

# Biomimetic surfaces inspired by cabbage leaves for *Escherichia coli* biofilm prevention in the food industry

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## INTRODUCTION

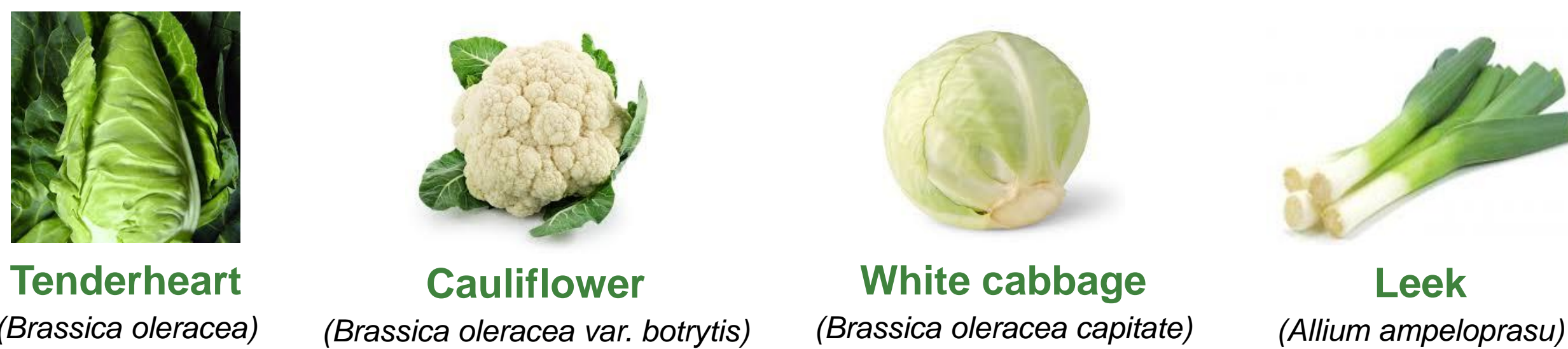
Biofilms formed by **foodborne pathogens** that occur on food industry equipment are a major problem since they are a frequent source of product contamination, resulting in economic losses for processors and posing serious health concerns for consumers. Safer food production may entail **high cleaning costs** and severe environmental impacts to reduce contamination<sup>1</sup>. One way to reduce the amount of cleaning is to design naturally cleaning surfaces based on **biomimetic designs**<sup>2</sup>.

This work aimed to (i) **produce** and **characterize** biomimetic replicates of four self-cleaning cabbage leaves (Tenderheart, Cauliflower, White cabbage and Leek), and (ii) compare the **antifouling performance** of leaves and their artificial replicates through retention assays using *Escherichia coli*.

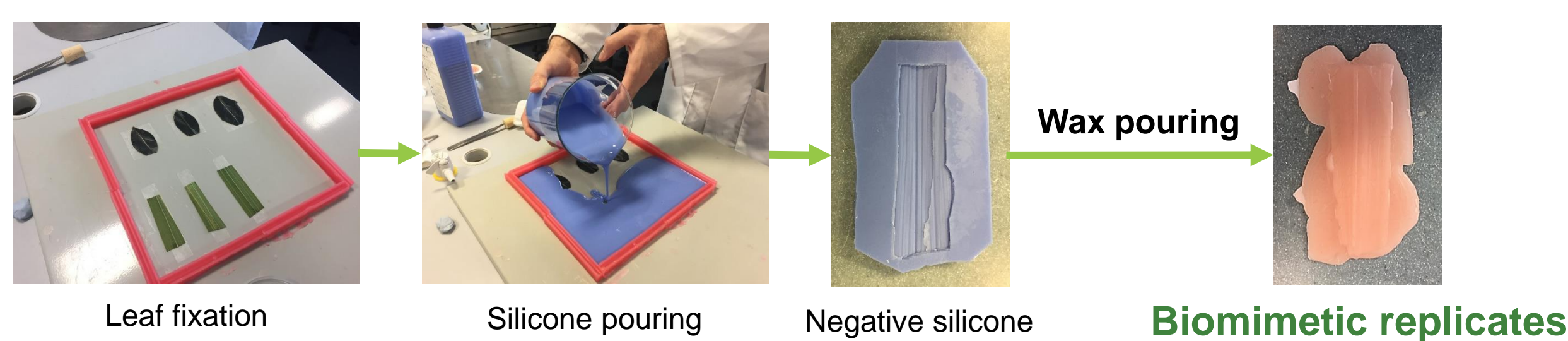
## MATERIAL AND METHODS

### Surface production

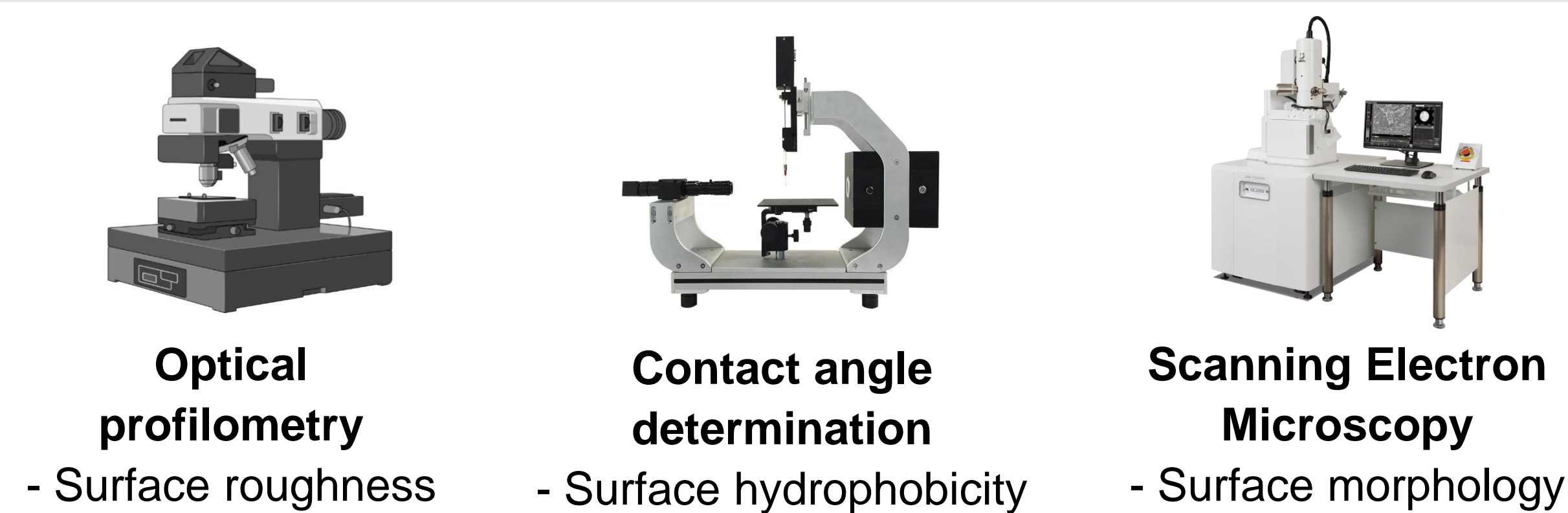
#### Original leaves:



#### Casting & Moulding:



### Surface characterization



### Binding assay

#### Retention assay

Static incubation in 25 mL of cell suspension for 1 h at 37 °C

#### Final step before biofilm formation

*Escherichia coli*  
NCIB 9484  
(5.5 × 10<sup>7</sup> CFU/mL)

Original leaves,  
biomimetic surfaces and  
flat surface (control)



#### Retention analysis

Colony-forming units (CFU)  
- Retained culturable cells

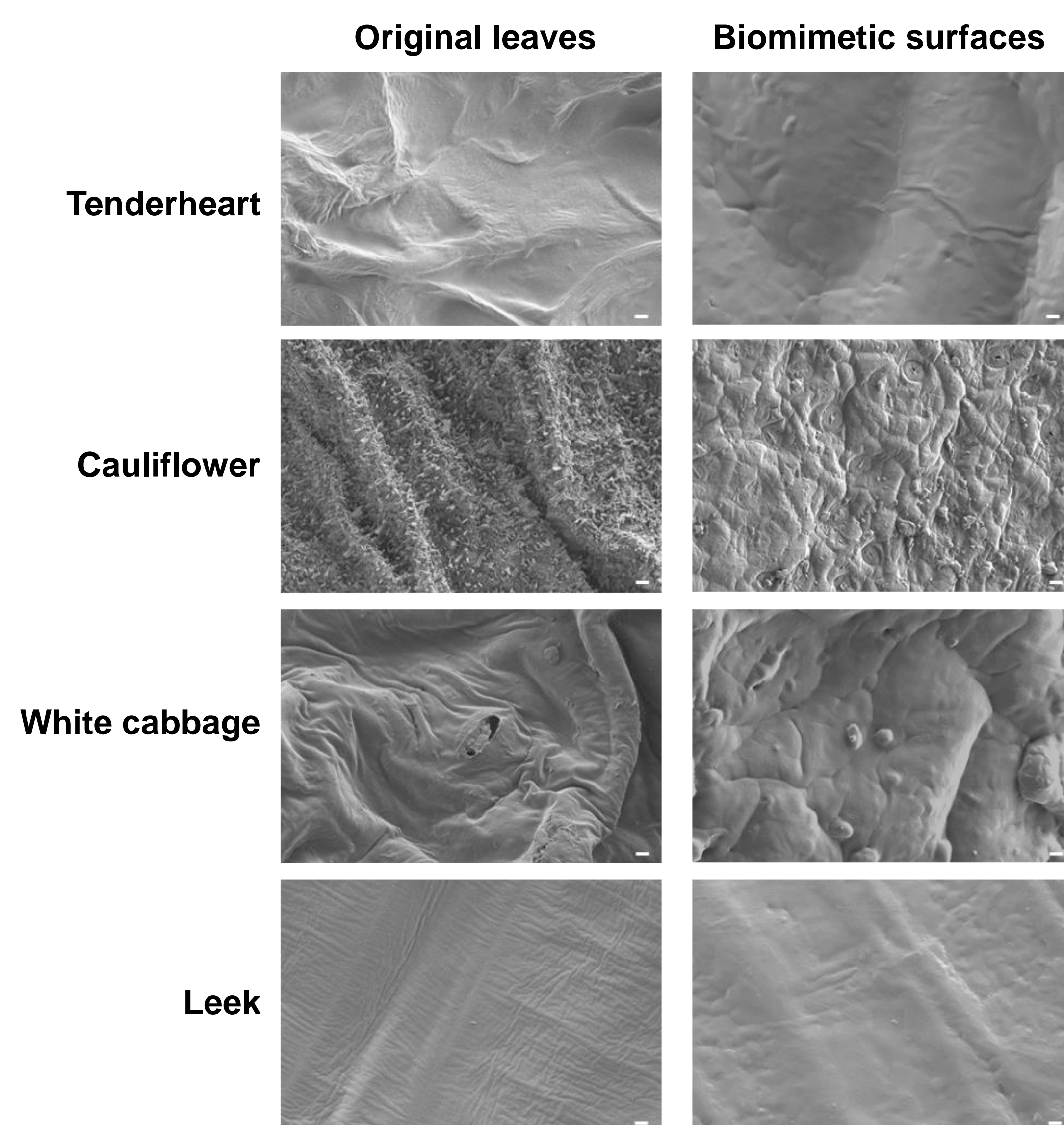


Scanning Electron Microscopy  
- Spatial distribution of retained cells

## ACKNOWLEDGMENTS:

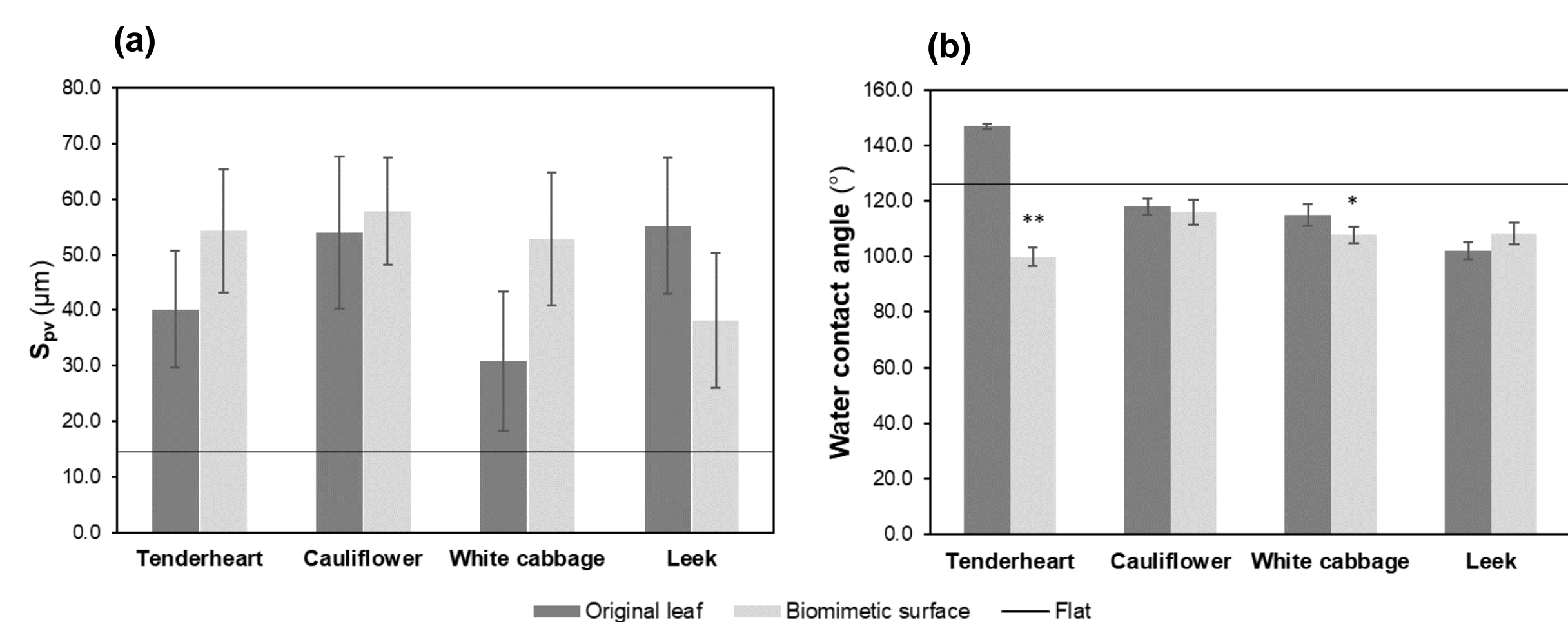
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## RESULTS



The macro- and micro-topographies of the original leaves were well reproduced in wax

Figure 1. SEM micrographs of the original leaves and biomimetic surfaces. Magnification = 5000×, scale bar = 2 μm.



The natural White cabbage had the lowest roughness values, but its replica is one of the roughest surfaces.

All the surfaces were non-wettable (WCA > 100°).

Figure 2. (a) Peak to valley height ( $S_{pv}$ ) and (b) water contact angles. Asterisks denote significant differences between the original and replicate of the same leaf (\*  $p < 0.05$  and \*\*  $p < 0.01$ ). Black lines are the values of the flat control.

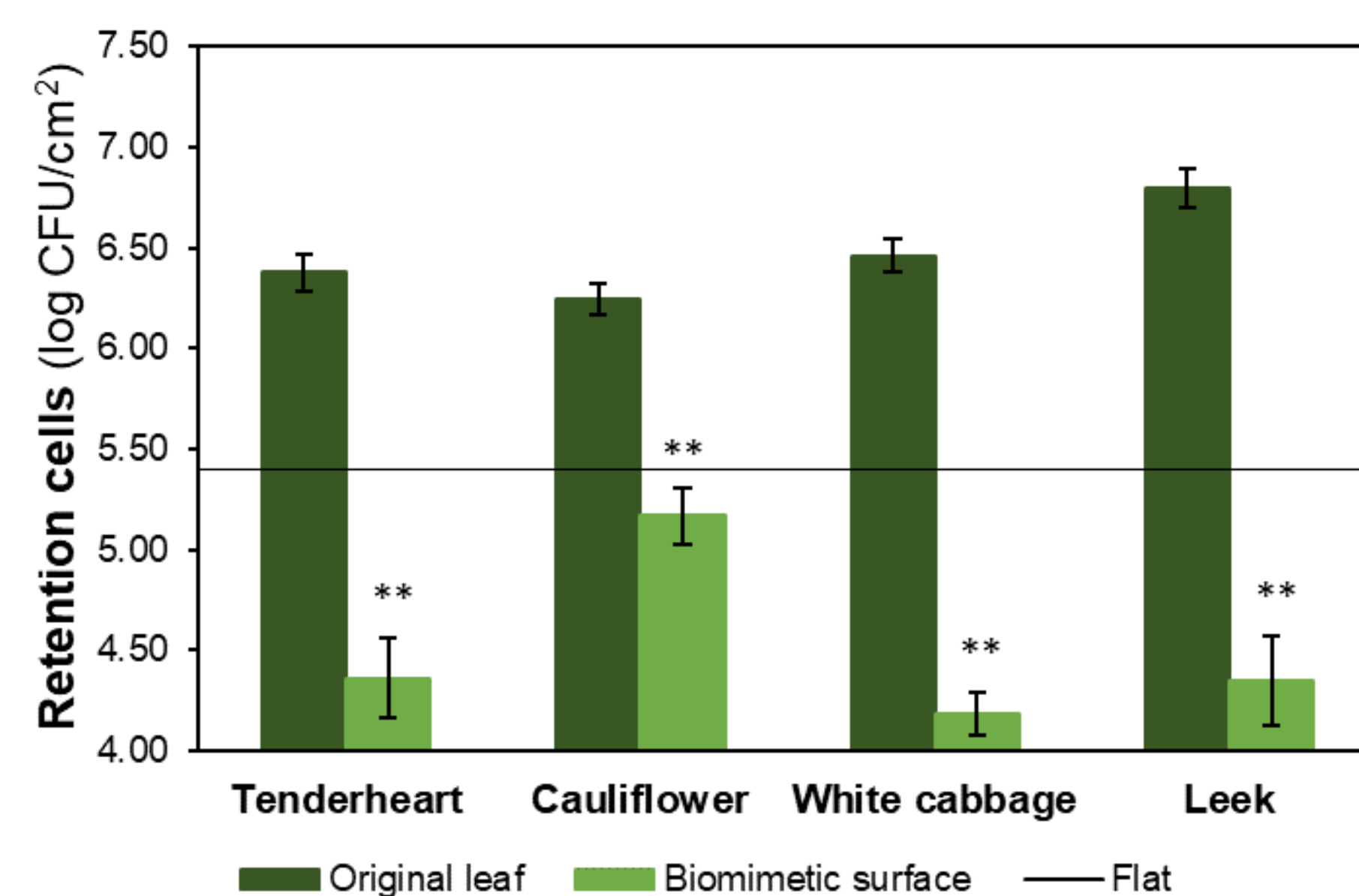


Figure 3. Culturable cells on the original leaf and corresponding biomimetic surface. The means ± SDs for three independent experiments are presented. Asterisks denote significant differences between the original and replicate of the same leaf (\*\*  $p < 0.01$ ). The black line indicates the value of the flat control.

The biomimetic surfaces were more efficient at avoiding retention than natural leaves.

The biomimetic replicas of White cabbage and Leek were the most promising surfaces (reductions of ~ 2 Log).

## CONCLUSIONS

- These results showed that via a casting approach wax surfaces mimicking the structure of cabbage leaves could be prepared.
- The nano-scale topography and wettability associated with the natural leaves are not essential for bacterial retention in the tested conditions.
- Biomimetic surfaces inspired by self-cleaning leaves have potential for the development of industrial antifouling surfaces.

## REFERENCES:

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