

**9th Conference of Young Chemists of Serbia**

# **Book of Abstracts**

**4th November 2023**

**University of Novi Sad - Faculty of Sciences**

CIP – Kategorizacija u publikaciji  
Narodna biblioteka Srbije, Beograd

**9<sup>th</sup> Conference of Young Chemists of Serbia**

Novi Sad, 4th November 2023

**Book of Abstracts**

*Published and organized by*

**Serbian Chemical Society and Serbian Young Chemists' Club**

Karnegijeva 4/III, 11000 Belgrade, Serbia

Tel./fax: +381 11 3370 467; [www.shd.org.rs](http://www.shd.org.rs); [office@shd.org.rs](mailto:office@shd.org.rs)

*Publisher*

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*Circulation*

20 copies

**ISBN 978-86-7132-084-9**

*Printing*

**Development and Research Centre of Graphic Engineering**

Faculty of Technology and Metallurgy, Karnegijeva 4, Belgrade, Serbia

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## Sponsorship

The organizing committee is grateful for the donations of the selected sponsor participants:

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## Acknowledgement

Acknowledgement to the University of Novi Sad - Faculty of Sciences for the use of the space of the faculty during the 9<sup>th</sup> Conference of Young Chemists' of Serbia.

Thanks to the Board of the Serbian Chemical Society for the supporting during organization of the Conference.

Deeply acknowledgments to the European Young Chemists' Network for the financial support of the best oral and poster presentations.

Thanks to the Analysis doo for confidence and the promoting material.

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## The influence of dopants on anatase-rutile phase transition

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Titanium dioxide exists in three different crystalline forms: anatase, rutile, and brookite. It is well known that on heating, anatase and brookite can be easily transformed to rutile which is considered as the most stable phase [1]. The aim of this study was to investigate the influence of different dopants on anatase-rutile phase transition. Doped TiO<sub>2</sub> samples (TiO<sub>2</sub>-M, M = V, Mn, and Cu) containing 5 at% of the dopant were prepared by mixing anatase and appropriate oxide (V<sub>2</sub>O<sub>5</sub>, MnO<sub>2</sub>, and CuO) in agate mortar for 30 min. In order to determine the heat treatment conditions, TG/DTA analysis of the samples was performed. Finally, mixed powders as well as the pure anatase phase (TiO<sub>2</sub>) were heat treated at 700 °C for 3 h. XRD analysis was performed to estimate the phase composition, unit cell parameters, and crystallite sizes. Rutile was formed in all samples: 2.8 wt% in TiO<sub>2</sub>, 25.5 wt% in TiO<sub>2</sub>-Mn, 75.8 wt% in TiO<sub>2</sub>-V, and 95.2 wt% in TiO<sub>2</sub>-Cu. In TiO<sub>2</sub>-Mn, TiO<sub>2</sub>-V, and TiO<sub>2</sub>, anatase was present beside rutile, while in the case of TiO<sub>2</sub>-Cu 4.8 wt% of the unreacted CuO was found. Obtained results revealed that all the dopants accelerated anatase-rutile phase transition in the following order: Cu<sup>2+</sup> > V<sup>5+</sup> > Mn<sup>4+</sup>. It is well known that defects are the driving force for the anatase-rutile phase transition and since Ti<sup>4+</sup> and Mn<sup>4+</sup> are isovalent, no new defects were formed by incorporating Mn<sup>4+</sup> ions into TiO<sub>2</sub> lattice. This resulted in the least amount of rutile in TiO<sub>2</sub>-Mn comparing to TiO<sub>2</sub>-V and TiO<sub>2</sub>-Cu where new defects were probably formed. As no initial oxides were found in TiO<sub>2</sub>-Mn and TiO<sub>2</sub>-V, it can be concluded that Mn<sup>4+</sup> and V<sup>5+</sup> ions were incorporated into the anatase lattice. On the other hand, in the case of TiO<sub>2</sub>-Cu, even 4.8 wt% of initial CuO was found. The detected residue of CuO can be explained by the fact that the ionic radius of Cu<sup>2+</sup> for an octahedral environment (0.870 Å) is much larger than that of Ti<sup>4+</sup> (0.745 Å), unlike those for Mn<sup>4+</sup> (0.670 Å) and V<sup>5+</sup> (0.680 Å). Although almost all introduced quantity of CuO, i.e. 96 %, was found in TiO<sub>2</sub>-Cu, a small amount was surely necessary to cause the anatase-rutile phase transition. According to calculated crystallite sizes which were in the range of 55 – 90 nm, nanocrystalline samples were prepared.

### References

1. P. I. Gouma, M. J. Mills *J. Am. Ceram. Soc.* **2001**, *84* (3) 619–622.