



# Polymeric Chitosan/Poly (Vinyl Alcohol) Hybrid Doped with Zinc Oxide Nanoparticles Synthesized and Characterized Using the Electrospun Method

Ali L. Alfalluji<sup>1\*</sup>, Qasim Shakir Kadhim<sup>2</sup> and Jehan Hamzah Hussein<sup>3</sup>

1College of Basic Education, University of Babylon, [ali.alfalluji@uobabylon.edu.iq](mailto:ali.alfalluji@uobabylon.edu.iq), Babylon 51002, Iraq.

2College of Basic Education, University of Babylon, [basic.qasim.shakir@uobabylon.edu.iq](mailto:basic.qasim.shakir@uobabylon.edu.iq), Babylon 51002, Iraq.

3Presidency of the University of Babylon, University of Babylon, [gehan.alghazali@uobabylon.edu.iq](mailto:gehan.alghazali@uobabylon.edu.iq), Babylon 51002, Iraq.\*Corresponding author email: [ali.alfalluji@uobabylon.edu.iq](mailto:ali.alfalluji@uobabylon.edu.iq) or [basic.qasim.shakir@uobabylon.edu.iq](mailto:basic.qasim.shakir@uobabylon.edu.iq);  
mobile: 07806629923

بوليمر شيتوزان / بولي (كحول فينيل) مع جزيئات نانوية من أكسيد الزنك  
تم تصنيعها وتوصيفها باستخدام طريقة الغزل الكهربائي

علي لؤي علي<sup>1\*</sup>، قاسم شاكر كاظم<sup>2</sup>، جهان حمزه حسين<sup>3</sup>

1 كلية التربية الاساسية، جامعة بابل، [ali.alfalluji@uobabylon.edu.iq](mailto:ali.alfalluji@uobabylon.edu.iq)، 51022، العراق

2 كلية التربية الاساسية، جامعة بابل، [basic.qasim.shakir@uobabylon.edu.iq](mailto:basic.qasim.shakir@uobabylon.edu.iq)، 51022، العراق

3 رئاسة جامعة بابل، [gehan.alghazali@uobabylon.edu.iq](mailto:gehan.alghazali@uobabylon.edu.iq)

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## ABSTRACT

### Background:

Because of their portability and flexibility in altering surface properties, nanofibers have attracted more attention in recent years, particularly in biological applications. The development of affordable antibacterial base agents for wound healing capabilities and other medical technologies is still in high demand. Porosity, ease of forming into different sizes, and high surface area are just a few of the benefits of nanofibers.

### Materials and Methods:

A 90% deacetylated (average 200,000 MW) poly(vinyl alcohol) chitosan with a life of 72000 MW was bought.

### Results:

Through the samples of the electronic scanner, electrospinning rates, flow of 0.6 ml / sec, voltage of 10 kV, distance between the collector and the needle of 8 cm, and the ratio of PVA / CS / ZnO to the polymer with the addition of nanoparticles ratio 0.4% 65 / 35.

### Conclusion:

In this study, the nanofiber compound PVA / CS / ZnO proved to have medical and biological compatibility. There is no toxicity in this compound. It has therapeutic properties against microbes and is good in healing wounds, as in previous studies.

### Key words:

polymer blends, Nanofibers, Nanotechnology, Nanocomposite



## MATERIALS AND METHODS

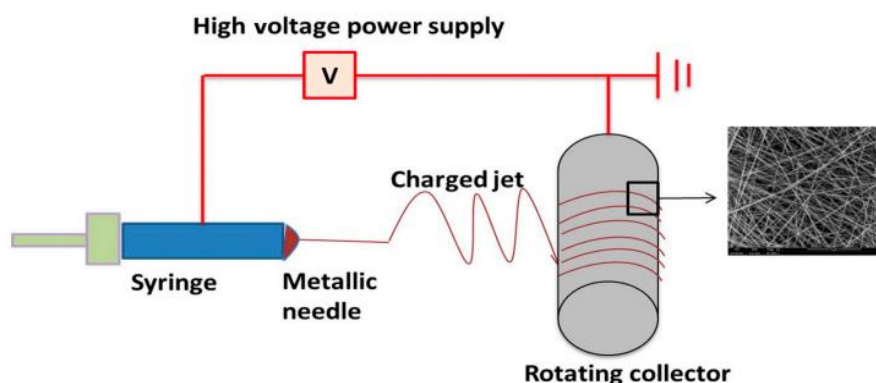
A 90% deacetylated (average 200,000 MW) poly(vinyl alcohol) chitosan with a life of 72000 MW was bought. The local market in Baghdad supplied analytical-grade chemicals and reagents for all applications. Zn, HNO<sub>3</sub>, and HCl (Ac<sub>2</sub>). In addition, the University of Baghdad's College of Science donated 2H<sub>2</sub>O, glacial acetic acid, and NaOH.

### Electrospun PVA/CS/ZnO nanofiber synthesis and fabrication.

Initially, 2% by weight of the CS solution was dissolved in acetic acid and 7% by weight of PVA was dissolved in distilled water at an 80 °C temperature for 3 hours with magnetic stirring. The solutions are well-prepared to make electrospinning straightforward. as the Table demonstrates, distinct. 1. To determine the desired CS/PVA ratio, ZnO was dissolved separately from the polymers. CS was then added, along with 30 mL of a 3- weight percent glacial acetic acid solution. A pure fibre PVA (7 weight percent) duplicate of these cases was created for comparison. Processes for electrospinning are shown in figure (1).

**Table-1:Polymers used in proportions and electrospinning processes in the formation of nanofibers and their fibers**

CS/PVA (v/v) nanofiber	Flow rate (ml/h)	Voltage (kV)	collector distance (cm)
75:25	0.6	10	8
65:35	0.6	10	8
50:50	0.6	10	8
25:75	0.6	10	8
35:65	0.6	10	8



**Figure(1):Electrospinning system with a rotating collector shown schematically**

### Surface morphological analysis.

To examine the surface morphologies, a field emission electron scanner (FESEM, SIGMAVP, Carl Zeiss, Germany) was employed. Most of the shapes have a thin layer of gold-palladium (SC7620, Emitech) plating in a vacuum depression, according to a SEM test.

### Diffraction of X-rays.

For the measured structural analysis by X-ray diffraction of the samples in an X-ray diffract meter, Bruker D8 Advance, the voltage is 42 kV, the current used is 42 mA and the radiation Cu Ka ( $1\frac{1}{4}$  1.5406 a).

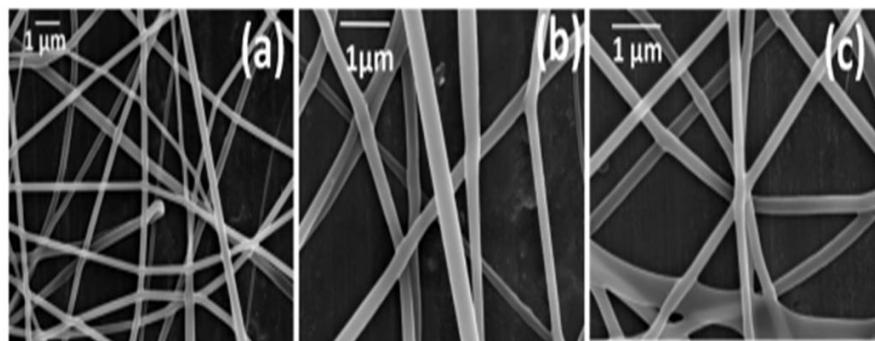
### IR spectroscopy with Fourier transforms.

Nanofibers and chemical composition of CS/PVA/ZnO mats were diagnosed by spectroscopy (IRPrestige21, Shimadzu Corporation, Japan). Spectra Samples were recorded in the range of 500 -4000  $\text{cm}^{-1}$ .

## RESULTS AND DISCUSSION

### 1.SEM

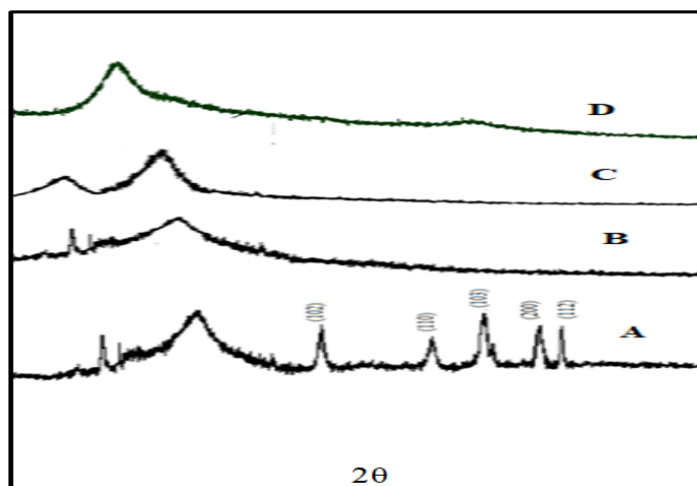
Through the samples of the electronic scanner, electrospinning rates, flow of 0.6 ml / sec, voltage of 10 kV, distance between the collector and the needle of 8 cm, and the ratio of PVA / CS / ZnO to the polymer with the addition of nanoparticles ratio 0.4% 65 / 35. figure (2). shows the morphologies of the fibrous composite Electrospun nanocomposites. Having a uniform diameter of  $128\pm 322$  nm and a smooth surface, nanofibers appear to have these characteristics. The interactions between ZnO and CS create a hybrid molecule that enhances the hydrogen bonds between the hydroxymethyl groups in CS and the amine while also making it easier to reach the hydroxyl groups in PVA[26]



Figure(2):PVA, CS, and ZnO nanofibers in SEM images

### XRD analysis

Concerning the XRD spectrum, we notice the appearance of sharp peaks in the PVA / CS / ZnO nanofiber composite as shown in figure(3A), due to the ZnO nanoparticles that have a good crystalline nature ((102), (110), (103), (200) and (112)). We note the appearance of a low peak in the nanocomposite formed from CS / PVA polymers, appearing at  $2\theta = 19.7$ , as shown in Fig. 3B. We also note the appearance of two peaks in the fibers formed from pure CS at  $2\theta = 10$  and  $20$ , as shown in Figure (3C). We also notice the appearance of a peak in the pure PVA matrix  $2\theta = 19.4$  as in figure(3D).

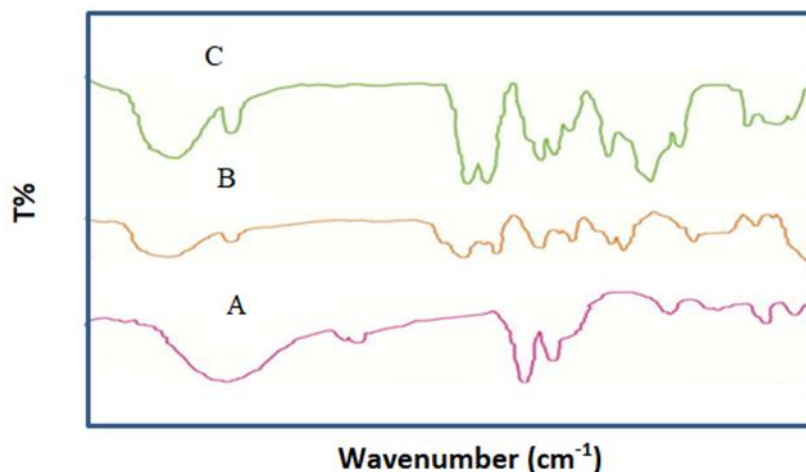


**Figure(3):XRD spectrum of A=ZnO/CS/PVA nanofiber composite samples, B= CS/PVA and pure natural polymer C= CS, also pure D=PVA.**

### FT-IR analysis.

The CS/PVA/ZnO nanofiber composite in figure (A4) showed that most of the properties of the apparent peaks of CS, PVA, and ZnO were exposed to some minor changes from these peaks of the amino and hydroxyl groups of CS, according to the FTIR spectral test. Due to the presence of ZnO nanoparticles, the formation of peaks at  $1596$ ,  $1404$  and  $453\text{ cm}^{-1}$  peaks suggests the presence of CS/PVA/ZnO. The appearance of peaks between  $520$  and  $750\text{ cm}^{-1}$  is another proof of the extremely evident vibration and expansion of the ZnO expansion, and this shows that the nanoparticles are present and thoroughly mixed with the polymers. A broad and distinct band from  $3100$  to  $3500\text{ cm}^{-1}$  that appears as peaks at CS/PVA figure(4B) indicates the presence of -OH from potential overlapped -NH vibrations of amide and amine. As further evidence of vibration and

bending at -OH and -NH, we also detect the appearance of peaks at 1642 and 1577  $\text{cm}^{-1}$ . The presence of C-O - vibrational expansion is indicated by the PVA/CS and the emergence of a peak at 1085  $\text{cm}^{-1}$ . Additionally, in pure chitosan [27] figure (4C), the emergence of a peak at 3443  $\text{cm}^{-1}$  indicates the presence of vibrational expansion to -OH groups. Indicators of NH<sub>2</sub> and CH group expansion can be seen at 2924  $\text{cm}^{-1}$ , and a peak can be seen at 1652  $\text{cm}^{-1}$ , indicating the presence of secondary amide expansion



Figure(4): shows the FTIR spectra

## **CONCLUSION**

In this study, the nanofiber compound PVA / CS / ZnO proved to have medical and biological compatibility. There is no toxicity in this compound. It has therapeutic properties against microbes and is good in healing wounds, as in previous studies. Through X-ray diffraction, FTIR and SEM analysis.



### Conflict of interests

There are non-conflicts of interest.

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## الخلاصة

### المقدمة:

بسبب قابليتها للنقل والمرونة في تغيير خصائص السطح، جذبت الألياف النانوية المزيد من الاهتمام في السنوات الأخيرة، وخاصة في التطبيقات البيولوجية. لا يزال الطلب مرتفعاً على تطوير عوامل أساسية مضادة للجراثيم وبأسعار معقولة لقدرات التثام الجروح والتقنيات الطبية الأخرى. المسامية، وسهولة التشكيل في أحجام مختلفة، ومساحة السطح العالية ليست سوى عدد قليل من فوائد الألياف النانوية.

### طرق العمل:

تم شراء شيتوزان بولي (كحول فينيل) منزوع الأسيتيل بنسبة 90% (متوسط MW 200000) بعمر MW 72000.

### النتائج:

من خلال عينات الماسح الإلكتروني معدلات الغزل الكهربائي تدفق 0.6 مل / ثانية والجهد 10 كيلو فولت والمسافة بين المجمع والإبرة 8 سم ونسبة PVA / CS / ZnO إلى البوليمر مع إضافة نسبة الجسيمات النانوية 0.4% / 65 / 35.

### الاستنتاجات:

من خلال عينات الماسح الإلكتروني ، ومعدلات الغزل الكهربائي ، وتدفق 0.6 مل / ثانية ، والجهد 10 كيلو فولت ، والمسافة بين المجمع والإبرة 8 سم ، ونسبة PVA / CS / ZnO إلى البوليمر مع إضافة نسبة الجسيمات النانوية 0.4% / 65 / 35.

### الكلمات المفتاحية:

مزيج البوليمر ، الألياف النانوية ، تقنية النانو ، مركب النانو