

# SIMULTANEOUS GENETIC ENGINEERING AND CULTURE MEDIA MANIPULATION IMPROVE RH-EPO PRODUCTIVITY THROUGH LACTATE RE-METABOLIZATION ON CHO CELL CULTURE

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**Key Words:** recombinant CHO cells, galactose, c-Myc overexpression, lactate consumption, recombinant protein production.

CHO cells are the gold standard for biopharmaceutical production. Different approaches are used to improve the productive and metabolic performance of cells, including genetic engineering and manipulation of operational conditions. The overexpression of c-Myc, as a regulator of cellular metabolism, acting on targets such as hexokinase, lactate dehydrogenase (LDH), and transporters such as GLUT-1, could induce an increase in the flux of carbon towards the production of r-proteins. The replacement of glucose (Glc) by a mixture of galactose and lactate (G/L) as a carbon source in the culture medium has been shown to trigger the lactate metabolic switch, nevertheless the cellular response to these simultaneous manipulations remains unknown.

This work was carried out in batch culture of CHO cells, where an erythropoietin-producing clone was compared with one that also overexpresses the global regulator c-Myc. Glucose was used at a low and a high concentration as a control, which was compared with a galactose-based diet, also at two concentrations. Their kinetic parameters, specific productivity of erythropoietin and expression of LDH-A will be evaluated. In most of the conditions studied, c-Myc overexpression caused a decrease in the specific rate of cell growth.

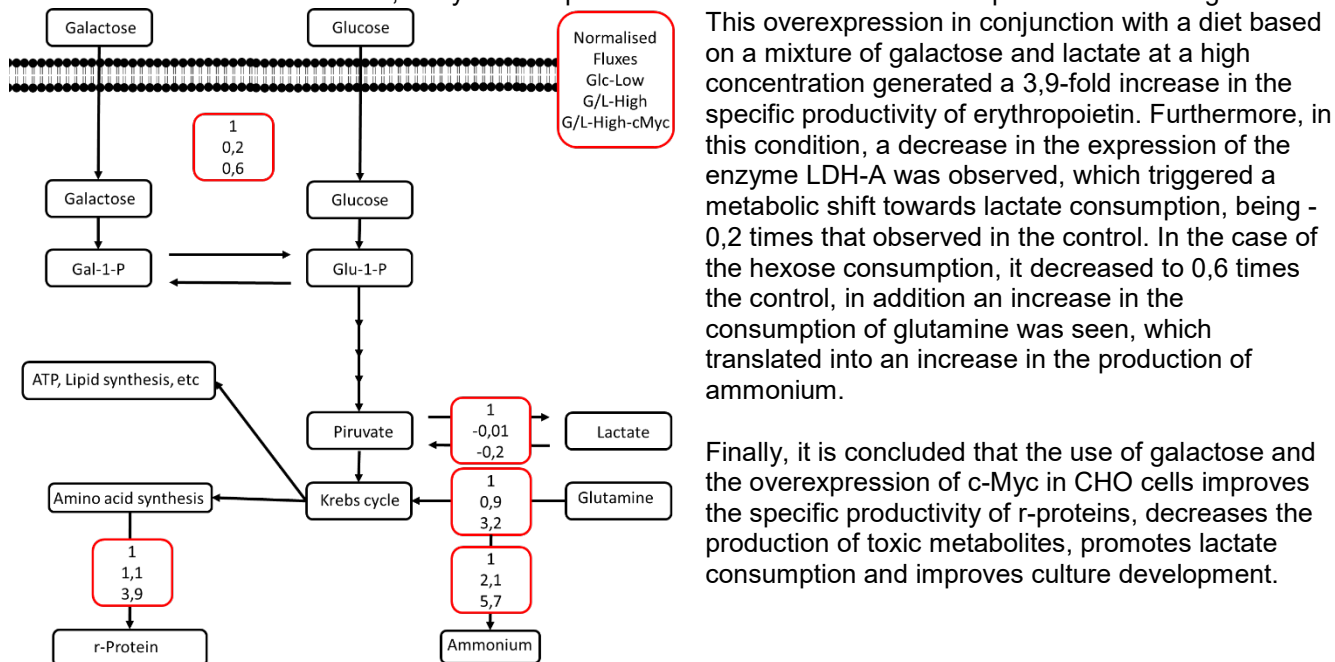


Figure 1 – Metabolic fluxes of extracellular metabolites, normalised by control conditions (CHO-EPO Glc-Low).