

Microwave-Assisted of synthesis and characterizations of levulinic acid (LA)

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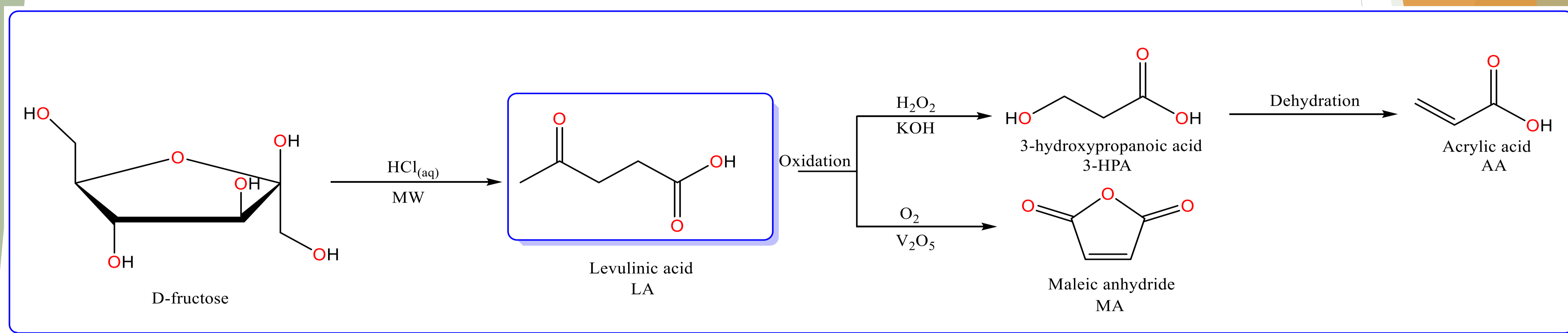
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Introduction

Levulinic acid (4-oxopentanoic acid) (LA) is a two-functional γ -keto acid widely used in a production of pharmaceuticals, ethyl levulinate, the substance which is widely used in the cream and perfume industry, polymers, plasticizers, biofuel, resins, and various other additives.

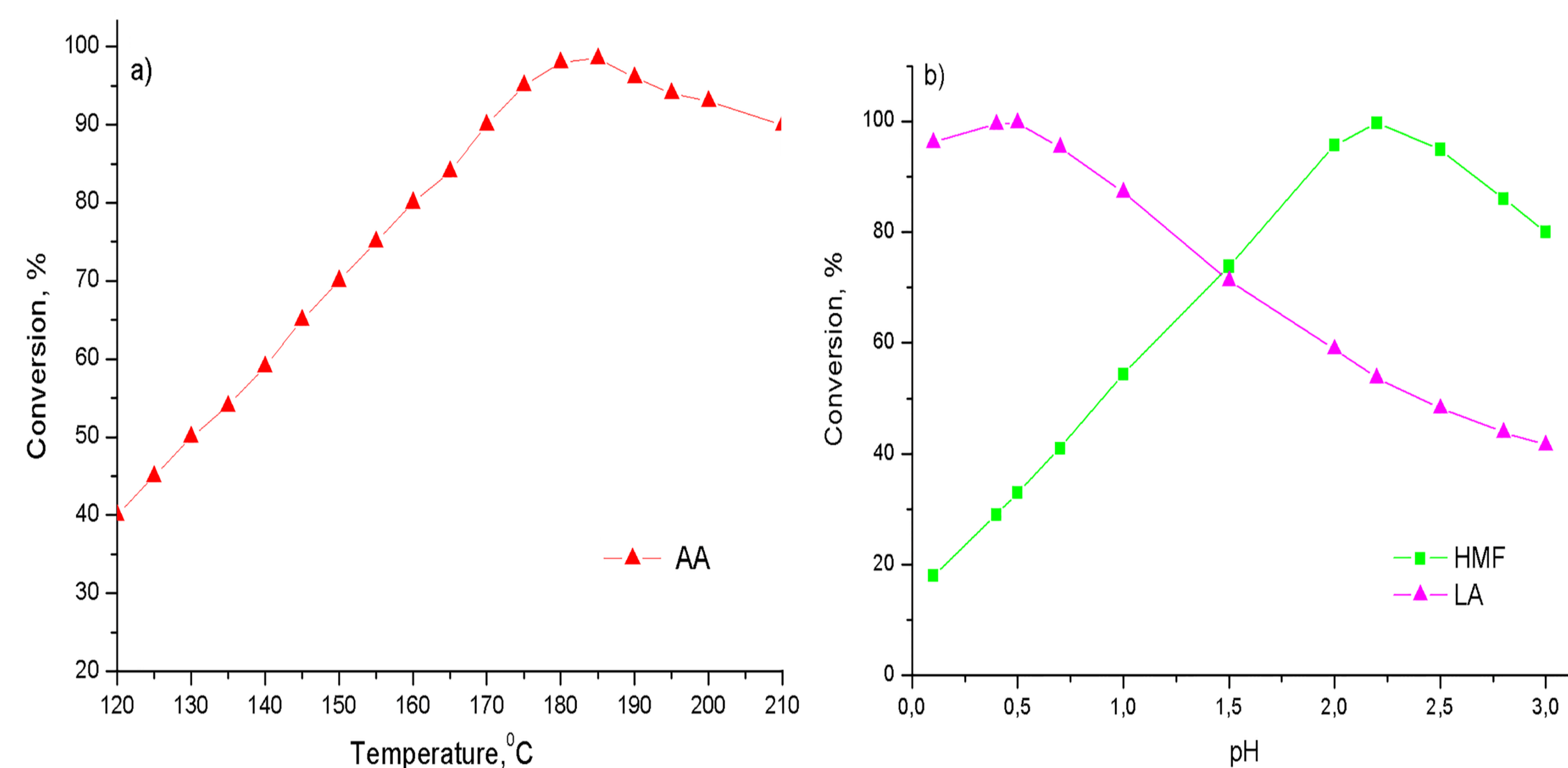
Experimental

LA was synthesized by the dehydration of fructose in a strongly acidic aqueous medium, using diluted hydrochloric acid, and subjected to microwave irradiation at different operational conditions. LA was further used in two subsequent steps of peroxidation and dehydration to obtain 3-hydroxypropanoic acid and maleic anhydride (MA) and acrylic acid (AA), respectively, which could be used for acrylic ester synthesis which could be used as a monomer in a polyacrylate production (Figure 1).



Results and discussion

The structure of the synthesized compound was confirmed by elemental analysis, ATR-FTIR and NMR spectroscopy.



Conclusions

Results of the LA optimization with respect to reaction time show that the highest yield and purity were obtained for 5 min, and a further increase of reaction time influence the increase of the levulinic acid production (Fig 2. and 3a). On the other hand, lower pH is favorable for LA production (~0.5), while higher (~2.3) leads to a higher yield of HMF (Fig. 3b). The usefulness of the applied optimization method was confirmed by oxidation (KOH/H₂O₂) to produce 3-hydroxypropionic acid (3-HPA) and maleic anhydride (MA) as useful reactants in bio-renewable polyester synthesis.

Reference

[1] Joseph J. Bozell et al., Resources, Conservation and Recycling 28 (2000) 227-239

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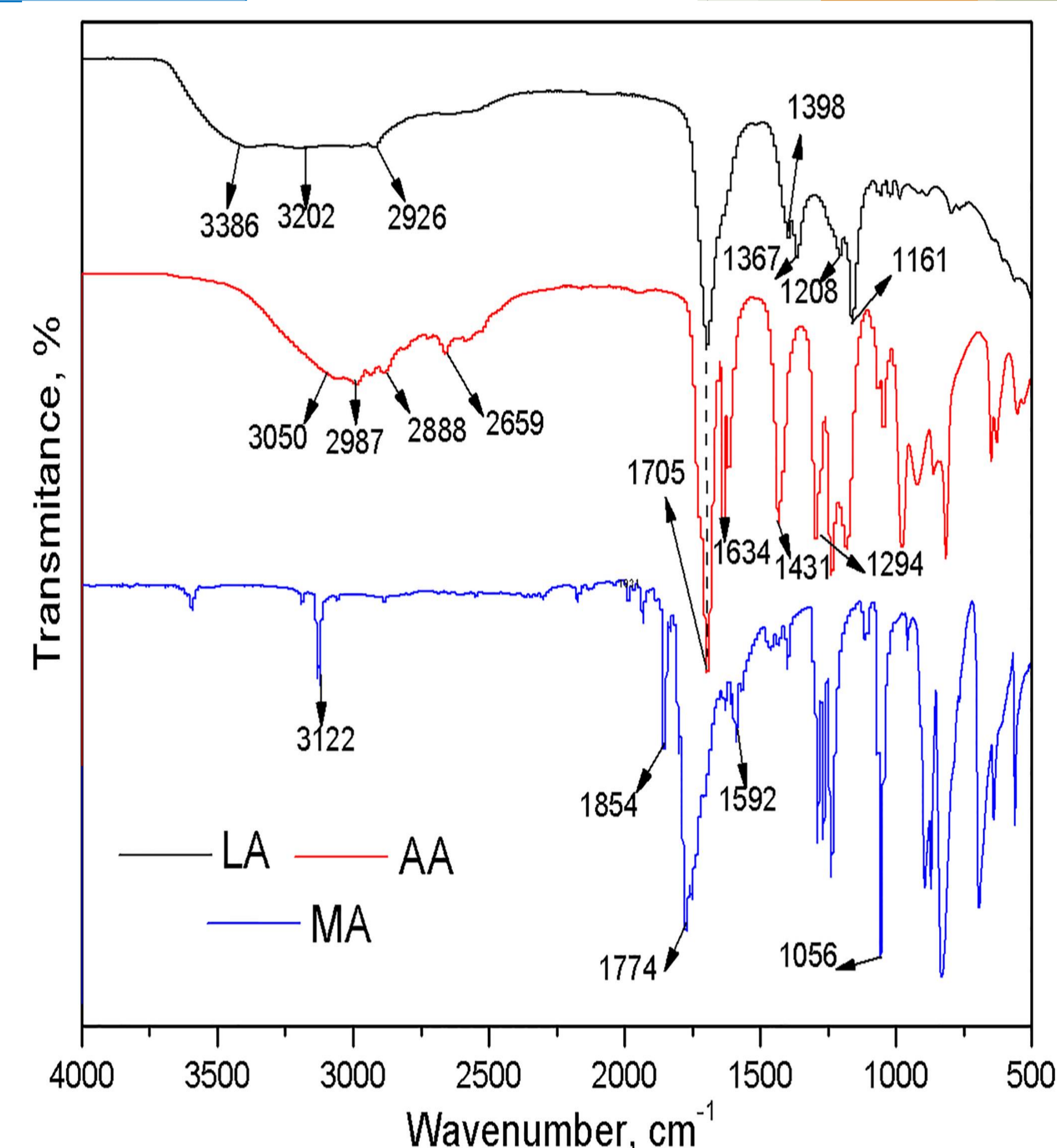


Figure 1 Optimization procedure of HMF and its utilization routes for chemicals