Trueness and precision of combined healing abutment scan body system scans at different sites of maxilla after multiple repositioning of the scan body

Mustafa Borga Donmez Associate ProfessorVisiting Researcher, Mehmet Esad Güven Assistant Professor, Deniz Yılmaz Lecturer, Samir Abou-Ayash, Gülce Çakmak Senior Research Associate, Burak Yilmaz Associate ProfessorAdjunct Professor

 PII:
 S0300-5712(23)00302-0

 DOI:
 https://doi.org/10.1016/j.jdent.2023.104716

 Reference:
 JJOD 104716

az Lecturer , ssociate , 3.104716

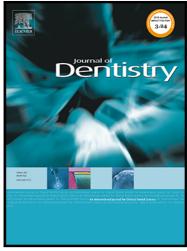
To appear in: Journal of Dentistry

Received date:14 July 2023Revised date:23 August 2023Accepted date:19 September 2023

Please cite this article as: Mustafa Borga Donmez Associate ProfessorVisiting Researcher, Mehmet Esad Güven Assistant Professor, Deniz Yılmaz Lecturer, Samir Abou-Ayash, Gülce Çakmak Senior Research Associate, Burak Yilmaz Associate ProfessorAdjunct Professor, Trueness and precision of combined healing abutment scan body system scans at different sites of maxilla after multiple repositioning of the scan body, *Journal of Dentistry* (2023), doi: https://doi.org/10.1016/j.jdent.2023.104716

This is a PDF file of an article that has undergone enhancements after acceptance, such as the addition of a cover page and metadata, and formatting for readability, but it is not yet the definitive version of record. This version will undergo additional copyediting, typesetting and review before it is published in its final form, but we are providing this version to give early visibility of the article. Please note that, during the production process, errors may be discovered which could affect the content, and all legal disclaimers that apply to the journal pertain.

© 2023 The Author(s). Published by Elsevier Ltd. This is an open access article under the CC BY license (http://creativecommons.org/licenses/by/4.0/)



Original article

 Full Title:
 Trueness and precision of combined healing abutment scan body system scans

 at different sites of maxilla after multiple repositioning of the scan body

Short title: Scan accuracy according to implant location

<u>Authors:</u> Mustafa Borga Donmez, DDS, PhD,^{a,b} Mehmet Esad Güven DDS, PhD,^c Deniz Yılmaz DDS, PhD,^d Samir Abou-Ayash Prof Dr med dent,^e, Gülce Çakmak, DDS, PhD^f Burak Yilmaz DDS, PhD^{g,h,i}

^aAssociate Professor, Department of Prosthodontics, Faculty of Dentistry, Istinye University, Istanbul, Turkey

^bVisiting Researcher, Department of Reconstructive Dentistry and Gerodontology, School of Dental Medicine, University of Bern, Bern, Switzerland, mustafa-borga.doenmez@unibe.ch ^cAssistant Professor, Department of Prosthodontics, Faculty of Dentistry, Necmettin Erbakan University, Konya, Turkey; meguven@erbakan.edu.tr

^dLecturer, Department of Prosthodontics, Faculty of Dentistry, Alanya Alaaddin Keykubat University, Antalya, Turkey; deniz.yilmaz@alanya.edu.tr

^eSenior Lecturer and Head of the Section of Digital Implant and Reconstructive Dentistry, Department of Reconstructive Dentistry and Gerodontology, University of Bern, Bern, Switzerland; samir.abou-ayash@unibe.ch

^f Senior Research Associate, Department of Reconstructive Dentistry and Gerodontology, School of Dental Medicine, University of Bern, Bern, Switzerland; guelce.cakmak@unibe.ch ^gAssociate Professor, Department of Reconstructive Dentistry and Gerodontology, School of Dental Medicine, University of Bern, Bern, Switzerland; burak.yilmaz@unibe.ch ^hAssociate Professor, Department of Restorative, Preventive and Pediatric Dentistry, School of Dental Medicine, University of Bern, Bern, Switzerland

¹Adjunct Professor, Division of Restorative and Prosthetic Dentistry, The Ohio State

University College of Dentistry, Ohio, USA

Corresponding author:

Dr Mustafa Borga Dönmez

Department of Reconstructive Dentistry and Gerodontology,

School of Dental Medicine, University of Bern,

Freiburgstrasse 7 3007

Bern, Switzerland

email: mustafa-borga.doenmez@unibe.ch

Keywords: Combined healing abutment-scan body, precision, repositioning, trueness

ABSTRACT

Objectives: To evaluate the accuracy of the scans of the combined healing abutment-scan body (CHA-SB) system located at different sites of the maxilla when SBs are replaced in between each scan.

Methods: Three SBs were seated into HAs located at the central incisor, first premolar, and first molar sites of a maxillary model inside a phantom head, and the model was scanned extraorally (CEREC Primescan SW 5.2). This procedure was repeated with new SBs until a total of 10 scans were performed. Standard tessellation language files of CHA-SBs at each implant location were isolated, transferred into analysis software (Geomagic Control X), and superimposed over the proprietary library files to analyze surface (root mean square), linear, and angular deviations. Trueness and precision were evaluated with one-way analysis of variance and Tukey tests. The correlation between surface and angular deviations was analyzed with Pearson's correlation (α =.05).

Results: Molar implant scans had the highest surface and angular deviations ($P \le .006$), while central incisor implant scans had higher precision (surface deviations) than premolar implant scans (P = .041). Premolar implant scans had higher accuracy than central incisor implant scans on the y-axis ($P \le .029$). Central incisor implant scans had the highest accuracy on the zaxis ($P \le .018$). A strong positive correlation was observed between surface and angular deviations (r = .864, P < .001).

Conclusion: Central incisor implant scans mostly had high accuracy and molar implant scans mostly had lower trueness. SBs were mostly positioned apically; however, the effect of SB replacement can be considered small as measured deviations were similar to those in previous studies and the precision of scans was high.

Clinical Significance

Repositioning of scan bodies into healing abutments would be expected to result in similar single crown positioning regardless of the location of the implant, considering high scan precision with the healing abutment-scan body system. The duration of the chairside adjustments of crowns in the posterior maxilla may be longer than those in the anterior region.

INTRODUCTION

Computer aided-design and computer-aided manufacturing (CAD-CAM) technologies enabled the digitization of implants with intraoral scanners (IOSs) and scan bodies (SBs) [1, 2]. SBs mainly consist of a highly critical scan region that is the main component for the digital acquisition of implants' orientation and angulation, a body, and a base [2]. Even though SBs vary in terms of size, shape, surface, and connection type, most of the available SBs are cylindrical or conical, which prevents optimum soft tissue contouring for the required emergence profile [3]. Interim implant-supported crowns or custom healing abutments (HAs)

may be used to contour peri-implant soft tissue [4-6]. However, soft tissue trauma is still to be considered as these interim crowns or HAs must be removed and replaced during data acquisition [7], which led to the introduction of a combined HA-SB (CHA-SB) system. Polyetheretherketone (PEEK) HA provides anatomical soft tissue contouring, while medicalgrade acrylic resin SB is used for data acquisition. Given that the SB is placed into the HA's screw channel, the implant can be simultaneously scanned with the peri-implant soft tissue [8, 9].

SBs should be precisely positioned for an accurate scan to transfer the positional and angular data of the implant, and conventional SBs are based on screw retention [2, 10, 11]. However, in the CHA-SB system, the SB is seated into the screw access channel of the screw-retained HA through friction, which also prevents the rotation of the SB. However, the absence of screw retention arises the question of stability and repeatability of SB positioning in the HA, which might impair scan accuracy. Intraoral factors such as adjacent teeth, opposing arch, and interocclusal distance may also be critical for accurate SB seating particularly in dentate situations, and the location of the implant, has been reported to affect scan accuracy [12-15].

The effect of scan pattern, implant location, operator, scanning technique, and IOSs on the scan accuracy of the CHA-SB system has been investigated [6, 7, 9, 12, 16, 17]. A maximum mean distance deviation of 178 µm and a maximum mean angular deviation of 1.25° was reported in those studies [6, 7, 9, 12, 16, 17]. However, in all of those studies, the SBs were seated into the HA extraorally, which does not simulate the clinical positioning of the SB into the HA. A study based on the scan accuracy of the CHA-SB system in which SBs are seated into the HAs located at different sites inside a phantom head can better simulate the clinical situation and reflect the effect of difficulty of SB placement to scan accuracy. Therefore, the present study aimed to evaluate the effect of implant location on the trueness and the precision of CHA-SB scans when new SBs are seated into the HAs before each scan. The null hypotheses were that the location of the implant would not affect the trueness and the precision of CHA-SB scans when new SBs are seated into the HAs before each scan.

MATERIALS AND METHODS

Three implants (4.0 mm × 11 mm, Neoss ProActive Straight; Neoss Implant System, Harrogate, England) were placed at the left central incisor, left first premolar, and left first molar sites of a partially edentulous polymethylmethacrylate (PMMA, Weropress; Merz Dental GmbH, Lütjenburg, Germany) maxillary model. The implants were placed, orienting the inner groove buccally [5]. Corresponding HAs (Wide incisor, Premolar, and Molar Esthetic Healing Abutment; Neoss Implant System, Harrogate, England) were aligned with the buccal grooves in the implants and hand-tightened (Figure 1). HAs were not removed until all scans were completed. The maxillary model and its antagonist mandibular model, which was also in PMMA, were then fixed to a phantom head (Phantom heads P-6/3; Frasaco GmbH, Tettnang, Germany). An operator who has 5 years of experience in digital scans (M.B.D.) placed new SBs (ScanPeg; Neoss Implant System, Harrogate, England) into the HAs according to the manufacturer's recommendations (Figure 2). SBs were initially centered in the screw access hole of the corresponding HA and then, the outdent on the SB was aligned with the vertical groove inside the screw access hole of the esthetic HA. SBs were press-fitted until seated (Figure 3).

After seating the SBs, the same operator performed partial-arch scan of the maxilla from the distal of the left second molar to the distal of the right canine in line with IOS' (CEREC Primescan SW 5.2; Dentsply Sirona, Bensheim, Germany) scan pattern that followed lingual, occlusal, and buccal surfaces [16]. After ensuring that the scan was captured without any voids, the standard tessellation language (STL) file of each CHA-SB with its

surrounding tissue was virtually isolated for each implant. The STLs were exported separately (CHA-SB-T-STL) in a randomized fashion by using the randomization function of a software (Excel; Microsoft Corp) to facilitate further alignments, as the proprietary library CAD file of the CHA-SB system for each HA (CHA-SB-LIB-STL) was used as the reference. SBs were then removed and the maxillary model was placed inside the phantom head again. To avoid the possible effect of repetitive placement on the retention of SBs, a new SB was seated into each HA and this process was repeated until 10 CHA-SB-T-STLs were generated per implant. Most of the previous studies on the scan accuracy of CHA-SB system have used 8 scans per test group and reported significant differences [7, 9, 12, 16], and a power analysis based on the results of one of those studies with similar methodology [12] was performed and 9 scans per group were deemed sufficient (for % 95 CI (1- α), 80% power (1- β), and effect size of f = 0.64). However, 10 scans were performed to increase the statistical power. IOS was calibrated by the same operator before each scan and the operator rested for 5 minutes between scans before replacing the SBs to prevent fatigue-related issues that may affect the seating of the SBs and the quality of the scans [9]. All scans were performed in the same temperature- (20 °C) and humidity-controlled (45%) room, under proper ambient light [7].

To evaluate the dimensional congruence between the CHA-SB-LIB-STL and the CHA-SB-T-STL according to the implant location, all STL files were imported into a metrology-grade 3-dimensional (3D) analysis software (Geomagic Control X 2022; 3D Systems, Morrisville, NC, USA). CHA-SB-LIB-STL of each HA was set as reference data and virtually separated into three regions as the HA, SB-neck, and SB-body by using the "Region Tool" of the software. Given that HAs were not removed in between scans, the HA region of the CHA-SB-LIB-STLs was used for the reference best fit alignment [18], which is based on superimposition by using only the selected data, to minimize the errors that may have occurred during initial alignment (Figure 4). Color maps generated by using the "3D

Compare Tool" of the software was used for quantitative evaluation and the root mean square (RMS) method was used for qualitative evaluation of the SB-body regions' surface deviations. The maximum and minimum deviation values were set to be $+100 \ \mu m$ and -100 μ m with the tolerance range being +10 μ m and -10 μ m (green) [19]. To measure linear deviations, the "simulated CMM point" feature of the software was used to mark the top of the pyramid on CHA-SB-LIB-STLs, which were then paired with respective CHA-SB-T-STLs, and the deviations in the x- (mesiodistal), y- (buccopalatal), and z- (occlusogingival) axes were measured. Even though negative (distal, buccal, and gingival) and positive (mesial, palatal, and occlusal) deviation values indicated the direction of the deviation, absolute values were used for statistical analyses. In addition, cylinders that encompass the lateral surface of the SB of CHA-SB-LIB-STLs were generated by using the "Geometric Feature Descriptor Tool" of the software. These cylinders were then superimposed over respective CHA-SB-T-STLs of the CHA-SB-LIB-STL, which facilitated the automatic measurement of angular deviations between the SB-body regions of CHA-SB-T-STLs and CHA-SB-LIB-STL (Figure 5). An operator (M.E.G) with 2 years of experience in 3D analysis software performed all deviation analyses.

Shapiro-Wilk tests were used to evaluate the distribution of data, while Levene tests were performed to evaluate the homogeneity of variances for each parameter. Further statistical analyses were performed by using one-way analysis of variance and Tukey tests to evaluate surface, linear, and angular deviation data among the scans of implants at different locations for both trueness and precision. The correlation between surface and angular deviations was evaluated by using Pearson's correlation analysis. A statistical analysis software (Jamovi v2.3.21; The Jamovi Project, Sydney, Australia) was used for all analyses with α =.05.

RESULTS

Shapiro-Wilk tests yielded normal distribution ($P \ge .190$), while Levene tests showed the homogeneity of variances ($P \ge .052$) for every parameter tested. The scans of implants at different locations had significant differences (P = .002 for surface deviations, P < .001 for linear deviations on the y-axis, P = .002 for linear deviations on the z-axis, and P < .001 for angular deviations), except for linear deviations on the x-axis (P = .088). Molar implant scans had the highest deviations when the surface ($P \le .006$) and angular deviations (P < .001) were considered, while the differences between other implants were nonsignificant ($P \ge .792$). These two parameters also had a strong positive correlation (r = .864, P < .001). When deviations on the y-axis were considered, premolar implant scans had the lowest ($P \le .014$), and molar implant scans had the highest deviations (P < .001). When deviations on the z-axis were considered, central incisor implant scans had the lowest deviations ($P \le .018$), while the difference between other implants was nonsignificant (P = .557) (Table 1). Figure 6 shows the distribution of raw linear deviations on each axis for each implant location.

When surface deviations were considered, central incisor implant scans had higher precision than premolar implant scans (P=.041), while the precision differences between every other pair were nonsignificant (P≥.380). When linear deviations on the y-axis were considered, premolar implant scans had higher precision than that of central incisor implant scans (P=.029). However, when linear deviations on the z-axis were considered, central incisor implant scans had the highest precision (P≤.017). The location of the implant did not affect the precision of the scans when linear deviations on the x-axis and angular deviations were considered (P≥.224).

DISCUSSION

The present study focused on the effect of implant location on the trueness and precision of CHA-SB system scans when SBs were replaced with the new ones after each scan. Considering detected significant differences in the trueness and precision of scans among implants located at different sites, the null hypotheses were rejected. Central incisor implant scans mostly had high accuracy, which may be related to the adjacent teeth, curvature of the maxillary arch, linear scan path of the anterior arch, and the morphology of the incisal and occlusal surfaces [7].

The present study differs from previous studies on the scan accuracy of the CHA-SB system [6, 7, 9, 12, 16, 17]; SBs were replaced with new ones after each scan to better simulate clinical conditions and reflect the possible effect of SB seating on measured deviations. Two of those previous studies have also investigated the effect of implant location on measured deviations and reported results in line with those in the present study as molar implant scans were shown to mostly have lower trueness or precision [7, 12]. In addition, the linear deviations measured in the present study are within the range of distance deviations previously reported [7, 12], which ranged between 35.01 µm and 123.5 µm for central incisor, 63.2 µm and 158 µm for premolar, and 71.98 µm and 124.7 µm for molar implant scans. Atalay et al [12] investigated the effect of implant location on angular deviations and the means of the deviations were 0.35° for central incisor, 0.63° for premolar, and 0.57° for molar implant scans. The differences in angular deviations between the present and Atalay et al's [12] studies may be negligible for central incisor and premolar implants; however, the mean angular deviation of the molar implant scans in the present study was 1.15° . The authors think that this difference could be related to the methodology of the present study; increased difficulty in seating SBs due to the limited interocclusal space in the phantom head might have contributed to higher angular deviations in molar implant scans. In addition, correct SB positioning at the central incisor and to a certain extent, at the premolar sites, can be related to

their easier accessibility, whereas the molar site allowed only indirect visual evaluation by using a mirror or to the haptic control of positioning. This difference may be amplified in actual clinical situations, because the presence of saliva, limited space available due to the presence of the cheek, and the movements of the tongue may compromise image stitching and have been held responsible for the higher scan inaccuracy at posterior implant sites [20]. Previous studies have also shown that when the precision of the scans was considered, the distance deviations ranged between 12.1 µm and 47.7 µm for the central incisor, 15.4 µm and 29.3 μ m for the premolar, 15.4 μ m and 43 μ m for the molar implant, and angular deviations ranged between 0.13° and 0.25° [7, 12]. These values are in line with the results of the present study and could be related to the fact that all scans were performed extraorally by an experienced operator, similar to Atalay et al's [12] and Donmez et al's [7] studies, despite the methodological differences based on the number of operators [12] and the scan patterns used [7]. Considering the fact that the IOS used in the present study is accurate [21] and commonly used in dental practices to deliver single implant crowns, and measured scan deviations being within a certain range that is achieved with similar scanners in previous studies, scans of the SBs after multiple repositioning could be considered clinically acceptable. In addition, it should be emphasized that the medical grade acrylic resin and PEEK that are used to fabricate the components of the CHA-SB system have different hardness and the medical grade acrylic resin is softer. Any wear at the inner surface of the HA due to the difference in material hardness could be clinically negligible, considering the high precision of the scans in the present study.

When raw deviation values were evaluated for possible clinical outcomes, it can be interpreted that central incisor crowns fabricated by using tested scans may have tighter mesial contacts, whereas the premolar and molar crowns may have tighter distal contacts. In addition, central incisor and molar crowns may have buccal overcontouring and all crowns

may need additional veneering depending on the lightness of the occlusal contacts. Considering that only the deviations on the z-axis had a common direction (apical) among all sites evaluated, the pressure applied during the fit of the SB into the HA might have deteriorated the most apical part of the socket of the HA. Another factor that may have affected varied deviations on other axes among tested sites may be the manufacturing tolerances of SBs [22]. These deviations are neglected in studies that are based on the scanning of the same SB to generate test and reference scan files [6, 7, 9, 12, 16, 17]. Thus, the results of the present study should be carefully interpreted, as the deviations measured in the present study may have also been affected by the manufacturing tolerances. Even though a comparison among the linear deviations of different axes within each implant site was not performed, deviations on the y-axis were higher than those on other axes for central incisor and molar implants. However, this difference was more evident for the molar implant and all specimens were buccally deviated. Increased deviations to buccal may be due to the presence of the indentation on HA surface on the buccal side and the limited interocclusal space at the posterior region inside the phantom head, which may have led to directional issues during SB placement.

Previous studies have also used proprietary library CAD files as reference file to evaluate the deviations in test scans [8, 23]. The digital analysis software used has been tested in previous dental studies [24, 25] and it is recommended by the International Organization for Standardization [26]. The best fit alignment method used in the present study was based on the superimposition of datasets by restricting alignment to operator-identified sections that most likely remain stable throughout the scans [18]. Excluding variable or mobile structures such as SBs or non-attached mucosa was shown to be reliable and reproducible for the superimposition of corresponding surface datasets [6, 27]. In addition, point-based deviation analysis of CHA-SB scans was shown to have a correlation within different operators [28].

A limitation of the present study was that the scans were performed under standardized conditions, which omitted patient-related factors that could affect the scan accuracy [29]. The partially edentulous model used in the present study did not have any edentulous areas between implants and long-span edentulous areas may affect measured deviations, even though SB placement would potentially be easier in the absence of teeth adjacent to an implant. In addition, the present study did not focus on manufacturing tolerances of tested SBs, which may have affected the results. The IOS tested in the present study has been used in previous studies on scan accuracy [1, 16, 23, 27, 28] and was shown to have high precision [21]. However, different IOSs may lead to different results. Finally, a single operator performed all replacements and scans. Future in vivo studies that involve different clinical situations with varying number of implants located at different sites of both maxilla and mandible are needed to better interpret the scan accuracy of the CHA-SB system.

CONCLUSIONS

Considering the limitations of the present study, the following conclusions were drawn: 1. Accuracy (trueness and precision) of the scans was affected by implant location. Central incisor implant scans mostly had high accuracy and molar implant scans mostly had lower trueness.

2. There was no clear trend in mesiodistal and buccopalatal deviations of the scan bodies. However, deviations towards apical were evident for all locations.

3. Scan body replacement may have a small effect on scan accuracy, considering that the deviation values were mostly similar to those in previous studies and the high precision of scans.

REFERENCES

F.G. Mangano, O. Admakin, M. Bonacina, H. Lerner, V. Rutkunas, C. Mangano, Trueness of 12 intraoral scanners in the full-arch implant impression: a comparative in vitro study, BMC Oral Health 20(1) (2020) 263. http://doi.org/10.1186/s12903-020-01254-9.
 S. Marques, P. Ribeiro, C. Falcão, B F. Lemos, B. Ríos-Carrasco, J.V. Ríos-Santos, M. Herrero-Climent, Digital impressions in implant dentistry: A literature review, Int J Environ Res Public Health 18(3) (2021) 1020. http://doi.org/10.3390/ijerph18031020.
 R.M. Mizumoto, B. Yilmaz, Intraoral scan bodies in implant dentistry: A systematic review, J Prosthet Dent 120(3) (2018) 343-352. http://doi.org/10.1016/j.prosdent.2017.10.029.
 W.C. Martin, A. Pollini, D. Morton, The influence of restorative procedures on esthetic outcomes in implant dentistry: A systematic review, Int J Oral Maxillofac Implants 29 Suppl (2014) 142-54. http://doi.org/10.11607/jomi.2014suppl.g3.1.
 B. Yilmaz, S. Abou-Ayash, A digital intraoral implant scan technique using a combined

healing abutment and scan body system, J Prosthet Dent 123(2) (2020) 206-209. http://doi.org/10.1016/j.prosdent.2019.01.016.

[6] B. Yilmaz, D. Gouveia, V.R. Marques, E. Diker, M. Schimmel, S. Abou-Ayash, The accuracy of single implant scans with a healing abutment-scanpeg system compared with the scans of a scanbody and conventional impressions: An in vitro study, J Dent 110 (2021) 103684. http://doi.org/10.1016/j.jdent.2021.103684.

[7] M.B. Donmez, G. Çakmak, S. Atalay, H. Yilmaz, B. Yilmaz, Trueness and precision of combined healing abutment-scan body system depending on the scan pattern and implant location: An in-vitro study, J Dent 124 (2022) 104169.

http://doi.org/10.1016/j.jdent.2022.104169.

[8] M.B. Donmez, V.R. Marques, G. Çakmak, H. Yilmaz, M. Schimmel, B. Yilmaz, Congruence between the meshes of a combined healing abutment-scan body system acquired with four different intraoral scanners and the corresponding library file: An in vitro analysis, J Dent 118 (2022) 103938. http://doi.org/10.1016/j.jdent.2021.103938.

[9] H. Yilmaz, H. Arınç, G. Çakmak, S. Atalay, M.B. Donmez, A.M. Kökat, B. Yilmaz, Effect of scan pattern on the scan accuracy of a combined healing abutment scan body system, J Prosthet Dent (2022). http://doi.org/10.1016/j.prosdent.2022.01.018.

[10] W.S. Lin, B.T. Harris, E.N. Elathamna, T. Abdel-Azim, D. Morton, Effect of implant divergence on the accuracy of definitive casts created from traditional and digital implant-level impressions: an in vitro comparative study, Int J Oral Maxillofac Implants 30(1) (2015) 102-109. http://doi.org/10.11607/jomi.3592.

[11] J.H. Lee, J.H. Bae, S.Y. Lee, Trueness of digital implant impressions based on implant angulation and scan body materials, Sci Rep 11(1) (2021) 21892.

http://doi.org/10.1038/s41598-021-01442-9.

[12] S. Atalay, G. Çakmak, M.B. Donmez, H. Yilmaz, A.M. Kökat, B. Yilmaz, Effect of implant location and operator on the accuracy of implant scans using a combined healing abutment-scan body system, J Dent 115 (2021) 103855.

http://doi.org/10.1016/j.jdent.2021.103855.

[13] G. Çakmak, H. Yilmaz, A. Treviño, A.M. Kökat, B. Yilmaz, The effect of scanner type and scan body position on the accuracy of complete-arch digital implant scans, Clin Implant Dent Relat Res 22(4) (2020) 533-541. http://doi.org/10.1111/cid.12919.

[14] B. Batak, B. Yilmaz, K. Shah, R. Rathi, M. Schimmel, L. Lang, Effect of coded healing abutment height and position on the trueness of digital intraoral implant scans, J Prosthet Dent 123(3) (2020) 466-472. http://doi.org/10.1016/j.prosdent.2019.06.012.

[15] R.M. Mizumoto, G. Alp, M. Özcan, B. Yilmaz, The effect of scanning the palate and scan body position on the accuracy of complete-arch implant scans, Clin Implant Dent Relat Res 21(5) (2019) 987-994. http://doi.org/10.1111/cid.12821.

[16] G. Çakmak, M.B. Donmez, S. Atalay, H. Yilmaz, A.M. Kökat, B. Yilmaz, Accuracy of single implant scans with a combined healing abutment-scan body system and different

intraoral scanners: An in vitro study, J Dent 113 (2021) 103773.

http://doi.org/10.1016/j.jdent.2021.103773

[17] G. Çakmak, H. Yilmaz, A.T. Santos, A.M. Kökat, Accuracy of different complete-arch digital scanning techniques with a combined healing abutment-scan body system, Int J Oral Maxillofac Implants 37(1) (2022) 67-75. http://doi.org/10.11607/jomi.9209.

[18] S. O'Toole, C. Osnes, D. Bartlett, A. Keeling, Investigation into the accuracy and measurement methods of sequential 3D dental scan alignment, Dent Mater 35(3) (2019) 495-500. http://doi.org/10.1016/j.dental.2019.01.012

[19] B. Yeager, G. Çakmak, F. Zheng, W.M. Johnston, B. Yilmaz, Error analysis of stages involved in CBCT-guided implant placement with surgical guides when different printing technologies are used, J Prosthet Dent (2023). http://doi.org/10.1016/j.prosdent.2022.11.018.
[20] M. Revilla-León, D.E. Kois, J.C. Kois, A guide for maximizing the accuracy of intraoral digital scans: Part 2-Patient factors, J Esthet Restor Dent 35(1) (2023) 241-249. http://doi.org/10.1111/jerd.12993.

[21] A.B. Nulty, A comparison of full arch trueness and precision of nine intra-oral digital scanners and four lab digital scanners, Dent J (Basel) 9(7) (2021) 75. http://doi.org/10.3390/dj9070075.

[22] H. Lerner, K. Nagy, F. Luongo, G. Luongo, O. Admakin, F.G. Mangano, Tolerances in the production of six different implant scanbodies: a comparative study, Int J Prosthodont 34(5) (2021) 591-599. http://doi.org/10.11607/ijp.7379.

[23] F. Mangano, H. Lerner, B. Margiani, I. Solop, N. Latuta, O. Admakin, Congruence between meshes and library files of implant scanbodies: an in vitro study comparing five intraoral scanners, J Clin Med 9(7) (2020) 2174. http://doi.org/10.3390/jcm9072174.

[24] G. Cakmak, V.R. Marques, M.B. Donmez, W.-E. Lu, S. Abou-Ayash, B. Yilmaz, Comparison of measured deviations in digital implant scans depending on software and operator, J Dent 122 (2022) 104154. http://doi.org/10.1016/j.jdent.2022.104154.

[25] S. Peroz, B.C. Spies, U. Adali, F. Beuer, C. Wesemann, Measured accuracy of intraoral scanners is highly dependent on methodical factors, J Prosthodont Res 66(2) (2022) 318-325. http://doi.org/10.2186/jpr.JPR_D_21_00023.

[26] International Organization of Standardization, ISO 12836. Dentistry digitizing devices for CAD/CAM systems for indirect dental restorations: Test methods for assessing accuracy, ISO, Geneva, 2015. Available at: https://www.iso.org/obp/ui/ #iso:std:iso:12836:ed-2:v1:en.
[27] M. Schimmel, N. Akino, M. Srinivasan, J.-G. Wittneben, B. Yilmaz, S. Abou-Ayash, Accuracy of intraoral scanning in completely and partially edentulous maxillary and

mandibular jaws: an in vitro analysis, Clin Oral Investig 25 (2021) 1839-1847. http://doi.org/10.1007/s00784-020-03486-z.

[28] G. Çakmak, M.B. Donmez, C. Akay, M.S. de Paula, F.G. Mangano, S. Abou-Ayash, B.
Yilmaz, Effect of measurement techniques and operators on measured deviations in digital implant scans, J Dent 130 (2023) 104388. http://doi.org/10.1016/j.jdent.2022.104388.
[29] V.R. Marques, G. Çakmak, H. Yilmaz, S. Abou-Ayash, M.B. Donmez, B. Yilmaz, Effect of scanned area and operator on the accuracy of dentate arch scans with a single implant, J Clin Med 11(14) (2022) 4125. http://doi.org/10.3390/jcm11144125.

TA	BLES		50	2 con	
	Surface deviations (µm)	Linear deviations on x- axis (µm)	Linear deviations on y-axis (µm)	Linear deviations on z- axis (µm)	Angular deviations (Degree)
Central Incisor	31.12 ±7.16 ^a	29.42 ±12.83 ^a	48.67 ±23.99 ^b	9.60 ±7.31 ^a	0.42 ±0.25 ^a
Premol ar	31.99 ±16.05 ^a	32.60 ±17.04 ^a	23.16 ±9.91 ^a	32.55 ±18.95 ^b	0.49 ±0.31 ^a

Molar $50.15 \\ \pm 11.38^{b}$ 18.79 ± 11.63^{a} $116.92 \\ \pm 19.65^{c}$ 40.21 ± 18.62^{b}	1.15 ±0.17 ^b
--	-------------------------

Table 1. Descriptive statistics (mean ±standard deviation) of measured deviations per implant

location

Different superscript lowercase letters indicate significant differences in columns (P<.05)

sterpto0.

Table 2. Descriptive statistics (mean ±standard deviation) of precision of scans for measured

 deviations per implant location

	Surface deviations (µm)	Linear deviations on x- axis (µm)	Linear deviations on y-axis (µm)	Linear deviations on z- axis (µm)	Angular deviations (Degree)
Central Incisor	5.46 ± 4.26^{a}	9.03 ± 8.61^{a}	20.05 ±11.36 ^b	5.81 ± 4.71^{a}	0.20 ± 0.14^{a}

Premol ar	12.97 ±8.41 ^b	14.68 ±8.18 ^a	8.15 ±4.95 ^a	15.42 ±9.74 ^b	0.22 ± 0.14^{a}
Molar	9.02 ±6.25 ^{ab}	9.01 ±6.71 ^a	15.14 ± 11.46^{ab}	16.57 ±6.46 ^b	0.13 ±0.09 ^a
FIGURES					



Figure 1. Master model with esthetic healing abutments

J



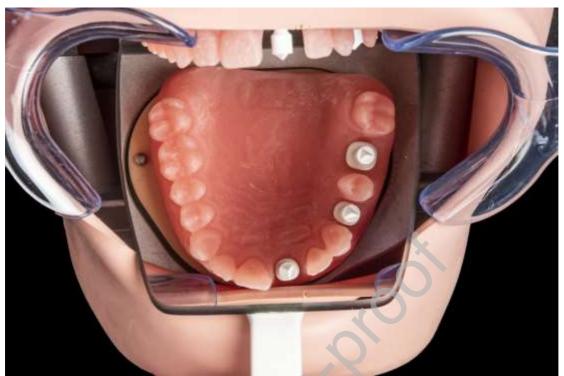


Figure 2. Representative step-by-step placement of SB into molar HA

Figure 3. Occlusal view of CHA-SB system after all SBs are placed

,

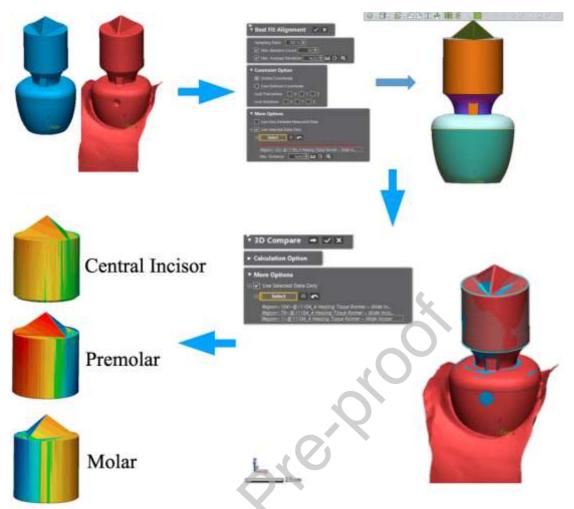
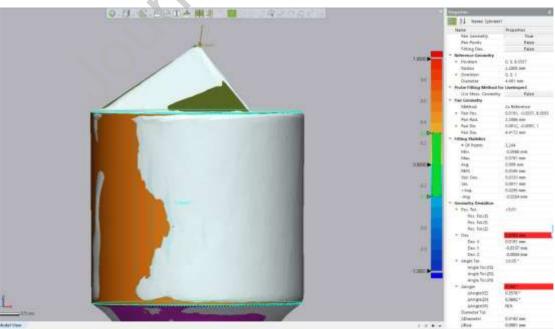


Figure 4. Overview of superimposition process. Blue CHA-SB represents library CAD file (CHA-SB-LIB-STL) and red CHA-SB represents test scan file (CHA-SB-T-STL).



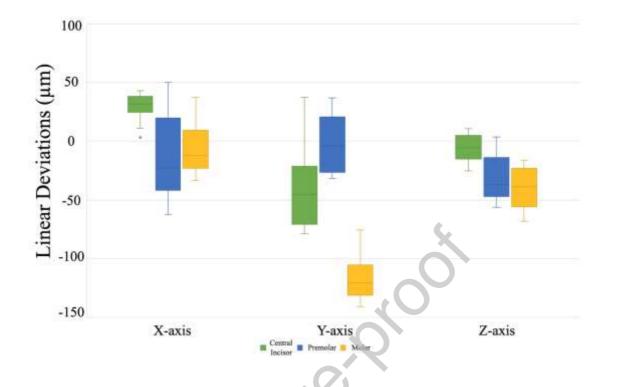


Figure 5. CMM point marked on top of the pyramid on the SB to measure linear deviations and cylinder (dashed turquoise line) generated to measure angular deviations

Figure 6. Box-plot graph of raw linear deviations of each implant location-axis pair

The authors of the manuscript contributed in the following ways to the submitted manuscript:

Mustafa Borga Dönmez: Investigation, Writing - original draft, Critical revision of article

Mehmet Esad Güven: Formal analysis, Software

Deniz Yılmaz: Writing - original draft

Samir Abou-Ayash: Writing - original draft

Gülce Çakmak: Design, Methodology, Writing - original draft

Burak Yilmaz: Critical revision of the article, Approval of the submitted and final versions

Declaration of interests

 \boxtimes The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

□The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

Journal Prevention