

# Automotive Battery Charging based on Efficient Capacitive Power Transfer

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**Abstract**— Isolated power converters find application in different fields of electric mobility, such as battery charging, where galvanic insulation between on-board storage system and electrical grid is required. Conventional isolated systems are based on the use of transformers, which have the drawback to be bulky and expensive. Nevertheless, insulation implemented by capacitances can be attractive due to the recent technological advances, contributing to increasingly compact, cheap and efficient converters. In this paper, an isolated power converter based on capacitive power transfer (CPT), along with the switched capacitor concept, is proposed. GaN FETs are employed as switching power devices in order to handle high operation frequencies with limited power losses. In this work a 500 kHz switching frequency has been selected, with notable benefits brought to the overall power converter in terms of compactness. The developed prototype has been experimentally tested according to a target power level of 3 kW, to prove the proper operation of the proposed converter. The experimental tests have demonstrated a power transfer efficiency as high as 95%.

**Index Terms** — DC-DC Isolated Power Converters, Switched Capacitor, Capacitive Power Transfer, Electric Vehicles, Battery Charging

## I. INTRODUCTION

Among the challenges that EV market has to address, improvement of battery charging infrastructures and faster recharge represent the most significant ones, in addition to the use of alternative storage systems, traction power converters and electrical motors [1-7].

Indeed, to deal with the anxiety related to the driving range, due to insufficiency of charging points and to long required recharging times, increasing the battery capacity would be an expensive and therefore not feasible solution. To actually improve charging infrastructure and reduce recharging times, power electronics' designers play a fundamental role aiming at cost reduction and power density increase of battery chargers' power converters.

Different solutions of rectifiers implementing fast chargers have been proposed. Regarding the technical issues related to the implementation of a vehicle battery charger, voltage levels of hundreds of volts shall be taken into account, so that protection of users and vehicle itself is a top level requirement. To address that, galvanic insulation of the battery from the ground and electrical connection of the vehicle chassis to the ground itself are required [8-15].

To implement galvanic insulation, power converters are conventionally equipped with magnetic components, such as transformer and coupled inductors, which generally

bring a negative contribution in terms of weight, size, cost and power losses, thus limiting efficiency and power density.

An alternative solution to magnetic components is the use of the switched capacitors (SC) technology, which has been neglected for long time due to the evident technological limitations shown by capacitors under challenging conditions in terms of high levels of voltage, frequency and temperature. Only in recent years, SC-based power converters have been increasingly considered for high power levels and electrical mobility [16-21]. A particular integration between SC approach and Wireless Power Transfer (WPT) is represented by capacitive power transfer (CPT), which has found different applications, including EVs wireless battery charging [22-24].

Nevertheless, the use of CPT to implement an on-board isolated battery charging stage in EVs has not been fully addressed by researchers and industries yet. Non-isolated converters based on CPT for EV battery charging have been proposed instead [25].

In this paper, a fully isolated full-bridge converter based on capacitive power transfer is proposed as EV battery charging output stage. The chosen switching frequency is as high as 500 kHz, to guarantee a compact solution of power conversion stage and allowed by the use of GaN FETs, which have the advantage to guarantee limited switching power losses.

## II. CONVERTER OPERATION

The proposed CPT-based DC-DC converter, whose schematic is shown in Fig. 1, is able to galvanically insulate the source from the load by means of the capacitances  $C_a$  and  $C_b$ .

The converter consists of two full-bridge stages: an active stage of inverter (DC-AC) in the input side and a passive stage of rectifier (AC-DC) in the output side.

To analyze the proposed converter's operation, the following simplifications may be considered: all switches and diodes are ideal thus representing short-circuits when in conduction; across the output filter capacitance  $C_o$  the small-ripple approximation occurs; dead times regarding the gate control signals of the FETs are neglected.

In order to attenuate potential electromagnetic noises generated by the power converter, reactive filtering networks shall be added at the terminal sections, so that the current ripple at the source side and at the load side can be smoothed. In this case, series inductances and parallel capacitances have been inserted, thus resulting into  $L_a$ - $C_i$

filter in the input side and  $L_b$ - $C_o$  filter at the output side. Filtering capacitances  $C_i$

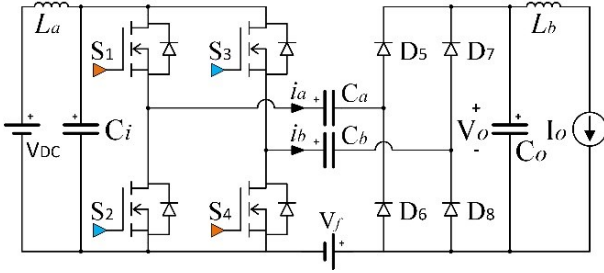


Fig. 1. CPT-based Full Bridge converter schematic.

and  $C_o$  are essential to absorb the current peaks of the converter and stabilize input and output voltage.

In Fig. 2 the circuits during Mode 1 and Mode 2 are highlighted, thus describing the operation of the whole converter. Mode 1 corresponds to S1-S4 on state, resulting in the conduction path including S1,  $C_a$ , D5, D8,  $C_b$  and S4; Mode 2 corresponds to S2-S3 on state, resulting in the conduction path including S3,  $C_b$ , D7, D6,  $C_a$  and S2.

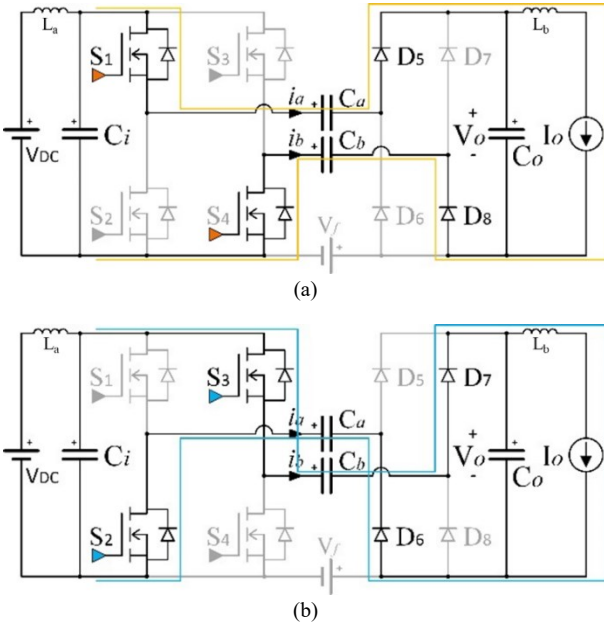


Fig. 2. Current paths during Modes 1 (a) and 2 (b).

Therefore, the resulting current flowing in  $C_a$  and  $C_b$  is pulsed, with a sign corresponding to the operation Mode, so that the capacitances' voltage is triangular, according to the simulation plots reported in Fig. 3, referring to the gate driving signals on switches 1,4 ( $v_{gs1}$  plot) and switches 2,3 ( $v_{gs2}$  plot) which are in phase opposition with a 50% of nominal duty cycle shifted by the required amount of dead time. Similarly as in the transformer-based counterpart, a 50% nominal duty cycle provides an ideal 1:1 ratio between input and output voltage.

Insulation capacitors shall be chosen accurately, with great attention towards the maximum applicable voltage, which should be equal to the insulation voltage level. Indeed, the latter one is equivalent to a voltage offset source  $V_f$  between the negative terminals of input and output sections, as highlighted in Fig. 1.

Therefore, each insulation capacitance shall be rated according to a maximum voltage equal to  $V_f$ .

In order to guarantee a proper working of the converter, current shoot-throughs on the active switches belonging to the same leg of the full-bridge shall be avoided. This means that a minimum dead time should occur between the switch-off of a transistor and the switch-on of the transistor on the same leg [26-27].

During these dead times, no current flows across the insulation capacitances, so that their voltage is constant during these time intervals. Dead times lead to notably high current peaks, as highlighted in Fig. 4, reporting the simulation plots according to 50% dead times.

The voltage across the insulation capacitances is determined by their repetitive charging and discharging process, resulting in a triangular waveform whose peak-to-peak value  $V_{pp}$ , at steady state and supposing a 50% duty-cycle, is equal to:

$$V_{pp} = \frac{I_o}{2 \cdot f_s \cdot C} \quad (1)$$

where  $C$  is the value of  $C_a$  and  $C_b$ , assuming:

$$C = C_a = C_b \quad (2)$$

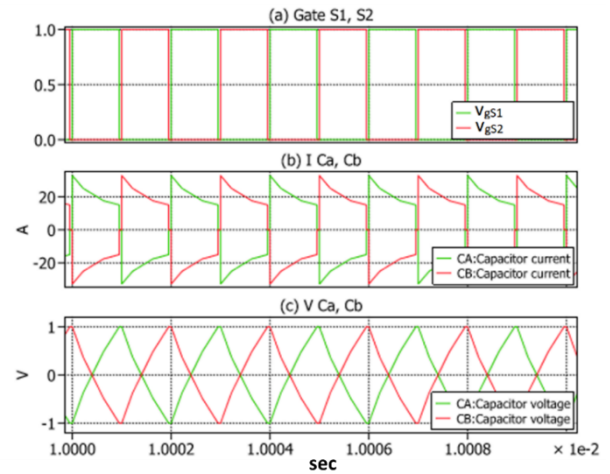


Fig. 3. Simulation results according to 50% Duty Cycle, 2.5% Dead Time, 500 kHz.

The offset voltage of the  $V_{pp}$  ripple would correspond to the voltage  $V_f$ . In the simulation case, since no voltage  $V_f$  is applied between the input ground and the output ground, the average voltage of the insulation capacitances is zero. Since the maximum difference between the insulation capacitance voltages corresponds to  $V_{pp}$ , the minimum output voltage, according to all the voltage drops of the converter, is expressed as:

$$V_o = V_{DC} - 2V_{DS} - V_{pp} - 2V_D \quad (3)$$

where  $V_{DS}$  is the drain-source voltage of a single primary side switch and  $V_D$  is the voltage drop of a single secondary side rectifying diode. Accordingly, it is possible to express these voltage drops as

$$V_{DS} = R_{DS(on)} \cdot I_{DS} \quad (4)$$

$$V_D = V_{fr} + R_D \cdot I_D \quad (5)$$

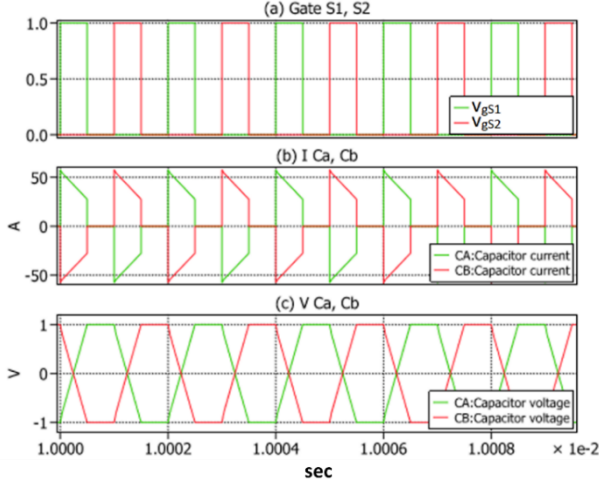


Fig. 4. Simulation results according to 50% Duty Cycle, 50% Dead Time, 500 kHz.

where  $R_{DS_{ON}}$  is the switch ON resistance,  $I_{DS}$  is the switch current,  $V_{fr}$  is the forward diode voltage drop,  $R_D$  is the diode forward resistance and  $I_D$  is the diode forward current.

### III. EXPERIMENTAL RESULTS

A 600V-20A prototype of the proposed converter has been assembled, as shown in Fig. 5, in order to experimentally validate the simulation results.

The chosen components are reported in Table I.

The target switching frequency is 500 kHz, so that notable care has been addressed to the minimization of parasitic inductances resulting from the printed circuit board (PCB) layout. Moreover, particular attention has been paid to a proper selection of the electronic components. More in detail, the selected active switches are GaN FETs, showing low input capacitance and total gate charge, so that reduced switching losses occur under switching frequency as high as 500 kHz. Regarding the passive rectifier, SiC Schottky diodes have been selected, so that no reverse recovery charge is present [28]. Regarding the capacitors  $C_a$  and  $C_b$ , they must provide a low Equivalent Series Resistance (ESR) and Equivalent Series Inductance (ESL). Accordingly, the chosen capacitors are ceramic ones, which well comply with these requirements.  $C_a$  and  $C_b$  are chosen basing on the voltage drop they provide at the given switching frequency. For instance, as stated in Equation (1), the magnitude of capacitance value depends on the desired maximum voltage drop allowed on these isolation capacitors. For this design, being the switching frequency 500 kHz, a 10  $\mu$ F value was enough to prove the concept. Obviously, it can be increased or decreased. Even though the chosen X7R technology is prone to wide capacitance variations, its effects can be neglected as far as the considered application is concerned. Indeed at 500 kHz and 20 A current, the magnitude of the capacitance voltage is 2 V, according to Equation (1) for a 10  $\mu$ F capacitance. Therefore, even considering a 50% capacitance variation, the respective voltage is doubled, so that a total 8 V voltage drop occurs across both the insulation capacitances, which is neglectable if compared to the ideal output voltage. Line

filters are completed by inductors with 0.95 m $\Omega$  ESR, thus minimizing conduction losses.

The experimental tests were performed according to a fixed dead time of 100 ns and to different levels of input voltage and load current. Fig. 6 shows the correct operation of the converter, since the voltage waveforms at the output of the insulation capacitors are highlighted.

In Fig. 7 voltage drop from input to output and power losses are plotted as function of the input voltage, for a fixed load current of 10 A. It can be noticed that the voltage drop is almost constant, mainly depending on the output rectifier diode voltage drops. Similarly, the power losses are not greatly dependent on the applied voltage, mainly depending on the processed current. In Fig. 8 converter losses are presented in terms of input-output voltage drop and power waste as functions of the load current; a linear increase of voltage drop can be noticed. The efficiency plots are shown in Fig. 9, highlighting that notable values are obtained, especially at the highest value of load current.

TABLE I – PROTOTYPE COMPONENTS

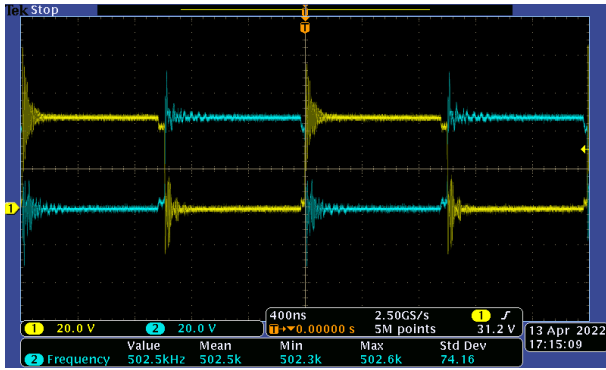
Component	Value
$S_{1,2,3,4}$	IGT60R070D1
$D_{5,6,7,8}$	IDDD20G65C6
$C_{a,b}$	2220Y6300105KXTWS2
$L_{a,b}$	B82559B2102A019
Gate Driver	1EDF5673K
Aux Supplies	PES1-S5-S9-M
Heatsink	511-3M
Fan	AUC0512DB-AF00



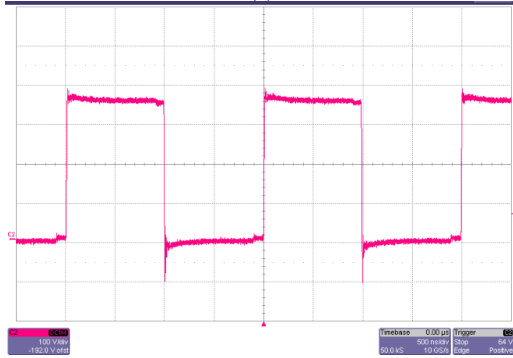
Fig. 5. The realized CPT-based DC-DC converter's prototype.

### IV. CONCLUSIONS

In this work an isolated power converter based on capacitive power transfer and switched capacitor technology is proposed, for automotive battery charging applications. A prototype of full-bridge CPT-based converter has been assembled using GaN FETs as switching power devices. GaN technology allows to operate at high switching frequencies due to the small input capacitance and total gate charge, so that a 500 kHz frequency has been tested for the given converter.



(a)



(b)

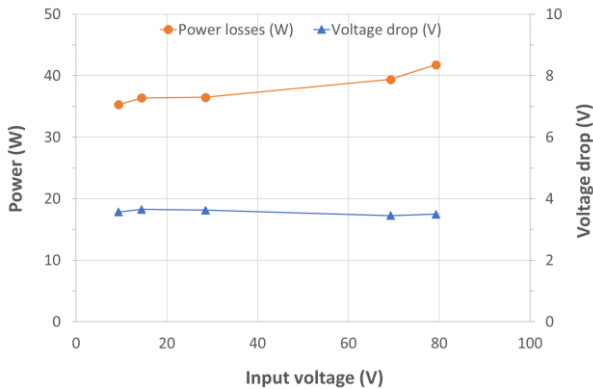
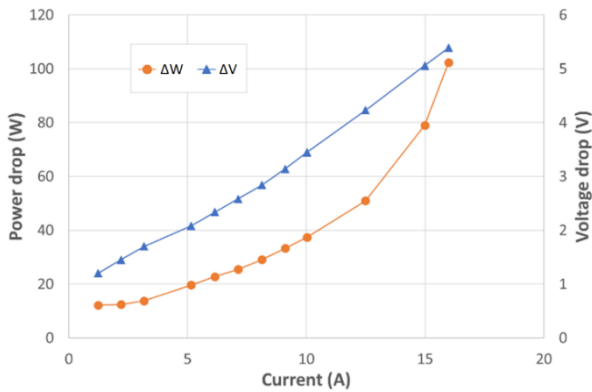
Fig. 6. Switches  $V_{DS}$  Waveforms. (a) 50 V; (b) 400 V.Fig. 7. Power losses Vs input voltage for input current  $I_{in} = 10$  A.

Fig. 8. Power losses Vs load current.

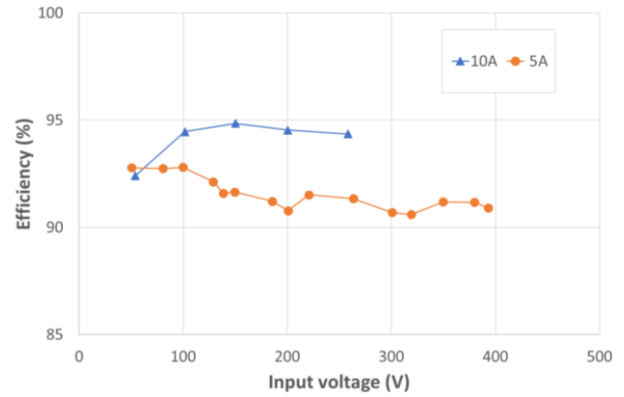


Fig. 9. Conversion efficiency Vs input voltage for 5 A and 10 A.

The built prototype is compact and proves the opportunity of a power transfer until 3 kW, even though a potential 12 kW power transfer is feasible due to the specific features of GaN FETs, i.e. maximum voltage of 600 V and maximum current of 20 A. The converter, that has been tested up to 3 kW with maximum voltage of 400 V and maximum current of 15 A, shows a power transfer efficiency as high as 95%.

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