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High-throughput design of cultured tissue moulds using a biophysical model: optimising cell alignment

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Abstract

The technique presented here identifies tethered mould designs, optimised for growing cultured tissue with very highly-aligned cells. It is based on a microscopic biophysical model for polarised cellular hydrogels. There is an unmet need for tools to assist mould and scaffold designs for the growth of cultured tissues with bespoke cell organisations, that can be used in applications such as regenerative medicine, drug screening and cultured meat. High-throughput biophysical calculations were made for a wide variety of computer-generated moulds, with cell-matrix interactions and tissue-scale forces simulated using a contractile network dipole orientation model. Elongated moulds with central broadening and one of the following tethering strategies are found to lead to highly-aligned cells: (1) tethers placed within the bilateral protrusions resulting from an indentation on the short edge, to guide alignment (2) tethers placed within a single vertex to shrink the available space for misalignment. As such, proof-of-concept has been shown for mould and tethered scaffold design based on a recently developed biophysical model. The approach is applicable to a broad range of cell types that align in tissues and is extensible for 3D scaffolds.

1. Introduction

It is both difficult and time consuming to design moulds and scaffolds to make artificial tissue with realistic characteristics, and new tools to speed up this design process are needed. Cultured tissues mimic the 3D structures in real tissues and have applications such as regenerative medicine [1], pharmacological assays [2, 3], cultured meats [4], and the study of fundamental biology. Several growth strategies for 3D engineered tissue are available [1]. Tethered, cellladen hydrogels can be a convenient way to make such tissues and have potential for applications in highthroughput screening (e.g. muscle [5, 6]), drug testing (e.g. tendons [7]) and growing small volumes of tissue for regenerative medicine (e.g. neural tissue [8] and cornea [9]).

In living organisms, tissues containing certain types of cells inherently self-organise to form highly aligned structures. The myocytes in skeletal and cardiac muscles form highly aligned fibres [10, 11]. The alignment of cells and matrix in the cornea is critical for its optical and mechanical properties (see e.g. [12]). During healing [13] and during cancer progression [14] fibroblasts create highly aligned structures. The alignment of glial cells in neural tissue is important because it can direct neurite growth [15]. This alignment needs to be matched in cultured tissues.

Currently, a limited number of tethered scaffold mould designs are used to grow highly aligned labgrown tissues with a few common designs which all suffer from misaligned cells. When growing highly aligned or polarised tissues using tethering, there is often a misaligned region shaped like a Greek Δ close to the tethers which is commonly known as a Δ region (see e.g. [16]). Tendons and muscle have been grown in moulds with two tethering points (one at each end), which leads to a single aligned fibre between the tethers and a region of misalignment around the tether [5-7]. Other examples include hydrogels containing astrocytes which have been grown in moulds with four tethering points [17], astrocytes and corneal tissues that have been grown within an I shaped clamp where multiple tethering points are found in a line towards the end of the mould [9, 18], and moulds with attachment bars that have been used to grow fibroblast containing hydrogels [16]. In those cases, a Δ region containing unwanted misaligned tissue can be found. Highly aligned astrocytes grown in such moulds have been considered as a potential guide for neurons during nerve regeneration, and for such applications the misaligned region is a hindrance to neuron growth [19]. Thus cell alignment can be an important consideration for cultured tissues.

Depending on the application and cell/tissue type, there may be several different objectives for a mould or scaffold design. It may be desired to maximise the overall alignment of the tissue and minimise the tension in the sample (as tension can cause challenges such as breakage if it is necessary to remove the hydrogel from the mould). Minimising the size of this Δ region is important in applications that require highly aligned cells in tissues. There may also be constraints on size and shape of the mould related to the materials and processes used in its manufacture (e.g. 3D printing resolution, or narrow pins that break easily) or the hydrogels used for the cells (which may have different breaking tensions). This can make the design process challenging. In this paper, we carry out a proof-ofconcept study to show how the use of biophysical simulations can help to guide design considerations.

In this paper, we use biophysical simulations of cell-matrix interactions as a way to test large numbers of mould designs in parallel and receive immediate information regarding cell organisation, tension, tissue density and other properties [20, 21]. The extracellular matrix provides structure to tissue and is important for tissue development, maintenance and repair [22]. The biophysical contractile network dipole orientation (CONDOR) model used here is a microscopic approach that simulates cell-matrix interactions in tissues (a key feature of cell behaviour in tissues [22] that leads to self-organisation). Using this method, the selforganisation of cells in tissue sizes of up to a few mm can be simulated relatively quickly. When combined with high-performance computing, hundreds of mould designs can be tested and analysed automatically within a few days. This allows for the prescreening of designs before the lengthy process of growth and microscopy in the lab. CONDOR has been shown to accurately predict how cell-matrix interactions drive shaping and self-organisation of tethered cellular hydrogels of glial cells [20], and similar self-organisation is found in hydrogels of skeletal muscle [6], tendons [7], fibroblasts [16] and corneal tissue [9].

The goal of this paper is to show proof-of-concept for the use of the CONDOR approach to identify the best mould shapes and arrangements of tethers for cultured tissue growth with specific characteristics (such as high levels of cellular alignment and low tension). In section 2, we introduce methods for the automated design of moulds and tethers for tissue growth and briefly review the CONDOR model. In section 3 we identify moulds for growing cultured tissues with very high levels of cellular alignment. A discussion is found in section 4. Conclusions and summary can be found in section 5.

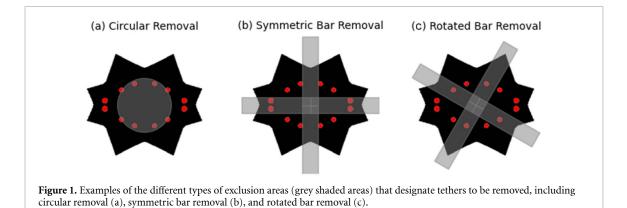
2. Methodology

2.1. Mould generation

We have developed a procedure to automatically generate plausible tethered mould designs for highly aligned tissues [21]. In this paper, we use a subset of these moulds. We begin by randomly generating a set of 3 to 6 points on a 2D canvas with x and y coordinates in the range [0, 1]. These points are then used to define a simple polygon or convex hull. We reject any shapes with a total area of less than half the canvas area. We generate 3 circular tethers at random positions within this polygon, each with a radius between 0.02 and 0.065 (relative to the scale of the canvas). A single random position within this polygon is set as the origin for axes of symmetry. A shape mirrored along both axes is produced by firstly duplicating the initial polygon and mirroring along one axis, then duplicating both the initial and new polygon and mirroring on the perpendicular axis. These are combined into a single polygon that is symmetric on both xand y axes. Tethers are duplicated and mirrored in the same fashion.

After duplication, tethers are pruned. This modifies the distribution and reduces the total number of tethers present within the final mould. Several types of exclusion area for tethers are defined: (a) For 45% of cases, a circular exclusion area is placed in the centre of the mould with a diameter that is selected randomly to be between 0.2 and 0.8 times the maximum mould width. (b) For 45% of cases, exclusion areas are defined as bars centred on one or both of the axes of symmetry with width between 0.1 and 0.4 of the maximum mould width. (c) For 5% of moulds we use a variation of the bar removal regime in which the perpendicular bars are rotated about the symmetry origin by a random angle; the final regime has the potential of producing moulds with rotationally symmetric tether arrangements rather than the mirror symmetry of the mould. (d) For 5% of moulds we omit tether removal. Examples of the exclusion area defined in removal regimes (a)-(c) are shown in figure 1. If, after this process, any mould has less than 4 tethers remaining, it is discarded.

The Python Shapely package (version 2.0.1) is used to refine the design [23]. The Shapely function 'simplify' is applied to the object with tolerance 0.05 to remove very intricate vertices with higher resolution than the simulations, with the caveat of minor deviations from symmetry occurring for some generated moulds; this is due to the function not always



selecting corresponding mirrored vertices for removal and the biophysical simulations reflect this deviation.

We use the 'buffer' method from Shapely to create curved edges of both concave and convex type in the mould design. Applying a negative buffer value followed by a positive value (i.e. an antibuffer followed by a buffer) creates a convex curved structure where outer corners exist. Likewise the opposite process with a positive buffer value followed by a negative value generates a concave structure with inner corners. Both of these processes can be applied independently without affecting the structures already generated by the other. Our mould generation has a 25% probability of applying the convex rounding, and separately a 75% probability of applying concave rounding regardless of whether the convex rounding is applied; this subsequently results in approximately 18.75% of cases having both types of rounding applied, as well as another 18.75% having neither. Examples of moulds generated in this way can be seen throughout the paper.

2.2. CONDOR simulation

We simulate the self-organisation of tissues grown within these mould shapes using the CONDOR model [20], which we briefly review here. The model comprises a contractile network of bonds following Hooke's law, with cells sitting at the end of bonds. Cell-matrix interactions are incorporated by modifying each bond's equilibrium length according to the relative bond-to-cell orientation. The form of the model is,

$$E = \sum_{i < j} \frac{\kappa_0 \bar{\kappa}_{ij}}{2} \left(|\mathbf{l}_{ij}| - l'_{ij} \right)^2 \tag{1}$$

where the adjustment to the bond length due to cellmatrix interactions is,

$$l_{ij}' = l_0 \left(1 - \frac{\Delta_{\text{CM}}}{2} \left(2 - |\hat{\mathbf{l}}_{ij} \cdot \mathbf{s}_i|^2 - |\hat{\mathbf{l}}_{ij} \cdot \mathbf{s}_j|^2 \right) \right). \quad (2)$$

Here, *E* represents the total energy of the system of cells and force dipoles. $\Delta_{CM}(=0.3)$ represents the cell-matrix interaction strength (note that the

model parameter Δ_{CM} should not be confused with the Δ region). l_0 is the equilibrium distance of the bonds between cells in the absence of cell-matrix interactions. We nominally set $l_0 = 40 \,\mu$ m, although we note the model is scale independent and results are given in terms of dimensionless quantities. \mathbf{l}_{ii} is the displacement between cells *i* and *j*. The unitary vector $\mathbf{s}_i \equiv (s_x, s_y, s_z)$ represents the orientation of cell *i*. $\kappa_0(=1)$ is the nearest-neighbour spring constant, and only sets the energy scale (i.e. results are independent of κ_0). We run simulations with cells arranged on a face-centre-cubic (FCC) lattice to ensure shear modulus in the network. To prevent the whole lattice from folding about a plane, we include more distant bonds in the contractile network so that folds cost a high energy due to compression in the longer range bonds. The dimensionless spring constant, $\bar{\kappa}_{ij}$, has the specific values $\bar{\kappa}_{NN} =$ 1, $\bar{\kappa}_{\text{NNN}} = 0.4$, $\bar{\kappa}_{\text{NNNN}} = 0.2$ and $\bar{\kappa}_{\text{NNNNN}} = 0.2$ where NNN, NNNN and NNNNN represent nextnearest through next-next-next nearest neighbours respectively.

The mould is scaled so its area is exactly 40% of the total simulation area of $62.5l_0 \times 62.5l_0$ and is given a depth, $4l_0$. The lowest energy state of this model is found using simulated annealing [20]. Change in position or orientation of a single cell up to a maximum distance or difference in angle is attempted with equal probability on each iteration. The initial temperature of the anneal is fixed at $\mathcal{T}_{init}/\kappa_0 l_0^2 =$ 0.0625, a fixed number of iterations is used ($N_{\text{cells}} \times$ 10^6 , where N_{cells} is the total number of cells in the simulation) and the ratio between initial and final anneal temperatures $\mathcal{T}_{init}/\mathcal{T}_{final} = 10^7$ (note that the anneal temperature is defined for simulated annealing only and is not the temperature of the tissue). For the mould sizes selected, $N_{\text{cells}} \approx 10000$. A penalty of 10⁹ is applied to the energy for each cell that is situated outside the mould or inside a tether. The CONDOR simulation of each individual tethered mould in this set takes approximately 24-36 core hours. We run the simulations in parallel on a large multi-core machine allowing for rapid throughput. Further details can be found in [20].

After the anneal is complete, we determine physical properties of the simulated tissue within the moulds. Cell orientation is read directly from the model. Average cell orientation in the *x*-direction is calculated as,

$$s_{x,\text{av}}^2 = \frac{1}{N_{\text{cells}}} \sum_i s_x^2 \tag{3}$$

with similar measures in the y and z directions. Two measures of the tension are determined. The summed total of the magnitude of the tension in each bond connected to an individual cell *i*:

$$\tau_i = \sum_j |T_{ij}| \tag{4}$$

and the average tension per bond

$$T|_{\rm av} = \frac{1}{N_{\rm bonds}} \sum_{i < j} |T_{ij}| \tag{5}$$

where

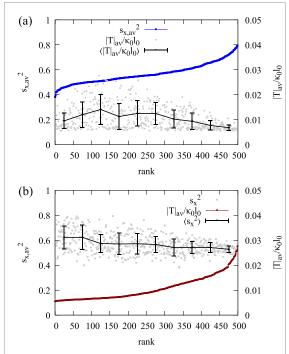
$$T_{ij} = \kappa_0 \bar{\kappa}_{ij} \left(|\mathbf{l}_{ij}| - l'_{ij} \right).$$
(6)

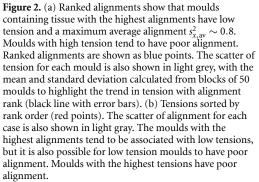
and N_{bonds} is the total number of bonds.

3. Results

After simulation of the self-organisation of cells within moulds, results were ranked according to their total alignment, showing that alignments can exceed 80% of the maximum possible alignment, and that the best aligned moulds have low tension. Specifically, we rank according to the largest $s_{x,av}^2$. In the event that $s_{y,ay}^2$ is larger than $s_{x,ay}^2$ (which typically happens if the mould is elongated on the y instead of the x direction) the mould (and its contents) is rotated by 90 degrees to facilitate comparison. Figure 2(a) shows average alignments by rank order. Tension for each mould is shown as a scatter and the average tension and its standard deviation for bins of 50 closely ranked moulds is displayed with error bars to show the trend. The largest alignments in the moulds considered exceed $s_{x,av}^2 \sim 0.8$ and the lowest are around $s_{x,av}^2 \sim 0.4$ (note that for random alignments in 3D, $s_{x,av}^2 = 1/3$). Moulds containing simulated tissue with the highest alignments have low tension. Moulds with high tension tend to have poor alignment. Overall, tension and alignment do not show a strong correlation. The trend is that the maximum possible average tension decreases with alignment. We note that it is possible to find poorly aligned moulds with low tension. There are no highly aligned moulds with high tension.

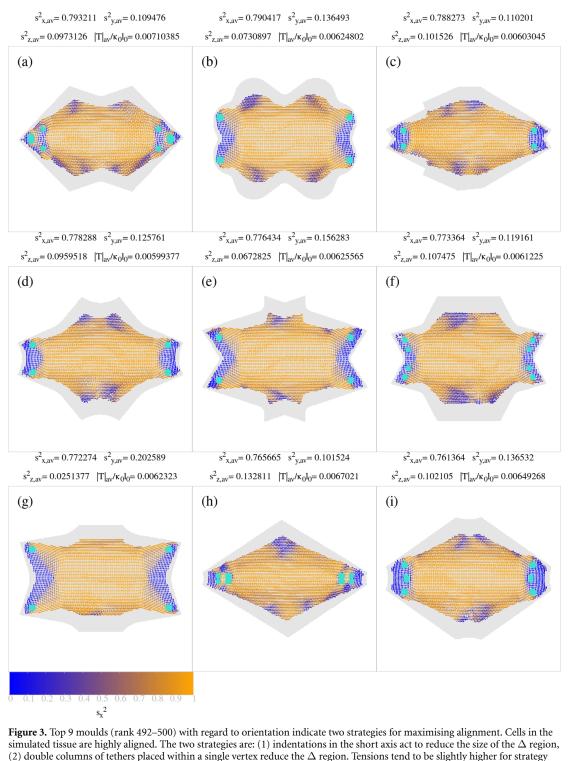
Tension is not a strong predictor of alignment, as shown by ranking by average tension (figure 2(b)). Alignment for each mould is also shown as a scatter for comparison. The average and standard deviations of tension are shown as errorbars for bins of 50 closely





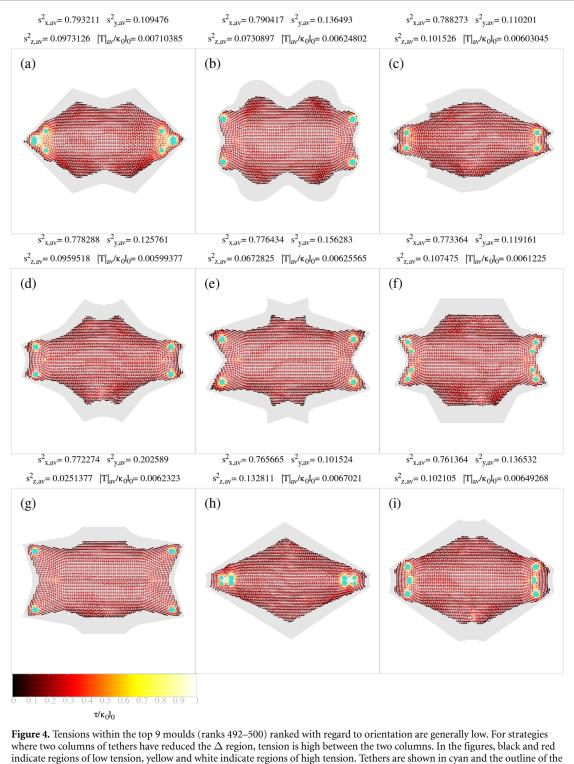
ranked moulds. Again, there is no overall correlation between tension and alignment. The moulds with the highest alignments are associated with low tensions, but it is also possible for low tension moulds to have poor alignment. Moulds with the highest tensions tend to have poor alignment. The maximum possible alignment tends to decrease as tension increases. We note that the correlation between maximum possible alignment and tension is weaker than the correlation between maximum possible tension and alignment. Since the goal here is to find highly aligned moulds with low tension then ranking according to alignment is sufficient to ensure that the simulated tissue is under low tension.

Figure 3 shows the best 9 moulds with regard to orientation, highlighting two strategies for maximising alignment of cells. Moulds leading to highly aligned (simulated) tissue are elongated and contain tethers located close to the short edge of the mould. The alignment is optimised by minimising the Δ region via one of two approaches: The first strategy is an indentation or concave region on the short edge of the mould, with tethers then placed within the protrusions on either side of the indentation figures 3(b),



(2) double columns of tethers placed within a single vertex reduce the Δ region. Tensions tend to be slightly higher for strategy (2) as seen in figure 4. In the figures, blue indicates alignment along the *y* axis and orange along the *x* axis. Tethers are shown in cyan and the mould area in light grey. For convenience average alignment and tension per bond for each mould are shown above the plots.

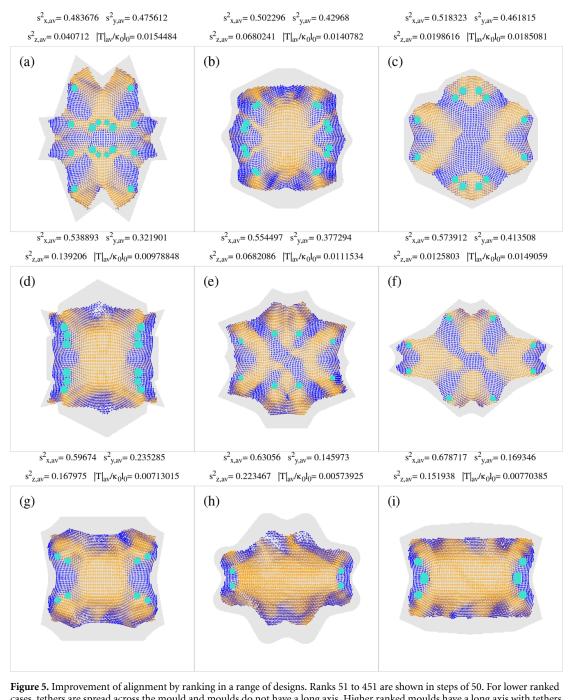
(d)–(g). The second strategy is that multiple columns of tethers are found within a single convex vertex at the end of the short edge, figures 3(a) and (h). In two of the cases shown, a hybrid strategy leads to a very short edge with a small indentation figures 3(c) and (i). In all cases the moulds are narrowed towards the short edge and are typically much broader in the central region of the mould. This is likely to increase the proportion of aligned tissue since the smaller short edge decreases the potential area of the misaligned region. The long edge is more complicated with fewer commonalities. Several examples have an indentation towards the centre of the long edge, but protrusions to almost diamond shaped moulds also occur. Moulds with a broader centre may lead to squarer regions of polarised tissue centrally e.g. figure 3(f),

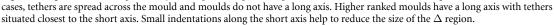


mould in grey.

but highly aligned rounded regions are also possible figure 3(i). Square or circular regions of aligned tissue may have different applications (for e.g. repair or representation of a region of cornea). Differences in total alignment between the best examples shown here are approximately 5%.

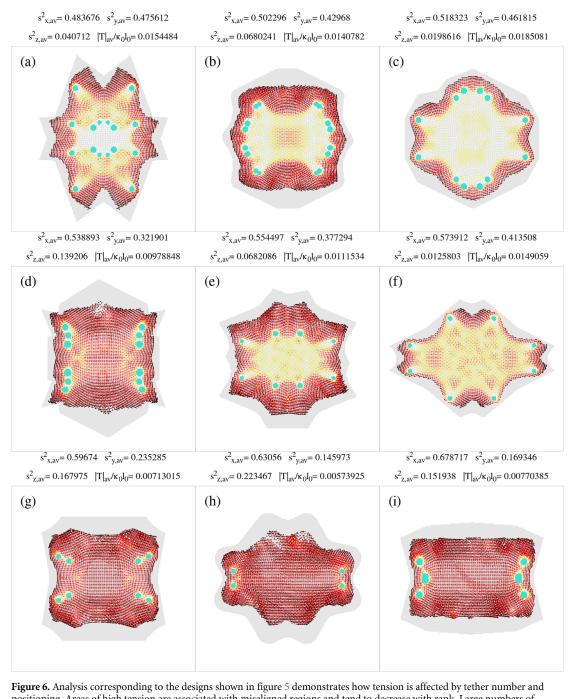
Figure 4 shows that the absolute value of the tension on a cell, τ_i , is relatively small in all the highly aligned cases identified in figure 3. We define the absolute value of the tension to be the sum of the magnitudes of the tensions in all bonds associated with a single cell. Relative to tissue simulated in other moulds, the tension is smallest for highly aligned simulated tissues. Tension is highest close to tethers where there are regions of rapidly changing alignment. For moulds with multiple columns of tethers, shown in figures 4(a) and (h), tension can be high between the tethers, which may cause challenges if it is necessary

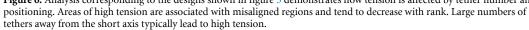




to remove the tissue from the mould. Note that the average tension per bond as defined in equation (5) is shown above the plots, whereas the total tension on a cell as defined in equation (4) is shown within the plots.

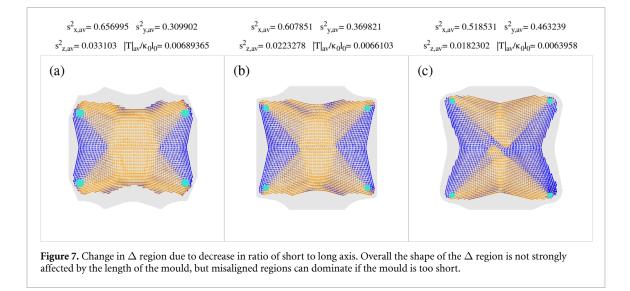
To understand why some strategies work well, it can be helpful to examine cases where alignment is predicted to be far from optimal, which occurs in e.g. moulds with excessive numbers of (or conflicting) tethers. Examples of simulated tissue ranked according to alignment in steps of 50 are shown in figure 5, where the lowest ranked moulds have the worst alignment. The presence of excessive numbers of tethering points leads to regions of poorly aligned cells between the tethers. The worst aligned example in figure 5(a), which is rank number 51, has tethers distributed broadly across the mould area. As alignment increases, tethers move towards the short edge of the mould. For the highest aligned example shown in this figure (figure 5(i), which is rank 451) the tethers are situated directly beside the short edge of the mould and the mould is elongated along the *x* axis.





High tension is typically associated with regions of frustration, where orientations change rapidly, which often occurs around tethers, and also in the bulk of the tissue when there are large numbers of conflicting tethers. Analysis of tension for the ranked moulds shown in figure 6 highlights the causes of misaligned regions (all cases correspond to the moulds in figure 5). In many moulds which are predicted to have poorly aligned cells, the tissue is typically under high tension. High tension may also occur away from tethering points if other tethers promote alignment in conflicting directions causing frustration towards the centre of the tissue. Tension is low for the best aligned cases shown in figures 6(g)-(i). In the remaining figures, we consider the effect of specific changes to mould shapes and the positioning of tethers on the alignment.

Elongation is important to reduce the relative size of the Δ -region compared to the overall mould, but otherwise does not decrease the area of the Δ region. In figure 7 we show examples where the ratio of short to long axes varies. For the elongated mould in figure 7(a), the Δ regions are of similar size but the region of aligned tissue is larger due to



the anisotropy in the mould. For the almost square mould in figure 7(c), the Δ regions from the two axes overlap.

Indenting the short edge leads to a reduced Δ -region size. In figure 8 we show two similar examples, one with a significant indent on the short axis and the other with a straight short edge. The indent guides the cells in the right direction, and supplants the misaligned Δ region. The tension (not shown) is low in both cases.

Poorly positioned tethers that are not close to the short axis vertices lead to larger Δ regions, as can be seen in figure 9. In figure 9(a) the tethers are closer to the short edge and the Δ region is relatively smaller than in figure 9(b), where the tethers are far from the short edge, but otherwise close to the boundary of the mould. This highlights how the positioning of tethers, as well as the shape of the mould, can be very important for creating polarised tissues.

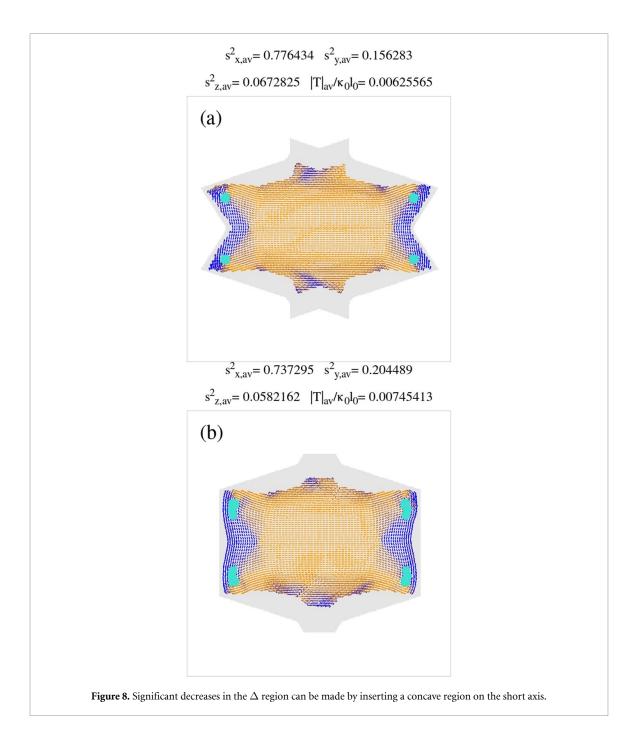
For strategies involving moulds with a single end vertex, a single column of tethers may also be effective and reduce tension. In figure 10, we examine tethering strategies where there is a single vertex at the end of the mould, rather than a short edge. In those cases the best moulds had two columns of tethers close to the point of the vertex (see figure 3). There are no major differences if a single tethering column is used (compare figures 10(b) and (c)). On the other hand, if the two columns of tethers become widely separated, misalignments occur (compare figures 10(a) and (b)). The corresponding tension per cell is shown in figures 10(d)-(f), and is high between columns of tethers, increasing with the distance between the columns. In contrast, the tension is relatively low in the case where there is a single row of tethers.

4. Discussion

We have shown how it is possible to use a computational model to predict which mould designs have the minimal number of misaligned cells in tethered hydrogels, a significant problem given the need for highly aligned cultured tissues. We have concentrated on nearly flat moulds suitable for growth of elongated cells with a preference to align. Creating cultured tissues with high alignment is important because of the high cell alignment in muscles, neural tissue, the cornea and of fibroblasts during healing.

The best mould designs proposed here have potential to improve guides for neuronal growth and for use in the development of engineered tissue for assays and other applications where high alignment is required. The significance of the use of a biophysical model for mould design is twofold. Designing moulds and scaffolds that lead to specific patterns of self-organisation in artificial tissues is a slow and painstaking effort, so tools such as biophysical models offer the potential to design moulds quickly to grow specific tissue structures for e.g. pharmaceutical assays, drug screening and regenerative medicine. Also, biophysical models are applicable to the selforganisation in three-dimensional scaffolds where it is much harder to assess the organisation of labgrown tissue. The key advantage of the biophysical model is the rate of throughput, since high performance computing can be used to make calculations for high numbers of mould designs in parallel and also the organisation and other properties of cells in those tissues, such as tension, can be immediately computed by the model without the need to make complex experimental measurements to determine those properties. Ultimately, biological experiments will be needed to confirm the predictions, but only the best candidates need to be explored, making the experimental effort targeted and as efficient as possible.

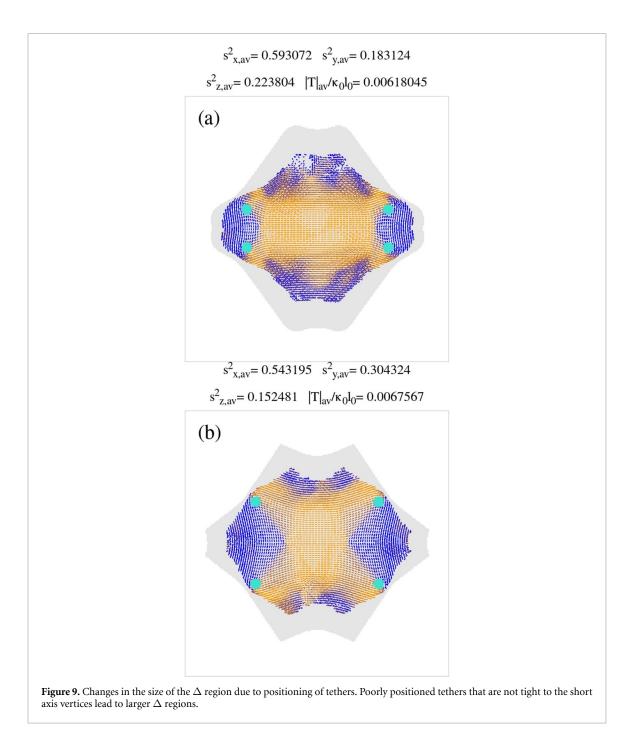
There are many factors that can affect cell and tissue growth during such experiments on cultured tissues. Given the nature of the model, properties such as the pH, components of the medium, and growth factors, are encoded in specific parameters of the



model (e.g. Δ_i and κ_{ij}). For example, stiffer media have NNN and NNNN spring constants with a larger magnitude. Factors such as pH may also affect the medium leading to different κ_{ij} , but also cell-matrix interaction leading to larger Δ . As an example of the role of additional factors in the modelling, the effects of anti-CD49a antibodies (which affect cell-matrix interactions directly) were described by a change in Δ in [20] (which contains validation of the model). We expect that growth factors have influence on Δ , and pH and medium components influence both Δ and κ . Experiments would be needed to obtain the precise Δ and κ for each case.

We briefly discuss several aspects related to the future outlook of the approach. Our goal here has

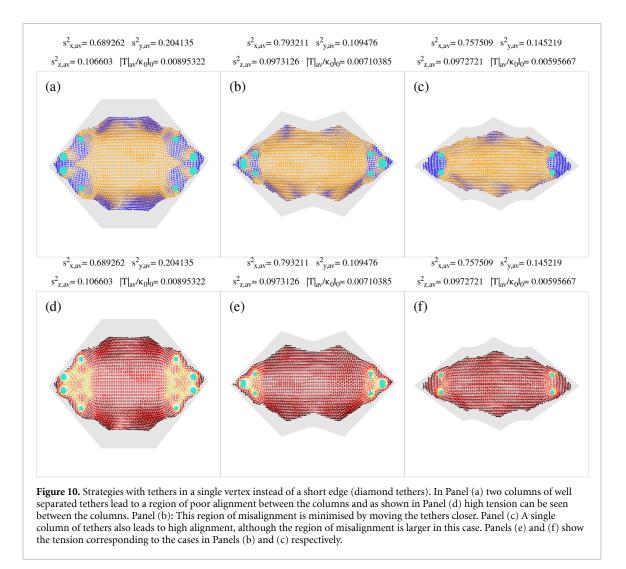
been to find moulds to create tethered hydrogels (artificial or cultured tissues) with high levels of alignment and low internal tension. As such, we have shown proof-of-principle for high-throughput calculations suitable for applications requiring such high alignment. A next step will be to grow and analyse engineered tissue within these designs to confirm the predictions. For other applications it may be necessary to optimise mould designs to grow tissues with different cellular arrangements. The same design principles can be applied to other applications: quasi-random moulds with or without symmetries can be created in large numbers and then high-throughput simulation of these moulds using high-performance computing can be used to rank the solutions. Further



work will include model extensions that will lead to further tools for rational design of moulds, scaffolds, and other approaches for growing artificial tissue.

We expect the principles of the model to work for fully three-dimensional scaffolds and any kind of cells that become highly aligned within tissues. We will also work on extensions for the design of 3D scaffolds. A similar process to the approach detailed in this paper could be used to help design 3D scaffolds. For example, to study 3D porous scaffold, one would generate quasi-random scaffolds with different scaffold properties for input to the simulation, such as the pore structure and size, the porosity and curvature of the scaffold. One would then identify the scaffold shapes with favourable properties (such as high alignment and low internal tension). Designs could have multiple applications, including pharmaceutical assays, regenerative medicine and to obtain appropriate texturing within cultured meat.

Finally, we are exploring the application of deep learning to the prediction of self-organisation in tissues, and have recently developed a machine learning approach based on CONDOR for rapid prediction of the arrangements of cells and the tensions between them in tissues [21].



5. Conclusions

In summary, we have applied a microscopic biophysical model for self-organisation due to cellmatrix interactions in lab-grown polarised tissues, to the design of moulds for highly aligned cultured tissue growth. We predict such moulds would be suitable for growth of highly aligned neural tissue, muscle, tendons, cornea and fibroblasts. We demonstrated proof-of-concept for using the model for highthroughput rational design of artificial tissues. We used our biophysical model to make high-throughput calculations for a wide range of computer-generated moulds. We used alignment and tension to identify, computationally, the relative merit of moulds for growing artificial neural tissue. Using this process, we have identified candidate mould designs for growth of artificial neural and other tissue with favourable properties. To the best of our knowledge, this is the first time a biophysical model has been used for the design of tethered scaffolds or moulds.

In conclusion, two strategies were identified to increase alignment and minimise regions of misalignment: (1) indentation on the short edge of the mould, with tethers then placed within the protrusions on either side of the indentation (2) tethers inside a single vertex at the end of the mould. Precise positioning of tethers was found to be critical to optimise alignment, and small changes in tether positions can lead to enlargements in the Δ -region, a decrease in alignment and an increase in tension within the tissue. The moulds are elongated with tethers located at the short edge of the tether. In the best cases the moulds widen away from the short edge.

Data availability statement

The data cannot be made publicly available upon publication because they contain commercially sensitive information. The data that support the findings of this study are available upon reasonable request from the authors.

Requests will be considered from academic users only, and for validation purposes only due to commercial sensitivity. Licensing conditions may apply.

Acknowledgment

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moulds based on the cases shown in figure 3, Panels (a) through (i) and figure 5(i) as designs with UK registered Design Numbers: 6275900, 6275896, 6275894, 6275883, 6275867, 6275866, 6275865, 6275862, 6275860 and 6275851. We thank James Phillips for useful discussions.

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