

HYDROGEN-INDUCED DEGRADATION OF MECHANICAL PROPERTIES DESPITE REDUCTION IN BRITTLE FRACTURE-FEATURES IN A 1.5 GPa DUAL-PHASE STEEL

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The presence of hydrogen in steels has been shown to significantly increase the possibility of brittle fracture (such as an intergranular or quasi-cleavage fracture) [1]. Consequently, the increase in the brittle features has been used as a proxy to understand the severity of hydrogen embrittlement (HE). We investigate the HE mechanisms in a 1.5 GPa class dual-phase (DP) steel. It has been reported earlier that the 1.5 GPa DP steel undergoes brittle fracture in the absence of hydrogen [2]. In the presence of hydrogen, the fractographic analysis revealed an increase in ductile features such as dimples and/or voids. However, contrary to conventional wisdom, the increase in local ductile features was accompanied by drastic degradation of mechanical properties. The HE sensitivity increased with a decrease in strain rate, as summarized in table 1. The fractographic analysis revealed that the crack initiated at the edge of the specimen. The fracture surface morphology at the crack initiation region was distinct compared to the area away from the crack initiation site. To understand the origins of such a difference in fracture surface, we conducted transmission Kikuchi diffraction (TKD) and transmission electron microscopy (TEM) studies. We also conducted electron backscattered diffraction (EBSD) and electron channel contrast imaging (ECCI) investigations to explain the crack initiation and crack propagation behavior. In our study, in addition to the effect of macroscopic strain rate, we also discuss the role of microscopic strain rate during crack propagation arising due to the stress partitioning between martensite and ferrite. Finally, we compare the HE mechanisms observed in a uniaxial tensile test to those observed in a U-bend test [3].

Table 1 Summary of the tensile properties

Condition	Strain rate (s ⁻¹)	UTS (GPa)	Elongation (%)
Without Hydrogen	10 ⁻³	1.5	5.2
Hydrogen Charged	10 ⁻³	1.2	1.2
	10 ⁻⁴	0.9	0.6

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References

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