Ti-Catalyzed Straightforward Synthesis of Exocyclic Allenes

Juan Muñoz-Bascón, Carmen Hernández-Cervantes, Natalia M. Padial, Míriam Álvarez-Corral, Antonio Rosales, * Ignacio Rodríguez-García, * J. Enrique Oltra. *

((Dedication----optional))

Allenes were considered highly unstable compounds or simple chemical curiosities during many years. Nowadays, however, more than 150 natural products containing the allene motif are known and many of them, such as grasshopper ketone (1) or the carotenoid mimulaxanthin (2), have the allene function in exocyclic position.^[1] Furthermore, allenes have proved themselves to be useful building blocks in organic synthesis, especially in addition, cyclization, cycloaddition and cycloisomerization reactions.^[2] In this way, exocyclic allene **3** has been recently reported as the key intermediate in the bioinspired synthesis of the alkaloid stemoamide.^[3]



Figure 1. Chemical structure of exocyclic allenes 1-3.

Owing to the growing interest of allenes in pharmacy and contemporary chemistry, several procedures for allene synthesis have been developed in recent years, including alkyne isomerizations,

[*] J. Muñoz-Bascón, N. M. Padial, Dr. A. Rosales, Prof. J. E. Oltra.
 Dpto. Química Orgánica, Facultad de Ciencias.
 Universidad de Granada.
 Campus Fuentenueva s/n, 18071 Granada, Spain.

Fax: (+34) 958248437 E-mail: a.rosales.martinez@gmail.com; joltra@ugr.es

C. Hernández-Cervantes, Dr. M. Álvarez-Corral, Dr. I. Rodríguez-García. Química Orgánica, Universidad de Almería. Campus de Excelencia Internacional Agroalimentario ceiA3 Almería, E-04120, Spain. Fax: (+34) 950015000 E-mail: irodrigu@ual.es

 [**] We thank the Spanish "Ministerio de Economía y Competitividad" (Project CTQ2011-24443) and the "Junta de Andalucía" (Project P10.FQM.6050) for their generous financial support. C. H-C. acknowledges MECD and N. M. P. Junta de Andalucía for scholarships.



diene rearrangements, electrocyclic ring openings, Pd-catalyzed reactions of propargyl alcohol derivatives, 1,4-additions to conjugated enynes, Zn-promoted condensations between terminal alkynes and aldehydes, and others.^[4] Nevertheless, there is still a lack of a general procedure to provide exocyclic allenes in a straightforward manner.^[5] Here we describe the Barbier-type cyclization of propargyl halides catalyzed by [Cp₂TiCl] (Nugent's reagent).^[6] This novel C-C bond forming reaction directly give five-, six- and seven-membered carbocycles and heterocycles bearing an exocyclic allene group. Moreover, this procedure can be carried out in an enantioselective manner.

Titanium is the seventh most-abundant metal on Earth (the second among transition-metals) and many titanium compounds are non-toxic and environmentally friendly.^[7] Very recently, we observed the formation of allenyl alcohols by condensation between aldehydes and internal propargyl halides catalyzed by $[Cp_2TiCl]$.^[8] This observation prompted us to conceive the possibility of developing a sustainable Ti-catalyzed cyclization to exocyclic allenes, using the titanocene-regenerating agent **4** to close the catalytic cycle (Scheme 1).^[9]



Scheme 1. Anticipated catalytic cycle for the Ti-catalyzed synthesis of exocyclic allenes.

To check this hypothesis, aldehyde **5** was treated with a substoichiometric quantity of commercial [TiCl₂Cp₂] (0.2 equiv), relatively cheap Mn dust, and a combination of Me₃SiCl and 2,4,6-collidine to form **4**.^[10] As expected, an acceptable 74% yield of exocyclic allene **19** was obtained (Table 1, entry 1).^[11]

Subsequent treatment of ketone **6** under the same conditions provided a good 85% yield of allenyl tertiary alcohol **20** (Table 1, entry 2). This was a gratifying but unexpected result because $[Cp_2TiCl]$ -catalyzed intermolecular condensations between propargyl halides and ketones always led to homopropargylic



Table 1. Cp₂TiCl-catalyzed Barbier-type cyclization of propargyl halides **5-18**.

[a] The alcohol was sometimes accompanied by a minor quantity of the corresponding trimethylsilyl ether, which was easily transformed into the alcohol. [b] Only the *cis* diastereomer is formed. [c] isolated yield of **30**. [d] isolated yield of **31**.

alcohols.^[8,12] This intermolecular reaction presumably proceeds via allenyl-Ti(IV) organometallic species, which attack ketones to form homopropargylic alcohols.^[8] In contrast, it seems that the intramolecular reaction (cyclization) might proceed via propargyl radicals, facilitated by coordination between the carbonyl group and [Cp₂TiCl] (Scheme 2). In this way, Ti-catalyzed cyclization of ketone 7 also gave the exocyclic allene present in pyrrolidine **21** (Table 1, entry 3).



Scheme 2. Presumable free-radical character of [Cp₂TiCl]-catalyzed Barbier-type cyclization of propargyl halides.

[Cp₂TiCl]-catalyzed cyclization of indanone **8** provided stereoselectively the tricyclic vinylidene **22** in a good 87% yield (Table 1, entry 4). It should be noted that only the *cis* stereoisomer was formed. Moreover, the newly formed OH group, which occupies a benzylic, tertiary and homoallenic position, remained in the cyclization product **22** and no dehydration products were detected, underlying the experimental mildness of this method. Moreover, the good yield obtained confirms the compatibility of allenyl radicals with aromatic rings.

Once we were confident about the ability of [Cp2TiCl] to catalyze 5-exo cyclizations to exocyclic allenes, we decided to essay 6-exo ones, because these processes might facilitate the access to interesting terpenoids and carotenoids scarce in nature which possess one or two vinylidencyclohexane units in their molecules.^[1] In this way, treatment of aldehyde 9 with a substoichiometric quantity of [Cp₂TiCl] gave the expected vinylidencyclohexanol 23 (Table 1, entry 5).^[11] When ketone **10** was treated under the same conditions, however, bicyclic lactone 24 was obtained (Table 1, entry 6). The lactonization process leading to 24 might be possibly provoked by the tendency of the methyl group to occupy an equatorial disposition, thus pushing the tertiary alcohol towards the spatial proximity of the corresponding cis methyl-ester group.^[13] On the other hand, [Cp2TiCl]-catalyzed cyclization of phenylsulfone 11 cleanly provided an 88% yield of cycloalkanol 25 (Table 1, entry 7). Additionally, Ti-catalyzed cyclization of tosylamides 12 and 13 afforded 80% and 71% yields of vinylidenpiperidines 26 and 27 respectively (Table 1, entries 8 and 9). In this way, this reaction might provide a novel method for piperidine synthesis.

The capacity for efficiently increasing molecular complexity is one of the most valuable properties of new methods in organic synthesis.^[14] In this context, [Cp₂TiCl]-catalyzed cyclization of cyclohexanone **14** gave an 81% yield of bicycloalcanol **28** bearing the expected exocyciclic allene (Table 1, entry 10) and thus confirming the utility of the method to prepare bridged carbocycles. As can be seen, molecular complexity was considerably increased in only one step, underlying the synthetic potential of the method.

Seven-membered rings are often classified as "common rings" owing to their relatively low ring strain.^[15] It is not surprising

therefore that they are quite widespread in nature, where they can be found in the carbon skeleton of different alkaloids and terpenoids.^[16] Nevertheless, compared to five- and six-membered rings, methods for the synthesis of seven-membered ones are still notoriously scarce.^[17] In this scenario, [Cp2TiCl]-catalyzed cyclization of aldehyde 15 afforded a 75% yield of cycloheptanol 29 (Table 1, entry 11). Moreover, cyclization of ketone 16 gave tertiary alcohol 30 accompanied by a minor amount of bicyclic lactone 31 (72% total yield) (Table 1, entry 12).^[18] Thus, it seems that the (pseudo)equatorial methyl group of 30 has lesser power to promote lactonization than the equatorial methyl group of the six-membered alcohol precursor of lactone 24 (see Table 1, entry 6). Once again, replacement of ester groups by sulfones in 17 avoided lactonization and cycloheptanol 32 was obtained in an excellent 90% yield (Table 1, entry 13). Moreover, cyclization of tosylamide 18 afforded azepane 33 (Table 1, entry 14), providing a new method for the synthesis of this kind of heterocycles which are present in the structure of numerous pharmacologically active alkaloids, such as the anti Alzheimer's disease drug galantamine,^[19] the Stemona alkaloids,^[20] and others.[21]

Once primary propargyl halides demonstrated to be suitable substrates for the synthesis of exocyclic allenes, we checked secondary ones. Nevertheless, treatment of secondary propargyl chloride **34** with a substoichiometric quantity of [Cp₂TiCl] gave dehalogenated alkyne **35** (98% yield) and none cyclization product was detected. Moreover, similar treatment of secondary chloride **36** gave alkyne **37** accompanied by a minor amount of dimeric allene **38** (Scheme 3).



Scheme 3. [Cp₂TiCl]-catalyzed reductive dehalogenation of secondary propargyl halides 34 (a) and 36 (b).

The unexpected behaviour shown by secondary propargyl halides was intriguing and, consequently, we tackled the study of radicals involved in these processes. It is well known that free radicals are reduced by H-atom transfer (HAT) from water via the aqua-complex [Cp₂Ti(OH₂)Cl].^[22] This phenomenon can be exploited to study the reactivity of radicals using the aqua-complex [Cp₂Ti(OD₂)Cl] as deuterium labeller.^[8] In this way, propargyl halides **12**, **34** and **36** were treated with blue [Cp₂Ti(OD₂)Cl], generated *in situ* by adding D₂O to green [Cp₂TiCl] (Scheme 4). In all products obtained, deuterium incorporation (DI) was higher than 95%. These DI values are significant because high DI percentages are characteristic for

radical reductions by D-atom transfer (DAT) from $[Cp_2Ti(OD_2)Cl]$ but not for the hydrolysis of alkyl-Ti(IV) complexes with D₂O (0-60% DI).^[8]



Scheme 4. a) In situ generation of $[Cp_2Ti(OD_2)CI]$ and DAT to free radicals; b) deuterium labelling of the primary propargyl radical derived from **12**; c) and d) deuterium labelling of secondary propargyl radicals derived from **34** and **36** respectively.

In spite of the great advances in free-radical chemistry achieved in the last decades,^[23] the structure and chemical behaviour of secondary propargyl radicals is still poorly understood. In contrast, both spectroscopic techniques and theoretical calculations have shown that primary propargyl radicals are bidentate, with unequal distribution of spin densities between the sp^2 carbon (65%) and the spone (35%),^[24] which is consistent with the 2.3/1 mixture of alkyne 39 and allene 40 obtained in the deuterium labelling experiment depicted in Scheme 4b.^[25] To the best of our knowledge, however, no theoretical calculations on secondary propargyl radicals have been reported so far. Thus, although a relative increase in the spin density on the sp^2 carbon has been suggested, there are no conclusive data for these secondary radicals.^[26] In this scenario, results depicted in Schemes 3, 4c and 4d suggest that on the sp carbon of secondary propargyl radical might be a low spin density (lower than 35%) capable of providing some stabilization degree and even allowing reactions with very low activation energy, such as the radical-radical coupling leading to dimer 38.^[27] Nevertheless, this spin density is not enough to pull out a deuterium atom from [Cp2Ti(OD2)Cl] or to attack the carbonyl groups of ketones 34 and 36, reactions which involve higher activation energies. Thus, from a practical point of view, it seems that in front of mild single-electron donors, such as titanocene(III) complexes, secondary propargyl radicals behave as monodentate ones, with their reactivity concentrated at the sp^2 carbon.^[28] Consequently, Ti(III)-catalyzed synthesis of exocyclic

allenes is limited to primary propargyl halides due to the inherent reactivity of secondary propargyl radicals.

Asymmetric catalysis plays a crucial role in contemporary organic synthesis.^[29] Therefore, we decided to assay an enantiomerically pure titanium catalyst to check the possibility of achieving an unprecedented Ti(III)-catalyzed procedure for the enantioselective synthesis of exocyclic allenes. To this end we chose commercially available Brintzinger's complex (+)-dichloro(R, R)-ethylenebis(4, 5, 6, 7-tetrahydro-1-indenyl)titanium(IV) (**43**) as precatalyst. *In situ* generation of the corresponding Ti(III) enantiopure catalyst (**44**) was carried by simple stirring of **43** with Mn dust (Scheme 5).



Scheme 5. Easy *in situ* generation of enantiopure titanocene(III) catalyst **44** from commercially available **43**.

For our delight, cyclization of ketone **6**, catalyzed by titanocene(III) complex **44**, gave optically active cycloalkanol (-)-**20** (Table 2, entry 1). Chiral HPLC analysis indicated a moderate 15% enantiomeric excess (ee). This is the first metal-catalyzed enantioselective synthesis of an exocyclic allene reported to date.

Table 2. Enantioselective synthesis of exocyclic allenes catalyzed by titanocene(III) complex **44**.

Entry	Substrate	Product	Yield	ee ^[a]
1	6	(–)-20	70%	15%
2	7	(+)-21	71%	29%
3	9	(+)-23	71%	36%
4	10	(–)-24	78%	39%
5	12	(+)-26	75%	17%
6	15	(–)-29	72%	43%

[a] Determined by chiral HPLC analysis

Subsequent cyclization of substrates 7, 9, 10, 12 and 15 catalyzed by 44 gave optically active allenes (+)-21, (+)-23, (-)-24, (+)-26 and (-)-29 in yields ranging from 70 to 78% and ees from 15 to 43% (Table 2, entries 2-6). Despite of the moderate ee values obtained, these results confirm that the titanocene(III) catalyst participates in the key C-C bond forming step and, consequently, paves the way for the development of more efficient catalysts.

The synthesis of natural products constitutes one of the most demanding tests of the viability of a new method in organic synthesis. Therefore we decided to try out the Ti-catalyzed synthesis of exocyclic allenes for preparing natural products. To this end we chose the alkaloid stemoamide as target molecule. Due to its biological properties, stemoamide, isolated from the Chinese folk medicine plant *Stemona tuberosa*, has been the subject of several synthetic efforts. Among them, Hong and co-workers have recently reported a

- For an excellent review, see: A. Hoffmann-Röder, N. Krause, *Angew. Chem.* 2004, *116*, 1216-1236; A. Hoffmann-Röder, N. Krause, *Angew. Chem. Int. Ed.* 2004, *43*, 1196-1216.
- For a recent review, see: S. Yu. S. Ma, Angew. Chem. 2012, 124, 3128-3167; S. Yu. S. Ma, Angew. Chem. Int. Ed. 2012, 51, 3074-3112; For a

bioinspired synthesis via the key intermediate 3. We have prepared this advanced intermediate following Scheme 6. The required starting product was obtained by alkylation of the sodium salt of commercial succinimide with 5-bromo-1-pentene, which afforded 45 in near quantitative yield as previously described.[30] Selective monopropargylation was achieved in a quite straightforward way. Thus, treatment of propargyl chloride with *n*-BuLi and addition to 45 gave a hydroxy derivative which was immediately reduced with NaBH₃CN to give the desymmetrized succinimide derivative 46. After chemo-selective oxidative cleavage of the terminal olefin of 46, the aldehyde 47 was obtained. Finally, [Cp2TiCl]-catalyzed cyclization of 47 gave exocyclic allene 3 as a 2.7/1 mixture of diasteromers.^[31] This mixture can be used to give a single isomer of stemoamide as it has been previously reported.^[3] In this way, the formal synthesis of stemoamide is achieved in a considerably shorter way for the preparation of key intermediate 3, thus proving the synthetic utility of our method.



Scheme 6. Synthesis of exocyclic allene **3**, key intermediate in the synthesis of (±) stemoamide. a) i: propargyl chloride, *n*-BuLi, THF, -50° C; ii: NaBH₃CN, MeOH, AcOEt, -78° C, 50%; b) OsO₄ cat., KIO₄, THF/H₂O, 0° C to 5° C, 59%; c) Cp₂TiCl₂, Mn, 2,4,6-collidine, TMSCI, THF, reflux, 76%.

In conclusion, here we present a general procedure for the straightforward synthesis of exocyclic allenes catalyzed by titanocene(III) complexes. The reaction proceeds under mild conditions compatible with different functional groups and provides good yields of five-, six- and seven-membered carbocycles and nitrogen-containing heterocycles bearing an exocyclic allene group. Therefore, this method affords a new retrosynthetic disconnection in the α -position of an exocyclic allene. Additionally, this procedure can be carried out in an enantioselective manner by using chiral titanocene(III) complexes. The utility of this method has been proved in the synthesis of the natural alkaloid stemoamide. At the moment we are engaged in a more-in-depth study of the reaction mechanism, the design and synthesis of terpenoid **1** and carotenoid **2**.

Received: ((will be filled in by the editorial staff)) Published online on ((will be filled in by the editorial staff))

Keywords: Exocyclic allenes · catalysis · radical cyclization · titanium

recent gold-catalized allene cyclization see: N. Cox, M. R. Uehling, K. T. Haelsig, G. Lalic, *Angew. Chem.* **2013**, *125*, 4978-4982; N. Cox, M. R. Uehling, K. T. Haelsig, G. Lalic, *Angew. Chem. Int. Ed.* **2013**, *52*, 4878-4882.

- Y. Wang, L. Zhu, Y. Zhang, R. Hong, *Angew Chem.* 2011, 123, 2839-2842;
 Y. Wang, L. Zhu, Y. Zhang, R. Hong, *Angew Chem. Int. Ed.* 2011, 50, 2787-2790.
- a) Modern Allene Chemistry, Vol. 1 (Eds.: N. Krause and S. K. Hashmi).
 Wiley-VCH, Weinheim, 2004; b) M. Periasamy, N. Sanjeevakumar, M. Dalai, R. Gurubrahamam, P. O. Reddy, Org. Lett. 2012, 14, 2932-2935 and references therein.
- [5] In fact, exocyclic allene 3 was prepared by a quite sophisticated 7-endo cyclization of an iminium ion (Ref. 3), which can be hardly used for the synthesis of carbocyclic allenes.
- [6] T. V. RajanBabu, W. A. Nugent, J. Am. Chem. Soc. 1994, 116, 986-997; and references therein.
- [7] D. J. Ramón, M. Yus, Chem. Rev. 2006, 106, 2126-2208.
- [8] J. Muñoz-Bascón, I. Sancho-Sanz, E. Álvarez-Manzaneda, A. Rosales, J. E. Oltra, *Chem. Eur. J.* 2012, *18*, 14479-14486.
- [9] A. F. Barrero, A. Rosales, J. M. Cuerva, J. E. Oltra, Org. Lett. 2003, 5, 1935-1938.
- [10] It should be noted that the excess of Mn and 2,4,6-collidine can be recovered at the end of the experiments by simple filtering and acidbase extraction respectively. Subsequently, both the recovered collidine and Mn dust can be reused in further experiments.
- [11] See Supporting Information for experimental details.
- [12] J. Justicia, I. Sancho-Sanz, E. Álvarez-Manzaneda, J. E. Oltra, J. M. Cuerva, Adv. Synth Catal. 2009, 351, 2295-2300.
- [13] Moreover, the potential capacity of [Cp₂TiCl] to facilitate lactonization processes should be also taken into account. In fact, lactonization reactions in the presence of [Cp₂TiCl] have been previously reported, see: R. E. Estévez, J. Justicia, B. Bazdi, N. Fuentes, M. Paradas, D. Choquecillo-Lazarte, J. M. García-Ruiz, R. Robles, A. Gansäuer, J. M. Cuerva, J. E. Oltra, *Chem. Eur. J.* **2009**, *15*, 2774-2791.
- [14] B. M. Trost, in *Handbook of Green Chemistry*, Vol. 7 Green Processes, Green Synthesis (Ed: P. T. Anastas), WILEY-VCH, Weinheim, **2012**, pp. 1-33.
- [15] E. L. Eliel, S. H. Wilen, M. P. Doyle, *Basic Organic Stereochemistry*. Wiley-Interscience: New York, 2001.
- [16] J. Mann, R. S. Davidson, J. B. Hobbs, D. V. Banthorpe, J. B. Harborne, *Natural products: their chemistry and biological significance*, Longman Scientific & Technical: Harlow, U.K., 1994.
- [17] J. Justicia, J. L. Oller-López, A. G. Campaña, J. E. Oltra, J. M. Cuerva, E. Buñuel, D. J. Cárdenas, J. Am. Chem. Soc. 2005, 127, 14911-14927, and references therein.
- [18] During the redaction of this paper, Ashfeld and co-workers reported the cyclization of the brominated analogous of 16, presumably via an organozinc reagent, to only give a 35% yield of 30; see: L. M. Fleury, A. D. Kosal, J. T. Masters, B. L. Ashfeld, *J. Org. Chem.* 2013,78, 253-269.

- [19] J. Marco-Contelles, M. C. Carreiras, C. Rodríguez, M. Villarroya, A. G. García, *Chem. Rev.* 2006, *106*, 116-133.
- [20] R. A. Pilli, M. C. F. de Oliveira, Nat. Prod. Rep. 2000, 17, 117-127.
- [21] For a review on alkaloids showing the azepane unit, see: D. O'Hagan, Nat. Prod. Rep. 1997, 14, 637-651.
- [22] a) A. F. Barrero, J. E. Oltra, J. M. Cuerva, A. Rosales, J. Org. Chem.
 2002, 67, 2566-2571; b) J. M. Cuerva, A. G. Campaña, J. Justicia, A. Rosales, J. L. Oller-López, R. Robles, D. Cárdenas, E. Buñuel, J. E. Oltra, Angew. Chem. 2006, 118, 5648-5652; Angew. Chem. Int. Ed.
 2006, 45, 5522-5526; c) J. Jin, M. Newcomb, J. Org. Chem. 2008, 73, 7901-7905; d) M. Paradas, A. G. Campaña, T. Jiménez, R. Robles, J. E. Oltra, E. Buñuel, J. Justicia, D. J. Cárdenas, J. M. Cuerva, J. Am. Chem. Soc., 2010, 132, 12748–12756; e) A. Gansäuer, M. Behlendorf, A. Cangönúl, C. Kube, J. M. Cuerva, J. Friedrich, M. van Gastel, Agew. Chem. 2012, 124, 3320–3324; A. Gansäuer, M. Behlendorf, A. Cangönúl, C. Kube, J. M. Cuerva, J. Friedrich, M. van Gastel, Agew. Chem. Int. Ed. 2012, 51, 3266-3270.
- [23] a) Radicals in Organic Synthesis, Vols. 1 and 2 (Eds.: P. Renaud and M. P. Sibi). Wiley-VCH, Weinheim, 2001. b) D. B. Guthrie, S. J. Geib, D. P. Curran J. Am. Chem. Soc. 2011, 133, 115-122.
- [24] a) P. H. Kasai, J. Am. Chem. Soc. 1972, 94, 5950-5956; b) E. B. Jochnowitz, X. Zhang, M. R. Nimlos, M. E. Verner, J. F. Stanton, G. B. Ellison, J. Phys. Chem. A 2005, 109, 3812-3821; c) D. W. Rogers, N. Matsunaga, A. A. Zavitsas, J. Org. Chem. 2006, 71, 2214-2219.
- [25] Steric factors might also contribute to the 2.3/1 ratio.
- [26] R. M. Fantasier, M. L. Poutsma, J. Am. Chem. Soc. 1968, 90, 5490-5498.
- [27] Activation energies for radical-radical coupling reactions (where one C-C bond is formed but none is broken) are very low (near to zero for small alkyl radicals); see: T. H. Lowry, K. S. Richardson, *Mechanism* and Theory in Organic Chemistry, 3rd ed., Harper & Row, Publishers, New York, **1987**, p 738.
- [28] It should be noted that against reactive H-atom donors, such as tributyltin hydride, secondary propargyl radicals can behave as bidentate ones; see Ref. 26.
- [29] For a Nobel Lecture on this topic, see: a) R. Noyori, Angew. Chem. Int. Ed. 2002, 41, 2008-2022. For recent reviews highlighting the growing impact of asymmetric catalysis, see: b) B. M. Trost, D. R. Fandrick, Aldrichim. Acta 2007, 40, 59-72; c) T. Ooi, K. Maruoka, Aldrichim. Acta 2007, 40, 77-86. For recent reviews on enantioselective radical processes, see: d) M. P. Sibi, S. Manyem, J. Zimmerman, Chem. Rev. 2003, 103, 3263-3295; e) H. Miyabe, Y. Takemoto, Chem. Eur. J. 2007, 13, 7280-7286.
- [30] S.P. Marsden, A. D. McElhinney, *Beilstein J. Org. Chem.* 2008, 4, No. 8
- [31] A 2.7:1 cis trans ratio of adducts was formed as deduced by ¹H NMR analysis.

This is Wiley-VCH – CTA – DE – Phys Sci – EN – the accepted version of the following article: Muñoz-Bascón, J., Hernández-Cervantes, C., Padial, N.M., Álvarez-Corral, M., Rosales, A., Rodríguez-García, I. and Oltra, J.E. "Ti-Catalyzed Straightforward Synthesis of Exocyclic Allenes" *Chem. Eur. J.*, **2014**, *20*: 801-810, which has been published in final form at [<u>https://doi.org/10.1002/chem.201304033</u>]. This article may be used for non-commercial purposes in accordance with the Wiley Self-Archiving Policy [<u>https://authorservices.wiley.com/authorresources/Journal-Authors/licensing/self-archiving.html</u>].