (one for each trial) for this purpose (Figure 2). The containers were filled with tap water to a height of 4 cm in order to maintain the relative humidity of the internal environment (Figure 2A). An HDPE mesh (5 mm edge opening) was cut out and fitted to the interior dimensions of the container. The mesh was held on 8 self-adhesive metal hangers, in an "L" shape, 9 cm high from the bottom of the container (Figure 2B). Subsequently, the mesh was covered almost entirely with a filter paper adjusted to its dimensions. The miniature cheeses obtained from the microplates were placed on the paper (Figure 2C), which was changed several times (daily the first three days; weekly from the 7th day) throughout the ripening period to avoid excessive soaking by the whey. On day 3, the cheeses were immersed instantaneously with the help of tweezers in an aqueous emulsion containing 1000 ppm of natamycin (Biomic Avant P1; Proquiga Biotech, A Coruña, Spain) to prevent the growth of moulds and yeasts on the cheese surface.

A digital thermohygrometer (Traceable[®]-pen, VWR 620-1586, Barcelona, Spain), with a maximum and minimum temperature register, was introduced into the container (Figure 2C) and placed in such a way that data could be visualized through the polyethylene wall (Figure 2D). The ripening containers were finally introduced into a refrigerator cabinet set at 6 °C. The cheeses were left to ripen (6 ± 1 °C; 85-90% relative humidity) for 28 days before further analysis.

SUPPLEMENTARY MATERIAL

Figure S2. Manufacture of the miniature cheeses

- (A) Filling of the microplate wells with the cheese milk.
- (B) Cutting and stirring of the curds with the manual device.
- (C) Appearance of the cut and stirred curds before the first centrifugation.
- (D) Withdrawing of the whey from the wells in the washing operation.
- (E) Appearance of the curds after the last (fourth) centrifugation.
- (F) Fresh miniature cheeses just after being removed from the plate wells.
- (G) Ripening container filled partly with water.
- (H) Placement of the HDPE mesh inside the container.

(I) Placement of the miniature cheeses and the digital thermohygrometer inside the container.

(J) Detail of the thermohygrometer screen.

