

THINNING WOOD PROPERTIES OF *Nothofagus alpina* UNDER THREE
DIFFERENT SILVICULTURAL CONDITIONS

Propiedades de la madera de raleo de *Nothofagus alpina* bajo tres condiciones
silvícolas diferentes

Maximilian Wentzel¹ <https://orcid.org/0000-0002-5795-7589>, Héctor Pesenti^{2,3}
<https://orcid.org/0000-0002-6225-6840>, Fernando Droppelmann¹ <https://orcid.org/0000-0002-3628-0089>, Aldo Roller¹ <https://orcid.org/0000-0002-9932-9206>

¹ Universidad Austral de Chile, Facultad de Ciencias Forestales y Recursos Naturales, Instituto de Bosques y Sociedad, Valdivia, Chile.

² Universidad Católica de Temuco, Facultad de Ingeniería, Núcleo de Investigación en Bioprocesos y Materiales Avanzados, Temuco, Chile.

³Afro-American University of Central Africa (AAUCA), Faculty of Engineering, Djibloho, Guinea Equatorial.

Corresponding author: maximilian.wentzel@gmail.com

Received: May 19, 2023

Accepted: August 24, 2023

Posted online: August 25, 2023

ABSTRACT

The main objective of this study was to assess the properties of *Nothofagus alpina* wood from thinning that originates from two sites with intensive silviculture and one similar to a secondary growth forest, with different soil, climatic conditions and age. To achieve this, some mechanical, physical and chemical-crystalline properties were characterized; studying the differences from pith to bark and between the selected trees that were taken from the thinning of the three plantations. Among the studied plantation sites, there were statistical differences in equilibrium moisture content, density and modulus of elasticity. Furthermore, FT-IR was able to differentiate the chemical-crystalline compositions from pith to bark and between plantations, while the X-Ray Diffraction showed differences in the crystallinity index. It was possible to differentiate between the sites with a more intense silvicultural intervention and the one with more variable growth conditions.

Keywords: FT-IR, intensive silviculture, plantation wood, raulí, thinning wood, X-Ray diffraction, wood crystallinity.

33 **RESUMEN**

34 El objetivo principal de este estudio fue evaluar las propiedades de la madera de *Nothofagus*
35 *alpina* proveniente de raleos que se originan en dos sitios con silvicultura intensiva y uno
36 similar a un bosque de crecimiento secundario, con diferentes edades y condiciones de suelo
37 y clima. Se realizaron caracterizaciones de algunas propiedades mecánicas, físicas y químico-
38 cristalinas; estudiando las diferencias de médula a corteza y entre los árboles que fueron
39 seleccionados de los raleos de cada una de las plantaciones. Al comparar entre los sitios
40 estudiados, hubo diferencias estadísticas en el contenido de humedad de equilibrio, densidad
41 y módulo de elasticidad. Además, el FT-IR pudo diferenciar entre las composiciones
42 químico-cristalinas entre los sitios, mientras que la Difracción de Rayos-X mostró diferencias
43 en el índice de cristalinidad. Se diferenció entre los sitios con una intervención silvícola más
44 intensa y el que presentó condiciones de crecimiento más variables.

45 **Palabras clave:** Cristalinidad, difracción de Rayos-X, FT-IR, plantaciones, raleo, raulí,
46 silvicultura intensiva.

47 **INTRODUCTION**

48 Historically, the most used species from the *Nothofagus* genus in Chile are *Nothofagus*
49 *alpina*, *Nothofagus obliqua* and *Nothofagus dombeyi*, with *Nothofagus alpina* (Poepp et
50 Endl), in particular, being characterized by having a higher productive potential among the
51 *Nothofagus* genus (Donoso and Soto 2010). They naturally grow from the south of the Curicó
52 (35° S) to the south of the province of Valdivia (40°30' S) along the Andes mountain range
53 (Loewe *et al.* 1998), and in the Coastal mountain range from Cauquenes (35°58' S) to the
54 north of the Llanquihue province (41°S) (Sepúlveda and Stoll 2003).

55 Nowadays, the native forest sawmill industry corresponds only to 2,2 % of the total sawn
56 wood in Chile (INFOR 2022), showing that there is a necessity to stimulate the use of native
57 species. Thus, there is a renewed interest in establishing and managing plantations with native
58 species in Chile, to expand the current national market in addition to the introduced species,
59 such as *Pinus radiata*, *Eucalyptus nitens* and *Eucalyptus globulus*, and to create awareness
60 of the use of native material in the national wood industry.

61 Intensive silviculture (felling, pruning, thinning, fertilization, weed control, among others) is
62 usually applied to shorten the rotation age, improve the quality of the obtained wood and to
63 increase the commercial value of the used species. There have been experimental plantations
64 for this species in different zones and regions from Chile (Meneses *et al.* 1991, Donoso *et al.*
65 1993, Reyes *et al.* 2007). The harvest age of the native plantations could be an issue, as the
66 current most used plantation species in Chile (*P. radiata*, *E. nitens* and *E. globulus*) (INFOR
67 2022) have short rotation times.

68 The use of the wood obtained from thinning could be viewed as an alternative to encourage
69 the use of native species, as it would generate material during the lifetime of the plantation
70 until it reaches its maturity to be harvested. Although wood from thinning is usually juvenile
71 wood, which has issues with drying processes and it has lower quality than mature wood,
72 limiting its use, it would be worth to analyze its properties, to see if it is competitive in the
73 current market. Currently, there is little information available on the properties of *N. alpina*
74 at young ages, as most of the research available is based on wood properties of regrowth
75 (second growth) forest wood (Carabias and Karsulovic 1978, Campos *et al.* 1990).

76 There are preliminary studies on the variation of density and modulus of elasticity from
77 plantation wood from *N. alpina* (González 2018), but there is no information on the

78 chemical-crystalline structure of the material. Therefore, it is necessary to study and to
79 understand the variations of the chemical, crystalline, mechanical and physical properties of
80 this species under intensive plantation, particularly the wood that comes from the thinning
81 process.

82 The climate and geographic variables have also an effect on dynamic modulus of elasticity
83 and density in *Eucalyptus nitens* plantations in Australia (Balasso *et al.* 2021). They were
84 even able to predict those properties with a satisfactory level of accuracy both at the tree and
85 site level. Sette Junior *et al.* (2016) (with Brazilian *Eucalyptus grandis*) and Balasso *et al.*
86 (2021) showed that wood from lower precipitation and higher temperature areas were denser.
87 Rocha *et al.* (2020) demonstrated that, generally, basic wood density is higher in drier
88 locations; but this behavior becomes unpredictable in humid locations in a selection of
89 *Eucalyptus spp.* plantations in Brazil and Uruguay. Vieira *et al.* (2021), studying 33 year old
90 *Corymbia citriodora*, inferred that more clayey and better-structured soils have higher
91 porosity, which were correlated to wood with lower density, although Gava and Gonçalves
92 (2008), studying *E. grandis* clones in Brazil, did not find a relation of the wood density with
93 different soil types.

94 Thinning has shown no adverse effect on wood density, and it did not have a negative effect
95 on the modulus of elasticity (MOE) of plantation wood of *E. nitens* (Díaz Bravo *et al.* 2012).
96 As for the chemical properties, thinning and specially pruning did not have an effect on the
97 lignin, cellulose and hemicellulose contents of plantation-grown loblolly pine (Shupe *et al.*
98 1996).

99 Rigatto *et al.* (2004), which analyzed the effects of soil attributes on *Pinus taeda* on the
100 properties of its wood, showed that wood from sites where the clay soil was more

101 predominant provided lower cellulose yields, which were related to lower values of basic
102 density and higher levels of extractives and lignin. On the other hand, utilizing wood from
103 plantations of *Eucalyptus grandis*, Gava and Gonçalves (2008) found out that the total lignin
104 content decreased while the holocellulose content exponentially increased as the soil clay
105 content increased, while Sette Junior *et al.* (2016) showed that wood from lower precipitation
106 and higher temperature had higher lignin content.

107 A quick method to measure the chemical and structural properties of wood is the Fourier-
108 Transform Infrared Spectroscopy (FT-IR). The spectral data obtained from this method
109 provides details on the functional groups (C–H–O) and their respective molecular bonds that
110 are present in celluloses, hemicelluloses, extractives, lignin and water in lignocellulosic
111 materials (Evans 1991, Rodrigues *et al.* 1998, Pandey 1999).

112 It has been successfully used as a replacement for the traditional methodologies (wet
113 chemistry) to measure the chemical properties in different wood species (Chen *et al.* 2010,
114 Poletto *et al.* 2012, Funda *et al.* 2020) and in studies were only small variations in the
115 chemical composition between the wood samples were expected (Funda *et al.* 2020).
116 Additionally, it has been used to evaluate changes in the chemical-crystalline structure of
117 wood (Colom *et al.* 2003, Lionetto *et al.* 2012, Wentzel *et al.* 2019).

118 Further uses of FT-IR analysis show that it was possible to differentiate between species
119 (*Pinus sylvestris* and *Pinus nigra*) and growing locations in a study from different sites in
120 Spain by the differences shown in lignin, polysaccharides and the wood crystallinity (Traoré
121 *et al.* 2018). Similarly, Rana *et al.* (2008) were also able differentiate *Fagus sylvatica*
122 originated in different sites in Germany utilizing FT-IR.

123 X-Ray diffraction (XRD) has also been used to characterize the chemical-crystalline
124 properties in wood (Segal *et al.* 1959, Thygesen *et al.* 2005). It has been used in combination
125 with FT-IR Spectroscopy to have a deeper look on the crystallinity of wood (Wentzel *et al.*
126 2019) and to compare *Pinus radiata* corewood and outerwood in terms of relative
127 crystallinity, crystallite size and lignin content (Li *et al.* 2021).

128 There have been no almost no studies about wood properties of young *N. alpina*, especially
129 when using wood from thinning of plantations. Thus, the aim of this work is to assess some
130 mechanical, physical and chemical-crystalline properties of wood that comes from the
131 thinning process of three selected sites with different ages, site conditions, climate and
132 silvicultural interventions. The differences between the sites and within the trees in the same
133 sites will be studied to analyze the quality of the wood obtained.

134 This new information will allow us to see if there are noticeable effects of intensively
135 managed plantations on the wood quality, update the information available of young *N.*
136 *alpina* wood, and to see the potential to use wood from thinning of a native species plantation
137 as an alternative material for the Chilean wood industry.

138 **METHODOLOGY**

139 **Description of sampling areas**

140 Wood that originated from thinning of *Nothofagus alpina* plantations was used in this
141 research. Due to the limited availability of plantations of age to be thinned that coincide with
142 the study, sites of 14, 21 and 25 years respectively had to be selected. From each site, eight
143 trees were selected, which were cylindrical, free of defects (bifurcations, abiotic or biotic
144 damage), pruned and straight. All trees used for this study were felled in summer of 2022.

145 Two plantation sites with intensive silviculture and one from a plantation that was not as
146 intensively managed, similar to a secondary growth forest, were used:

147 **Catanlí:** An intensive silviculture plantation planted in 2001, with uniform spacing, weed
148 control, fertilization, pruning and thinning, located 14 km south of the city of Panguipulli and
149 90 km from Valdivia, 250 meters above sea level (39°38' S and 72°21' E). It has an average
150 temperature of 10 °C and an average annual rainfall of 2555 mm. It has soils in the form of
151 volcanic ash deposits on sandstones. They are deep to moderately deep soils with medium to
152 moderate textures; well structured, the rooting is good up to 90 cm and in depth the roots are
153 scarce. It has good aeration and a high water retention capacity, which decreases considerably
154 below 30 cm. They are strongly acidic soils on the surface and they become slightly acidic
155 in depth. The establishment density was 1666 trees per hectare, and were thinned to 800 trees
156 and then to 500 trees per hectare.

157 **Las Vertientes:** An intensive silviculture plantation planted in 2008, with uniform spacing,
158 weed control, fertilization, pruning and thinning, located 19 km south of Lanco and 82 km
159 from Valdivia, 60 meters above sea level (39°31' S and 72°44' W). It has an average
160 temperature of 10 °C and an average annual rainfall of 1800 mm. The soil is formed by
161 volcanic ash deposited on glacio-fluvial materials. It has medium and moderately fine
162 textures that are slightly deep, flat and with moderate drainage, meaning that the water is
163 slowly removed, keeping it moist for a short time. The establishment density was 1300 trees
164 per hectare, and it was thinned once to 850 trees per hectare.

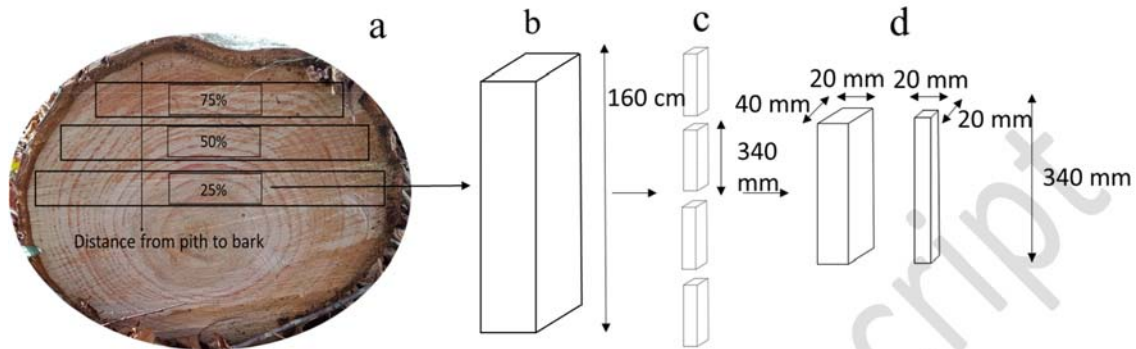
165 **Pelchuquín:** A plantation located planted in 1997 in Pelchuquín, 27 kilometers from
166 Valdivia, at 25 meters above sea level (39°36' S and 73°4' E), in a former abandoned nursery,
167 therefore, its growth dynamics simulate the conditions of a regrowth (secondary growth)

168 forest of *N. alpina*. It has an average temperature of 10 °C and an average annual rainfall of
169 2280 mm. It has soils with a silty loam texture and granular structure, where it is common to
170 find gravels, pebbles and rocks on the surface and in the soil profile. These characteristics
171 allow inferring that they are soils with high usable water capacity (200 mm - 250 mm), good
172 drainage and aeration, which ensures easy rooting.

173 **Selection of trees and sample preparation**

174 The tree selection criteria was that the trees that were going to be thinned had to be at least
175 22 cm at breast height diameter, so that they could be sawn without issues. The breast height
176 diameters were between 24 cm and 34 cm in Catanlí, 24 cm and 30 cm in Las Vertientes and
177 between 22 cm and 32 cm in Pelchuquín. From the selected trees, wood logs from the base
178 of the tree of 320 cm were obtained. Samples for the characterization of the wood properties
179 were taken from pith to bark and were proportionally separated in boards at three percentiles,
180 25 %, 50 % and 75 % of the distance from pith to bark (Fig. 1a and 1b), to be able to compare
181 them between plantations and within trees from the same sites. The logs from each selected
182 tree were cut to 160 cm boards and dried until they reached 14 % relative humidity (RH).
183 Afterwards they were conditioned at 20 °C and 65 % RH until they reached a constant weight.
184 Overall, 72 samples per plantation, 216 in total, were obtained for their respective
185 measurements. From the center of each 320 cm board, a 160 cm table was obtained from the
186 (Fig. 1c), then they were separated in 4 pieces along the same wood rings, if possible (Fig. 1d).
187 Those pieces were then cut in parallel specimens of 20 mm × 20 mm × 340 mm and 20 mm
188 × 40 mm × 340 mm (radial × tangential × longitudinal) respectively (Fig. 1e). The parallel
189 samples were used to maximize the comparability of the results within each tree. At the 25 %
190 distance from the pith, the samples had roughly between 3 and 5 yearly rings in all sites, so

191 they were used to compare between the sites, taking into consideration the number of rings
192 in the samples taken for each measurement to be done in the study.



193

194 **Figure 1:** Preparation of the specimens for the measurements. Selection of boards at 25 %,
195 50 % and 75 % of the distance from pith to bark (a). Tables from the center part of the board
196 were cut into 160 cm pieces (b). From this table, 4 pieces along their respective wood rings
197 and length were obtained (c). Two parallel samples, with the separation of the samples
198 coming in the center of the piece, were obtained from each of the 4 previously cut pieces,
199 with sizes of 20 mm × 20 mm × 340 mm and 20 mm × 40 mm × 340 mm (radial × tangential
200 × longitudinal) respectively (d).

201 **Mechanical and physical analysis**

202 A three-point bending test, according to DIN 52186 (1978) was used to determine the
203 modulus of elasticity (MOE) of the dried samples. It was conducted using a universal testing
204 machine to measure on wood specimens of 20 mm × 20 mm × 340 mm (radial × tangential
205 × longitudinal) that were conditioned at 20 °C and 65 % RH before the test. The load was
206 applied in the transversal direction with the testing speed being adjusted individually for each
207 sample to allow failure of the samples within 90 s ± 30 s. The specimens for this test were
208 taken from each of the 72 samples per site, totaling 216 measurements.

209 The density was measured by dividing the weight by the volume after conditioning at 20 °C
210 and 65 % RH, from each tree at their respective plantation site. The specimen size was 20 mm

211 $\times 20 \text{ mm} \times 40 \text{ mm}$ (radial \times tangential \times longitudinal) samples, obtained after the mechanical
212 test from the original specimens.

213 **Chemical and crystalline analysis**

214 FT-IR chemical imaging system (PerkinElmer) was used to obtain chemical images from the
215 dry samples, then; an average spectrum is extracted from those, which is processed to obtain
216 the spectra to get the chemical information. The system consists of a spectrophotometer
217 Frontier that has two detectors, type DTGS NIR and MIR, both covering a range between
218 (14700 cm^{-1} and 350 cm^{-1}) with a spectral resolution of 4 cm^{-1} . The imager Spotlight 400,
219 with a detector type MCT MIR ($7800 \text{ cm}^{-1} - 720 \text{ cm}^{-1}$) that has a resolution $> 2 \text{ cm}^{-1}$, was
220 used. The system can generate chemical spectra directly on the surface of the wood through
221 chemical images. In this work, diffuse reflectance was used to obtain the spectra with a
222 resolution of 4 cm^{-1} and 16 scans, with a pixel resolution of $50 \mu\text{m}$. The spectra were baseline
223 corrected using an interactive baseline correction and then normalized considering maximum
224 ordinate value in the spectrum. The size of the samples was $20 \text{ mm} \times 40 \text{ mm} \times 340 \text{ mm}$
225 (radial \times tangential \times longitudinal) and conditioned at $20 \text{ }^\circ\text{C}$ and 65 \% RH for a month prior
226 to the FT-IR analysis. The radial surface was chosen for each analysis. After processing, the
227 chemical structure was interpreted from the spectra and the following relative crystallinity
228 index utilizing the ration between spectra bands 1317 cm^{-1} and 1336 cm^{-1} , which represent
229 the ratio between crystalline cellulose and amorphous cellulose (Colom and Carrillo 2002;
230 Colom *et al.* 2003). For each sample, five repetitions were performed.

231 The X-Ray Diffraction (XRD) analysis for solid wood samples of $20 \text{ mm} \times 40 \text{ mm} \times 20 \text{ mm}$
232 was positioned on the sample holder of a multifunctional Smartlab diffractometer (Rigaku
233 Corporation, Japan) with Theta-Theta Bragg-Brentano geometry goniometer. The coherent

234 X-Ray beam of Cu-K-alpha radiation was generated to 40 kV and 30 mA, and Ni-filtered to
235 be captured by a detector solid-state D/tex Ultra 250. Optical configurations were adjusted
236 by divergent and receiving slits for both sides, with parallel Soller slits of 5° and slits of
237 5 mm, respectively. Patterns were collected between 8° - 45° 2Theta range, counting 2° per
238 min per step of 0,01°. The instrumental alignment is regularly checked against the NIST
239 SRM660c LaB₆ powder standard (NIST 2015). The crystallinity index (CI) was calculated
240 according to the method presented by Segal *et al.* (1959) to estimate the order of
241 paracrystalline cellulose, based on a single phase of the peak of the plane 200 and the
242 maximum contribution of the amorphous halo of the disordered cellulose. This proceeding
243 was performed on a third of the selected trees.

244 **Statistical analysis**

245 The statistical analysis consisted in a Shapiro-Wilks test to define if the data set were
246 parametric or non-parametric to either use an ANOVA or a Kruskal-Wallis test to analyze
247 possible differences in the wood properties between the sites and within the trees of the same
248 site. The significance level was tested at $p = 0,05$. Pearson's correlation analysis was used to
249 estimate the degree of linear correlation among density, and the chemical and mechanical
250 properties. Microsoft Excel 2016 was used to perform the statistical analysis.

251 **RESULTS AND DISCUSSION**

252 **Physical and mechanical variation within the trees**

253 The equilibrium moisture content (EMC) had a tendency to decrease from pith to bark in
254 Catanlí and Pelchuquín, but it was very similar on all positions in Las Vertientes (Table 1).

255 The only plantation that showed a significant difference from pith to bark was Catanlí
 256 (Table 1), the site that has being the longer under an intensive silviculture plantation regime
 257 The densities increase from pith to bark (Table 1), but they were not significantly different
 258 in any of the sites. MOE also presented a tendency of increasing from pith to bark in all sites.
 259 This was particularly evident in the measurements taken in Catanlí and Las Vertientes, both
 260 sites with intense silviculture, which were statistically significantly different from pith to
 261 bark (Table 1). Pelchuquín, which is the site similar to a secondary growth of the species, did
 262 not show significant differences. Las Vertientes had the trees with lower MOE among the
 263 selected sites (Table 1), but it has to be noted that the samples taken for the MOE tests were
 264 not perfect, as they were taken from the center of the wood pieces, thus sometimes they did
 265 not have perfectly straight yearly rings. Nevertheless, it was expected that they would present
 266 lower mechanical properties as the other sites, since Las Vertientes is a 14-year-old
 267 plantation.

268 **Table 1:** Average EMC, density and MOE of each position from pith to bark in their
 269 respective plantation. The average values followed by a different letter are statistically
 270 significant different from pith to bark at $p < 0,05$.

Age of the site and distance from pith (%)	EMC (%)	Density (kg/m ³)	MOE (MPa)
14 years	Las Vertientes		
25 %	12,62 ± 0,12 (a)	550 ± 54 (a)	8719 ± 1701 (a)
50 %	12,69 ± 0,11 (a)	576 ± 65 (a)	10059 ± 2401 (b)
75 %	12,66 ± 0,23 (a)	587 ± 48 (a)	12175 ± 1675 (c)
21 years	Catanlí		
25 %	11,12 ± 0,40 (a)	508 ± 45 (a)	13909 ± 2729 (a)
50 %	10,80 ± 0,14 (b)	515 ± 47 (a)	15239 ± 3083 (b)
75 %	10,66 ± 0,12 (b)	524 ± 39 (a)	18050 ± 3128 (c)
25 years	Pelchuquín		
25 %	12,41 ± 0,10 (a)	537 ± 41 (a)	15257 ± 4385 (a)
50 %	12,30 ± 0,46 (a)	560 ± 21 (a)	15146 ± 2866 (a)
75 %	12,03 ± 0,34 (a)	561 ± 33 (a)	17065 ± 2987 (a)

271 The density values in all sites were above 500 kg/m³, which makes *N. alpina* thinning wood
272 attractive to the market, as long as it is free of defects such as knots.

273 The densities and modulus of elasticity in all sites compare favorably with historical data
274 from *P. radiata* obtained from a report by Pérez (1983), where the density at 12 % EMC
275 ranged from 440 kg/m³ to 490 kg/m³ and the MOE from 6300 MPa to 12600 MPa. In
276 addition, it has similar MOE values at 75 % of the distance from the pith in Catanlí and
277 Pelchuquín (Table 1) with 17-year-old mature wood from *P. radiata*, which ranged between
278 15100 MPa and 17600 MPa (Barrios *et al.* 2017). The Chilean norm NCh1198:2014 (INN
279 2014) about wooden constructions, states that, only considering the values for MOE, it would
280 have a structural class between F11 and F27 and similar values to the allowable stresses for
281 *P. radiata* (class G1 and G2).

282 **Chemical and crystalline variation within the trees**

283 The bands that showed significant differences from pith to bark and between trees from
284 different plantations are described in Table 2 and shown in Fig. 2.

285 The peak intensities of the FT-IR spectra from pith to bark of each site showed significant
286 differences in some of the bands. This could be seen in the cellulose bands, which are
287 assigned to the 3490 cm⁻¹ band, -OH of cellulose and hemicellulose (Olsson and Salmén
288 2004), the 1317 cm⁻¹ band, CH₂ wagging in crystalline cellulose, (Colom and Carrillo 2005;
289 Popescu *et al.* 2007), and the 898 cm⁻¹ band, C-H deformation in cellulose (Faix and Böttcher
290 1992). They only showed significant differences from pith to bark in Pelchuquín. This also
291 occurred with bands that represented lignin, 836 cm⁻¹, which represents the aromatic C-H out
292 of plane deformations related to the syringyl nuclei (Evans 1991), and hemicelluloses,

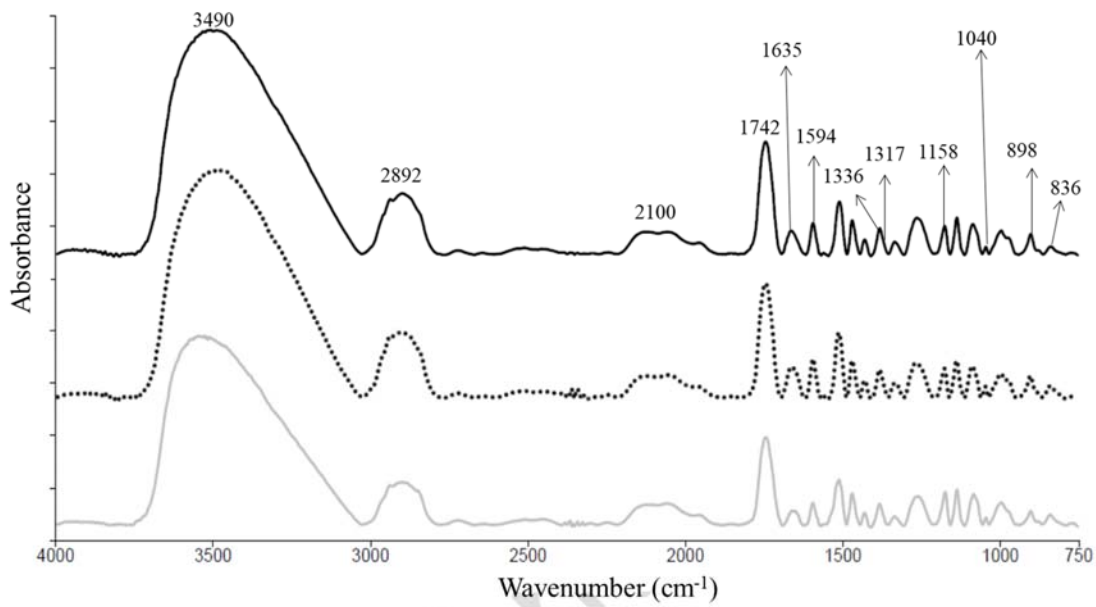
293 1158 cm⁻¹, which shows the asymmetric vibration of C-O-C stretching in cellulose and
 294 hemicellulose (Faix and Böttcher 1992; Popescu *et al.* 2007)).

295 **Table 2:** Band assignments of FT-IR spectra obtained from *N. alpina* that showed
 296 statistically significant differences from pith to bark and between trees from different
 297 plantations.

Band (cm ⁻¹)	Band assignment	References
3490	OH stretching of water and hydroxyl groups and -OH of cellulose and hemicellulose	(Olsson and Salmén 2004)
2892	Stretching of C-H in methyl and methylene in cellulose	(Esteves <i>et al.</i> 2013)
2100	Vibrations from the scission and rocking of water	(Olsson and Salmén 2004)
1742	C=O stretch in unconjugated ketones, carbonyls and in ester groups	(Faix 1991; Pandey 1999; Esteves <i>et al.</i> 2013)
1635	Adsorbed water	(Marchessault 1962)
1594	Aromatic skeletal vibration plus C=O stretch	(Faix 1991; Casas <i>et al.</i> 2012)
1336	CH vibration in cellulose	(Colom and Carrillo 2005; Popescu <i>et al.</i> 2007)
1317	Ch ₂ wagging in crystalline cellulose	(Colom and Carrillo 2005; Popescu <i>et al.</i> 2007)
1158	Asymmetric vibration of C-O-C stretching in cellulose and hemicellulose	(Faix and Böttcher 1992; Popescu <i>et al.</i> 2007)
1040	Aromatic C-H in plane deformation, guaiacyl type and C-O formation	(Faix 1991)
898	C-H deformation in cellulose	(Faix and Böttcher 1992)
836	Aromatic C-H out of plane deformations related to the syringyl nuclei	(Evans 1991)

298 Las Vertientes and Catanlí, the sites with intensive silviculture, did not show any significant
 299 difference from pith to bark in any of those bands. The band at 1336 cm⁻¹, which indicates
 300 CH vibration in cellulose (Colom and Carrillo 2005; Popescu *et al.* 2007), was the only one
 301 that showed significant differences in Las Vertientes and Catanlí, showing that there were
 302 differences between the sites with intensive silviculture and the one without when analysing
 303 the chemical changes from pith to bark. It has to be noted that the band representing the
 304 aromatic C-H in plane deformation, guaiacyl type and C-O formation (Faix 1991), was

305 significantly different for all sites. As for the adsorbed water that can be identified in band
306 1635 cm^{-1} (Marchessault 1962), there was significant change in Las Vertientes and Catanlí,
307 while Pelchuquín was similar from pith to bark.



308
309 **Figure 2:** Infrared spectra of FT-IR spectra at 25 % distance from the pith for *N. alpina*
310 showing the bands with statistically significant differences. From top to bottom: Pelchuquín
311 (black line), Catanlí (doted black line) and Las Vertientes (grey line) respectively.

312 Table 3 shows that Pelchuquín had a higher relative crystalline ratio and crystalline index
313 than the other sites, while all sites tend to increase their crystallinity towards the bark, which
314 was similar to what Li *et al.* (2021) showed using FT-IR analysis in *P. radiata*, where the
315 crystallinity was higher in the outerwood than in the corewood. Although Pelchuquín showed
316 a significant difference in the crystalline part of cellulose in the FT-IR analysis, only Las
317 Vertientes showed a significant difference from pith to bark in the relative crystalline ratio
318 (Table 1). Nonetheless, the results obtained for the relative crystallinity can be related to the
319 FT-IR values obtained, as both data sets show a tendency of higher relative crystallinity in
320 Pelchuquín and more amorphous cellulose in Las Vertientes and Catanlí. These differences,

321 in addition to the differences in the variation from pith to bark in the chemical composition
 322 between Pelchuquín and the sites with a more intense silviculture, could mean that perhaps
 323 the silvicultural regime had an effect on the formation of celluloses and their crystallinity.
 324 The external wood of Las Vertientes presents a significant difference between the distance
 325 closer to the pith and the ones closer to the bark (Table 3). This difference could be related
 326 to the young age of the plantation.

327 **Table 3:** Average relative crystalline ratio and crystallinity index of each position from pith
 328 to bark in their respective plantation. The average values followed by a different letter are
 329 statistically significant different from pith to bark at $p < 0,05$.

Age of the site and distance from pith (%)	Relative crystalline ratio (FT-IR)	Crystallinity index (X-ray diffraction)
14 years	Las Vertientes	
25 %	0,583 ± 0,12 (a)	49,570 ± 3,26 (a)
50 %	0,646 ± 0,20 (b)	52,966 ± 1,26 (a)
75%	0,782 ± 0,19 (b)	53,403 ± 2,23 (a)
21 years	Catanlí	
25 %	0,468 ± 0,26 (a)	54,079 ± 3,57 (a)
50 %	0,543 ± 0,15 (a)	54,382 ± 3,12 (a)
75 %	0,598 ± 0,44 (a)	54,510 ± 3,43 (a)
25 years	Pelchuquín	
25 %	0,816 ± 0,23 (a)	63,041 ± 1,37 (a)
50 %	0,823 ± 0,23 (a)	64,456 ± 2,47 (a)
75 %	0,846 ± 0,17 (a)	64,297 ± 1,12 (a)

330

331 **Statistical analysis of the variation within the trees**

332 A Pearson correlation test was run to determine any relationship between density, EMC,
 333 MOE, the relative crystalline ratio and the crystallinity index (Table 4). EMC had a strong
 334 negative correlation with MOE in all sites. The EMC has an influence on the mechanical
 335 properties of wood, as they tend to increase with decreasing moisture content (Skaar 1988),
 336 which occurred in all studied sites. The density also presents this tendency, but it was only

337 strongly correlated in the Catanlí site. MOE had a strong positive correlation with the relative
 338 crystalline ratio in all sites, and a positive correlation with the density in Catanlí and Las
 339 Vertientes, thus, MOE had a strong correlation with all properties in the plantations that had
 340 a stronger silvicultural intervention. The relative crystalline ratio had a strong negative
 341 correlation with EMC on all sites and a strong positive correlation with density in Las
 342 Vertientes and Catanlí.

343 **Table 4:** Pearson correlation coefficients of the relations between nominal density, EMC,
 344 MOE and relative crystalline ratio from pith to bark for each site. Significant correlations
 345 ($p < 0,05$) were marked with an asterisk (*).

	Las Vertientes		
	Density	EMC	MOE
EMC	-0,747		
MOE	0,935*	-0,934*	
Relative crystalline ratio	0,904*	-0,960*	0,997*

	Catanlí		
	Density	EMC	MOE
EMC	-0,968*		
MOE	0,984*	-0,908*	
Relative crystalline ratio	0,994*	-0,990*	0,959*

	Pelchuquín		
	Density	EMC	MOE
EMC	-0,758		
MOE	0,503	-0,945*	
Relative crystalline ratio	0,703	-0,997*	0,968*

346
 347 Each site has their edaphoclimatic particularities and silvicultural intervention, which can be
 348 seen in the correlations from pith to bark shown in Table 4. It shows that the crystallinity
 349 presents strong relations with EMC and MOE independently of the site. In contrast, the
 350 relationship between density and the other studied variables was strong only in two of the

351 three sites. Overall, the only site that presented strong correlations between all the properties
352 was Catanlí, which is the site with a longer intensive plantation regime, while Pelchuquín,
353 the only site without an intensive silviculture regime, showed the weakest correlations.

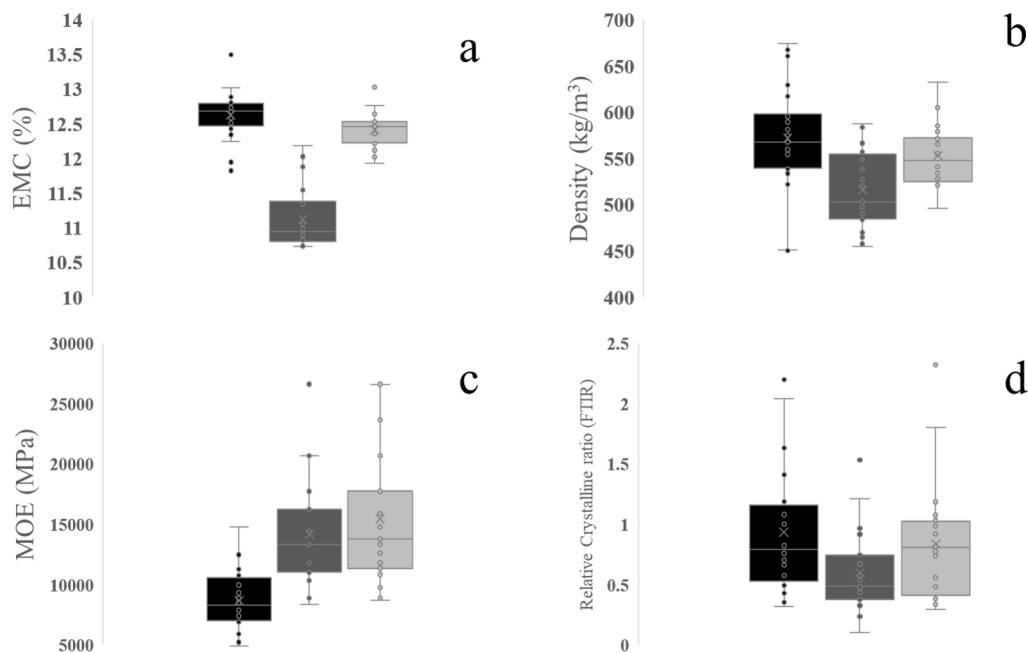
354 **Comparison of physical, mechanical and chemical properties between sites**

355 The measurements of the samples at 25 % distance from the pith were used to compare results
356 between the sites. All the samples used had between 3 and 5 yearly rings across all sites to
357 mitigate the age difference between them. Table 5 shows the average values of EMC, density,
358 MOE, relative crystalline ratio and crystallinity index for each site, and if there were
359 significant differences between the sites. As seen in Table 1, we would have expected that
360 the higher MOE of Pelchuquin would have been related to a higher density; however, we see
361 that the average density of Pelchuquin wood was not the highest among the studied sites. On
362 the other hand, the lowest MOE was associated with the highest density (Las Vertientes) and
363 the lowest density in Catanlí with an intermediate MOE between the three sites. These MOE
364 variations between sites can be explained by both the EMC and their respective degree of
365 crystallinity. It is expected that lower EMC and/or higher crystallinity are associated with an
366 increase in wood stiffness (MOE). This was corroborated by the crystallinity index
367 (measured with the x-ray diffraction), however, the FT-IR relative crystallinity ratio
368 indicates that Catanlí has the most amorphous material, even so, it has the second best MOE,
369 and this could be explained because it has the lowest EMC. In the case of Las Vertientes,
370 their intermediate relative crystallinity ratio should have been associated with an intermediate
371 MOE, but it was the lowest, possibly because the wood at 25 % distance from the pith was
372 associated with a central cylinder with a larger amount of defects, and a higher EMC, which
373 does not favor its rigidity.

374 **Table 5:** Average EMC, density, MOE, crystalline ratio and crystallinity index at 25 %
 375 distance from the pith in their respective plantation. The average values followed by a
 376 different letter are statistically significant different between sites at $p < 0,05$.

Site (Sample position 25 % distance from the pith)	EMC (%)	Density (kg/m ³)	MOE (MPa)	Relative crystalline ratio (FT-IR)	Crystallinity index (X-ray diffraction)
Las Vertientes	12,62 ± 0,12 (a)	550 ± 54 (a)	8719 ± 1701 (a)	0,583 ± 0,12 (b)	49,570 ± 3,26 (a)
Catanlí	11,12 ± 0,40 (b)	508 ± 45 (a)	13909 ± 2729 (b)	0,468 ± 0,26 (a)	54,079 ± 3,57 (a)
Pelchuquín	12,41 ± 0,10 (a)	537 ± 41 (a)	15257 ± 4385 (c)	0,816 ± 0,23 (c)	63,041 ± 1,37 (b)

377



378

379 **Figure 3:** Box plots of EMC (a), density (b), MOE (c) and relative crystalline ratio (d) at
 380 25 % of the distance from the pith in Las Vertientes (black), Catanlí (grey) and Pelchuquín
 381 (light grey).

382 Fig. 3 shows the spread of the data obtained in form of boxplots. The EMC (Fig. 3a) indicates
 383 that the Catanlí plantation had the lower values and the bigger spread, while both Pelchuquín
 384 and Las Vertientes have very concentrated values around their average EMC. Las Vertientes

385 had the higher spread and differences in the density (Fig. 3b) and relative crystalline ratio
386 (Fig. 3d); this could be related to the age of the plantation. Pelchuquín showed those
387 characteristics in the MOE (Fig. 3c). The higher MOE variation could be related to the more
388 variable growth conditions as a result of less uniform competition due to the lack of intensive
389 silvicultural intervention.

390 In a previous report by González (2018) on the Catanlí and Pelchuquín sites, at 12 and 18
391 years respectively, there was no difference between both sites in density and MOE. The
392 measured density in our study kept this tendency, but the MOE presented a significant
393 difference this time. The average diameter of the selected logs was larger in Catanlí and Las
394 Vertientes than in Pelchuquín, which shows, at least, that thinning and pruning are having an
395 effect in the volume of wood that can be obtained from a plantation with intensive
396 silviculture. Nonetheless, there were no effects on the density, similar to what Díaz-Bravo
397 *et al.* (2012) found in a 15 year old *E.nitens* plantation, as there was no significant difference
398 between the tree sites (Table 5). Some reports suggest that the density changes due to the
399 composition of the soil (Sette Junior *et al.* 2016, Vieira *et al.* 2021), but there are also other
400 studies that indicated that there was no influence of the soil on the density of the species
401 planted (Gava and Gonçalves 2008). This suggests that the soil characteristics, which were
402 different in each of the studied sites, possibly did not have an effect on the density of the
403 material.

404 Balasso *et al.* (2021) developed a model that predicted density and dynamic modulus of
405 elasticity on *E. nitens* plantations in Tasmania, where there was a tendency of trees with
406 higher density in areas with lower rainfall and warmer zones, while the modulus of elasticity
407 increased when the sites were in higher latitudes. All our sites presented the same average

408 temperature (10 °C). In relation to the rainfall in the studied sites, the densities decrease
409 (Table 4) as the rainfall increases (2555, 2280 and 1800 mm in Catanlí, Pelchuquín and Las
410 Vertientes respectively), without significant difference. There could also be some influence
411 of the sample preparation, as the quantity of the yearly rings or the thickness of the annual
412 growth in the samples may have an effect in the measurement of density. In the case of the
413 MOE, all sites come from relative similar latitudes, so it is not possible to see if there was
414 similar effect to what Balasso *et al.* (2021) predicted. There were statistical differences
415 between all sites with the MOE, which could be related more to the age of the plantations
416 than the site conditions. Only Catanlí was statistically different when comparing the EMC
417 values, which could be related to the edaphoclimatic condition of that particular site, or the
418 site being the oldest one in a silvicultural intense regime.

419 The relative crystalline ratio and the crystallinity index showed differences between all sites,
420 while the crystallinity index was statistically different between Pelchuquín and the
421 plantations with intense silviculture (Table 5). Catanlí and Las Vertientes had similar values
422 and did not show a significant difference. Traoré *et al.* (2018) showed that crystallinity was
423 affected by the site, location and environmental conditions of the plantations. In this study
424 we also have differences between the sites, but it seems that apparently the impact of the
425 intensity of silvicultural intervention was relevant.

426 The band 3490 cm^{-1} shows the OH stretching of water and hydroxyl groups and –OH of
427 cellulose (Olsson and Salmén 2004). The stretching of C-H in methyl and methylene in
428 cellulose is present around the 2892 cm^{-1} band (Esteves *et al.* 2013) and the C-H deformation
429 in cellulose (Faix and Böttcher 1992) can be seen in the 898 cm^{-1} band. Both the amorphous
430 cellulose, represented by the CH of methyl groups in methoxyl groups in the 1332 cm^{-1} band

431 (Colom and Carrillo 2005, Popescu *et al.* 2007) and the crystalline cellulose, characterized
432 by the wagging of CH₂ in crystalline cellulose in the 1317 cm⁻¹ band (Colom and Carrillo
433 2005; Popescu *et al.* 2007), show significant differences between the sites. Rigatto *et al.*
434 (2004) found out that the type of soil influences the cellulose yields of *P. taeda*, which may
435 be one of the reasons of the difference between the studied sites. As can be seen in Fig. 2,
436 Pelchuquín shows the highest absorption in the bands that represent the celluloses. This
437 confirms that there is a structural chemical difference between this site and Catanlí and Las
438 Vertientes, which can be related to the fact that those sites have a similar silvicultural
439 regimen, more intense than in Pelchuquín.

440 Hemicelluloses (polysaccharides) are also represented at the 3490 cm⁻¹ band (Olsson and
441 Salmén 2004) and at the 1742 cm⁻¹ band, which shows the ketones present in free aldehyde
442 (Faix 1991, Pandey 1999, Esteves *et al.* 2013). Lignin is represented by the aromatic skeletal
443 vibration plus a C = O stretch around the 1594 cm⁻¹ band (Faix, 1991, Casas *et al.* 2012) and
444 the aromatic C-H out of plane deformations related to the syringyl nuclei around
445 the band 836 cm⁻¹ (Evans 1991). Pelchuquín showed lower absorption in the bands that
446 characterize lignin. All of those bands were significantly different between the sites. Gava
447 and Gonçalves (2008) and Sette Junior *et al.* (2016) affirm that the soil had an influence on
448 the lignin and holocellulose content of the wood. In the sites, there are similar tendencies to
449 what was reported by those authors.

450 All the principal chemical components of the wood presented significant differences between
451 sites, something that Traoré *et al.* (2018) and Rana *et al.* (2008) showed in their studies
452 utilizing FT-IR. Additionally, in our study, FT-IR also differentiated selected cellulose and

453 lignin bands from pith to bark in the samples from each plantation site, confirming the
454 potential of FT-IR for identification of changes of the chemical structure in solid wood.

455 The adsorbed water (band 1635 cm^{-1}) (Marchessault 1962) showed significant differences
456 between all sites, while Las Vertientes and Catanlí showed significant differences from pith
457 to bark. The most crystalline structure is cellulose, which sorbs the least amount of water,
458 while hemicelluloses, such as glucomanans for example, tend to be more amorphous and
459 sorb more water (Olsson and Salmén 2004). Thus, it can be said, a more crystalline structure
460 will have less adsorption of water, and a more amorphous structure will tend to have a higher
461 adsorption. It has been shown that Pelchuquín presented a difference from pith to bark in the
462 crystalline part of the cellulose and in the polysaccharide band, while it did not show any
463 changes in the amorphous part of the cellulose. On the other hand, Las Vertientes and Catanlí
464 displayed exactly the opposite results, and in addition, the adsorbed water bands showed
465 significant differences in these bands and not in Pelchuquín. The crystalline ratio and the
466 crystallinity index (Table 5) were lower in both plantations with intensive silviculture,
467 which relates to the more amorphous structure of the measured celluloses. These differences
468 between the site closely resembling a secondary growth of the studied species and the ones
469 with intensive silviculture could potentially show an influence of this kind of intervention in
470 a plantation on the crystalline structure of the wood. This could also have an effect on the
471 chemical structure, particularly celluloses and hemicelluloses, and the way the wood adsorbs
472 water, as those properties influence each other.

473 **CONCLUSIONS**

474 The silvicultural conditions of the sites had effects on the studied properties of thinning wood
475 from *N. alpina* plantations. It was found out that there were statistically significant

476 differences among the studied properties within the trees and between the studied sites. EMC,
477 MOE and relative crystallinity were significantly different between Pelchuquín, the site that
478 was more similar to a secondary growth forest, and Las Vertientes and Catanlí, which were
479 managed sites with intensive silviculture. FT-IR was able to differentiate between within the
480 trees and between the studied sites, and the XRD also showed clear differences in the
481 crystallinity index. Furthermore, it was possible to distinguish that Catanlí, the plantation site
482 with longer intense silvicultural regime, had the more homogeneous, as it had the best
483 correlations between all the measured properties measured of this study.

484 The mechanical properties of the thinned wood from *N. alpina* plantations were comparable
485 to the properties of *P. radiata*, so it shows that it has industrial value, therefore, that should
486 be taken into account when making economic evaluations when deciding to plant this species.
487 It is also possible to conclude that this material has a strong potential to be competitive and
488 usable for the Chilean wood industry.

489 **AUTHORSHIP CONTRIBUTIONS**

490 **M. W.:** Conceptualization, data curation, formal analysis, investigation, methodology,
491 visualization, writing - original draft, writing - review and editing. **H. P.:** Data curation,
492 resources, writing - review and editing. **F. D.:** Conceptualization, methodology, resources,
493 writing - review and editing. **A. R.:** Conceptualization, data curation, investigation,
494 methodology, resources, supervision, writing - review and editing.

495 **ACKNOWLEDGMENTS**

496 The authors would like to thank the “Agencia Nacional de Investigación y Desarrollo de
497 Chile” ANID, through their FONDECYT Postdoctoral Program 2022 for the financing of the

498 project N°3220112 “Valorization of native wood from thinning: Study of the characteristics
499 and properties of thermally modified *Nothofagus alpina* wood from plantations with
500 intensive silviculture” and through their FONDEQUIP Program, for the financial support for
501 the acquisition of research equipment: EQM150019 “Strengthening of interdisciplinary
502 research in materials and biomaterials, FT-IR Infrared Imaging System for non-destructive
503 evaluation of surfaces” and the EQM160152 “Attraction of high-impact International
504 Scientific Collaboration using Advanced X-ray Diffraction techniques to integrate
505 interdisciplinary research in the Araucanía Region”. They would also like to thank Helmut
506 Huber, Alejandro Martínez, Gerardo Ludwig, Helmut Keim and Manuel Castro for their
507 collaboration in this study.

508 REFERENCES

- 509 **Balasso, M.; Hunt, M.; Jacobs, A.; O'Reilly-Wapstra, J. 2021.** Characterisation of wood quality
510 of *Eucalyptus nitens* plantations and predictive models of density and stiffness with site and tree
511 characteristics. *For Ecol Manag* 491: 118992. <https://doi.org/10.1016/j.foreco.2021.118992>
- 512 **Barrios, A.; Trincado, G.; Watt, M.S. 2017.** Wood properties of juvenile and mature wood of *Pinus*
513 *radiata* D. Don trees growing on contrasting sites in Chile. *For Sci* 63(2): 184-191.
514 <https://doi.org/10.5849/forsci.2016-060>
- 515 **Campos, A.; Cubillos, G.; Morales, F.; Pastene A. 1990.** Informe Técnico 122: Propiedades y usos
516 de especies madereras de corta rotación. [Technical Report 122: Properties and uses of short rotation
517 timber species]. INFOR/CORFO, Santiago, Chile.
518 <https://bibliotecadigital.infor.cl/bitstream/handle/20.500.12220/6605/14300.pdf?sequence=1&isAll>
519 [owed=y](#) (In Spanish)

- 520 **Carabias, R.; Karsulovic, J.T. 1978.** Boletín Técnico nº 51: Densidad y propiedades mecánicas de
521 madera de renovales de raulí *Nothofagus alpina* (Poepp. et Endl.) Oerst. [Technical Bulletin No. 51:
522 Density and mechanical properties of wood from raulí *Nothofagus alpina* (Poepp. Et Endl.) Oerst].
523 Facultad de Ciencias Forestales. Universidad de Chile, Santiago, Chile.
524 <https://bibliotecadigital.infor.cl/handle/20.500.12220/7118> (In Spanish)
- 525 **Casas, A.; Alonso, M.V.; Oliet, M.; Rojo, E.; Rodriguez, F. 2012.** FTIR analysis of lignin
526 regenerated from *Pinus radiata* and *Eucalyptus globulus* woods dissolved in imidazolium-based ionic
527 liquids. *J Chem Technol Biotechnol* 87(4): 472-480. <https://doi.org/10.1002/jctb.2724>
- 528 **Colom, X.; Carrillo, F. 2002.** Crystallinity changes in lyocell and viscose-type fibres by caustic
529 treatment. *Eur Polym J* 38(11): 2225-2230. [https://doi.org/10.1016/S0014-3057\(02\)00132-5](https://doi.org/10.1016/S0014-3057(02)00132-5)
- 530 **Colom, X.; Carrillo, F. 2005.** Comparative study of wood samples of the northern area of Catalonia
531 by FTIR. *J Wood Chem Technol* 25(1-2): 1-11. <https://doi.org/10.1081/WCT-200058231>
- 532 **Colom, X.; Carrillo, F.; Nogués, F.; Garriga, P. 2003.** Structural analysis of photodegraded wood
533 by means of FTIR spectroscopy. *Polym Degrad Stab* 80(3): 543-549. [https://doi.org/10.1016/S0141-](https://doi.org/10.1016/S0141-3910(03)00051-X)
534 [3910\(03\)00051-X](https://doi.org/10.1016/S0141-3910(03)00051-X)
- 535 **Chen, H.; Ferrari, C.; Angiuli, M.; Yao, J.; Raspi, C.; Bramanti, E. 2010.** Qualitative and
536 quantitative analysis of wood samples by Fourier transform infrared spectroscopy and multivariate
537 analysis. *Carbohydr Polym* 82(3): 772-778. <https://doi.org/10.1016/j.carbpol.2010.05.052>
- 538 **Díaz Bravo, S.; Espinosa, M.; Valenzuela, L.; Cancino, J.; Lasserre, J.P. 2012.** Effect of thinning
539 on growth and some properties of wood of *Eucalyptus nitens* in a plantation of 15 years old. *Maderas-*
540 *Cienc Tecnol* 14(3): 373-388. <https://doi.org/10.4067/S0718-221X2012005000009>

- 541 **Deutsches Institut für Normung. 1978.** DIN 52186: *Testing of wood: bending test*. German Institute
542 for Standardisation, Berlin, Germany. [https://www.en-standard.eu/din-52186-prufung-von-holz-](https://www.en-standard.eu/din-52186-prufung-von-holz-biegeversuch/)
543 [biegeversuch/](https://www.en-standard.eu/din-52186-prufung-von-holz-biegeversuch/)
- 544 **Donoso, P.; Donoso, C.; Sandoval, V. 1993.** Proposición de zonas de crecimiento de renovales de
545 roble (*Nothofagus obliqua*) y raulí (*Nothofagus alpina*) en su rango de distribución natural.
546 [Proposition of growth zones for roble (*Nothofagus obliqua*) and raulí (*Nothofagus alpina*) second
547 growth forests along their natural distribution rank]. *Bosque* 14(2): 37-55.
548 <https://doi.org/10.4206/bosque.1993.v14n2-06> (In Spanish)
- 549 **Donoso, P.; Soto, D.P. 2010.** Plantaciones con especies nativas en el centro-sur de Chile:
550 experiencias, desafíos y oportunidades. [Plantations with native species in south-central Chile:
551 experiences, challenges and opportunities]. *Revista Bosque Nativo* 47. 10-17.
552 <http://www.pfnm.cl/paqtecnologicos/ulmo/plantaciones.pdf> (In Spanish)
- 553 **Esteves, B.; Marques, A.V.; Domingos, I.; Pereira, H. 2013.** Chemical changes of heat treated pine
554 and eucalypt wood monitored by FTIR. *Maderas-Cienc Tecnol* 15(2): 245-258.
555 <https://doi.org/10.4067/s0718-221x2013005000020>
- 556 **Evans, P.A. 1991.** Differentiating “hard” from “soft” woods using Fourier transform infrared and
557 Fourier transform spectroscopy. *Spectrochim Acta A* 47(9-10): 1441-1447.
558 [https://doi.org/10.1016/0584-8539\(91\)80235-B](https://doi.org/10.1016/0584-8539(91)80235-B)
- 559 **Faix, O. 1991.** Classification of lignins from different botanical origins by FT-IR spectroscopy.
560 *Holzforschung* 45(s1): 21-28. <https://doi.org/10.1515/hfsg.1991.45.s1.21>
- 561 **Faix, O.; Böttcher, J.H. 1992.** The influence of particle size and concentration in transmission and
562 diffuse reflectance spectroscopy of wood. *Holz Roh Werkst* 50(6): 221-226.
563 <https://doi.org/10.1007/BF02650312>

- 564 **Funda, T.; Fundova, I.; Gorzsás, A.; Fries, A.; Wu, H.X. 2020.** Predicting the chemical
565 composition of juvenile and mature woods in Scots pine (*Pinus sylvestris L.*) using FTIR
566 spectroscopy. *Wood Sci Technol* 54(2): 289-311. <https://doi.org/10.1007/s00226-020-01159-4>
- 567 **Gava, J.L.; Gonçalves, J.L.d.M. 2008.** Soil attributes and wood quality for pulp production in
568 plantations of *Eucalyptus grandis* clone. *Sci Agric* 65(3): 306-313. [https://doi.org/10.1590/S0103-](https://doi.org/10.1590/S0103-90162008000300011)
569 [90162008000300011](https://doi.org/10.1590/S0103-90162008000300011)
- 570 **González, F.A. 2018.** Variación de la densidad básica de la madera y Módulo de Elasticidad en
571 plantaciones jóvenes de *Nothofagus alpina*. [Variation of basic wood density and Modulus of
572 Elasticity in young plantations of *Nothofagus alpina*.]. Graduate Thesis, Universidad Austral de
573 Chile, Valdivia, Chile. <http://cybertesis.uach.cl/tesis/uach/2018/fig643v/doc/fig643v.pdf> (In
574 Spanish)
- 575 **INFOR 2022.** Statistical bulletin N°187 - Chilean statistical yearbook of forestry 2022. Instituto
576 Forestal de Chile, Santiago de Chile. [https://www.infor.cl/index.php/destacados-home/842-anuario-](https://www.infor.cl/index.php/destacados-home/842-anuario-forestal-2022)
577 [forestal-2022](https://www.infor.cl/index.php/destacados-home/842-anuario-forestal-2022)
- 578 **Instituto Nacional de Normalización. 2014.** INN NCh1198:2014: *Madera - Construcciones en*
579 *madera - Cálculo*. [Chilean National Institute of Standardization - NCh1198:2014. - Wooden
580 constructions - Calculation]. Santiago, Chile. <https://ecommerce.inn.cl/nch1198201447941> (In
581 Spanish)
- 582 **Li, M. Y.; Ren, H. Q.; Wang, Y. R.; Gong, Y. C.; Zhou, Y. D. 2021.** Comparative studies on the
583 mechanical properties and microstructures of outerwood and corewood in *Pinus radiata* D. Don. J.
584 *Wood Sci* 67(60). <https://doi.org/10.1186/s10086-021-01992-6>
- 585 **Lionetto, F.; Del Sole, R.; Cannoletta, D.; Vasapollo, G.; Maffezzoli, A. 2012.** Monitoring wood
586 degradation during weathering by cellulose crystallinity. *Materials* 5(10): 1910-1922.
587 <https://doi.org/10.3390/ma5101910>

- 588 **Loewe, V.; Toral, M.; Freitte, G.; Camelio, M.E.; Mery, M. A.; López, C.; Urquieta, E. 1998.**
589 Monografía raulí: *Nothofagus alpina*. [Raulí monograph: *Nothofagus alpina*]. CONAF/INFOR/FIA,
590 Santiago, Chile.
591 <https://bibliotecadigital.infor.cl/bitstream/handle/20.500.12220/777/8471.pdf?sequence=1&isAllowed=y>
592 [ed=y](https://bibliotecadigital.infor.cl/bitstream/handle/20.500.12220/777/8471.pdf?sequence=1&isAllowed=y) (In Spanish)
- 593 **Marchessault, R.H. 1962.** Application of infra-red spectroscopy to cellulose and wood
594 polysaccharides. *Pure Appl Chem* 5(1-2): 107-130. <https://doi.org/10.1351/pac196205010107>
- 595 **Meneses, M.; Nuñez, P.; Paredes, G. 1991.** Opciones silviculturales para el manejo y utilización del
596 bosque Siempreverde, Décima Región desde Río Bueno al sur. Informe de Convenio N° 184. Informe
597 Final. [Silvicultural options for the management and use of the Evergreen Forest, Tenth Region from
598 Río Bueno to the south. Report on Agreement No. 184. Final Report]. Facultad de Ciencias Forestales,
599 Universidad Austral de Chile, Valdivia, Chile.
600 <https://bibliotecadigital.infor.cl/handle/20.500.12220/7066> (In Spanish)
- 601 **National Institute of Standards and Technology. 2015.** NIST Standard Reference Material 660c:
602 *Line Position and Line Shape Standard for Powder Diffraction (Lanthanum Hexaboride Powder).*
603 National Institute of Standards and Technology, Gaithersburg, Maryland, United States.
604 [https://www.nist.gov/publications/certification-standard-reference-material-660c-powder-](https://www.nist.gov/publications/certification-standard-reference-material-660c-powder-diffraction)
605 [diffraction](https://www.nist.gov/publications/certification-standard-reference-material-660c-powder-diffraction)
- 606 **Olsson, A.-M.; Salmén, L. 2004.** The association of water to cellulose and hemicellulose in paper
607 examined by FTIR spectroscopy. *Carbohydr Res* 339(4): 813-818.
608 <https://doi.org/10.1016/j.carres.2004.01.005>
- 609 **Pandey, K.K. 1999.** A study of chemical structure of soft and hardwood and wood polymers by FTIR
610 spectroscopy. *J Appl Polym Sci* 71(12): 1969-1975. [https://doi.org/10.1002/\(SICI\)1097-](https://doi.org/10.1002/(SICI)1097-4628(19990321)71:12<1969::AID-APP6>3.0.CO;2-D)
611 [4628\(19990321\)71:12<1969::AID-APP6>3.0.CO;2-D](https://doi.org/10.1002/(SICI)1097-4628(19990321)71:12<1969::AID-APP6>3.0.CO;2-D)

- 612 **Pérez, V. 1983.** Manual de propiedades físicas y mecánicas de maderas chilenas. [Manual of physical
613 and mechanical properties of Chilean wood]. Proyecto CONAF/PNUD/FAO-CHI 76/003.
614 Documento de Trabajo N° 47, Santiago, Chile.
615 <https://bibliotecadigital.infor.cl/handle/20.500.12220/6187> (In Spanish)
- 616 **Poletto, M.; Zattera, A.J.; Santana, R.M.C. 2012.** Structural differences between wood species:
617 evidence from chemical composition, FTIR spectroscopy, and thermogravimetric analysis. *J Appl*
618 *Polym Sci* 126(S1): E337-E344. <https://doi.org/10.1002/app.36991>
- 619 **Popescu, C.-M.; Popescu, M.-C.; Singurel, G.; Vasile, C.; Argyropoulos, D.S.; Willfor, S. 2007.**
620 Spectral characterization of eucalyptus wood. *Appl Spectrosc* 61(11): 1168-1177.
621 <https://doi.org/10.1366/000370207782597076>
- 622 **Rana, R.; Müller, G.; Naumann, A.; Polle, A. 2008.** FTIR spectroscopy in combination with
623 principal component analysis or cluster analysis as a tool to distinguish beech (*Fagus sylvatica* L.)
624 trees grown at different sites. *Holzforschung* 62(5): 530-538. <https://doi.org/10.1515/HF.2008.104>
- 625 **Reyes, R.; Gerding, V.; Donoso, C. 2007.** Crecimiento de una plantación de *Nothofagus nervosa*
626 durante 20 años en Valdivia. [Growth of a plantation of *Nothofagus nervosa* in Valdivia in a 20-
627 year period]. *Bosque*. 28(2): 129-138. <https://doi.org/10.4067/s0717-92002007000200005> (In
628 Spanish)
- 629 **Rigatto, P.A.; Dedecek, R.A.; de Matos, J.L.M. 2004.** Influência dos atributos do solo sobre a
630 qualidade da madeira de *Pinus taeda* para produção de celulose Kraft. [Influence of soil attributes on
631 quality of *Pinus taeda* wood for Kraft pulp production]. *Rev Arvore* 28(2): 267-273.
632 <https://doi.org/10.1590/S0100-67622004000200013> (In Portuguese)
- 633 **Rocha, S.M.G.; Vidaurre, G.B.; Pezzopane, J.E.M.; Almeida, M.N.F.; Carneiro, R.L.; Campoe,**
634 **O.C.; Scolforo, H.F.; Alvares, C.A.; Neves, J.C.L.; Xavier, A.C., Figura, M. A. 2020.** Influence

- 635 of climatic variations on production, biomass and density of wood in eucalyptus clones of different
636 species. *For Ecol Manag* 473: 118290. <https://doi.org/10.1016/j.foreco.2020.118290>
- 637 **Rodrigues, J.; Faix, O.; Pereira, H. 1998.** Determination of lignin content of *Eucalyptus globulus*
638 wood using FTIR spectroscopy. *Holzforschung* 52(1): 46-50.
639 <https://doi.org/10.1515/hfsg.1998.52.1.46>
- 640 **Segal, L.; Creely, J.J.; Martin, Jr A.E.; Conrad, C.M. 1959.** An empirical method for estimating
641 the degree of crystallinity of native cellulose using the X-ray diffractometer. *Text Res J* 29(10): 786-
642 794. <https://doi.org/10.1177/004051755902901003>
- 643 **Sepúlveda, C.A.; Stoll, A. 2003.** Presencia de *Nothofagus alpina* (poepp. Et endl.) oerst. (fagaceae)
644 en el borde costero de la region del Maule, Chile central. [*Nothofagus alpina* (poepp. et endl.) oerst.
645 (fagaceae) in the coastal area of the Maule region, central Chile]. *Gayana Bot* 60(2): 132-133.
646 <https://doi.org/10.4067/S0717-66432003000200008> (In Spanish)
- 647 **Sette Junior, C.R.; Tomazello, M.; Lousada, J.L.; Lopes, D.; Laclau, J.P. 2016.** Relationship
648 between climate variables, trunk growth rate and wood density of *Eucalyptus grandis* W. Mill ex
649 Maiden trees. *Rev Arvore* 40(2): 337-346. <https://doi.org/10.1590/0100-67622016000200016>
- 650 **Shupe, T.F.; Choong, E.T.; Yang, C.H. 1996.** The effects of silvicultural treatments on the chemical
651 composition of plantation-grown loblolly pine wood. *Wood Fiber Sci* 28(3): 295-300.
652 <https://wfs.swst.org/index.php/wfs/article/view/96/96>
- 653 **Skaar, C. 1988.** *Wood-water relations*. Springer Verlag, Berlin, Germany.
654 <https://doi.org/10.1007/978-3-642-73683-4>
- 655 **Thygesen, A.; Oddershede, J.; Lilholt, H.; Thomsen, A.B.; Ståhl, K. 2005.** On the determination
656 of crystallinity and cellulose content in plant fibres. *Cellulose* 12(6): 563-576.
657 <https://doi.org/10.1007/s10570-005-9001-8>

- 658 **Traoré, M.; Kaal, J.; Martínez Cortizas, A. 2018.** Differentiation between pine woods according
659 to species and growing location using FTIR-ATR. *Wood Sci Technol* 52(2): 487-504.
660 <https://doi.org/10.1007/s00226-017-0967-9>
- 661 **Vieira, W.L.; Amorim, E.P.; Freitas, M.L.M.; da Silva Júnior, F.G.; Guerrini, I.A.; Rossi, M.;**
662 **Longui, E.L. 2021.** Effect of soil type on wood chemical constituents and calorific values of 33-year-
663 old *Corymbia citriodora*. *Sci For* 49(132): e3681. <https://doi.org/10.18671/scifor.v49n132.06>
- 664 **Wentzel, M.; Rolleri, A.; Pesenti, H.; Militz, H. 2019.** Chemical analysis and cellulose crystallinity
665 of thermally modified *Eucalyptus nitens* wood from open and closed reactor systems using FTIR and
666 X-ray crystallography. *Eur J Wood Prod* 77(4): 517-525. [https://doi.org/10.1007/s00107-019-01411-](https://doi.org/10.1007/s00107-019-01411-0)
667 [0](https://doi.org/10.1007/s00107-019-01411-0)