



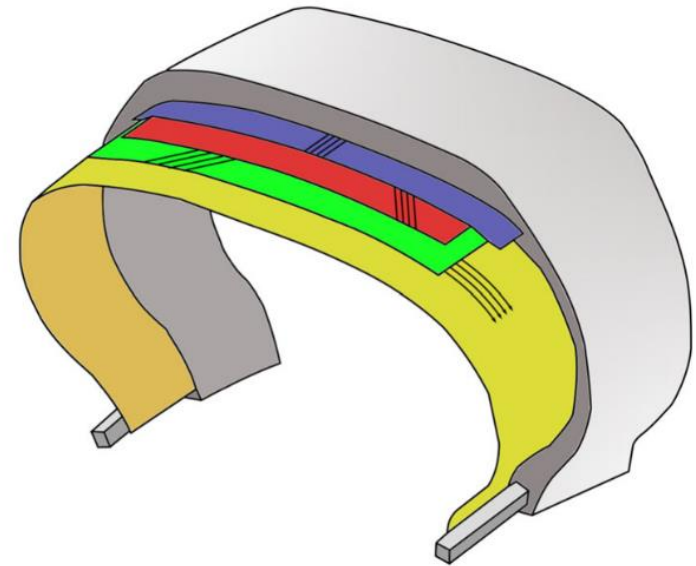
COMPLAS 2023

A NUMERICAL FRAMEWORK FOR MODELLING TIRE MECHANICS
ACCOUNTING FOR COMPOSITE MATERIALS, LARGE STRAINS AND
FRICTIONAL CONTACT

A. Cornejo, L.G. Barbu, P. Wriggers, S. Oller and E. Oñate

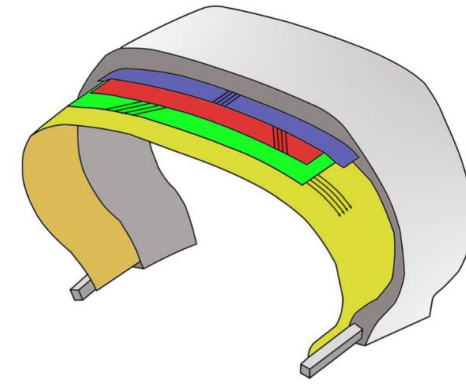
We present a general framework for the analysis and modelling of **tires**:

- Frictional **contact** (ALM+mortar)
- **Finite** Strains
- **Composite** materials
- **Incompressible** matrix + synthetic/metal fibers (hyper-elasticity)



To **efficiently** model **tires** we need:

- Combine **incompressible** rubber and stiff cords (**x10000 stiffer**)
- Large displacements and **finite** strains in **composites**
- **Micro-buckling** of the fibers
- Automatic **orientation** and **combination** of fibers



Quasi-incompressible rubber (Neo-Hookean)

$$\Psi = \tilde{\Psi} + \Psi_{vol} = C_1(\tilde{I}_C^{(1)} - 3) + \frac{1}{2}\kappa(J - 1)^2,$$

where $C_1 = \mu/2$ (Lamé constant) and $\tilde{I}_C^{(1)} = J^{-2/3} I_C^{(1)}$

Differentiating with respect to **C** (Cauchy-Green tensor):

$$\mathbf{S} = 2C_1 J^{-2/3} (\mathbf{I} - \frac{1}{3} I_C^{(1)} \mathbf{C}^{-1}) - p J \mathbf{C}^{-1}$$

To deal with incompressibility locking: Total Lagrangian mixed u - p element

$$\begin{bmatrix} \mathbf{K}_{uu} & \mathbf{K}_{up} \\ \mathbf{K}_{pu} & K_{pp} \end{bmatrix} \begin{bmatrix} \Delta \mathbf{u} \\ \Delta p \end{bmatrix} = \begin{bmatrix} \mathbf{f}^{ext} \\ 0 \end{bmatrix} - \begin{bmatrix} \mathbf{f}_u^{int} \\ f_p^{int} \end{bmatrix}$$

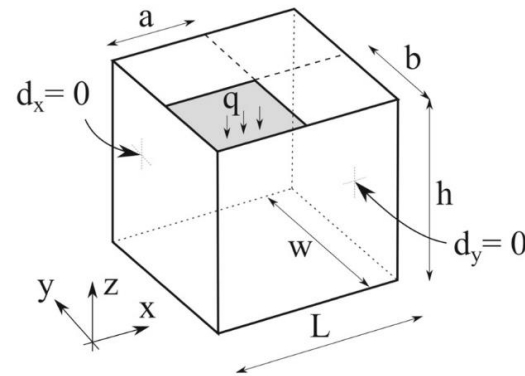
Since pressure is constant within the FE we **condensate** DoFs

$$\bar{\mathbf{K}} \Delta \mathbf{u} = \mathbf{f}^{ext} - \bar{\mathbf{f}}^{int}$$

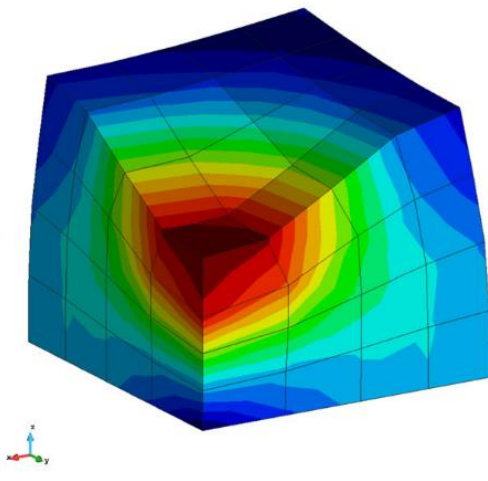
$$\bar{\mathbf{K}} = \mathbf{K}_{uu} - \mathbf{K}_{up} K_{pp}^{-1} \mathbf{K}_{up}^T$$

$$\bar{\mathbf{f}}^{int} = \mathbf{f}_u^{int} - \mathbf{K}_{up} K_{pp}^{-1} f_p^{int}$$

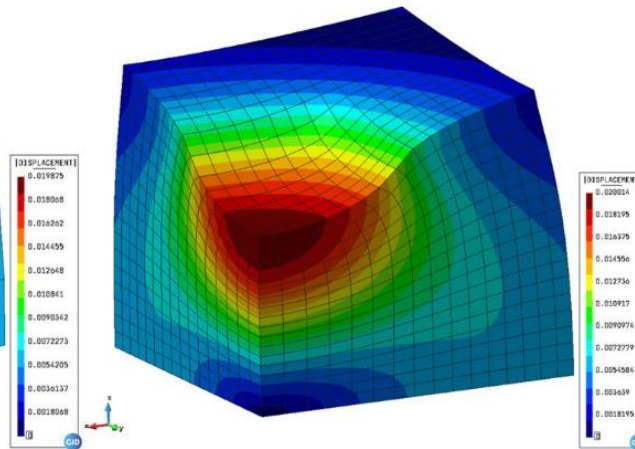
To deal with incompressibility locking: Total Lagrangian mixed u - p element



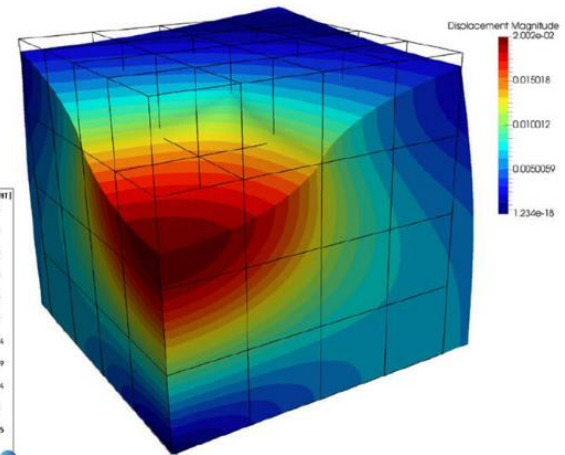
Schroder J et al (2021) A selection of benchmark problems in solid mechanics and applied mathematics. Arch Comput Methods Eng 28:713–751



(a) Implemented FE, coarse mesh



(b) Implemented FE, refined mesh



(c) Schroder et al.

The dimensions in mm are: $h = 50$, $w = 50$, $l = 50$, $a = 25$, $b = 25$ and the load $q = 3$ MPa. Lamé parameters of the material are $\lambda = 499.92568$ MPa and $\mu = 1.61148$ MPa.

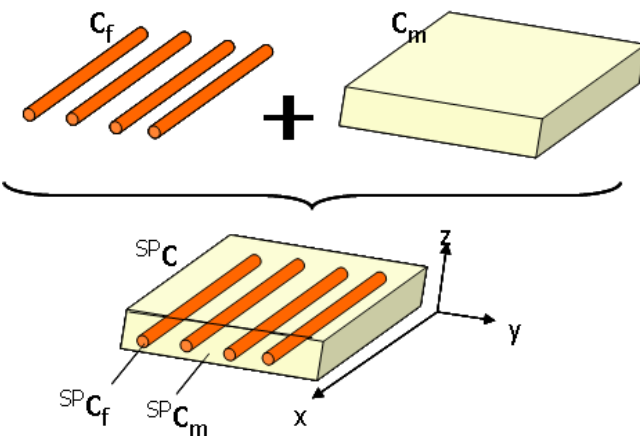
Fabric and steel fibers: Compressible New-Hookean

$$\Psi = C_1(I_C^{(1)} - 3) - C_1 \ln(J) + \frac{C_2}{2}(J - 1)^2,$$

Composite materials modelling: Serial-Parallel Rule of Mixtures

$$\text{Parallel behaviour : } \begin{cases} {}^c\mathbf{E}_P = {}^f\mathbf{E}_P = {}^m\mathbf{E}_P \\ {}^c\mathbf{S}_P = {}^fk^f\mathbf{S}_P + {}^mk^m\mathbf{S}_P \end{cases}$$

$$\text{Serial behaviour : } \begin{cases} {}^c\mathbf{E}_S = {}^fk^f\mathbf{E}_S + {}^mk^m\mathbf{E}_S \\ {}^c\mathbf{S}_S = {}^f\mathbf{S}_S = {}^m\mathbf{S}_S \end{cases}$$

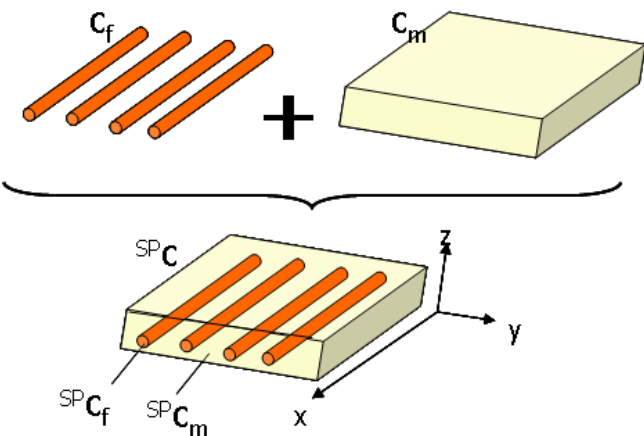


$$\mathbf{E} = \mathbf{E}_p + \mathbf{E}_s, \quad \mathbf{S} = \mathbf{S}_p + \mathbf{S}_s$$

Since the stiffnesses are very different: **Unstable**

$$\text{Parallel behaviour : } \begin{cases} {}^c\mathbf{E}_P = {}^f\mathbf{E}_P = {}^m\mathbf{E}_P \\ {}^c\mathbf{S}_P = {}^fk {}^f\mathbf{S}_P + {}^mk {}^m\mathbf{S}_P \end{cases}$$

$$\text{Serial behaviour : } \begin{cases} {}^c\mathbf{E}_S = {}^fk {}^f\mathbf{E}_S + {}^mk {}^m\mathbf{E}_S \\ {}^c\mathbf{S}_S = \cancel{{}^f\mathbf{S}_S} = {}^m\mathbf{S}_S \end{cases}$$



$${}^c\mathbf{S} = \underbrace{{}^fk ({}^f\mathbf{S}_P) + {}^mk ({}^m\mathbf{S}_P)}_{\text{Parallel behaviour}} + \underbrace{{}^m\mathbf{S}_S}_{\text{Serial behaviour}}$$

What if we have several layers?

Algorithm 1 Multi-layered composite material constitutive law integration.

procedure → INSIDE INTEGRATION POINT LOOP WITHIN THE ELEMENT.

Rotate \mathbf{F} and/or strain \mathbf{E} to elemental local axes → ${}^c\mathbf{E}_{loc}$

for layer **do**

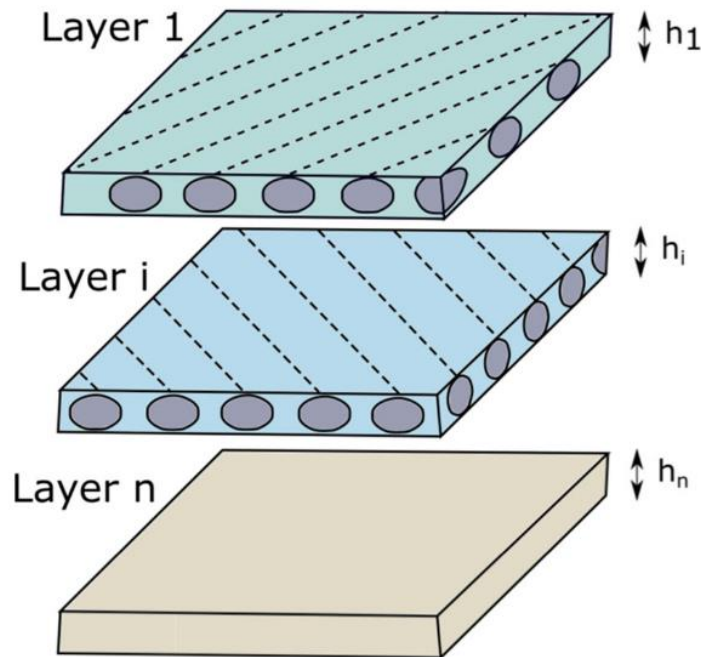
 Rotate local elemental strain \mathbf{E}_{loc} to layer local axes → $\mathbf{E}_{lay,loc}$

 Integrate the constitutive law of the layer, simple material or SP-RoM algorithm → $\mathbf{S}_{lay,loc}$

 Rotate layer strain and stresses to global layer axes, → $\mathbf{S}_{lay,glob}$

Compute composite stress ${}^c\mathbf{S} = \sum_{layer=0}^n {}^{lay}k \mathbf{S}_{lay,glob}$

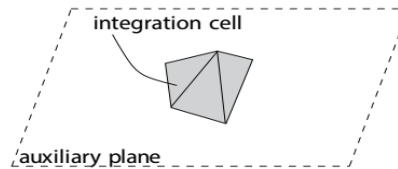
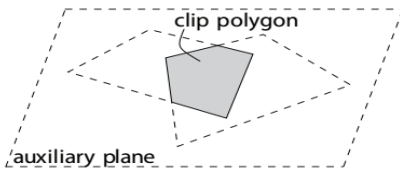
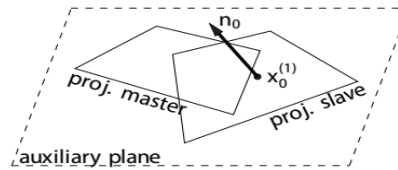
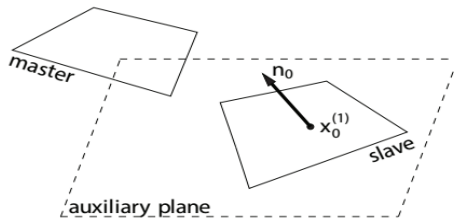
Rotate \mathbf{F} , strain and stress to elemental global axes → ${}^c\mathbf{S}_{glob}$



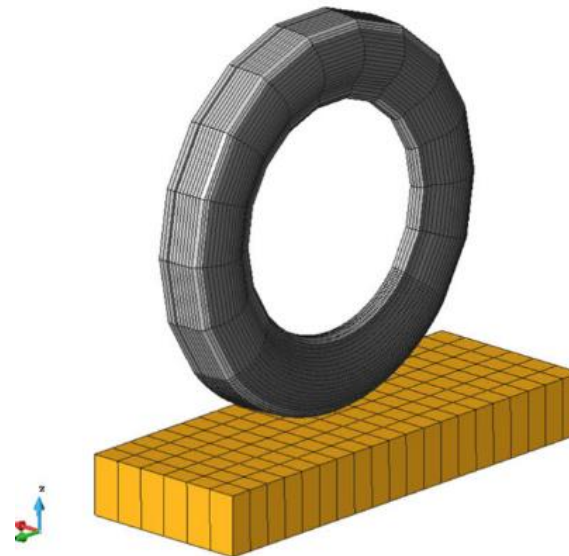
$${}^c\mathbf{S} = \underbrace{f k ({}^f\mathbf{S}_p) + m k ({}^m\mathbf{S}_p)}_{\text{Parallel behaviour}} + \underbrace{m \mathbf{S}_s}_{\text{Serial behaviour}}$$

Augmented Lagrangian Multipliers + Mortar gap estimation

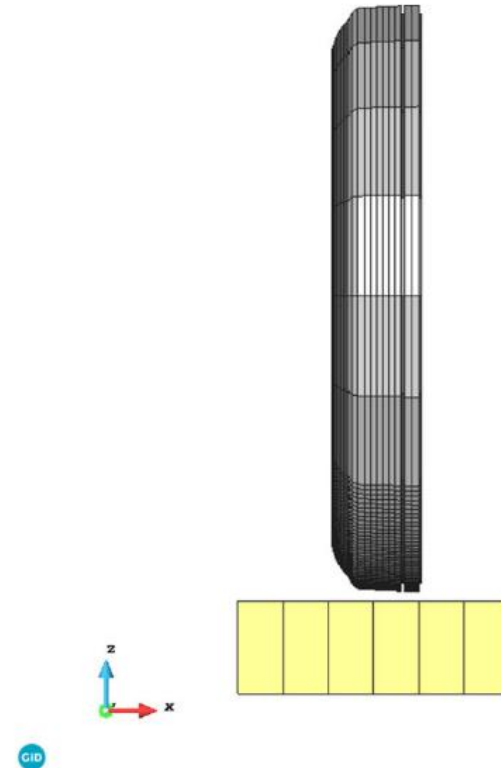
$$\delta \mathcal{L}_{co}(\mathbf{u}, \boldsymbol{\lambda}) = \int_{\Gamma_c^1} \begin{cases} \bar{\lambda}_n \cdot \delta g_n + k g_n \delta \lambda_n + \bar{\boldsymbol{\lambda}}_\tau \cdot \delta \mathbf{v}_{\tau,rel} + \mathbf{v}_{\tau,rel} \cdot \delta \bar{\boldsymbol{\lambda}}_\tau & \text{if } \|\bar{\boldsymbol{\lambda}}_\tau\| \leq -\mu \bar{\lambda}_n \text{ (Contact stick zone)} \\ \bar{\lambda}_n \cdot \delta g_n + k g_n \delta \lambda_n - \mu \bar{\lambda}_n \frac{\bar{\boldsymbol{\lambda}}_\tau}{\|\bar{\boldsymbol{\lambda}}_\tau\|} \delta \mathbf{v}_{\tau,rel} - \frac{k \lambda_\tau + \mu \bar{\lambda}_n \frac{\bar{\boldsymbol{\lambda}}_\tau}{\|\bar{\boldsymbol{\lambda}}_\tau\|}}{\varepsilon_\tau} \delta \boldsymbol{\lambda}_\tau & \text{if } \|\bar{\boldsymbol{\lambda}}_\tau\| > -\mu \bar{\lambda}_n \text{ (Contact slip zone)} \\ -\frac{k^2}{\varepsilon_n} \lambda_n \delta \lambda_n - \frac{k^2}{\varepsilon_\tau} \boldsymbol{\lambda}_\tau \delta \boldsymbol{\lambda}_\tau & \text{if } \bar{\lambda}_n > 0 \text{ (Gap zone)} \end{cases} d\Gamma_{co}^i$$



Tire simulation: Goodyear 195/65R15 tire



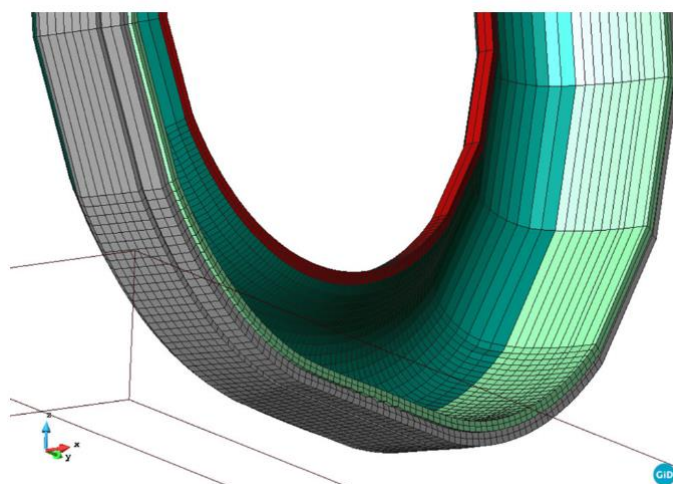
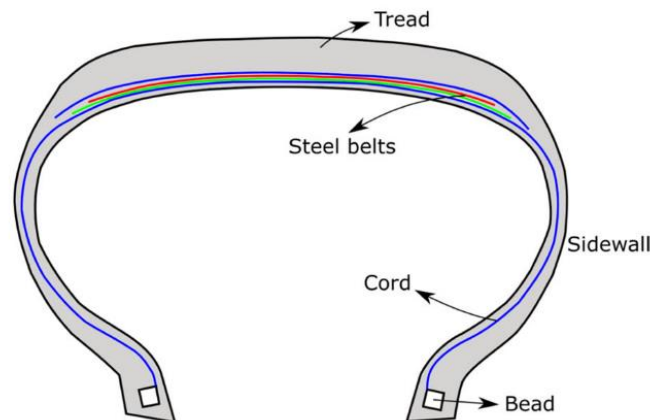
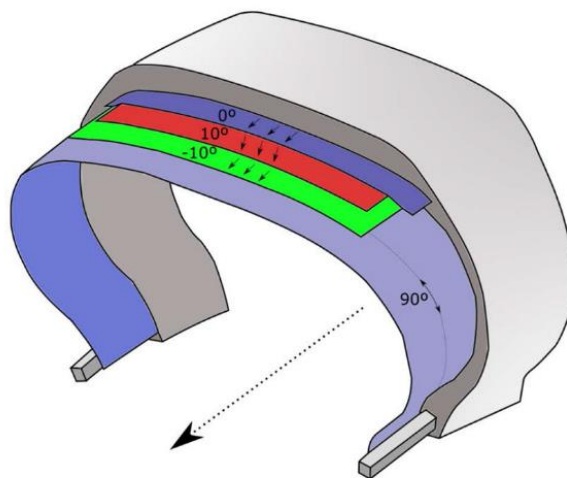
(a)



(b)

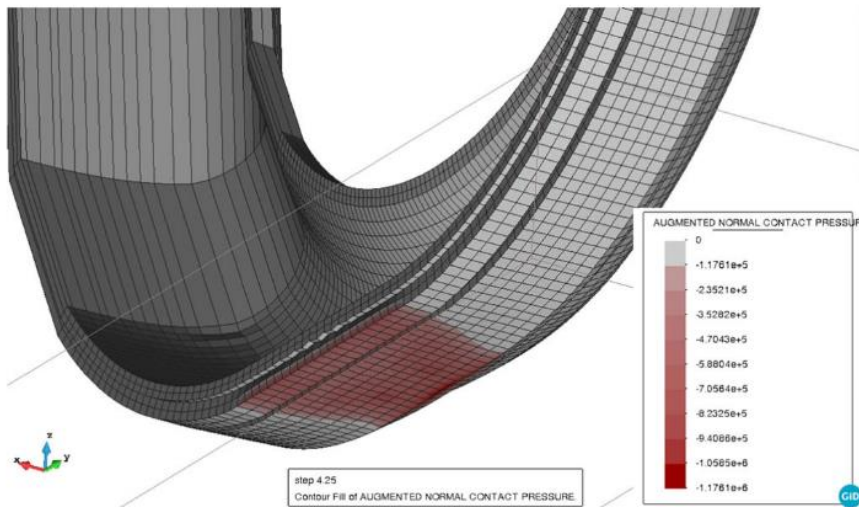
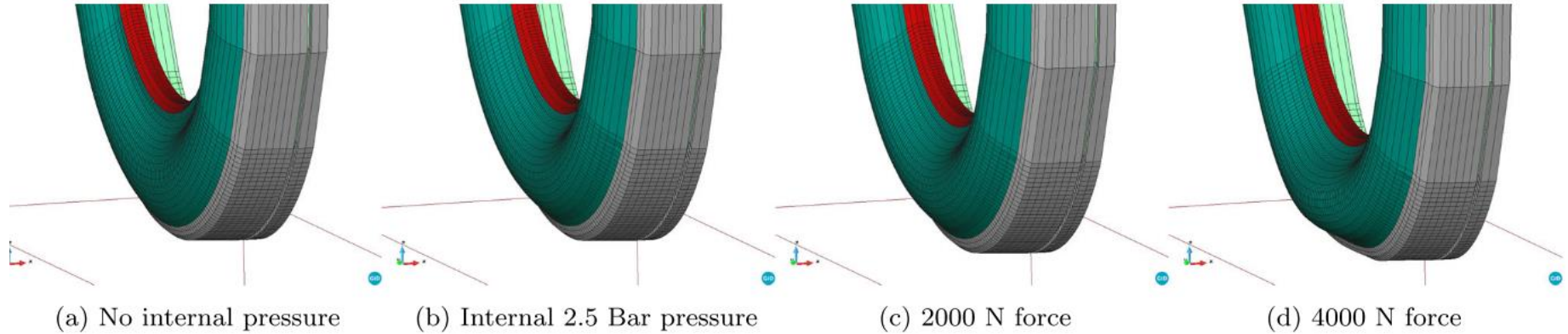
Holscher H et al (2004) Modeling of pneumatic tires by a finite element model for the development a tire friction remote sensor. In: Center of Advanced European studies and Research

Tire simulation: Goodyear 195/65R15 tire

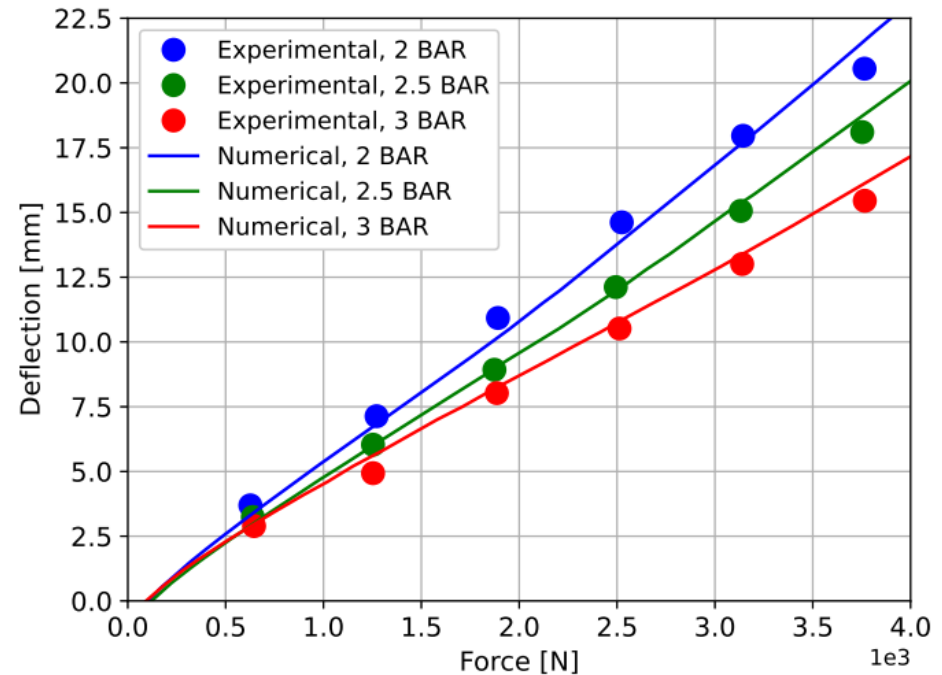


<i>Tread</i>				
Layer Id	Layer volumetric participation	Euler angles	Matrix material, Vol. participation	Fibre material, Vol. participation
1	1.0	(0,0,0)	Rubber (tread), 1.0	-
<i>Steel/fibre composite (tire core)</i>				
Layer Id	Layer volumetric participation	Euler angles	Matrix material, Vol. participation	Fibre material, Vol. participation
1	0.5	(0,0,0)	Rubber (core), 0.84	Fibre cords, 0.16
2	0.25	(0,20,0)	Rubber (core), 0.828	Steel belts, 0.172
3	0.5	(0,-20,0)	Rubber (core), 0.828	Steel belts, 0.172
<i>Sidewall</i>				
Layer Id	Layer volumetric participation	Euler angles	Matrix material, Vol. participation	Fibre material, Vol. participation
1	1.0	(0,0,0)	Rubber (sidewall), 0.62	Fibre cords, 0.38

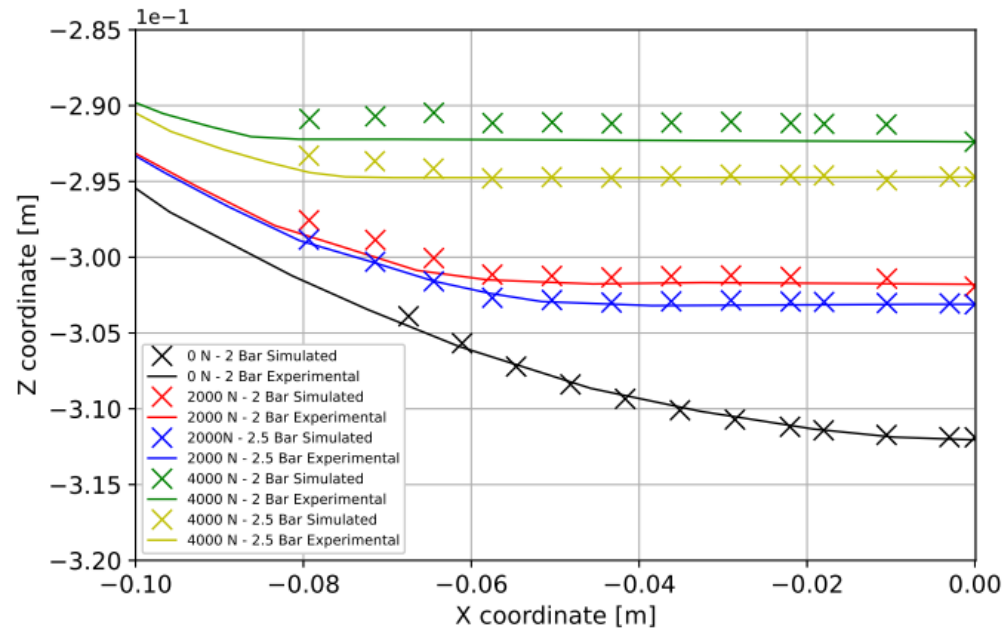
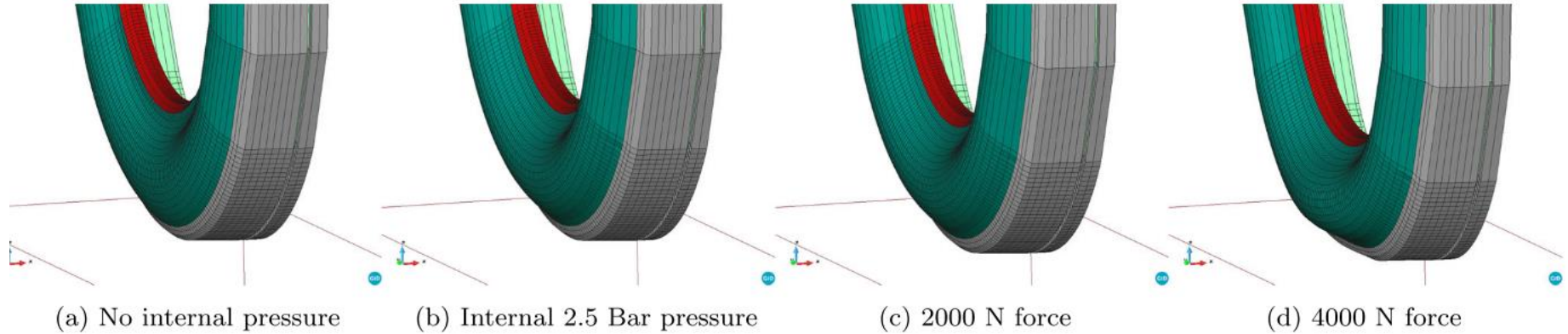
Tire simulation: Goodyear 195/65R15 tire



(a) 2000 N reaction force



Tire simulation: Goodyear 195/65R15 tire



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