## TECHNICAL NOTE NUMBER 236

FOREST PRODUCTS LABORATORY MADISON, WISCONSIN

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## NAIL-HOLDING POWER OF AMERICAN WOODS

The Forest Products Laboratory has made tests, incorporated in the table accompanying this note, on the resistance of 51 species of wood to direct withdrawal of nails. Resistance to direct withdrawal or nail-holding power is vital to innumerable uses of wood, and in construction where the joints may be the weakest parts—such as boxes and crates—holding power may decide the choice of a species. Factors influencing the magnitude of resistance to direct withdrawal include the species and density of the wood, changes in the moisture condition of the wood, area of contact between the wood and nail, the surface condition of the nail and the shape and form of the nail, including the head, shank, and point.

The value for any species in the table appended to this note represents the average load required to pull one 7d cement-coated nail, immediately after the nail had been driven into the wood to a depth of 11 It should be noted that cement-coated nails are much higher in their immediate resistance to withdrawal than plain nails. All tests were made in a uniform manner on 2 by 2 by 6 inch specimens (end, radial, and tangential grain), four or more per tree tested for each species, and six nails to the specimen. The differences in moisture content noted in the table proved to be sufficiently slight to exert little influence on nail holding. Change in moisture content subsequent to driving of nails is of far greater significance, constituting a major cause of loss of holding power with ny type of nail or wood.

Although the table indicates that the dense, eavy woods are higher in nail-holding power than the ighter ones, this does not mean that the lighter spe-

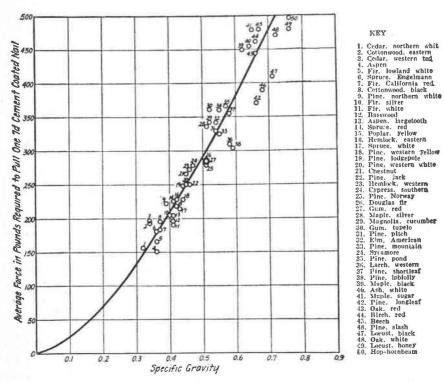
## NAIL-HOLDING POWER OF VARIOUS SPECIES OF WOOD

(7d cement-coated nails driven to a depth of one and one-quarter inches and pulled at once)

	Place of growth of material tested	Number of trees	Moisture content per cent	Specific gravity based on vol. and wt. of oven-dry wood	Average holding power for one nail when driven into		
Common and botanical name of species					End surface pounds	Radial surface (edge- grain) pounds	Tangential surface (flat- grain) pounds
Ash, white (Fraxinus americana) Aspen (Populus tremuloides) Aspen, largetooth (Populus grandidentata) Basswood (Tilia glabra) Beech (Fagus grandifolia)	Colo N. Mex, Wis.	5 5 5 5	8.9 <b>5.3</b> 6.5 6.5 8.4	0.64 .39 .41 .41	385 117 157 138 358	455 187 202 199 495	452 <b>201</b> 207 194 460
Birch, yellow (Betula lutea)	Wis	5 10 5 10 5	8.6 7.6 9.3 9.2 5.9	.66 .34 .32 .45	331 118 103 172 122	473 192 153 258 194	451 202 160 273 196
Cottonwood, eastern (Populus deltoides) Cypress, southern (Taxodium distichum) Douglas fir (Pseudotsuga taxifolia) Elm, American (Ulmus americana) Fir, California red (Abies magnifica)	La., Mo Oreg., Wash Pa	10 28 5 3	6.8 8.3 6.3 8.2 9.0	.34 .47 .51 .54 .37	143 144 183 236 100	189 266 273 344 177	197 291 296 339 189
Fir, silver (Abies amabilis)	Calif Idaho Ark	5 8 5 	4.9 8.0 5.3 8.3 9.3	.40 .41 .36 .51	86 104 60 192 233	201 176 150 292 376	207 203 182 278 345
Hemlock, eastern (Tsuga canadensia)	Wash Wis Idaho	28 9 3 5	8.9 6.7 6.5 4.4 4.1	.42 .46 .76 .58 .71	127 149 457 180 404	225 266 513 299 461	230 277 480 319 345

cies are disqualified for uses requiring high holding power. As a rule the less dense species do not split so readily as do the dense ones, thus offering an opportunity for increasing the diameter, length, and number of nails to compensate in whole or in part for the lesser holding power.

A curve based on the tests recorded in the table has been made a part of this note. To estimate the holding power of species not tested, follow the specific gravity line corresponding most closely to the specific gravity of the wood in question to the point where it intersects the curve. Read to the left for the corresponding holding power.



-Relation of specific gravity (based on weight and volume of oven-dry wood) of wood to nail holding power. 7d cement coated nails driven 1½ inches depth into the side grain of thoroughly seasoned wood and pulled at once.

Locust, honey (Gleditsia triacanthos)	Tenn	1 5 1 5 4	6.5 5.1 9.8 6.8 9.2	.76 .52 .62 .51	431 233 357 280 396	508 350 480 333 497	449 335 415 338 459
Oak, red (Quercus borealis) Oak, white (Quercus alba) Pine, jack (Pinus banksiana) Pine, loblolly (Pinus taeda) Pine, lodgepole (Pinus contorta)	Ark., La Wis	22 10 5 10 8	8.4 8.6 7.6 8.0 6.3	.66 .72 .46 .59	312 320 161 179 141	466 496 228 271 244	422 444 272 335 252
Pine, longleaf (Pinus palustris) Pine, mountain (Pinus pungens) Pine, Norway (Pinus resinosa) Pine, pitch (Pinus rigida) Pine, pond (Pinus rigida serotina)	Tenn	34 5 5 5 5	7.7 7.1 7.4 7.7 7.5	.64 .55 .51 .54	244 209 165 235 211	362 318 273 325 348	376 330 282 330 384
Pine, shortleaf (Pinus echinata) Pine, slash (Pinus caribea) Pine, northern white (Pinus strobus) Pine, western white (Pinus monticola) Pine, western yellow (Pinus ponderosa)	Fla Wis	6 5 5 7	7.2 7.6 7.7 8.2 6.6	.58 .68 .39 .45	235 290 136 134 122	331 356 220 255 224	377 420 225 246 233
Poplar, yellow (Liriodendron tulipifera) Spruce, Engelmann (Picea engelmannii) Spruce, red (Picea rubra) Spruce, white (Picea glauca) Sycamore (Platanns occidentalis) Redwood (Sequoia sempervirens)	Colo	5 5 5 5 11	7.3 9.4 10.7 7.6 7.0 <b>6.0</b>	.42 .36 .41 .43 .55	162 136 148 146 270 106	212 177 229 209 369 221	223 184 221 218 349 226
The nail-holding properties of wood are in go	cneral closely related to					the mate	

The nail-holding properties of wood are in general closely related to the specific gravity or density of the material but species characteristics may, however, account for variations, of as much as 25 per cent in these relations. Since in any species there is variation in specific gravity (one-half of the material falling within about 8 per cent of the average specific gravity) the nail-holding properties of individual pieces may vary considerably from the averages presented (one-half of the material falling within about 12 per cent of the average nail-holding value for the species). Hence it is possible to select material of any species that is relatively high in nail-holding properties and is better than the average.

<sup>\*</sup>Approximate