



Adsorption Kinetics of Hg(II) on Eco-Friendly Prepared Oxidized Graphenes

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Abstract: Extra-functionalized oxidized graphenes are widely preferred for the removal of different pollutants, however, removal with pristine oxidized graphenes, i.e., graphene oxide (GO) and reduced graphene oxide (rGO) is vaguely explored. Herein, we report a comparative adsorption kinetics study of the removal of mercury(II) (Hg(II)) from water using eco-friendly prepared GO and rGO. This work consists of the synthesis protocol and the corresponding morphological and spectroscopical characterization of the obtained pristine adsorbents as well as the adsorption mechanism in terms of initial concentration, removal percentage, pseudo-first and pseudo-second-order models, intraparticle diffusion study, and pH analysis. In particular, scanning electron microscope (SEM) and transmission electron microscope (TEM) images evidence the presence of thin sheets with some defects on the GO structure, these defects substantially disappear in rGO, after reduction. Raman spectrum of rGO shows a less intense D* peak which is attributed to the diamond-like carbon phase. Most importantly, the equilibrium adsorption time in GO is 10 min with a removal percentage of ~28% while in rGO it is 20 min with a removal percentage of ~75%. The adsorption process of Hg(II) either in GO or rGO is more in line with the pseudo-second-order model, suggesting that the adsorption kinetics could be controlled by chemisorption. Our results evidence the interesting adsorbing properties of pristine oxidized graphenes and are expected to be useful for the proposal and study of non-extra functionalized graphene-based materials for water treatment.

Keywords: graphene oxide; reduced graphene oxide; mercury(II); adsorption kinetics

1. Introduction

Carbon-based materials are widely proven to be the best choice for water purification technologies. Particularly, unmodified activated carbon is the most ideal due to its big internal surface and versatility in removing different pollutants such as organic compounds and heavy metals [1]. Chemically modified activated carbon seems to be one of the most efficient ways to improve its adsorption efficiencies. For example, the incorporation of sulfur (such as elemental sulfur, aqueous-phase sodium sulfide, or hydrogen sulfide) could improve the adsorption capacities [2]. However, sulfurization of activated carbon will reduce the number of micropores, which would restrict its adsorption capacity for long contact times. In this context, other alternatives were proposed such as activated carbon fibers [3], mesoporous carbons [4], carbon nanotubes [5], and oxidized graphenes [6] or depending on the pollutant properties, even magnetic materials (e.g., iron oxides and cobalt



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Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). ferrite, see [7] and references inside). However, the construction of magnetic adsorbents lacks an easy operation in aqueous separation processes.

The removal methods of organic compounds and heavy metals include, for instance, membrane filtration [8], ion exchange [9], adsorption [10], electrocoagulation [11], and electrodeposition [12]. Among these methods and approaches, adsorption is the most prominent technique due to its simplicity, non-secondary treatment step, and cost-effective application [13]. In particular, oxidized graphenes, i.e., graphene oxide (GO) and reduced graphene oxide (rGO), appear as the best platforms in adsorption processes as well as water treatment [6].

Although the properties of oxidized graphenes are quite different from those of graphene or related ones (i.e., honeycomb-like structure and brilliant physical and chemical properties) [14–18], extra-functionalized versions of these oxidized graphenes have offered high adsorption capacity and binding affinity for metallic (pollutant) ions [19] because of their group functionalization (e.g., incorporating sulfur), oxidation degree, and higher specific surface area [20]. However, the removal of pollutants onto non-extra-functionalized (pristine) GO or rGO remains scarce or unclear.

Although there are several top-down approaches for preparing graphene and its derivatives (such as liquid exfoliation [21–23] or zeolite-shear exfoliation [24]), GO is typically synthesized by the oxidation of graphite following the Hummers or modified Hummers method [25], which is made by the oxidation of (flakes or powder) graphite with H_2SO_4 , KMnO_4, and NaNO_3. While this approach has the advantage of large-scale production, it contains the liberation of residual ions (Na⁺ and NO₃⁻) and toxic gases, during the synthesis process. To circumvent this environmental issue, we reported an eco-friendly protocol to prepare GO by excluding NaNO₃ from the chemical reaction [26–28] and by using simple purification steps. As well, for the reduction of GO, citric acid (CA) was demonstrated to be an excellent green-reducing agent for preparing rGO compared to conventional chemical agents such as hydrazine [26]. To the best of our knowledge, a comparative work of the adsorption mechanics of mercury(II) (Hg(II)) on as-made oxidized graphenes has not yet been reported.

The focus on Hg(II) is because it is very dangerous for public health and the environment [29]. Particularly, Hg(II) can cause significant risk to the neurological development of fetuses, newborns, and children [30,31]. The discharge of Hg(II) into water occurs from industrial processes such as oil refineries [32], automobile manufacturing [33], and fossil fuel combustion [34]. With this in mind, it is important to develop new adsorbents and methods for the removal of Hg(II) from aqueous solutions.

In this communication, we report for the first time the removal of Hg(II) from water by using eco-friendly-prepared oxidized graphenes (i.e., GO and rGO) which exhibit interesting adsorption properties compared to conventional ones (such as activated carbon [35]). This work includes the preparation protocol of adsorbents and their characterization. Most importantly, the adsorption kinetics are scrutinized in terms of initial concentration, removal percentage, pseudo-first and pseudo-second-order models, intraparticle diffusion study, and pH analysis. Furthermore, the types of interactions between Hg(II) and GO and between Hg(II) and rGO are discussed.

2. Materials and Methods

2.1. Materials

All chemicals were used as received, without further purification. Graphite powder (<150 µm, 99.99%, Sigma-Aldrich, Burlington, MA, USA), Sulfuric acid (H₂SO₄, 95.0%–98.0%, Sigma-Aldrich, Burlington, MA, USA), Potassium permanganate (KMnO₄, \geq 99.0%, Sigma-Aldrich, Burlington, MA, USA), Hydrochloric acid (HCl, 37%, Sigma-Aldrich, Burlington, MA, USA), Citric acid (C₆H₈O₇, \geq 99.5%, Sigma-Aldrich, Burlington, MA, USA), Hydrogen peroxide (H₂O₂, 30%, Merk, Darmstadt, Germany), Sodium hydroxide (NaOH, 1310-73-2, 40.00 g/mol, Merk, Darmstadt, Germany), Mercury(II) oxide (HgO, 21908-53-2, 219.59 g/mol, Merk, Darmstadt, Germany).

2.2. Preparation of Graphene Oxide (GO)

A borosilicate glass flask was loaded with graphite (3.0 g), H_2SO_4 (70.0 mL), and KMnO₄ (9.0 g) under stirring in an ice-water bath. The resulting mixture was agitated by adding 150.0 mL distilled water at ~90 °C. Additionally, 500.0 mL distilled water was added, followed by 15.0 mL H_2O_2 . The resultant solution was collected and washed by centrifugation (at 10,000 rpm and 10 min) with HCl solution and distilled water several times up to set the pH ~6, and then dried under vacuum at 80 °C for 2 h to obtain graphite oxide powder.

As an example, 50 mg of graphite oxide was dispersed in 500 mL distilled water by ultrasonication for 15 min. The resultant dispersion was centrifuged to separate the GO flakes from unexfoliated graphite oxide. The complete detail of the procedure is given in [26] and the drying effect on the prepared GO samples in [28]. Elemental analysis of GO: C: 49.7%; O: 50.3%.

2.3. Preparation of Reduced Graphene Oxide (rGO)

Continuing with the previous subsection, the obtained dispersion was divided into two equal parts: one to obtain a homogenous GO dispersion (which is dried at 80 °C overnight to obtain GO powder), and the other was further treated for making rGO. Then, under vigorous agitation, 250 mg CA was slowly added to the dispersion, setting the reduction temperature at 95 °C for 0.5 h. To eliminate extra CA, the resultant precipitates were washed (three times) with distilled water by centrifugation. Lastly, the precipitated material was dried at 80 °C overnight to acquire rGO. The complete detail of the procedure is given in [26]. Elemental analysis of rGO: C: 62.9%; O: 37.1%.

2.4. Characterization of Oxidized Graphenes

The morphology study is carried out by:

- Scanning electron microscope (SEM, JSM-IT100 InTouchScope, JEOL, Tokyo, Japan) equipped with a JEOL dispersive X-ray spectrometer (EDS);
- Transmission electron microscope (TEM, JEM 1400 Plus, JEOL, Tokyo, Japan).
- The spectroscopical study is carried out by:
- Raman spectrometer (Jasco NRS-500 spectrometer, a 532 nm laser wavelength, and 100X objective, Jasco, Oklahoma City, OK, USA);
- Infrared spectrometer (Fourier transform infrared spectrometer, Jasco FT/IR 4000, Oklahoma City, OK, USA);
- UV-vis spectroscopy (Thermo Scientific, Evolution 220, Waltham, MA, USA);
- X-ray diffractometer (PANalytical Pro X-ray, Malvern, UK) in the diffraction angle (2θ) window of 5°-70°.

2.5. Experimental Set-Up

A 300 mL aqueous solution of HgO (150 mg·L⁻¹) was added to a falcon tube. Then 200.0 mg GO sample was added to form a slurry. The mixture was stirred at room temperature for 1.0 h. During the stirring phase, the mixture was filtered at intervals through a 0.45 mm membrane filter for all samples, then the filtrates were analyzed by using AAScold vapor to determine the remaining Hg(II) content. HCl and NaOH 0.1 N were used to adjust the pH of the solutions (~6.4). For the pH experiment, the pH of HgO solutions was adjusted with HCl and NaOH, and instantly, GO was added.

The same procedure and experimental conditions were carried out for the Hg(II)-rGO system.

3. Results and Discussions

3.1. Characterization of GO and rGO

We start by discussing the morphological transformation of graphite to GO and GO to rGO (discussed in Section 2.2). Figure 1 shows SEM images and EDS analyses of graphite (Figure 1a), GO (Figure 1b), and rGO (Figure 1c). The surface morphology of graphite displays a micro-powder (bulk) structure with a homogeneous lateral size <50 μ m. The

related elemental analysis evidence high carbon purity (Figure 1a, right panel). GO is characterized by a face-to-face (vertical or horizontal) stacking of flakes with wrinkles and folds on the surface. The elemental analysis of GO is C: 49.7%; O: 50.3% (Figure 1b, right panel). rGO shows a highly distorted structure with mesopores and micropores formation, avoiding the re-stacking of flakes after reduction. The elemental analysis of rGO is C: 62.9%; O: 37.1% (Figure 1c, right panel).



Figure 1. SEM and EDS of (a) graphite source; (b) GO; and (c) rGO.

Figure 2 shows representative TEM images of GO (Figure 2a) and rGO (Figure 2b). Thin sheets with some folds and wrinkles on the surface and edges are observed for the obtained GO. Compared to strong oxidation processes (e.g., [25]), the eco-friendly prepared GO is not mostly crumpled at the surface or edges, suggesting non-critical damage to its structure. The dark areas can be attributed to a high density of sp³ hybridized regions. After reduction, rGO nanosheets with a regular in-plane surface and unfolded edges are observed. The undetected dark regions allow assuming that sp² hybridization (of intrinsic graphene) has substantially recovered. The semitransparent feature observed in both GO and rGO proposes that these sheets seem to be free of impurities, an important result for different applications from thin-film smart coatings to high-frequency electronics.



Figure 2. TEM measurements of (a) GO and (b) rGO.

The Raman spectrum of GO and rGO are shown in Figure 3. Three significant peaks are noted in GO, the D peak at 1347 cm⁻¹, the G peak at 1577 cm⁻¹, and the 2D peak in the region from 2500 to 2800 cm⁻¹ (Figure 3a,b). The D peak is attributed to structural deficiencies, corresponding to a large number of disorderly carbon atoms. The G peak

appears as an effect of sp² hybridized carbon atoms. The 2D peak is composed of two bands, i.e., the intense $2D_{1A}$ band at 2679 cm⁻¹ and a less intense $2D_{2A}$ band at 2755 cm⁻¹. The 2D peak arises due to the splitting of the π electrons in the stacked graphene layers [28].



Figure 3. Raman spectra of (**a**,**b**) GO, and (**c**,**d**) rGO. The Raman spectrum was fitted using Lorentzian functions. For a better appreciation, (**b**,**d**) are zoomed 7 and 4 times, respectively.

Other less intense bands are detected, the D^{**} band at 1511 cm⁻¹, the D' band at 1608 cm⁻¹, and the D+G band at 2937 cm⁻¹. The D^{**} and D+G bands are a consequence of hydrogenated carbon vibrations [36]. The D' band appears due to defects such as folded edges, vacancies, and the change of sp² \rightarrow sp³ hybridization [37]. Particularly, a decrease in the intensity of the D' band can be taken as straight evidence of the reduction of GO [6].

Similar peaks and bands appear in rGO, however, three important characteristics are observed (after the reduction process), which are discussed as follows:

- A barely noticeable D* band is detected at 1124 cm⁻¹, which can be attributed to the sp³ diamond line of disordered amorphous carbons, i.e., diamond-like carbon phase [38];
- The relative intensity ratio I_{2D2A}/I_{2D1A} increases from 0.2 in GO (Figure 3b) to 0.9 in rGO (Figure 3d). A close value was observed for few-layer graphene (I_{2D2A}/I_{2D1A} ~ 1.1) [28], suggesting that rGO recovers the behavior of the stacked layer;
- The intensity of the D band is markedly attenuated, further confirming the change of GO into rGO.

For additional evidence of the preparation of GO and rGO, Figure 4 shows the spectroscopic characterization by UV–Vis (Figure 4a), IR (Figure 4b), and XRD (Figure 4c) techniques. GO displays a peak at 233 nm and a less intense peak at 304 nm (blue curve). The first peak is connected with the $\pi - \pi^*$ transitions in C–C bonds and the second peak is connected with the $n - \pi^*$ transition in C=O bonds. After the reduction process, the main peak redshifts at 263 nm (green curve), suggesting that the electronic conjugation of graphene was restored.



Figure 4. Spectroscopical characterization of GO and rGO: (**a**) UV–Visible (UV–vis); (**b**) IR spectra; and (**c**) XRD analysis.

The existence of oxygen functional groups is demonstrated by FT–IR measurements with the following characteristic functional groups: C-C-C at 1050 cm⁻¹, C=O at 1650 cm⁻¹, and O-H (or water molecules) at 3250 cm⁻¹ [26,27]. These oxygen-containing functional groups produce a hydrophilic GO with a good dispersibility in water. After reduction, these prominent peaks are significantly weakened in rGO, confirming the note-worthy removal of oxygen groups. It is important to highlight that GO is very dispersible in water compared to rGO, which frequently leads to poor adsorption processes. This idea is another motivation for the present comparative work.

Lastly, the crystallinity transformation of GO to rGO is proved by XRD measurements. GO shows a narrow peak at $2\theta = 10.9^{\circ}$, which corresponds to a (bigger) lattice spacing of 0.81 nm, confirming the change of graphite onto GO. After the reduction process, the peak becomes broader and shifts towards angles, $2\theta = 22.1^{\circ}$, which corresponds to a lattice spacing of 0.39 nm, confirming the removal of intercalated water molecules or functional groups, which decreases the distance between rGO layers.

3.2. Hg(II) Adsorption Kinetics and Removal Percentage of GO and rGO

Although oxygen functional groups (such as hydroxyl, epoxy, carboxyl, and carbonyl groups [20]) are randomly distributed in GO and rGO at the surface or edges, the predominant oxygen-containing functional groups on the surface are hydroxyl (-C-OH) and epoxy (-C-O-C-) groups. With this in mind, Figure 5 proposes the interaction mechanism between Hg(II) and GO or Hg(II) and rGO, which is expected to be, mainly, electrostatic due to the negatively charged surface of the adsorbents and the cationic behavior of Hg(II). Recently, by density functional calculations [6], it was demonstrated that the O-free zones also play an important role in the adsorption effectiveness of rGO. This fact is attributed to the presence and increased number of the π interactions after the reduction of GO [39]. Then, superior adsorption effectiveness is expected in rGO compared to GO.



Figure 5. Adsorption of Hg(II) on GO and rGO after and before the reduction process, showing the involved electrostatic and π interactions.

The amount of Hg(II) adsorbed (q_t) on GO or rGO at the time (t) can be calculated as follows:

$$q_t = \frac{(C_0 - C_t) V}{W} \tag{1}$$

where C_0 is the initial Hg(II) concentration (150 mg·L⁻¹) and C_t is the Hg(II) concentration at the time (*t*). *W* is the adsorbent mass (g) and *V* is the volume of the solution (L). At the equilibrium, the following expression appears:

$$q_e = \frac{(C_0 - C_e) V}{W}$$
(2)

where C_e is the equilibrium concentration and q_e is the adsorption capacity. Then, the removal effectiveness (*RE*%) (also called removal percentage or Hg(II) removal (%)) of GO and rGO can be calculated as:

$$RE\% = \left|\frac{C_0 - C_e}{C_0}\right| \times 100\tag{3}$$

Figure 6 shows the adsorption kinetics of Hg(II) onto GO or rGO at room temperature, considering an interaction time ranging from 1 to 60 min. As observed, GO can rapidly adsorb Hg(II) ions after 10 min (the equilibrium adsorption time of GO) (Figure 6a), while the equilibrium adsorption time in rGO is 20 min (Figure 6b). This result is ascribed to the fact that rGO has more active adsorption sites [6], which is due to a higher number of oxygen-free zones recovered after reduction.



Figure 6. Adsorption kinetics of Hg(II) on (**a**) GO and (**b**) rGO with experimental conditions: $C_0 = 150 \text{ mg} \cdot \text{L}^{-1}$, W = 500 mg, and V = 250 mL.

The remaining Hg(II) concentration in the solution treated with GO is $\sim 107 \text{ mg} \cdot \text{L}^{-1}$ (Figure 6a), i.e., 28% of the Hg(II) content was removed (Figure 7a). Considering the contact time (60 min), the removal percentage of GO ranges from 21% to 29%, which shows an increase of 8%. Interestingly, the Hg(II) remaining Hg(II) concentration in the solution treated with rGO was around 40 mg \cdot L⁻¹ (Figure 6b), i.e., 75% of Hg(II) content was removed (Figure 7b). The removal percentage of rGO ranges from 29% to 77%, which shows an increase of 48%. These results confirm our previous idea, that is, rGO shows higher efficiency than GO.

Therefore, we propose that the effectiveness of rGO is attributed (i) to attractive electrostatic interactions due to the existence of oxygen-containing functional groups as well as (ii) to the perpendicular π interactions created in the oxygen-free zones. Instead, in GO, only electrostatic interactions are predominant.



Figure 7. Removal percentage of Hg(II) on (**a**) GO and (**b**) rGO with experimental conditions: $C_0 = 150 \text{ mg} \cdot \text{L}^{-1}$, W = 500 mg, and V = 250 mL.

3.3. Pseudo-First and Pseudo-Second-Order Kinetics Study

The adsorption mechanism of Hg(II) onto GO and Hg(II) onto rGO is reported in Figure 8. The parameters of adsorption kinetics were estimated by using the pseudo-first-order (PFO) model described as follows:

$$\frac{aq_t}{dt} = k_1(q_e - q_t) \tag{4}$$

$$\log(q_e - q_t) = \log q_e - \frac{k_1}{2.303}t$$
(5)

here, k_1 represents the PFO rate constant, q_t is the adsorption capacity at a specific time (t), and q_e is the equilibrium adsorption capacity. The pseudo-second-order (PSO) model was further used to obtain the parameters of adsorption kinetics, which are described as:

$$\frac{dq_t}{dt} = k_2 (q_e - q_t)^2 \tag{6}$$

$$\frac{dt}{dt} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e}t$$
 (7)

here, k_2 denotes the PFO rate constant. The computed parameters are reported in Table 1 and the corresponding plot in Figure 8a for GO and Figure 8b for rGO.



Figure 8. PFO and PSO study for the adsorption of Hg(II) on (**a**) GO and (**b**) rGO with experimental conditions: $C_0 = 150 \text{ mg} \cdot \text{L}^{-1}$, W = 500 mg, and V = 250 mL.

Parameters	Hg(II) on GO	Hg(II) on rGO		
$q_e(exp) (mg \cdot g^{-1})$	21.12	142.26		
Pseudo-first-order model				
$q_e (\mathrm{mg} \cdot \mathrm{g}^{-1})$	20.9 ± 0.7	143.7 ± 5.7		
$k_1 ({\rm min}^{-1})$	13.4 ± 0.4	0.194 ± 0.030		
sum square error (SSE)	3.743	1826		
high correlation value (\mathbb{R}^2)	0.985	0.931		
root-mean-square deviation (RMSE)	0.856	8.546		
Pseudo-second-order model				
$q_e (\mathrm{mg} \cdot \mathrm{g}^{-1})$	21.8 ± 0.7	151.3 ± 9.45		
k_2 (g·mg ⁻¹ ·min ⁻¹)	0.118 ± 0.001	0.002 ± 0.001		
SSE	5.861	2480		
R ²	0.990	0.949		
RMSE	0.680	6.991		

Table 1. Estimated parameters at 298 K of PFO and PSO models.

Now, we analyze the adsorption mechanism of Hg(II) onto GO with an equilibrium adsorption time of 10 min (discussed in the previous subsection). From the PFO model (magenta curve), the estimated q_e value ($q_e = 20.9 \text{ mg} \cdot \text{g}^{-1}$) is very close to the experimental result of $q_e(exp) = 21.12 \text{ mg} \cdot \text{g}^{-1}$. Instead, the PSO model (green curve) slightly overestimate the $q_e(exp)$ value ($q_e = 21.8 \text{ mg} \cdot \text{g}^{-1}$). By comparing the high correlation value (\mathbb{R}^2) and sum square error (SSE) values, the adsorption kinetics process is more in line with the PSO model, suggesting that the adsorption kinetics process could be controlled mostly by chemisorption [6]. The latter statement is further confirmed by the root-mean-square deviation (RMSE) value (0.680). The k_1 value is 13.4 min⁻¹.

The adsorption mechanism of Hg(II) on rGO is carried out using an equilibrium adsorption time of 20 min. A close picture of the PFO (magenta curve) and PSO (green curve) models show that the values of the equilibrium adsorption capacity ($q_e = 143.7 \text{ mg} \cdot \text{g}^{-1}$ and $q_e = 151.3 \text{ mg} \cdot \text{g}^{-1}$, respectively) are slightly above the experimental value ($q_e(exp) = 142.26 \text{ mg} \cdot \text{g}^{-1}$). The values of R² and SSE demonstrate that the adsorption kinetics process is best described by the PSO model, telling us that the adsorption kinetics process could also be controlled by chemisorption. This assertion is confirmed by the RMSE value (0.680). Nevertheless, the physisorption cannot be completely ruled out due to the presence of oxygen-free zones with (weak) perpendicular π interactions. The k_2 value is 0.118 g mg⁻¹·min⁻¹.

3.4. Intraparticle Diffusion Analysis

The diffusion of Hg(II) through the GO or rGO structure can be estimated by the intraparticle diffusion (IPD) model, expressed as:

$$q_t = k_p t^{0.5} + C (8)$$

here, k_p denotes the IPD rate constant (mg·g⁻¹·min^{1/2}) and intercept *C*, describes the boundary layer effect or surface adsorption [6]. From the theoretical part: (i) if *C* is zero, there is no boundary layer effect and subsequently, the linear line should pass through the origin (which is absent in the present work), and (ii) if *C* is greater than zero, the greater the contribution of the surface adsorption. The parameters of the IPD model are reported in Table 2 and the resulting plot is shown in Figure 9a for GO and Figure 9b for rGO.

-	Hg(II) on GO	Hg(II) on rGO
Parameters	Value	Value
$k_p (\text{mg} \cdot \text{g}^{-1} \cdot \text{min}^{1/2})$	6.97 ± 0.67	7.82 ± 1.25
$C (\text{mg} \cdot \text{g}^{-1})$	8.65 ± 0.82	44.28 ± 7.75
R_i	0.586	0.411
R ²	0.996	0.963

Table 2. Estimated parameters of the IPD model at 298 K.



Figure 9. IPD study showing different regions of linearity of the adsorption behavior on (**a**) GO and (**b**) rGO with experimental conditions: $C_0 = 150 \text{ mg} \cdot \text{L}^{-1}$, W = 500 mg, and V = 250 mL.

Firstly, the values observed in Hg(II) on GO (i.e., C = 8.7) and Hg(II) on rGO (i.e., C = 44.3) display greater surface adsorption, leading to cationic mercury to move from the surface to the internal structure of the adsorbent. However, the C value in rGO is approximately five times higher than that found in GO, suggesting that rGO has a larger active adsorption surface, which we assume is due to the recovery of sp² hybridization after the reduction process.

Secondly, two linear stages are noted in GO: the early stage is linked to the faster movement of cationic mercury from the aqueous solution to the GO surface, and the second stage is linked to the very slow diffusion of cationic mercury through the internal GO structure (Figure 9a). Instead, rGO shows an intermediate region that is linked to the gradual diffusion of cationic mercury from larger pores to smaller pores (Figure 9) [6]. The porous structure of rGO can be seen in Figure 1c. These outcomes confirm that GO does not have many active sites for capturing Hg(II) ions and therefore its adsorption capacity is reduced.

To further explore the diffusion process, the adsorption factor (R_i) is estimated by:

$$R_i = \frac{q_{ref} - c}{q_{ref}} \tag{9}$$

where *c* is the ratio of the initial adsorption quantity and q_{ref} is the final adsorption quantity at the longest *t*. The values of R_i in GO (R_i 0.59) and rGO ($R_i = 0.41$) indicate intermediate initial adsorption and strong initial adsorption, respectively [40].

For comparison purposes, Table 3 shows the parameter of the IPD model observed in some graphene-based adsorbents. Similar values are observed in other extra-functionalized graphene oxides or more complex structures.

Adsorbent	k_p (mg·g $^{-1}$ ·min $^{1/2}$)	С	Ref.
GO	15.70	70.80	[41]
GOMNP	0.04	16.17	[42]
3DGON	7.89	0.04	[43]
GONRs	2.11	0.24	[44]
Fe ₃ O ₄ -xGO	1.98	0.09	[45]
GO	6.97	8.65	This work
rGO	7.82	44.28	This work

Table 3. Comparison of the parameters of the intraparticle diffusion (IPD) model.

Coming back, the greatest adsorption of Hg(II) ions occurs on the rGO surface, confirming a recovered sp² character compared to GO. To clarify this fact, we can assume the following:

- At the nanoscale, the sp³ hybridization reduces the surface area of GO (Figure 2a), decreasing, in turn, the number of active sites for Hg(II) adsorption. Instead, in rGO, when recovered (totally or partially) of the sp² hybridization, the number of active sites increases due to the high surface area of rGO (Figure 2b), increasing its adsorption effectiveness;
- At the microscale, the adsorption properties of rGO are superior to those of GO, regardless of whether the rGO sheets are in the nanometer range (Figure 2b) while those of GO are in the micrometer range (Figure 2a), suggesting that the efficiency of rGO is mainly influenced by the type of hybridization (nanoscale) and not by the lateral size (microscale).

These assertions motivate an extended work and can be corroborated with a statistical approach by analyzing SEM, TEM, or AFM (atomic force microscope) images of the interacting Hg(II)-rGO system.

3.5. Effect of the pH

The consequence of the pH on the removal of Hg(II) ions is shown in Figure 10a for GO and Figure 10b for rGO. It is important to mention that mercury oxide (HgO) is not entirely solvable in water and it precipitates at pH values > 8 [6]. Therefore, the pH experiment is carried out at 298 K in a range of between 2 and 12 to further explore this fact.



Figure 10. Adsorption of Hg(II) as a function of the initial pH on (**a**) GO and (**b**) rGO with experimental conditions: $C_0 = 150 \text{ mg} \cdot \text{L}^{-1}$, W = 500 mg, and V = 250 mL.

In GO, the removal percentage increases from $\sim 15\%$ at pH= 2 up to $\sim 28\%$ at pH= 6. After that, the removal percentage decreases from $\sim 24\%$ at pH= 8 down to $\sim 13\%$ at pH= 12. The drop in the removal efficiency of Hg(II) ions at high pH values (>8) is attributed precisely to the poor solubility of HgO. The average removal percentage, in the pH window from 4 to 8, is 25.32%, which agrees with the value observed in Figure 7a.

In rGO, the initial removal percentage of $\sim 39\%$ at pH= 2 is higher than the value found at the same pH in GO and even the average value, emphasizing the superior adsorbent properties of rGO. A close-up image shows that the maximum removal percentage of $\sim 80\%$ at pH= 6, is 3.3 times greater than the maximum value of removal percentage found in GO. The average removal percentage from 4 to 8 is 73.2%, which is in good agreement with the value observed in Figure 7b.

4. Conclusions

In summary, we demonstrated an eco-friendly protocol for preparing GO and rGO as well as the morphological and spectroscopical characterization of the obtained oxidized graphenes based on SEM, TEM, EDS, UV–vis, FTIR, XRD, and Raman techniques. Most importantly, we presented a comparative adsorption study which is analyzed in terms of the adsorption kinetics approach.

In particular, the adsorption mechanism of Hg(II) onto GO is governed, mainly, by attractive interactions, i.e., electrostatic interactions between the negatively charged surface and cationic pollutant. The Hg(II)-rGO system also presents this type of electrostatic interaction, but in addition, the perpendicular π interactions of the oxygen-free zones contribute to the substantial improvement of the Hg(II) adsorption processes. The latter is corroborated by analyzing the removal percentage, which is just 28% in GO and 75% in rGO. This superior removal percentage is maintained regardless of the pH value. From the PFO and PSO models, the adsorption kinetics process is governed by chemisorption. The results of the IPD model allow us to claim that in rGO, the adsorption occurs mainly on the surface, indicating the recovery of the sp² hybridization after the reduction of GO with the proposed green reducing agent, say, citric acid.

Hence, the present work proposes pristine oxidized graphenes as promising adsorbents to treat water with probable scalability to remove different heavy metals or organic pollutants, particularly, pollutants with a cation behavior.

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