

# EFFECTS OF MASS TRANSFERS AND HEATING RATES DURING BARK AND WOOD HYDROTHERMAL TREATMENT

Saad NADER, Université de Lorraine, CNRS, ENSIC 54000 Nancy, France  
saad.nader@univ-lorraine.fr

Yann LE BRECH, Université de Lorraine, CNRS, ENSIC 54000 Nancy, France

Cédric PARIS, Université de Lorraine, ENSAIA 54000 Nancy, France

Eric MASSON, Crittbois, 88051 Epinal, France

Sébastien LECLERC, Université de Lorraine, CNRS 54000 Vandœuvre-lès-Nancy, France

Robert WOJCIESZAK, Université de Lille, CNRS 59655 Villeneuve d'Ascq cedex, France

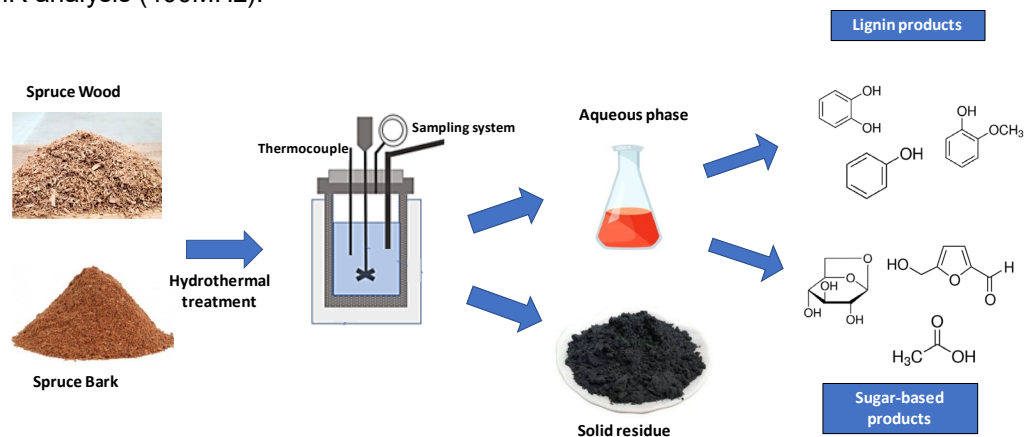
Anthony DUFOUR, Université de Lorraine, CNRS, ENSIC 54000 Nancy, France

Key Words: wood, bark, hydrothermal, phenols, furans, NMR.

Hydrothermal treatment is considered as a potential interesting process to convert wet biomasses into rich carbon material (hydrochar) and/or liquids (for fuels or chemicals precursors). Advanced work [1–4] were conducted on the effect of mass transfers during liquid-phase conversion of biomass but most of them were related to low temperatures conversion (~200°C in hot compressed water [2,3]) or to lignin-first biomass fractionation (in methanol) [4]. To the best of our knowledge, the effect of heating rates on biomass hydrothermal conversion has been yet poorly investigated.

In this work, we study the effect of biomass particles size (for wood and bark, presenting different pores structure) and of stirring-rate on the formation kinetics of liquid products. Furthermore, the effect of heating rate is studied by an original induction heating system. The liquid products are analyzed by various complementary methods: LC-MS, GC-MS (after L/L extraction), Total Organic Carbon (TOC), <sup>1</sup>H NMR (etc.). Carbon balances are provided.

We introduce the interest of a bench-top NMR (60MHz) and of a solvent saturation method in order to rapidly assess the composition of the aqueous phase without any pretreatment. Bench-top NMR is compared to common NMR analysis (400MHz).



*Simplified scheme of spruce bark and wood hydrothermal treatment*

[1] Mosteiro-Romero M, Vogel F, Wokaun A. Liquefaction of wood in hot compressed water: Part 1 — Experimental results. *Chemical Engineering Science* 2014;109:111–22. <https://doi.org/10.1016/j.ces.2013.12.038>.

[2] Cabeza A, Sobrón F, Yedro FM, García-Serna J. Two-phase modelling and simulation of the hydrothermal fractionation of holm oak in a packed bed reactor with hot pressurized water. *Chemical Engineering Science* 2015;138:59–70. <https://doi.org/10.1016/j.ces.2015.07.024>.

[3] Reynolds W, Smirnova I. Hydrothermal flow-through treatment of wheat straw: Coupled heat and mass transfer modeling with changing bed properties. *The Journal of Supercritical Fluids* 2018;133:625–39. <https://doi.org/10.1016/j.supflu.2017.08.001>.

[4] Thornburg NE, Pecha MB, Brandner DG, Reed ML, Vermaas JV, Michener WE, et al. Mesoscale Reaction–Diffusion Phenomena Governing Lignin-First Biomass Fractionation. *ChemSusChem* 2020;13:4495–509. <https://doi.org/10.1002/cssc.202000558>.