**ORIGINAL PAPERS** 



# Innovative technology for ammonia abatement from livestock buildings using advanced oxidation processes

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#### Abstract

The feasibility of using advanced oxidation processes (AOPs) for abatement of ammonia from livestock buildings was examined in a series of pilot plant experiments. In this study, all the experiments were conducted in a two-step unit containing a dry photolytic reactor ( $UV_{185}/UV_{254}/O_3$ ) and a photochemical scrubber ( $UV_{254}/H_2O_2$ ). The unit efficiency was tested for two initial ammonia concentrations (20 and 35 ppmv) and three different air flows (150, 300 and 450 m<sup>3</sup>·h<sup>-1</sup>). While the first step removes mainly organic pollutants that are often present together with ammonia in the air and ammonia only partially, the second step removes around 90% of ammonia emissions even at the highest flow rate of 450 m<sup>3</sup>·h<sup>-1</sup>. Absorbed ammonia in the aqueous phase can be effectively removed without adjusting the pH (i.e. without the addition of other additives) using UV and ozone. Complete removal of ammonia was achieved after 15 h of irradiation. In order to assess the price efficiency of the suggested technology and to be able to compare it with other methods the figures-of-merit were determined. The price needed for lowering ammonia emission by one order of magnitude is 0.002 € per cubic meter of treated air at the highest flow rate of 450 m<sup>3</sup>·h<sup>-1</sup> and for initial ammonia concentrations of 20 ppmv. These findings demonstrate that AOPs are a promising method for ammonia abatement from livestock buildings which are rarely using any waste air treatment method.

Keywords Ammonia emissions · Advanced oxidation processes · Hydroxyl radical · Ozone · Hydrogen peroxide

# 1 Introduction

It is not only greenhouse gas or organic compounds emissions that raise serious concerns. For example, nitrogen containing bases, such as ammonia, have significant impact on the atmosphere. Ammonia emissions are primarily associated with two environmental issues leading to ecosystem disruption: acidification and eutrophication. Gaseous ammonia reacts easily with acid oxides (SO<sub>2</sub>, NO<sub>x</sub>) in the atmosphere to form ammonium salts aerosols. These aerosols

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condensate on surfaces or they are removed from atmosphere by wet deposition to cause acidification of soil and water and eutrophication of aquatic ecosystems—algal and plant growth due to excess nutrients. An imbalance in nutrition cycling leads to a change in ecosystem diversity [1–3].

Ammonia exposure is also harmful for human (and animal) health. According to European chemicals agency (ECHA), ammonia is classified in Acute toxicity category 3—H331: Toxic if inhaled and in Skin corrosion category 1B—H314: Causes severe skin burns and eye damage. Long-term Exposure Limit (LTEL) value for ammonia is  $14 \text{ mg} \cdot \text{m}^{-3}$  a and Short-term Exposure Limit (STEL) value is 36 mg·m<sup>-3</sup> [4].

Directive on the reduction of national emissions of certain atmospheric pollutants for EU members came into force in 2016. The Czech Republic is obligated to reduce ammonia annual emissions by 7% from 2020 and 22% from 2030 (compared to the 2005 level) [5]. The levels of ammonia emissions in the Czech Republic were 170, 99 and 85 Gg per annum in 1990, 2005, and 2019, respectively [6]. Values of ammonia emissions in EU decreased throughout all EU countries, except Ireland, Luxembourg,

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Austria, and Spain between 1990 and 2019 [6]. However, the decrease is still getting slower and therefore it is necessary to find and implement innovative and effective techniques to meet the limits and contribute to Earth's health. EU member states have to take into account the relevant Ammonia Guidance Document and have to use the best available techniques (BAT) in accordance with Directive 2010/75/EU, which covers also low-emission animal housing systems [5]. The limits for national NH<sub>3</sub> emissions are also established and the reporting of annual emission inventories to demonstrate compliance is required. The relevant legislation is very comprehensive and complex. To mention an emission limit example: in intensive rearing of pigs with more than 2 000 places for production pigs (over 30 kg), the NH<sub>3</sub> emissions shall not exceed the limit 2.6 kg NH<sub>3</sub>/animal place/year for fattening pigs [7].

Agriculture was responsible for most (94%) of the ammonia emissions in the EU in 2019 and the manure management represented the main emitter of ammonia in this field [6]. Livestock excreta emit ammonia rapidly to the atmosphere, immediately after deposition and also during decomposition by urease enzyme or microbial activity. Ammonia emissions are often unnaturally increased by overuse of the high-protein feeds—the nitrogen unconsumed in animal gastrointestinal tract is excreted in the urine and the feces [8, 9].

The animal housing outlet air contains a broad mixture of pollutants (ammonia, greenhouse gases, odors, hydrogen sulfide, volatile organic compounds, particulate matter, and bio-aerosols including pathogenic microorganisms) [10]. Polluted outlet air is most often treated by various air filtration systems, especially by air scrubbers, biofilters and dry filters [11, 12]. Chemical air scrubbers usually use the sulfuric acid for showering the waste air and achieve the ammonia removal efficiency of 70-90%; while biological scrubbers (nitrification by ammonia-oxidizing bacteria) remove approximately 70% of ammonia [10, 13, 14]. Biofilters contain a special filling substrate to ensure the environmental and nutritional conditions for microbial growth (wood bark, wood chip, peat, compost, gravel etc.) [10, 15]. Air pollutants are then oxidized by the microbial biofilm growing on the substrate with a very variable degradation efficiency, but often about 50–60% [10, 14, 16]. Dry filters are usually made from polyethylene, polypropylene foil, glass fiber, etc. and their ammonia degradation capacity is negligible, therefore, they are often combined with other techniques [17]. Air filtration systems have a few significant disadvantages, primarily weather-dependent efficiency, high consumption of sulfuric acid in the chemical scrubber or large space demands and clogging of biofilters [15, 18].

Very few articles describing photochemical AOPs for the removal of ammonia have been published. Rockafellow et al., 2012 almost completely reduced ammonia from the gas phase using VUV (vacuum ultraviolet) photolysis (185 nm) in a laboratory scale [19]. Zhu et al. [20] achieved a significant decrease on ammonia content in the aqueous phase using  $\text{TiO}_2$  photocatalytic oxidation at pH=10.2 [20]. Deng and Ezyske, 2011 successfully used sulfate radical-AOP for the removal of ammonia in landfill leachate [21].

This work presents the usage of advanced oxidation processes (AOPs) as a possible alternative method for the treatment of air stream containing ammonia to imitate the exhaust of livestock building. AOPs use the production of powerful transitory species—highly reactive radicals (especially hydroxyl radicals), which are able to oxidize wide range of organic and inorganic substances. AOPs are primarily used in waste-air and wastewater treatment, where the hydroxyl radicals can attack harmful pollutant molecules and oxidatively decompose them into simple innocuous compounds (mineralization) [22, 23].

## 2 Materials and methods

The chemicals used in this study were purchased from commercial companies with these purities: hydrogen peroxide (30%, p.a., Mach chemikálie Ltd.), ammonium hydroxide (25%, p.a., Mach chemikálie Ltd.).

Experiments were carried out in a two-step pilot plant unit. The first step (R1) was a dry photolytic reactor with UV lamps ( $\lambda_{max}$  = 185 and 254 nm) producing ozone. The second step (R2) was a photochemical scrubber with UV lamps ( $\lambda_{max}$  = 254 nm) and solution of hydrogen peroxide. A detailed description of the pilot plant unit is given in the Supplementary Materials.

Experiments were carried out at two different initial ammonia concentration (20 and 35 ppmv) and with three different air flows (150, 300 and 450 m<sup>3</sup>·h<sup>-1</sup>). These concentrations were chosen based on the long-term exposure limit, which is 14 mg·m<sup>-3</sup> (20 ppmv). The second concentration was chosen between long-term and short-term exposure limit. The determination of the ammonia concentration is described in the Supplementary Materials. Lamps in R1, R2 and the circulation of hydrogen peroxide solution were turned on separately in consecutive steps so the effectiveness of each of technology step could be evaluated.

The degree of conversion was chosen as a determining factor for the degradation of ammonia [Eqs. (1) and (2)].

$$X = \frac{n_0 - n}{n_0} \cdot 100$$
 (1)

$$X = \frac{c_0 - c}{c_0} \cdot 100; V = const.$$
 (2)

X stands for the degree of conversion (%),  $n_0$  for the initial substance amount of ammonia (mol), n for the substance amount of ammonia (mol),  $c_0$  for the initial concentration

of ammonia (ppmv) and *c* for the concentration of ammonia (ppmv).

## **3** Results and discussion

### 3.1 Degradation of ammonia in the first step (R1) and in both steps (R1 + R2)

The first step (R1) of the technology consists of dry photolytic reactor where all reactions proceeds only in gas phase. The oxidation of ammonia by hydroxyl radical in gas phase has been investigated in the past [24]. There are several degradations pathways of ammonia in gas phase.

Strong UV irradiation, which is produced by the UV lamps, decomposes oxygen molecules in the air into oxygen atoms [Eq. (3)] [25]. Then the ozone is created from the oxygen atom and the oxygen molecule [Eq. (4)] [26]. Ozone can be photolytically decomposed to form an electronically excited singlet oxygen atom [Eq. (5)] [25]. The ammonia reacts with single oxygen atom  $O(^{1}D)$  according to the Eq. (6) [27].

$$O_2 + hv_{185} \to O({}^3P) + O({}^3P)$$
 (3)

$$O(^{3}P) + O_{2} \to O_{3} \tag{4}$$

$$O_3 + hv_{254} \to O_2 + O(^1D)$$
 (5)

$$NH_3 + O(^1D) \to NH_2^{\bullet} + HO^{\bullet}$$
(6)

The second degradation pathway of ammonia is the reaction with hydroxyl radicals which can be formed either by reaction of singlet oxygen with water/humidity present in the air resulting in two hydroxyl radicals (Eq. (7)) [28], or by the direct photolysis of water under 185 nm [Eq. (8)] [25]. The reaction of ammonia with HO<sup>•</sup> provides  $NH_2^{•}$  and water [Eq. (9)] [28].

$$O(^{1}D) + H_{2}O \to HO^{\bullet} + HO^{\bullet}$$
<sup>(7)</sup>

$$H_2O + hv_{185} \to HO^{\bullet} + H^{\bullet} \tag{8}$$

$$NH_3 + HO^{\bullet} \to NH_2^{\bullet} + H_2O \tag{9}$$

The last possible ammonia oxidation pathway is simply by direct photolysis under 185 nm [Eq. (10)] [28–30].

$$NH_3 + h\nu_{185} \to NH_2^{\bullet} + H^{\bullet} \tag{10}$$

Even though, the reaction of ammonia with singlet oxygen [Eq. (6)] is much faster (by 3 orders of magnitude) [27] than the reaction with hydroxyl radicals [Eq. (9)] [28], it most likely

does not represent the main oxidation pathway of ammonia in gas phase. There are two reasons for that, first of all formation of singlet oxygen [Eq. (5)] is much slower [25] and second of all there is a competing reaction utilizing singlet oxygen for reaction with water molecule [Eq. (7)] [28]. Therefore, it seems the main oxidation pathway of ammonia proceeds according the Eq. (9). The kinetic constant of this reaction is not the fastest one, but there is no competing reaction that would consume hydroxyl radicals and in addition hydroxyl radicals are formed by several ways [Eqs. (6–8)].

Nonetheless, in spite of everything described above the oxidation of ammonia in gas phase is relatively slow reaction and the conversion of ammonia in the first step of the technology (R1) was around 30% for flow rate of 150 m<sup>3</sup>·h<sup>-1</sup> with initial ammonia concentration of 20 ppmv and even lower for higher flow rates (Fig. 1). Even though, the photolytic step (R1) proved to have low efficiency toward ammonia oxidation its main purpose in this technology is different. The first step (R1) is for pretreatment of the waste air. Waste air contains variety of compounds including organic compounds such as carboxylic acids, saccharides, aldehydes, fats and others. The presence of these compounds depends where does the waste air comes from (biogas stations, composting plants, animal housings). Since the hydroxyl radical is much more likely to attack weaker C-H bond in organic compounds than N-H bond [24] these organic impurities are being oxidized in the first step (R1) and are not consuming hydroxyl radicals in liquid phase in second step (R2). Nonetheless, it is important to mention this study used air without organic pollutants, however, it was proved in our previous studies that the first step (R1) is effective for organic pollutants removal [31–33].

The benefit of using AOP technology is that it can lead to complete degradation of ammonia into nitrogen and water which was proofed by the FT-IR, where nitrous oxide and nitrogen dioxide were found only in trace amounts and their sum never exceeded 2.5 ppmv during the experiments. FT-IR library and experimental spectra of nitrous oxide and nitrogen dioxide are included in the Supplementary materials as Fig. S6 and Fig. S7. No traces of nitric oxide were found, probably due to its rapid reaction with many reactive species in the irradiated photolytic reactor [Eqs. (11–15)] [28, 34].

$$NO + O^{\bullet} \rightarrow NO_2$$
 (11)

$$NO + O_3 \to NO_2 + O_2 \tag{12}$$

$$NO + NH_2^{\bullet} \to N_2 + H_2O \tag{13}$$

$$NO + HO^{\bullet} \to HNO_2$$
 (14)

$$NO + H^{\bullet} \to HNO$$
 (15)

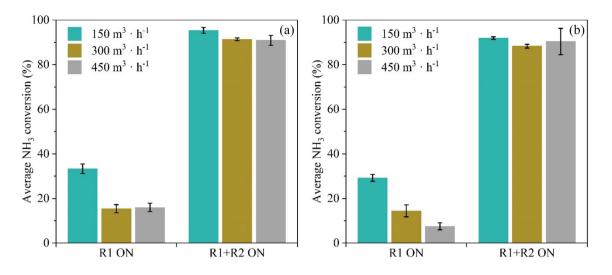


Fig. 1 Average ammonia conversions after passing first step (R1 ON) and both steps (R1+R2 ON) with initial ammonia concentration a 20 ppmv and b 35 ppmv

The majority of ammonia is removed from the waste air in the second step (R2) which is connected behind the first step (R1). The conversion of ammonia reaches over 90% for the flow rate of 150  $\text{m}^3 \cdot \text{h}^{-1}$  with initial ammonia concentration of 20 ppmv at the output of the whole technology (Fig. 1). The very high ammonia removal from waste air is mainly caused by the absorption of ammonia to the hydrogen peroxide solution in the second step (R2) which is photochemical wet scrubber. FT-IR library spectra of ammonia as well as comparison of spectra of ammonia at the inlet of the technology and at the outlet of the technology after both steps were turned on are included in Supplementary materials as Fig. S4 and Fig. S5. In order to confirm the ammonia was removed by absorption and not by oxidation a theoretical calculation of absorbed amount of ammonia was conducted and compared with experimental determination of ammonia in hydrogen peroxide solution by photometric measurements (see Supplementary materials). The theoretical and experimental values are in a very good agreement. Therefore, we can assume no ammonia oxidation is happening in the gas phase in the second step (R2). Additionally, it is known ammonia in the gas phase cannot undergo the direct photolysis at 254 nm (wavelength of the lamps in R2), because at this wavelength the absorption coefficient of ammonia is practically nonexistent [35]. Based on the information above, it is clear the ammonia oxidation has to proceed in liquid phase. Since the ammonia is dissolved in the hydrogen peroxide solution in the presence of UV irradiation, there is a surplus of hydroxyl radicals in liquid phase that can oxidize ammonia. However, reaction of ammonia with HO<sup>•</sup> is pH dependent. The  $pK_a$  value for ammonia is 9.25 [36], therefore ammonia is occurring in its protonated form  $(NH_4^+)$  at lower pH. Also,

the reaction of dissolved ammonia with hydroxyl radicals from the photolysis of hydrogen peroxide is not very fast or even non-measurable [37], in addition this reaction is even diminished by the presence of other dissolved compounds in the solution, especially carbonates which serve as scavengers of HO<sup>•</sup> [38]. Hydroxyl radicals are strong electrophilic species [39], thus the reaction with neutral form of ammonia (NH<sub>3</sub>) is preferred and faster [24]. Yang et al. determined the rate constants in order of magnitude  $10^6 \text{ dm}^3 \cdot \text{mol}^{-1} \cdot \text{s}^{-1}$ for reaction of HO<sup>•</sup> with NH<sub>4</sub><sup>+</sup> and  $10^8 \text{ dm}^3 \cdot \text{mol}^{-1} \cdot \text{s}^{-1}$  for reaction of HO<sup>•</sup> with NH<sub>3</sub> [24].

#### 3.2 Reaction kinetics of ammonia in the water phase

Several 24-h experiments were carried out to examine the reaction pathways and kinetics of ammonia removal from the water phase. The airflow rate through the unit was set to  $150 \text{ m}^3 \cdot \text{h}^{-1}$ and the initial concentration of ammonia in the water phase was 20 ppm, following the amount of absorbed ammonia after 1 h in previous experiments. The time range of the experiments was 0-24 h and samples were taken at 2-h intervals. Different experiments with different reaction conditions were conducted: with irradiation by the lamps in the second step- $UV_{254nm}$ ; with the UV lamps in first step turned on for the production of ozone and circulation of water in the second step turned on—O<sub>3</sub>; with the circulation of hydrogen peroxide solution turned on and with the irradiation by the lamps in the second step— $UV_{254nm}$ + $H_2O_2$ ; with the UV lamps in first step turned on for the production of ozone and the circulation of water turned on and with irradiation by the lamps in the second step— $UV_{254nm} + O_3$ ; with the UV lamps in first step turned on for the production of ozone and the circulation of hydrogen peroxide solution turned on and with the irradiation by the lamps in the second step— $UV_{254nm} + H_2O_2 + O_3$ . Initial concentration of hydrogen peroxide for experiments with  $H_2O_2$ was 0.1 mol·dm<sup>-3</sup>.

Due to the difficulties to prepare exactly the same initial concentration of ammonia (Fig. 2a) the results were recalculated as  $c/c_0$  ratio (Fig. 2b). It is clear the removal of ammonia from liquid phase is highly dependent on the used oxidation agent. Ozone or UV irradiation alone have little effect and even after 24 h there is still 50% of ammonia left. The situation is better if  $H_2O_2$  is used, no matter what other oxidation agent is used (UV,  $O_3$ ). The concentration of ammonia was almost 0 after 24 h. The best results were obtained when UV and  $O_3$  was used. Ammonia was completely removed after 15 h in this case.

The decrease of ammonia concentration followed linear dependence in all cases. The experimental results showed, that ammonia decomposition in the water phase followed zeroorder reaction kinetics. Thereby the differential [Eq. (17)] and integral [Eq. (18)] rate law can be expressed as:

$$-\frac{d[NH_3/NH_4^+]}{dt} = k[NH_3/NH_4^+]^0 = kV = const.$$
 (16)

$$\left[NH_{3}/NH_{4}^{+}\right] = -kt + \left[NH_{3}/NH_{4}^{+}\right]_{0}V = const.$$
 (17)

where  $d[NH_3/NH_4^+]/dt$  is the ammonia removal rate (mol·dm<sup>-3</sup>·h<sup>-1</sup>), *k* is the rate constant (mol·dm<sup>-3</sup>·h<sup>-1</sup>),  $[NH_3/NH_4^+]_0$  is the initial ammonia concentration (mol·dm<sup>-3</sup>) and *t* is the time (h).

The highest rate was obtained by using a combination of  $UV_{254nm} + O_3$ . The determined rate constants for different conditions were rising as in the following Table 1.

It is necessary to mention: when the UV irradiation was not used (experiment "O<sub>3</sub>"), the ozone absorption to the water phase in the scrubber was negligible. The decrease of the ammonia concentration was caused almost exclusively by the desorption, similar situation was in experiment with  $UV_{254nm}$ . The photolysis of ammonia at 254 nm is also negligible, because of its weak absorption at wavelengths greater than 220 nm [40]. The ammonia removal rate in the experiments with hydrogen peroxide " $UV_{254nm} + H_2O_2$ " and " $UV_{254nm} + H_2O_2 + O_3$ " was much faster which agrees with results found in corresponding literature [37, 41]. The highest reaction rate was determined for the " $UV_{254nm} + O_3$ " reaction. In this case, ozone is photolytically decomposed to  $O(^{1}D)$  and  $O_{2}$  [Eq. (4)] where  $O(^{1}D)$  reacts with H<sub>2</sub>O to form another two HO<sup>•</sup> [Eq. (7)]. Considering the abovementioned results, the reaction of  $O(^{1}D)$  with  $NH_{3}/NH_{4}^{+}$ and  $H_2O_2$  is also assumed.

It is important to mention, removal of ammonia from liquid phase has been documented very well in the literature [24, 37] and it is well known this reaction proceeds the best at basic pH. All the reactions above were conducted at

 Table 1
 Determined rate constants for each method

Experiment (-)	k (mol·dm <sup>-3</sup> ·h <sup>-1</sup> )	$\sigma_k  (mol{\cdot}dm^{-3}{\cdot}h^{-1})$	
O <sub>3</sub>	$2.67 \times 10^{-5}$	$1.28 \times 10^{-6}$	
UV <sub>254nm</sub>	$3.20 \times 10^{-5}$	$1.60 \times 10^{-6}$	
$UV_{254nm} + H_2O_2$	$4.90 \times 10^{-5}$	$2.50 \times 10^{-6}$	
$UV_{254nm} + H_2O_2 + O_3$	$5.97 \times 10^{-5}$	$2.80 \times 10^{-6}$	
$UV_{254nm} + O_3$	$8.33 \times 10^{-5}$	$4.08 \times 10^{-6}$	

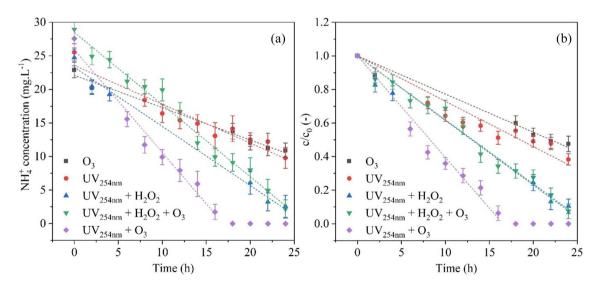


Fig. 2 Time dependence of a  $NH_4^+$  concentration and b c/c<sub>0</sub> for the kinetic study

Flow rate $(m^3 \cdot h^{-1})$	Average inlet conc. (ppmv)	Average conc. after R1 (ppmv)	Average outlet conc. (ppmv)	$\begin{array}{l} E_{EO} \text{ for } R1 \\ (kW \cdot h \cdot m^{-3} \cdot \text{order}^{-1}) \end{array}$	Cost (€·m <sup>-3</sup> )	$E_{EO} \text{ for } R1 + R2 (kW \cdot h \cdot m^{-3} \cdot \text{order}^{-1})$	$\text{Cost} ( { { f \cdot m^{-3} } } )$
150	20.1	12.4	0.7	0.041	0.008	0.021	0.004
	35.2	22.2	1.9	0.043	0.009	0.025	0.005
300	21.1	15.5	1.0	0.032	0.006	0.012	0.002
	36.2	28.2	2.8	0.039	0.008	0.014	0.003
450	18.1	13.1	0.9	0.030	0.006	0.012	0.002
	34.3	27.1	2.2	0.041	0.008	0.013	0.003

**Table 2**  $E_{EO}$  and electric energy cost for different flow rates

natural pH of 8.2 (no additives). The idea was to test how different oxidation agents (used in this technology) influence the removal of ammonia from liquid phase without the need of adjusting the pH. In order to determine the difference, removal of ammonia at basic pH of 10.1 was conducted in presence of  $UV_{254nm} + H_2O_2 + O_3$  (Fig. S8). In case of natural pH ammonia was not completely removed even after 24 h, however, in case of basic pH ammonia was completely removed after 4 h as experimentally confirmed.

#### 3.3 Figures-of-merit

The feasibility of various technologies for air treatment is very hard to determine, especially if different principles and different reactor geometry are used. The best way how to compare different technologies are money, specifically how much it cost to treat 1 m<sup>3</sup> of polluted air. For that reason, figures-of-merit have been calculated. The information about the price of the technology operational cost can be gained from a parameter  $E_{EO}$  (electric demand for degradation of pollutants).  $E_{EO}$  is defined as the amount of energy that must be provided to the system to decrease the concentration of the pollutant in one order of magnitude. For low concentrations of pollutants, the equation goes as follows:

$$E_{EO} = \frac{P}{F \cdot \log \frac{c_{in}}{c_{out}}}$$
(18)

where  $E_{EO}$  is the electric demand for the degradation of pollutants (kW·h·m<sup>-3</sup>·order<sup>-1</sup>), *P* is the rated power (kW), *F* is the air flow through the unit (m<sup>3</sup>·h<sup>-1</sup>),  $c_{in}$  is the inlet concentration of pollutants (ppmv) and  $c_{out}$  is the outlet concentration of pollutants (ppmv).

Table 2 shows that the cost of electric energy for 1-h use of the technology would range between 0.6 and  $1.2 \in$  under the experimental conditions and with considering the average cost of 1 kWh (0.2  $\in$ , 2022, Czech Republic). The technology is more cost-convenient for higher flow rates.

# **4** Conclusions

This study demonstrates that advanced oxidation processes (AOPs) are an effective technology for the abatement of ammonia from a livestock building. The two-step pilot plant unit containing a dry photolytic reactor  $(UV_{185}/UV_{254}/O_3)$ and a photochemical scrubber (UV254/H2O2) was tested for two initial ammonia concentrations (20 and 35 ppmv) and for three different air flows (150, 300 and 450  $\text{m}^3 \cdot \text{h}^{-1}$ ). The presented technology consists of two steps utilizing different advanced oxidation processes. The first step has little to none effect on ammonia removal, however, it is extremely important for the removal of organic pollutants which are present together with ammonia in real waste air from animal housing, and for the production of ozone, which is then used together with UV to oxidize ammonia in the liquid phase in a photochemical scrubber. Even at the highest flow rate of 450 m<sup>3</sup>·h<sup>-1</sup> the ammonia removal from waste air was around 90%. Majority of the ammonia is dissolved in the aqueous solution of  $H_2O_2$  and further oxidized by combination of oxidizing agents (H<sub>2</sub>O<sub>2</sub>, UV, O<sub>3</sub>). The rate of dissolved ammonia oxidation depends on the present oxidizing agents. The fastest removal was achieved in the presence of UV<sub>254nm</sub> and ozone (15 h). The ammonia is completely oxidized to nitrogen and hydrogen and only trace amounts of N2O and NO<sub>2</sub> in the output air were detected using FT-IR analyzer. In order to compare presented technology with other commonly used technologies, the cost for lowering the ammonia concentration by order of magnitude was calculated. Based on the average price of electricity in Czech Republic the cost for treating one cubic meter of ammonia polluted air is  $0.002 \in$  at the highest flow rate of 450 m<sup>3</sup>·h<sup>-1</sup> and for initial ammonia concentrations of 20 ppmv.

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**Data availability** The data supporting the findings of this study are available upon request at corresponding author (e-mail: tomas.prostejovsky@vsb.cz).

#### Declarations

**Conflict of interest** The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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