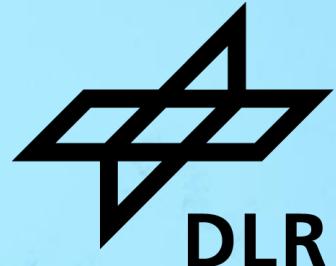




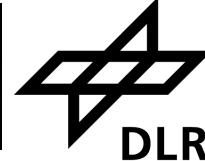
# TECHNO- ECONOMIC AND ECOLOGICAL ASSESSMENT OF SYNTHETIC FUELS PRODUCTION USING SUSTAINABLE CARBON AND HYDROGEN

Can e-fuels replace fossil fuels for a future global sustainable transport?

Ralph-Uwe Dietrich, Sandra Adelung, Felix Habermeyer,  
Simon Maier, Moritz Raab, Yoga Rahmat, Julia Weyand  
(DLR e.V., [www.DLR.de/tt](http://www.DLR.de/tt))



# Techno- economic and ecological assessment of synthetic fuels production using sustainable carbon and hydrogen



## Agenda

- Motivation
  - Why and how to do techno-economic and –ecological assessment (TEEA) @ DLR
  - TEEA methodology
- Assessment examples
  - Technical
  - Economic
  - Ecological
- Conclusion
  - Global e-fuel assessment for German transport
  - (personal view) Possible e-fuels impact on global transport – Germany as role model?
  - (personal view) Outlook: progress from 2023 onwards?

# 2023: Climate Change undeniable



- 2023 Wildfires: Canada, Chile, Gran Canary, Greece, Hawaii,....<sup>[1]</sup>



[2]

[1] [https://en.wikipedia.org/wiki/Category:2023\\_natural\\_disasters](https://en.wikipedia.org/wiki/Category:2023_natural_disasters)

[2] Photo by: Anthony Quintano/ anthonyquintano.com,

Canada Wildfire Smoke Consumes New Jersey and New York City, June 7 2023,  
[https://www.flickr.com/photos/quintanomedia/52959378738/ - 52959378738.jpg](https://www.flickr.com/photos/quintanomedia/52959378738/)

- 2023 Flooding (just Europe):  
Bosnia-Herzeg., Italy, Croatia,  
Austria, Slowenia, Norway, Spain,  
Greece, Bulgaria, Turkey, ....<sup>[3]</sup>



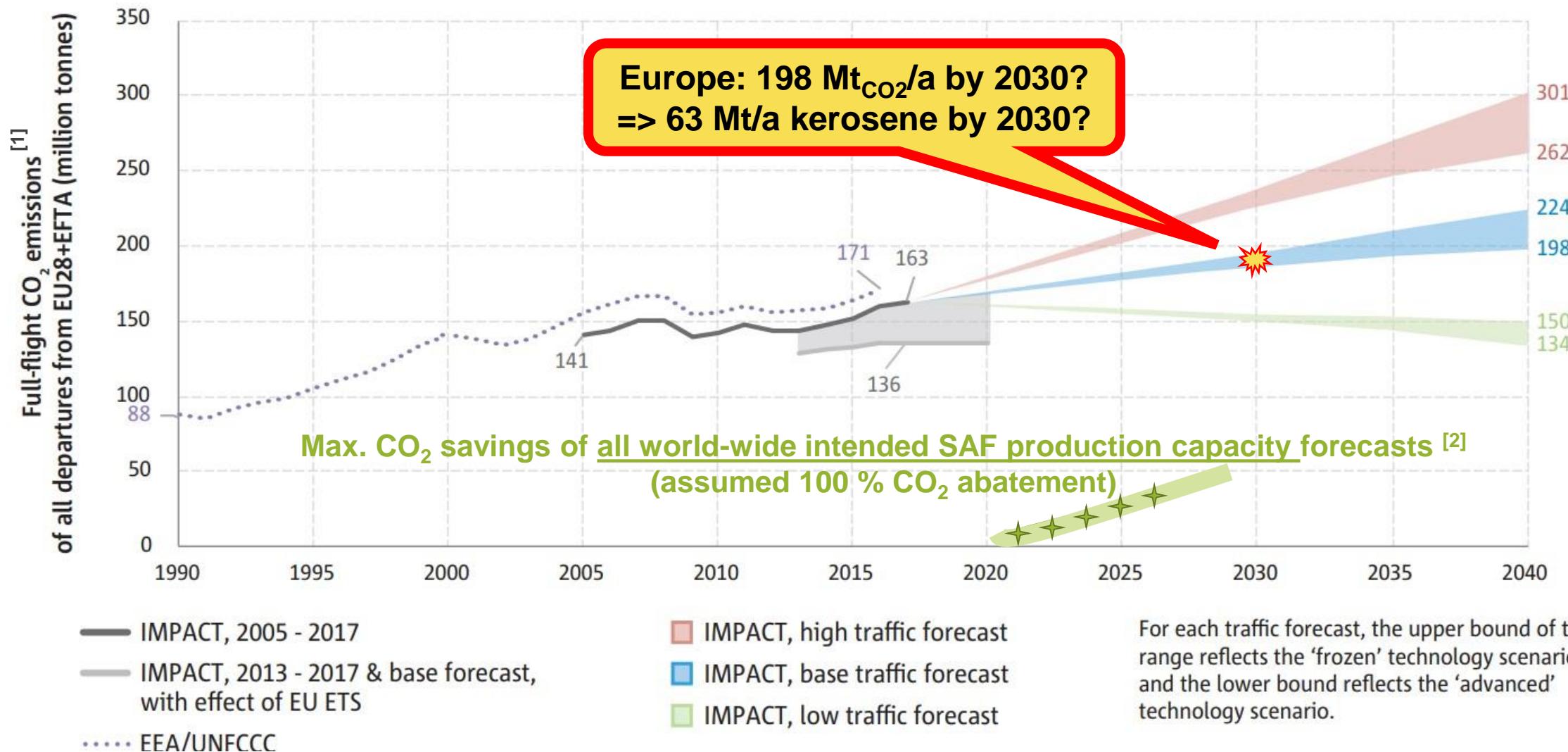
[4]

[3] [https://de.wikipedia.org/wiki/%C3%9Cberschwemmungen\\_in\\_Europa\\_2023](https://de.wikipedia.org/wiki/%C3%9Cberschwemmungen_in_Europa_2023)

[4] Photo NEWS5/dpa,

Nuremberg, Germany, cars under bridge after flooding August 18 2023,

# European aviation CO<sub>2</sub> emissions Response: SAF for CO<sub>2</sub> abatement



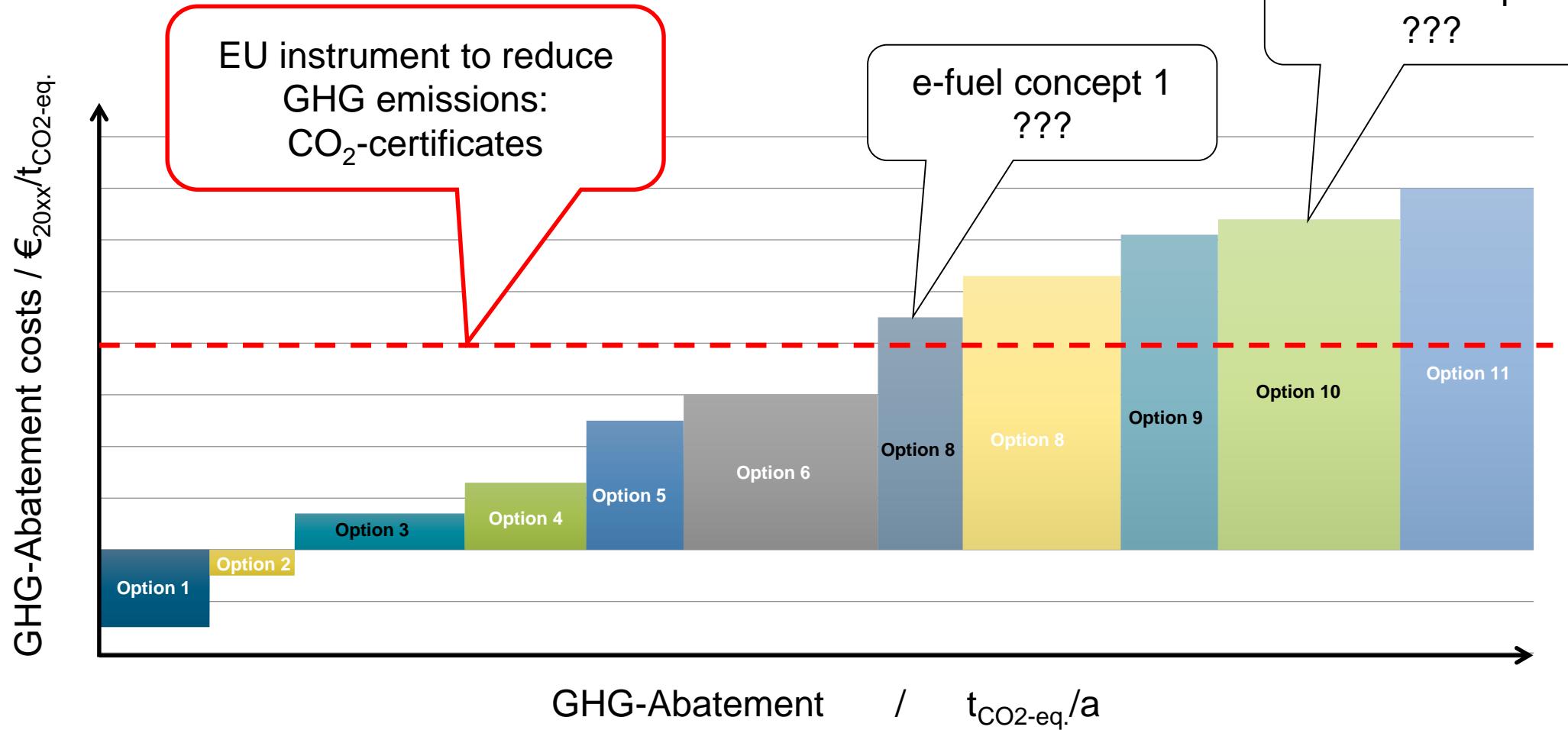
[1] European Aviation Environmental Report 2019, [https://www.easa.europa.eu/eaur/system/files/usr\\_uploaded/219473\\_EASA\\_EAER\\_2019\\_WEB\\_LOW-RES.pdf](https://www.easa.europa.eu/eaur/system/files/usr_uploaded/219473_EASA_EAER_2019_WEB_LOW-RES.pdf)

[2] S. Csonka, Aviation's Market Pull for SAF, [https://www.caafi.org/focus\\_areas/docs/CAAIFI\\_SAF\\_Market\\_Pull\\_from\\_Aviation.pdf](https://www.caafi.org/focus_areas/docs/CAAIFI_SAF_Market_Pull_from_Aviation.pdf).

# Assessment of e-fuels for sustainable transport sector



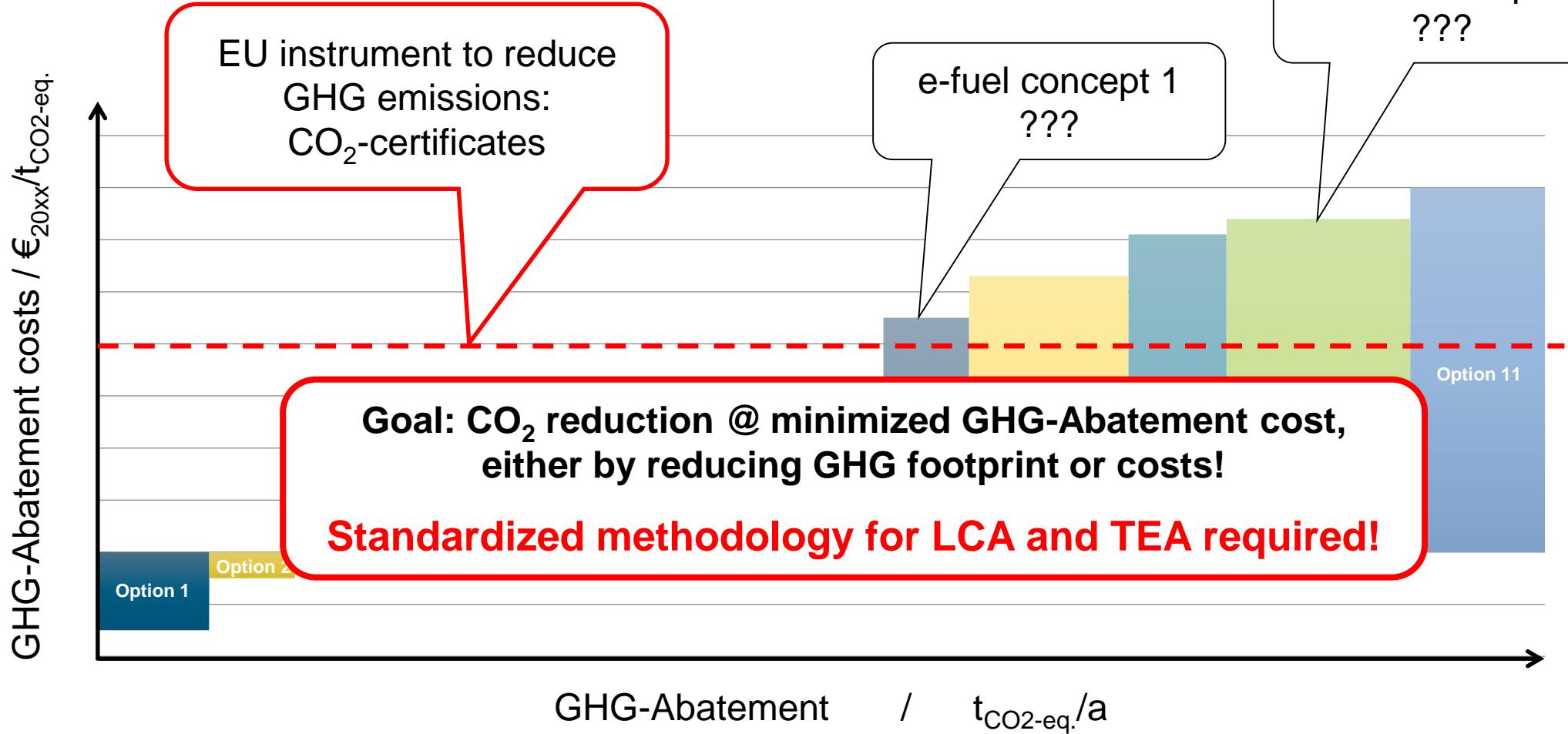
## Merit-Order of GHG reduction technologies



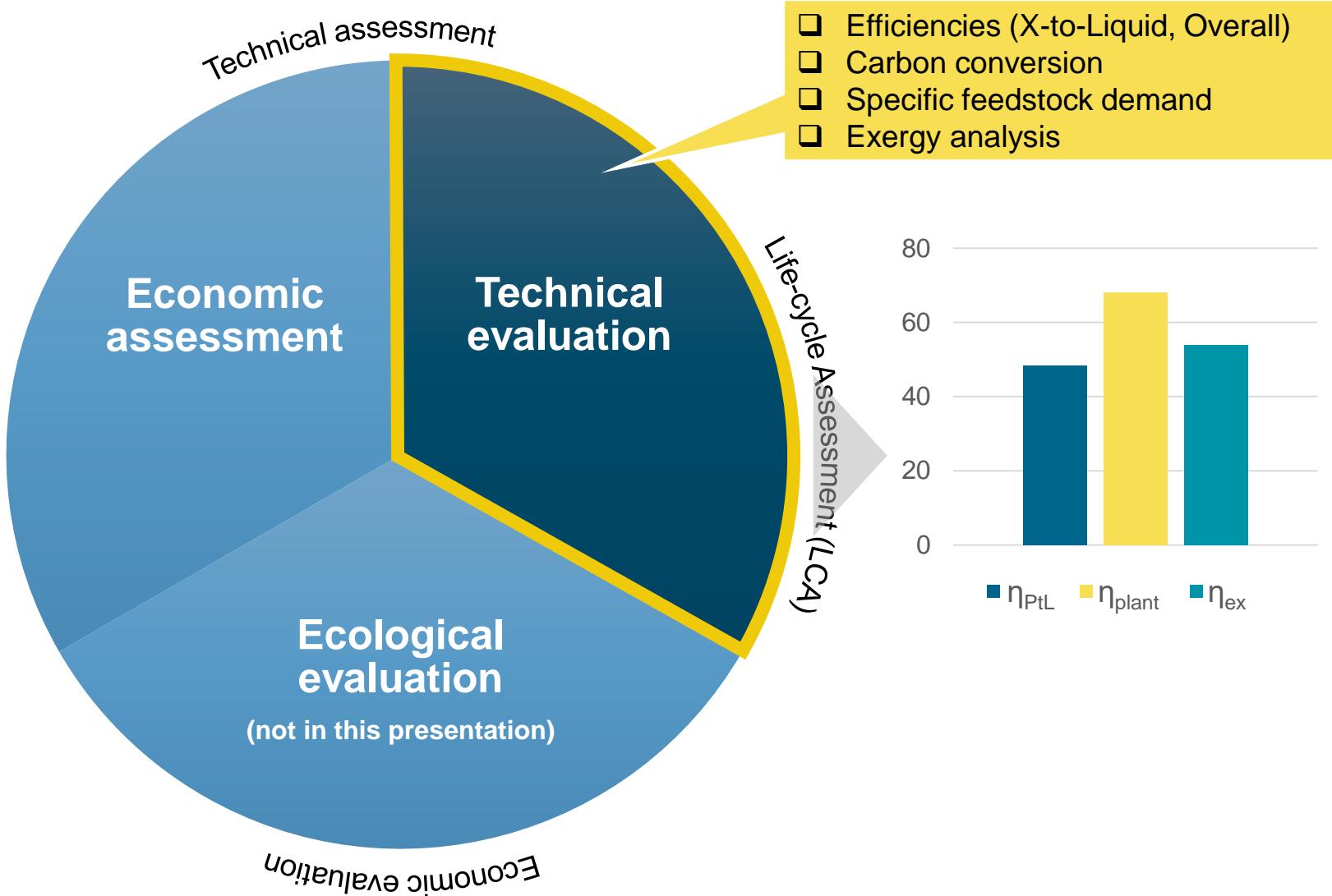
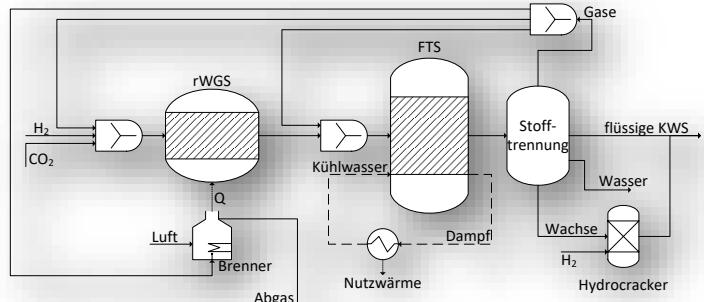
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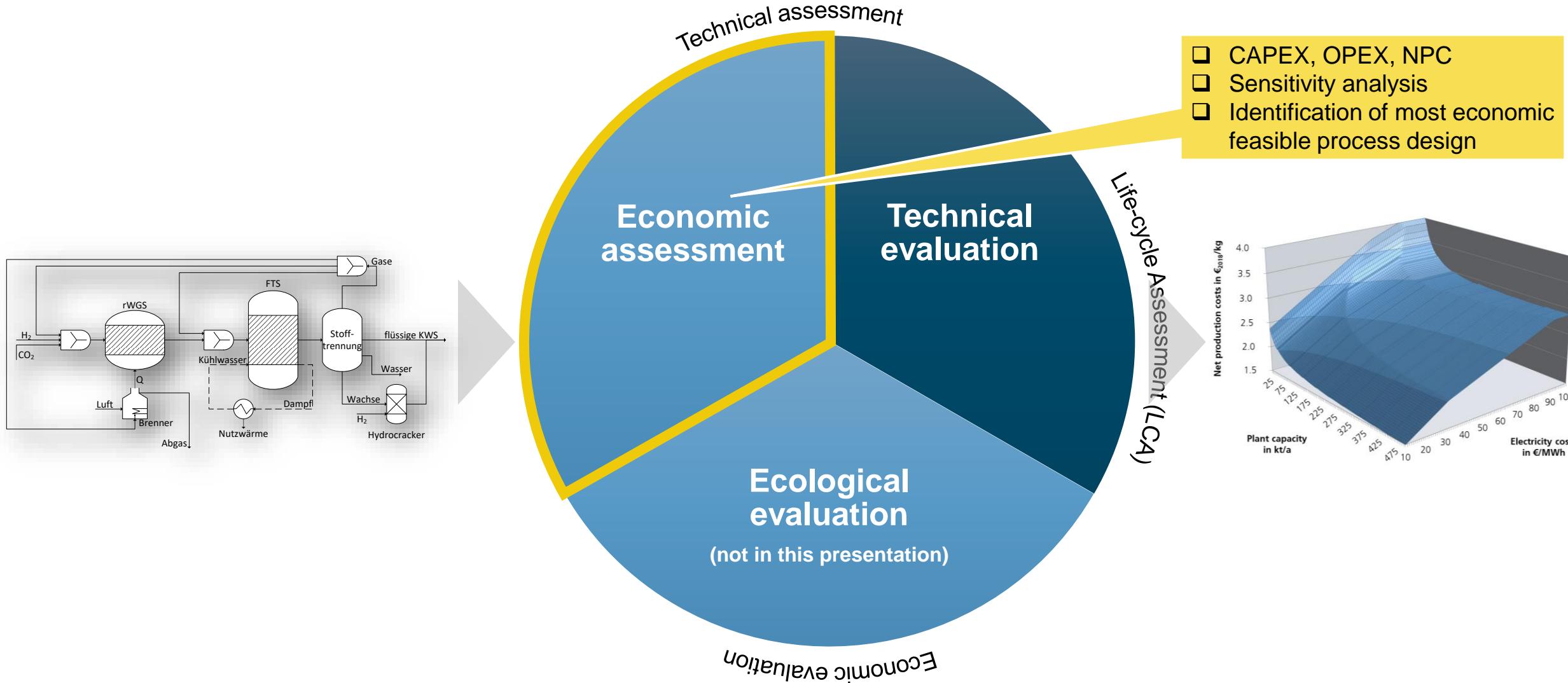
## Merit-Order of GHG reduction technologies



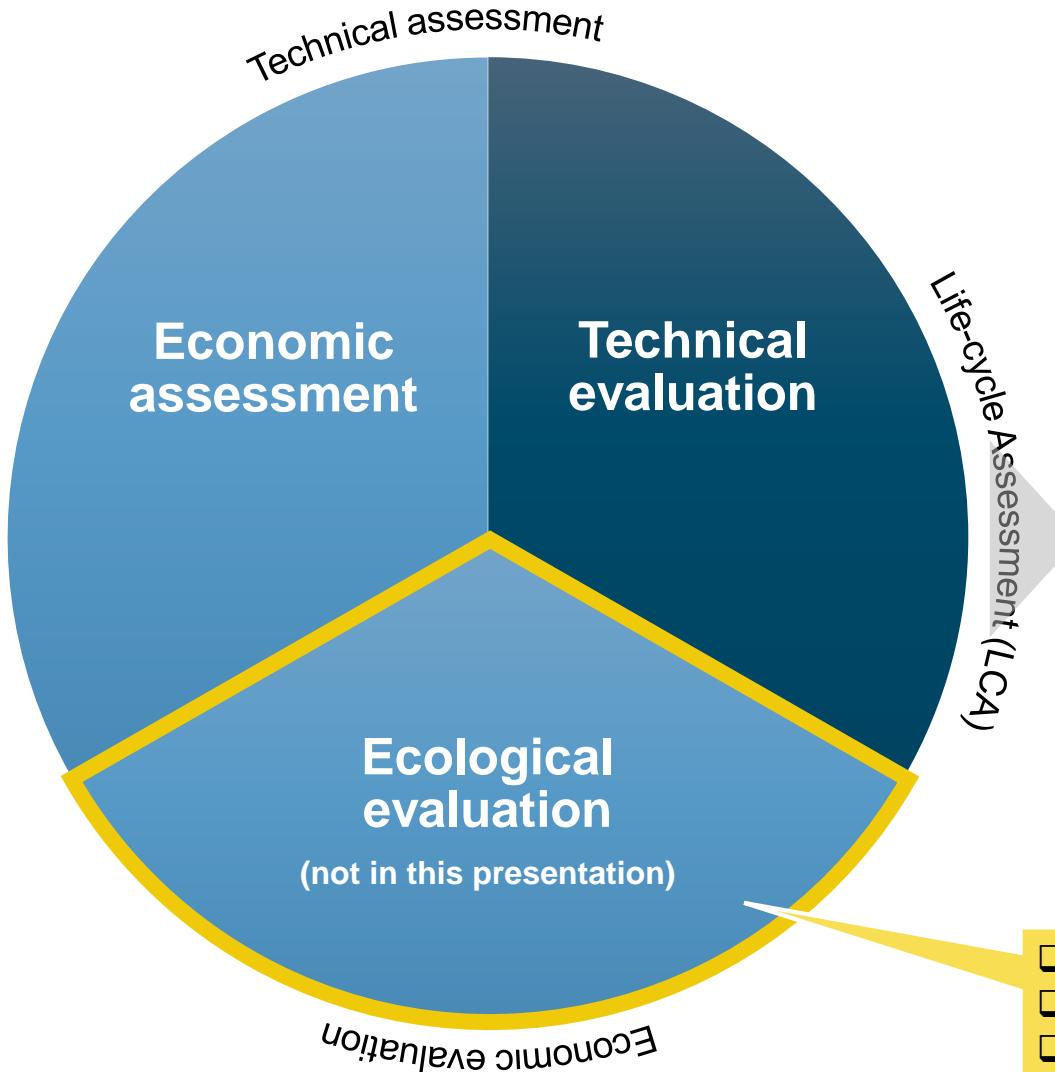
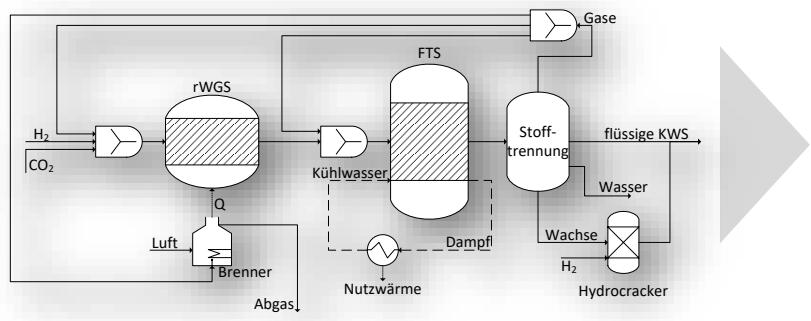
# Techno-economic and ecological assessment (TEEA) @ DLR



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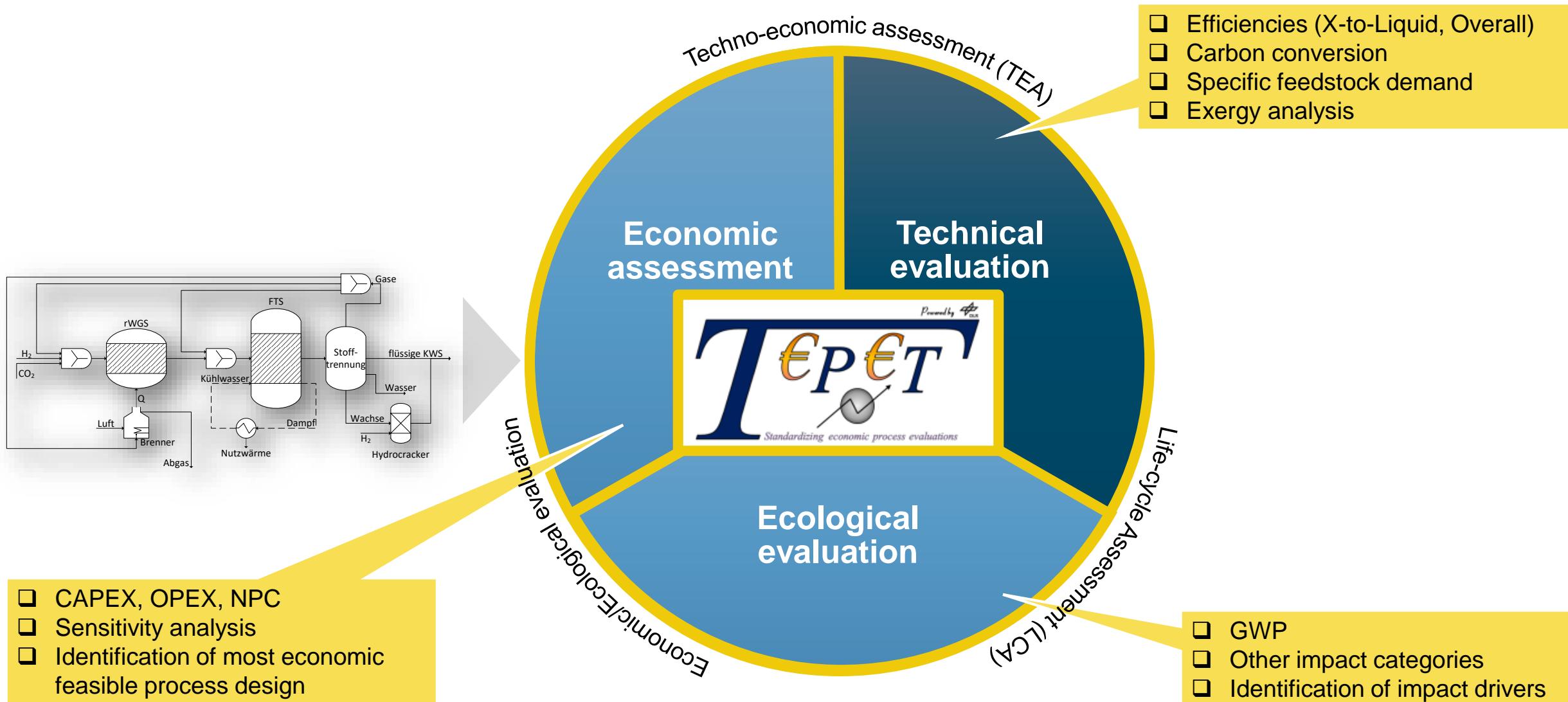
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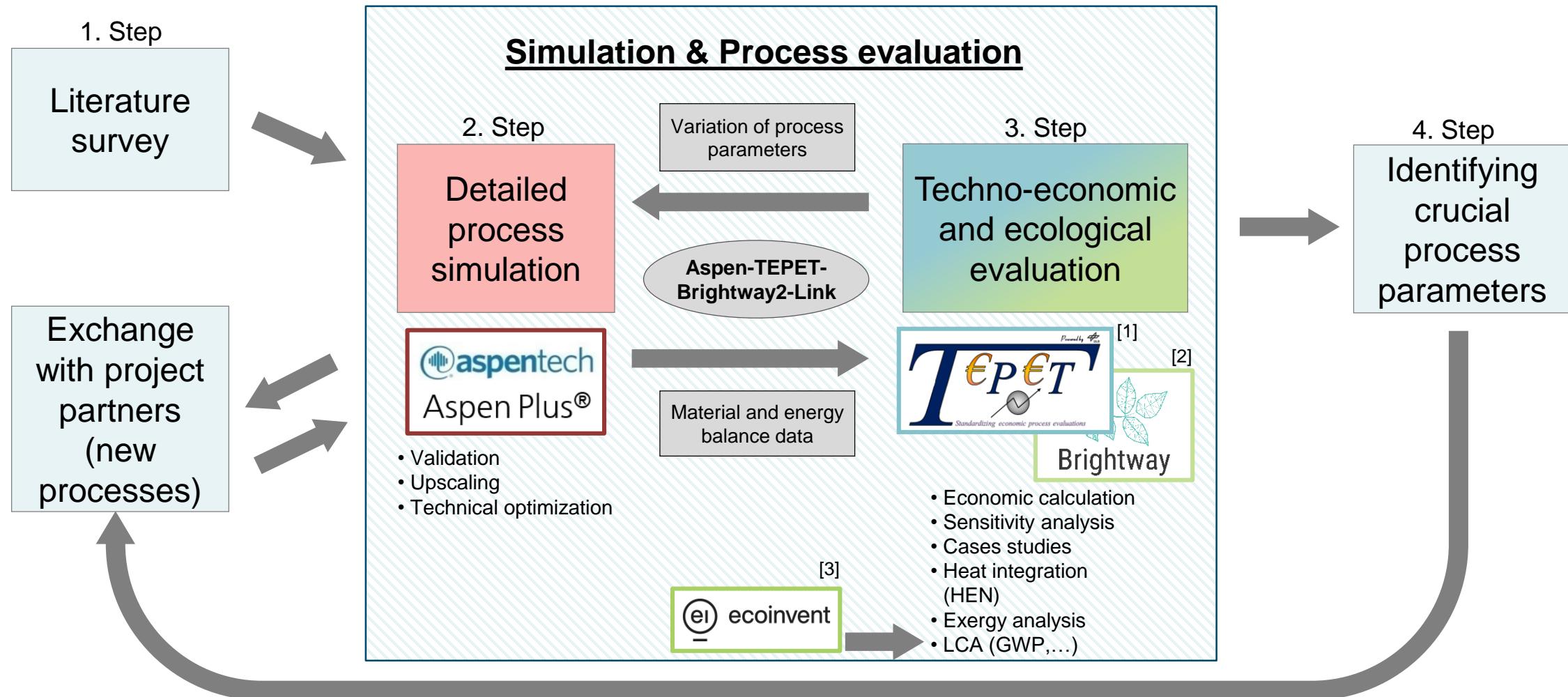


- GWP
- Other impact categories
- Identification of impact drivers



# Techno-economic and ecological assessment (TEEA) @ DLR





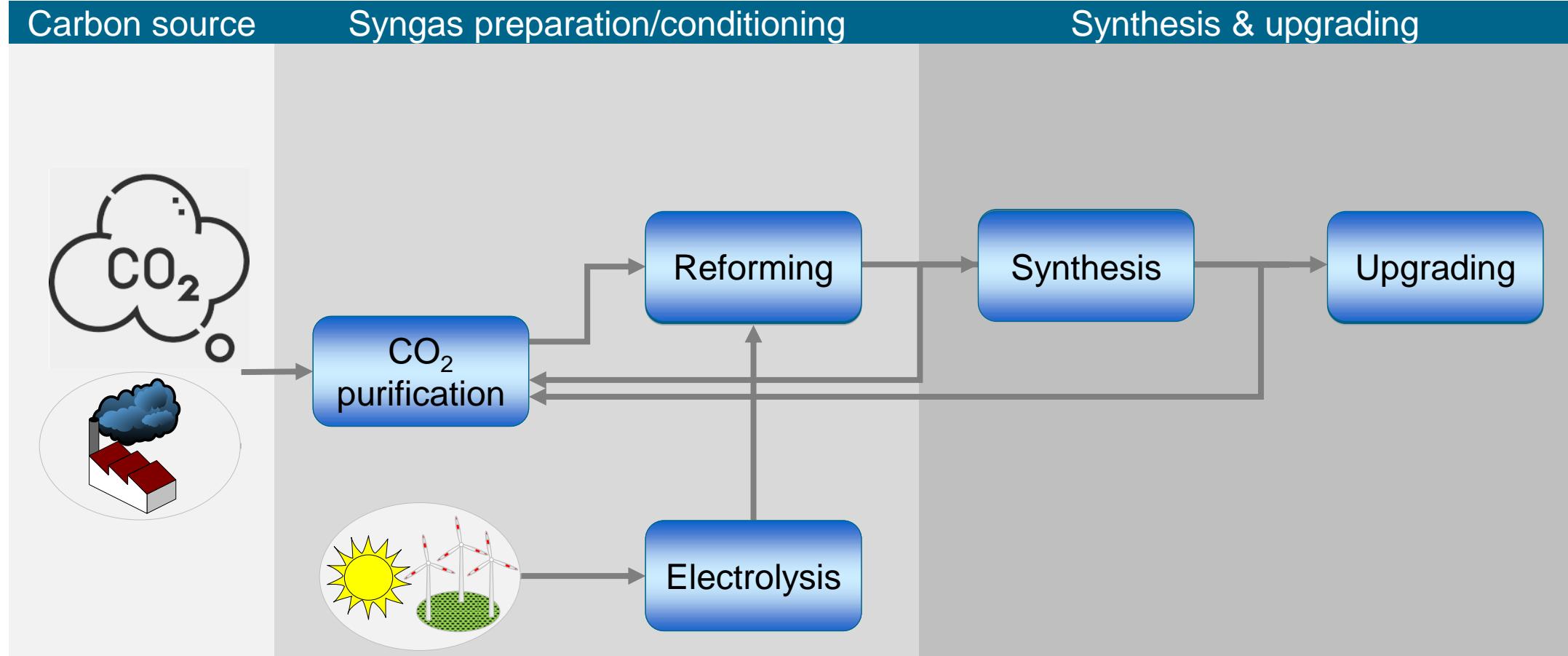
[1] Albrecht et al. (2016) A standardized methodology for the techno-economic evaluation of alternative fuels – A case study, Fuel, 194: 511-526

[2] Mutel (2017) - Brightway: An open source framework for Life Cycle Assessment, Journal of Open Source Software, 2(12): 236

[3] Wernet, G et al. (2016) The ecoinvent database version 3 (part I): overview and methodology. The International Journal of Life Cycle Assessment, 21(9): 1218–1230.

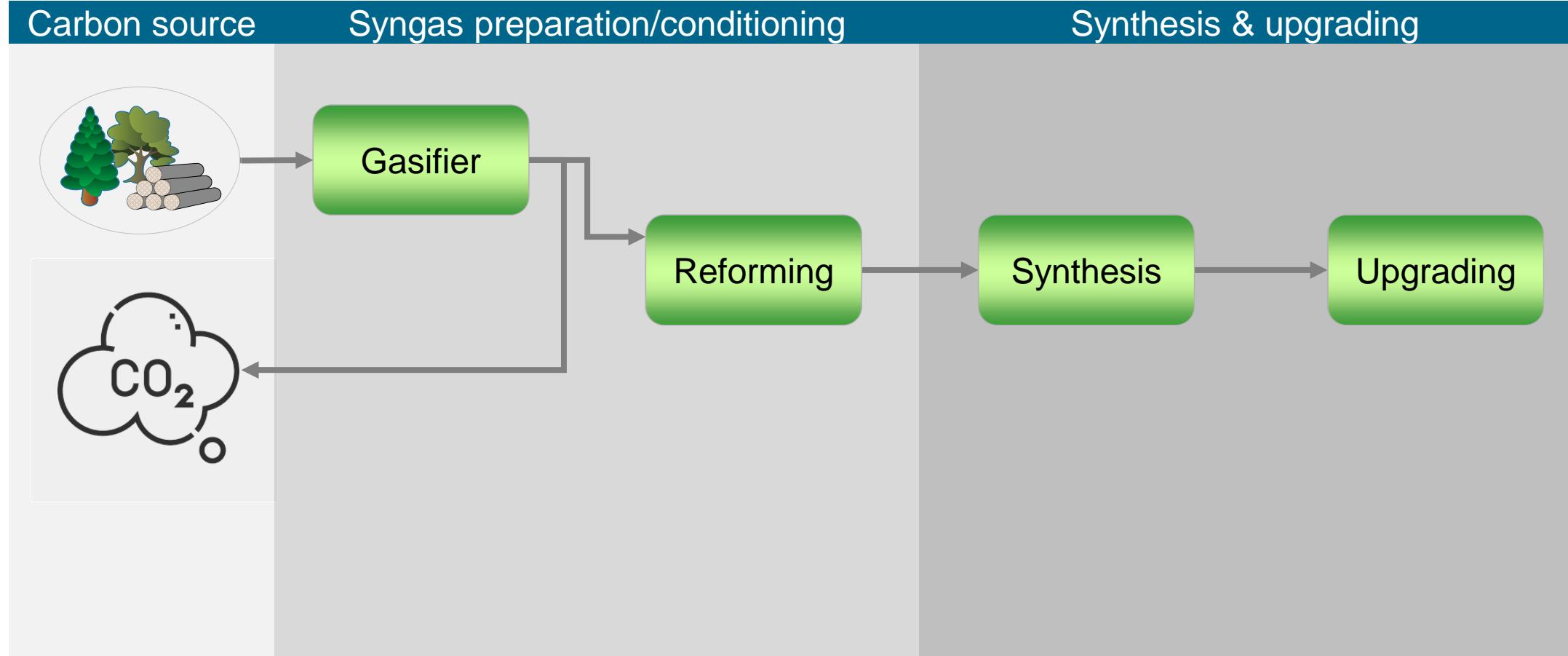
# 3 generic Fischer-Tropsch based Sustainable Aviation Fuels (SAF) concepts

## Power-to-Liquid



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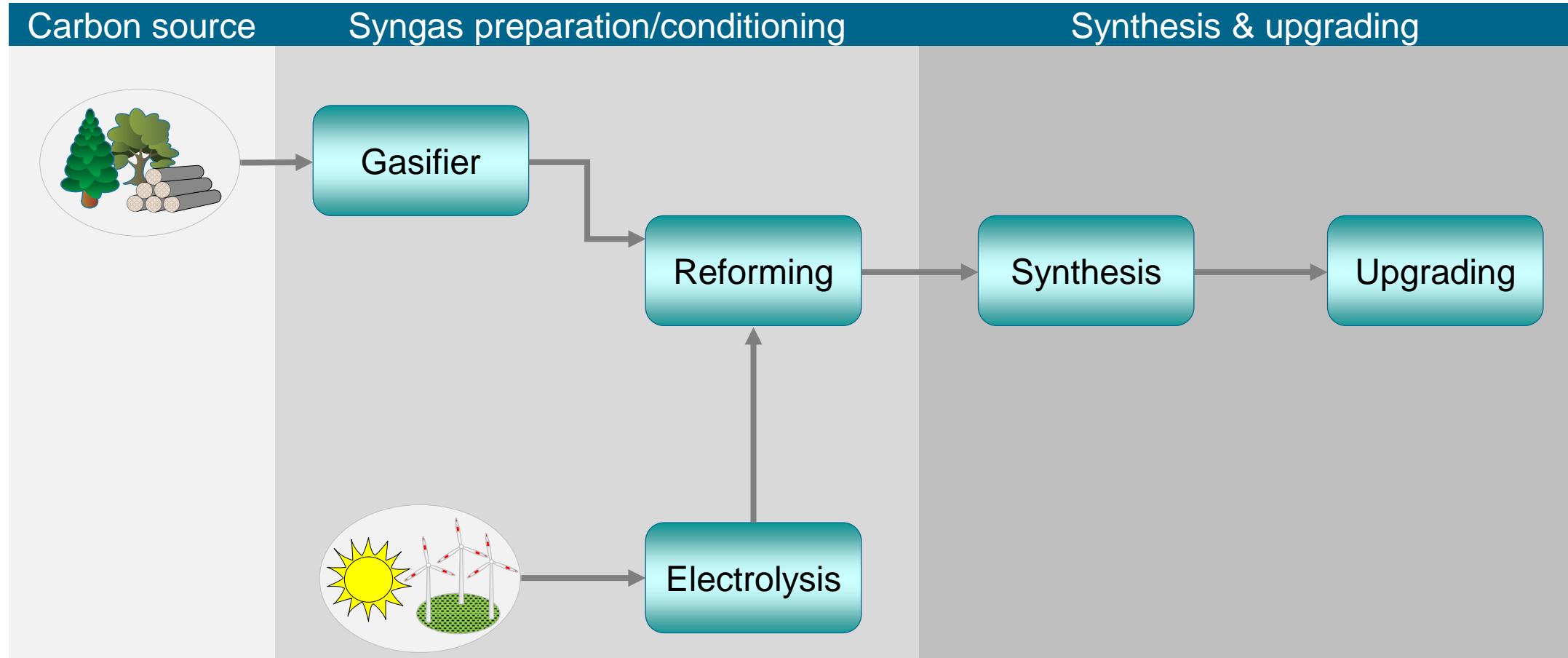
## Biomass-to-Liquid



# 3 generic Fischer-Tropsch based Sustainable Aviation Fuels (SAF) concepts



## Power&Biomass-to-Liquid



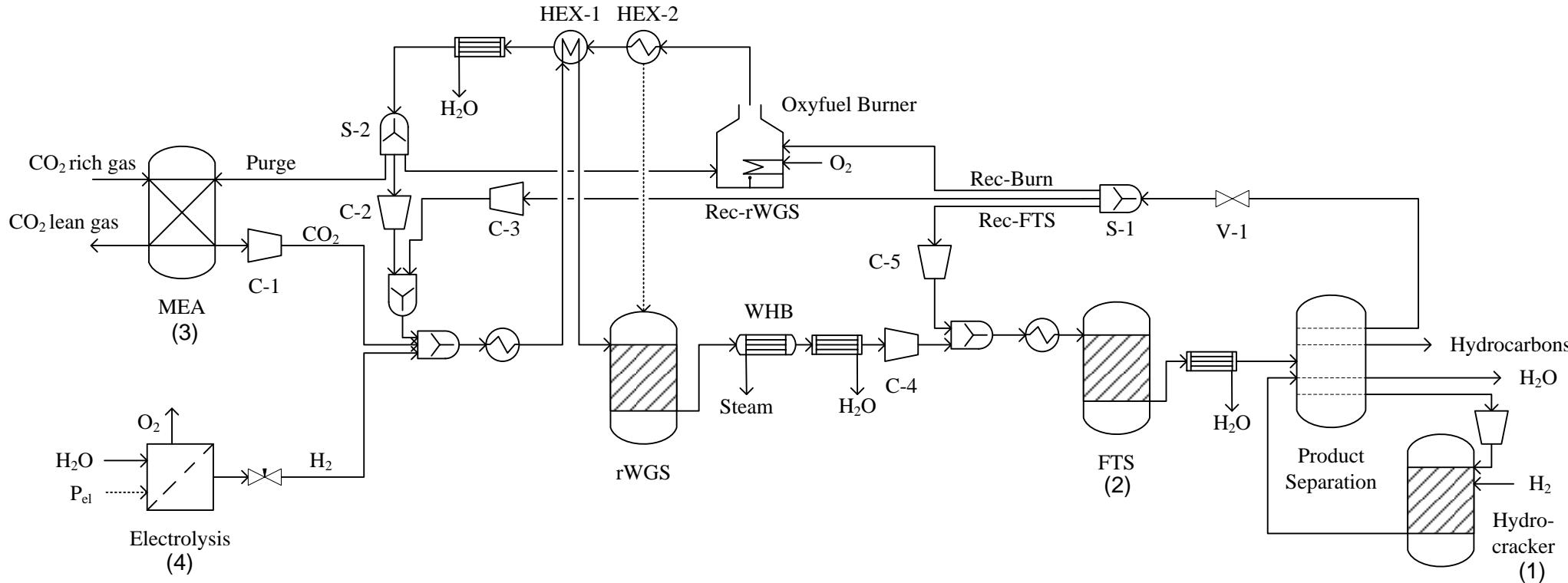


# TECHNICAL ASSESSMENT OF SAF (PTL)

# Technical Assessment: Power-to-Liquid



## Methodology: Experimentally validated flowsheet<sup>(5)</sup>



(1) D. Leckel, M. Liwanga-Ehumbu (2006): Diesel-Selective Hydrocracking of an Iron-Based Fischer-Tropsch Wax Fraction (C 15 –C 45 ) Using a MoO<sub>3</sub> -Modified Noble Metal Catalyst

(2) D. Vervloet et al. (2012): Fischer-Tropsch reaction–diffusion in a cobalt catalyst particle: aspects of activity and selectivity for a variable chain growth probability

(3) Roussanaly et al. (2017):Techno-economic analysis of MEA CO<sub>2</sub> capture from a cement kiln– impact of steam supply scenario

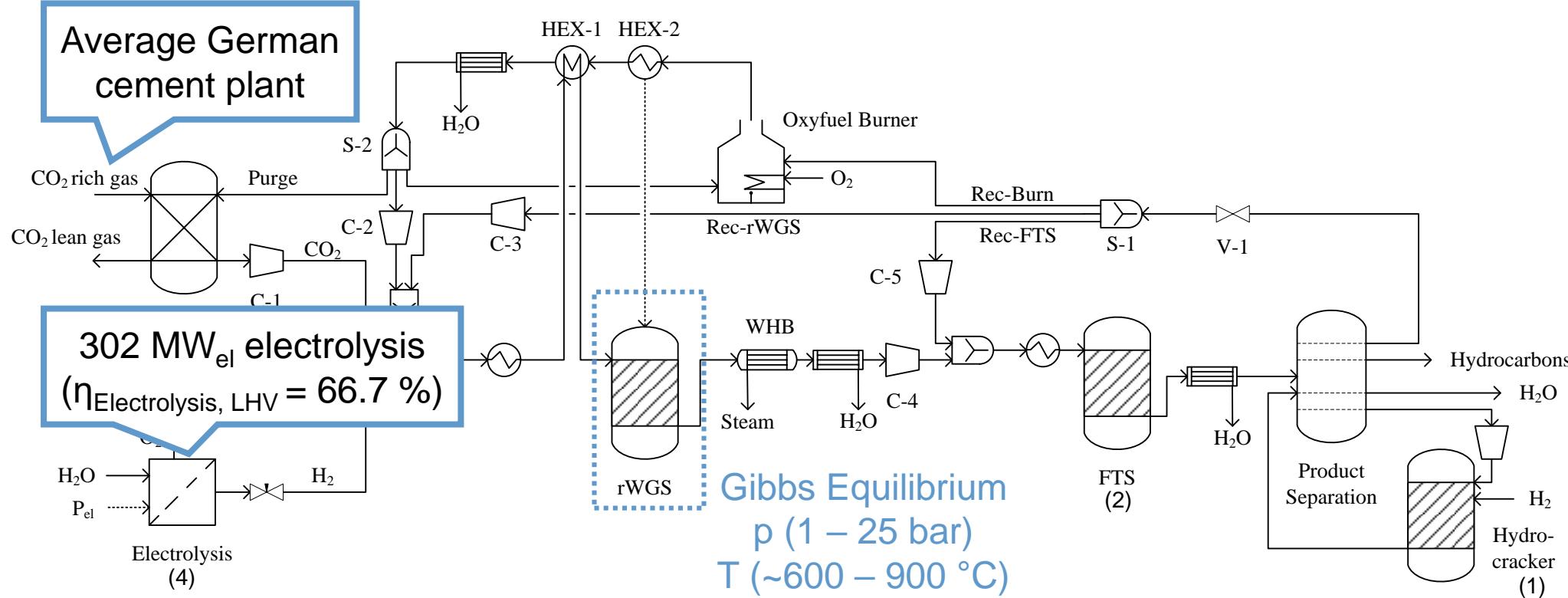
(4) Schmidt et al. (2017): Future cost and performance of water electrolysis:: An expert elicitation study

(5) Adelung and Dietrich, R.-U. (2022). Impact of the reverse water-gas shift operating conditions on the Power-to-Liquid process efficiency

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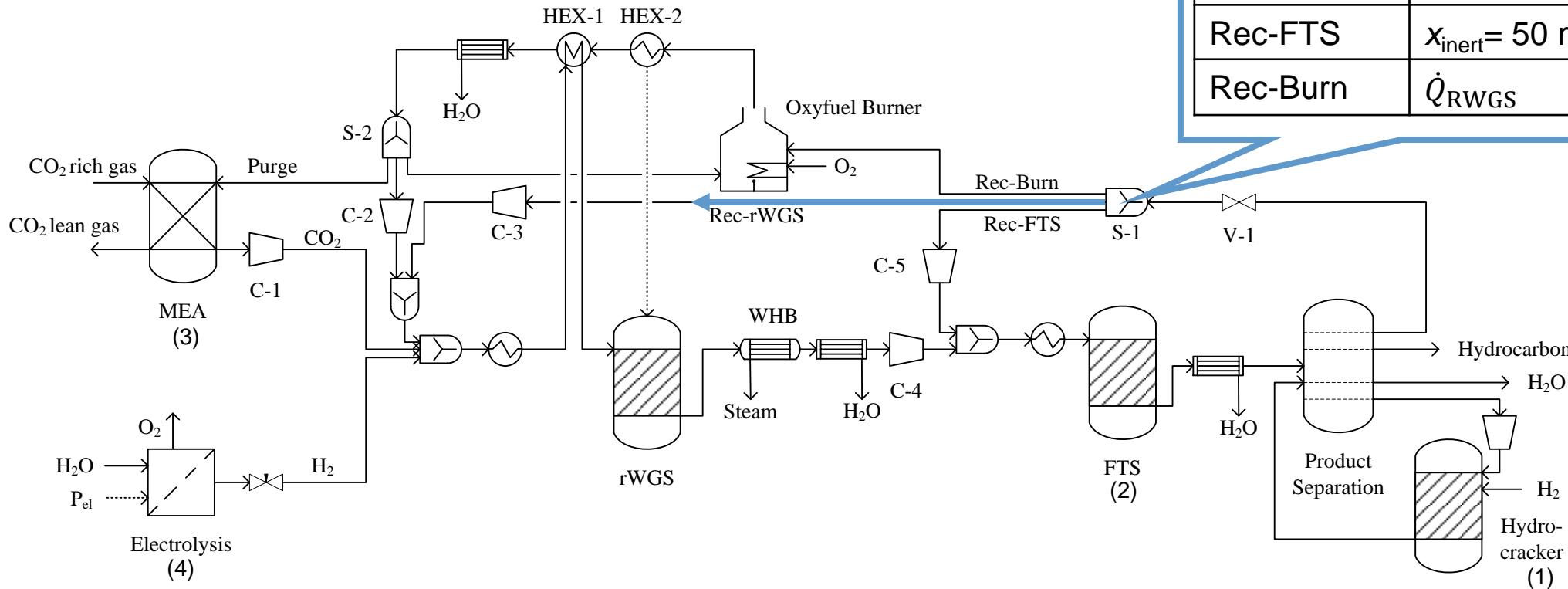
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# Technical Assessment: Power-to-Liquid



Methodology: Experimentally validated flowsheet<sup>(5)</sup>



<b>Recycle</b>	<b>Specification</b>
Rec-FTS	$x_{\text{inert}} = 50 \text{ mol \%}$
Rec-Burn	$\dot{Q}_{\text{RWGS}}$

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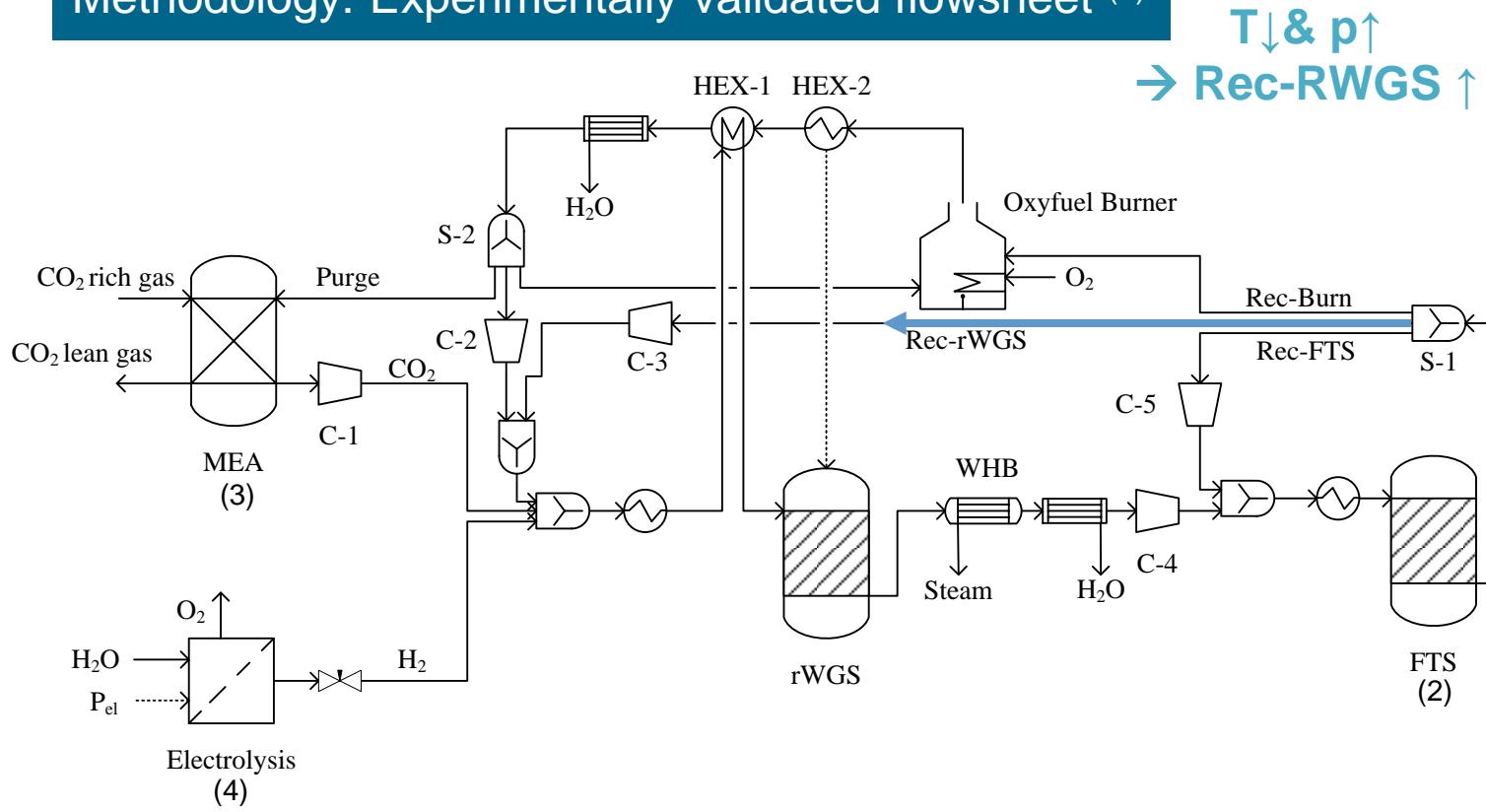
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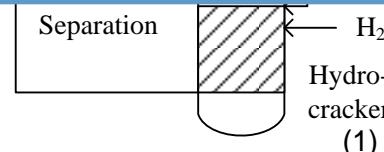
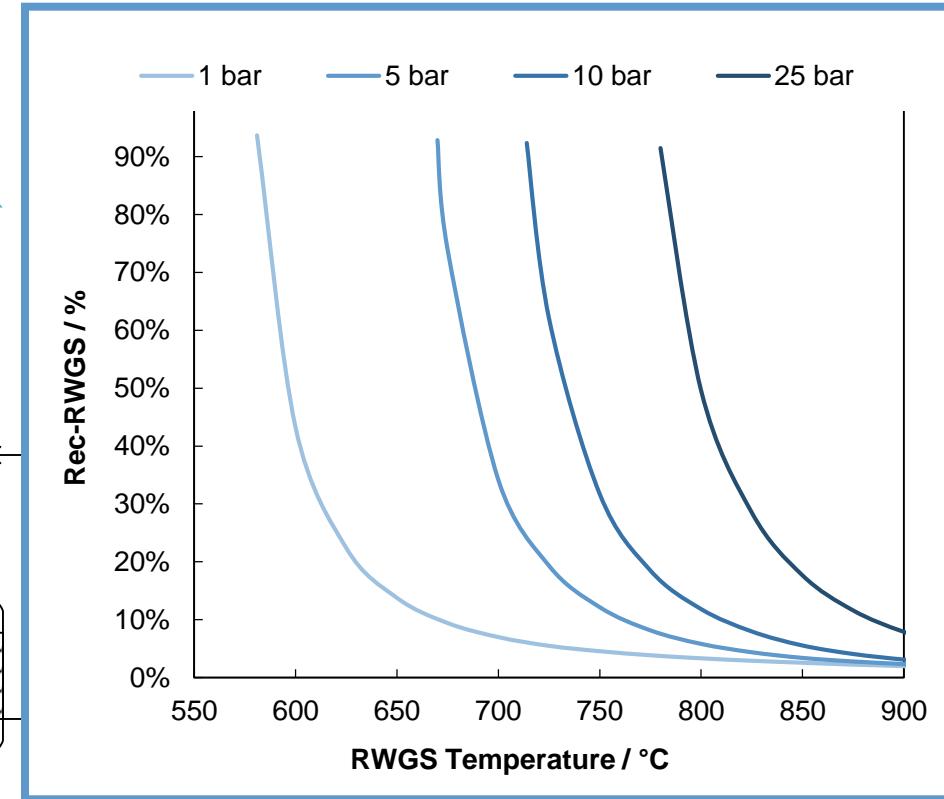
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$T \downarrow & p \uparrow$   
→ Rec-RWGS ↑

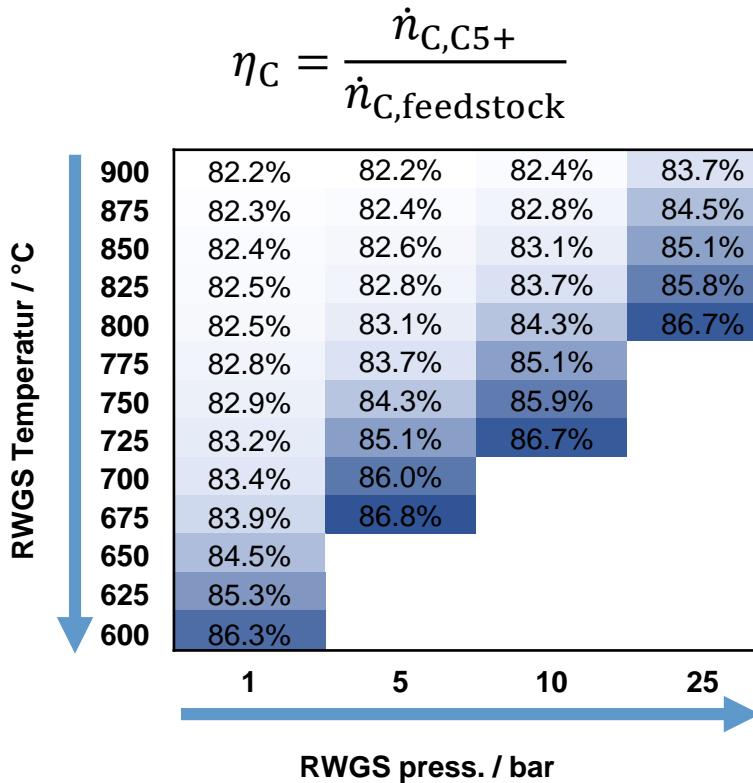


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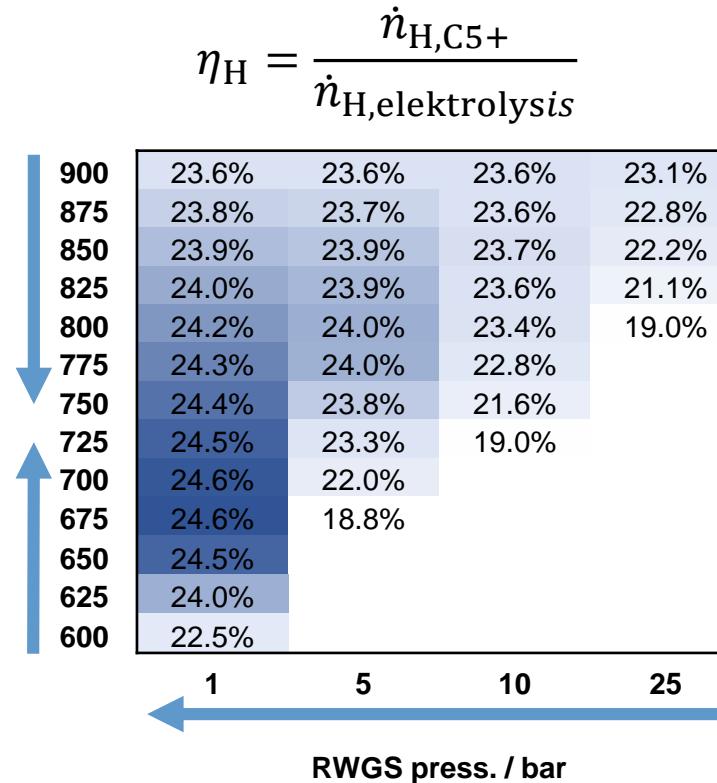
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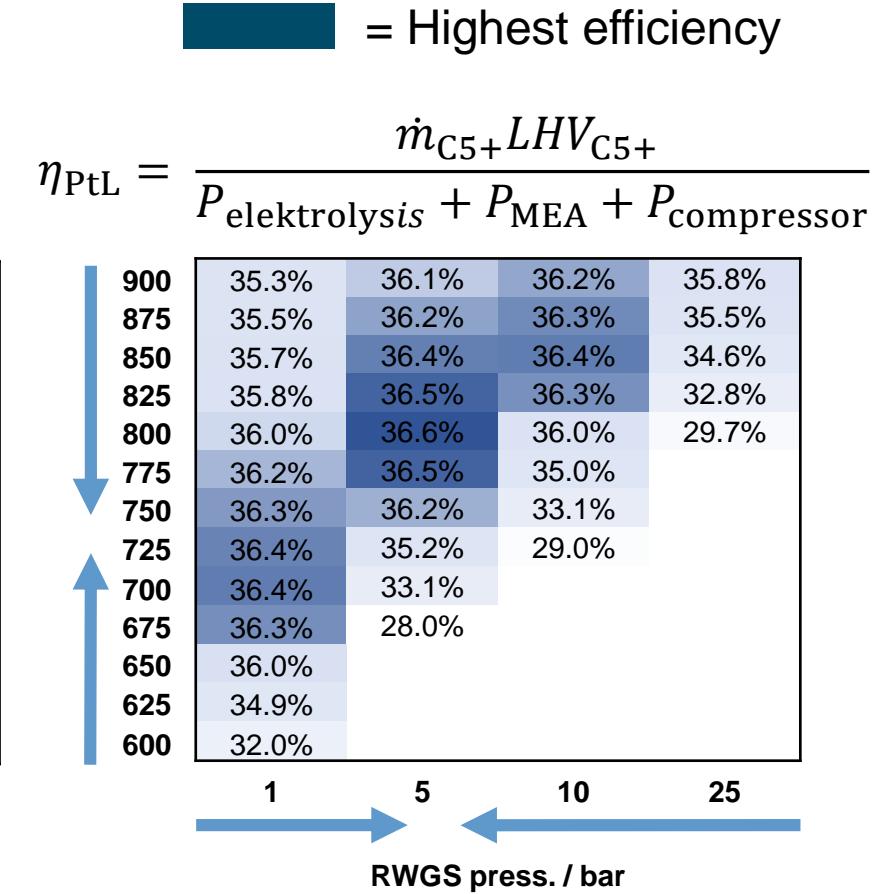
## Process Parameter dependent Material / Energy Efficiency <sup>(5)</sup>



Higher recycle rate to RWGS increases C efficiency



Less water formation increases H efficiency



High H efficiency plus low compression demand maximizes PtL efficiency

<sup>1</sup>Adelung, S. and Dietrich, R.-U. (2022). Impact of the reverse water-gas shift operating conditions on the Power-to-Liquid fuel production cost. *Fuel*.



# ECONOMICAL ASSESSMENT OF SAF (PTL)

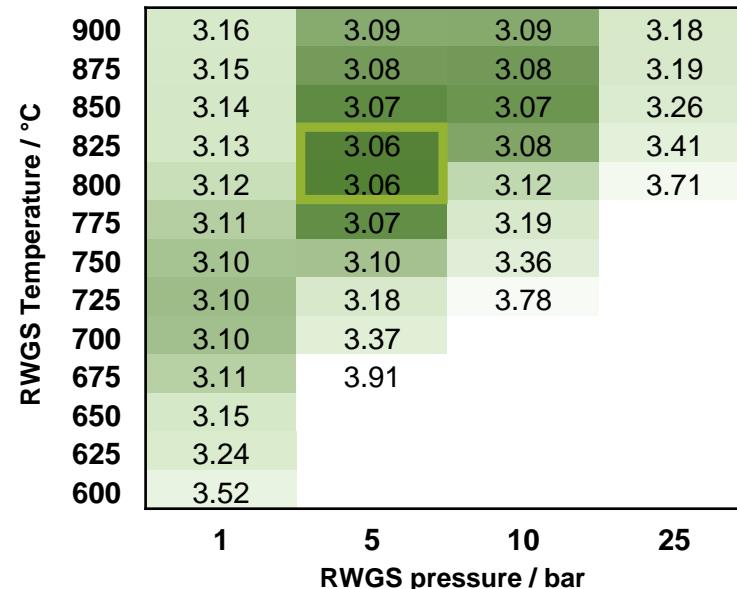
# Economical Assessment of Power-to-Liquid process



Process Parameter dependent Net Production Costs [1] / NPC in €<sub>2019</sub>/kg<sub>C5+</sub>

= lower NPC

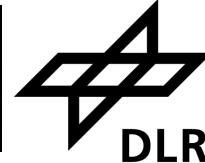
H<sub>2</sub>-Input: 4.1€/kg<sub>H2</sub>



Minimum

<sup>1</sup>Adelung, S. and Dietrich, R.-U. (2022). Impact of the reverse water-gas shift operating conditions on the Power-to-Liquid fuel production cost. *Fuel*.

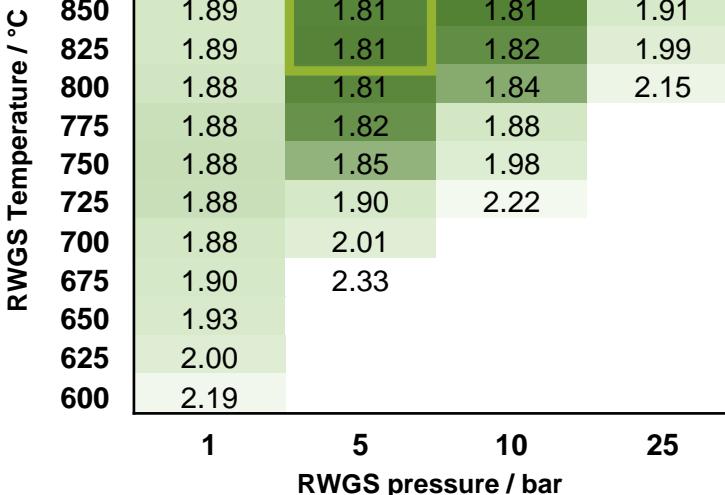
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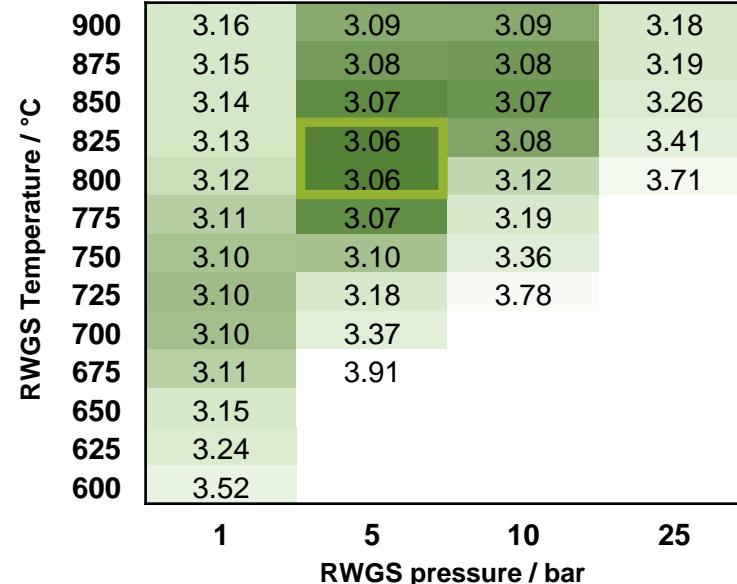
Process Parameter dependent Net Production Costs<sup>[1]</sup> / NPC in €<sub>2019</sub>/kg<sub>C5+</sub>

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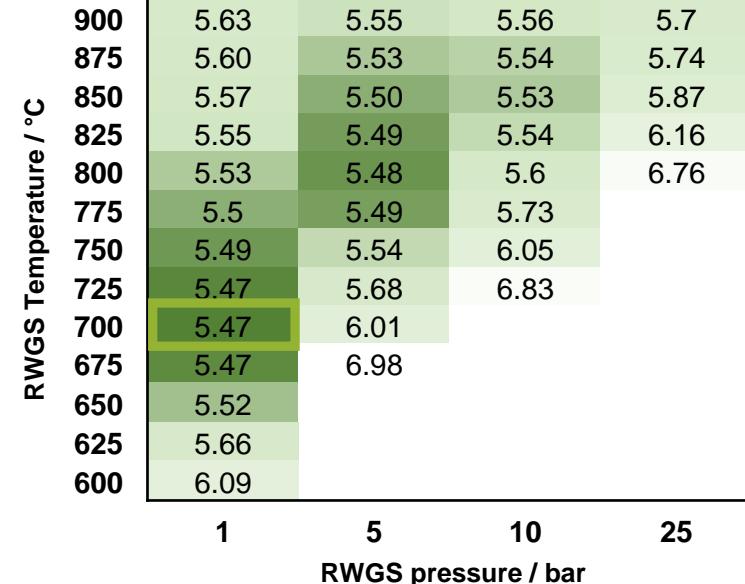
**H<sub>2</sub>-Input: 2.3 €/kg<sub>H2</sub>**



**H<sub>2</sub>-Input: 4.1€/kg<sub>H2</sub>**



**H<sub>2</sub>-Input: 7.6 €/kg<sub>H2</sub>**



Minimum

<sup>1</sup>Adelung, S. and Dietrich, R.-U. (2022). Impact of the reverse water-gas shift operating conditions on the Power-to-Liquid fuel production cost. *Fuel*.

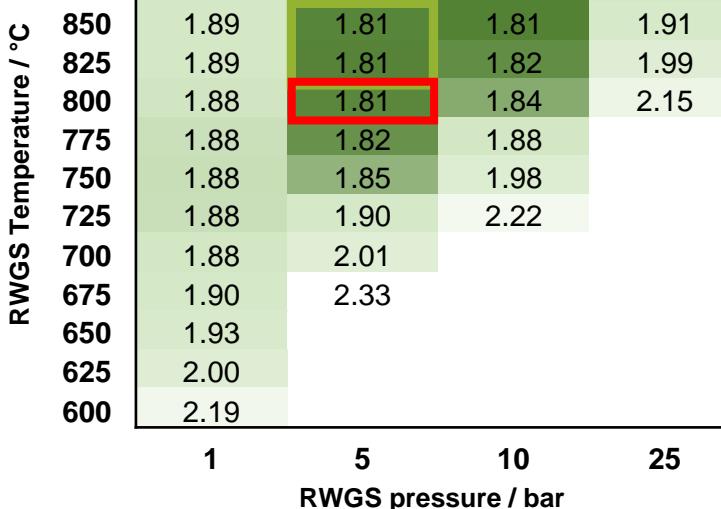
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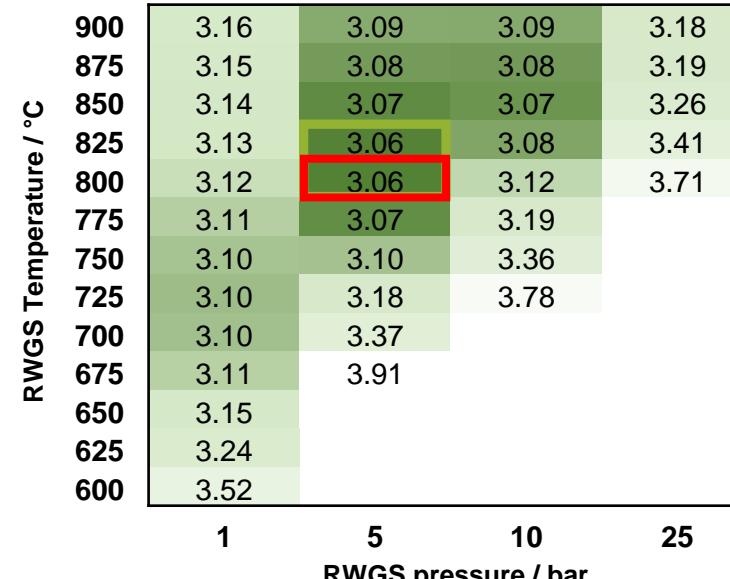
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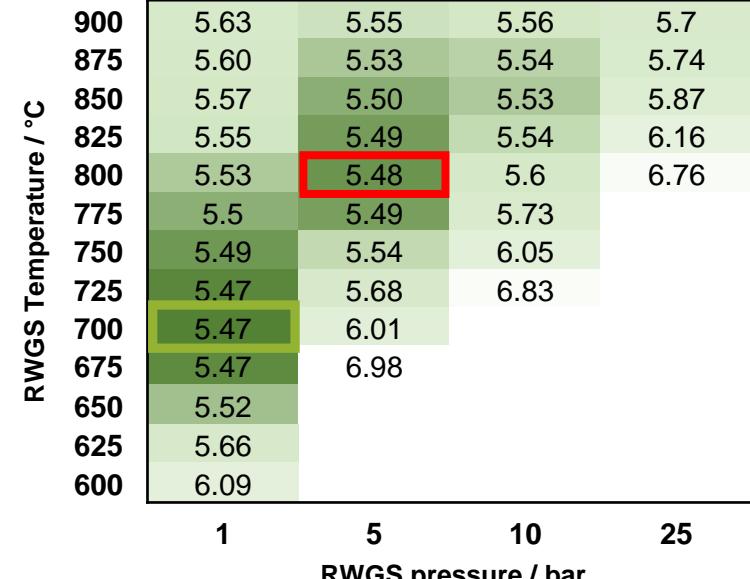
$H_2$ -Input: 2.3 €/kg<sub>H2</sub>



$H_2$ -Input: 4.1€/kg<sub>H2</sub>



$H_2$ -Input: 7.6 €/kg<sub>H2</sub>



Minimum

5 bar and 800 °C: low cost, robust NPC optimum for all  $H_2$  feedstock costs

<sup>[1]</sup>Adelung, S. and Dietrich, R.-U. (2022). Impact of the reverse water-gas shift operating conditions on the Power-to-Liquid fuel production cost. *Fuel*.



# ENVIRONMENTAL ASSESSMENT OF SAF (PBTL)

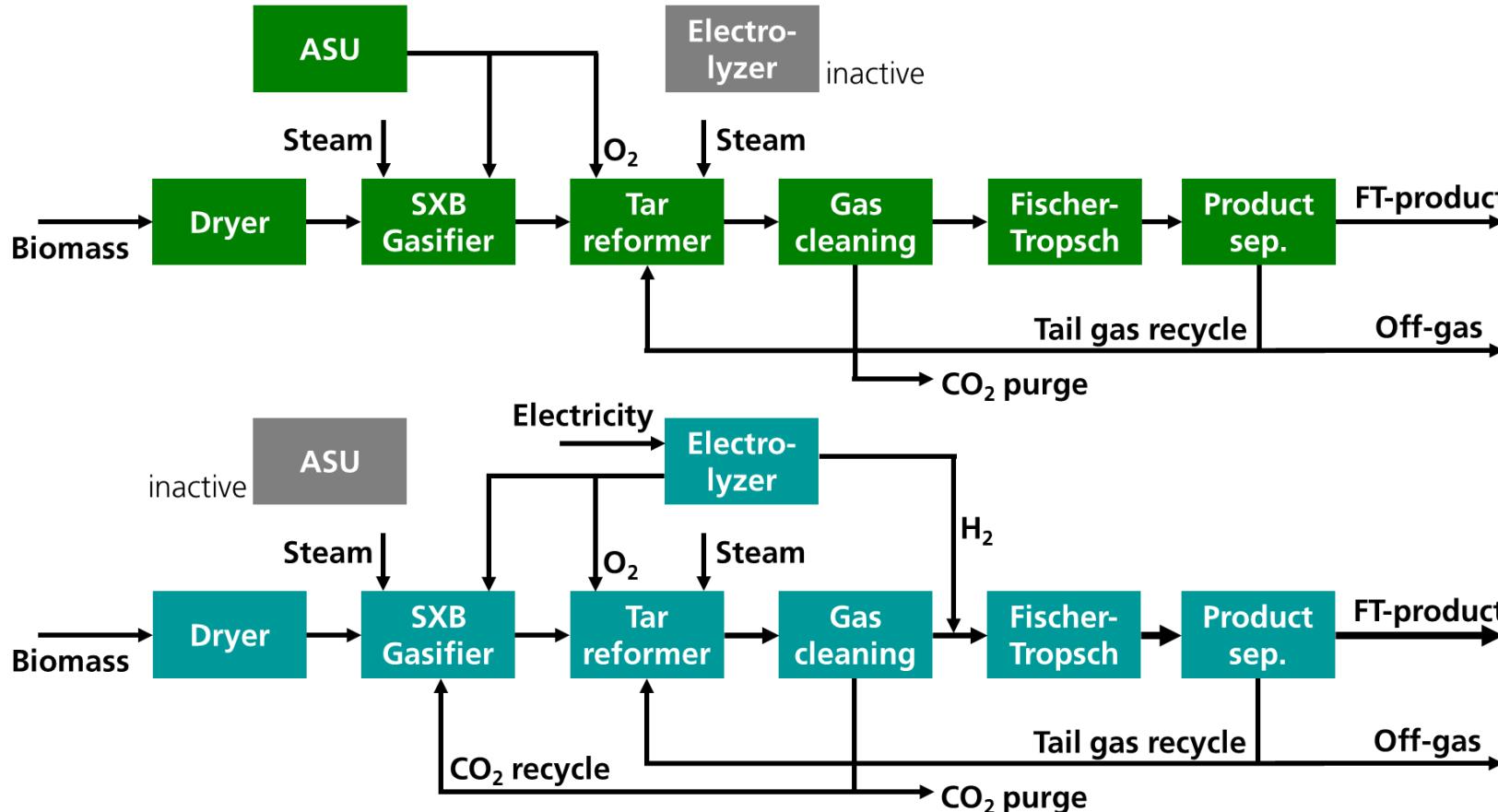
# Environmental Assessment of Biomass-to-Liquid versus Power&Biomass-to-Liquid Application



Dual configuration concept [1] :



FlexCHX project has received funding from the European Union's Horizon 2020 research and innovation Programme under Grant Agreement No 763919



## BtL with ASU:

- **high heat demand**
- **low renewable power**

## PBtL with electrolyzer :

- **no heat demand**
- **Low GWP power available**

[1] Habermeyer, et. al (2021). Techno-economic analysis of a flexible process concept for the production of transport fuels and heat from biomass and renewable electricity. Front. Energy Res., Nov. 2021 | Volume 9 | Article 723774

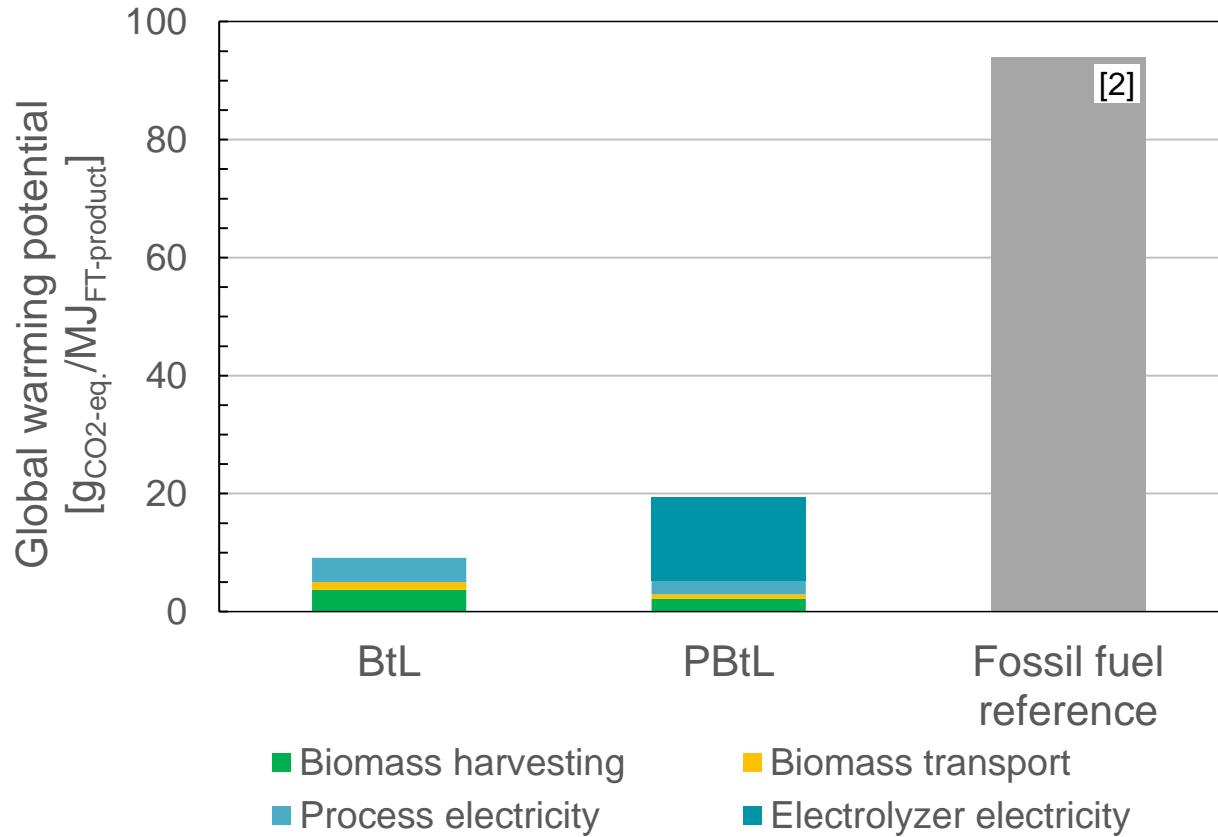
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Global Warming Potential (GWP) [1]



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- **Transportation: 100 km (one-way) by truck (69 g<sub>CO2-eq.</sub>/(t\*km))**
- **Biomass: Harvesting forest residues (19.7 g<sub>CO2-eq.</sub>/kg )**
- **Electricity: Finnish grid (68.6 g<sub>CO2-eq.</sub>/kWh)**

[1] Habermeyer, et. al (2021). Techno-economic analysis of a flexible process concept for the production of transport fuels and heat from biomass and renewable electricity. *Front. Energy Res.*, Nov. 2021 | Volume 9 | Article 723774

[2] European Union (2018) "Directive 2018/2001 of the European Parliament and of the Council of 11 December 2018 on the promotion of the use of energy from renewable sources (recast)", Official Journal of the European Union

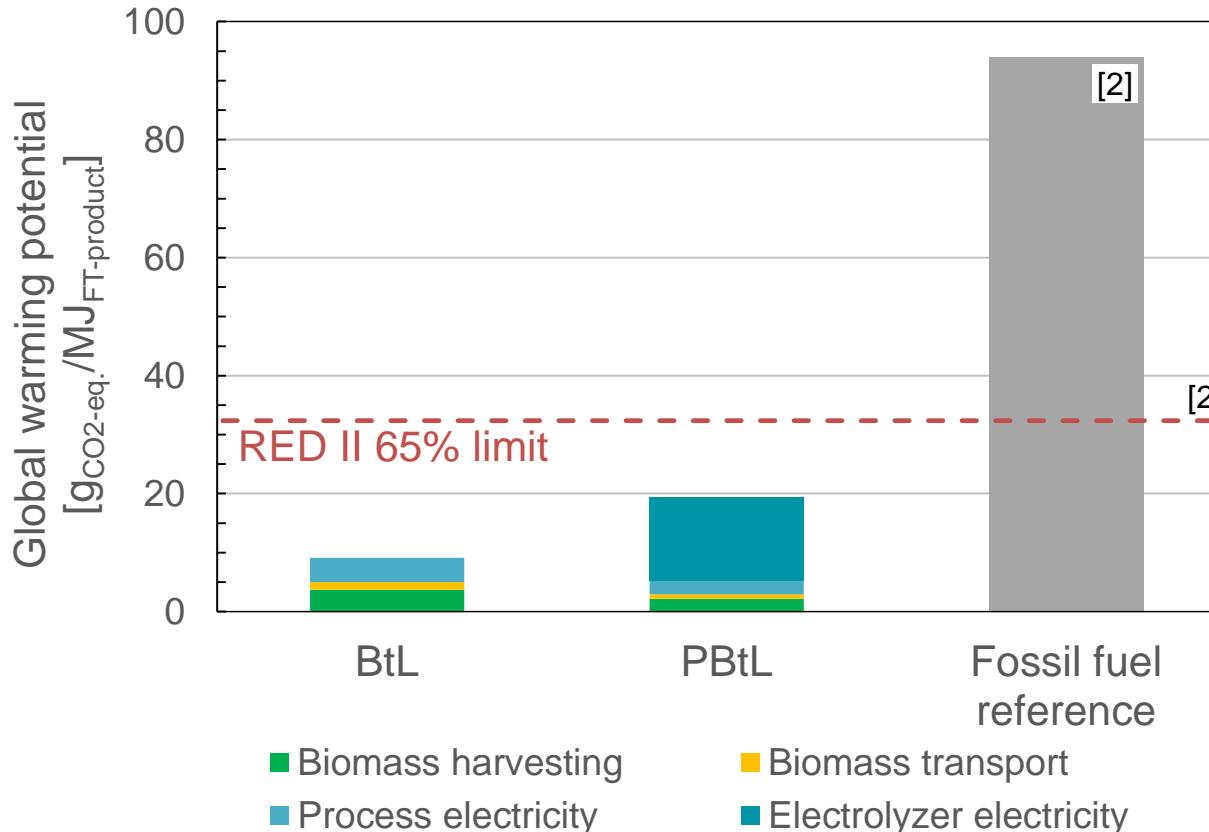
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## Conclusion

REDII target accomplished  
@ FLEXCHX base case

[1] Habermeyer, et. al (2021). Techno-economic analysis of a flexible process concept for the production of transport fuels and heat from biomass and renewable electricity. *Front. Energy Res.*, Nov. 2021 | Volume 9 | Article 723774

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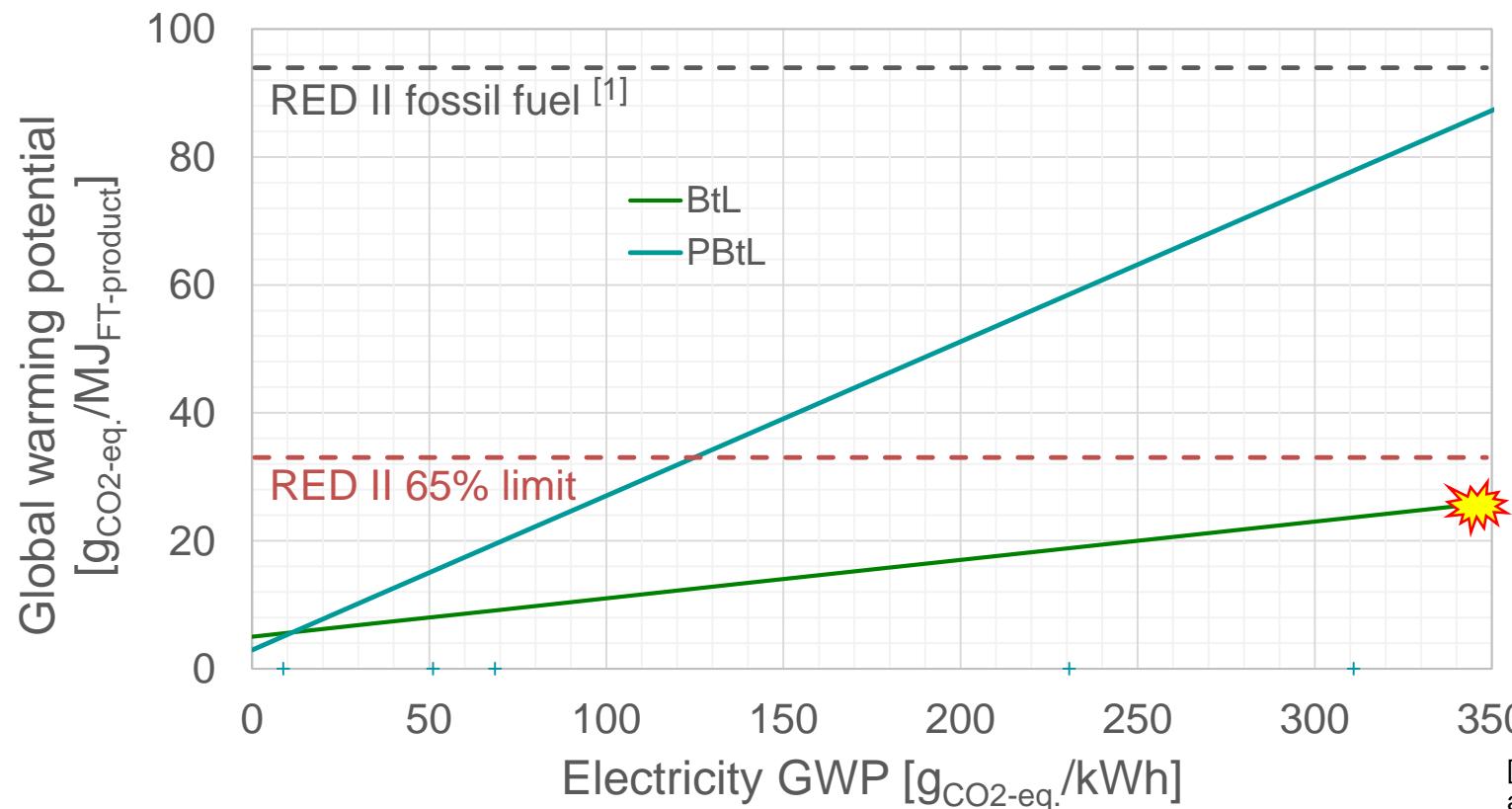
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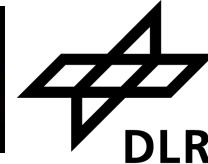
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- REDII 65 % limit can be reached for all depicted electricity grid mixes for BtL
- Biomass: (19.7 g<sub>CO2-eq.</sub>/kg)**  
**Transport: 69 g<sub>CO2-eq.</sub>/(t\*km)**

[1] European Union (2018) “Directive 2018/2001 of the European Parliament and of the Council of 11 December 2018 on the promotion of the use of energy from renewable sources (recast)”, Official Journal of the European Union

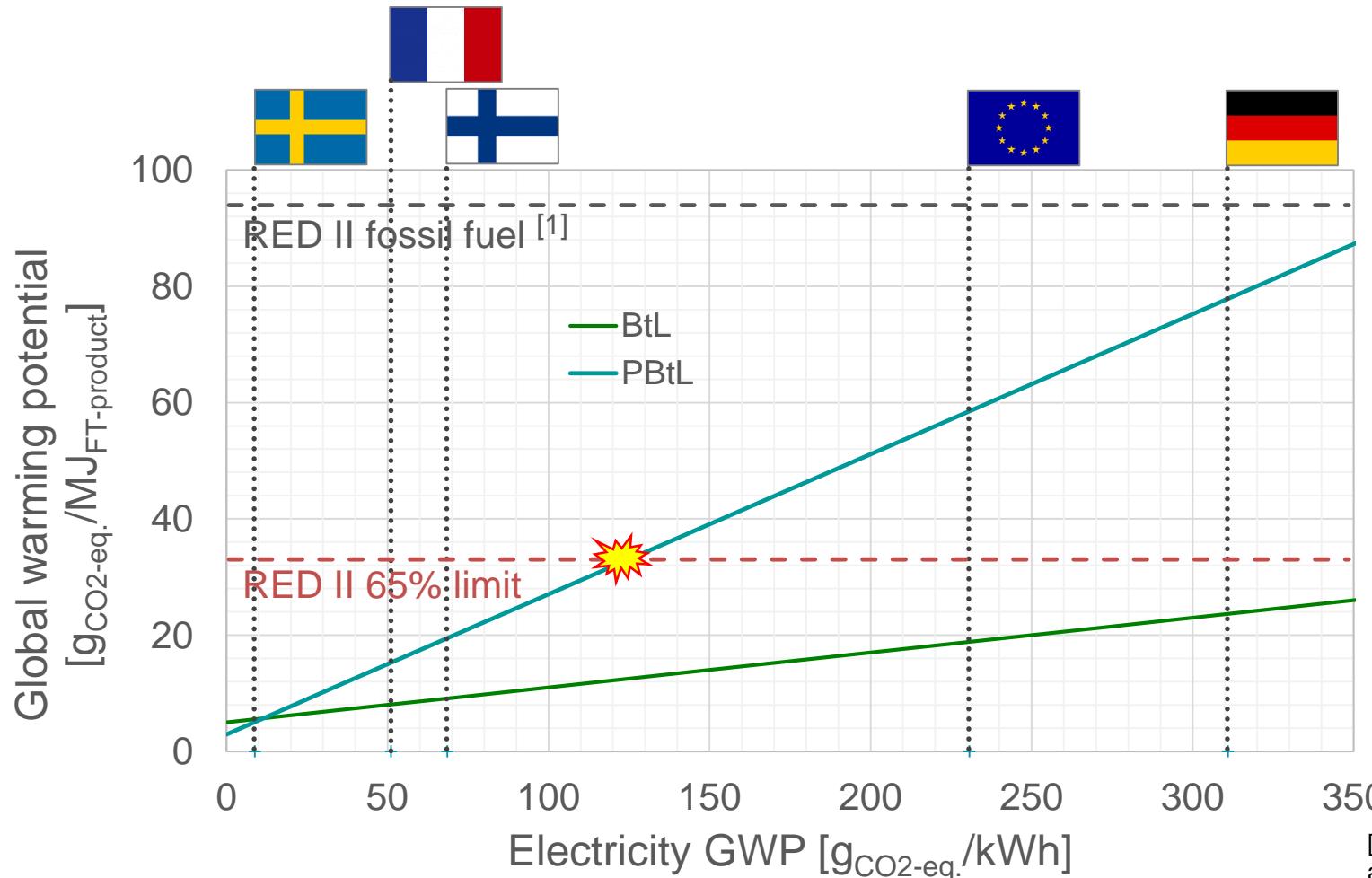
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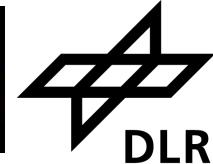
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- REDII 65 % limit can be reached for all depicted electricity grid mixes for BtL
- PBtL requires electricity with  $\text{GWP} < 120 \text{ gCO}_2\text{-eq.}/\text{kWh}$  to reach REDII 65 % limit

[1] European Union (2018) "Directive 2018/2001 of the European Parliament and of the Council of 11 December 2018 on the promotion of the use of energy from renewable sources (recast)", Official Journal of the European Union

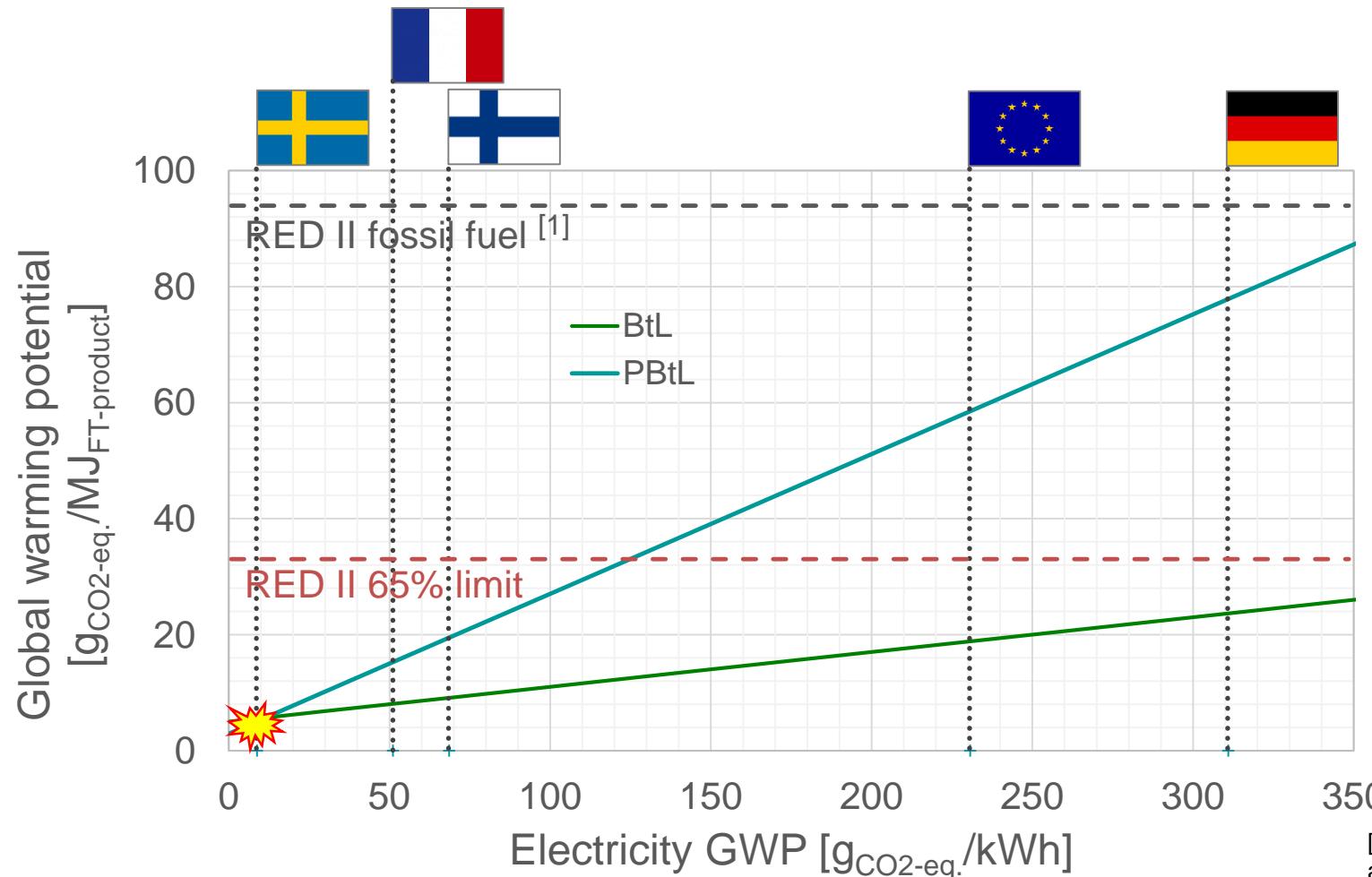
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Global Warming Potential (GWP)



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- REDII 65 % limit can be reached for all depicted electricity grid mixes for BtL
- PBtL requires electricity with  $\text{GWP} < 120 \text{ gCO}_2\text{-eq.}/\text{kWh}$  to reach REDII 65 % limit
- PBtL could have lower GWP than BtL with Swedish grid mix

[1] European Union (2018) "Directive 2018/2001 of the European Parliament and of the Council of 11 December 2018 on the promotion of the use of energy from renewable sources (recast)", Official Journal of the European Union

A photograph of a satellite in orbit around Earth. The satellite is positioned in the lower right quadrant, angled towards the viewer. It has two large solar panel arrays deployed, one on each side of its body. The background shows the blue expanse of space and the Earth's atmosphere as a thin blue line where it meets the black void.

# FINDINGS: E-FUELS COMPETITIVENESS

# Global e-fuel assessment for German transport



## Energy transition in the Transport sector (EiT) – Beniver: Scientific supervision BEniVer

- EiT: funding 99 Mio. € | 16 projects | 100+ partner
- Renewable electricity based fuels for aviation, road transport and shipping

Begleitforschung Energiewende im Verkehr

Cluster	Fuels in focus	Application
C3-Mobility	synth. Gasoline, DME, OME <sub>3-5</sub> , Methanol, Butanol, Octanol	car, bus
CombiFuel	Hythan (Hydrogen + Methane)	car, bus, lightning bolt
E2Fuels	Methanol, OME <sub>3-5</sub> , Methan, Hythan	car, bus, lightning bolt
FlexDME	Dimethylether (DME)	car, bus, lightning bolt
ISystem4EFuel	synth. Diesel, OME <sub>3-5</sub>	car, bus, lightning bolt
KEROSyN100	synth. Jet fuel	airplane, lightning bolt
LeanStoicH2	Hythan (Hydrogen+ Methane)	car, lightning bolt
MEEMO	Methanol	car
MENA-Fuels	(Import strategies from MENA region)	car, bus, lightning bolt
MethQuest	Methan, Methanol, Hydrogen	car, bus, lightning bolt
NAMOSYN*	OME, Methylformiat (MeFo), Dimethylcarbonat (DMC)	car
PlasmaFuel	synth. Diesel	car, bus
PowerFuel	synth. Jet fuel	airplane
SHARC	(Smart energy management in harbors)	car
SolareKraftstoffe	synth. Gasoline	car
SynLink	synth. Diesel, synth. Jet fuel, Methanol	car, airplane, bus



- BEniVer – Scientific supervision of „Energy transition in the transport sector (EiT)“
- BEniVer funding - 9 Mio. € (8 partner)
- Goal: Multicriterial assessment of different options for GHG abatement in transport

# Standardization efforts – Make e-fuel options comparable



## TE(E)A framework (comparing “apples with apples”)<sup>[1]</sup>

- (Renewable) Electricity
  - Production cost, taxes, fees
  - Availability, fluctuation
- H<sub>2</sub>
  - Type of electrolyzer, efficiency, investment costs
- CO<sub>2</sub>
  - Source, capture process, availability
- General plant / economic parameters
  - Size, location, year of construction, lifetime
  - Equipment cost data base, cost factors (FCI, OPEX, ...), CEPCI, interest rate
  - ...

BEEniVer

Begleitforschung Energiewende im Verkehr

Assumptions	V3.2*
Base year	2018
Electricity €/MWh	55.7
H <sub>2</sub> €/t	4'742
CO <sub>2</sub> €/t	69
Power MW <sub>e</sub>	300
Full-load hours	8'000

[1] Heimann, N. et al (2023) Contribution to a standardized economical and ecological analysis for carbon-based e-fuel production in Germany, frontiers in Energy Research Process and Energy Systems Engineering, submitted

# Global e-fuel assessment – technical efficiencies



## EiT: Comparing generic fuels / designer fuels

	SNG	MeOH	FT	OME <sub>3-5</sub>	DMC	MeFo
Production: technical						
$\eta_{PtX}$ [%]	59	53	40	42	47	52
$\eta_{EtX}$ [%]		51	41	38	39	46

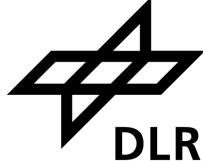
# Global e-fuel assessment – Summary



## EiT: Comparing generic fuels / designer fuels

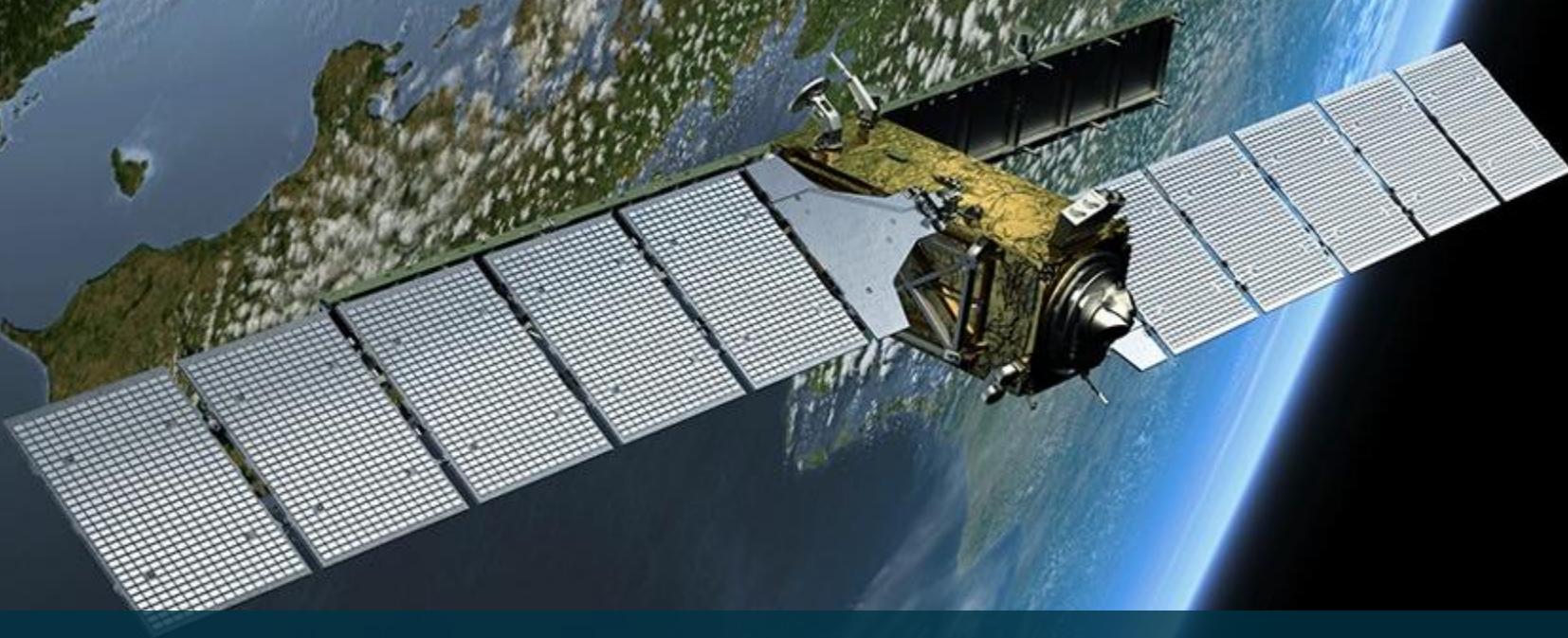
	SNG	MeOH	FT	OME <sub>3-5</sub>	DMC	MeFo
Production: technical						
$\eta_{PtX}$ [%]	59	53	40	42	47	52
$\eta_{EtX}$ [%]		51	41	38	39	46
Production: economics & environment						
NPC [€ <sub>2018</sub> /MWh <sub>LHV</sub> ]	192	204	321	360	329	298
GHG (and more environmental impact criteria): provided by  (), <small>Laboratorium für Technische Thermodynamik</small>   <small>RWTHAACHEN UNIVERSITY</small> ( <small>Nachhaltige Mobilität durch synthetische Kraftstoffe</small> )						
Application: too many parameters, no systematic, no monetary assessment						
Application parameter examples	<ul style="list-style-type: none"> <li>• Heavy truck conversion</li> <li>• Methane slip</li> <li>• ...</li> </ul>	<ul style="list-style-type: none"> <li>• Used in China</li> <li>• Low vapor pressure</li> <li>• Further conversion in Europe?</li> <li>• ...</li> </ul>	<ul style="list-style-type: none"> <li>• Certified sustainable jet fuel</li> <li>• ...</li> </ul>	<ul style="list-style-type: none"> <li>• Better combustion</li> <li>• Blending ratio?</li> <li>• ...</li> </ul>	<ul style="list-style-type: none"> <li>• Better combustion</li> <li>• Blending ratio?</li> <li>• ...</li> </ul>	<ul style="list-style-type: none"> <li>• Better combustion</li> <li>• Blending ratio?</li> <li>• ...</li> </ul>

# Global e-fuel assessment – Summary



## EiT: Comparing generic fuels / designer fuels

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GHG (and more environmental impact criteria): provided by <b>FFE</b> ( <b>BENiVer</b> ), <b>LTT</b> <small>Laboratorium für Technische Thermodynamik</small>   <b>RWTH AACHEN UNIVERSITY</b> ( <b>NAMOSYN</b> )						
Applying the same parameters, no systematic, no monetary assessment						
Application parameter examples	<ul style="list-style-type: none"> <li>Even if e-methane, e-methanol are somewhat cheaper to produce, there will be no competitiveness with fossil fuels (compare ≈ 5 €/MWh crude oil)</li> <li>CO<sub>2</sub>-certificates prizes need to reach 1'000+ €/t</li> </ul>					<ul style="list-style-type: none"> <li>Better combustion</li> <li>Blending ratio?</li> <li>...</li> </ul>
	<ul style="list-style-type: none"> <li>Europe?</li> <li>...</li> </ul>					



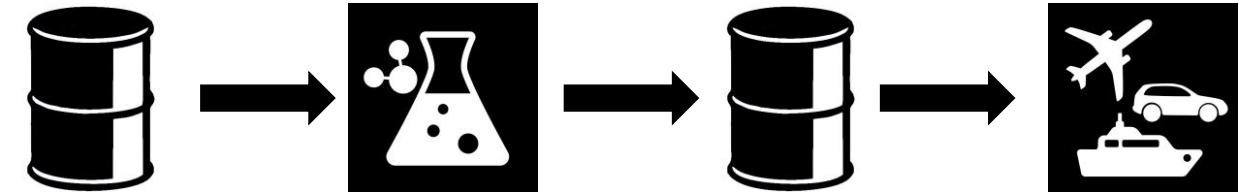
## CONCLUSION: E-FUELS FOR TRANSPORT?

# E-fuels options for global transport

## Simple pictograms



- Present (2018 → 2023)



- Future Dream  
(2018)

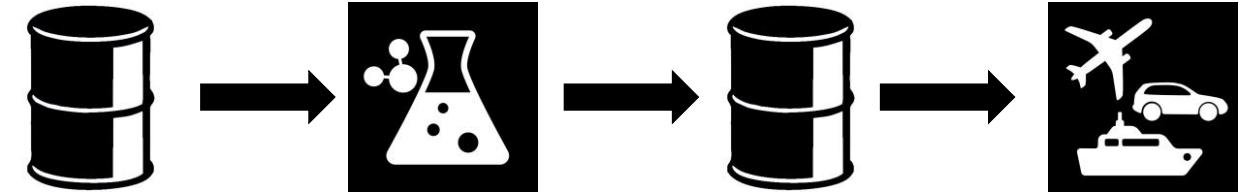


# E-fuels options for global transport

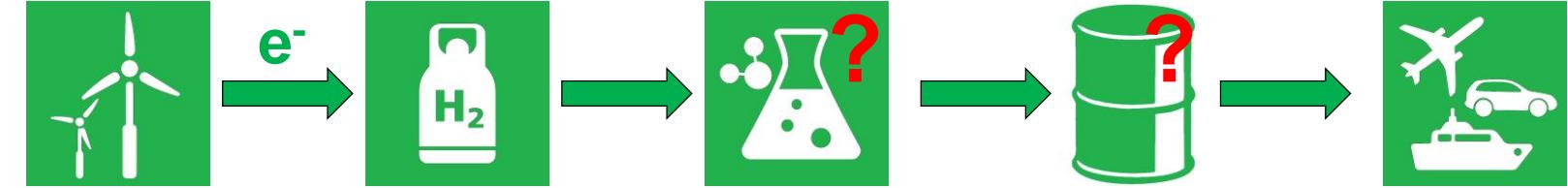
## Simple pictograms



- Present (2018 → 2023)



- Future Dream  
(2018)  
EiT Questions

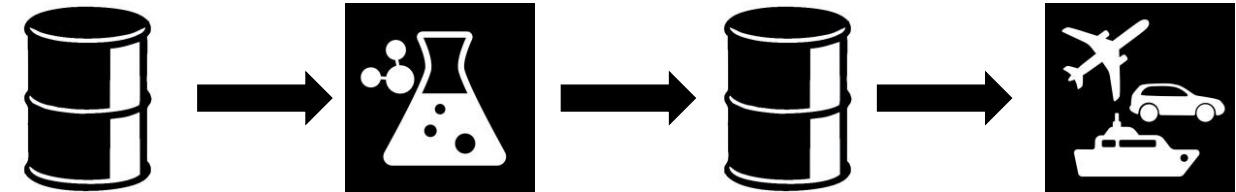


# E-fuels options for global transport

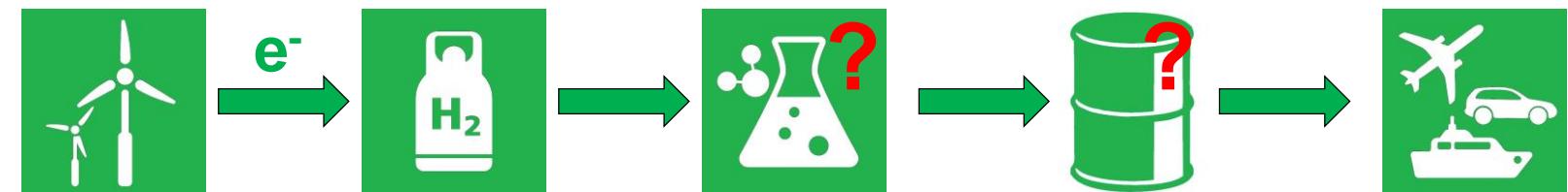
## Simple pictograms



- Present (2018 → 2023)



- Future Dream  
(2018)  
EiT Questions



- Reality Check 2023

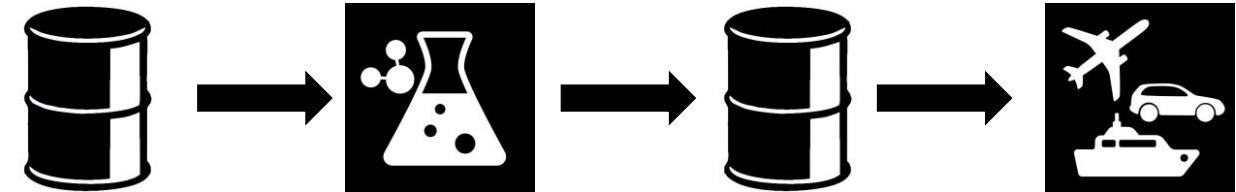


# E-fuels options for global transport

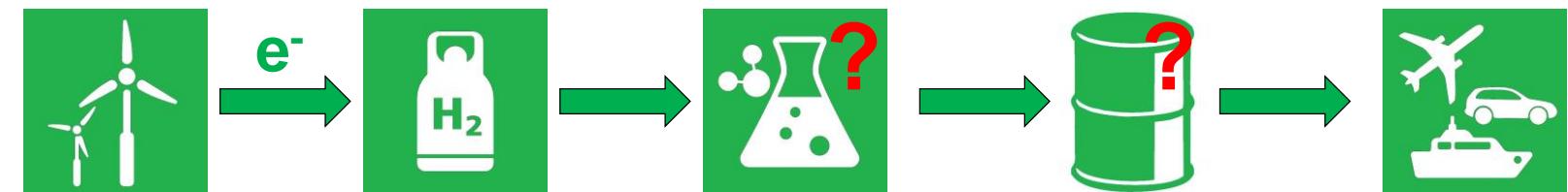
## Simple pictograms



- Present (2018 → 2023)



- Future Dream  
(2018)  
**EiT Questions**



- Reality Check 2023  
**EiT Q&A**

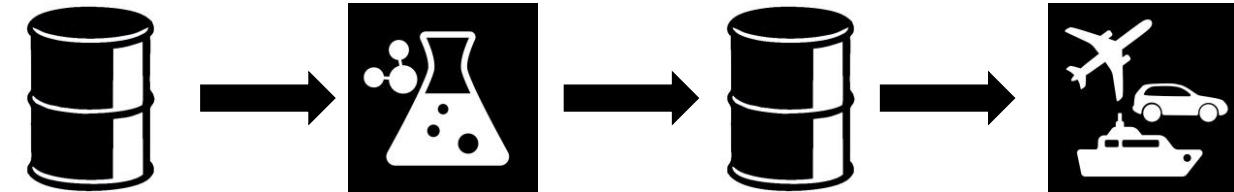


# E-fuels options for global transport

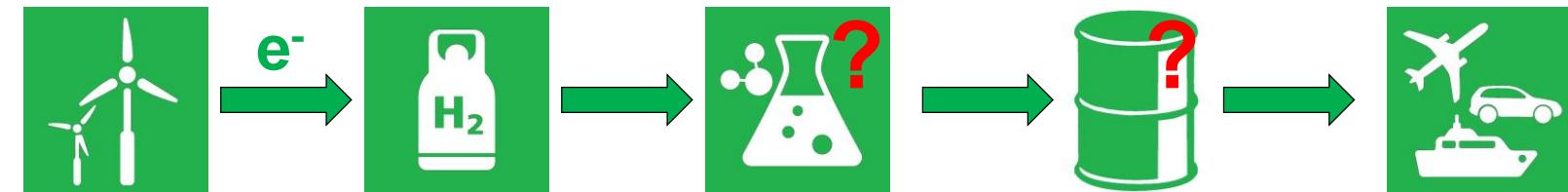
## Simple pictograms



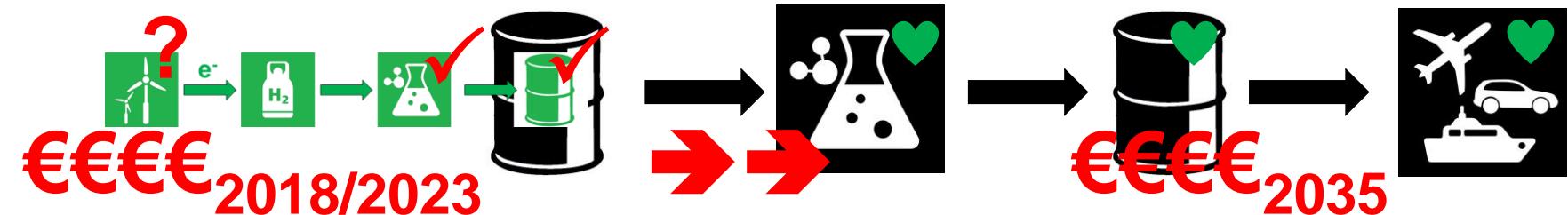
- Present (2018 → 2023)



- Future Dream  
(2018)  
EiT Questions



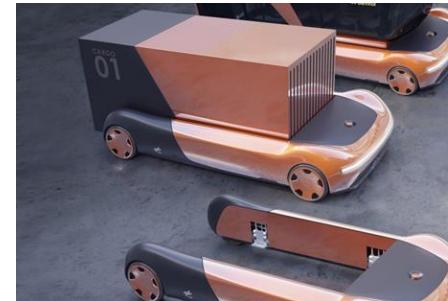
- Reality Check 2023  
EiT Q&A



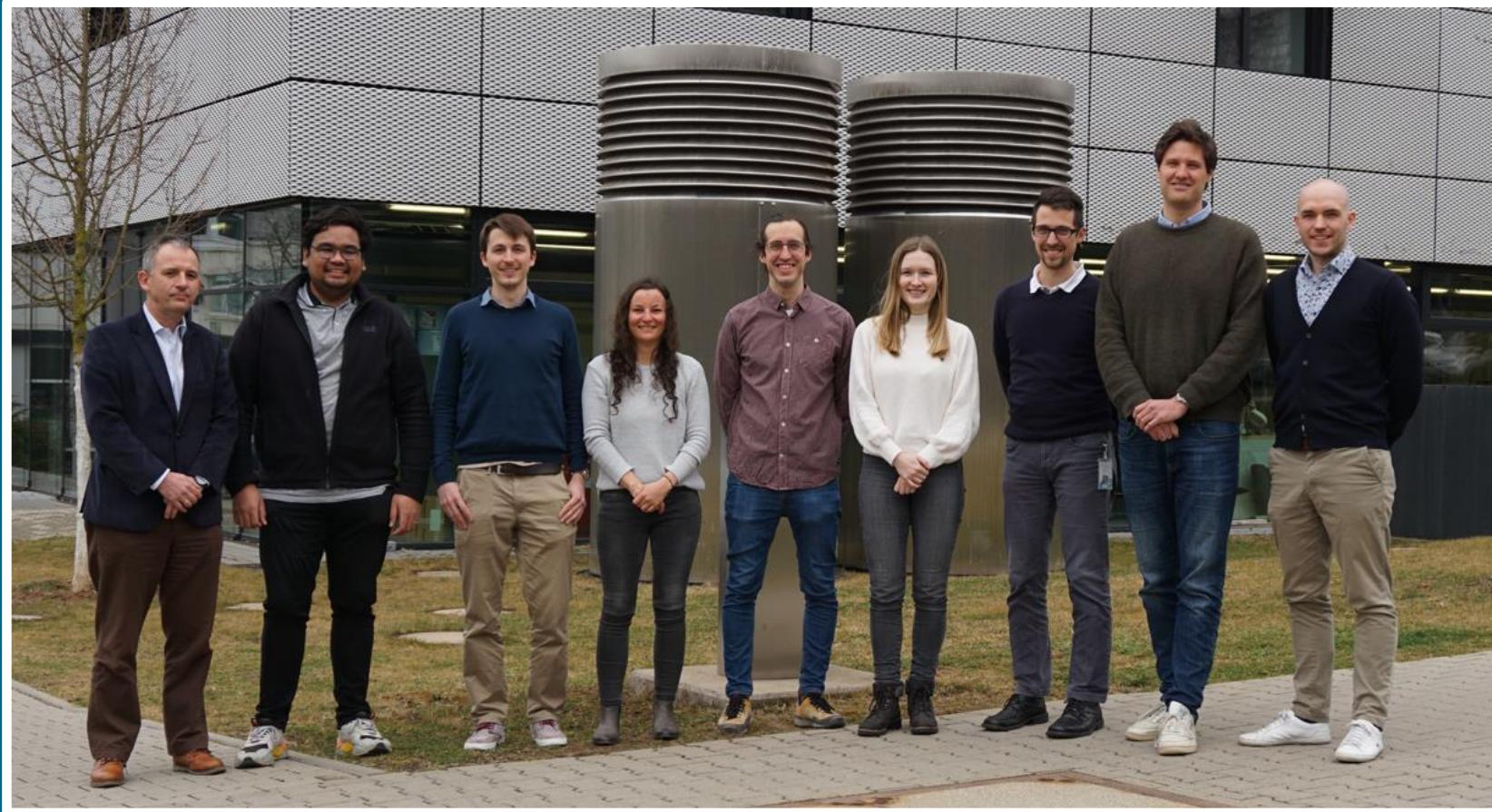
# Outlook: Transport beyond 2023



- Maximize mileage from green electrons
  - Favor public over private transport
  - Favor rail over road / air transport
  - Favor electric over hydrogen over ICE
- Invent new / better electric locomotion
  - Efficient public transport
  - New e-bikes, -cars, -trucks, -planes, -ships
  - Smart connection between transport options
- Don't ignore the legacy fleet
  - Instant drop-in fuels blending mandate
  - Little electrification in marine and aviation
  - Maximize GHG abatement at minimal cost



THANK YOU FOR YOUR ATTENTION !  
Questions?



Moritz Raab, Felix Habermeyer, Nathanael Heimann, Julia Weyand, Simon Maier,  
Sandra Adelung, Francisco Moser, Yoga Rahmat, Ralph-Uwe Dietrich